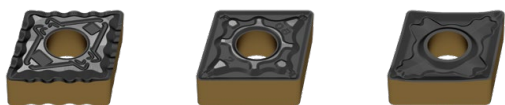


## Nye produkter til operatøren

**NEW**

### Stålspåntagning med de nye ISO-P-kvaliteter



Takket være en CVD-Multilayer-belægning med den nyeste Dragonskin-belægningsteknologi er vendeskærene optimalt afstemt til alsidig stålbearbejdning. Kombineret med en afbalanceret hårdmetal-grundsubstrat har de nye kvaliteter inden for kategorien ISO-P et bredt anvendelsesområde med forbedret slidstyrke. Afhængigt af skærebetingelse kan det optimale skæremateriale vælges blandt tre kvaliteter:

**NEW**

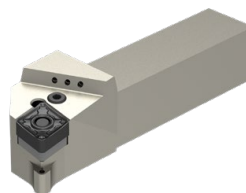
### Klemholder med firkantskaft – MaxiLock-S DC til positive vendeskær



Takket være målrettet køling forbedrer de nye MaxiLock-S DC værktøjsholdere både processikkerheden og værktøjsskærets levetid. Passer til et stort udvalg af positive vendeskær.

**NEW**

### Klemholder med firkantskaft – MaxiLock-N DC til negative vendeskær



Med den præcise køling af værktøjsskæret forbedres spåntagningsprocessen. Kølingen virker særligt effektivt på værktøjets fas. Passer til et stort udvalg af negative vendeskær ved hjælp af spændearm.



Værktøjsholdere der passer til vores firkantdreje- og stikholdere findes i **kapitel 16 Værktøjsholdere og tilbehør**. Fås til maskininterface VDI og BMT.

**Nyhed:** Værktøjsholdere med HSK-T maskininterface → **kapitel 16, side 190+191**

**NEW**

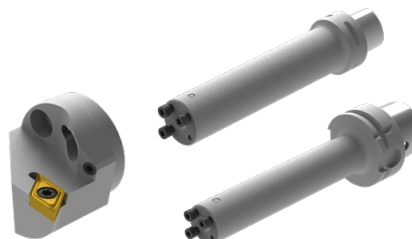
### -M23 spånbynder



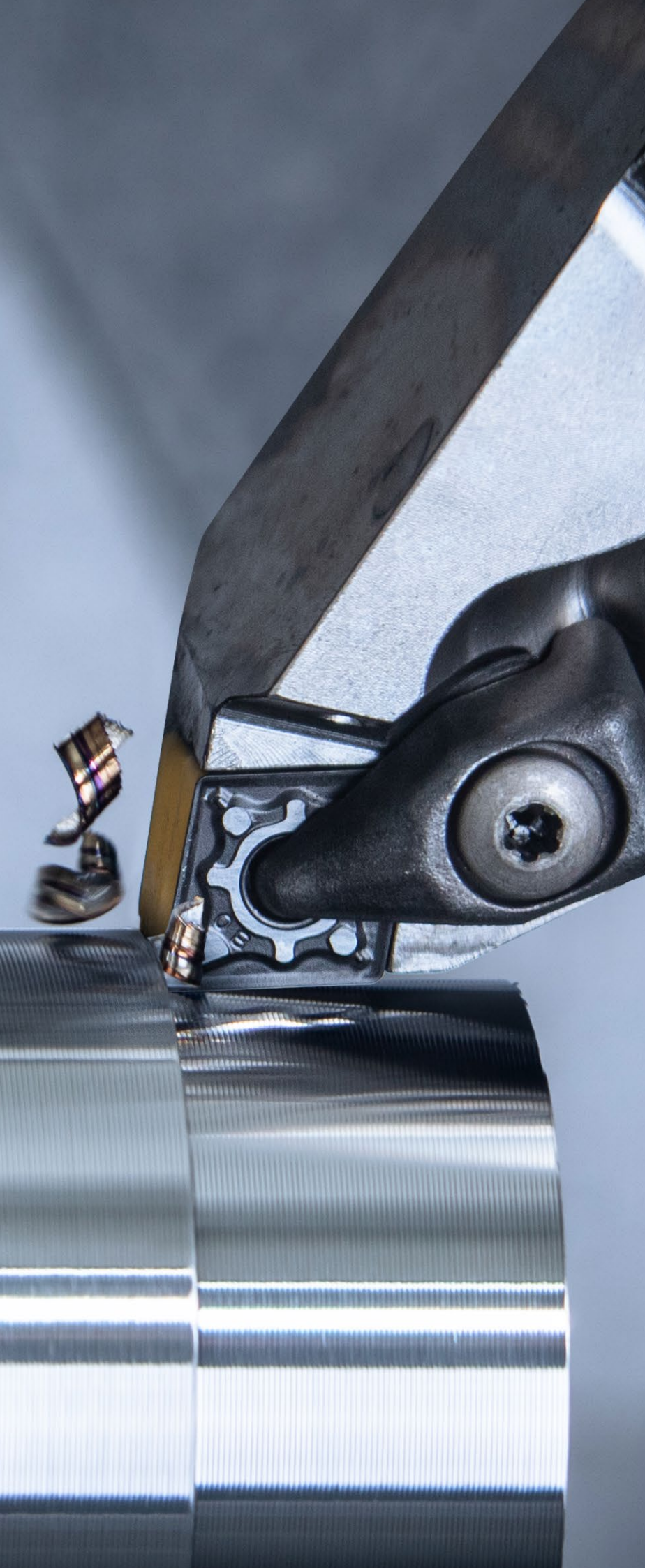
Letskærende geometri med fremragende spånbynder ved lave spåndybder til bearbejdning af stål. Fås til positive runde skær i ISO-P hårdmetalkvaliteter.

**NEW**

### Skiftehovedsystem



Den nye aktivt vibrationsdæmpende grundholder til særligt krævende indvendig drejning. Tilgængelig med maskininterface PSC og HSK-T.



Boring og hulbearbejdning

- 1 HSS-bor
- 2 Hårdmetal bor
- 3 Bor med vendeskær
- 4 Rivaler og forsænkere
- 5 Udboreværktøjer

Gevindbearbejdning

- 6 Gevindtappe og -formere
- 7 Cirkulære- og gevindfræsere
- 8 Gevinddrejeværktøjer

Drejning

- 9 Drejning med vendeskær
- 10 Multifunktionsværktøjer – EcoCut og FreeTurn
- 11 Stikværktøjer
- 12 Miniaturedrejeværktøjer

Fræsning

- 13 HSS-fræsere
- 14 Hårdmetal fræsere
- 15 Fræsning med vendeskær

Opspændingsteknik

- 16 Værktøjsholdere og tilbehør
- 17 Emneopspænding

- 18 Materialeeksempler

## Indholdsfortegnelse

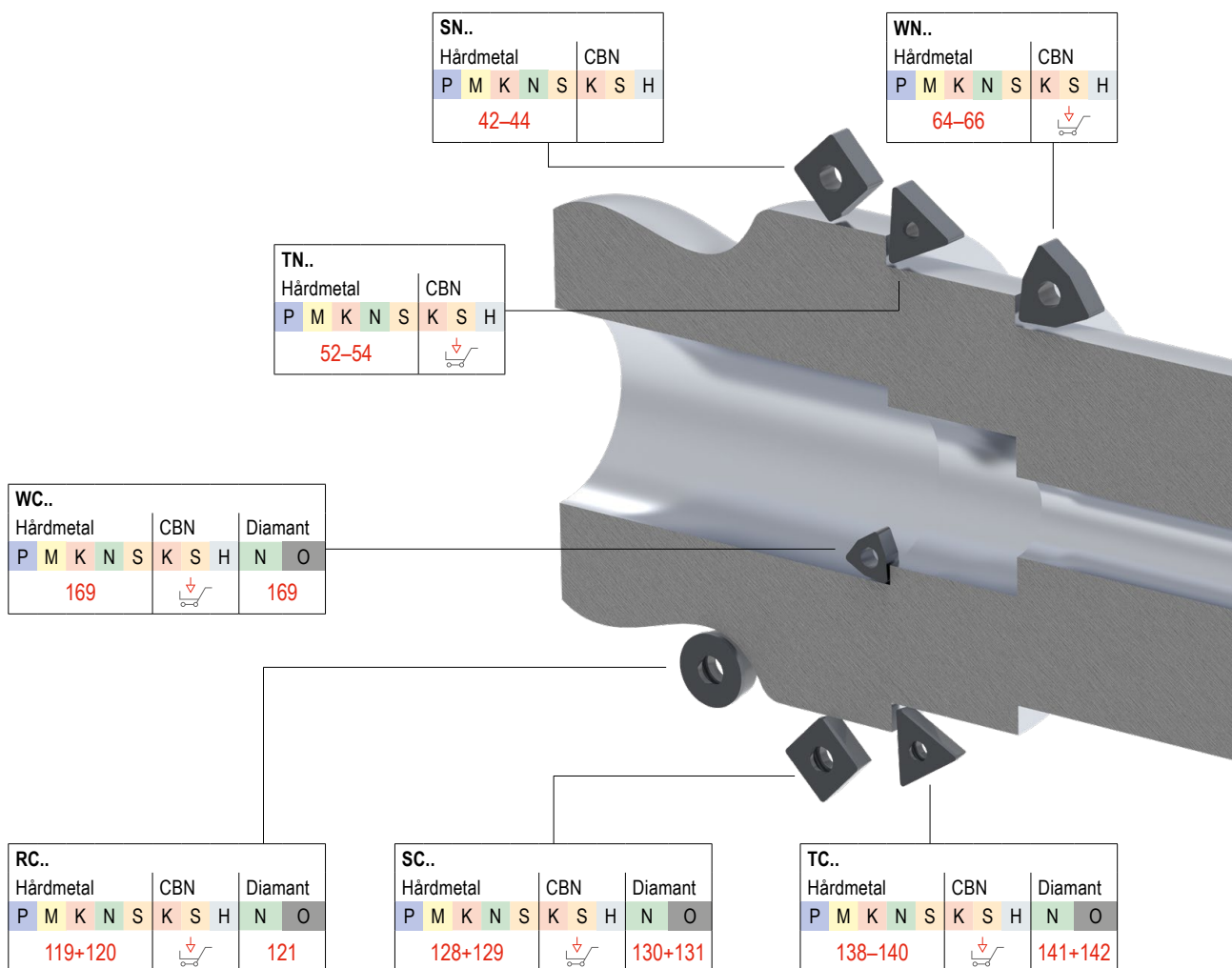
|                                 |         |
|---------------------------------|---------|
| Symbolforklaring                | 5       |
| Spånbryderoversigt / Kvaliteter | 6       |
| Toolfinder – anvendelse         | 4+5     |
| Toolfinder – negative vendeskær | 7       |
| Toolfinder – positive vendeskær | 8       |
| Toolfinder – holdere            | 9       |
| Toolfinder – skiftehovedsystem  | 10      |
| Produktprogram                  | 11–185  |
| Tekniske informationer          |         |
| Skæredata                       | 186–199 |
| Diamant PKD som skæremateriale  | 200     |
| Spånbrydere                     | 201–207 |
| Klemme systemer                 | 207     |
| Wiperskær – tips                | 208+209 |
| ISO betegnelsessystem           | 210–215 |
| Slidtyper for vendeskær         | 216+217 |
| Oversigt over kvaliteter        | 218–221 |

## CERATIZIT \ Performance

Førsteklasses kvalitetsværktøjer.

Serien **CERATIZIT Performance** er værktøj af højeste kvalitet kendetegnet ved en fremragende ydeevne og effektivitet. Hvis du vil sætte de højeste standarder og opnå de bedste resultater i din produktion, anbefaler vi værktøjsserien **CERATIZIT Performance**.

## Toolfinder – anvendelse





# Symbolforklaring

**CTCP125-P**

Hårdmetalkvalitet

**F** Fin bearbejdning  
**M** Medium bearbejdning  
**R** Skrubbearbejdning



Kontinuerlig spån  
 Variabel spån  
 Afbrudt spån



Indvendig køling



DirectCooling



En detaljeret oversigt over kvaliteter findes i det tekniske bilag på → **side 218**

9

| CN..      |   |   |   |   |   | CBN   | Diamant |
|-----------|---|---|---|---|---|-------|---------|
| Hårdmetal | P | M | K | N | S | K S H | N O     |
|           |   |   |   |   |   |       | 16      |

| DN..      |   |   |   |   |   | CBN   | Diamant |
|-----------|---|---|---|---|---|-------|---------|
| Hårdmetal | P | M | K | N | S | K S H | N O     |
|           |   |   |   |   |   |       | 29      |

| VN..      |   |   |   |   |   | CBN   |
|-----------|---|---|---|---|---|-------|
| Hårdmetal | P | M | K | N | S | K S H |
|           |   |   |   |   |   |       |

| KN..      |   |   |   |   |   |
|-----------|---|---|---|---|---|
| Hårdmetal | P | M | K | N | S |
|           |   |   |   |   |   |

| CC..      |   |   |   |   |   | CBN   | Diamant |
|-----------|---|---|---|---|---|-------|---------|
| Hårdmetal | P | M | K | N | S | K S H | N O     |
|           |   |   |   |   |   |       | 76-80   |

| VC..      |   |   |   |   |   | CBN   | Diamant |
|-----------|---|---|---|---|---|-------|---------|
| Hårdmetal | P | M | K | N | S | K S H | N O     |
|           |   |   |   |   |   |       | 151-153 |

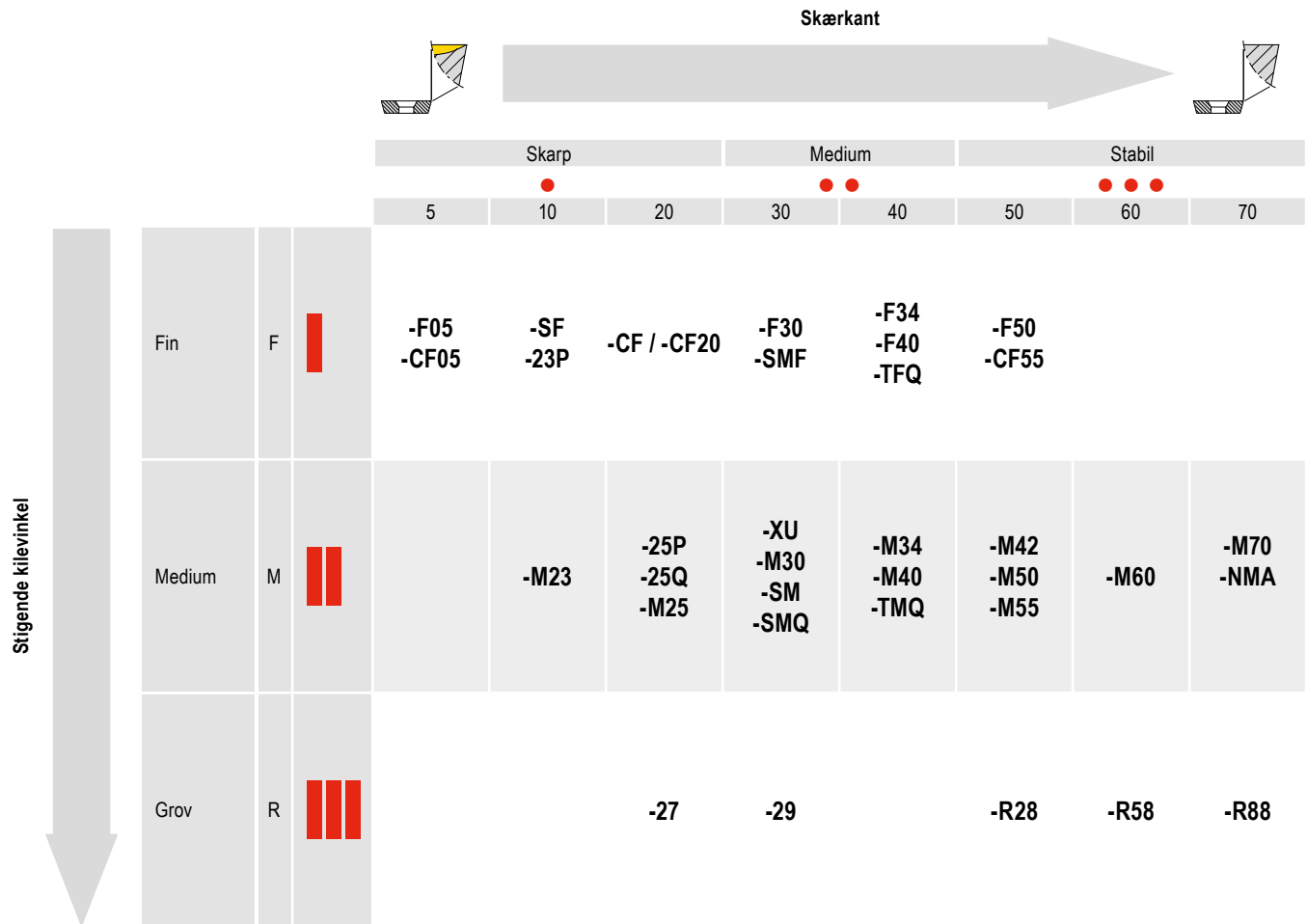
| DC..      |   |   |   |   |   | CBN   | Diamant |
|-----------|---|---|---|---|---|-------|---------|
| Hårdmetal | P | M | K | N | S | K S H | N O     |
|           |   |   |   |   |   |       | 99-103  |



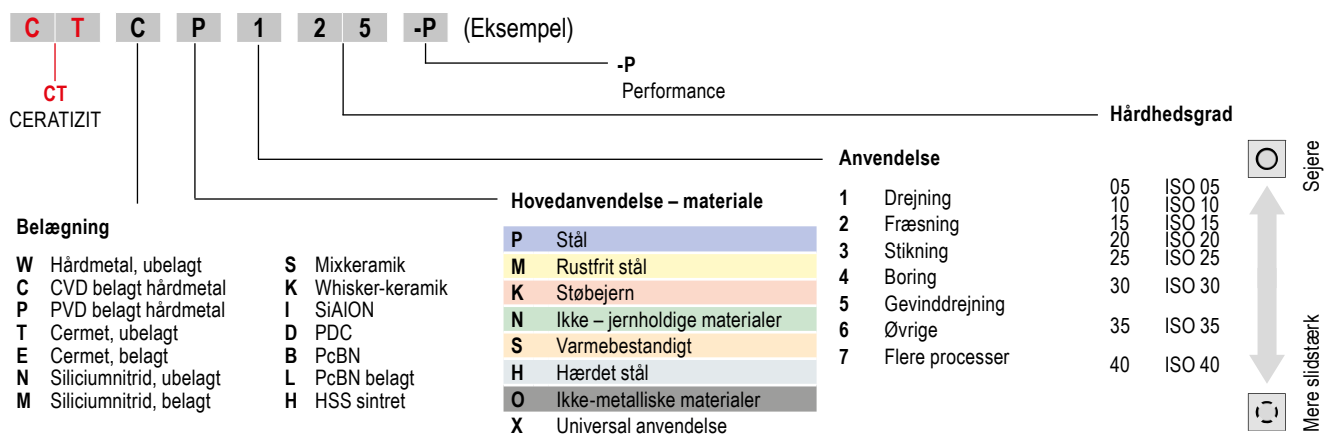
Disse artikler findes i vores onlineshop under [cuttingtools.ceratizit.com](https://cuttingtools.ceratizit.com)



# Spånbryderoversigt



## Kvaliteter



## Toolfinder – negative vendeskær



|                                               |         | Geometri                                                                            |                                                                                     |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |    |       |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|-----------------------------------------------|---------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----|-------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                                               |         |    |    |  |  |  |  |  |    |       |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|                                               |         | CN..                                                                                | DN..                                                                                | KN..                                                                               | SN..                                                                                | TN..                                                                                | VN..                                                                                | WN..                                                                                |    |       |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|                                               |         | Stål                                                                                | Rustfrit                                                                            | Støbejern                                                                          | Ikke – jernholdige materialer                                                       | Varmerbestandigt                                                                    | Hærdet stål                                                                         | Ikke-metalliske materialer                                                          |    |       |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|                                               |         | P                                                                                   | M                                                                                   | K                                                                                  | N                                                                                   | S                                                                                   | H                                                                                   | O                                                                                   |    |       |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
| Hovedanvendelse:<br>Stål og støbejern         | Fin     | -CF / -CF20                                                                         |    | ●                                                                                  | ○                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |    | 11    | 25                                                                                  |                                                                                     |                                                                                       | 52                                                                                    |                                                                                       | 64                                                                                    |                                                                                       |
|                                               |         | -F40                                                                                |    | ●                                                                                  |                                                                                     | ○                                                                                   |                                                                                     |                                                                                     |    |       |                                                                                     |                                                                                     |                                                                                       | 59                                                                                    |                                                                                       |                                                                                       |                                                                                       |
|                                               |         | -F50                                                                                |    | ●                                                                                  |                                                                                     | ○                                                                                   |                                                                                     |                                                                                     |    | 11    | 25                                                                                  |                                                                                     | 42                                                                                    | 52                                                                                    | 59                                                                                    | 64                                                                                    |                                                                                       |
|                                               |         | -TFQ                                                                                |    | ●                                                                                  | ○                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |    | 11+12 | 25+26                                                                               |                                                                                     |                                                                                       |                                                                                       |                                                                                       | 64                                                                                    |                                                                                       |
|                                               | Mellem  | -XU                                                                                 |    | ●                                                                                  |                                                                                     | ○                                                                                   |                                                                                     |                                                                                     |    | 12    | 26                                                                                  |                                                                                     |                                                                                       |                                                                                       | 59                                                                                    | 65                                                                                    |                                                                                       |
|                                               |         | -M40                                                                                |    | ●                                                                                  |                                                                                     | ○                                                                                   |                                                                                     |                                                                                     |    |       |                                                                                     |                                                                                     |                                                                                       | 59                                                                                    |                                                                                       |                                                                                       |                                                                                       |
|                                               |         | -M50                                                                                |   | ●                                                                                  | ○                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |    | 12    | 26+27                                                                               |                                                                                     | 42                                                                                    | 52                                                                                    | 59                                                                                    | 65                                                                                    |                                                                                       |
|                                               |         | -TMQ                                                                                |  | ●                                                                                  |                                                                                     | ○                                                                                   |                                                                                     |                                                                                     |    | 12    | 27                                                                                  |                                                                                     |                                                                                       |                                                                                       |                                                                                       | 65                                                                                    |                                                                                       |
|                                               | Skrub   | -M70   -11, -12                                                                     |  | ●                                                                                  | ○                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |    | 12+13 | 27                                                                                  |   | 42+43                                                                                 | 53                                                                                    |                                                                                       | 65                                                                                    |                                                                                       |
|                                               |         | .NMA                                                                                |  | ●                                                                                  | ○                                                                                   |                                                                                     |                                                                                     |                                                                                     |    | 13    | 27                                                                                  |                                                                                     | 43                                                                                    | 53                                                                                    |                                                                                       | 66                                                                                    |                                                                                       |
|                                               |         | -R28                                                                                |  | ●                                                                                  | ○                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |    | 13    | 27                                                                                  |                                                                                     | 43                                                                                    | 53                                                                                    |                                                                                       |                                                                                       |                                                                                       |
|                                               |         | -R58                                                                                |  | ●                                                                                  | ○                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |    | 13+14 | 27+28                                                                               |                                                                                     | 43                                                                                    | 53+54                                                                                 |                                                                                       |                                                                                       |                                                                                       |
|                                               | -R88    |  | ●                                                                                   | ○                                                                                  | ○                                                                                   |                                                                                     |                                                                                     |                                                                                     | 14 |       |                                                                                     | 44                                                                                  |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
| Hovedanvendelse:<br>Rustfrit                  | Fin     | -F30                                                                                |  | ○                                                                                  | ●                                                                                   |                                                                                     |                                                                                     | ○                                                                                   |    |       | 14                                                                                  | 28                                                                                  |                                                                                       | 44                                                                                    | 54                                                                                    | 59                                                                                    | 66                                                                                    |
|                                               |         | -M30                                                                                |  | ○                                                                                  | ●                                                                                   |                                                                                     |                                                                                     | ○                                                                                   |    |       | 14                                                                                  | 28                                                                                  |                                                                                       | 44                                                                                    | 54                                                                                    | 60                                                                                    | 66                                                                                    |
|                                               | Mellem  | -M42                                                                                |  | ○                                                                                  | ●                                                                                   |                                                                                     |                                                                                     | ●                                                                                   |    |       | 15                                                                                  | 28                                                                                  |  |  |                                                                                       |                                                                                       |  |
|                                               |         | -M60                                                                                |  | ○                                                                                  | ●                                                                                   |                                                                                     |                                                                                     | ○                                                                                   |    |       | 15                                                                                  | 28                                                                                  |                                                                                       | 44                                                                                    | 54                                                                                    |                                                                                       | 66                                                                                    |
| Hovedanvendelse:<br>Varmerbestandig           | Fin     | -F32                                                                                |  |                                                                                    | ●                                                                                   |                                                                                     | ○                                                                                   | ●                                                                                   |    |       |  |  |                                                                                       |                                                                                       |                                                                                       |  |                                                                                       |
|                                               |         | -F34                                                                                |  |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |    |       | 15                                                                                  |                                                                                     |                                                                                       |                                                                                       |                                                                                       |                                                                                       | 66                                                                                    |
|                                               | Mellem  | -M34                                                                                |  | ●                                                                                  | ●                                                                                   |                                                                                     | ○                                                                                   | ●                                                                                   |    |       | 15                                                                                  | 28                                                                                  |                                                                                       | 44                                                                                    | 54                                                                                    | 60                                                                                    | 66                                                                                    |
|                                               |         | -M42                                                                                |  | ○                                                                                  | ●                                                                                   |                                                                                     | ○                                                                                   | ●                                                                                   |    |       | 15                                                                                  |  |                                                                                       |                                                                                       |  |                                                                                       |  |
|                                               |         | -M52                                                                                |  |                                                                                    | ●                                                                                   |                                                                                     | ○                                                                                   | ●                                                                                   |    |       |  |  |                                                                                       |  |  |                                                                                       |  |
| Hovedanvendelse:<br>Ikke jernholdige metaller | Diamant | FN , FL, FR                                                                         |  |                                                                                    |                                                                                     | ●                                                                                   |                                                                                     |                                                                                     | ●  |       | 16                                                                                  | 29                                                                                  |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |

Disse artikler findes i vores online shop under [cuttingtools.ceratizit.com](https://cuttingtools.ceratizit.com)

## Toolfinder – positive vendeskær

Disse artikler findes i vores online shop under [cuttingtools.ceratizit.com](http://cuttingtools.ceratizit.com)



## Toolfinder – holdere

Holdere og borestænger til negative vendeskær



| Geometri | Holdere | Borestænger | HSK-T | PSC   |
|----------|---------|-------------|-------|-------|
|          | 17–20   | 23+24       | 21    | 22    |
|          | 30–33   | 40+41       | 33–35 | 36–39 |
|          | 45–50   | 51          | 50    |       |
|          | 55–57   | 58          |       |       |
|          | 61      |             | 62    | 62+63 |
|          | 67+68   | 70+71       | 69    | 69    |

Holdere og borestænger til positive vendeskær

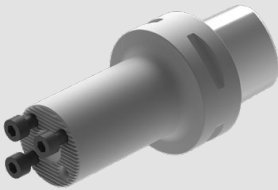
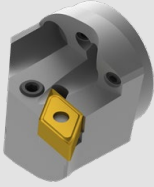
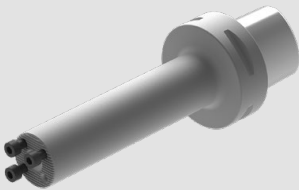
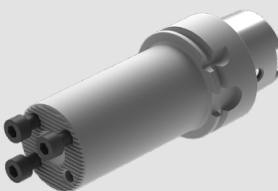
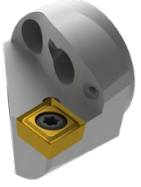
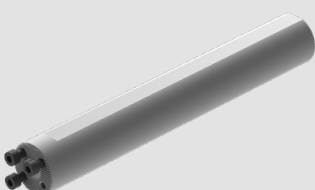
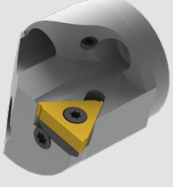


| Geometri | Holdere | Borestænger | HSK-T   | PSC     |
|----------|---------|-------------|---------|---------|
|          | 81–87   | 90–94       | 88      | 89      |
|          | 104–110 | 114–118     | 111     | 112+113 |
|          | 122–126 |             | 127     |         |
|          | 132–136 | 137         |         |         |
|          | 143–146 | 147         |         |         |
|          | 154–162 | 166–168     | 162–164 | 164+165 |
|          |         | 170         |         |         |



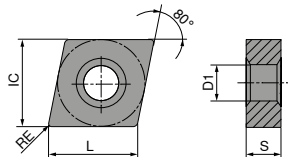
Køletilbehør, der passer til, findes på → side 183–185.

