

Semi-Standard request – solid carbide drill

Please send the completed form to global.techsupport@ceratizit.com!

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Material Specification

Material number	Standard designation	Tensile strength in N/mm ² /hardness (HRC, HB, etc.)
.....

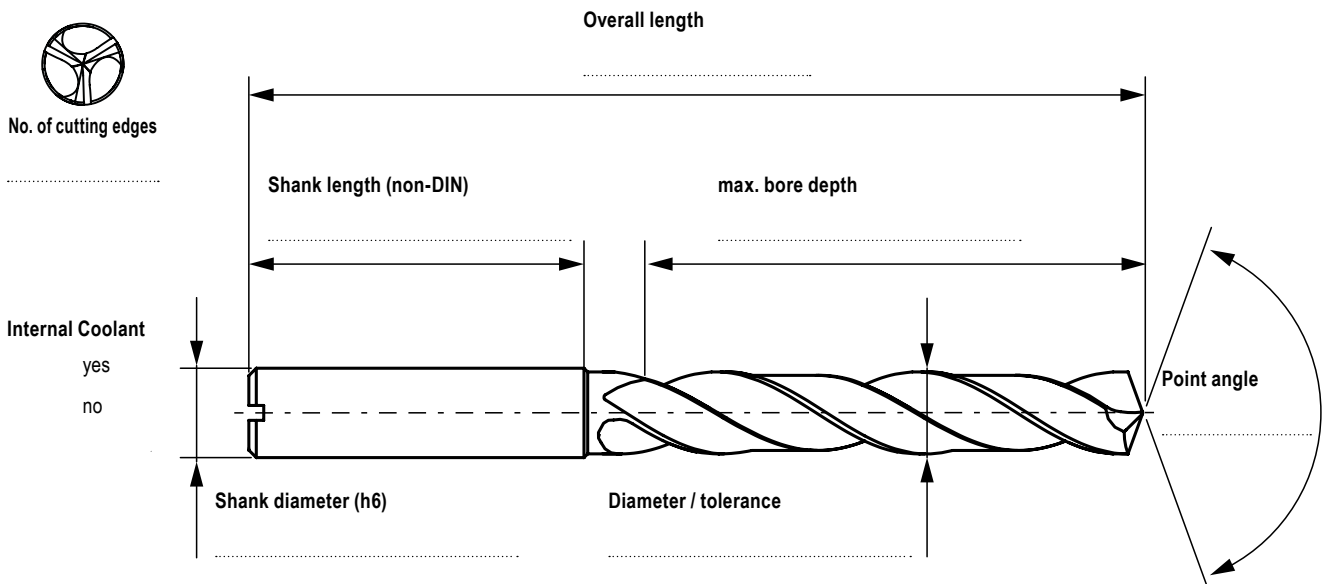
2a Type of machining

Through hole	Blind hole
--------------	------------

2b Number of steps

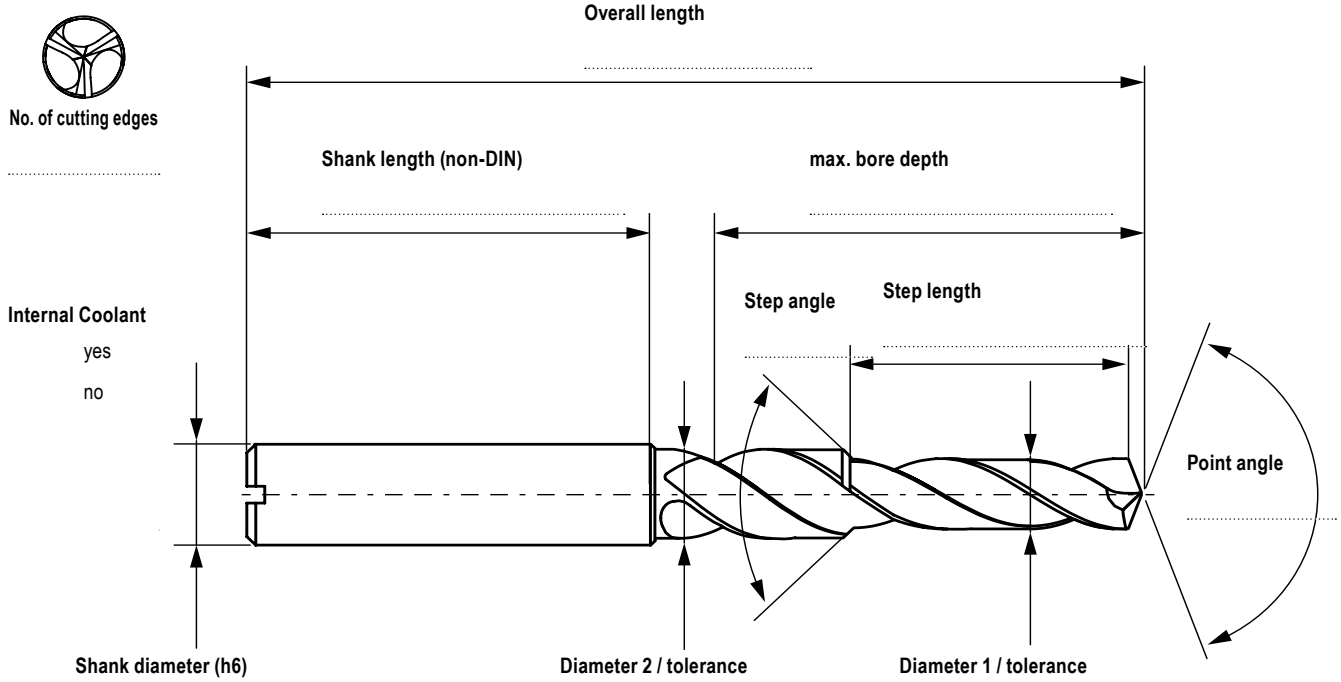
Stepless (see 3a)	1 step (see 3b)	2 steps (see 3c)	Using the sketch/drawing included
-------------------	-----------------	------------------	-----------------------------------

