FORM
Semi-Standard
Boring tools

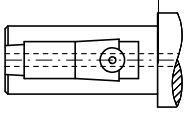
CERATIZIT GROUP

Quantity: _____ **Material to be machined:** _____ **Radial cutting depth (ap):** _____

Please attach a workpiece drawing/sketch of the contour to be machined to your e-mail.

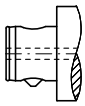
◯ **∅20x50**
◯ **∅25x56**
◯ **∅32x60**

≥ ∅ D 14 **L ≈ N+24**
≥ ∅ D 30 **L ≈ N+29**



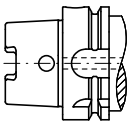
◯ **ABS50**
◯ **ABS63**

≥ ∅ D 14 **L ≈ N+35**
≥ ∅ D 30 **L ≈ N+40**



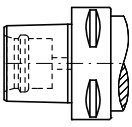
◯ **HSK-A63**

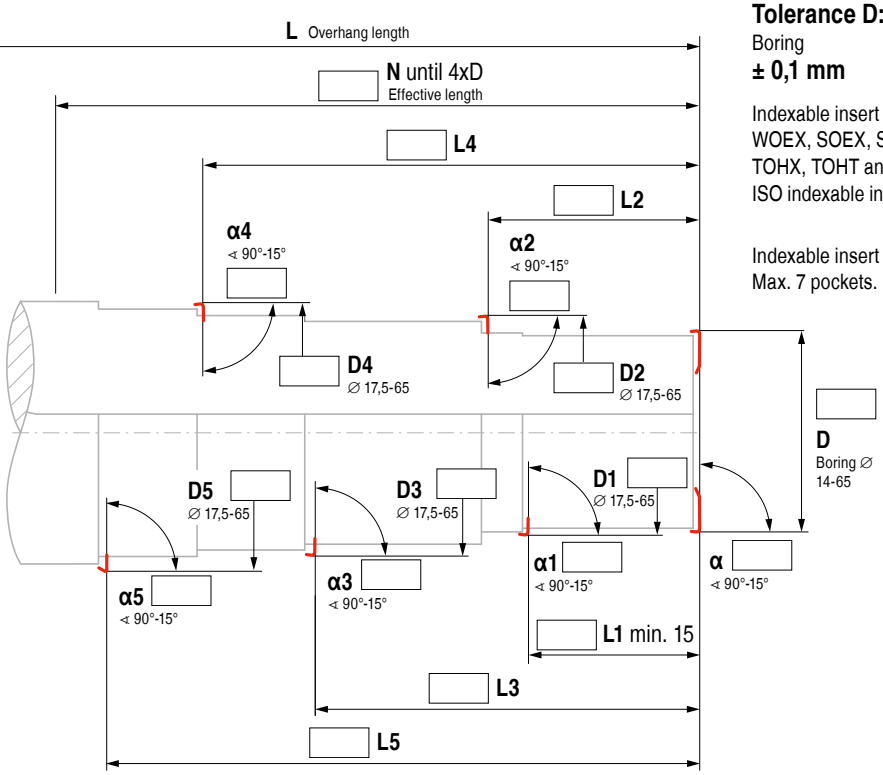
≥ ∅ D 14 **L ≈ N+54**
≥ ∅ D 30 **L ≈ N+59**



◯ **PSC 50**
◯ **PSC 63**

≥ ∅ D 14 **L ≈ N+45**
≥ ∅ D 30 **L ≈ N+50**





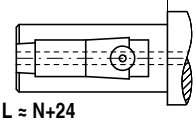
Tolerance D:
Boring
± 0,1 mm

Indexable insert selection:
WOEX, SOEX, SOGX,
TOHX, TOHT and
ISO indexable inserts

Indexable insert pockets:
Max. 7 pockets.

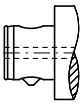
◯ **∅20x50**
◯ **∅25x56**
◯ **∅32x60**

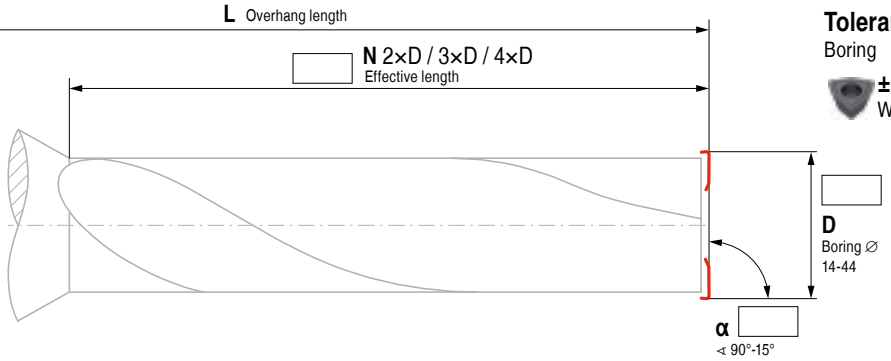
≥ ∅ D 14 **L ≈ N+24**
≥ ∅ D 30 **L ≈ N+29**
≥ ∅ D 37 **L ≈ N+39**



◯ **ABS50**
◯ **ABS63**

≥ ∅ D 14 **L ≈ N+35**
≥ ∅ D 30 **L ≈ N+40**
≥ ∅ D 37 **L ≈ N+50**





Tolerance D:
Boring
± 0,1 mm
WOEX

Scope of supply: Tool shank without indexable inserts.

Remarks:

Customer no. .....

Company .....

Address .....

Address .....

Country .....

Department .....

Contact .....

Phone .....

Fax .....

E-mail .....

We check you specifications for technical feasibility
and you receive a prompt reply.

Please attach the workpiece sketch to E-mail.

Please send your enquiry to techsupport.uk@ceratizit.com