## Oversigt over skiftehovedsystem

| Udskiftelige skærhoveder                                                                                                                 | Standardholdere                                                                                                                                 |
|------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>PCLN 95°<br/>CN.. 1204</p>  <p>178</p>               | <p>PSC 40/50/63</p>  <p>171</p>                               |
| <p>PDUN 93°<br/>DN.. 1104<br/>DN.. 1506</p>  <p>178</p> | <p>PSC 63<br/>Vibrationsdæmpning</p>  <p>172</p>              |
| <p>PDQN 107,5°<br/>DN.. 1104</p>  <p>179</p>            | <p>PSC 40/50/63<br/>Aktiv vibrationsdæmpning</p>  <p>173</p> |
| <p>PWLN 95°<br/>WN.. 0804</p>  <p>179</p>              | <p>HSK-T 40/63/100</p>  <p>174</p>                          |
| <p>SCLC 95°<br/>CC.. 1204</p>  <p>180</p>             | <p>HSK-T 63<br/>Vibrationsdæmpning</p>  <p>175</p>          |
| <p>SDUC 93°<br/>DC.. 11T3</p>  <p>180</p>             | <p>HSK-T 63<br/>Aktiv vibrationsdæmpning</p>  <p>176</p>    |
| <p>SDQC 107,5°<br/>DC.. 11T3</p>  <p>181</p>          | <p>Cylindrisk<br/>25 mm<br/>32 mm<br/>40 mm</p>  <p>177</p> |
| <p>til indvendige gevind<br/>16 ..</p>  <p>182</p>    |                                                                                                                                                 |

# CNMG / CNMA / CNMM

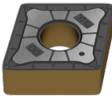
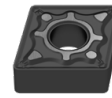
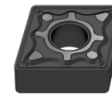
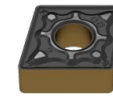
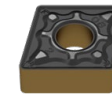
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CNMG 0903.. | 9,7     | 3,18    | 3,81     | 9,52     |
| CNM. 1204.. | 12,9    | 4,76    | 5,16     | 12,70    |
| CNM. 1606.. | 16,1    | 6,35    | 6,35     | 15,87    |
| CNM. 1906.. | 19,3    | 6,35    | 7,94     | 19,05    |
| CNMM 2509.. | 25,8    | 9,52    | 9,12     | 25,40    |



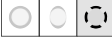
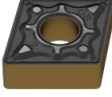
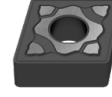
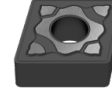
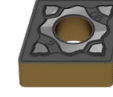
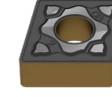
## CNMG

|          |          | NEW            |                  | NEW             |                   | NEW               |                   | NEW               |  |
|----------|----------|----------------|------------------|-----------------|-------------------|-------------------|-------------------|-------------------|--|
|          |          | -CF<br>TCM10   | -CF20<br>CTEP110 | -TFQ<br>CTEP110 | -F50<br>CTCP115-P | -F50<br>CTCP125-P | -F50<br>CTCP135-P | -TFQ<br>CTCP115-P |  |
|          |          | DRAGONSKIN     | DRAGONSKIN       | DRAGONSKIN      | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        |  |
|          |          | F              | F                | F               | F                 | F                 | F                 | F                 |  |
|          |          | CERMET<br>CNMG | CERMET<br>CNMG   | CERMET<br>CNMG  | CNMG              | CNMG              | CNMG              | CNMG              |  |
|          |          | 70 101 ...     | 76 101 ...       | 76 110 ...      | 76 132 ...        | 76 132 ...        | 76 132 ...        | 76 110 ...        |  |
| ISO      | RE<br>mm | DKK<br>1A/78   | DKK<br>1A/78     | DKK<br>1A/78    | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      |  |
| 090304EN | 0,4      |                |                  |                 | 69,00 31601       | 69,00 51601       | 69,00 71601       |                   |  |
| 090308EN | 0,8      |                |                  |                 | 69,00 31801       | 69,00 51801       | 69,00 71801       |                   |  |
| 120404EN | 0,4      | 91,00 904      | 94,00 028        | 110,00 028      | 108,00 32801      | 108,00 52801      | 108,00 72801      | 123,00 32801      |  |
| 120408EN | 0,8      | 91,00 908      | 94,00 030        | 110,00 030      | 108,00 33001      | 108,00 53001      | 108,00 73001      | 123,00 33001      |  |
| 120412EN | 1,2      |                |                  | 110,00 032      | 108,00 33201      | 108,00 53201      | 108,00 73201      | 123,00 32001      |  |
| P        |          | ●              | ●                | ●               | ●                 | ●                 | ●                 | ●                 |  |
| M        |          | ○              | ○                | ○               |                   |                   | ○                 |                   |  |
| K        |          | ○              | ○                | ○               | ○                 | ○                 |                   | ○                 |  |
| N        |          |                |                  |                 |                   |                   |                   |                   |  |
| S        |          |                |                  |                 |                   |                   |                   |                   |  |
| H        |          |                |                  |                 |                   |                   |                   |                   |  |
| O        |          |                |                  |                 |                   |                   |                   |                   |  |

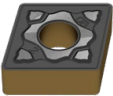
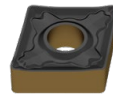
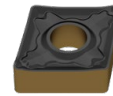
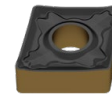
## CNMG

|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       |                                                                                   |     | NEW                                                                                 |     | NEW                                                                                 |       |                                                                                     |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -TFQ<br>CTCP125-P                                                                 |       | -XU<br>CTCP115-P                                                                  |       | -XU<br>CTCP125-P                                                                  |       | -M50<br>CTCK110                                                                   |     | -M50<br>CTCK120                                                                     |     | -M50<br>CTCP115-P                                                                   |       | -M50<br>CTCP125-P                                                                   |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |       |  |       |  |     |  |     |  |       |  |       |
|          |          |  |       |  |       |  |       |  |     |  |     |  |       |  |       |
|          |          | F<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |     | M<br>CNMG                                                                           |     | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       |
|          |          | 76 110 ...                                                                        |       | 76 290 ...                                                                        |       | 76 290 ...                                                                        |       | 70 132 ...                                                                        |     | 70 132 ...                                                                          |     | 76 135 ...                                                                          |       | 76 135 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| 120404EN | 0,4      | 123,00                                                                            | 52801 | 108,00                                                                            | 32801 | 108,00                                                                            | 52801 | 108,00                                                                            | 028 | 108,00                                                                              | 530 | 108,00                                                                              | 32801 | 108,00                                                                              | 52801 |
| 120408EN | 0,8      | 123,00                                                                            | 53001 | 108,00                                                                            | 33001 | 108,00                                                                            | 53001 | 108,00                                                                            | 030 | 108,00                                                                              | 532 | 108,00                                                                              | 33001 | 108,00                                                                              | 53001 |
| 120412EN | 1,2      | 123,00                                                                            | 53201 | 108,00                                                                            | 33201 | 108,00                                                                            | 53201 | 108,00                                                                            | 032 | 108,00                                                                              | 532 | 108,00                                                                              | 32001 | 108,00                                                                              | 53201 |
| 120416EN | 1,6      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 108,00                                                                              | 33401 | 108,00                                                                              | 53401 |
| 160608EN | 0,8      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 172,00                                                                              | 34201 | 172,00                                                                              | 54201 |
| 160612EN | 1,2      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 172,00                                                                              | 34401 | 172,00                                                                              | 54401 |
| 160616EN | 1,6      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 172,00                                                                              | 34601 | 172,00                                                                              | 54601 |
| P        |          |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ○   |                                                                                     | ○   |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| K        |          |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ●   |                                                                                     | ●   |                                                                                     | ○     |                                                                                     | ○     |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |

## CNMG

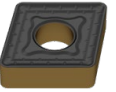
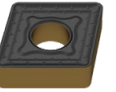
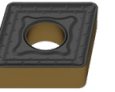
|          |          | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |                                                                                     |     | NEW                                                                                   |     | NEW                                                                                   |       |                                                                                       |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|
|          |          | -M50<br>CTCP135-P                                                                   |       | -TMQ<br>CTCP115-P                                                                   |       | -TMQ<br>CTCP125-P                                                                   |       | -M70<br>CTCK110                                                                     |     | -M70<br>CTCK120                                                                       |     | -M70<br>CTCP115-P                                                                     |       | -M70<br>CTCP125-P                                                                     |       |
|          |          | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                            |     | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       |
|          |          |  |       |  |       |  |       |  |     |  |     |  |       |  |       |
|          |          |  |       |  |       |  |       |  |     |  |     |  |       |  |       |
|          |          | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |     | M<br>CNMG                                                                             |     | M<br>CNMG                                                                             |       | M<br>CNMG                                                                             |       |
|          |          | 76 135 ...                                                                          |       | 76 196 ...                                                                          |       | 76 196 ...                                                                          |       | 70 119 ...                                                                          |     | 70 119 ...                                                                            |     | 76 119 ...                                                                            |       | 76 119 ...                                                                            |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                          |     | DKK<br>1A/08                                                                          |       | DKK<br>1A/08                                                                          |       |
| 120404EN | 0,4      | 108,00                                                                              | 72801 |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| 120408EN | 0,8      | 108,00                                                                              | 73001 | 123,00                                                                              | 33001 | 123,00                                                                              | 53001 | 108,00                                                                              | 030 | 108,00                                                                                | 530 | 108,00                                                                                | 33001 | 108,00                                                                                | 53001 |
| 120412EN | 1,2      | 108,00                                                                              | 73201 | 123,00                                                                              | 32001 | 123,00                                                                              | 53201 | 108,00                                                                              | 032 | 108,00                                                                                | 532 | 108,00                                                                                | 32001 | 108,00                                                                                | 53201 |
| 120416EN | 1,6      | 108,00                                                                              | 73401 |                                                                                     |       |                                                                                     |       | 108,00                                                                              | 034 | 108,00                                                                                | 534 | 108,00                                                                                | 33401 | 108,00                                                                                | 53401 |
| 160608EN | 0,8      | 172,00                                                                              | 74201 |                                                                                     |       |                                                                                     |       | 172,00                                                                              | 042 | 172,00                                                                                | 542 | 172,00                                                                                | 34201 | 172,00                                                                                | 54201 |
| 160612EN | 1,2      | 172,00                                                                              | 74401 |                                                                                     |       |                                                                                     |       | 172,00                                                                              | 044 | 172,00                                                                                | 544 | 172,00                                                                                | 34401 | 172,00                                                                                | 54401 |
| 160616EN | 1,6      | 172,00                                                                              | 74601 |                                                                                     |       |                                                                                     |       | 172,00                                                                              | 046 | 172,00                                                                                | 546 | 172,00                                                                                | 34601 | 172,00                                                                                | 54601 |
| 160624EN | 2,4      |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     | 172,00                                                                                | 34801 | 172,00                                                                                | 54801 |
| 190608EN | 0,8      |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     | 244,00                                                                                | 35401 | 244,00                                                                                | 55401 |
| 190612EN | 1,2      |                                                                                     |       |                                                                                     |       |                                                                                     |       | 244,00                                                                              | 056 | 244,00                                                                                | 556 | 244,00                                                                                | 35601 | 244,00                                                                                | 55601 |
| 190616EN | 1,6      |                                                                                     |       |                                                                                     |       |                                                                                     |       | 244,00                                                                              | 058 | 244,00                                                                                | 558 | 244,00                                                                                | 35801 | 244,00                                                                                | 55801 |
| 190624EN | 2,4      |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     | 244,00                                                                                | 36001 | 244,00                                                                                | 56001 |
| P        |          |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ○   |                                                                                       | ○   |                                                                                       | ●     |                                                                                       | ●     |
| M        |          |                                                                                     | ○     |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| K        |          |                                                                                     |       |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ●   |                                                                                       | ●   |                                                                                       | ○     |                                                                                       | ○     |
| N        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| S        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| H        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| O        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |

## CNMG / CNMA / CNMM

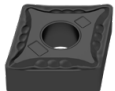
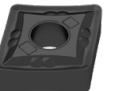
|          |     | NEW                                                                               |       |                                                                                   |     | NEW                                                                               |     | NEW                                                                               |       | NEW                                                                                 |       | NEW                                                                                 |              |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|--------------|
|          |     | -M70                                                                              |       | CTCK110                                                                           |     | CTCK120                                                                           |     | -R28                                                                              |       | -R28                                                                                |       | -R28                                                                                |              |
|          |     | CTCP135-P                                                                         |       | CTCP115-P                                                                         |     | CTCP125-P                                                                         |     | CTCP135-P                                                                         |       | CTCP115-P                                                                           |       | CTCP115-P                                                                           |              |
|          |     | DRAGONSkin                                                                        |       | DRAGONSkin                                                                        |     | DRAGONSkin                                                                        |     | DRAGONSkin                                                                        |       | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |              |
|          |     |  |       |  |     |  |     |  |       |  |       |  |              |
|          |     |  |       |  |     |  |     |  |       |  |       |  |              |
|          |     | M                                                                                 |       | R                                                                                 |     | R                                                                                 |     | R                                                                                 |       | R                                                                                   |       | R                                                                                   |              |
|          |     | CNMG                                                                              |       | CNMA                                                                              |     | CNMA                                                                              |     | CNMM                                                                              |       | CNMM                                                                                |       | CNMM                                                                                |              |
|          |     | 76 119 ...                                                                        |       | 70 100 ...                                                                        |     | 70 100 ...                                                                        |     | 76 114 ...                                                                        |       | 76 114 ...                                                                          |       | 76 114 ...                                                                          |              |
| ISO      |     | DKK                                                                               |       | DKK                                                                               |     | DKK                                                                               |     | DKK                                                                               |       | DKK                                                                                 |       | DKK                                                                                 |              |
| RE       |     | 1A/08                                                                             |       | 1A/08                                                                             |     | 1A/08                                                                             |     | 1A/08                                                                             |       | 1A/08                                                                               |       | 1A/08                                                                               |              |
| 120404EN | 0,4 |                                                                                   |       | 108,00                                                                            | 028 | 108,00                                                                            | 528 |                                                                                   |       |                                                                                     |       |                                                                                     |              |
| 120408EN | 0,8 | 108,00                                                                            | 73001 | 108,00                                                                            | 030 | 108,00                                                                            | 530 | 109,00                                                                            | 33001 | 109,00                                                                              | 53001 |                                                                                     | 109,00 33001 |
| 120412EN | 1,2 | 108,00                                                                            | 73201 | 108,00                                                                            | 032 | 108,00                                                                            | 532 | 109,00                                                                            | 33201 | 109,00                                                                              | 53201 | 109,00 73201                                                                        | 109,00 33201 |
| 120416EN | 1,6 | 108,00                                                                            | 73401 | 108,00                                                                            | 034 | 108,00                                                                            | 534 | 109,00                                                                            | 33401 | 109,00                                                                              | 53401 | 109,00 73401                                                                        | 109,00 33401 |
| 160608EN | 0,8 | 172,00                                                                            | 74201 | 172,00                                                                            | 042 | 172,00                                                                            | 542 |                                                                                   |       |                                                                                     |       |                                                                                     |              |
| 160612EN | 1,2 | 172,00                                                                            | 74401 | 172,00                                                                            | 044 | 172,00                                                                            | 544 | 172,00                                                                            | 34401 | 172,00                                                                              | 54401 | 172,00 74401                                                                        | 172,00 34401 |
| 160616EN | 1,6 | 172,00                                                                            | 74601 | 172,00                                                                            | 046 | 172,00                                                                            | 546 | 172,00                                                                            | 34601 | 172,00                                                                              | 54601 | 172,00 74601                                                                        | 172,00 34601 |
| 160624EN | 2,4 | 172,00                                                                            | 74801 |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     | 172,00 34801 |
| 190608EN | 0,8 | 244,00                                                                            | 75401 |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |              |
| 190612EN | 1,2 | 244,00                                                                            | 75601 | 244,00                                                                            | 056 | 244,00                                                                            | 556 | 244,00                                                                            | 35601 | 244,00                                                                              | 55601 | 244,00 75601                                                                        | 244,00 35601 |
| 190616EN | 1,6 | 244,00                                                                            | 75801 | 244,00                                                                            | 058 | 244,00                                                                            | 558 | 244,00                                                                            | 35801 | 244,00                                                                              | 55801 | 244,00 75801                                                                        | 244,00 35801 |
| 190624EN | 2,4 | 244,00                                                                            | 76001 |                                                                                   |     |                                                                                   |     | 244,00                                                                            | 36001 | 244,00                                                                              | 56001 | 244,00 76001                                                                        | 244,00 36001 |
| 250924EN | 2,4 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 564,00                                                                            | 38401 | 564,00                                                                              | 58401 | 564,00 78401                                                                        | 564,00 38401 |
| P        |     |                                                                                   | ●     |                                                                                   | ○   |                                                                                   | ○   |                                                                                   | ●     |                                                                                     | ●     |                                                                                     | ●            |
| M        |     |                                                                                   | ○     |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       | ○                                                                                   |              |
| K        |     |                                                                                   |       |                                                                                   | ●   |                                                                                   | ●   |                                                                                   | ○     |                                                                                     | ○     |                                                                                     | ○            |
| N        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |              |
| S        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |              |
| H        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |              |
| O        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |              |



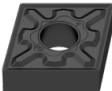
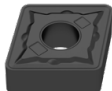
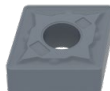
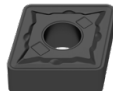
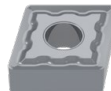
## CNMM

|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -R58<br>CTCP125-P                                                                 |       | -R58<br>CTCP135-P                                                                 |       | -R88<br>CTCP115-P                                                                   |       | -R88<br>CTCP125-P                                                                   |       | -R88<br>CTCP135-P                                                                   |       |
|          |          | DRAGONSkin                                                                        |       | DRAGONSkin                                                                        |       | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       |
|          |          |  |       |  |       |  |       |  |       |  |       |
|          |          |  |       |  |       |  |       |  |       |  |       |
|          |          | R<br>CNMM                                                                         |       | R<br>CNMM                                                                         |       | R<br>CNMM                                                                           |       | R<br>CNMM                                                                           |       | R<br>CNMM                                                                           |       |
|          |          | 76 115 ...                                                                        |       | 76 115 ...                                                                        |       | 76 133 ...                                                                          |       | 76 133 ...                                                                          |       | 76 133 ...                                                                          |       |
|          |          | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| ISO      | RE<br>mm |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120408EN | 0,8      | 109,00                                                                            | 53001 | 109,00                                                                            | 73001 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120412EN | 1,2      | 109,00                                                                            | 53201 | 109,00                                                                            | 73201 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120416EN | 1,6      | 109,00                                                                            | 53401 | 109,00                                                                            | 73401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160612EN | 1,2      | 172,00                                                                            | 54401 | 172,00                                                                            | 74401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160616EN | 1,6      | 172,00                                                                            | 54601 | 172,00                                                                            | 74601 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160624EN | 2,4      | 172,00                                                                            | 54801 | 172,00                                                                            | 74801 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160624SN | 2,4      |                                                                                   |       |                                                                                   |       | 172,00                                                                              | 34801 | 172,00                                                                              | 54801 | 172,00                                                                              | 74801 |
| 190612EN | 1,2      | 244,00                                                                            | 55601 | 244,00                                                                            | 75601 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 190616EN | 1,6      | 244,00                                                                            | 55801 | 244,00                                                                            | 75801 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 190616SN | 1,6      |                                                                                   |       |                                                                                   |       | 244,00                                                                              | 35801 | 244,00                                                                              | 55801 | 244,00                                                                              | 75801 |
| 190624EN | 2,4      | 244,00                                                                            | 52401 | 244,00                                                                            | 76001 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 190624SN | 2,4      |                                                                                   |       |                                                                                   |       | 244,00                                                                              | 36001 | 244,00                                                                              | 56001 | 244,00                                                                              | 76001 |
| 250924EN | 2,4      | 564,00                                                                            | 58401 | 564,00                                                                            | 78401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 250924SN | 2,4      |                                                                                   |       |                                                                                   |       | 564,00                                                                              | 38401 | 564,00                                                                              | 58401 | 564,00                                                                              | 78401 |
| P        |          |                                                                                   | ●     |                                                                                   | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   |       |                                                                                   | ○     |                                                                                     |       |                                                                                     |       |                                                                                     | ○     |
| K        |          |                                                                                   | ○     |                                                                                   | ○     |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ○     |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

## CNMG

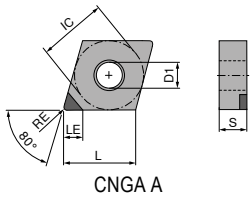
|          |          | -F30<br>CTCM120                                                                     |       | -F30<br>CTPM125                                                                     |     | -F30<br>CTCM130                                                                     |       | -M30<br>CTCM120                                                                       |       | -M30<br>CTPM125                                                                       |     | -M30<br>CTCM130                                                                       |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|
|          |          | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |     | DRAGONSkin                                                                          |       | DRAGONSkin                                                                            |       | DRAGONSkin                                                                            |     | DRAGONSkin                                                                            |       |
|          |          |  |       |  |     |  |       |  |       |  |     |  |       |
|          |          |  |       |  |     |  |       |  |       |  |     |  |       |
|          |          | F<br>CNMG                                                                           |       | F<br>CNMG                                                                           |     | F<br>CNMG                                                                           |       | M<br>CNMG                                                                             |       | M<br>CNMG                                                                             |     | M<br>CNMG                                                                             |       |
|          |          | 75 010 ...                                                                          |       | 75 010 ...                                                                          |     | 75 010 ...                                                                          |       | 75 011 ...                                                                            |       | 75 011 ...                                                                            |     | 75 011 ...                                                                            |       |
|          |          | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                          |       | DKK<br>1A/08                                                                          |     | DKK<br>1A/08                                                                          |       |
| ISO      | RE<br>mm |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| 120404EN | 0,4      | 108,00                                                                              | 12800 | 108,00                                                                              | 280 | 108,00                                                                              | 32800 |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| 120408EN | 0,8      | 108,00                                                                              | 13000 | 108,00                                                                              | 230 | 108,00                                                                              | 33000 | 108,00                                                                                | 13000 | 108,00                                                                                | 230 | 108,00                                                                                | 33000 |
| 120412EN | 1,2      |                                                                                     |       |                                                                                     |     |                                                                                     |       | 108,00                                                                                | 13200 | 108,00                                                                                | 232 | 108,00                                                                                | 33200 |
| 120416EN | 1,6      |                                                                                     |       |                                                                                     |     |                                                                                     |       | 108,00                                                                                | 13400 | 108,00                                                                                | 234 | 108,00                                                                                | 33400 |
| P        |          |                                                                                     | ○     |                                                                                     | ○   |                                                                                     | ○     |                                                                                       | ○     |                                                                                       | ○   |                                                                                       | ○     |
| M        |          |                                                                                     | ●     |                                                                                     | ●   |                                                                                     | ●     |                                                                                       | ●     |                                                                                       | ●   |                                                                                       | ●     |
| K        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| N        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| S        |          |                                                                                     |       |                                                                                     |     |                                                                                     | ○     |                                                                                       |       |                                                                                       |     |                                                                                       | ○     |
| H        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| O        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |

# CNMG

|          |     | NEW                                                                               |       |                                                                                   |       |                                                                                   |       | NEW                                                                               |       |                                                                                     |       | NEW                                                                                 |       |                                                                                     |       |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |     | -M42<br>CTCM130                                                                   |       | -M60<br>CTCM120                                                                   |       | -M60<br>CTPM125                                                                   |       | -M60<br>CTCM130                                                                   |       | -F34<br>CTPX710                                                                     |       | -M34<br>CTPX710                                                                     |       | -M42<br>CTPX710                                                                     |       |
|          |     | DRAGONSkin                                                                        |       | DRAGONSkin                                                                        |       | DRAGONSkin                                                                        |       | DRAGONSkin                                                                        |       | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       |
|          |     |  |       |  |       |  |       |  |       |  |       |  |       |  |       |
|          |     |  |       |  |       |  |       |  |       |  |       |  |       |  |       |
|          |     | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | F<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       |
|          |     | 75 029 ...                                                                        |       | 75 012 ...                                                                        |       | 75 012 ...                                                                        |       | 75 012 ...                                                                        |       | 75 299 ...                                                                          |       | 75 003 ...                                                                          |       | 75 007 ...                                                                          |       |
| ISO      |     | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| RE<br>mm |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120404EN | 0,4 | 107,00                                                                            | 32800 |                                                                                   |       |                                                                                   |       |                                                                                   |       | 100,00                                                                              | 62800 | 100,00                                                                              | 62800 |                                                                                     |       |
| 120408EN | 0,8 | 107,00                                                                            | 33000 | 108,00                                                                            | 13000 | 108,00                                                                            | 230   | 108,00                                                                            | 33000 | 100,00                                                                              | 63000 | 100,00                                                                              | 63000 | 115,00                                                                              | 63000 |
| 120412EN | 1,2 | 107,00                                                                            | 33200 | 108,00                                                                            | 13200 | 108,00                                                                            | 232   | 108,00                                                                            | 33200 | 100,00                                                                              | 63200 | 100,00                                                                              | 63200 | 115,00                                                                              | 63200 |
| 120416EN | 1,6 |                                                                                   |       | 108,00                                                                            | 13400 | 108,00                                                                            | 234   | 108,00                                                                            | 33400 |                                                                                     |       | 100,00                                                                              | 63400 |                                                                                     |       |
| 160612EN | 1,2 |                                                                                   |       | 172,00                                                                            | 14400 | 172,00                                                                            | 24400 | 172,00                                                                            | 34400 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| P        |     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ○     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| M        |     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| K        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ○     |
| S        |     |                                                                                   | ○     |                                                                                   |       |                                                                                   |       |                                                                                   | ○     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| H        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

# CNGA

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CNGA 1204.. | 12,9    | 4,76    | 5,13     | 12,7     |



# CNGA

▲ TCE (NOI) = Udførelse og antal skærhjørner

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |
|----------|----------|--------------|----------|
| 120404FN | 0,4      | A (1)        | 6,3      |
| 120408FN | 0,8      | A (1)        | 6,0      |
| 120412FN | 1,2      | A (1)        | 5,7      |

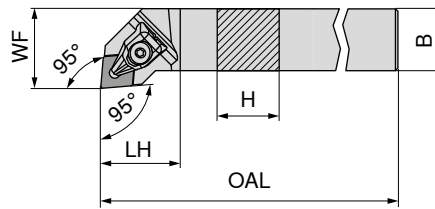
| CTDPD20           | CTDPS30           |
|-------------------|-------------------|
|                   |                   |
|                   |                   |
| <b>F</b>          | <b>F</b>          |
| DIAMOND<br>CNGA   | DIAMOND<br>CNGA   |
| <b>71 127 ...</b> | <b>71 127 ...</b> |
| DKK<br>Y0         | DKK<br>Y0         |
| 641,00 10001      | 641,00 20001      |
| 641,00 10101      | 641,00 20101      |
| 728,00 10201      | 728,00 20201      |

|   |   |   |
|---|---|---|
| P |   |   |
| M |   |   |
| K |   |   |
| N | • | • |
| S |   |   |
| H |   |   |
| O | • | • |

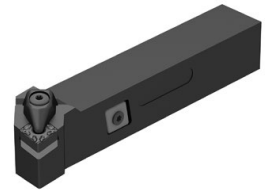
## MaxiLock-D – DCLN 95° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |     | højre      |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|------------|-----|------------|-----|
|                   |         |         |           |          |          |                           |           | 70 509 ... |     | 70 508 ... |     |
|                   |         |         |           |          |          |                           |           | DKK        |     | DKK        |     |
|                   |         |         |           |          |          |                           |           | 2A/24      |     | 2A/24      |     |
| DCLN R/L 1616 H09 | 16      | 16      | 100       | 23       | 20       | 2                         | CN.. 0903 | 702,00     | 516 | 702,00     | 516 |
| DCLN R/L 2020 K09 | 20      | 20      | 125       | 24       | 25       | 2                         | CN.. 0903 | 781,00     | 520 | 781,00     | 520 |
| DCLN R/L 2020 K12 | 20      | 20      | 125       | 32       | 25       | 4                         | CN.. 1204 | 781,00     | 620 | 781,00     | 620 |
| DCLN R/L 2525 M12 | 25      | 25      | 150       | 32       | 32       | 4                         | CN.. 1204 | 808,00     | 625 | 808,00     | 625 |
| DCLN R/L 3225 P12 | 32      | 25      | 170       | 32       | 32       | 4                         | CN.. 1204 | 866,00     | 632 | 866,00     | 632 |
| DCLN R/L 2525 M16 | 25      | 25      | 150       | 38       | 32       | 6,5                       | CN.. 1606 | 808,00     | 725 | 808,00     | 725 |
| DCLN R/L 3232 P16 | 32      | 32      | 170       | 36       | 40       | 6,5                       | CN.. 1606 | 1.091,00   | 732 | 1.091,00   | 732 |
| DCLN R/L 3232 P19 | 32      | 32      | 170       | 42       | 40       | 6,5                       | CN.. 1906 | 1.091,00   | 832 | 1.091,00   | 832 |
| DCLN R/L 4040 S19 | 40      | 40      | 250       | 42       | 50       | 6,5                       | CN.. 1906 | 1.357,00   | 940 | 1.357,00   | 940 |
| DCLN R/L 4040 S25 | 40      | 40      | 250       | 60       | 50       | 6,5                       | CN.. 2509 | 1.357,00   | 440 | 1.357,00   | 440 |

### Reserve dele

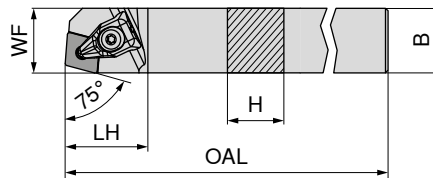
Til artikelnr.

|                         | 70 950 ... |     | 80 950 ... |        | 70 950 ... |              | 70 950 ... |     |
|-------------------------|------------|-----|------------|--------|------------|--------------|------------|-----|
|                         | DKK        |     | DKK        |        | DKK        |              | DKK        |     |
|                         | 2A/28      |     | Y7         |        | 2A/28      |              | 2A/28      |     |
| 70 508 516 / 70 509 516 | 222,00     | 823 | T09 - IP   | 103,00 | 126        | M3x7 - IP    | 30,00      | 819 |
| 70 508 520 / 70 509 520 | 222,00     | 823 | T09 - IP   | 103,00 | 126        | M3x7 - IP    | 30,00      | 819 |
| 70 508 620 / 70 509 620 | 217,00     | 824 | T15 - IP   | 110,00 | 128        | M4,5x12 - IP | 27,00      | 820 |
| 70 508 625 / 70 509 625 | 217,00     | 824 | T15 - IP   | 110,00 | 128        | M4,5x12 - IP | 27,00      | 820 |
| 70 508 632 / 70 509 632 | 217,00     | 824 | T15 - IP   | 110,00 | 128        | M4,5x12 - IP | 27,00      | 820 |
| 70 508 725 / 70 509 725 | 245,00     | 825 | T20 - IP   | 115,00 | 129        | M5x14 - IP   | 40,00      | 821 |
| 70 508 732 / 70 509 732 | 245,00     | 825 | T20 - IP   | 115,00 | 129        | M5x14 - IP   | 40,00      | 821 |
| 70 508 832 / 70 509 832 | 268,00     | 826 | T20 - IP   | 115,00 | 129        | M5x14 - IP   | 40,00      | 821 |
| 70 508 940 / 70 509 940 | 268,00     | 826 | T20 - IP   | 115,00 | 129        | M5x14 - IP   | 40,00      | 821 |
| 70 508 440 / 70 509 440 | 425,00     | 827 | T25 - IP   | 94,00  | 122        | M6x16 - IP   | 75,00      | 822 |

## MaxiLock-D – DCBN 75° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |     | højre      |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|------------|-----|------------|-----|
|                   |         |         |           |          |          |                           |           | 70 501 ... |     | 70 500 ... |     |
|                   |         |         |           |          |          |                           |           | DKK        |     | DKK        |     |
|                   |         |         |           |          |          |                           |           | 2A/24      |     | 2A/24      |     |
| DCBN R/L 2525 M12 | 25      | 25      | 150       | 32       | 22       | 4                         | CN.. 1204 | 781,00     | 825 | 781,00     | 825 |

### Reserve dele

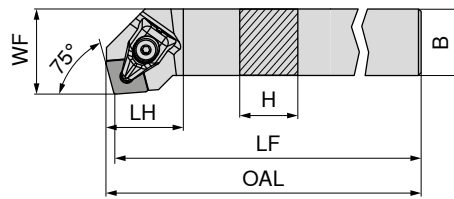
Til artikelnr.

|                         | 70 950 ... |     | 80 950 ... |        | 70 950 ... |              | 70 950 ... |     |
|-------------------------|------------|-----|------------|--------|------------|--------------|------------|-----|
|                         | DKK        |     | DKK        |        | DKK        |              | DKK        |     |
|                         | 2A/28      |     | Y7         |        | 2A/28      |              | 2A/28      |     |
| 70 501 825 / 70 500 825 | 217,00     | 824 | T15 - IP   | 110,00 | 128        | M4,5x12 - IP | 27,00      | 820 |

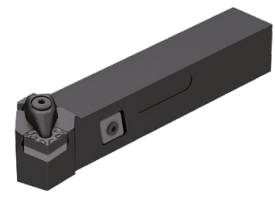
## MaxiLock-D – DCKN 75° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre<br>70 505 ...<br>DKK<br>2A/24<br>781,00 | højre<br>70 504 ...<br>DKK<br>2A/24<br>781,00 |
|-------------------|---------|---------|-----------|----------|----------|----------|---------------------------|-----------|-------------------------------------------------|-----------------------------------------------|
| DCKN R/L 2525 M12 | 25      | 25      | 152,9     | 150      | 28,9     | 32       | 4                         | CN.. 1204 | 825                                             | 825                                           |

### Reserve dele

Til artikelnr.

70 505 825 / 70 504 825

X-klampe-  
sortiment

70 950 ...

DKK  
2A/28  
217,00

Torx nøgle

80 950 ...

DKK  
Y7  
110,00

Klemskrue

70 950 ...

DKK  
2A/28  
27,00

HM-underlag C

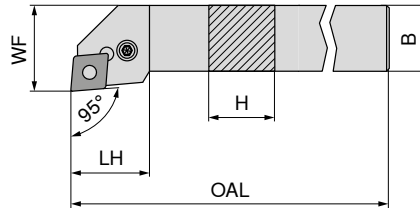
70 950 ...

