

# FORM

Semi-Standard request – Solid carbide reamers



Company:	.....	Department:	.....
Technical Sales Engineer:	.....	Contact:	.....
Customer no.:	.....	Contact Tel. No.:	.....
Your reference:	.....	Contact E-Mail:	.....

## 1 hole

Nominal diameter (e.g. 18.5 mm)	.....	mm					
Tolerance (e.g. F7)	.....		or	Upper limit (e.g. +0.025)	.....	mm	
				Lower limit (e.g. +0.005)	.....	mm	
Pre-machining diameter (specify only in the event of deviations)	.....	mm		Hole depth	.....	mm	
Machining	horizontal	vertical		Internal Coolant	yes		
	stationary	rotating			no		
Type of hole (please tick)							
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## 2 Material

Standard designation	.....
Tensile strength	..... N/mm <sup>2</sup>
Heat Treatment	.....

**3** Special information on machining, if required

Dimensional accuracy of the bore (e.g.  $\sqrt{D/D}$ ) .....

Surface quality Ra/Rt/Rz .....

Length of the interrupted cut  x = ..... mm

Minimum quantity lubrication                      yes                      no

Special adapter (e.g. Morse taper, HSK mono tool) .....

Machine (e.g. lathe) .....

Machine adapter (e.g. VDI 30) .....

Adapter (e.g. floating holder Ø 25) .....

**4** Comment/sketch

e.g. for multi-step reaming operations (1 pre-counterbore step and 2 diameter steps are possible)

**5** required number of pieces: ..... Piece

**6** Regrinding by manufacturing plant

yes                      no

If nothing or 'No' is entered here, no regrinding price will be calculated.