

Please send the completed form to Techsupport.UK@ceratizit.com!

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Material Specification

Material number	Standard designation	Tensile strength in N/mm ² /hardness (HRC, HB, etc.)
.....

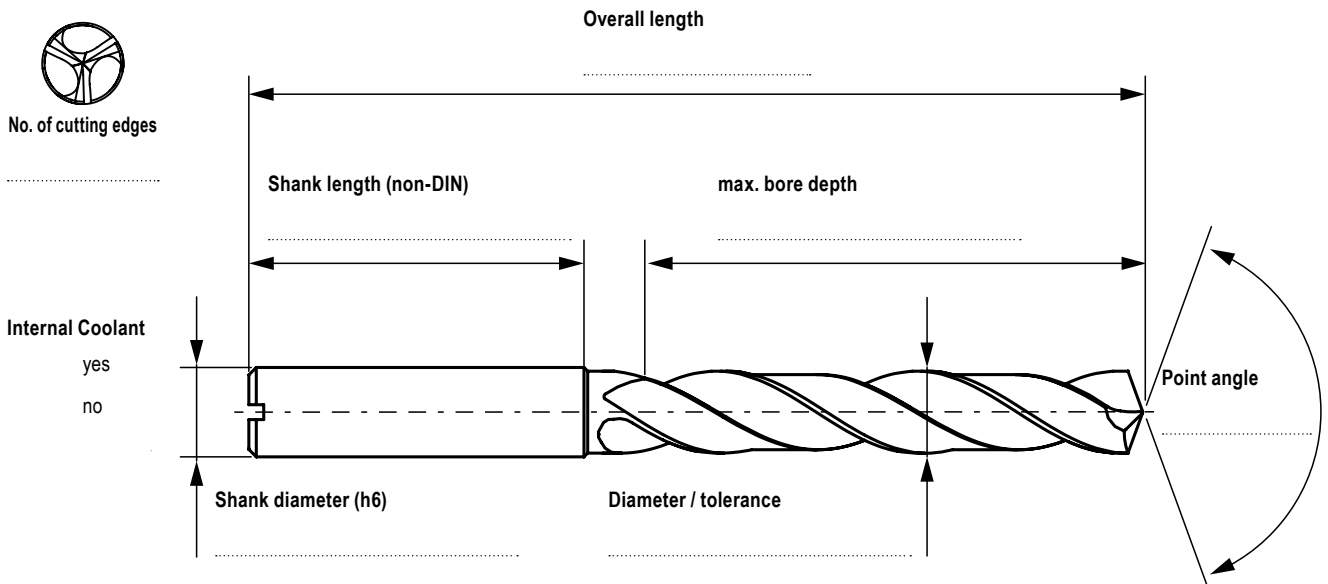
2a Type of machining

Through hole	Blind hole
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2b Number of steps

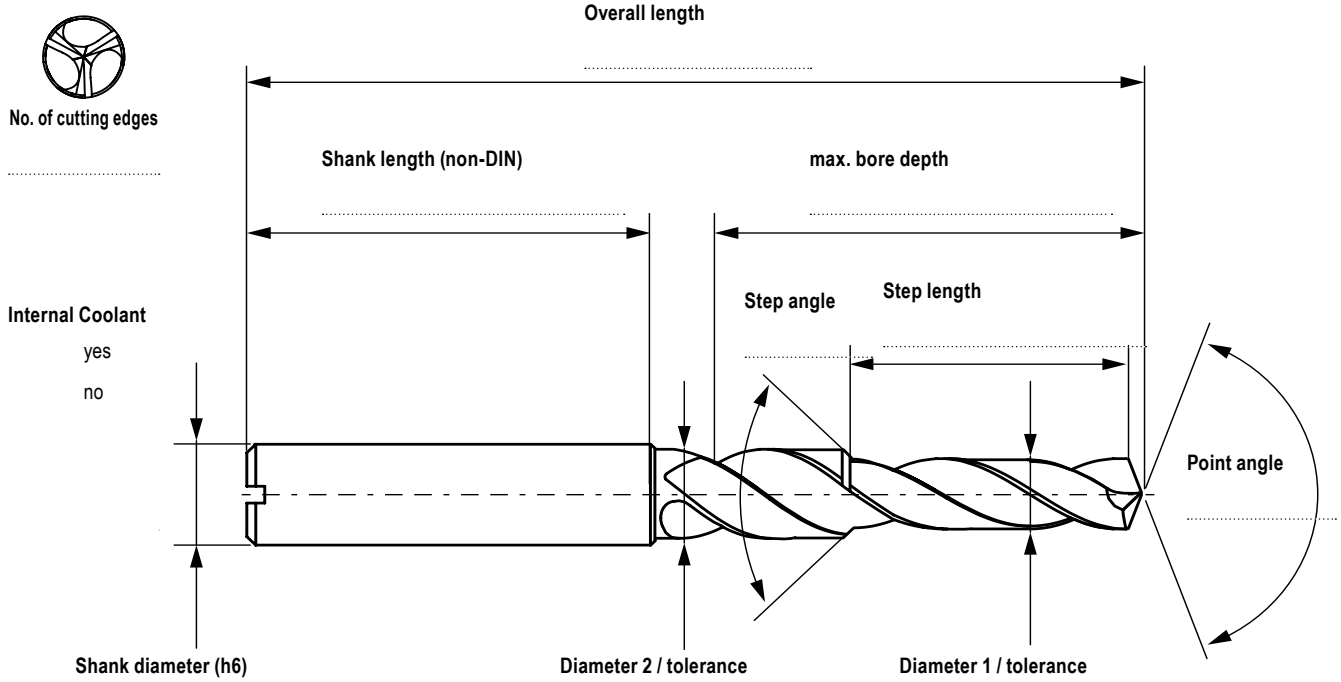
Stepless (see 3a)	1 step (see 3b)	2 steps (see 3c)	Using the sketch/drawing included
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3a* Dimensions – stepless solid carbide drill