DKK  
2A/28  
74,00

## MaxiLock-N – PCLN 95° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre<br>70 509 ...<br>DKK<br>2A/24<br>702,00 | højre<br>70 508 ...<br>DKK<br>2A/24<br>702,00 |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|-------------------------------------------------|-----------------------------------------------|
| PCLN R/L 1616 H12 | 16      | 16      | 100       | 26,2     | 20       | 4                         | CN.. 1204 | 016                                             | 016                                           |
| PCLN R/L 2020 K12 | 20      | 20      | 125       | 27,5     | 25       | 4                         | CN.. 1204 | 020                                             | 020                                           |
| PCLN R/L 2525 M12 | 25      | 25      | 150       | 28,1     | 32       | 4                         | CN.. 1204 | 025                                             | 025                                           |
| PCLN R/L 3225 P12 | 32      | 25      | 170       | 28,1     | 32       | 4                         | CN.. 1204 | 032                                             | 032                                           |
| PCLN R/L 2525 M16 | 25      | 25      | 150       | 32,7     | 32       | 4                         | CN.. 1606 | 125                                             | 125                                           |
| PCLN R/L 3232 P16 | 32      | 32      | 170       | 32,6     | 40       | 4                         | CN.. 1606 | 132                                             | 132                                           |
| PCLN R/L 3232 P19 | 32      | 32      | 170       | 38,0     | 40       | 8                         | CN.. 1906 | 232                                             | 232                                           |
| PCLN R/L 4040 S19 | 40      | 40      | 250       | 38,0     | 50       | 8                         | CN.. 1906 | 54000                                           | 54000                                         |
| PCLN R/L 4040 S25 | 40      | 40      | 250       | 50,0     | 50       | 8                         | CN.. 2509 | 340                                             | 340                                           |



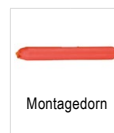
Spændenøgle

70 950 ...

DKK  
2A/28  
23,00

Rørstift

70 950 ...

DKK  
2A/28  
16,00

Montagedorn

70 950 ...

DKK  
2A/28  
11,00

Spændearm

70 950 ...

DKK  
2A/28  
117,00Fastspændings-  
skrue

70 950 ...

DKK  
2A/28  
33,00

HM-underlag C

70 950 ...

DKK  
2A/28  
74,00

### Reserve dele

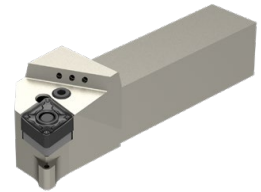
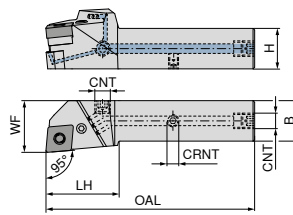
Til artikelnr.

|                             |     |       |     |       |     |       |     |        |     |       |     |        |     |
|-----------------------------|-----|-------|-----|-------|-----|-------|-----|--------|-----|-------|-----|--------|-----|
| 70 508 016 / 70 509 016     | SW3 | 23,00 | 176 | 16,00 | 198 | 11,00 | 192 | 117,00 | 187 | 33,00 | 209 | 74,00  | 233 |
| 70 508 020 / 70 509 020     | SW3 | 23,00 | 176 | 16,00 | 198 | 11,00 | 192 | 117,00 | 187 | 33,00 | 209 | 74,00  | 233 |
| 70 508 025 / 70 509 025     | SW3 | 23,00 | 176 | 16,00 | 198 | 11,00 | 192 | 117,00 | 187 | 33,00 | 209 | 74,00  | 233 |
| 70 508 032 / 70 509 032     | SW3 | 23,00 | 176 | 16,00 | 198 | 11,00 | 192 | 117,00 | 187 | 33,00 | 209 | 74,00  | 233 |
| 70 508 125 / 70 509 125     | SW3 | 23,00 | 176 | 10,00 | 391 | 11,00 | 394 | 116,00 | 385 | 36,00 | 388 | 116,00 | 380 |
| 70 508 132 / 70 509 132     | SW3 | 23,00 | 176 | 10,00 | 391 | 11,00 | 394 | 116,00 | 385 | 36,00 | 388 | 116,00 | 380 |
| 70 508 232 / 70 509 232     | SW4 | 24,00 | 396 | 16,00 | 392 | 11,00 | 395 | 179,00 | 386 | 36,00 | 389 | 180,00 | 381 |
| 70 508 54000 / 70 509 54000 | SW4 | 24,00 | 396 | 16,00 | 392 | 11,00 | 395 | 179,00 | 386 | 36,00 | 389 | 180,00 | 381 |
| 70 508 340 / 70 509 340     | SW5 | 34,00 | 265 | 10,00 | 621 | 19,00 | 623 | 242,00 | 620 | 22,00 | 622 | 232,00 | 624 |

# MaxiLock-N – PCLN 95° DC – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

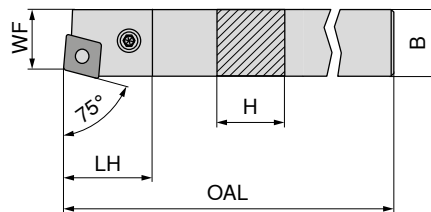
| ISO-betegnelse         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CNT   | CRNT | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|------------------------|---------|---------|-----------|----------|----------|-------|------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                        |         |         |           |          |          |       |      |                           |           | 70 592 ...     | DKK<br>2A/24 | 70 592 ...   | DKK<br>2A/24 |
| PCLN R/L 2020 X12-T DC | 20      | 20      | 109       | 40       | 25       | G1/8" | M6   | 4                         | CN.. 1204 | 1.559,00       | 02000        | 1.559,00     | 02001        |
| PCLN R/L 2525 X12-T DC | 25      | 25      | 124       | 40       | 32       | G1/8" | M6   | 4                         | CN.. 1204 | 1.642,00       | 02500        | 1.642,00     | 02501        |
| PCLN R/L 3225 X12-T DC | 32      | 25      | 140       | 40       | 32       | G1/8" | M6   | 4                         | CN.. 1204 | 1.724,00       | 03200        | 1.724,00     | 03201        |
| PCLN R/L 2525 X16-T DC | 25      | 25      | 129       | 45       | 32       | G1/8" | M6   | 4                         | CN.. 1606 | 1.642,00       | 12500        | 1.642,00     | 12501        |
| PCLN R/L 3232 X16-T DC | 32      | 32      | 145       | 45       | 40       | G1/8" | M6   | 4                         | CN.. 1606 | 1.806,00       | 13200        | 1.806,00     | 13201        |
| PCLN R/L 3232 X19-T DC | 32      | 32      | 150       | 50       | 40       | G1/8" | M6   | 8                         | CN.. 1906 | 1.806,00       | 23200        | 1.806,00     | 23201        |
| PCLN R/L 4040 X19-T DC | 40      | 40      | 175       | 50       | 48       | G1/8" | M6   | 8                         | CN.. 1906 | 1.970,00       | 04000        | 1.970,00     | 04001        |
| PCLN R/L 4040 X25-T DC | 40      | 40      | 185       | 60       | 48       | G1/8" | M6   | 8                         | CN.. 2509 | 1.970,00       | 14000        | 1.970,00     | 14001        |

| Reserve dele<br>Til artikelnr. | Spændenøgle |              | Rørstift   |              | Montagedorn |              | Køleprop   |              | Spændearm  |              | Fastspændings-<br>skrue |              | HM-underlag C |              | Spændeskruer |              |
|--------------------------------|-------------|--------------|------------|--------------|-------------|--------------|------------|--------------|------------|--------------|-------------------------|--------------|---------------|--------------|--------------|--------------|
|                                | 70 950 ...  | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ...  | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ...              | DKK<br>2A/28 | 70 950 ...    | DKK<br>2A/28 | 70 950 ...   | DKK<br>2A/28 |
| 70 592 02000 / 70 592 02001    | 23,00       | 176          | 16,00      | 198          | 11,00       | 192          | 33,00      | 294          | 117,00     | 187          | 33,00                   | 209          | 74,00         | 233          | 27,00        | 86700        |
| 70 592 02500 / 70 592 02501    | 23,00       | 176          | 16,00      | 198          | 11,00       | 192          | 33,00      | 294          | 117,00     | 187          | 33,00                   | 209          | 74,00         | 233          | 27,00        | 86700        |
| 70 592 03200 / 70 592 03201    | 23,00       | 176          | 16,00      | 198          | 11,00       | 192          | 33,00      | 294          | 117,00     | 187          | 33,00                   | 209          | 74,00         | 233          | 27,00        | 86700        |
| 70 592 12500 / 70 592 12501    | 23,00       | 176          | 10,00      | 391          | 11,00       | 394          | 33,00      | 294          | 116,00     | 385          | 36,00                   | 388          | 116,00        | 380          | 27,00        | 86700        |
| 70 592 13200 / 70 592 13201    | 23,00       | 176          | 10,00      | 391          | 11,00       | 394          | 33,00      | 294          | 116,00     | 385          | 36,00                   | 388          | 116,00        | 380          | 27,00        | 86700        |
| 70 592 23200 / 70 592 23201    | 24,00       | 396          | 16,00      | 392          | 11,00       | 395          | 33,00      | 294          | 179,00     | 386          | 36,00                   | 389          | 180,00        | 381          | 27,00        | 86700        |
| 70 592 04000 / 70 592 04001    | 24,00       | 396          | 16,00      | 392          | 11,00       | 395          | 33,00      | 294          | 179,00     | 386          | 36,00                   | 389          | 180,00        | 381          | 27,00        | 86700        |
| 70 592 14000 / 70 592 14001    | 34,00       | 265          | 10,00      | 621          | 19,00       | 623          | 33,00      | 294          | 242,00     | 620          | 22,00                   | 622          | 232,00        | 624          | 27,00        | 86700        |

# MaxiLock-N – PCBN 75° – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|------------|--------------|------------|--------------|
|                   |         |         |           |          |          |                           |           | 70 501 ... | DKK<br>2A/24 | 70 500 ... | DKK<br>2A/24 |
| PCBN R/L 2525 M12 | 25      | 25      | 150       | 27,70    | 22       | 4                         | CN.. 1204 | 781,00     | 025          | 781,00     | 025          |
| PCBN R/L 2525 M16 | 25      | 25      | 150       | 31,81    | 22       | 4                         | CN.. 1606 | 781,00     | 12500        | 781,00     | 125          |
| PCBN R/L 3232 P19 | 32      | 32      | 170       | 38,00    | 27       | 8                         | CN.. 1906 | 1.091,00   | 032          | 1.091,00   | 032          |

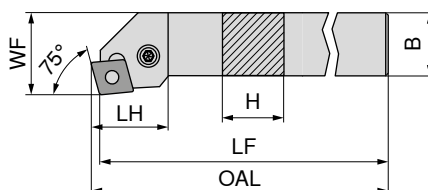
| Reserve dele<br>Til artikelnr. | Spændenøgle |              | Rørstift   |              | Montagedorn |              | Spændearm  |              | Fastspændings-<br>skrue |              | HM-underlag C |              |
|--------------------------------|-------------|--------------|------------|--------------|-------------|--------------|------------|--------------|-------------------------|--------------|---------------|--------------|
|                                | 70 950 ...  | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ...  | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ...              | DKK<br>2A/28 | 70 950 ...    | DKK<br>2A/28 |
| 70 500 025 / 70 501 025        |             | 23,00        | 176        | 16,00        | 192         | 11,00        | 192        | 117,00       | 187                     | 33,00        | 209           | 74,00        |
| 70 500 125 / 70 501 12500      |             | 23,00        | 176        | 10,00        | 391         | 11,00        | 394        | 116,00       | 385                     | 36,00        | 388           | 116,00       |
| 70 500 032 / 70 501 032        |             | 24,00        | 396        | 16,00        | 392         | 11,00        | 395        | 179,00       | 386                     | 36,00        | 389           | 180,00       |



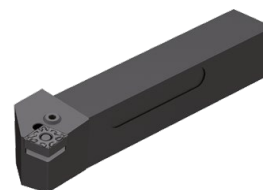
# MaxiLock-N – PCKN 75° – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



venstre

højre

**70 505 ...**

**70 504 ...**

DKK

DKK

2A/24

2A/24

781,00

781,00

025

025

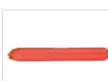
| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|----------|----------|---------------------------|-----------|
| PCKN R/L 2525 M12 | 25      | 25      | 153,07    | 150      | 31,4     | 32       | 4                         | CN.. 1204 |



Spændenøgle



Rørstift



Montagedorn



Spændearm



Fastspændings-skrue



HM-underlag C

## Reservedele

Til artikelnr.

70 505 025 / 70 504 025

**70 950 ...**

**70 950 ...**

**70 950 ...**

**70 950 ...**

**70 950 ...**

**70 950 ...**

DKK

DKK

DKK

DKK

DKK

DKK

2A/28

2A/28

2A/28

2A/28

2A/28

2A/28

23,00

16,00

11,00

117,00

33,00

74,00

176

198

192

187

209

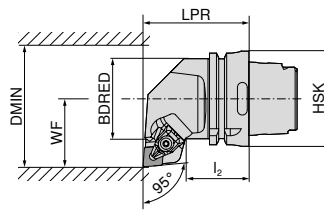
233

SW3

## MaxiLock-D – DCLN 95° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse       | Holder    | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 504 ... |     | højre<br>74 503 ... |     |
|----------------------|-----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                      |           |           |                      |             |          |            |                           |           | DKK<br>2D/80          |     | DKK<br>2D/80        |     |
| HSK T63 DCLN R/L 12  | HSK-T 63  | 70        | 42                   | 53          | 45       | 100        | 4                         | CN.. 1204 | 2.105,00              | 512 | 2.105,00            | 512 |
| HSK T63 DCLN R/L 16  | HSK-T 63  | 70        | 42                   | 53          | 45       | 125        | 4                         | CN.. 1606 | 2.105,00              | 516 | 2.105,00            | 516 |
| HSK T63 DCLN R/L 19  | HSK-T 63  | 70        | 42                   | 53          | 45       | 125        | 8                         | CN.. 1906 | 2.105,00              | 519 | 2.105,00            | 519 |
| HSK T100 DCLN R/L 12 | HSK-T 100 | 80        | 45                   | 88          | 55       | 125        | 4                         | CN.. 1204 | 2.471,00              | 712 | 2.471,00            | 712 |
| HSK T100 DCLN R/L 19 | HSK-T 100 | 80        | 45                   | 88          | 55       | 125        | 8                         | CN.. 1906 | 2.471,00              | 719 | 2.471,00            | 719 |

X-klampe-  
sortiment

70 950 ...



Torx nøgle

80 950 ...



Klemskrue

70 950 ...



HM-underlag C

70 950 ...

### Reserve dele

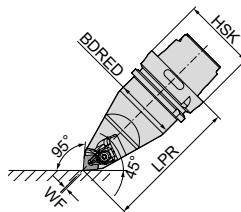
Til artikelnr.

|                         |        |     |          |        |     |              |       |     |        |     |
|-------------------------|--------|-----|----------|--------|-----|--------------|-------|-----|--------|-----|
| 74 504 512 / 74 503 512 | 217,00 | 824 | T15 - IP | 110,00 | 128 | M4,5x12 - IP | 27,00 | 820 | 74,00  | 810 |
| 74 504 516 / 74 503 516 | 245,00 | 825 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 113,00 | 814 |
| 74 504 519 / 74 503 519 | 268,00 | 826 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 121,00 | 816 |
| 74 504 712 / 74 503 712 | 217,00 | 824 | T15 - IP | 110,00 | 128 | M4,5x12 - IP | 27,00 | 820 | 74,00  | 810 |
| 74 504 719 / 74 503 719 | 268,00 | 826 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 121,00 | 816 |

## MaxiLock-D – DCMN 95° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



| ISO-betegnelse     | Holder    | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | neutral<br>74 506 ... |     |
|--------------------|-----------|-----------|-------------|----------|---------------------------|-----------|-----------------------|-----|
|                    |           |           |             |          |                           |           | DKK<br>2D/80          |     |
| HSK T63 DCMN N 12  | HSK-T 63  | 115       | 53          | 0        | 4                         | CN.. 1204 | 2.887,00              | 512 |
| HSK T100 DCMN N 12 | HSK-T 100 | 150       | 88          | 0        | 4                         | CN.. 1204 | 3.394,00              | 712 |

X-klampe-  
sortiment

70 950 ...



Torx nøgle

80 950 ...



Klemskrue

70 950 ...



HM-underlag C

70 950 ...

### Reserve dele

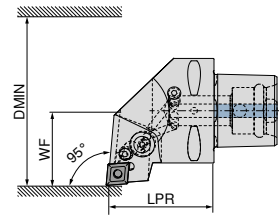
Til artikelnr.

|            |        |     |          |        |     |              |       |     |       |     |
|------------|--------|-----|----------|--------|-----|--------------|-------|-----|-------|-----|
| 74 506 512 | 217,00 | 824 | T15 - IP | 110,00 | 128 | M4,5x12 - IP | 27,00 | 820 | 74,00 | 810 |
| 74 506 712 | 217,00 | 824 | T15 - IP | 110,00 | 128 | M4,5x12 - IP | 27,00 | 820 | 74,00 | 810 |

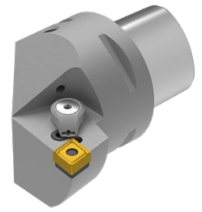
## MaxiLock-N – PCLN 95° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | venstre    |           | højre      |           |
|-------------------------|--------|-----------|----------|------------|---------------------------|-----------|-------------------------------|------------|-----------|------------|-----------|
|                         |        |           |          |            |                           |           |                               | 84 657 ... | DKK<br>Y8 | 84 656 ... | DKK<br>Y8 |
| PSC40 PCLN R/L 50050-12 | PSC 40 | 50        | 27       | 50         | 5                         | CN.. 1204 | DC                            | 2.044,00   | 01295     | 2.044,00   | 01295     |
| PSC50 PCLN R/L 65060-12 | PSC 50 | 60        | 35       | 65         | 5                         | CN.. 1204 | DC                            | 2.252,00   | 01294     | 2.252,00   | 01294     |
| PSC63 PCLN R/L 80065-12 | PSC 63 | 65        | 45       | 80         | 5                         | CN.. 1204 | DC                            | 2.557,00   | 01293     | 2.557,00   | 01293     |



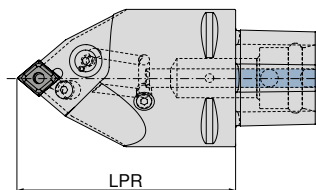
Højtydende kølevæskesæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

|                             |  |  |  |  |
|-----------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                             | Rørstift                                                                          | Spændeskruer                                                                        | Spændearm                                                                           | HM-underlag C                                                                       |
|                             | 84 950 ...                                                                        | 84 950 ...                                                                          | 84 950 ...                                                                          | 84 950 ...                                                                          |
| Reserve dele                | DKK                                                                               | DKK                                                                                 | DKK                                                                                 | DKK                                                                                 |
| Til artikelnr.              | Y8                                                                                | Y8                                                                                  | Y8                                                                                  | Y8                                                                                  |
| 84 656 01295 / 84 657 01295 | 10,00 29200                                                                       | 41,00 28700                                                                         | 121,00 29000                                                                        | 120,00 27800                                                                        |
| 84 656 01294 / 84 657 01294 | 10,00 29200                                                                       | 41,00 28700                                                                         | 121,00 29000                                                                        | 120,00 27800                                                                        |
| 84 656 01293 / 84 657 01293 | 10,00 29200                                                                       | 41,00 28700                                                                         | 121,00 29000                                                                        | 120,00 27800                                                                        |

## MaxiLock-N – PCMN 50° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | neutral    |           |
|----------------------|--------|-----------|---------------------------|-----------|-------------------------------|------------|-----------|
|                      |        |           |                           |           |                               | 84 675 ... | DKK<br>Y8 |
| PSC63 PCMN N 0100-12 | PSC 63 | 100       | 5                         | CN.. 1204 | DC                            | 2.557,00   | 01293     |
| PSC63 PCMN N 0130-12 | PSC 63 | 130       | 5                         | CN.. 1204 | DC                            | 2.557,00   | 11293     |



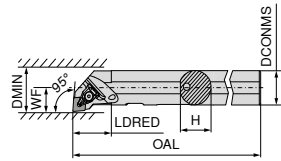
Højtydende kølevæskesæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

| Reserve dele<br>Til artikelnr. |  |       |  |       |  |        |  |        |       |
|--------------------------------|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|--------|---------------------------------------------------------------------------------------|--------|-------|
|                                | Rørstift                                                                            |       | Spændeskruer                                                                          |       | Spændearm                                                                             |        | HM-underlag C                                                                         |        |       |
|                                | 84 950 ...                                                                          |       | 84 950 ...                                                                            |       | 84 950 ...                                                                            |        | 84 950 ...                                                                            |        |       |
|                                | DKK                                                                                 |       |                                                                                       | DKK   |                                                                                       | DKK    |                                                                                       | DKK    |       |
|                                | Y8                                                                                  |       |                                                                                       | Y8    |                                                                                       | Y8     |                                                                                       | Y8     |       |
| 84 675 01293                   | 10,00                                                                               | 29200 | M8X1/L17 SW3                                                                          | 41,00 | 28700                                                                                 | 121,00 | 29000                                                                                 | 120,00 | 27800 |
| 84 675 11293                   | 10,00                                                                               | 29200 | M8X1/L17 SW3                                                                          | 41,00 | 28700                                                                                 | 121,00 | 29000                                                                                 | 120,00 | 27800 |

## MaxiLock-D – DCLN 95° – borestang med spændeklampe

### Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |       | højre        |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|--------------|-------|--------------|-----|
|                  |              |         |           |             |          |            |                           |           | DKK<br>2A/24 |       | DKK<br>2A/24 |     |
| A20Q DCLN R/L 09 | 20           | 19      | 180       | 35          | 13       | 25         | 2                         | CN.. 0903 | 1.831,00     | 720   | 1.831,00     | 720 |
| A25R DCLN R/L 12 | 25           | 24      | 200       | 36          | 17       | 32         | 4                         | CN.. 1204 | 2.041,00     | 825   | 2.041,00     | 825 |
| A32S DCLN R/L 12 | 32           | 31      | 250       | 40          | 22       | 40         | 4                         | CN.. 1204 | 2.111,00     | 832   | 2.111,00     | 832 |
| A40T DCLN R/L 12 | 40           | 39      | 300       | 45          | 27       | 50         | 4                         | CN.. 1204 | 2.351,00     | 840   | 2.351,00     | 840 |
| A40U DCLN L 16   | 50           | 47      | 350       | 45          | 35       | 63         | 6,5                       | CN.. 1606 | 2.910,00     | 85000 |              |     |

X-klampe-  
sortiment

70 950 ...



Torx nøgle

80 950 ...



Klemkrue

70 950 ...



HM-underlag C

70 950 ...

### Reserve dele

Til artikelnr.

|                         | DKK<br>2A/28 |     | DKK<br>Y7 |        | DKK<br>2A/28 |              | DKK<br>2A/28 |     |
|-------------------------|--------------|-----|-----------|--------|--------------|--------------|--------------|-----|
| 70 556 720 / 70 557 720 | 222,00       | 823 | T09 - IP  | 103,00 | 126          | M3x7 - IP    | 30,00        | 819 |
| 70 556 825 / 70 557 825 | 217,00       | 824 | T15 - IP  | 110,00 | 128          | M4,5x12 - IP | 27,00        | 820 |
| 70 556 832 / 70 557 832 | 217,00       | 824 | T15 - IP  | 110,00 | 128          | M4,5x12 - IP | 27,00        | 820 |
| 70 556 840 / 70 557 840 | 217,00       | 824 | T15 - IP  | 110,00 | 128          | M4,5x12 - IP | 27,00        | 820 |
| 70 557 85000            | 245,00       | 825 | T20 - IP  | 115,00 | 129          | M5x14 - IP   | 40,00        | 821 |

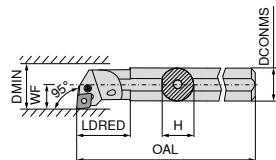
## MaxiLock-N – PCLN 95° – borestang med spændearm

▲ A... = med kølehul

▲ S... = uden kølehul

### Leveringsomfang:

Borestang med Inbus-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |     | højre        |                     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|--------------|-----|--------------|---------------------|
|                  |              |         |           |             |          |            |                           |           | DKK<br>2A/24 |     | DKK<br>2A/24 |                     |
| A25R PCLN R/L 12 | 25           | 23      | 200       | 36,0        | 17       | 32         | 4                         | CN.. 1204 | 2.041,00     | 225 | 2.041,00     | 225                 |
| S25T PCLN R/L 12 | 25           | 23      | 300       | 22,0        | 17       | 32         | 4                         | CN.. 1204 | 2.041,00     | 025 | 2.041,00     | 025                 |
| A32S PCLN R/L 12 | 32           | 30      | 250       | 50,0        | 22       | 40         | 4                         | CN.. 1204 | 2.111,00     | 232 | 2.111,00     | 232                 |
| S32U PCLN R/L 12 | 32           | 30      | 350       | 24,1        | 22       | 40         | 4                         | CN.. 1204 | 2.111,00     | 032 | 2.111,00     | 032                 |
| A40T PCLN R/L 12 | 40           | 38      | 300       | 60,0        | 27       | 50         | 4                         | CN.. 1204 | 2.351,00     | 240 | 2.351,00     | 240                 |
| S40V PCLN R/L 12 | 40           | 38      | 400       | 24,1        | 27       | 50         | 4                         | CN.. 1204 | 2.351,00     | 040 | 2.351,00     | 04000 <sup>1)</sup> |
| S50W PCLN R/L 16 | 50           | 47      | 450       | 31,0        | 35       | 63         | 4                         | CN.. 1606 | 2.910,00     | 050 | 2.910,00     | 050                 |

1) Forniklet



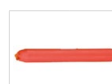
Spændenøgle

70 950 ...



Rørstift

70 950 ...



Montagedorn

70 950 ...



Spændearm

70 950 ...

Fastspændings-  
skrue

70 950 ...



HM-underlag C

70 950 ...

### Reserve dele

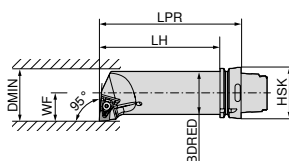
Til artikelnr.

|                           | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
|---------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
| 70 556 225 / 70 557 225   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 41,00        | 205 | 74,00        | 233 |
| 70 556 025 / 70 557 025   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 41,00        | 205 | 74,00        | 233 |
| 70 556 232 / 70 557 232   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 41,00        | 205 | 74,00        | 233 |
| 70 556 032 / 70 557 032   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 41,00        | 205 | 74,00        | 233 |
| 70 556 240 / 70 557 240   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 74,00        | 233 |
| 70 556 04000 / 70 557 040 | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 74,00        | 233 |
| 70 556 050 / 70 557 050   | 23,00        | 176 | 10,00        | 391 | 11,00        | 394 | 116,00       | 385 | 36,00        | 388 | 116,00       | 380 |

# MaxiLock-D – DCLN 95° – borestang med spændeklampe

## Leveringsomfang:

Borestang med Torx-nøgle



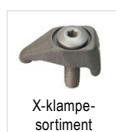
Illustrationerne viser højreudførelse

| ISO-betegnelse          | Holder   | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 529 ...<br>DKK<br>2D/80<br>2.887,00 512 | højre<br>74 528 ...<br>DKK<br>2D/80<br>2.887,00 512 |
|-------------------------|----------|-----------|----------|-------------|----------|------------|---------------------------|-----------|-------------------------------------------------------|-----------------------------------------------------|
| HSK T63 50Q DCLN R/L 12 | HSK-T 63 | 175       | 149      | 50          | 35       | 63         | 4                         | CN.. 1204 |                                                       |                                                     |

## Reserve dele

Til artikelnr.

74 528 512 / 74 529 512



70 950 ...

DKK  
2A/28

217,00 824



80 950 ...

DKK  
Y7

110,00 128



70 950 ...

DKK  
2A/28

27,00 820



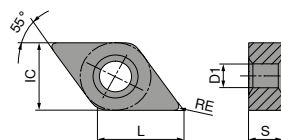
70 950 ...

