

| | | | |
|-------------------------|-------|--------------------------|-------|
| Podjetje: | | Oddelek: | |
| Aplikacijski tehnik: | | Kontaktna oseba: | |
| Št. kupca: | | Telefon kontaktne osebe: | |
| Vaši zahtevani podatki: | | E-mail kontaktne osebe: | |


1 Podrobnosti o materialu

| | | |
|--------------------|-------------------|--|
| Številka materiala | Standardna oznaka | Natezna trdnost (N/mm ²)/Trdota (HRC, HB...) |
| | | |

2 Geometrija

Na osnovi priložene risbe/skice

Na osnovi tukaj navedenih mer



Številko rezil

.....

Čelni rezalni rob

.....

Interno dovajanje hlajenja

Da


Ne

Radialno


Aksialno

Premer stebra


.....




Z ostrim robom



Posnetje faze



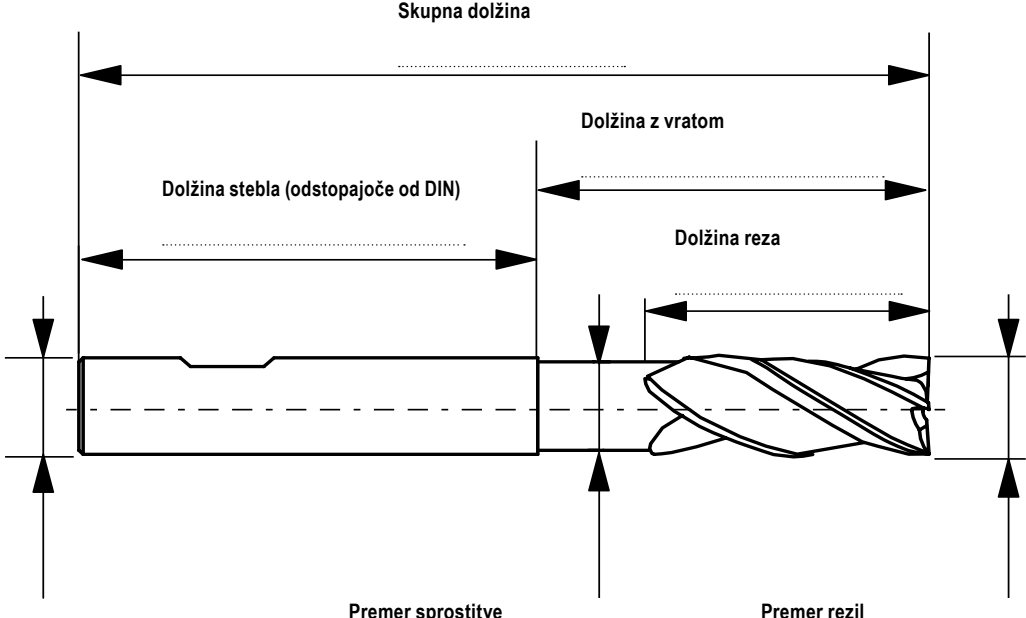
Kotni radij



Polni radij

Velikost radija:

mm

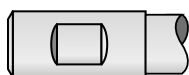


3 Hladilno sredstvo

| | | | |
|----------------------------|------|---------------------------|-------|
| Emulzija | Olje | Zrak | Brez |
| Minimalna količina mazanja | | Pritisk hladilne tekočine | bar |
| | | | |

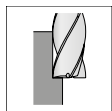
4 Oblika stebila

Gladko steblo (DIN 6535 HA)

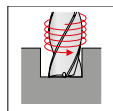


Weldon (DIN 6535 HB)

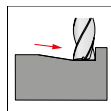
Odstopajoče od DIN
(v risbo vnesite dimenzije)

5 Uporaba

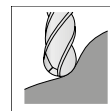
Kotno rezkanje



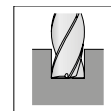
Spiralni potop



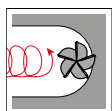
Poševno rezkanje



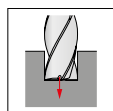
3D-rezkanje



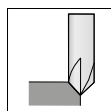
Rezkanje utorov v polno



Trohoidno rezkanje



Potopno rezkanje



Posnemanje robov

Drugo

Fino ozobljenje

Grobo ozobljenje

Grobo in fino ozobljenje

Globina reza a_p v mm

.....

Širina reza a_e in mm

.....

6 Preveleka

Brez prevleke

Prevlečen

.....

7 Pripomba
8 Želena količina:

..... Kos

9 Naknadno brušenje s strani proizvajalca

Da

Ne

Če ne označite ničesar ali če izberete odgovor ne, cena za naknadno brušenje ne bo vračunana.