3a* Dimensions – stepless solid carbide drill



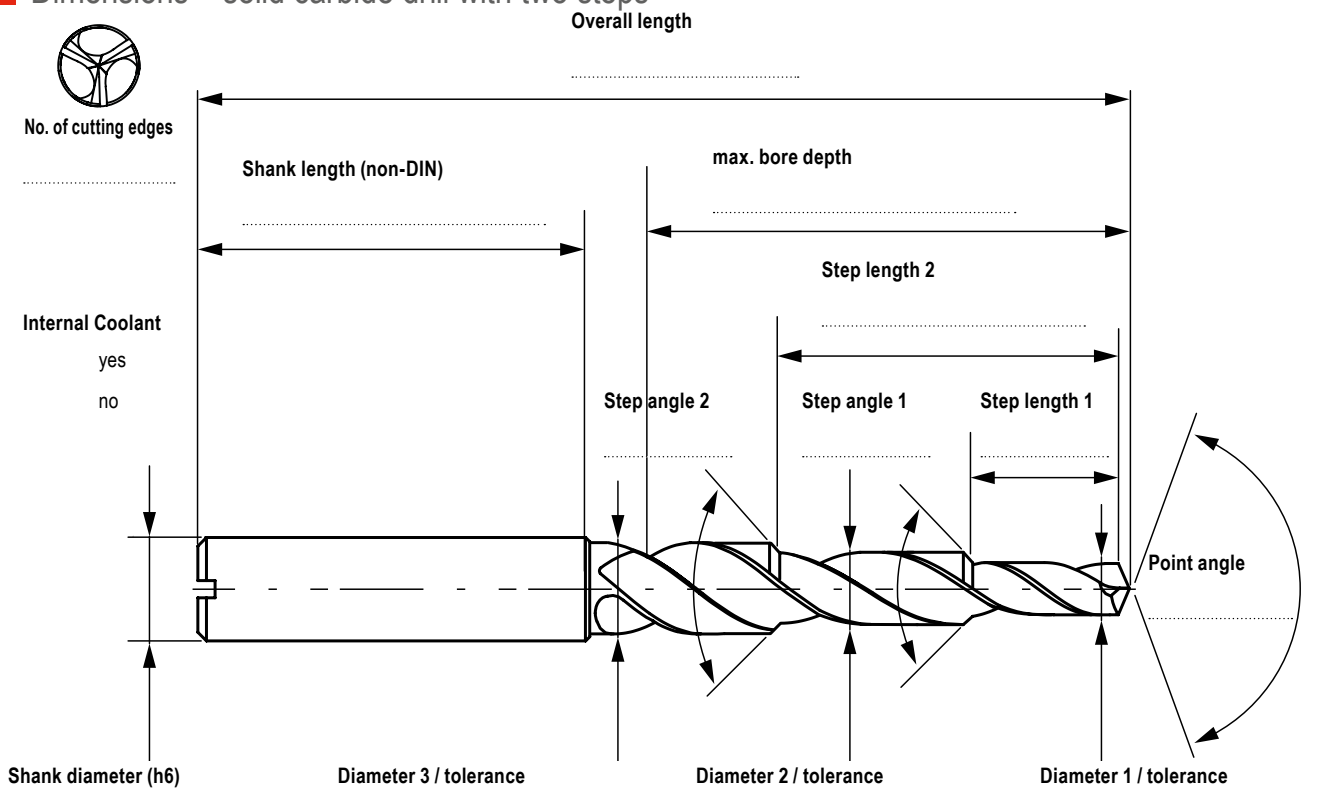
* If a sketch is included with the request, it is not necessary to specify the dimensions

3b* Dimensions – solid carbide drill with one step



i Due to the performance requirements, the point angle of the drilling tools is not consistent and is larger close to the axis. If it is important to have a constant point angle, please specify as such.

3c* Dimensions – solid carbide drill with two steps



i Due to the performance requirements, the point angle of the drilling tools is not consistent and is larger close to the axis. If it is important to have a constant point angle, please specify as such.

* If a sketch is included with the request, it is not necessary to specify the dimensions

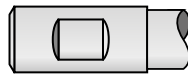
4 Coolant

Emulsion Oil Air without
 Minimum quantity lubrication Coolant pressure bar

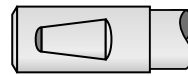
5 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)



Whistle notch (DIN 6535 HE)

Non-DIN
 (enter dimensions on drawing)

6 Coating

uncoated
 coated

7 Comments

8 required number of pieces: Piece

9 Regrinding by manufacturing plant

yes no

If nothing or 'No' is entered here, no regrinding price will be calculated.