DKK  
2A/28

74,00 810

## DNMG / DNMA / DNMM

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DNMG 1104.. | 11,6    | 4,76    | 3,81     | 9,52     |
| DNMG 1504.. | 15,5    | 4,76    | 5,16     | 12,70    |
| DNM. 1506.. | 15,5    | 6,35    | 5,16     | 12,70    |



## DNMG

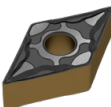
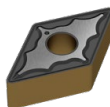
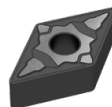
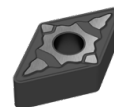
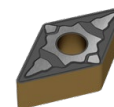
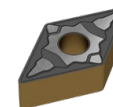
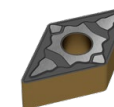
|          |          | <div>-CF</div> <div>TCM10</div>              |     | <div>-CF20</div> <div>CTEP110</div>                                |     | <div>-TFQ</div> <div>CTEP110</div>                                 |     | <div>NEW</div> <div>-F50</div> <div>CTCP115-P</div>                |       | <div>NEW</div> <div>-F50</div> <div>CTCP125-P</div>                |       | <div>NEW</div> <div>-F50</div> <div>CTCP135-P</div>                |       | <div>NEW</div> <div>-TFQ</div> <div>CTCP115-P</div>                |       |
|----------|----------|----------------------------------------------|-----|--------------------------------------------------------------------|-----|--------------------------------------------------------------------|-----|--------------------------------------------------------------------|-------|--------------------------------------------------------------------|-------|--------------------------------------------------------------------|-------|--------------------------------------------------------------------|-------|
|          |          | <div><div></div><div></div><div></div></div> |     | <div>DRAGONSkin</div> <div><div></div><div></div><div></div></div> |     | <div>DRAGONSkin</div> <div><div></div><div></div><div></div></div> |     | <div>DRAGONSkin</div> <div><div></div><div></div><div></div></div> |       | <div>DRAGONSkin</div> <div><div></div><div></div><div></div></div> |       | <div>DRAGONSkin</div> <div><div></div><div></div><div></div></div> |       | <div>DRAGONSkin</div> <div><div></div><div></div><div></div></div> |       |
|          |          | <div>F</div>                                 |     | <div>F</div>                                                       |     | <div>F</div>                                                       |     | <div>F</div>                                                       |       | <div>F</div>                                                       |       | <div>F</div>                                                       |       | <div>F</div>                                                       |       |
|          |          | <div>CERMET</div> <div>DNMG</div>            |     | <div>CERMET</div> <div>DNMG</div>                                  |     | <div>CERMET</div> <div>DNMG</div>                                  |     | <div>DNMG</div>                                                    |       | <div>DNMG</div>                                                    |       | <div>DNMG</div>                                                    |       | <div>DNMG</div>                                                    |       |
|          |          | 70 155 ...                                   |     | 76 102 ...                                                         |     | 76 153 ...                                                         |     | 76 134 ...                                                         |       | 76 134 ...                                                         |       | 76 134 ...                                                         |       | 76 153 ...                                                         |       |
| ISO      | RE<br>mm | DKK<br>1A/78                                 |     | DKK<br>1A/78                                                       |     | DKK<br>1A/78                                                       |     | DKK<br>1A/08                                                       |       | DKK<br>1A/08                                                       |       | DKK<br>1A/08                                                       |       | DKK<br>1A/08                                                       |       |
| 110402EN | 0,2      |                                              |     |                                                                    |     |                                                                    |     | 114,00                                                             | 30201 | 114,00                                                             | 50201 | 114,00                                                             | 70201 |                                                                    |       |
| 110404EN | 0,4      | 109,00                                       | 904 | 114,00                                                             | 004 |                                                                    |     | 114,00                                                             | 30401 | 114,00                                                             | 50401 | 114,00                                                             | 70401 |                                                                    |       |
| 110408EN | 0,8      |                                              |     | 114,00                                                             | 006 |                                                                    |     | 114,00                                                             | 30601 | 114,00                                                             | 50601 | 114,00                                                             | 70601 |                                                                    |       |
| 110412EN | 1,2      |                                              |     |                                                                    |     |                                                                    |     | 114,00                                                             | 30801 | 114,00                                                             | 50801 | 114,00                                                             | 70801 |                                                                    |       |
| 150404EN | 0,4      |                                              |     |                                                                    |     |                                                                    |     | 138,00                                                             | 31601 | 138,00                                                             | 51601 | 138,00                                                             | 71601 |                                                                    |       |
| 150408EN | 0,8      |                                              |     |                                                                    |     |                                                                    |     | 138,00                                                             | 31801 | 138,00                                                             | 51801 | 138,00                                                             | 71801 |                                                                    |       |
| 150412EN | 1,2      |                                              |     |                                                                    |     |                                                                    |     | 138,00                                                             | 32001 | 138,00                                                             | 52001 | 138,00                                                             | 72001 |                                                                    |       |
| 150604EN | 0,4      | 143,00                                       | 914 | 149,00                                                             | 028 | 167,00                                                             | 028 | 149,00                                                             | 32801 | 149,00                                                             | 52801 | 149,00                                                             | 72801 | 172,00                                                             | 32801 |
| 150608EN | 0,8      |                                              |     | 149,00                                                             | 030 | 167,00                                                             | 030 | 149,00                                                             | 33001 | 149,00                                                             | 53001 | 149,00                                                             | 73001 | 172,00                                                             | 33001 |
| 150612EN | 1,2      |                                              |     | 149,00                                                             | 032 |                                                                    |     | 149,00                                                             | 33201 | 149,00                                                             | 53201 | 149,00                                                             | 73201 |                                                                    |       |
| P        |          | ●                                            |     | ●                                                                  |     | ●                                                                  |     | ●                                                                  |       | ●                                                                  |       | ●                                                                  |       | ●                                                                  |       |
| M        |          | ○                                            |     | ○                                                                  |     | ○                                                                  |     | ○                                                                  |       | ○                                                                  |       | ○                                                                  |       | ○                                                                  |       |
| K        |          | ○                                            |     | ○                                                                  |     | ○                                                                  |     | ○                                                                  |       | ○                                                                  |       | ○                                                                  |       | ○                                                                  |       |
| N        |          |                                              |     |                                                                    |     |                                                                    |     |                                                                    |       |                                                                    |       |                                                                    |       |                                                                    |       |
| S        |          |                                              |     |                                                                    |     |                                                                    |     |                                                                    |       |                                                                    |       |                                                                    |       |                                                                    |       |
| H        |          |                                              |     |                                                                    |     |                                                                    |     |                                                                    |       |                                                                    |       |                                                                    |       |                                                                    |       |
| O        |          |                                              |     |                                                                    |     |                                                                    |     |                                                                    |       |                                                                    |       |                                                                    |       |                                                                    |       |

## DNMG

|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |     | NEW                                                                                 |     | NEW                                                                                 |       |                                                                                     |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -TFQ<br>CTCP125-P                                                                 |       | -XU<br>CTCP115-P                                                                  |       | -XU<br>CTCP125-P                                                                  |       | -M50<br>CTCK110                                                                   |     | -M50<br>CTCK120                                                                     |     | -M50<br>CTCP115-P                                                                   |       | -M50<br>CTCP125-P                                                                   |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |       |  |       |  |     |  |     |  |       |  |       |
|          |          | F                                                                                 |       | M                                                                                 |       | M                                                                                 |       | M                                                                                 |     | M                                                                                   |     | M                                                                                   |       | M                                                                                   |       |
|          |          | DNMG                                                                              |       | DNMG                                                                              |       | DNMG                                                                              |       | DNMG                                                                              |     | DNMG                                                                                |     | DNMG                                                                                |       | DNMG                                                                                |       |
|          |          | 76 153 ...                                                                        |       | 76 291 ...                                                                        |       | 76 291 ...                                                                        |       | 70 133 ...                                                                        |     | 70 133 ...                                                                          |     | 76 136 ...                                                                          |       | 76 136 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| 110404EN | 0,4      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 114,00                                                                              | 30401 | 114,00                                                                              | 50401 |
| 110408EN | 0,8      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 114,00                                                                              | 30601 | 114,00                                                                              | 50601 |
| 110412EN | 1,2      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 114,00                                                                              | 30801 | 114,00                                                                              | 50801 |
| 150404EN | 0,4      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 138,00                                                                              | 31601 | 138,00                                                                              | 51401 |
| 150408EN | 0,8      |                                                                                   |       |                                                                                   |       |                                                                                   |       | 138,00                                                                            | 018 | 138,00                                                                              | 518 | 138,00                                                                              | 31801 | 138,00                                                                              | 51801 |
| 150412EN | 1,2      |                                                                                   |       |                                                                                   |       |                                                                                   |       | 138,00                                                                            | 020 | 138,00                                                                              | 520 | 138,00                                                                              | 32001 | 138,00                                                                              | 51601 |
| 150416EN | 1,6      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 138,00                                                                              | 32201 | 138,00                                                                              | 52201 |
| 150604EN | 0,4      | 172,00                                                                            | 52801 | 149,00                                                                            | 32801 | 149,00                                                                            | 52801 |                                                                                   |     |                                                                                     |     | 149,00                                                                              | 32801 | 149,00                                                                              | 52801 |
| 150608EN | 0,8      | 172,00                                                                            | 53001 | 149,00                                                                            | 33001 | 149,00                                                                            | 53001 | 149,00                                                                            | 030 | 149,00                                                                              | 530 | 149,00                                                                              | 33001 | 149,00                                                                              | 53001 |
| 150612EN | 1,2      |                                                                                   |       | 149,00                                                                            | 33201 | 149,00                                                                            | 53201 | 149,00                                                                            | 032 | 149,00                                                                              | 532 | 149,00                                                                              | 33201 | 149,00                                                                              | 53201 |
| 150616EN | 1,6      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     | 149,00                                                                              | 33401 | 149,00                                                                              | 53401 |
| P        |          |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ○   |                                                                                     | ○   |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| K        |          |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ●   |                                                                                     | ●   |                                                                                     | ○     |                                                                                     | ○     |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |



## DNMG

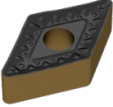
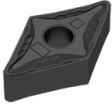
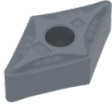
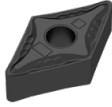
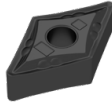
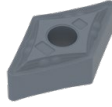
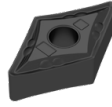
|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |     | NEW                                                                               |     | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -M50<br>CTCP135-P                                                                 |       | -TMQ<br>CTCP125-P                                                                 |       | -M70<br>CTCK110                                                                   |     | -M70<br>CTCK120                                                                   |     | -M70<br>CTCP115-P                                                                   |       | -M70<br>CTCP125-P                                                                   |       | -M70<br>CTCP135-P                                                                   |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |       |  |     |  |     |  |       |  |       |  |       |
|          |          |  |       |  |       |  |     |  |     |  |       |  |       |  |       |
|          |          | M                                                                                 |       | M                                                                                 |       | M                                                                                 |     | M                                                                                 |     | M                                                                                   |       | M                                                                                   |       | M                                                                                   |       |
|          |          | DNMG                                                                              |       | DNMG                                                                              |       | DNMG                                                                              |     | DNMG                                                                              |     | DNMG                                                                                |       | DNMG                                                                                |       | DNMG                                                                                |       |
|          |          | 76 136 ...                                                                        |       | 76 197 ...                                                                        |       | 70 263 ...                                                                        |     | 70 263 ...                                                                        |     | 76 263 ...                                                                          |       | 76 263 ...                                                                          |       | 76 263 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| 110404EN | 0,4      | 114,00                                                                            | 70401 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 114,00                                                                              | 30601 | 114,00                                                                              | 50601 | 114,00                                                                              | 70601 |
| 110408EN | 0,8      | 114,00                                                                            | 70601 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 114,00                                                                              | 30801 | 114,00                                                                              | 50801 | 114,00                                                                              | 70801 |
| 110412EN | 1,2      | 114,00                                                                            | 70801 |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 150404EN | 0,4      | 138,00                                                                            | 71601 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 138,00                                                                              | 31801 | 138,00                                                                              | 51801 | 138,00                                                                              | 71801 |
| 150408EN | 0,8      | 138,00                                                                            | 71801 |                                                                                   |       | 138,00                                                                            | 018 | 138,00                                                                            | 518 | 138,00                                                                              | 32001 | 138,00                                                                              | 52001 | 138,00                                                                              | 72001 |
| 150412EN | 1,2      | 138,00                                                                            | 72001 |                                                                                   |       | 138,00                                                                            | 020 | 138,00                                                                            | 520 | 138,00                                                                              | 32201 | 138,00                                                                              | 52201 | 138,00                                                                              | 72201 |
| 150416EN | 1,6      | 138,00                                                                            | 72201 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 138,00                                                                              | 32401 | 138,00                                                                              | 52401 | 138,00                                                                              | 72401 |
| 150604EN | 0,4      | 149,00                                                                            | 72801 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 149,00                                                                              | 33001 | 149,00                                                                              | 53001 | 149,00                                                                              | 73001 |
| 150608EN | 0,8      | 149,00                                                                            | 73001 | 172,00                                                                            | 53001 | 149,00                                                                            | 030 | 149,00                                                                            | 530 | 149,00                                                                              | 33201 | 149,00                                                                              | 53201 | 149,00                                                                              | 73201 |
| 150612EN | 1,2      | 149,00                                                                            | 73201 | 172,00                                                                            | 53201 | 149,00                                                                            | 032 | 149,00                                                                            | 532 | 149,00                                                                              | 33401 | 149,00                                                                              | 53401 | 149,00                                                                              | 73401 |
| 150616EN | 1,6      | 149,00                                                                            | 73401 |                                                                                   |       | 149,00                                                                            | 034 | 149,00                                                                            | 534 | 149,00                                                                              |       | 149,00                                                                              | 53401 | 149,00                                                                              | 73401 |
| P        |          |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ○   |                                                                                   | ○   |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   | ○     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     | ○     |
| K        |          |                                                                                   |       |                                                                                   | ○     |                                                                                   | ●   |                                                                                   | ●   |                                                                                     | ○     |                                                                                     | ○     |                                                                                     |       |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |

9

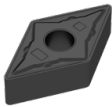
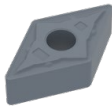
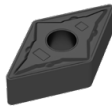
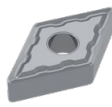
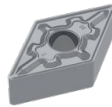
## DNMA / DNMM

|          |          | NEW                                                                                 |                                                                                     | NEW                                                                                 |                                                                                     | NEW                                                                                   |                                                                                       | NEW                                                                                   |  | NEW |  |
|----------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|-----|--|
|          |          | CTCK110                                                                             | CTCK120                                                                             | -R28<br>CTCP115-P                                                                   | -R28<br>CTCP125-P                                                                   | -R28<br>CTCP135-P                                                                     | -R58<br>CTCP115-P                                                                     | -R58<br>CTCP125-P                                                                     |  |     |  |
|          |          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                            | DRAGONSKIN                                                                            | DRAGONSKIN                                                                            |  |     |  |
|          |          |  |  |  |  |  |  |  |  |     |  |
|          |          | R                                                                                   | R                                                                                   | R                                                                                   | R                                                                                   | R                                                                                     | R                                                                                     | R                                                                                     |  |     |  |
|          |          | DNMA                                                                                | DNMA                                                                                | DNMM                                                                                | DNMM                                                                                | DNMM                                                                                  | DNMM                                                                                  | DNMM                                                                                  |  |     |  |
|          |          | 70 156 ...                                                                          | 70 156 ...                                                                          | 76 165 ...                                                                          | 76 165 ...                                                                          | 76 165 ...                                                                            | 76 166 ...                                                                            | 76 166 ...                                                                            |  |     |  |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                          | DKK<br>1A/08                                                                          | DKK<br>1A/08                                                                          |  |     |  |
| 150408EN | 0,8      | 138,00                                                                              | 138,00                                                                              |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| 150412EN | 1,2      | 138,00                                                                              | 138,00                                                                              |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| 150608EN | 0,8      | 149,00                                                                              | 149,00                                                                              |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| 150612EN | 1,2      | 149,00                                                                              | 149,00                                                                              | 149,00                                                                              | 149,00                                                                              | 149,00                                                                                | 149,00                                                                                | 149,00                                                                                |  |     |  |
| 150616EN | 1,6      |                                                                                     |                                                                                     | 149,00                                                                              | 149,00                                                                              | 149,00                                                                                | 149,00                                                                                | 149,00                                                                                |  |     |  |
|          |          | 018                                                                                 | 518                                                                                 | 33201                                                                               | 53201                                                                               | 73201                                                                                 | 33201                                                                                 | 53201                                                                                 |  |     |  |
|          |          | 020                                                                                 | 520                                                                                 | 33401                                                                               | 53401                                                                               | 73401                                                                                 | 33401                                                                                 | 53401                                                                                 |  |     |  |
|          |          | 030                                                                                 | 530                                                                                 |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
|          |          | 032                                                                                 | 532                                                                                 |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| P        |          | ○                                                                                   | ○                                                                                   | ●                                                                                   | ●                                                                                   | ●                                                                                     | ●                                                                                     | ●                                                                                     |  |     |  |
| M        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     | ○                                                                                     |                                                                                       |                                                                                       |  |     |  |
| K        |          | ●                                                                                   | ●                                                                                   | ○                                                                                   | ○                                                                                   |                                                                                       | ○                                                                                     | ○                                                                                     |  |     |  |
| N        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| S        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| H        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |
| O        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |     |  |

## DNMM / DNMG

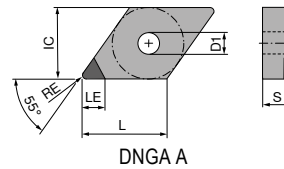
|          |          | NEW                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |        |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|--------|--|
|          |          | -R58<br>CTCP135-P                                                                 |  | -F30<br>CTCM120                                                                   |  | -F30<br>CTPM125                                                                   |  | -F30<br>CTCM130                                                                   |  | -M30<br>CTCM120                                                                     |  | -M30<br>CTPM125                                                                     |  | -M30<br>CTCM130                                                                     |  |        |  |
|          |          | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  |        |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |        |  |
|          |          | R<br>DNMM                                                                         |  | F<br>DNMG                                                                         |  | F<br>DNMG                                                                         |  | F<br>DNMG                                                                         |  | M<br>DNMG                                                                           |  | M<br>DNMG                                                                           |  | M<br>DNMG                                                                           |  |        |  |
|          |          | 76 166 ...                                                                        |  | 75 013 ...                                                                        |  | 75 013 ...                                                                        |  | 75 013 ...                                                                        |  | 75 014 ...                                                                          |  | 75 014 ...                                                                          |  | 75 014 ...                                                                          |  |        |  |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  |        |  |
| 110404EN | 0,4      |                                                                                   |  | 114,00                                                                            |  | 114,00                                                                            |  | 114,00                                                                            |  | 114,00                                                                              |  | 114,00                                                                              |  | 114,00                                                                              |  |        |  |
| 110408EN | 0,8      |                                                                                   |  | 114,00                                                                            |  | 114,00                                                                            |  | 114,00                                                                            |  | 114,00                                                                              |  | 114,00                                                                              |  | 114,00                                                                              |  | 114,00 |  |
| 110412EN | 1,2      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 114,00                                                                              |  | 114,00                                                                              |  | 114,00                                                                              |  | 114,00 |  |
| 150404EN | 0,4      |                                                                                   |  | 138,00                                                                            |  |                                                                                   |  | 138,00                                                                            |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | 138,00 |  |
| 150408EN | 0,8      |                                                                                   |  | 138,00                                                                            |  |                                                                                   |  | 138,00                                                                            |  | 138,00                                                                              |  | 11800                                                                               |  |                                                                                     |  | 138,00 |  |
| 150412EN | 1,2      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 138,00                                                                              |  | 12000                                                                               |  |                                                                                     |  | 138,00 |  |
| 150604EN | 0,4      |                                                                                   |  | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                              |  | 13000                                                                               |  |                                                                                     |  | 149,00 |  |
| 150608EN | 0,8      |                                                                                   |  | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                              |  | 13000                                                                               |  | 230                                                                                 |  | 149,00 |  |
| 150612EN | 1,2      | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                            |  | 149,00                                                                              |  | 149,00                                                                              |  | 232                                                                                 |  | 149,00 |  |
| 150616EN | 1,6      | 149,00                                                                            |  | 73201                                                                             |  |                                                                                   |  | 73201                                                                             |  | 13200                                                                               |  | 13200                                                                               |  |                                                                                     |  | 149,00 |  |
|          |          | 73401                                                                             |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |        |  |
| P        |          | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  | ○      |  |
| M        |          | ○                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  | ●      |  |
| K        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |        |  |
| N        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |        |  |
| S        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | ○      |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |        |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |        |  |

## DNMG

|          |          | NEW                                                                                 |  |                                                                                     |  | NEW                                                                                   |  |                                                                                       |  | NEW                                                                                   |  |        |  |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|--------|--|
|          |          | -M60<br>CTCM120                                                                     |  | -M60<br>CTPM125                                                                     |  | -M60<br>CTCM130                                                                       |  | -M34<br>CTPX710                                                                       |  | -M42<br>CTPX710                                                                       |  |        |  |
|          |          | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                            |  | DRAGONSkin                                                                            |  | DRAGONSkin                                                                            |  |        |  |
|          |          |  |  |  |  |  |  |  |  |  |  |        |  |
|          |          | M<br>DNMG                                                                           |  | M<br>DNMG                                                                           |  | M<br>DNMG                                                                             |  | M<br>DNMG                                                                             |  | M<br>DNMG                                                                             |  |        |  |
|          |          | 75 015 ...                                                                          |  | 75 015 ...                                                                          |  | 75 015 ...                                                                            |  | 75 004 ...                                                                            |  | 75 027 ...                                                                            |  |        |  |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  |        |  |
| 150404EN | 0,4      |                                                                                     |  |                                                                                     |  |                                                                                       |  | 144,00                                                                                |  | 61600                                                                                 |  |        |  |
| 150408EN | 0,8      | 138,00                                                                              |  | 11800                                                                               |  | 138,00                                                                                |  | 138,00                                                                                |  | 61800                                                                                 |  |        |  |
| 150412EN | 1,2      | 138,00                                                                              |  | 12000                                                                               |  | 138,00                                                                                |  | 138,00                                                                                |  | 62000                                                                                 |  |        |  |
| 150608EN | 0,8      | 149,00                                                                              |  | 13000                                                                               |  | 149,00                                                                                |  | 149,00                                                                                |  | 63000                                                                                 |  | 172,00 |  |
| 150612EN | 1,2      | 149,00                                                                              |  | 13200                                                                               |  | 149,00                                                                                |  | 149,00                                                                                |  | 63200                                                                                 |  |        |  |
| P        |          | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |        |  |
| M        |          | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |        |  |
| K        |          |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |        |  |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                       |  | ○                                                                                     |  | ○                                                                                     |  |        |  |
| S        |          |                                                                                     |  |                                                                                     |  | ○                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |        |  |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |        |  |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |        |  |

## DNGA

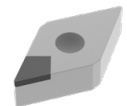
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DNGA 1504.. | 15,5    | 4,76    | 5,16     | 12,7     |
| DNGA 1506.. | 15,5    | 6,35    | 5,16     | 12,7     |



## DNGA

▲ TCE (NOI) = Udførelse og antal skærkanter

CTDPD20

F  
DIAMOND  
DNGA

71 128 ...

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |
|----------|----------|--------------|----------|
| 150404FN | 0,4      | A (1)        | 6,4      |
| 150408FN | 0,8      | A (1)        | 6,0      |
| 150412FN | 1,2      | A (1)        | 5,6      |
| 150604FN | 0,4      | A (1)        | 6,4      |
| 150608FN | 0,8      | A (1)        | 6,0      |
| 150612FN | 1,2      | A (1)        | 5,6      |

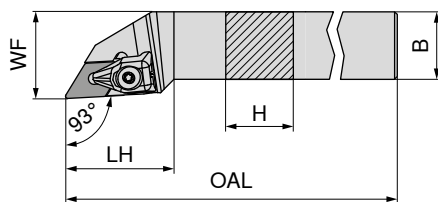
| DKK    | Y0    |
|--------|-------|
| 641,00 | 10001 |
| 641,00 | 10101 |
| 752,00 | 10201 |
| 641,00 | 10301 |
| 641,00 | 10401 |
| 752,00 | 10501 |

|   |   |
|---|---|
| P |   |
| M |   |
| K |   |
| N | • |
| S |   |
| H |   |
| O | • |

# MaxiLock-D – DDJN 93° – holder med spændeklampe

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | venstre      |     | højre        |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|------------------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                           |                  | 70 541 ...   |     | 70 540 ...   |     |
|                   |         |         |           |          |          |                           |                  | DKK<br>2A/24 |     | DKK<br>2A/24 |     |
| DDJN R/L 1616 H11 | 16      | 16      | 100       | 33       | 20       | 2                         | DN.. 1104        | 702,00       | 816 | 702,00       | 816 |
| DDJN R/L 2020 K11 | 20      | 20      | 125       | 33       | 25       | 2                         | DN.. 1104        | 781,00       | 820 | 781,00       | 820 |
| DDJN R/L 2525 M11 | 25      | 25      | 150       | 33       | 32       | 2                         | DN.. 1104        | 808,00       | 825 | 808,00       | 825 |
| DDJN R/L 2020 K15 | 20      | 20      | 125       | 40       | 25       | 4                         | DN.. 1504 / 1506 | 781,00       | 720 | 781,00       | 720 |
| DDJN R/L 2525 M15 | 25      | 25      | 150       | 40       | 32       | 4                         | DN.. 1504 / 1506 | 808,00       | 725 | 808,00       | 725 |
| DDJN R/L 3225 P15 | 32      | 25      | 170       | 40       | 32       | 4                         | DN.. 1504 / 1506 | 866,00       | 832 | 866,00       | 832 |

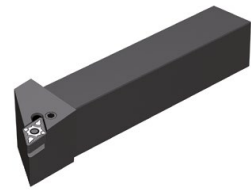
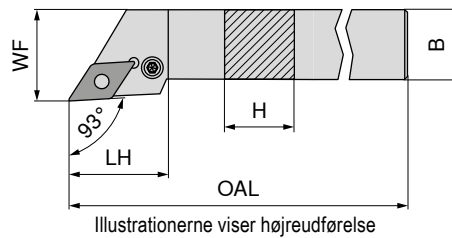
 Ved brug af DN.. 1504 vendeskær benyt underlag artikelnr. 70 950 40000.

|                         |  |  |  |  |
|-------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                         | X-klampe-<br>sortiment                                                            | Torx nøgle                                                                         | Klemskrue                                                                           | HM-underlag-D                                                                       |
|                         | 70 950 ...                                                                        | 80 950 ...                                                                         | 70 950 ...                                                                          | 70 950 ...                                                                          |
| Reserve dele            | DKK                                                                               | DKK                                                                                | DKK                                                                                 | DKK                                                                                 |
| Til artikelnr.          | 2A/28                                                                             | Y7                                                                                 | 2A/28                                                                               | 2A/28                                                                               |
| 70 541 816 / 70 540 816 | 265,00 835                                                                        | T09 - IP 103,00 126                                                                | M3x7 - IP 30,00 819                                                                 | M3x7 - IP 33,00 808                                                                 |
| 70 541 820 / 70 540 820 | 265,00 835                                                                        | T09 - IP 103,00 126                                                                | M3x7 - IP 30,00 819                                                                 | M3x7 - IP 33,00 808                                                                 |
| 70 541 825 / 70 540 825 | 265,00 835                                                                        | T09 - IP 103,00 126                                                                | M3x7 - IP 30,00 819                                                                 | M3x7 - IP 33,00 808                                                                 |
| 70 541 720 / 70 540 720 | 217,00 824                                                                        | T15 - IP 110,00 128                                                                | M4,5x12 - IP 27,00 820                                                              | M4,5x12 - IP 74,00 811                                                              |
| 70 541 725 / 70 540 725 | 217,00 824                                                                        | T15 - IP 110,00 128                                                                | M4,5x12 - IP 27,00 820                                                              | M4,5x12 - IP 74,00 811                                                              |
| 70 541 832 / 70 540 832 | 217,00 824                                                                        | T15 - IP 110,00 128                                                                | M4,5x12 - IP 27,00 820                                                              | M4,5x12 - IP 74,00 811                                                              |

# MaxiLock-N – PDJN 93° – holder med spændearm

## Leveringsomfang:

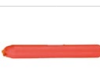
Holder med unbrakonøgle



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| PDJN R/L 1616 H11 | 16      | 16      | 100       | 30,0     | 20       | 3                         | DN.. 1104 |
| PDJN R/L 2020 K11 | 20      | 20      | 125       | 30,0     | 25       | 3                         | DN.. 1104 |
| PDJN R/L 2525 M11 | 25      | 25      | 150       | 30,0     | 32       | 3                         | DN.. 1104 |
| PDJN R/L 2020 K15 | 20      | 20      | 125       | 34,9     | 25       | 3,2                       | DN.. 1506 |
| PDJN R/L 2525 M15 | 25      | 25      | 150       | 35,4     | 32       | 3,2                       | DN.. 1506 |
| PDJN R/L 3225 P15 | 32      | 25      | 170       | 35,4     | 32       | 3,2                       | DN.. 1506 |
| PDJN R/L 3232 P15 | 32      | 32      | 170       | 34,7     | 40       | 3,2                       | DN.. 1506 |

| venstre             | højre               |
|---------------------|---------------------|
| 70 541 ...          | 70 540 ...          |
| DKK<br>2A/24        | DKK<br>2A/24        |
| 702,00              | 702,00              |
| 116                 | 116                 |
| 781,00              | 781,00              |
| 12000 <sup>1)</sup> | 12000 <sup>1)</sup> |
| 808,00              | 808,00              |
| 12500 <sup>1)</sup> | 12500 <sup>1)</sup> |
| 781,00              | 781,00              |
| 020                 | 020                 |
| 808,00              | 808,00              |
| 025                 | 025                 |
| 866,00              | 866,00              |
| 032                 | 032                 |
| 1.091,00            | 1.091,00            |
| 13200               | 13200               |

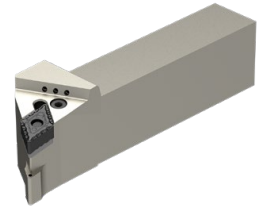
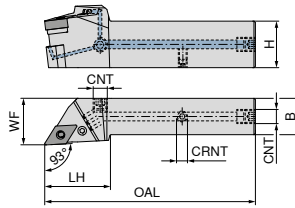
1) Forniklet

|                             |  |     |  |  |     |  |  |     |  |  |     |  |  |     |  |  |     |  |
|-----------------------------|-----------------------------------------------------------------------------------|-----|--|-----------------------------------------------------------------------------------|-----|--|------------------------------------------------------------------------------------|-----|--|-------------------------------------------------------------------------------------|-----|--|-------------------------------------------------------------------------------------|-----|--|-------------------------------------------------------------------------------------|-----|--|
|                             | 70 950 ...                                                                        |     |  | 70 950 ...                                                                        |     |  | 70 950 ...                                                                         |     |  | 70 950 ...                                                                          |     |  | 70 950 ...                                                                          |     |  | 70 950 ...                                                                          |     |  |
| Reserve dele                | DKK                                                                               |     |  | DKK                                                                               |     |  | DKK                                                                                |     |  | DKK                                                                                 |     |  | DKK                                                                                 |     |  | DKK                                                                                 |     |  |
| Til artikelnr.              | 2A/28                                                                             |     |  | 2A/28                                                                             |     |  | 2A/28                                                                              |     |  | 2A/28                                                                               |     |  | 2A/28                                                                               |     |  | 2A/28                                                                               |     |  |
| 70 540 116 / 70 541 116     | 23,00                                                                             | 175 |  | 20,00                                                                             | 122 |  | 11,00                                                                              | 191 |  | 141,00                                                                              | 121 |  | 30,00                                                                               | 208 |  | 68,00                                                                               | 120 |  |
| 70 540 12000 / 70 541 12000 | 23,00                                                                             | 175 |  | 20,00                                                                             | 122 |  | 11,00                                                                              | 191 |  | 141,00                                                                              | 121 |  | 30,00                                                                               | 208 |  | 68,00                                                                               | 120 |  |
| 70 540 12500 / 70 541 12500 | 23,00                                                                             | 175 |  | 20,00                                                                             | 122 |  | 11,00                                                                              | 191 |  | 141,00                                                                              | 121 |  | 30,00                                                                               | 208 |  | 68,00                                                                               | 120 |  |
| 70 540 020 / 70 541 020     | 23,00                                                                             | 176 |  | 16,00                                                                             | 198 |  | 11,00                                                                              | 192 |  | 127,00                                                                              | 188 |  | 36,00                                                                               | 388 |  | 74,00                                                                               | 236 |  |
| 70 540 025 / 70 541 025     | 23,00                                                                             | 176 |  | 16,00                                                                             | 198 |  | 11,00                                                                              | 192 |  | 127,00                                                                              | 188 |  | 36,00                                                                               | 388 |  | 74,00                                                                               | 236 |  |
| 70 540 032 / 70 541 032     | 23,00                                                                             | 176 |  | 16,00                                                                             | 198 |  | 11,00                                                                              | 192 |  | 127,00                                                                              | 188 |  | 36,00                                                                               | 388 |  | 74,00                                                                               | 236 |  |
| 70 540 13200 / 70 541 13200 | 23,00                                                                             | 176 |  | 16,00                                                                             | 198 |  | 11,00                                                                              | 192 |  | 127,00                                                                              | 188 |  | 36,00                                                                               | 388 |  | 74,00                                                                               | 236 |  |

## MaxiLock-N – PDJN 93° DC – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

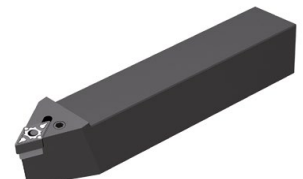
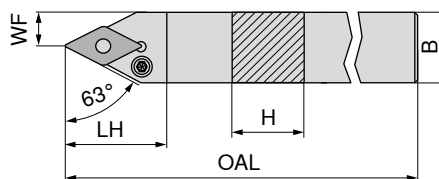
| ISO-betegnelse         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre<br>70 593 ... |       | NEW<br>højre<br>70 593 ... |       |
|------------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|------------------------------|-------|----------------------------|-------|
|                        |         |         |           |          |          |      |       |                           |           | DKK<br>2A/24                 |       | DKK<br>2A/24               |       |
| PDJN R/L 2020 X11-T DC | 20      | 20      | 104       | 35       | 25       | M6   | G1/8" | 3                         | DN.. 1104 | 1.559,00                     | 02000 | 1.559,00                   | 02001 |
| PDJN R/L 2525 X11-T DC | 25      | 25      | 114       | 45       | 32       | M6   | G1/8" | 3                         | DN.. 1104 | 1.642,00                     | 02500 | 1.642,00                   | 02501 |
| PDJN R/L 2020 X15-T DC | 20      | 20      | 114       | 45       | 25       | M6   | G1/8" | 3,2                       | DN.. 1506 | 1.559,00                     | 12000 | 1.559,00                   | 12001 |
| PDJN R/L 2525 X15-T DC | 25      | 25      | 129       | 45       | 32       | M6   | G1/8" | 3,2                       | DN.. 1506 | 1.642,00                     | 12500 | 1.642,00                   | 12501 |
| PDJN R/L 3225 X15-T DC | 32      | 25      | 145       | 45       | 32       | M6   | G1/8" | 3,2                       | DN.. 1506 | 1.724,00                     | 03200 | 1.724,00                   | 03201 |
| PDJN R/L 3232 X15-T DC | 32      | 32      | 145       | 45       | 40       | M6   | G1/8" | 3,2                       | DN.. 1506 | 1.724,00                     | 13200 | 1.724,00                   | 13201 |

| Reserve dele<br>Til artikelnr. | Spændenøgle  |     | Rørstift     |     | Montagedorn  |     | Køleprop     |     | Spændearm    |     | Fastspændings-<br>skrue |     | HM-underlag-D |     | Spændeskrue  |       |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|-------------------------|-----|---------------|-----|--------------|-------|
|                                | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28            |     | DKK<br>2A/28  |     | DKK<br>2A/28 |       |
| 70 593 02001 / 70 593 02000    | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 33,00        | 294 | 141,00       | 121 | 30,00                   | 208 | 68,00         | 120 | 27,00        | 86700 |
| 70 593 02501 / 70 593 02500    | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 33,00        | 294 | 141,00       | 121 | 30,00                   | 208 | 68,00         | 120 | 27,00        | 86700 |
| 70 593 12001 / 70 593 12000    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 33,00        | 294 | 127,00       | 188 | 33,00                   | 209 | 74,00         | 236 | 27,00        | 86700 |
| 70 593 12501 / 70 593 12500    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 33,00        | 294 | 127,00       | 188 | 33,00                   | 209 | 74,00         | 236 | 27,00        | 86700 |
| 70 593 03201 / 70 593 03200    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 33,00        | 294 | 127,00       | 188 | 33,00                   | 209 | 74,00         | 236 | 27,00        | 86700 |
| 70 593 13201 / 70 593 13200    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 33,00        | 294 | 127,00       | 188 | 33,00                   | 209 | 74,00         | 236 | 27,00        | 86700 |

