

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Material Specification

Material number	Standard designation	Tensile strength in N/mm²/hardness (HRC, HB, etc.)
.....

2a Thread

Thread type:

- Internal thread
- External thread


Thread type: (Semi-Standard)

- Metric
- Metric fine

or

Thread type: (Special tool)


- | | | | |
|------|-------|----------------|---|
| EG M | EG MF | UNC | |
| UNF | UNEF | UN | (e.g. buttress thread, trapezoidal thread, Rc thread) |
| NPT | NPTF | Inch (DIN2999) | |

 Costs and delivery times may vary when selecting thread types (special tools).

Thread size:

M4 to M24*

Pitch:

 *Smaller or larger diameters must be ordered as a special tool. The price and the delivery time can vary in this case!

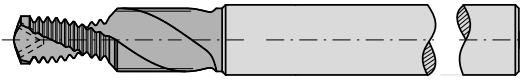
Nominal diameter:

mm

Length:

(1.5xD, 2xD, 2.5xD, 3xD or in mm)

2b Type of machining

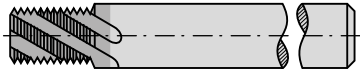


Drilling into solid (suitable for aluminium and cast iron)

Drilling in existing hole (BGF Z3)



Thread milling cutters and chamfers



Thread milling cutters only

As per drawing included

i Zusätzliche Infos wie z.B. Störkonturen bitte bei Punkt 6 Bemerkungen eintragen oder Skizzen beifügen

2c hole

Through hole

Pre-cast/pre-drilled

Blind hole

Hole-Ø: mm

2d Countersink:

Number of steps:

Stepless

1 step

Form:

cylindrical

conical

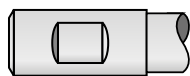
As per drawing included

Angle:

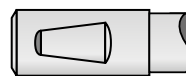
3 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)



Whistle notch (DIN 6535 HE)

Non-DIN
(enter dimensions on drawing)

4 Cooling

Emulsion

MQL 1 channel

MQL 2 channel

External

Dry

Standard:

Standard:

5 Coating

uncoated

coated

6 Comments

7 required number of pieces: Piece

8 Regrinding by manufacturing plant

yes

no

If nothing or 'No' is entered here, no regrinding price will be calculated.