

FORM

Semi-Standard request – Solid carbide reamers



Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 hole

Nominal diameter (e.g. 18.5 mm)	mm						
Tolerance (e.g. F7)		or	Upper limit (e.g. +0.025)	mm		
				Lower limit (e.g. +0.005)	mm		
Pre-machining diameter (specify only in the event of deviations)	mm		Hole depth	mm		
Machining	horizontal	vertical		Internal Coolant	yes			
	stationary	rotating			no			
Type of hole (please tick)								
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

2 Material

Standard designation
Tensile strength N/mm ²
Heat Treatment

3 Special information on machining, if required

Dimensional accuracy of the bore (e.g. $\sqrt{D/D}$)

Surface quality Ra/Rt/Rz

Length of the interrupted cut  x = mm

Minimum quantity lubrication yes no

Special adapter (e.g. Morse taper, HSK mono tool)

Machine (e.g. lathe)

Machine adapter (e.g. VDI 30)

Adapter (e.g. floating holder Ø 25)

4 Comment/sketch

e.g. for multi-step reaming operations (1 pre-counterbore step and 2 diameter steps are possible)

5 required number of pieces: Piece

6 Regrinding by manufacturing plant

yes no

If nothing or 'No' is entered here, no regrinding price will be calculated.