## MaxiLock-N – PDNN 63° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

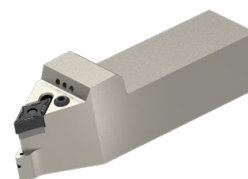
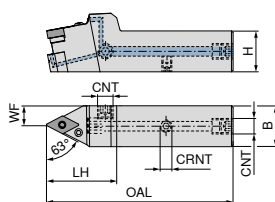
| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 537 ... |     | højre<br>70 536 ... |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                   |         |         |           |          |          |                           |           | DKK<br>2A/24          |     | DKK<br>2A/24        |     |
| PDNN R/L 2525 M11 | 25      | 25      | 150       | 30,0     | 12,5     | 3                         | DN.. 1104 | 808,00                | 125 | 808,00              | 125 |
| PDNN R/L 2525 M15 | 25      | 25      | 150       | 36,5     | 12,5     | 3,2                       | DN.. 1506 | 808,00                | 025 | 808,00              | 025 |

| Reserve dele<br>Til artikelnr. | Spændenøgle  |  | Rørstift     |  | Montagedorn  |  | Spændearm    |  | Fastspændings-<br>skrue |  | HM-underlag-D |  |
|--------------------------------|--------------|--|--------------|--|--------------|--|--------------|--|-------------------------|--|---------------|--|
|                                | DKK<br>2A/28 |  | DKK<br>2A/28 |  | DKK<br>2A/28 |  | DKK<br>2A/28 |  | DKK<br>2A/28            |  | DKK<br>2A/28  |  |
| 70 537 125 / 70 536 125        |              |  |              |  |              |  |              |  |                         |  |               |  |
| 70 537 025 / 70 536 025        |              |  |              |  |              |  |              |  |                         |  |               |  |

## MaxiLock-N – PDNN 63° DC – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre<br>70 594 ...<br>DKK<br>2A/24<br>1.642,00 02500 | NEW<br>højre<br>70 594 ...<br>DKK<br>2A/24<br>1.642,00 02501 |
|------------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------------------------------------------------------|--------------------------------------------------------------|
| PDNN R/L 2525 X11-T DC | 25      | 25      | 114       | 45       | 12,5     | M6   | G1/8" | 3                         | DN.. 1104 | 1.642,00                                                       | 1.642,00                                                     |
| PDNN R/L 2525 X15-T DC | 25      | 25      | 119       | 50       | 12,5     | M6   | G1/8" | 3,2                       | DN.. 1506 | 1.642,00                                                       | 1.642,00                                                     |

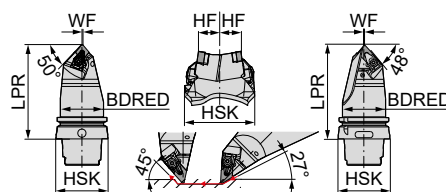
  

|                                | Spændenøgle                             | Rørstift                                | Montagedorn                             | Køleprop                                | Spændearm                                | Fastspændings-<br>skrue                 | HM-underlag-D                           | Spændeskrue                               |
|--------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|-----------------------------------------|-----------------------------------------|-------------------------------------------|
|                                | 70 950 ...<br>DKK<br>2A/28<br>23,00 175 | 70 950 ...<br>DKK<br>2A/28<br>20,00 122 | 70 950 ...<br>DKK<br>2A/28<br>11,00 191 | 70 950 ...<br>DKK<br>2A/28<br>33,00 294 | 70 950 ...<br>DKK<br>2A/28<br>141,00 121 | 70 950 ...<br>DKK<br>2A/28<br>30,00 208 | 70 950 ...<br>DKK<br>2A/28<br>68,00 120 | 70 950 ...<br>DKK<br>2A/28<br>27,00 86700 |
| Reserve dele<br>Til artikelnr. |                                         |                                         |                                         |                                         |                                          |                                         |                                         |                                           |
| 70 594 02501 / 70 594 02500    | 23,00 175                               | 20,00 122                               | 11,00 191                               | 33,00 294                               | 141,00 121                               | 30,00 208                               | 68,00 120                               | 27,00 86700                               |
| 70 594 12501 / 70 594 12500    | 23,00 176                               | 16,00 198                               | 11,00 192                               | 33,00 294                               | 127,00 188                               | 33,00 209                               | 74,00 236                               | 27,00 86700                               |

## MaxiLock-D – DCMN + DDMN – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



| ISO-betegnelse                 | Holder    | LPR<br>mm | BDRED<br>mm | WF<br>mm | HF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær             | neutral<br>74 600 ...<br>DKK<br>2D/80<br>5.446,00 501<br>6.220,00 701 |
|--------------------------------|-----------|-----------|-------------|----------|----------|---------------------------|-----------------------|-----------------------------------------------------------------------|
| HSK T63 DCMN L 12 + DDMN L 15  | HSK-T 63  | 115       | 53          | 0,5      | 20       | 4                         | CN.. 1204 / DN.. 1506 | 5.446,00 501                                                          |
| HSK T100 DCMN L 12 + DDMN L 15 | HSK-T 100 | 150       | 88          | 0,5      | 20       | 4                         | CN.. 1204 / DN.. 1506 | 6.220,00 701                                                          |

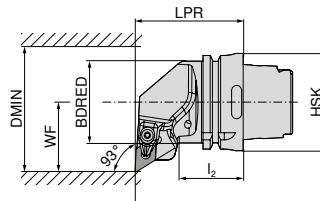
1 Plandrejning op til maks. 78 mm

|                                | X-klampe-<br>sortiment                   | Torx nøgle                            | Klemskrue                               | HM-underlag-D                           | HM-underlag C                           |
|--------------------------------|------------------------------------------|---------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|
|                                | 70 950 ...<br>DKK<br>2A/28<br>217,00 824 | 80 950 ...<br>DKK<br>Y7<br>110,00 128 | 70 950 ...<br>DKK<br>2A/28<br>27,00 820 | 70 950 ...<br>DKK<br>2A/28<br>74,00 811 | 70 950 ...<br>DKK<br>2A/28<br>74,00 810 |
| Reserve dele<br>Til artikelnr. |                                          |                                       |                                         |                                         |                                         |
| 74 600 501                     | 217,00 824                               | 110,00 128                            | 27,00 820                               | 74,00 811                               | 74,00 810                               |
| 74 600 701                     | 217,00 824                               | 110,00 128                            | 27,00 820                               | 74,00 811                               | 74,00 810                               |

## MaxiLock-D – DDUN 93° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



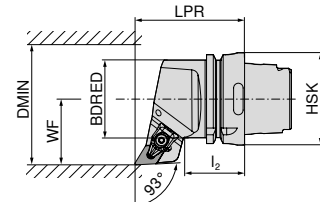
| ISO-betegnelse       | Holder    | LPR<br>mm | l <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |     | højre        |     |
|----------------------|-----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|--------------|-----|--------------|-----|
|                      |           |           |                      |             |          |            |                           |           | 74 516 ...   |     | 74 515 ...   |     |
|                      |           |           |                      |             |          |            |                           |           | DKK<br>2D/80 |     | DKK<br>2D/80 |     |
| HSK T63 DDUN R/L 15  | HSK-T 63  | 70        | 42                   | 53          | 45       | 125        | 4                         | DN.. 1506 | 2.105,00     | 515 | 2.105,00     | 515 |
| HSK T100 DDUN R/L 15 | HSK-T 100 | 80        | 45                   | 88          | 55       | 125        | 4                         | DN.. 1506 | 2.471,00     | 715 | 2.471,00     | 715 |

| Reserve dele<br>Til artikelnr. | X-klampe-<br>sortiment |     | Torx nøgle |     | Klemskrue    |     | HM-underlag-D |     |
|--------------------------------|------------------------|-----|------------|-----|--------------|-----|---------------|-----|
|                                | 70 950 ...             |     | 80 950 ... |     | 70 950 ...   |     | 70 950 ...    |     |
|                                | DKK<br>2A/28           |     | DKK<br>Y7  |     | DKK<br>2A/28 |     | DKK<br>2A/28  |     |
| 74 516 515 / 74 515 515        | 217,00                 | 824 | 110,00     | 128 | 27,00        | 820 | 74,00         | 811 |
| 74 516 715 / 74 515 715        | 217,00                 | 824 | 110,00     | 128 | 27,00        | 820 | 74,00         | 811 |

## MaxiLock-D – DDJN 93° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse       | Holder    | LPR<br>mm | l <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |     | højre        |     |
|----------------------|-----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|--------------|-----|--------------|-----|
|                      |           |           |                      |             |          |            |                           |           | 74 512 ...   |     | 74 511 ...   |     |
|                      |           |           |                      |             |          |            |                           |           | DKK<br>2D/80 |     | DKK<br>2D/80 |     |
| HSK T63 DDJN R/L 15  | HSK-T 63  | 75        | 42                   | 53          | 45       | 125        | 4                         | DN.. 1506 | 2.105,00     | 515 | 2.105,00     | 515 |
| HSK T100 DDJN R/L 15 | HSK-T 100 | 85        | 45                   | 88          | 55       | 125        | 4                         | DN.. 1506 | 2.471,00     | 715 | 2.471,00     | 715 |

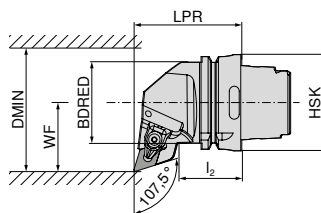
| Reserve dele<br>Til artikelnr. | X-klampe-<br>sortiment |     | Torx nøgle |     | Klemskrue    |     | HM-underlag-D |     |
|--------------------------------|------------------------|-----|------------|-----|--------------|-----|---------------|-----|
|                                | 70 950 ...             |     | 80 950 ... |     | 70 950 ...   |     | 70 950 ...    |     |
|                                | DKK<br>2A/28           |     | DKK<br>Y7  |     | DKK<br>2A/28 |     | DKK<br>2A/28  |     |
| 74 512 515 / 74 511 515        | 217,00                 | 824 | 110,00     | 128 | 27,00        | 820 | 74,00         | 811 |
| 74 512 715 / 74 511 715        | 217,00                 | 824 | 110,00     | 128 | 27,00        | 820 | 74,00         | 811 |



## MaxiLock-D – DDHN 107,5° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

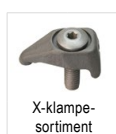


| ISO-betegnelse      | Holder   | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 508 ...<br>DKK<br>2D/80<br>2.105,00 | højre<br>74 507 ...<br>DKK<br>2D/80<br>2.105,00 |
|---------------------|----------|-----------|----------------------|-------------|----------|-----------|---------------------------|-----------|---------------------------------------------------|-------------------------------------------------|
| HSK T63 DDHN R/L 15 | HSK-T 63 | 70        | 42                   | 53          | 45       | 125       | 4                         | DN.. 1506 | 515                                               | 515                                             |

### Reserve dele

Til artikelnr.

74 508 515 / 74 507 515

X-klampe-  
sortiment

70 950 ...  
DKK  
2A/28  
217,00



Torx nøgle

80 950 ...  
DKK  
Y7  
110,00



Klemskrue

70 950 ...  
DKK  
2A/28  
27,00



HM-underlag-D

70 950 ...  
DKK  
2A/28  
74,00

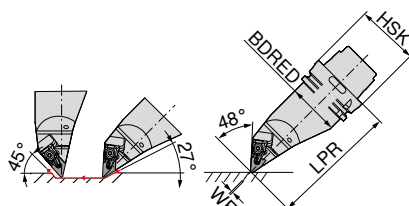
T15 - IP

M4,5x12 - IP

## MaxiLock-D – DDMN 48° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



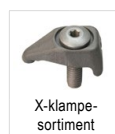
| ISO-betegnelse     | Holder    | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 519 ...<br>DKK<br>2D/80<br>2.887,00 |
|--------------------|-----------|-----------|-------------|----------|---------------------------|-----------|---------------------------------------------------|
| HSK T63 DDMN L 15  | HSK-T 63  | 130       | 53          | 0        | 4                         | DN.. 1506 | 515                                               |
| HSK T100 DDMN L 15 | HSK-T 100 | 160       | 88          | 0        | 4                         | DN.. 1506 | 715                                               |

### Reserve dele

Til artikelnr.

74 519 515

74 519 715

X-klampe-  
sortiment

70 950 ...  
DKK  
2A/28  
217,00



Torx nøgle

80 950 ...  
DKK  
Y7  
110,00



Klemskrue

70 950 ...  
DKK  
2A/28  
27,00



HM-underlag-D

70 950 ...  
DKK  
2A/28  
74,00

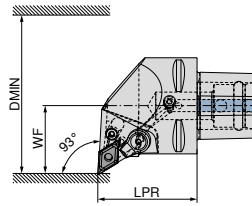
T15 - IP

M4,5x12 - IP

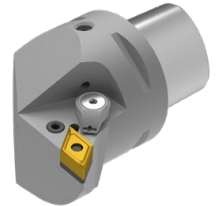
## MaxiLock-N – PDUN 93° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | Direct Cooling-<br>kompatibel | venstre               |       | højre                 |       |
|-------------------------|--------|-----------|----------|------------|---------------------------|------------------|-------------------------------|-----------------------|-------|-----------------------|-------|
|                         |        |           |          |            |                           |                  |                               | 84 661 ...            |       | 84 660 ...            |       |
| PSC40 PDUN R/L 50050-15 | PSC 40 | 50        | 27       | 50         | 5                         | DN.. 1504 / 1506 | DC                            | DKK<br>Y8<br>2.044,00 | 01595 | DKK<br>Y8<br>2.044,00 | 01595 |
| PSC50 PDUN R/L 65060-15 | PSC 50 | 60        | 35       | 65         | 5                         | DN.. 1504 / 1506 | DC                            | 2.252,00              | 01594 | 2.252,00              | 01594 |
| PSC63 PDUN R/L 80065-15 | PSC 63 | 65        | 45       | 80         | 5                         | DN.. 1504 / 1506 | DC                            | 2.557,00              | 01593 | 2.557,00              | 01593 |

### Reserve dele

Til artikelnr.

|                             |       |       |              |       |       |        |       |        |       |
|-----------------------------|-------|-------|--------------|-------|-------|--------|-------|--------|-------|
| 84 660 01593 / 84 660 01594 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |
| 84 660 01595 / 84 661 01593 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |
| 84 661 01594 / 84 661 01595 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |



Rørstift

84 950 ...

DKK  
Y8



Spændeskruer

84 950 ...

DKK  
Y8



Spændearm

84 950 ...

DKK  
Y8



HM-underlag-D

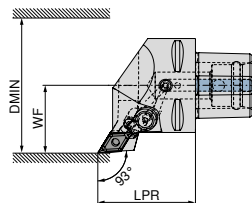
84 950 ...

DKK  
Y8

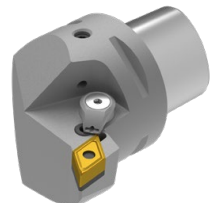
## MaxiLock-N – PDJN 93° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | Direct Cooling-<br>kompatibel | venstre               |       | højre                 |       |
|-------------------------|--------|-----------|----------|------------|---------------------------|------------------|-------------------------------|-----------------------|-------|-----------------------|-------|
|                         |        |           |          |            |                           |                  |                               | 84 665 ...            |       | 84 664 ...            |       |
| PSC40 PDJN R/L 50050-15 | PSC 40 | 50        | 27       | 50         | 5                         | DN.. 1504 / 1506 | DC                            | DKK<br>Y8<br>2.044,00 | 01595 | DKK<br>Y8<br>2.044,00 | 01595 |
| PSC50 PDJN R/L 65060-15 | PSC 50 | 60        | 35       | 65         | 5                         | DN.. 1504 / 1506 | DC                            | 2.252,00              | 01594 | 2.252,00              | 01594 |
| PSC63 PDJN R/L 80065-15 | PSC 63 | 65        | 45       | 80         | 5                         | DN.. 1504 / 1506 | DC                            | 2.557,00              | 01593 | 2.557,00              | 01593 |

### Reserve dele

Holder

|        |       |       |              |       |       |        |       |        |       |
|--------|-------|-------|--------------|-------|-------|--------|-------|--------|-------|
| PSC 40 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |
| PSC 50 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |
| PSC 63 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |



Rørstift

84 950 ...

DKK  
Y8



Spændeskruer

84 950 ...

DKK  
Y8



Spændearm

84 950 ...

DKK  
Y8



HM-underlag-D

84 950 ...

DKK  
Y8



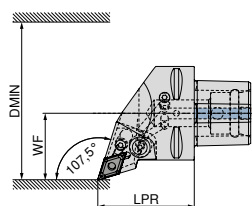
Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

Ved anvendelse af DN1504.. Brug vendeskær underlagsplade artikelnummer. 84 950 28200

## MaxiLock-N – PDHN 107,5° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | Direct Cooling-<br>kompatibel | venstre    |           | højre      |           |
|-------------------------|--------|-----------|----------|------------|---------------------------|------------------|-------------------------------|------------|-----------|------------|-----------|
|                         |        |           |          |            |                           |                  |                               | 84 669 ... | DKK<br>Y8 | 84 668 ... | DKK<br>Y8 |
| PSC40 PDHN R/L 50050-15 | PSC 40 | 50        | 27       | 50         | 5                         | DN.. 1504 / 1506 | DC                            | 2.044,00   | 01595     | 2.044,00   | 01595     |
| PSC50 PDHN R/L 65060-15 | PSC 50 | 60        | 35       | 65         | 5                         | DN.. 1504 / 1506 | DC                            | 2.252,00   | 01594     | 2.252,00   | 01594     |
| PSC63 PDHN R/L 80065-15 | PSC 63 | 65        | 45       | 80         | 5                         | DN.. 1504 / 1506 | DC                            | 2.557,00   | 01593     | 2.557,00   | 01593     |

### Reserve dele

Til artikelnr.

84 668 01595 / 84 669 01595

84 668 01594 / 84 669 01594

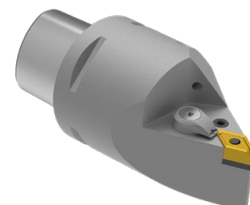
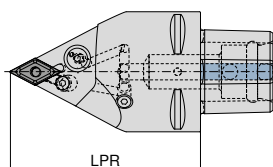
84 668 01593 / 84 669 01593

| Rørstift    | Spændeskruer | Spændearm    | HM-underlag-D |
|-------------|--------------|--------------|---------------|
| 84 950 ...  | 84 950 ...   | 84 950 ...   | 84 950 ...    |
| DKK<br>Y8   | DKK<br>Y8    | DKK<br>Y8    | DKK<br>Y8     |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27900  |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27900  |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27900  |

## MaxiLock-N – PDNN 62,5° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | Direct Cooling-<br>kompatibel | neutral    |           |
|----------------------|--------|-----------|---------------------------|------------------|-------------------------------|------------|-----------|
|                      |        |           |                           |                  |                               | 84 676 ... | DKK<br>Y8 |
| PSC63 PDNN N 0100-15 | PSC 63 | 100       | 5                         | DN.. 1504 / 1506 | DC                            | 2.557,00   | 01593     |
| PSC63 PDNN N 0130-15 | PSC 63 | 130       | 5                         | DN.. 1504 / 1506 | DC                            | 2.557,00   | 11593     |

### Reserve dele

Til artikelnr.

84 676 01593

84 676 11593

| Rørstift    | Spændeskruer | Spændearm    | HM-underlag-D |
|-------------|--------------|--------------|---------------|
| 84 950 ...  | 84 950 ...   | 84 950 ...   | 84 950 ...    |
| DKK<br>Y8   | DKK<br>Y8    | DKK<br>Y8    | DKK<br>Y8     |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27900  |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27900  |



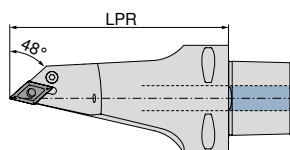
Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

Ved anvendelse af DN1504.. Brug vendeskær underlagsplade artikelnummer. 84 950 28200

# MaxiLock-N – PDMN 48° – holder med spændearm

## Leveringsomfang:

Uden højtydende kølemiddelsæt



neutral

**84 680 ...**

DKK  
Y8

3.149,00 11593

| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | Direct Cooling-<br>kompatibel |
|----------------------|--------|-----------|---------------------------|------------------|-------------------------------|
| PSC63 PDMN L 0130-15 | PSC 63 | 130       | 5                         | DN.. 1504 / 1506 | DC                            |

## Reserve dele

Til artikelnr.

84 680 11593

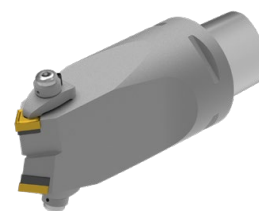
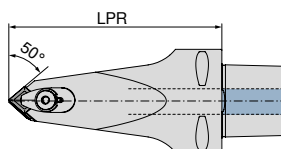
|                                                                                    |                                                                                     |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |
| Rørstift                                                                           | Spændeskruer                                                                        | Spændearm                                                                           | HM-underlag-D                                                                       |
| <b>84 950 ...</b>                                                                  | <b>84 950 ...</b>                                                                   | <b>84 950 ...</b>                                                                   | <b>84 950 ...</b>                                                                   |
| DKK<br>Y8                                                                          | DKK<br>Y8                                                                           | DKK<br>Y8                                                                           | DKK<br>Y8                                                                           |
| 10,00 29200                                                                        | 41,00 28700                                                                         | 139,00 28900                                                                        | 219,00 27900                                                                        |



Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → **side 39**.

Ved anvendelse af DN1504.. Brug vendeskær underlagsplade artikelnummer. 84 950 28200

## MaxiLock-D – DCMN + DDMN 50°/48° – holder med spændeklampe



neutral

84 683 ...

DKK  
Y8

4.000,00 01293

| ISO-betegnelse               | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær             |
|------------------------------|--------|-----------|---------------------------|-----------------------|
| PSC63 DCMN-DDMN L 0130-12/15 | PSC 63 | 130       | 10                        | CN.. 1204 / DN.. 1506 |

## Reserve dele

Til artikelnr.

84 683 01293



Spændeskruer

84 950 ...

DKK  
Y8

182,00 28300



Spændeklampe

84 950 ...

DKK  
Y8

215,00 28500



Ringdyse

84 950 ...

DKK  
Y8

69,00 28400

Fastspændings-  
skrue

84 950 ...

DKK  
Y8

43,00 27500



HM-underlag-D

84 950 ...

DKK  
Y8

219,00 27900



HM-underlag C

84 950 ...

DKK  
Y8

120,00 27800

## Kølevæskesæt

▲ Anvendelsen af DC-sættet blokerer kølevæskens andet udløb, så det samlede tryk er koncentreret.

▲ Kan bruges op til 100 bar

## Leveringsomfang:

Direct Cooling-dyse og O-ring



84 950 ...

DKK  
Y8

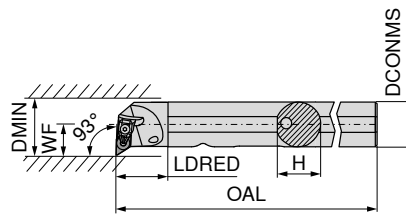
922,00 27400

Kølemiddelsæt

# MaxiLock-D – DDUN 93° – borestang med spændeklampe

## Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                  |     | højre                    |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|--------------------------|-----|--------------------------|-----|
|                  |              |         |           |             |          |            |                           |           | 70 569 ...               |     | 70 568 ...               |     |
| A25R DDUN R/L 11 | 25           | 24      | 200       | 30          | 17       | 32         | 2                         | DN.. 1104 | DKK<br>2A/24<br>2.041,00 | 725 | DKK<br>2A/24<br>2.041,00 | 725 |
| A32S DDUN R/L 11 | 32           | 31      | 250       | 40          | 22       | 40         | 2                         | DN.. 1104 | 2.111,00                 | 732 | 2.111,00                 | 732 |
| A40T DDUN R/L 15 | 40           | 39      | 300       | 45          | 27       | 50         | 4                         | DN.. 1506 | 2.351,00                 | 840 | 2.351,00                 | 840 |

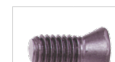
X-klampe-  
sortiment

70 950 ...



Torx nøgle

80 950 ...



Klemskrue

70 950 ...



HM-underlag-D

70 950 ...

## Reserve dele Til artikelnr.

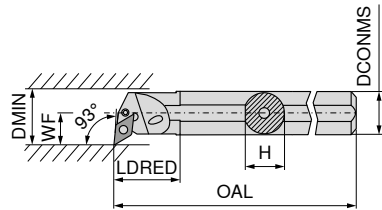
|                         | DKK<br>2A/28 |     | DKK<br>Y7 |        | DKK<br>2A/28 |              | DKK<br>2A/28 |     |
|-------------------------|--------------|-----|-----------|--------|--------------|--------------|--------------|-----|
| 70 568 725 / 70 569 725 | 265,00       | 835 | T09 - IP  | 103,00 | 126          | M3x7 - IP    | 30,00        | 819 |
| 70 568 732 / 70 569 732 | 265,00       | 835 | T09 - IP  | 103,00 | 126          | M3x7 - IP    | 30,00        | 819 |
| 70 568 840 / 70 569 840 | 217,00       | 824 | T15 - IP  | 110,00 | 128          | M4,5x12 - IP | 27,00        | 820 |
|                         |              |     |           |        |              |              |              | 808 |
|                         |              |     |           |        |              |              |              | 808 |
|                         |              |     |           |        |              |              |              | 811 |

## MaxiLock-N – PDUN 93° – borestang med spændearm

▲ A... = med kølehole  
▲ S... = uden kølehole

### Leveringsomfang:

Borestang med Inbus-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                    |                     | højre                      |                     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|----------------------------|---------------------|----------------------------|---------------------|
|                  |              |         |           |             |          |            |                           |           | 70 569 ...<br>DKK<br>2A/24 |                     | 70 568 ...<br>DKK<br>2A/24 |                     |
| A20Q PDUN R/L 11 | 20           | 18,5    | 180       | 36          | 16,0     | 28         | 3                         | DN.. 1104 | 1.831,00                   | 12000 <sup>1)</sup> | 1.831,00                   | 12000 <sup>1)</sup> |
| A25R PDUN R/L 11 | 25           | 23,0    | 200       | 36          | 18,5     | 32         | 3                         | DN.. 1104 | 2.041,00                   | 125                 | 2.041,00                   | 12500 <sup>1)</sup> |
| A32S PDUN R/L 11 | 32           | 30,0    | 250       | 36          | 22,0     | 40         | 3                         | DN.. 1104 | 2.111,00                   | 13200 <sup>1)</sup> | 2.111,00                   | 132                 |
| A32S PDUN R/L 15 | 32           | 30,0    | 250       | 50          | 22,0     | 40         | 3,2                       | DN.. 1506 | 2.111,00                   | 232                 | 2.111,00                   | 232                 |
| A40T PDUN R/L 15 | 40           | 38,0    | 300       | 60          | 27,0     | 50         | 3,2                       | DN.. 1506 | 2.351,00                   | 240                 | 2.351,00                   | 240                 |
| S50W PDUN R/L 15 | 50           | 47,0    | 450       | 31          | 35,0     | 63         | 3,2                       | DN.. 1506 | 2.910,00                   | 050                 | 2.910,00                   | 050                 |

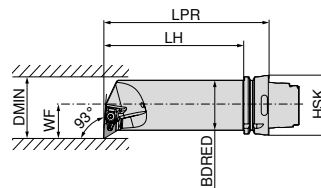
1) Forniklet

| Reserve dele<br>Til artikelnr. | Spændenøgle                |     | Rørstift                   |     | Montagedorn                |     | Spændearm                  |     | Fastspændings-<br>skrue    |     | HM-underlag-D              |     |
|--------------------------------|----------------------------|-----|----------------------------|-----|----------------------------|-----|----------------------------|-----|----------------------------|-----|----------------------------|-----|
|                                | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     |
| 70 568 12000 / 70 569 12000    | 23,00                      | 175 | 20,00                      | 122 | 11,00                      | 191 | 141,00                     | 125 | 21,00                      | 126 | 68,00                      | 120 |
| 70 568 12500 / 70 569 125      | 23,00                      | 175 | 20,00                      | 122 | 11,00                      | 191 | 141,00                     | 121 | 30,00                      | 208 | 68,00                      | 120 |
| 70 568 132 / 70 569 13200      | 23,00                      | 175 | 20,00                      | 122 | 11,00                      | 191 | 141,00                     | 121 | 30,00                      | 208 | 68,00                      | 120 |
| 70 568 232 / 70 569 232        | 23,00                      | 176 | 16,00                      | 198 | 11,00                      | 192 | 127,00                     | 188 | 33,00                      | 209 | 74,00                      | 236 |
| 70 568 240 / 70 569 240        | 23,00                      | 176 | 16,00                      | 198 | 11,00                      | 192 | 127,00                     | 188 | 33,00                      | 209 | 74,00                      | 236 |
| 70 568 050 / 70 569 050        | 23,00                      | 176 | 16,00                      | 198 | 11,00                      | 192 | 127,00                     | 188 | 36,00                      | 388 | 74,00                      | 236 |

## MaxiLock-D – DDUN 93° – borestang med spændeklampe

### Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse

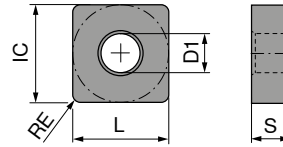


| ISO-betegnelse          | Holder   | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                    |     | højre                      |     |
|-------------------------|----------|-----------|----------|-------------|----------|------------|---------------------------|-----------|----------------------------|-----|----------------------------|-----|
|                         |          |           |          |             |          |            |                           |           | 74 533 ...<br>DKK<br>2D/80 |     | 74 532 ...<br>DKK<br>2D/80 |     |
| HSK T63 50Q DDUN R/L 15 | HSK-T 63 | 175       | 149      | 50          | 35       | 63         | 4                         | DN.. 1506 | 2.887,00                   | 515 | 2.887,00                   | 515 |

| Reserve dele<br>Til artikelnr. | X-klampe-<br>sortiment     |     | Torx nøgle              |     | Klemskrue                  |     | HM-underlag-D              |     |
|--------------------------------|----------------------------|-----|-------------------------|-----|----------------------------|-----|----------------------------|-----|
|                                | 70 950 ...<br>DKK<br>2A/28 |     | 80 950 ...<br>DKK<br>Y7 |     | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     |
| 74 533 515 / 74 532 515        | 217,00                     | 824 | 110,00                  | 128 | 27,00                      | 820 | 74,00                      | 811 |

## SNMG / SNMA / SNMM

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| SNMG 0903.. | 9,52    | 3,18    | 3,81     | 9,52     |
| SNM. 1204.. | 12,70   | 4,76    | 5,16     | 12,70    |
| SNM. 1506.. | 15,87   | 6,35    | 6,35     | 15,87    |
| SNM. 1906.. | 19,05   | 6,35    | 7,94     | 19,05    |
| SNMM 2507.. | 25,40   | 7,94    | 9,12     | 25,40    |
| SNMM 2509.. | 25,40   | 9,52    | 9,12     | 25,40    |



