

FORM

Request for special tools
Solid carbide drill – two-step



Please send the completed form to tech.scandinavia@ceratizit.com!

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Dimensions

Overall length:

No. of cutting edges:

Shank length (non-DIN):

max. bore depth:

Step length 2:

Step angle 2:

Step angle 1:

Step length 1:

Point angle:

Internal Coolant: yes / no

Shank diameter (h6):

Diameter 3 / tolerance:

Diameter 2 / tolerance:

Diameter 1 / tolerance:

2 Coolant

Emulsion Oil Air without

Minimum quantity lubrication Coolant pressure: bar

3 Shank Type

			Non-DIN (enter dimensions on drawing)
Plain shank (DIN 6535 HA)	Weldon (DIN 6535 HB)	Whistle notch (DIN 6535 HE)	

4 Type of machining

		Through hole	Blind hole
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TEAM CUTTING TOOLS

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5 Coating

uncoated

coated

6 Material Specification

Material number

Standard designation

Tensile strength in N/mm²/hardness (HRC, HB, etc.)**7 Comments****8** required number of pieces: Piece