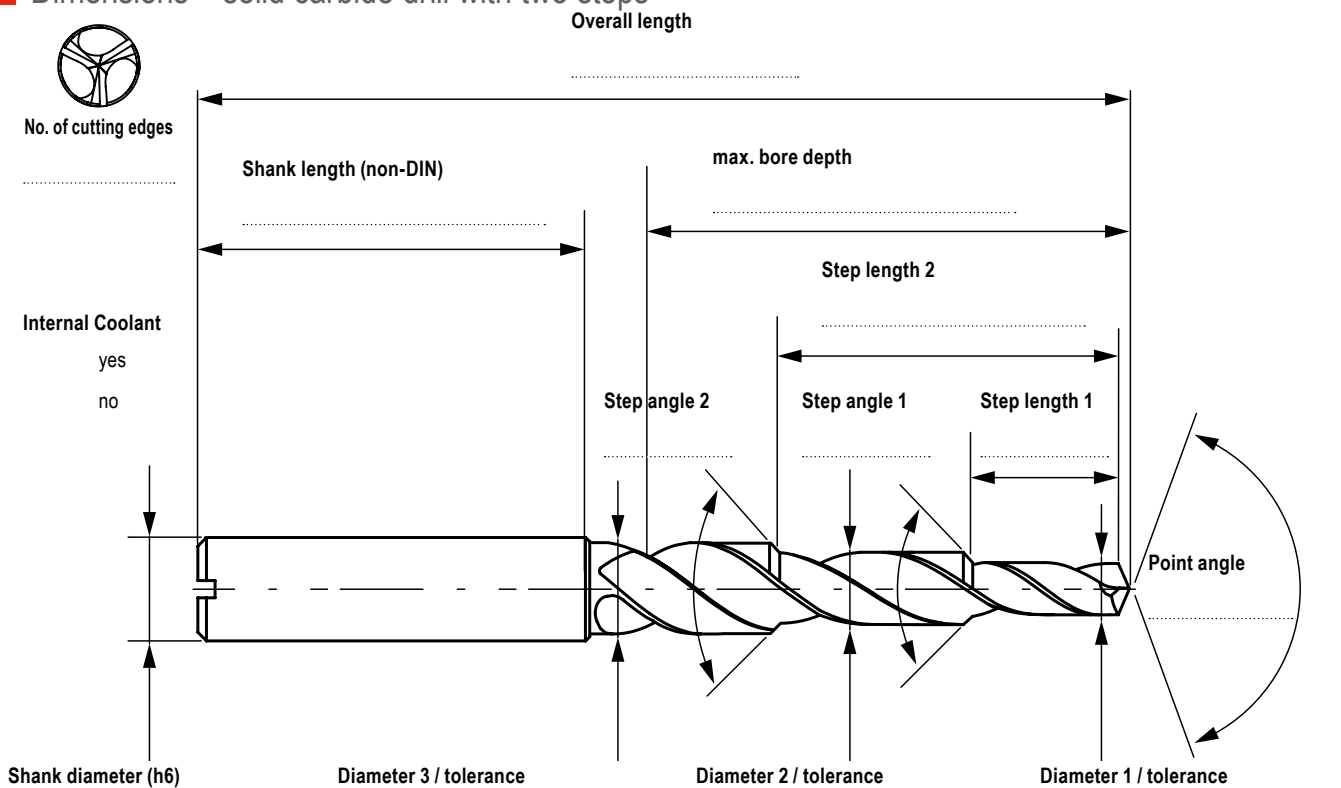
* If a sketch is included with the request, it is not necessary to specify the dimensions

3b* Dimensions – solid carbide drill with one step



i Due to the performance requirements, the point angle of the drilling tools is not consistent and is larger close to the axis. If it is important to have a constant point angle, please specify as such.

3c* Dimensions – solid carbide drill with two steps



i Due to the performance requirements, the point angle of the drilling tools is not consistent and is larger close to the axis. If it is important to have a constant point angle, please specify as such.

* If a sketch is included with the request, it is not necessary to specify the dimensions

4 Coolant

Emulsion
Minimum quantity lubrication

Oil

Air

without

Coolant pressure bar

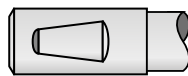
5 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)



Whistle notch (DIN 6535 HE)

Non-DIN
(enter dimensions on drawing)

6 Coating

uncoated

coated

7 Comments

8 required number of pieces: Piece

9 Regrinding by manufacturing plant

yes

no

If nothing or 'No' is entered here, no regrinding price will be calculated.