## SNMG

|  |  | NEW        |  | NEW        |  | NEW        |  | NEW        |  | NEW        |  | NEW        |  |
|--|--|------------|--|------------|--|------------|--|------------|--|------------|--|------------|--|
|  |  | -F50       |  | -F50       |  | -F50       |  | -M50       |  | -M50       |  | -M50       |  |
|  |  | CTCP115-P  |  | CTCP125-P  |  | CTCP135-P  |  | CTCP115-P  |  | CTCP125-P  |  | CTCP135-P  |  |
|  |  | DRAGONSKIN |  | DRAGONSKIN |  | DRAGONSKIN |  | DRAGONSKIN |  | DRAGONSKIN |  | DRAGONSKIN |  |
|  |  | F          |  | F          |  | F          |  | M          |  | M          |  | M          |  |
|  |  | SNMG       |  | SNMG       |  | SNMG       |  | SNMG       |  | SNMG       |  | SNMG       |  |
|  |  | 76 140 ... |  | 76 140 ... |  | 76 140 ... |  | 76 137 ... |  | 76 137 ... |  | 76 137 ... |  |
|  |  | DKK        |  | DKK        |  | DKK        |  | DKK        |  | DKK        |  | DKK        |  |
|  |  | 1A/08      |  | 1A/08      |  | 1A/08      |  | 1A/08      |  | 1A/08      |  | 1A/08      |  |
|  |  | 090308EN   |  | 090308EN   |  | 090308EN   |  | 090308EN   |  | 090308EN   |  | 090308EN   |  |
|  |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  |
|  |  | 120404EN   |  | 120404EN   |  | 120404EN   |  | 120404EN   |  | 120404EN   |  | 120404EN   |  |
|  |  | 0,4        |  | 0,4        |  | 0,4        |  | 0,4        |  | 0,4        |  | 0,4        |  |
|  |  | 120408EN   |  | 120408EN   |  | 120408EN   |  | 120408EN   |  | 120408EN   |  | 120408EN   |  |
|  |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  |
|  |  | 120412EN   |  | 120412EN   |  | 120412EN   |  | 120412EN   |  | 120412EN   |  | 120412EN   |  |
|  |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  |
|  |  | 120416EN   |  | 120416EN   |  | 120416EN   |  | 120416EN   |  | 120416EN   |  | 120416EN   |  |
|  |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  |
|  |  | 150608EN   |  | 150608EN   |  | 150608EN   |  | 150608EN   |  | 150608EN   |  | 150608EN   |  |
|  |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  | 0,8        |  |
|  |  | 150608EN   |  | 150608EN   |  | 150608EN   |  | 150608EN   |  | 150608EN   |  | 150608EN   |  |
|  |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  |
|  |  | 150612EN   |  | 150612EN   |  | 150612EN   |  | 150612EN   |  | 150612EN   |  | 150612EN   |  |
|  |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  |
|  |  | 150616EN   |  | 150616EN   |  | 150616EN   |  | 150616EN   |  | 150616EN   |  | 150616EN   |  |
|  |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  |
|  |  | 190612EN   |  | 190612EN   |  | 190612EN   |  | 190612EN   |  | 190612EN   |  | 190612EN   |  |
|  |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  | 1,2        |  |
|  |  | 190616EN   |  | 190616EN   |  | 190616EN   |  | 190616EN   |  | 190616EN   |  | 190616EN   |  |
|  |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  | 1,6        |  |
|  |  | P          |  | P          |  | P          |  | P          |  | P          |  | P          |  |
|  |  | M          |  | M          |  | M          |  | M          |  | M          |  | M          |  |
|  |  | K          |  | K          |  | K          |  | K          |  | K          |  | K          |  |
|  |  | N          |  | N          |  | N          |  | N          |  | N          |  | N          |  |
|  |  | S          |  | S          |  | S          |  | S          |  | S          |  | S          |  |
|  |  | H          |  | H          |  | H          |  | H          |  | H          |  | H          |  |
|  |  | O          |  | O          |  | O          |  | O          |  | O          |  | O          |  |



## SNMG / SNMA

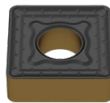
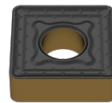
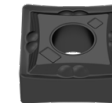
|          |          | NEW                                                                               |   | NEW                                                                               |   | NEW                                                                                 |   |                                                                                     |                                                                                     |
|----------|----------|-----------------------------------------------------------------------------------|---|-----------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|          |          | -M70<br>CTCP115-P                                                                 |   | -M70<br>CTCP125-P                                                                 |   | -M70<br>CTCP135-P                                                                   |   | CTCK110                                                                             | -M70<br>CTCK120                                                                     |
|          |          | DRAGONSKIN                                                                        |   | DRAGONSKIN                                                                        |   | DRAGONSKIN                                                                          |   | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |
|          |          |  |   |  |   |  |   |  |  |
|          |          |  |   |  |   |  |   |  |  |
|          |          | M                                                                                 |   | M                                                                                 |   | M                                                                                   |   | R                                                                                   | M                                                                                   |
|          |          | SNMG                                                                              |   | SNMG                                                                              |   | SNMG                                                                                |   | SNMA                                                                                | SNMG                                                                                |
|          |          | 76 225 ...                                                                        |   | 76 225 ...                                                                        |   | 76 225 ...                                                                          |   | 70 114 ...                                                                          | 70 225 ...                                                                          |
| ISO      | RE<br>mm | DKK                                                                               |   | DKK                                                                               |   | DKK                                                                                 |   | DKK                                                                                 | DKK                                                                                 |
|          |          | 1A/08                                                                             |   | 1A/08                                                                             |   | 1A/08                                                                               |   | 1A/08                                                                               | 1A/08                                                                               |
|          |          | 109,00                                                                            |   | 109,00                                                                            |   | 109,00                                                                              |   | 109,00                                                                              | 109,00                                                                              |
|          |          | 31801                                                                             |   | 51801                                                                             |   | 71801                                                                               |   | 018                                                                                 | 518                                                                                 |
| 120408EN | 0,8      | 109,00                                                                            |   | 109,00                                                                            |   | 109,00                                                                              |   | 109,00                                                                              | 109,00                                                                              |
| 120412EN | 1,2      | 109,00                                                                            |   | 109,00                                                                            |   | 109,00                                                                              |   | 109,00                                                                              | 109,00                                                                              |
| 120416EN | 1,6      | 109,00                                                                            |   | 109,00                                                                            |   | 109,00                                                                              |   | 109,00                                                                              | 109,00                                                                              |
|          |          | 32201                                                                             |   | 52201                                                                             |   | 72201                                                                               |   | 022                                                                                 | 522                                                                                 |
| 150612EN | 1,2      | 172,00                                                                            |   | 172,00                                                                            |   | 172,00                                                                              |   | 172,00                                                                              | 172,00                                                                              |
| 150616EN | 1,6      | 172,00                                                                            |   | 172,00                                                                            |   | 172,00                                                                              |   | 172,00                                                                              | 172,00                                                                              |
|          |          | 33201                                                                             |   | 53201                                                                             |   | 73201                                                                               |   | 032                                                                                 | 532                                                                                 |
|          |          | 33401                                                                             |   | 53401                                                                             |   | 73401                                                                               |   | 034                                                                                 | 534                                                                                 |
| 190612EN | 1,2      | 244,00                                                                            |   | 244,00                                                                            |   | 244,00                                                                              |   | 244,00                                                                              | 244,00                                                                              |
| 190616EN | 1,6      | 244,00                                                                            |   | 244,00                                                                            |   | 244,00                                                                              |   | 244,00                                                                              | 244,00                                                                              |
| 190624EN | 2,4      | 244,00                                                                            |   | 244,00                                                                            |   | 244,00                                                                              |   | 244,00                                                                              | 244,00                                                                              |
|          |          | 34401                                                                             |   | 54401                                                                             |   | 74401                                                                               |   | 044                                                                                 | 544                                                                                 |
|          |          | 34601                                                                             |   | 54601                                                                             |   | 74601                                                                               |   | 046                                                                                 | 546                                                                                 |
|          |          | 34801                                                                             |   | 54801                                                                             |   | 74801                                                                               |   |                                                                                     |                                                                                     |
| P        |          |                                                                                   | ● |                                                                                   | ● |                                                                                     | ● | ○                                                                                   | ○                                                                                   |
| M        |          |                                                                                   |   |                                                                                   |   |                                                                                     | ○ |                                                                                     |                                                                                     |
| K        |          |                                                                                   | ○ |                                                                                   | ○ |                                                                                     |   | ●                                                                                   | ●                                                                                   |
| N        |          |                                                                                   |   |                                                                                   |   |                                                                                     |   |                                                                                     |                                                                                     |
| S        |          |                                                                                   |   |                                                                                   |   |                                                                                     |   |                                                                                     |                                                                                     |
| H        |          |                                                                                   |   |                                                                                   |   |                                                                                     |   |                                                                                     |                                                                                     |
| O        |          |                                                                                   |   |                                                                                   |   |                                                                                     |   |                                                                                     |                                                                                     |

9

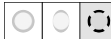
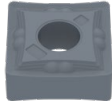
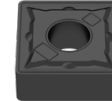
## SNMA / SNMM

|          |          | NEW                                                                                 |   | NEW                                                                                 |   | NEW                                                                                 |   | NEW                                                                                 |   | NEW                                                                                   |   |
|----------|----------|-------------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|---|
|          |          | CTCK120                                                                             |   | -R28<br>CTCP115-P                                                                   |   | -R28<br>CTCP125-P                                                                   |   | -R28<br>CTCP135-P                                                                   |   | -R58<br>CTCP115-P                                                                     |   |
|          |          | DRAGONSKIN                                                                          |   | DRAGONSKIN                                                                          |   | DRAGONSKIN                                                                          |   | DRAGONSKIN                                                                          |   | DRAGONSKIN                                                                            |   |
|          |          |  |   |  |   |  |   |  |   |  |   |
|          |          |  |   |  |   |  |   |  |   |  |   |
|          |          | R                                                                                   |   | R                                                                                   |   | R                                                                                   |   | R                                                                                   |   | R                                                                                     |   |
|          |          | SNMA                                                                                |   | SNMM                                                                                |   | SNMM                                                                                |   | SNMM                                                                                |   | SNMM                                                                                  |   |
|          |          | 70 114 ...                                                                          |   | 76 128 ...                                                                          |   | 76 128 ...                                                                          |   | 76 128 ...                                                                          |   | 76 129 ...                                                                            |   |
| ISO      | RE<br>mm | DKK                                                                                 |   | DKK                                                                                 |   | DKK                                                                                 |   | DKK                                                                                 |   | DKK                                                                                   |   |
|          |          | 1A/08                                                                               |   | 1A/08                                                                               |   | 1A/08                                                                               |   | 1A/08                                                                               |   | 1A/08                                                                                 |   |
|          |          | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                                |   |
|          |          | 518                                                                                 |   | 520                                                                                 |   | 522                                                                                 |   | 31801                                                                               |   | 51801                                                                                 |   |
| 120408EN | 0,8      | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                                |   |
| 120412EN | 1,2      | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                                |   |
| 120416EN | 1,6      | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                              |   | 109,00                                                                                |   |
|          |          | 518                                                                                 |   | 520                                                                                 |   | 522                                                                                 |   | 32001                                                                               |   | 52001                                                                                 |   |
| 150612EN | 1,2      | 172,00                                                                              |   | 172,00                                                                              |   | 172,00                                                                              |   | 172,00                                                                              |   | 172,00                                                                                |   |
| 150616EN | 1,6      | 172,00                                                                              |   | 172,00                                                                              |   | 172,00                                                                              |   | 172,00                                                                              |   | 172,00                                                                                |   |
|          |          | 532                                                                                 |   | 33201                                                                               |   | 53201                                                                               |   | 33201                                                                               |   | 53201                                                                                 |   |
|          |          | 534                                                                                 |   | 33401                                                                               |   | 53401                                                                               |   | 33401                                                                               |   | 53401                                                                                 |   |
| 190612EN | 1,2      | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                                |   |
| 190616EN | 1,6      | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                                |   |
| 190624EN | 2,4      | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                              |   | 244,00                                                                                |   |
|          |          | 544                                                                                 |   | 34601                                                                               |   | 54601                                                                               |   | 34401                                                                               |   | 54401                                                                                 |   |
|          |          | 546                                                                                 |   | 34601                                                                               |   | 54601                                                                               |   | 34601                                                                               |   | 54601                                                                                 |   |
|          |          | 546                                                                                 |   | 34601                                                                               |   | 54601                                                                               |   | 34801                                                                               |   | 54801                                                                                 |   |
| 250724EN | 2,4      |                                                                                     |   |                                                                                     |   | 479,00                                                                              |   | 479,00                                                                              |   | 479,00                                                                                |   |
| 250924EN | 2,4      |                                                                                     |   | 564,00                                                                              |   | 564,00                                                                              |   | 564,00                                                                              |   | 564,00                                                                                |   |
|          |          |                                                                                     |   | 37001                                                                               |   | 57001                                                                               |   | 36001                                                                               |   | 56001                                                                                 |   |
|          |          |                                                                                     |   |                                                                                     |   | 77001                                                                               |   | 37001                                                                               |   | 57001                                                                                 |   |
| P        |          |                                                                                     | ○ |                                                                                     | ● |                                                                                     | ● |                                                                                     | ● |                                                                                       | ● |
| M        |          |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                     | ○ |                                                                                       |   |
| K        |          |                                                                                     | ● |                                                                                     | ○ |                                                                                     | ○ |                                                                                     | ○ |                                                                                       | ○ |
| N        |          |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                       |   |
| S        |          |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                       |   |
| H        |          |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                       |   |
| O        |          |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                     |   |                                                                                       |   |

## SNMM / SNMG

|          |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|----------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |  | -R88<br>CTCP115-P                                                                 |  | -R88<br>CTCP125-P                                                                 |  | -R88<br>CTCP135-P                                                                 |  | -F30<br>CTCM120                                                                   |  | -F30<br>CTPM125                                                                     |  | -F30<br>CTCM130                                                                     |  | -M30<br>CTCM120                                                                     |  |
|          |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  | R<br>SNMM                                                                         |  | R<br>SNMM                                                                         |  | R<br>SNMM                                                                         |  | F<br>SNMG                                                                         |  | F<br>SNMG                                                                           |  | F<br>SNMG                                                                           |  | M<br>SNMG                                                                           |  |
|          |  | 76 130 ...                                                                        |  | 76 130 ...                                                                        |  | 76 130 ...                                                                        |  | 75 016 ...                                                                        |  | 75 016 ...                                                                          |  | 75 016 ...                                                                          |  | 75 017 ...                                                                          |  |
| ISO      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  |
| RE<br>mm |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 120404EN |  | 0,4                                                                               |  |                                                                                   |  |                                                                                   |  | 109,00<br>109,00                                                                  |  | 11600<br>11800                                                                      |  | 216<br>218                                                                          |  |                                                                                     |  |
| 120408EN |  | 0,8                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  | 109,00<br>109,00                                                                    |  | 31600<br>31800                                                                      |  |
| 120412EN |  | 1,2                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  | 109,00<br>109,00                                                                    |  |
|          |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 190616SN |  | 1,6                                                                               |  | 244,00<br>244,00                                                                  |  | 34601<br>34801                                                                    |  | 244,00<br>244,00                                                                  |  | 54601<br>54801                                                                      |  | 244,00<br>244,00                                                                    |  | 74601<br>74801                                                                      |  |
| 190624SN |  | 2,4                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 250724SN |  | 2,4                                                                               |  | 479,00<br>564,00                                                                  |  | 36001<br>37001                                                                    |  | 479,00<br>564,00                                                                  |  | 56001<br>57001                                                                      |  | 479,00<br>564,00                                                                    |  | 76001<br>77001                                                                      |  |
| 250924SN |  | 2,4                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| P        |  |                                                                                   |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| M        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |  |                                                                                   |  | ○                                                                                 |  | ○                                                                                 |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| S        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |
| H        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

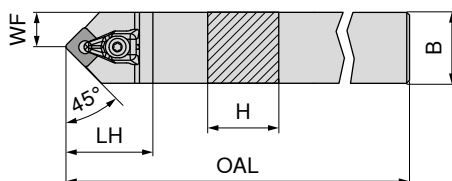
## SNMG

|          |  | -M30<br>CTPM125                                                                     |  | -M30<br>CTCM130                                                                     |  | -M60<br>CTCM120                                                                     |  | -M60<br>CTPM125                                                                       |  | -M60<br>CTCM130                                                                       |  | -M34<br>CTPX710                                                                       |  |
|----------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  | M<br>SNMG                                                                           |  | M<br>SNMG                                                                           |  | M<br>SNMG                                                                           |  | M<br>SNMG                                                                             |  | M<br>SNMG                                                                             |  | M<br>SNMG                                                                             |  |
|          |  | 75 017 ...                                                                          |  | 75 017 ...                                                                          |  | 75 018 ...                                                                          |  | 75 018 ...                                                                            |  | 75 018 ...                                                                            |  | 75 005 ...                                                                            |  |
| ISO      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  |
| RE<br>mm |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 120408EN |  | 0,8                                                                                 |  | 109,00                                                                              |  | 109,00                                                                              |  | 109,00                                                                                |  | 109,00                                                                                |  | 114,00                                                                                |  |
| 120412EN |  | 1,2                                                                                 |  | 109,00                                                                              |  | 109,00                                                                              |  | 109,00                                                                                |  | 109,00                                                                                |  | 114,00                                                                                |  |
| 120416EN |  | 1,6                                                                                 |  |                                                                                     |  | 109,00                                                                              |  | 109,00                                                                                |  | 109,00                                                                                |  |                                                                                       |  |
| P        |  |                                                                                     |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  | ○                                                                                     |  | ●                                                                                     |  |
| M        |  |                                                                                     |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| K        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| N        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | ○                                                                                     |  |
| S        |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |                                                                                       |  | ○                                                                                     |  | ●                                                                                     |  |
| H        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |

## MaxiLock-D – DSDN 45° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



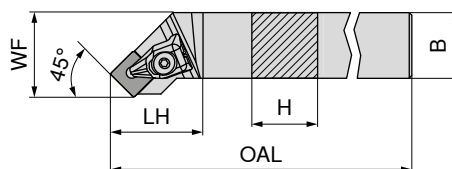
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | neutral      |            |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|------------|
|                 |         |         |           |          |          |                           |           | 70 516 ...   |            |
| DSDN N 2020 K12 | 20      | 20      | 125       | 38       | 10,3     | 4                         | SN.. 1204 | DKK<br>2A/24 | 781,00 620 |
| DSDN N 2525 M12 | 25      | 25      | 150       | 38       | 12,5     | 4                         | SN.. 1204 | 808,00       | 625        |

|                |                                                                                   |     |                                                                                    |        |                                                                                     |              |                                                                                     |     |       |     |
|----------------|-----------------------------------------------------------------------------------|-----|------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|--------------|-------------------------------------------------------------------------------------|-----|-------|-----|
|                |  |     |  |        |  |              |  |     |       |     |
|                | X-klampe-<br>sortiment                                                            |     | Torx nøgle                                                                         |        | Klemskrue                                                                           |              | HM-underlag-S                                                                       |     |       |     |
|                | 70 950 ...                                                                        |     | 80 950 ...                                                                         |        | 70 950 ...                                                                          |              | 70 950 ...                                                                          |     |       |     |
| Reserve dele   | DKK                                                                               |     | DKK                                                                                |        | DKK                                                                                 |              | DKK                                                                                 |     |       |     |
| Til artikelnr. | 2A/28                                                                             |     | Y7                                                                                 |        | 2A/28                                                                               |              | 2A/28                                                                               |     |       |     |
| 70 516 620     | 217,00                                                                            | 824 | T15 - IP                                                                           | 110,00 | 128                                                                                 | M4,5x12 - IP | 27,00                                                                               | 820 | 74,00 | 813 |
| 70 516 625     | 217,00                                                                            | 824 | T15 - IP                                                                           | 110,00 | 128                                                                                 | M4,5x12 - IP | 27,00                                                                               | 820 | 74,00 | 813 |

## MaxiLock-D – DSSN 45° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



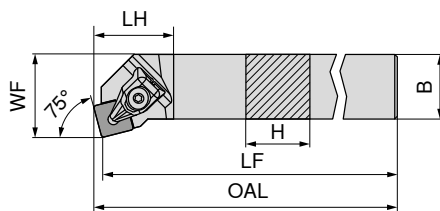
| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |            | højre        |            |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|------------|--------------|------------|
|                   |         |         |           |          |          |                           |           | 70 513 ...   |            | 70 512 ...   |            |
| DSSN R/L 2020 K12 | 20      | 20      | 125       | 35       | 25       | 4                         | SN.. 1204 | DKK<br>2A/24 | 781,00 620 | DKK<br>2A/24 | 781,00 620 |
| DSSN R/L 2525 M12 | 25      | 25      | 150       | 35       | 32       | 4                         | SN.. 1204 | 808,00       | 625        | 808,00       | 625        |
| DSSN R/L 3225 P12 | 32      | 25      | 170       | 35       | 32       | 4                         | SN.. 1204 | 866,00       | 632        | 866,00       | 632        |

|                         |  |  |  |  |
|-------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                         | X-klampe-<br>sortiment                                                              | Torx nøgle                                                                           | Klemskrue                                                                             | HM-underlag-S                                                                         |
|                         | 70 950 ...                                                                          | 80 950 ...                                                                           | 70 950 ...                                                                            | 70 950 ...                                                                            |
| Reserve dele            | DKK                                                                                 | DKK                                                                                  | DKK                                                                                   | DKK                                                                                   |
| Til artikelnr.          | 2A/28                                                                               | Y7                                                                                   | 2A/28                                                                                 | 2A/28                                                                                 |
| 70 512 620 / 70 513 620 | 217,00 824                                                                          | T15 - IP 110,00 128                                                                  | M4,5x12 - IP 27,00 820                                                                | 74,00 813                                                                             |
| 70 512 625 / 70 513 625 | 217,00 824                                                                          | T15 - IP 110,00 128                                                                  | M4,5x12 - IP 27,00 820                                                                | 74,00 813                                                                             |
| 70 512 632 / 70 513 632 | 217,00 824                                                                          | T15 - IP 110,00 128                                                                  | M4,5x12 - IP 27,00 820                                                                | 74,00 813                                                                             |

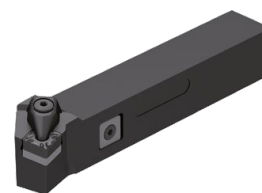
## MaxiLock-D – DSKN 75° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

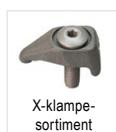


| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 525 ...      | højre<br>70 524 ...        |
|-------------------|---------|---------|-----------|----------|----------|----------|---------------------------|-----------|----------------------------|----------------------------|
| DSKN R/L 2525 M12 | 25      | 25      | 153,3     | 150      | 28       | 32       | 4                         | SN.. 1204 | DKK<br>2A/24<br>808,00 625 | DKK<br>2A/24<br>808,00 625 |

### Reserve dele

Til artikelnr.

70 525 625 / 70 524 625

X-klampe-  
sortiment

70 950 ...

DKK  
2A/28  
217,00 824

Torx nøgle

80 950 ...

DKK  
Y7  
110,00 128

Klemskrue

70 950 ...

DKK  
2A/28  
27,00 820

HM-underlag-S

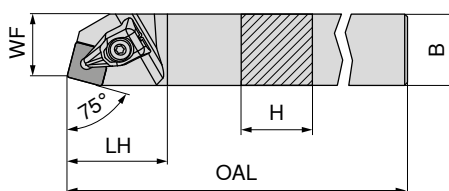
70 950 ...

DKK  
2A/28  
74,00 813

## MaxiLock-D – DSBN 75° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær             | højre<br>70 520 ...        |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------------------|----------------------------|
| DSBN R 2020 K12 | 20      | 20      | 125       | 35       | 17       | 4                         | SN.. 1204             | DKK<br>2A/24<br>781,00 620 |
| DSBN R 2525 M12 | 25      | 25      | 150       | 35       | 22       | 4                         | SN.. 1204             | 808,00 625                 |
| DSBN R 2525 M15 | 25      | 25      | 150       | 42       | 22       | 6,5                       | SN.. 1506             | 808,00 725                 |
| DSBN R 3232 P15 | 32      | 32      | 170       | 42       | 27       | 6,5                       | SN.. 1506             | 1.091,00 832               |
| DSBN R 3232 P19 | 32      | 32      | 170       | 48       | 27       | 6,5                       | SN.. 1906             | 1.091,00 732               |
| DSBN R 4040 S19 | 40      | 40      | 250       | 48       | 35       | 6,5                       | SN.. 1906             | 1.357,00 840               |
| DSBN R 4040 S25 | 40      | 40      | 250       | 57       | 35       | 6,5                       | SN.. 2507 / SN.. 2509 | 1.357,00 940               |



Ved brug af vendeskær SN.. 2509, benyt underlagsplade artikelnr. 70 950 40100.

### Reserve dele

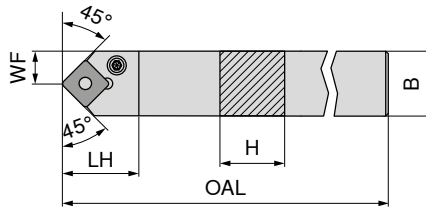
Til artikelnr.

|            |        |     |          |        |     |              |       |     |        |     |
|------------|--------|-----|----------|--------|-----|--------------|-------|-----|--------|-----|
| 70 520 620 | 217,00 | 824 | T15 - IP | 110,00 | 128 | M4,5x12 - IP | 27,00 | 820 | 74,00  | 813 |
| 70 520 625 | 217,00 | 824 | T15 - IP | 110,00 | 128 | M4,5x12 - IP | 27,00 | 820 | 74,00  | 813 |
| 70 520 725 | 245,00 | 825 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 113,00 | 833 |
| 70 520 832 | 245,00 | 825 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 113,00 | 833 |
| 70 520 732 | 268,00 | 826 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 121,00 | 817 |
| 70 520 840 | 268,00 | 826 | T20 - IP | 115,00 | 129 | M5x14 - IP   | 40,00 | 821 | 121,00 | 817 |
| 70 520 940 | 425,00 | 827 | T25 - IP | 94,00  | 122 | M6x16 - IP   | 75,00 | 822 | 226,00 | 818 |

## MaxiLock-N – PSDN 45° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



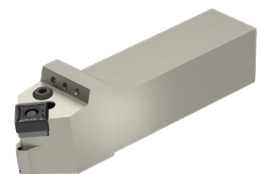
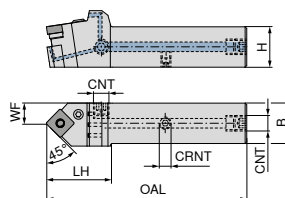
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | neutral        |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|------------------|----------------|
| PSDN N 2020 K12 | 20      | 20      | 125       | 27,6     | 10,3     | 4                         | SNM. 1204        | 70 516 ...     |
| PSDN N 2525 M12 | 25      | 25      | 150       | 27,6     | 12,8     | 4                         | SNM. 1204        | DKK 2A/24      |
| PSDN N 3225 P19 | 32      | 25      | 170       | 40,4     | 12,5     | 8                         | SNM. 1906        | 781,00 020     |
| PSDN N 4040 S25 | 40      | 40      | 250       | 48,8     | 20,0     | 8                         | SNM. 2507 / 2509 | 808,00 025     |
|                 |         |         |           |          |          |                           |                  | 866,00 03200   |
|                 |         |         |           |          |          |                           |                  | 1.357,00 04000 |

| Reserve dele   | Spændenøgle | Rørstift   | Montagedorn | Spændearm  | Fastspændings-skrue | HM-underlag-S |
|----------------|-------------|------------|-------------|------------|---------------------|---------------|
| Til artikelnr. | 70 950 ...  | 70 950 ... | 70 950 ...  | 70 950 ... | 70 950 ...          | 70 950 ...    |
| 70 516 020     | DKK 2A/28   | DKK 2A/28  | DKK 2A/28   | DKK 2A/28  | DKK 2A/28           | DKK 2A/28     |
| 70 516 025     | 23,00 176   | 16,00 198  | 11,00 192   | 117,00 187 | 33,00 209           | 57,00 230     |
| 70 516 03200   | 24,00 176   | 16,00 198  | 11,00 192   | 117,00 187 | 33,00 209           | 57,00 230     |
| 70 516 04000   | 24,00 396   | 16,00 392  | 11,00 395   | 179,00 386 | 36,00 389           | 180,00 383    |
|                | 34,00 265   | 10,00 621  | 19,00 623   | 242,00 620 | 22,00 622           | 370,00 27600  |

## MaxiLock-N – PSDN 45° DC – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær        | NEW neutral    |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|------------------|----------------|
| PSDN N 2020 X12-T DC | 20      | 20      | 109       | 40       | 11,5     | M6   | G1/8" | 4                         | SNM. 1204        | 70 596 ...     |
| PSDN N 2525 X12-T DC | 25      | 25      | 124       | 40       | 13,3     | M6   | G1/8" | 4                         | SNM. 1204        | DKK 2A/24      |
| PSDN N 2525 X15-T DC | 25      | 25      | 134       | 50       | 13,7     | M6   | G1/8" | 4                         | SNM. 1506        | 1.559,00 02000 |
| PSDN N 3225 X15-T DC | 32      | 25      | 150       | 50       | 13,7     | M6   | G1/8" | 4                         | SNM. 1506        | 1.642,00 02500 |
| PSDN N 3225 X19-T DC | 32      | 25      | 152       | 52       | 13,7     | M6   | G1/8" | 8                         | SNM. 1906        | 1.642,00 12500 |
| PSDN N 4040 X25-T DC | 40      | 40      | 190       | 65       | 22,4     | M6   | G1/8" | 8                         | SNM. 2507 / 2509 | 1.724,00 03200 |
|                      |         |         |           |          |          |      |       |                           |                  | 1.724,00 13200 |
|                      |         |         |           |          |          |      |       |                           |                  | 1.970,00 04000 |

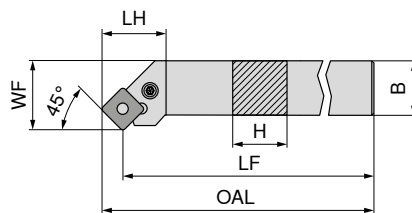
| Reserve dele   | Spændenøgle | Rørstift   | Montagedorn | Køleprop   | Spændearm  | Fastspændings-skrue | HM-underlag-S | Spændeskrue |
|----------------|-------------|------------|-------------|------------|------------|---------------------|---------------|-------------|
| Til artikelnr. | 70 950 ...  | 70 950 ... | 70 950 ...  | 70 950 ... | 70 950 ... | 70 950 ...          | 70 950 ...    | 70 950 ...  |
| 70 596 02000   | DKK 2A/28   | DKK 2A/28  | DKK 2A/28   | DKK 2A/28  | DKK 2A/28  | DKK 2A/28           | DKK 2A/28     | DKK 2A/28   |
| 70 596 02500   | 23,00 176   | 16,00 198  | 11,00 192   | 33,00 294  | 117,00 187 | 33,00 209           | 57,00 230     | 27,00 86700 |
| 70 596 12500   | 23,00 176   | 16,00 198  | 11,00 192   | 33,00 294  | 117,00 187 | 33,00 209           | 57,00 230     | 27,00 86700 |
| 70 596 03200   | 23,00 176   | 10,00 391  | 11,00 394   | 33,00 294  | 116,00 385 | 36,00 388           | 116,00 382    | 27,00 86700 |
| 70 596 13200   | 23,00 176   | 10,00 391  | 11,00 394   | 33,00 294  | 116,00 385 | 36,00 388           | 116,00 382    | 27,00 86700 |
| 70 596 04000   | 24,00 396   | 16,00 392  | 11,00 395   | 33,00 294  | 179,00 386 | 36,00 389           | 180,00 383    | 27,00 86700 |
|                | 34,00 265   | 10,00 621  | 19,00 623   | 33,00 294  | 242,00 620 | 22,00 622           | 370,00 27600  | 27,00 86700 |

Ved brug af vendeskær SN.. 2509, benyt underlagsplade artikelnr. 70 950 40200.

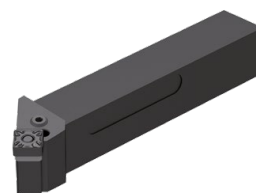
## MaxiLock-N – PSSN 45° – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær        | venstre      |     | højre        |                     |
|-------------------|---------|---------|-----------|----------|----------|----------|---------------------------|------------------|--------------|-----|--------------|---------------------|
|                   |         |         |           |          |          |          |                           |                  | 70 513 ...   |     | 70 512 ...   |                     |
|                   |         |         |           |          |          |          |                           |                  | DKK<br>2A/24 |     | DKK<br>2A/24 |                     |
| PSSN R/L 1616 H09 | 16      | 16      | 106,7     | 100      | 23,6     | 20       | 3                         | SNM. 0903        | 702,00       | 016 | 702,00       | 01600 <sup>1)</sup> |
| PSSN R/L 2020 K12 | 20      | 20      | 134,0     | 125      | 27,3     | 25       | 4                         | SNM. 1204        | 781,00       | 020 | 781,00       | 020                 |
| PSSN R/L 2525 M12 | 25      | 25      | 159,0     | 150      | 29,3     | 32       | 4                         | SNM. 1204        | 808,00       | 025 | 808,00       | 025                 |
| PSSN R/L 3225 P12 | 32      | 25      | 179,0     | 170      | 29,3     | 32       | 4                         | SNM. 1204        | 866,00       | 032 | 866,00       | 032                 |
| PSSN R 2525 M15   | 25      | 25      | 161,2     | 150      | 32,5     | 32       | 4                         | SNM. 1506        |              |     | 808,00       | 125                 |
| PSSN R 3232 P15   | 32      | 32      | 181,2     | 170      | 38,9     | 40       | 4                         | SNM. 1506        |              |     | 1.091,00     | 132                 |
| PSSN R 3232 P19   | 32      | 32      | 183,5     | 170      | 41,2     | 40       | 8                         | SNM. 1906        |              |     | 1.091,00     | 232                 |
| PSSN L 3232 P19   | 32      | 32      | 183,5     | 170      | 40,2     | 40       | 8                         | SNM. 1906        | 1.091,00     | 232 |              |                     |
| PSSN R 4040 S25   | 40      | 40      | 268,0     | 250      | 50,8     | 50       | 8                         | SNM. 2507 / 2509 |              |     | 1.332,00     | 04000               |

1) Forniklet

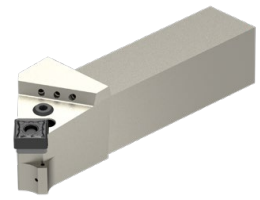
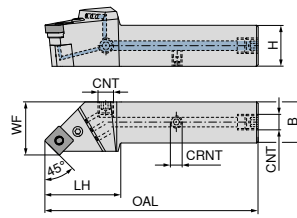
 Ved brug af vendeskær SN.. 2509, benyt underlagsplade artikelnr. 70 950 40200.

| Reserve dele<br>Til artikelnr. |       | Spændenøgle  |     | Rørstift     |     | Montagedorn  |     | Spændearm    |     | Fastspændings-<br>skrue |     | HM-underlag-S |       |
|--------------------------------|-------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|-------------------------|-----|---------------|-------|
|                                |       | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...              |     | 70 950 ...    |       |
|                                |       | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28            |     | DKK<br>2A/28  |       |
| 70 512 01600 / 70 513 016      | SW2,5 | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 116,00       | 185 | 30,00                   | 208 | 57,00         | 229   |
| 70 512 020 / 70 513 020        | SW3   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00                   | 209 | 57,00         | 230   |
| 70 512 025 / 70 513 025        | SW3   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00                   | 209 | 57,00         | 230   |
| 70 512 032 / 70 513 032        | SW3   | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00                   | 209 | 57,00         | 230   |
| 70 512 125                     | SW3   | 23,00        | 176 | 10,00        | 391 | 11,00        | 394 | 116,00       | 385 | 36,00                   | 388 | 116,00        | 382   |
| 70 512 132                     | SW3   | 23,00        | 176 | 10,00        | 391 | 11,00        | 394 | 116,00       | 385 | 36,00                   | 388 | 116,00        | 382   |
| 70 512 232                     | SW4   | 24,00        | 396 | 16,00        | 392 | 11,00        | 395 | 179,00       | 386 | 36,00                   | 389 | 180,00        | 383   |
| 70 513 232                     | SW4   | 24,00        | 396 | 16,00        | 392 | 11,00        | 395 | 179,00       | 386 | 36,00                   | 389 | 180,00        | 383   |
| 70 512 04000                   | SW5   | 34,00        | 265 | 10,00        | 621 | 19,00        | 623 | 242,00       | 620 | 22,00                   | 622 | 370,00        | 27600 |

## MaxiLock-N – PSSN 45° DC – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær        | NEW<br>venstre |              | NEW<br>højre |              |
|------------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|------------------|----------------|--------------|--------------|--------------|
|                        |         |         |           |          |          |      |       |                           |                  | 70 597 ...     | DKK<br>2A/24 | 70 597 ...   | DKK<br>2A/24 |
| PSSN R/L 2020 X12-T DC | 20      | 20      | 111,9     | 42,9     | 25       | M6   | G1/8" | 4                         | SNM. 1204        | 1.559,00       | 02000        | 1.559,00     | 02001        |
| PSSN R/L 2525 X12-T DC | 25      | 25      | 129,9     | 45,9     | 32       | M6   | G1/8" | 4                         | SNM. 1204        | 1.642,00       | 02500        | 1.642,00     | 02501        |
| PSSN R/L 3225 X12-T DC | 32      | 25      | 145,9     | 45,9     | 32       | M6   | G1/8" | 4                         | SNM. 1204        | 1.724,00       | 03200        | 1.724,00     | 03201        |
| PSSN R 2525 X15-T DC   | 25      | 25      | 131,5     | 47,5     | 32       | M6   | G1/8" | 4                         | SNM. 1506        |                |              | 1.642,00     | 12501        |
| PSSN R 3232 X15-T DC   | 32      | 32      | 145,9     | 45,9     | 40       | M6   | G1/8" | 4                         | SNM. 1506        |                |              | 1.806,00     | 13201        |
| PSSN R/L 3232 X19-T DC | 32      | 32      | 151,8     | 51,8     | 40       | M6   | G1/8" | 8                         | SNM. 1906        | 1.806,00       | 13200        | 1.806,00     | 23201        |
| PSSN R 4040 X25-T DC   | 40      | 40      | 189,6     | 64,6     | 50       | M6   | G1/8" | 8                         | SNM. 2507 / 2509 |                |              | 1.970,00     | 04001        |



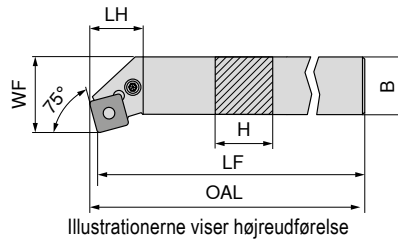
Ved brug af vendeskær SN.. 2509, benyt underlagsplade artikelnr. 70 950 40200.

|                             | Spændenøgle |     | Rørstift   |     | Montagedorn |     | Køleprop   |     | Spændearm  |     | Fastspændings-skrue |     | HM-underlag-S |       | Spændeskruer |       |
|-----------------------------|-------------|-----|------------|-----|-------------|-----|------------|-----|------------|-----|---------------------|-----|---------------|-------|--------------|-------|
|                             | 70 950 ...  |     | 70 950 ... |     | 70 950 ...  |     | 70 950 ... |     | 70 950 ... |     | 70 950 ...          |     | 70 950 ...    |       | 70 950 ...   |       |
| Reserve dele                | DKK         |     | DKK        |     | DKK         |     | DKK        |     | DKK        |     | DKK                 |     | DKK           |       | DKK          |       |
| Til artikelnr.              | 2A/28       |     | 2A/28      |     | 2A/28       |     | 2A/28      |     | 2A/28      |     | 2A/28               |     | 2A/28         |       | 2A/28        |       |
| 70 597 02001 / 70 597 02000 | 23,00       | 176 | 16,00      | 198 | 11,00       | 192 | 33,00      | 294 | 117,00     | 187 | 33,00               | 209 | 57,00         | 230   | 27,00        | 86700 |
| 70 597 02501 / 70 597 02500 | 23,00       | 176 | 16,00      | 198 | 11,00       | 192 | 33,00      | 294 | 117,00     | 187 | 33,00               | 209 | 57,00         | 230   | 27,00        | 86700 |
| 70 597 03201 / 70 597 03200 | 23,00       | 176 | 16,00      | 198 | 11,00       | 192 | 33,00      | 294 | 117,00     | 187 | 33,00               | 209 | 57,00         | 230   | 27,00        | 86700 |
| 70 597 12501                | 23,00       | 176 | 10,00      | 391 | 11,00       | 394 | 33,00      | 294 | 116,00     | 385 | 36,00               | 388 | 116,00        | 382   | 27,00        | 86700 |
| 70 597 13201                | 23,00       | 176 | 10,00      | 391 | 11,00       | 394 | 33,00      | 294 | 116,00     | 385 | 36,00               | 388 | 116,00        | 382   | 27,00        | 86700 |
| 70 597 23201 / 70 597 13200 | 24,00       | 396 | 16,00      | 392 | 11,00       | 395 | 33,00      | 294 | 179,00     | 386 | 36,00               | 389 | 180,00        | 383   | 27,00        | 86700 |
| 70 597 04001                | 34,00       | 265 | 10,00      | 621 | 19,00       | 623 | 33,00      | 294 | 242,00     | 620 | 22,00               | 622 | 370,00        | 27600 | 27,00        | 86700 |

## MaxiLock-N – PSKN 75° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



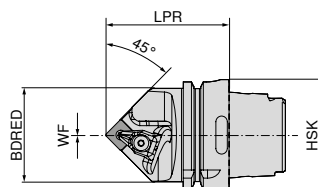
| ISO-betegnelse    | H<br>mm | LF<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 525 ... |       | højre<br>70 524 ... |       |
|-------------------|---------|----------|---------|-----------|----------|----------|---------------------------|-----------|-----------------------|-------|---------------------|-------|
|                   |         |          |         |           |          |          |                           |           | DKK<br>2A/24          |       | DKK<br>2A/24        |       |
| PSKN R/L 1616 H09 | 16      | 100      | 16      | 102,5     | 18,7     | 20       | 3                         | SNM. 0903 | 702,00                | 016   | 702,00              | 016   |
| PSKN R/L 2020 K12 | 20      | 125      | 20      | 128,3     | 24,1     | 25       | 4                         | SNM. 1204 | 781,00                | 020   | 781,00              | 020   |
| PSKN R/L 2525 M12 | 25      | 150      | 25      | 153,3     | 24,1     | 32       | 4                         | SNM. 1204 | 808,00                | 025   | 808,00              | 025   |
| PSKN R/L 3225 P12 | 32      | 170      | 25      | 173,1     | 24,1     | 32       | 4                         | SNM. 1204 | 866,00                | 03200 | 866,00              | 03200 |
| PSKN R 4040 S19   | 40      | 250      | 40      | 254,6     | 38,3     | 50       | 8                         | SNM. 1906 |                       |       | 1.357,00            | 04000 |

| Reserve dele<br>Til artikelnr. | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
|                                | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
| 70 524 016 / 70 525 016        | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 57,00        | 229 |
| 70 524 020 / 70 525 020        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 57,00        | 230 |
| 70 524 025 / 70 525 025        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 57,00        | 230 |
| 70 524 03200 / 70 525 03200    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 57,00        | 230 |
| 70 524 04000                   | 24,00        | 396 | 16,00        | 392 | 11,00        | 395 | 179,00       | 386 | 36,00        | 389 | 180,00       | 383 |

## MaxiLock-D – DSDN 45° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



| ISO-betegnelse     | Holder    | LPR<br>mm | BRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | neutral<br>74 522 ... |     |
|--------------------|-----------|-----------|------------|----------|---------------------------|-----------|-----------------------|-----|
|                    |           |           |            |          |                           |           | DKK<br>2D/80          |     |
| HSK T63 DSDN N 12  | HSK-T 63  | 70        | 53         | 0        | 4                         | SN.. 1204 | 2.105,00              | 512 |
| HSK T63 DSDN N 15  | HSK-T 63  | 75        | 53         | 0        | 4                         | SN.. 1506 | 2.105,00              | 515 |
| HSK T100 DSDN N 12 | HSK-T 100 | 80        | 88         | 0        | 4                         | SN.. 1204 | 2.471,00              | 712 |
| HSK T100 DSDN N 19 | HSK-T 100 | 85        | 88         | 0        | 8                         | SN.. 1906 | 2.471,00              | 719 |

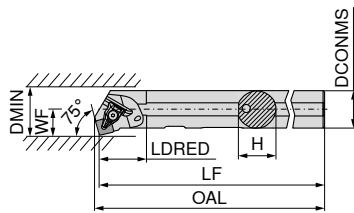
| Reserve dele<br>Til artikelnr. | 70 950 ...   |     | 80 950 ... |     | 70 950 ...   |     | 70 950 ...   |     |
|--------------------------------|--------------|-----|------------|-----|--------------|-----|--------------|-----|
|                                | DKK<br>2A/28 |     | DKK<br>Y7  |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
| 74 522 512                     | 217,00       | 824 | 110,00     | 128 | 27,00        | 820 | 74,00        | 813 |
| 74 522 515                     | 245,00       | 825 | 115,00     | 129 | 40,00        | 821 | 113,00       | 833 |
| 74 522 712                     | 217,00       | 824 | 110,00     | 128 | 27,00        | 820 | 74,00        | 813 |
| 74 522 719                     | 268,00       | 826 | 115,00     | 129 | 40,00        | 821 | 121,00       | 817 |



## MaxiLock-D – DSKN 75° – borestang med spændeklampe

### Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 561 ...<br>DKK<br>2A/24 | højre<br>70 560 ...<br>DKK<br>2A/24 |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|---------------------------|-----------|---------------------------------------|-------------------------------------|
| A32S DSKN R/L 12 | 32           | 31      | 250      | 254,2     | 40          | 22       | 40         | 4                         | SN.. 1204 | 2.111,00 832                          | 2.111,00 832                        |

### Reserve dele

Til artikelnr.

70 560 832 / 70 561 832



X-klampe-sor-timent

70 950 ...

DKK  
2A/28

217,00 824



Torx nøgle

80 950 ...

DKK  
Y7

110,00 128



Klemskrue

70 950 ...

DKK  
2A/28

27,00 820



HM-underlag-S

70 950 ...

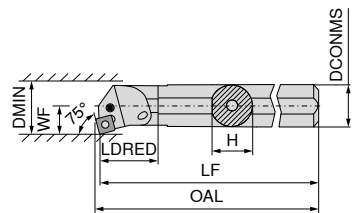
DKK  
2A/28

74,00 813

## MaxiLock-N – PSKN 75° – borestang med spændearm

### Leveringsomfang:

Borestang med Inbus-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 561 ...<br>DKK<br>2A/24 | højre<br>70 560 ...<br>DKK<br>2A/24 |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|---------------------------|-----------|---------------------------------------|-------------------------------------|
| A25R PSKN R/L 12 | 25           | 23      | 200      | 203       | 36          | 17       | 32         | 4                         | SNM. 1204 | 2.041,00 225                          | 2.041,00 225                        |
| A32S PSKN R/L 12 | 32           | 30      | 250      | 253       | 50          | 22       | 40         | 4                         | SNM. 1204 | 2.111,00 232                          | 2.111,00 232                        |
| A40T PSKN R/L 12 | 40           | 38      | 300      | 303       | 60          | 27       | 50         | 4                         | SNM. 1204 | 2.351,00 240                          | 2.351,00 240                        |

### Reserve dele

Til artikelnr.

70 561 225 / 70 560 225

70 561 232 / 70 560 232

70 561 240 / 70 560 240



Spændenøgle

70 950 ...

DKK  
2A/28

23,00 176

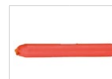


Rørstift

70 950 ...

DKK  
2A/28

16,00 198



Montagedorn

70 950 ...

DKK  
2A/28

11,00 192



Spændearm

70 950 ...

DKK  
2A/28

117,00 187



Fastspændings-skrue

70 950 ...

DKK  
2A/28

41,00 205



HM-underlag-S

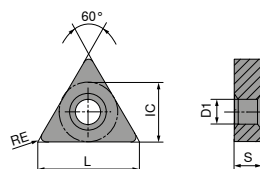
70 950 ...

DKK  
2A/28

57,00 230

## TNMG / TNMA / TNMM

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| TNMG 1103.. | 11,0    | 3,18    | 2,26     | 6,35     |
| TNM. 1604.. | 16,5    | 4,76    | 3,81     | 9,52     |
| TNM. 2204.. | 22,0    | 4,76    | 5,16     | 12,70    |



## TNMG

|          |          | NEW              |                   | NEW               |                   | NEW               |                   | NEW               |                   | NEW          |              |
|----------|----------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------|--------------|
|          |          | -CF20<br>CTCP110 | -F50<br>CTCP115-P | -F50<br>CTCP125-P | -F50<br>CTCP135-P | -M50<br>CTCP115-P | -M50<br>CTCP125-P | -M50<br>CTCP125-P | -M50<br>CTCP135-P |              |              |
|          |          | DRAGONSkin       | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        |              |              |
|          |          |                  |                   |                   |                   |                   |                   |                   |                   |              |              |
|          |          | F                | F                 | F                 | F                 | M                 | M                 | M                 | M                 |              |              |
|          |          | CERMET<br>TNMG   | TNMG              | TNMG              | TNMG              | TNMG              | TNMG              | TNMG              | TNMG              |              |              |
|          |          | 76 149 ...       | 76 146 ...        | 76 146 ...        | 76 146 ...        | 76 138 ...        | 76 138 ...        | 76 138 ...        | 76 138 ...        |              |              |
| ISO      | RE<br>mm | DKK<br>1A/78     | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08 | DKK<br>1A/08 |
| 110304EN | 0,4      |                  | 61,00 30401       | 61,00 50401       | 61,00 70401       |                   |                   |                   |                   |              |              |
| 110308EN | 0,8      |                  | 61,00 30601       | 61,00 50601       | 61,00 70601       |                   |                   |                   |                   |              |              |
| 160404EN | 0,4      | 94,00 016        | 96,00 31601       | 96,00 51601       | 96,00 71601       | 96,00 31601       | 96,00 51601       | 96,00 71601       | 96,00 31601       | 96,00 51601  | 96,00 71601  |
| 160408EN | 0,8      | 94,00 018        | 96,00 31801       | 96,00 51801       | 96,00 71801       | 96,00 31801       | 96,00 51801       | 96,00 71801       | 96,00 31801       | 96,00 51801  | 96,00 71801  |
| 160412EN | 1,2      | 94,00 020        | 96,00 32001       | 96,00 52001       | 96,00 72001       | 96,00 32001       | 96,00 52001       | 96,00 72001       | 96,00 32001       | 96,00 52001  | 96,00 72001  |
| 220408EN | 0,8      |                  |                   |                   |                   | 128,00 33001      | 128,00 53001      | 128,00 73001      | 128,00 33001      | 128,00 53001 | 128,00 73001 |
| 220412EN | 1,2      |                  |                   |                   |                   | 128,00 33201      | 128,00 53201      | 128,00 73201      | 128,00 33201      | 128,00 53201 | 128,00 73201 |
| P        |          | ●                | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 | ●            | ●            |
| M        |          | ○                |                   |                   |                   | ○                 |                   |                   |                   |              | ○            |
| K        |          | ○                | ○                 | ○                 |                   | ○                 | ○                 |                   | ○                 | ○            |              |
| N        |          |                  |                   |                   |                   |                   |                   |                   |                   |              |              |
| S        |          |                  |                   |                   |                   |                   |                   |                   |                   |              |              |
| H        |          |                  |                   |                   |                   |                   |                   |                   |                   |              |              |
| O        |          |                  |                   |                   |                   |                   |                   |                   |                   |              |              |

## TNMG

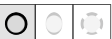
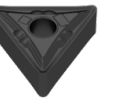
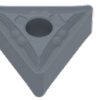
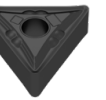
|          |          | NEW             |                 | NEW               |                   | NEW               |              | NEW          |              | NEW          |  |
|----------|----------|-----------------|-----------------|-------------------|-------------------|-------------------|--------------|--------------|--------------|--------------|--|
|          |          | -M70<br>CTCK110 | -M70<br>CTCK120 | -M70<br>CTCP115-P | -M70<br>CTCP125-P | -M70<br>CTCP135-P | CTCP125-P    | CTCP135-P    | CTCP125-P    | CTCP135-P    |  |
|          |          | DRAGONSKIN      | DRAGONSKIN      | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN   | DRAGONSKIN   | DRAGONSKIN   | DRAGONSKIN   |  |
|          |          |                 |                 |                   |                   |                   |              |              |              |              |  |
|          |          | M<br>TNMG       | M<br>TNMG       | M<br>TNMG         | M<br>TNMG         | M<br>TNMG         | M<br>TNMG    | M<br>TNMG    | M<br>TNMG    | M<br>TNMG    |  |
|          |          | 70 155 ...      | 70 155 ...      | 76 155 ...        | 76 155 ...        | 76 155 ...        | 76 155 ...   | 76 142 ...   | 76 142 ...   | 76 142 ...   |  |
| ISO      | RE<br>mm | DKK<br>1A/08    | DKK<br>1A/08    | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08 | DKK<br>1A/08 | DKK<br>1A/08 | DKK<br>1A/08 |  |
| 160404ER | 0,4      |                 |                 |                   |                   |                   |              |              |              |              |  |
| 160408EL | 0,8      |                 |                 |                   |                   |                   |              |              |              |              |  |
| 160408EN | 0,8      | 96,00           | 96,00           | 96,00             | 96,00             | 96,00             | 96,00        | 96,00        | 96,00        | 96,00        |  |
| 160408ER | 0,8      |                 |                 |                   |                   |                   |              |              |              |              |  |
| 160412EN | 1,2      | 96,00           | 96,00           | 96,00             | 96,00             | 96,00             | 96,00        | 96,00        | 96,00        | 96,00        |  |
| 220404EN | 0,4      |                 |                 |                   |                   |                   |              |              |              |              |  |
| 220408EN | 0,8      | 128,00          | 128,00          | 128,00            | 128,00            | 128,00            | 128,00       | 128,00       | 128,00       | 128,00       |  |
| 220412EN | 1,2      | 128,00          | 128,00          | 128,00            | 128,00            | 128,00            | 128,00       | 128,00       | 128,00       | 128,00       |  |
| 220416EN | 1,6      | 128,00          | 128,00          | 128,00            | 128,00            | 128,00            | 128,00       | 128,00       | 128,00       | 128,00       |  |
| P        |          | ○               | ○               | ●                 | ●                 | ●                 | ●            | ●            | ●            | ●            |  |
| M        |          |                 |                 |                   |                   |                   | ○            |              |              | ○            |  |
| K        |          | ●               | ●               | ○                 | ○                 |                   | ○            |              |              |              |  |
| N        |          |                 |                 |                   |                   |                   |              |              |              |              |  |
| S        |          |                 |                 |                   |                   |                   |              |              |              |              |  |
| H        |          |                 |                 |                   |                   |                   |              |              |              |              |  |
| O        |          |                 |                 |                   |                   |                   |              |              |              |              |  |

9

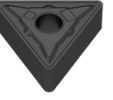
## TNMA / TNMM

|          |          | NEW          |              | NEW               |                   | NEW               |                   | NEW               |                   | NEW          |              |
|----------|----------|--------------|--------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------|--------------|
|          |          | CTCK110      | CTCK120      | -R28<br>CTCP115-P | -R28<br>CTCP125-P | -R28<br>CTCP135-P | -R58<br>CTCP115-P | -R58<br>CTCP115-P | -R58<br>CTCP125-P |              |              |
|          |          | DRAGONSKIN   | DRAGONSKIN   | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        |              |              |
|          |          |              |              |                   |                   |                   |                   |                   |                   |              |              |
|          |          | R            | M            | R                 | R                 | R                 | R                 | R                 | R                 |              |              |
|          |          | TNMA         | TNMA         | TNMM              | TNMM              | TNMM              | TNMM              | TNMM              | TNMM              |              |              |
|          |          | 70 134 ...   | 70 134 ...   | 76 154 ...        | 76 154 ...        | 76 154 ...        | 76 154 ...        | 76 152 ...        | 76 152 ...        |              |              |
| ISO      | RE<br>mm | DKK<br>1A/08 | DKK<br>1A/08 | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08 | DKK<br>1A/08 |
| 160408EN | 0,8      | 96,00        | 96,00        |                   |                   |                   |                   |                   |                   |              |              |
| 160412EN | 1,2      | 96,00        | 96,00        |                   |                   |                   |                   |                   |                   |              |              |
| 160416EN | 1,6      | 96,00        | 96,00        |                   |                   |                   |                   |                   |                   |              |              |
| 220408EN | 0,8      | 128,00       | 128,00       |                   |                   |                   |                   |                   |                   |              |              |
| 220412EN | 1,2      | 128,00       | 128,00       |                   |                   |                   |                   | 128,00            | 33201             | 128,00       | 53201        |
| 220416EN | 1,6      | 128,00       | 128,00       | 128,00            | 53401             | 128,00            | 53401             | 128,00            | 73401             |              |              |
| P        |          | ○            | ○            | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 | ●            | ●            |
| M        |          |              |              |                   |                   |                   |                   | ○                 |                   |              |              |
| K        |          | ●            | ●            | ○                 | ○                 |                   |                   | ○                 |                   | ○            | ○            |
| N        |          |              |              |                   |                   |                   |                   |                   |                   |              |              |
| S        |          |              |              |                   |                   |                   |                   |                   |                   |              |              |
| H        |          |              |              |                   |                   |                   |                   |                   |                   |              |              |
| O        |          |              |              |                   |                   |                   |                   |                   |                   |              |              |

## TNMM / TNMG

|          |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|----------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |  | NEW                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |  | <b>-R58</b><br>CTCP135-P                                                          |  | <b>-F30</b><br>CTCM120                                                            |  | <b>-F30</b><br>CTPM125                                                            |  | <b>-F30</b><br>CTCM130                                                            |  | <b>-M30</b><br>CTCM120                                                              |  | <b>-M30</b><br>CTPM125                                                              |  | <b>-M30</b><br>CTCM130                                                              |  |
|          |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  | <b>R</b><br>TNMM                                                                  |  | <b>F</b><br>TNMG                                                                  |  | <b>F</b><br>TNMG                                                                  |  | <b>F</b><br>TNMG                                                                  |  | <b>M</b><br>TNMG                                                                    |  | <b>M</b><br>TNMG                                                                    |  | <b>M</b><br>TNMG                                                                    |  |
|          |  | 76 152 ...                                                                        |  | 75 019 ...                                                                        |  | 75 019 ...                                                                        |  | 75 019 ...                                                                        |  | 75 020 ...                                                                          |  | 75 020 ...                                                                          |  | 75 020 ...                                                                          |  |
| ISO      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  |
| RE<br>mm |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 160404EN |  | 0,4                                                                               |  | 96,00                                                                             |  | 11600                                                                             |  | 216                                                                               |  | 96,00                                                                               |  | 31600                                                                               |  | 96,00                                                                               |  |
| 160408EN |  | 0,8                                                                               |  | 96,00                                                                             |  | 11800                                                                             |  | 218                                                                               |  | 96,00                                                                               |  | 31800                                                                               |  | 96,00                                                                               |  |
| 160412EN |  | 1,2                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 96,00                                                                               |  | 11800                                                                               |  | 96,00                                                                               |  |
| 220412EN |  | 1,2                                                                               |  | 128,00                                                                            |  | 73201                                                                             |  |                                                                                   |  | 96,00                                                                               |  | 12000                                                                               |  | 96,00                                                                               |  |
| P        |  |                                                                                   |  | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| M        |  |                                                                                   |  | ○                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| S        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                 |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |
| H        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

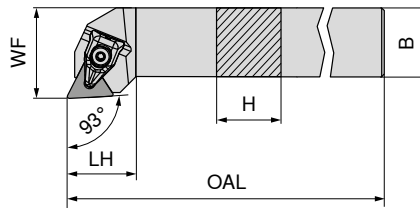
## TNMG

|          |  | <b>-M60</b><br>CTCM120                                                              |  | <b>-M60</b><br>CTPM125                                                                |  | <b>-M60</b><br>CTCM130                                                                |  | <b>-M34</b><br>CTPX710                                                                |  |
|----------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |
|          |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |
|          |  | <b>M</b><br>TNMG                                                                    |  | <b>M</b><br>TNMG                                                                      |  | <b>M</b><br>TNMG                                                                      |  | <b>M</b><br>TNMG                                                                      |  |
|          |  | 75 021 ...                                                                          |  | 75 021 ...                                                                            |  | 75 021 ...                                                                            |  | 75 006 ...                                                                            |  |
| ISO      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  |
| RE<br>mm |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 160408EN |  | 0,8                                                                                 |  | 96,00                                                                                 |  | 11800                                                                                 |  | 218                                                                                   |  |
| 160412EN |  | 1,2                                                                                 |  | 96,00                                                                                 |  | 12000                                                                                 |  | 220                                                                                   |  |
|          |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | 96,00                                                                                 |  |
|          |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | 96,00                                                                                 |  |
| 220404EN |  | 0,4                                                                                 |  |                                                                                       |  |                                                                                       |  | 96,00                                                                                 |  |
| 220408EN |  | 0,8                                                                                 |  |                                                                                       |  |                                                                                       |  | 96,00                                                                                 |  |
| 220416EN |  | 1,6                                                                                 |  |                                                                                       |  |                                                                                       |  | 96,00                                                                                 |  |
|          |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | 136,00                                                                                |  |
|          |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | 136,00                                                                                |  |
|          |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | 136,00                                                                                |  |
| P        |  |                                                                                     |  | ○                                                                                     |  | ○                                                                                     |  | ○                                                                                     |  |
| M        |  |                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| K        |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| N        |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | ○                                                                                     |  |
| S        |  |                                                                                     |  |                                                                                       |  |                                                                                       |  | ○                                                                                     |  |
| H        |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |

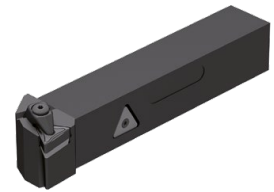
## MaxiLock-D – DTJN 93° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre      |     | højre        |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|-----|--------------|-----|
| DTJN R/L 2020 K16 | 20      | 20      | 125       | 23       | 25       | 2                         | TNM. 1604 | DKK<br>2A/24 |     | DKK<br>2A/24 |     |
| DTJN R/L 2525 M16 | 25      | 25      | 150       | 24       | 32       | 2                         | TNM. 1604 | 781,00       | 820 | 781,00       | 820 |
|                   |         |         |           |          |          |                           |           | 808,00       | 825 | 808,00       | 825 |

X-klampe-  
sortiment

70 950 ...

DKK  
2A/28

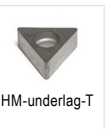
Torx nøgle

80 950 ...

DKK  
Y7

Klemkrue

70 950 ...

DKK  
2A/28

HM-underlag-T

70 950 ...

DKK  
2A/28

### Reserve dele

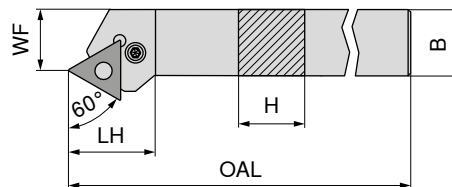
Til artikelnr.

|                         |        |     |          |        |     |           |       |     |       |     |
|-------------------------|--------|-----|----------|--------|-----|-----------|-------|-----|-------|-----|
| 70 590 820 / 70 591 820 | 222,00 | 823 | T09 - IP | 103,00 | 126 | M3x7 - IP | 30,00 | 819 | 66,00 | 847 |
| 70 590 825 / 70 591 825 | 222,00 | 823 | T09 - IP | 103,00 | 126 | M3x7 - IP | 30,00 | 819 | 66,00 | 847 |

## MaxiLock-N – PTTN 60° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

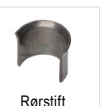


| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre      |     | højre        |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|-----|--------------|-----|
| PTTN R/L 2020 K16 | 20      | 20      | 125       | 25,9     | 17       | 3                         | TNM. 1604 | DKK<br>2A/24 |     | DKK<br>2A/24 |     |
| PTTN R/L 2525 M22 | 25      | 25      | 150       | 32,7     | 22       | 4                         | TNM. 2204 | 781,00       | 020 | 781,00       | 020 |
|                   |         |         |           |          |          |                           |           | 808,00       | 025 | 808,00       | 025 |



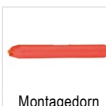
Spændenøgle

70 950 ...

DKK  
2A/28

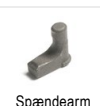
Rørstift

70 950 ...

DKK  
2A/28

Montagedorn

70 950 ...

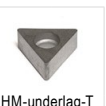
DKK  
2A/28

Spændearm

70 950 ...

DKK  
2A/28Fastspændings-  
krue

70 950 ...

DKK  
2A/28

HM-underlag-T

70 950 ...

DKK  
2A/28

### Reserve dele

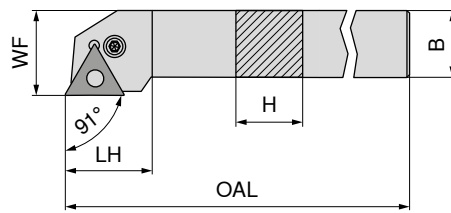
Til artikelnr.

|                         |       |       |     |       |     |       |        |     |       |     |       |     |
|-------------------------|-------|-------|-----|-------|-----|-------|--------|-----|-------|-----|-------|-----|
| 70 529 020 / 70 528 020 | SW2,5 | 23,00 | 175 | 16,00 | 197 | 11,00 | 116,00 | 185 | 30,00 | 208 | 66,00 | 225 |
| 70 529 025 / 70 528 025 | SW3   | 23,00 | 176 | 16,00 | 198 | 11,00 | 117,00 | 187 | 33,00 | 209 | 93,00 | 226 |

# MaxiLock-N – PTGN 91° – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



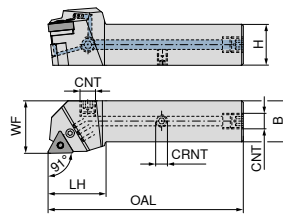
| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre          |     | højre            |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|------------------|-----|------------------|-----|
|                   |         |         |           |          |          |                           |           | 70 533 ...       |     | 70 532 ...       |     |
| PTGN R/L 1616 H16 | 16      | 16      | 100       | 20       | 20       | 3                         | TNM. 1604 | DKK 2A/24 702,00 | 016 | DKK 2A/24 702,00 | 016 |
| PTGN R/L 2020 K16 | 20      | 20      | 125       | 20       | 25       | 3                         | TNM. 1604 | 781,00           | 020 | 781,00           | 020 |
| PTGN R/L 2525 M16 | 25      | 25      | 150       | 22       | 32       | 3                         | TNM. 1604 | 808,00           | 025 | 808,00           | 025 |
| PTGN R/L 3225 P16 | 32      | 25      | 170       | 22       | 32       | 3                         | TNM. 1604 | 866,00           | 032 | 866,00           | 032 |
| PTGN R/L 2525 M22 | 25      | 25      | 150       | 29       | 32       | 4                         | TNM. 2204 | 808,00           | 125 | 808,00           | 125 |
| PTGN R/L 3232 P22 | 32      | 32      | 170       | 29       | 40       | 4                         | TNM. 2204 | 1.091,00         | 132 | 1.091,00         | 132 |

| Reserve dele<br>Til artikelnr. | Spændenøgle     |     | Rørstift        |     | Montagedorn     |     | Spændearm        |     | Fastspændings-skrue |     | HM-underlag-T   |     |
|--------------------------------|-----------------|-----|-----------------|-----|-----------------|-----|------------------|-----|---------------------|-----|-----------------|-----|
|                                | 70 950 ...      |     | 70 950 ...      |     | 70 950 ...      |     | 70 950 ...       |     | 70 950 ...          |     | 70 950 ...      |     |
| 70 532 016 / 70 533 016        | DKK 2A/28 23,00 | 175 | DKK 2A/28 16,00 | 197 | DKK 2A/28 11,00 | 191 | DKK 2A/28 116,00 | 185 | DKK 2A/28 30,00     | 208 | DKK 2A/28 66,00 | 225 |
| 70 532 020 / 70 533 020        | 23,00           | 175 | 16,00           | 197 | 11,00           | 191 | 116,00           | 185 | 30,00               | 208 | 66,00           | 225 |
| 70 532 025 / 70 533 025        | 23,00           | 175 | 16,00           | 197 | 11,00           | 191 | 116,00           | 185 | 30,00               | 208 | 66,00           | 225 |
| 70 532 032 / 70 533 032        | 23,00           | 175 | 16,00           | 197 | 11,00           | 191 | 116,00           | 185 | 30,00               | 208 | 66,00           | 225 |
| 70 532 125 / 70 533 125        | 23,00           | 176 | 16,00           | 198 | 11,00           | 192 | 117,00           | 187 | 33,00               | 209 | 93,00           | 226 |
| 70 532 132 / 70 533 132        | 23,00           | 176 | 16,00           | 198 | 11,00           | 192 | 117,00           | 187 | 33,00               | 209 | 93,00           | 226 |

## MaxiLock-N – PTGN 91° DC – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

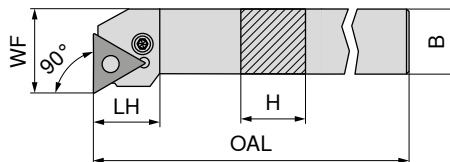
| ISO-betegnelse         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|------------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                        |         |         |           |          |          |      |       |                           |           | 70 598 ...     | DKK<br>2A/24 | 70 598 ...   | DKK<br>2A/24 |
| PTGN R/L 2020 X16-T DC | 20      | 20      | 101       | 32       | 25       | M6   | G1/8" | 3                         | TNM. 1604 | 1.559,00       | 02000        | 1.559,00     | 02001        |
| PTGN R/L 2525 X16-T DC | 25      | 25      | 119       | 35       | 32       | M6   | G1/8" | 3                         | TNM. 1604 | 1.642,00       | 02500        | 1.642,00     | 02501        |
| PTGN R/L 3225 X16-T DC | 32      | 25      | 136       | 36       | 32       | M6   | G1/8" | 3                         | TNM. 1604 | 1.724,00       | 03200        | 1.724,00     | 03201        |
| PTGN R/L 2525 X22-T DC | 25      | 25      | 122       | 38       | 32       | M6   | G1/8" | 4                         | TNM. 2204 | 1.642,00       | 12500        | 1.642,00     | 12501        |
| PTGN R/L 3232 X22-T DC | 32      | 32      | 138       | 38       | 40       | M6   | G1/8" | 4                         | TNM. 2204 | 1.806,00       | 13200        | 1.806,00     | 13201        |

| Reserve dele<br>Til artikelnr. | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |       |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-------|
|                                | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |       |
| 70 598 02001 / 70 598 02000    | 23,00        | 175 | 16,00        | 197 | 11,00        | 192 | 33,00        | 294 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 | 27,00        | 86700 |
| 70 598 02501                   | 23,00        | 175 | 16,00        | 197 | 11,00        | 192 | 33,00        | 294 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 | 27,00        | 86700 |
| 70 598 02500                   | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 33,00        | 294 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 | 27,00        | 86700 |
| 70 598 03201 / 70 598 03200    | 23,00        | 175 | 16,00        | 197 | 11,00        | 192 | 33,00        | 294 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 | 27,00        | 86700 |
| 70 598 12501 / 70 598 12500    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 33,00        | 294 | 117,00       | 187 | 33,00        | 209 | 93,00        | 226 | 27,00        | 86700 |
| 70 598 13201 / 70 598 13200    | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 33,00        | 294 | 117,00       | 187 | 33,00        | 209 | 93,00        | 226 | 27,00        | 86700 |

## MaxiLock-N – PTFN 90° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|------------|--------------|------------|--------------|
|                   |         |         |           |          |          |                           |           | 70 535 ... | DKK<br>2A/24 | 70 534 ... | DKK<br>2A/24 |
| PTFN R/L 1616 H16 | 16      | 16      | 100       | 19,7     | 20       | 3                         | TNM. 1604 | 702,00     | 016          | 702,00     | 016          |
| PTFN R/L 2020 K16 | 20      | 20      | 125       | 20,2     | 25       | 3                         | TNM. 1604 | 781,00     | 020          | 781,00     | 020          |
| PTFN R/L 2525 M16 | 25      | 25      | 150       | 20,2     | 32       | 3                         | TNM. 1604 | 808,00     | 025          | 808,00     | 025          |
| PTFN R/L 2525 M22 | 25      | 25      | 150       | 25,2     | 32       | 4                         | TNM. 2204 | 808,00     | 125          | 808,00     | 125          |
| PTFN R/L 3225 P22 | 32      | 25      | 170       | 25,2     | 32       | 4                         | TNM. 2204 | 866,00     | 132          | 866,00     | 132          |

| Reserve dele<br>Til artikelnr. | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
|                                | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
| 70 534 016 / 70 535 016        | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 |
| 70 534 020 / 70 535 020        | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 |
| 70 534 025 / 70 535 025        | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 66,00        | 225 |
| 70 534 125 / 70 535 125        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 93,00        | 226 |
| 70 534 132 / 70 535 132        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 93,00        | 226 |

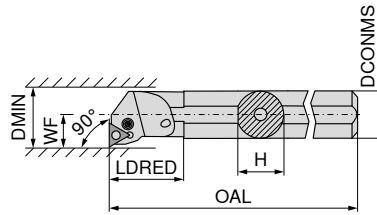
**MaxiLock-N – PTFN 90° – borestang med spændearm**

▲ A... = med kølehole

▲ S... = uden kølehole

**Leveringsomfang:**

Borestang med Inbus-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|------------|--------------|------------|--------------|
|                  |              |         |           |             |          |            |                           |           | 70 565 ... | DKK<br>2A/24 | 70 564 ... | DKK<br>2A/24 |
| S25T PTFN R 16   | 25           | 23      | 300       | 36          | 17       | 32         | 3                         | TNM. 1604 |            |              |            |              |
| A25R PTFN R/L 16 | 25           | 23      | 200       | 36          | 17       | 32         | 3                         | TNM. 1604 | 2.041,00   | 225          | 2.041,00   | 02500        |
| A32S PTFN R/L 16 | 32           | 30      | 250       | 50          | 22       | 40         | 3                         | TNM. 1604 | 2.111,00   | 232          | 2.111,00   | 232          |
| A40T PTFN R/L 22 | 40           | 38      | 300       | 60          | 27       | 50         | 4                         | TNM. 2204 | 2.351,00   | 240          | 2.351,00   | 240          |
| S50W PTFN R 22   | 50           | 47      | 450       | 35          | 35       | 63         | 4                         | TNM. 2204 |            |              | 2.910,00   | 050          |

**Reserve dele****Til artikelnr.**

|                         | 70 950 ... |       | 70 950 ... |       | 70 950 ... |       | 70 950 ... |       | 70 950 ... |       | 70 950 ... |       |
|-------------------------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|
|                         | DKK        | 2A/28 | DKK        | 2A/28 | DKK        | 2A/28 | DKK        | 2A/28 | DKK        | 2A/28 | DKK        | 2A/28 |
| 70 564 02500            | 23,00      | 175   | 16,00      | 197   | 11,00      | 191   | 116,00     | 185   | 30,00      | 208   | 66,00      | 225   |
| 70 564 225 / 70 565 225 | 23,00      | 175   | 16,00      | 197   | 11,00      | 191   | 116,00     | 185   | 30,00      | 208   | 66,00      | 225   |
| 70 564 232 / 70 565 232 | 23,00      | 175   | 16,00      | 197   | 11,00      | 191   | 116,00     | 185   | 30,00      | 208   | 66,00      | 225   |
| 70 564 240 / 70 565 240 | 23,00      | 176   | 16,00      | 198   | 11,00      | 192   | 117,00     | 187   | 33,00      | 209   | 93,00      | 226   |
| 70 564 050              | 23,00      | 176   | 16,00      | 198   | 11,00      | 192   | 117,00     | 187   | 33,00      | 209   | 93,00      | 226   |



Spændenøgle



Rørstift



Montagedorn



Spændearm



Fastspændings-skrue

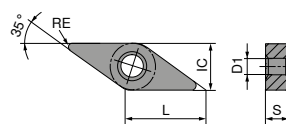


HM-underlag-T



## VNMG

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| VNMG 1604.. | 16,6    | 4,76    | 3,81     | 9,52     |



## VNMG

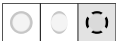
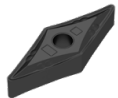
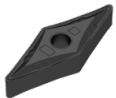
|          |          | NEW               | NEW               | NEW               | NEW               | NEW              | NEW              | NEW               |
|----------|----------|-------------------|-------------------|-------------------|-------------------|------------------|------------------|-------------------|
|          |          | -F40<br>CTCP125-P | -F50<br>CTCP115-P | -F50<br>CTCP125-P | -F50<br>CTCP135-P | -XU<br>CTCP115-P | -XU<br>CTCP125-P | -M40<br>CTCP125-P |
|          |          | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN        |
|          |          |                   |                   |                   |                   |                  |                  |                   |
|          |          | F<br>VNMG         | F<br>VNMG         | F<br>VNMG         | F<br>VNMG         | M<br>VNMG        | M<br>VNMG        | M<br>VNMG         |
|          |          | 76 000 ...        | 76 156 ...        | 76 156 ...        | 76 156 ...        | 76 294 ...       | 76 294 ...       | 76 001 ...        |
| ISO      | RE<br>mm | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08      | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08      |
| 160404EN | 0,4      | 193,00 51601      | 193,00 31601      | 193,00 51601      | 193,00 71601      | 192,00 31601     | 192,00 51601     | 193,00 51601      |
| 160408EN | 0,8      | 193,00 51801      | 193,00 31801      | 193,00 51801      | 193,00 71801      | 192,00 31801     | 192,00 51801     | 193,00 51801      |
| P        |          | •                 | •                 | •                 | •                 | •                | •                | •                 |
| M        |          |                   |                   |                   | ○                 |                  |                  |                   |
| K        |          | ○                 | ○                 | ○                 |                   | ○                | ○                | ○                 |
| N        |          |                   |                   |                   |                   |                  |                  |                   |
| S        |          |                   |                   |                   |                   |                  |                  |                   |
| H        |          |                   |                   |                   |                   |                  |                  |                   |
| O        |          |                   |                   |                   |                   |                  |                  |                   |

9

## VNMG

|          |          | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  |                                                                                     |  |                                                                                       |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|
|          |          | -M50<br>CTCK110                                                                     |  | -M50<br>CTCK120                                                                     |  | -M50<br>CTCP115-P                                                                   |  | -M50<br>CTCP125-P                                                                   |  | -F30<br>CTCM120                                                                       |
|          |          | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |
|          |          |  |  |  |  |  |  |  |  |  |
|          |          | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  | F<br>VNMG                                                                             |
|          |          | 70 190 ...                                                                          |  | 70 131 ...                                                                          |  | 76 131 ...                                                                          |  | 76 131 ...                                                                          |  | 75 022 ...                                                                            |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |
| 160404EN | 0,4      |                                                                                     |  |                                                                                     |  | 193,00 31601                                                                        |  | 193,00 51601                                                                        |  | 193,00 11600                                                                          |
| 160408EN | 0,8      |                                                                                     |  | 193,00 518                                                                          |  | 193,00 31801                                                                        |  | 193,00 51801                                                                        |  | 193,00 11800                                                                          |
| 160412EN | 1,2      | 193,00 01200                                                                        |  | 193,00 520                                                                          |  | 193,00 32001                                                                        |  | 193,00 52001                                                                        |  |                                                                                       |
| P        |          | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  | ○                                                                                     |
| M        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | ●                                                                                     |
| K        |          | ●                                                                                   |  | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |                                                                                       |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |
| S        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | ○                                                                                     |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |

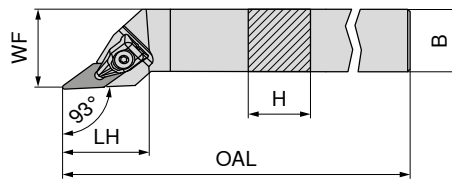
# VNMG

|          |          | -M30<br>CTCM120                                                                   |  | -M30<br>CTPM125                                                                     |  | -M30<br>CTCM130                                                                     |  | -M34<br>CTPX710                                                                     |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          | M<br>VNMG                                                                         |  | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  |
|          |          | 75 023 ...                                                                        |  | 75 023 ...                                                                          |  | 75 023 ...                                                                          |  | 75 009 ...                                                                          |  |
|          |          | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  |
| ISO      | RE<br>mm |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 160404EN | 0,4      |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 160408EN | 0,8      | 193,00 11800                                                                      |  | 193,00 218                                                                          |  | 193,00 31800                                                                        |  | 183,00 61600                                                                        |  |
| 160412EN | 1,2      |                                                                                   |  |                                                                                     |  |                                                                                     |  | 183,00 61800                                                                        |  |
|          |          | 183,00 62000                                                                      |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| P        |          | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  |
| M        |          | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |
| S        |          |                                                                                   |  |                                                                                     |  | ○                                                                                   |  | ●                                                                                   |  |
| H        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

## MaxiLock-D – DVJN 93° – holder med spændeklampe

**Leveringsomfang:**

### Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 |     | DKK<br>2A/24 |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|-----|--------------|-----|
| DVJN R/L 2020 K16 | 20      | 20      | 125       | 39       | 25       | 2                         | VN.. 1604 | 898,00       | 620 | 898,00       | 620 |
| DVJN R/L 2525 M16 | 25      | 25      | 150       | 39       | 32       | 2                         | VN.. 1604 | 954,00       | 725 | 954,00       | 725 |



X-klampe-  
sortiment



Torx nøgle



Klemskrue



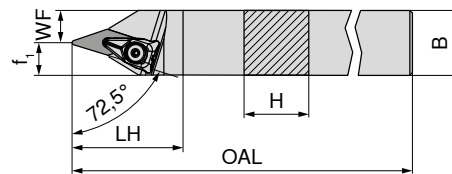
HM-underlag-V

|                         |  | 70 950 ... |     | 80 950 ... |        | 70 950 ... |           | 70 950 ... |     |
|-------------------------|--|------------|-----|------------|--------|------------|-----------|------------|-----|
| Reservevedele           |  | DKK        |     | DKK        |        | DKK        |           | DKK        |     |
| Til artikelnr.          |  | 2A/28      |     | Y7         |        | 2A/28      |           | 2A/28      |     |
| 70 502 620 / 70 503 620 |  | 265,00     | 835 | T09 - IP   | 103,00 | 126        | M3x7 - IP | 30,00      | 819 |
| 70 502 725 / 70 503 725 |  | 265,00     | 835 | T09 - IP   | 103,00 | 126        | M3x7 - IP | 30,00      | 819 |
|                         |  |            |     |            |        |            |           | 53,00      | 806 |
|                         |  |            |     |            |        |            |           | 53,00      | 806 |

## MaxiLock-D – DVVN 72,5° – holder med spændeklampe

**Leveringsomfang:**

Klemholder med Torx-nøgle



|                 |         |         |           |          |          |                      |                           |           | neutral      |     |
|-----------------|---------|---------|-----------|----------|----------|----------------------|---------------------------|-----------|--------------|-----|
|                 |         |         |           |          |          |                      |                           |           | 70 506 ...   |     |
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | f <sub>1</sub><br>mm | Fastspændingsmoment<br>Nm | Vendskær  | DKK<br>2A/24 |     |
| DVVN N 2020 K16 | 20      | 20      | 125       | 43       | 7,5      | 12,5                 | 2                         | VN.. 1604 | 898,00       | 620 |
| DVVN N 2525 M16 | 25      | 25      | 150       | 43       | 12,5     | 12,5                 | 2                         | VN.. 1604 | 954,00       | 625 |



X-klampe-  
sortiment



Torx nøgle



Klemskrue



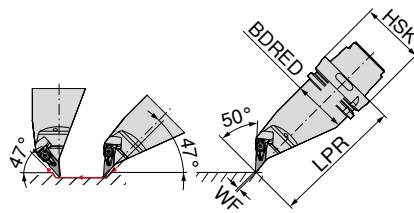
HM-underlag-V

|                |        | 70 950 ... | 80 950 ... |        | 70 950 ... |           | 70 950 ... |     |       |     |
|----------------|--------|------------|------------|--------|------------|-----------|------------|-----|-------|-----|
| Reserve dele   | DKK    |            | DKK        |        | DKK        |           | DKK        |     |       |     |
| Til artikelnr. | 2A/28  |            | Y7         |        | 2A/28      |           | 2A/28      |     |       |     |
| 70 506 620     | 265,00 | 835        | T09 - IP   | 103,00 | 126        | M3x7 - IP | 30,00      | 819 | 53,00 | 806 |
| 70 506 625     | 265,00 | 835        | T09 - IP   | 103,00 | 126        | M3x7 - IP | 30,00      | 819 | 53,00 | 806 |

## MaxiLock-D – DVMN 50° – holder med spændeklampe

**Leveringsomfang:**

### Klemholder med Torx-nøgle



|                    |           |           |             |          |                           |           | venstre      |
|--------------------|-----------|-----------|-------------|----------|---------------------------|-----------|--------------|
|                    |           |           |             |          |                           |           | 74 525 ...   |
| ISO-betegnelse     | Holder    | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | DKK<br>2D/80 |
| HSK T63 DVMN L 16  | HSK-T 63  | 130       | 53          | 0        | 2                         | VN.. 1604 | 3.353,00     |
| HSK T100 DVMN L 16 | HSK-T 100 | 160       | 88          | 0        | 2                         | VN.. 1604 | 4.114,00     |



X-klampe-sor-  
timent



Torx nøgle



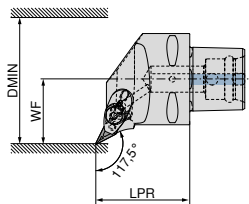
Klemskrue



HM-underlag-V

|                |        |     | 70 950 ... |        | 80 950 ... |           | 70 950 ... |     | 70 950 ... |     |
|----------------|--------|-----|------------|--------|------------|-----------|------------|-----|------------|-----|
| Reserve dele   | DKK    |     |            | DKK    |            |           | DKK        |     | DKK        |     |
| Til artikeInr. | 2A/28  |     |            | Y7     |            |           | 2A/28      |     | 2A/28      |     |
| 74 525 516     | 265,00 | 835 | T09 - IP   | 103,00 | 126        | M3x7 - IP | 30,00      | 819 | 53,00      | 806 |
| 74 525 716     | 265,00 | 835 | T09 - IP   | 103,00 | 126        | M3x7 - IP | 30,00      | 819 | 53,00      | 806 |

## MaxiLock-D – DVPN 117,5° – holder med spændeklampe



Illustrationerne viser højreudførelse



| Illustrationerne viser højreudførelse |        |           |          |            |                           |           | venstre    |       | højre      |       |
|---------------------------------------|--------|-----------|----------|------------|---------------------------|-----------|------------|-------|------------|-------|
|                                       |        |           |          |            |                           |           | 84 673 ... |       | 84 672 ... |       |
| ISO-betegnelse                        | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | DKK<br>Y8  |       | DKK<br>Y8  |       |
| PSC40 DVPN R/L 50050-16               | PSC 40 | 50        | 27       | 50         | 10                        | VN.. 1604 | 2.206,00   | 01695 | 2.206,00   | 01695 |
| PSC50 DVPN R/L 65060-16               | PSC 50 | 60        | 35       | 65         | 10                        | VN.. 1604 | 2.481,00   | 01694 | 2.481,00   | 01694 |
| PSC63 DVPN R/L 80065-16               | PSC 63 | 65        | 45       | 80         | 10                        | VN.. 1604 | 2.710,00   | 01693 | 2.710,00   | 01693 |



Spændeskrue



Spændeklampe



### Ringdyse



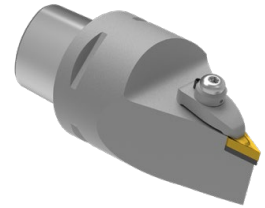
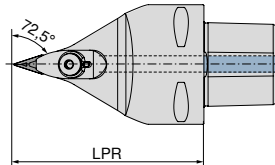
Fastspændings-  
skrue



HM-underlag-V

|                             |           | 84 950 ... |       | 84 950 ... |       | 84 950 ... |       | 84 950 ... |       | 84 950 ... |       |
|-----------------------------|-----------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|
| Reserve dele                |           |            | DKK   |            | DKK   |            | DKK   |            | DKK   |            | DKK   |
| Til artikelnr.              |           |            | Y8    |            | Y8    |            | Y8    |            | Y8    |            | Y8    |
| 84 672 01695 / 84 673 01695 | M6X28 SW4 | 182,00     | 28300 | 215,00     | 28500 | 69,00      | 28400 | 29,00      | 27600 | 219,00     | 28000 |
| 84 672 01694 / 84 673 01694 | M6X28 SW4 | 182,00     | 28300 | 215,00     | 28500 | 69,00      | 28400 | 29,00      | 27600 | 219,00     | 28000 |
| 84 672 01693 / 84 673 01693 | M6X28 SW4 | 182,00     | 28300 | 215,00     | 28500 | 69,00      | 28400 | 29,00      | 27600 | 219,00     | 28000 |

## MaxiLock-D – DVVN 72,5° – holder med spændeklampe



neutral

84 679 ...

DKK

Y8

2.710,00 01693

2.710,00 11693

| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|----------------------|--------|-----------|---------------------------|-----------|
| PSC63 DVVN N 0100-16 | PSC 63 | 100       | 10                        | VN.. 1604 |
| PSC63 DVVN N 0130-16 | PSC 63 | 130       | 10                        | VN.. 1604 |



Spændeskruer

84 950 ...

DKK

Y8

182,00 28300

182,00 28300



Spændeklampe

84 950 ...

DKK

Y8

215,00 28500

215,00 28500



Ringdyse

84 950 ...

DKK

Y8

69,00 28400

69,00 28400



Fastspændings-skrue

84 950 ...

DKK

Y8

29,00 27600

29,00 27600



HM-underlag-V

84 950 ...

DKK

Y8

219,00 28000

219,00 28000

## Reservedele

## Til artikelnr.

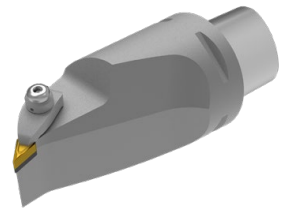
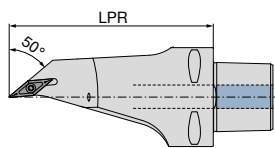
84 679 01693

84 679 11693

M6X28 SW4

M6X28 SW4

## MaxiLock-D – DVMN 50° – holder med spændeklampe



neutral

84 682 ...

DKK

Y8

3.149,00 01693

| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|----------------------|--------|-----------|---------------------------|-----------|
| PSC63 DVMN L 0130-16 | PSC 63 | 130       | 10                        | VN.. 1604 |



Spændeskruer

84 950 ...

DKK

Y8

182,00 28300

182,00 28300



Spændeklampe

84 950 ...

DKK

Y8

215,00 28600

215,00 28600



Ringdyse

84 950 ...

DKK

Y8

69,00 28400

69,00 28400



Fastspændings-skrue

84 950 ...

DKK

Y8

29,00 27600

29,00 27600



HM-underlag-V

84 950 ...

DKK

Y8

219,00 28000

219,00 28000

## Reservedele

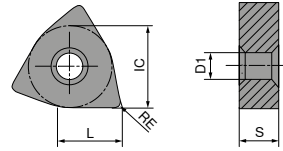
## Til artikelnr.

84 682 01693

M6X28 SW4

## WNMG / WNMA

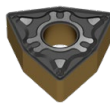
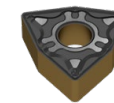
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| WNMG 0604.. | 6,5     | 4,76    | 3,81     | 9,52     |
| WNM. 0804.. | 8,6     | 4,76    | 5,16     | 12,70    |



## WNMG

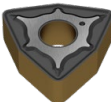
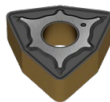
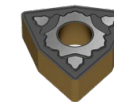
|          |          | NEW                                                                               |                                                                                   | NEW                                                                               |                                                                                   | NEW                                                                                 |                                                                                     | NEW                                                                                 |              | NEW          |        |        |        |       |
|----------|----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|--------------|--------|--------|--------|-------|
|          |          | -CF20<br>CTEP110                                                                  | -TFQ<br>CTEP110                                                                   | -F50<br>CTCP115-P                                                                 | -F50<br>CTCP125-P                                                                 | -F50<br>CTCP135-P                                                                   | -TFQ<br>CTCP115-P                                                                   | -TFQ<br>CTCP125-P                                                                   |              |              |        |        |        |       |
|          |          | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |              |              |        |        |        |       |
|          |          |  |  |  |  |  |  |  |              |              |        |        |        |       |
|          |          | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                   | F                                                                                   | F                                                                                   |              |              |        |        |        |       |
|          |          | CERMET<br>WNMG                                                                    | CERMET<br>WNMG                                                                    | WNMG                                                                              | WNMG                                                                              | WNMG                                                                                | WNMG                                                                                | WNMG                                                                                |              |              |        |        |        |       |
|          |          | 76 171 ...                                                                        | 76 177 ...                                                                        | 76 157 ...                                                                        | 76 157 ...                                                                        | 76 157 ...                                                                          | 76 177 ...                                                                          | 76 177 ...                                                                          |              |              |        |        |        |       |
| ISO      | RE<br>mm | DKK<br>1A/78                                                                      | DKK<br>1A/78                                                                      | DKK<br>1A/08                                                                      | DKK<br>1A/08                                                                      | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08 | DKK<br>1A/08 |        |        |        |       |
| 060404EN | 0,4      | 91,00                                                                             | 004                                                                               | 93,00                                                                             | 30401                                                                             | 93,00                                                                               | 50401                                                                               | 93,00                                                                               | 70401        | 109,00       | 30401  | 109,00 | 51401  |       |
| 060408EN | 0,8      | 91,00                                                                             | 006                                                                               | 93,00                                                                             | 30601                                                                             | 93,00                                                                               | 50601                                                                               | 93,00                                                                               | 70601        | 109,00       | 30601  | 109,00 | 50601  |       |
| 080404EN | 0,4      |                                                                                   | 135,00                                                                            | 016                                                                               | 116,00                                                                            | 31601                                                                               | 116,00                                                                              | 51601                                                                               | 116,00       | 71601        |        |        |        |       |
| 080408EN | 0,8      | 116,00                                                                            | 018                                                                               | 135,00                                                                            | 116,00                                                                            | 31801                                                                               | 116,00                                                                              | 51801                                                                               | 116,00       | 71801        | 135,00 | 31801  | 135,00 | 51801 |
| 080412EN | 1,2      |                                                                                   |                                                                                   | 116,00                                                                            | 32001                                                                             | 116,00                                                                              | 52001                                                                               | 116,00                                                                              | 72001        | 135,00       | 32001  | 135,00 | 52001  |       |
| P        |          | ●                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                   | ●                                                                                   | ●                                                                                   | ●            | ●            | ●      | ●      | ●      |       |
| M        |          | ○                                                                                 | ○                                                                                 |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     | ○            |              |        |        |        |       |
| K        |          | ○                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                   | ○                                                                                   | ○                                                                                   |              | ○            | ○      | ○      | ○      |       |
| N        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |        |        |        |       |
| S        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |        |        |        |       |
| H        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |        |        |        |       |
| O        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |        |        |        |       |

## WNMG

|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |     | NEW                                                                               |     | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -M50<br>CTCP115-P                                                                 |       | -M50<br>CTCP125-P                                                                 |       | -M50<br>CTCK110                                                                   |     | -M50<br>CTCK120                                                                   |     | -XU<br>CTCP115-P                                                                    |       | -XU<br>CTCP125-P                                                                    |       | -M50<br>CTCP135-P                                                                   |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |       |  |     |  |     |  |       |  |       |  |       |
|          |          |  |       |  |       |  |     |  |     |  |       |  |       |  |       |
|          |          | M                                                                                 |       | M                                                                                 |       | M                                                                                 |     | M                                                                                 |     | M                                                                                   |       | M                                                                                   |       | M                                                                                   |       |
|          |          | WNMG                                                                              |       | WNMG                                                                              |       | WNMG                                                                              |     | WNMG                                                                              |     | WNMG                                                                                |       | WNMG                                                                                |       | WNMG                                                                                |       |
|          |          | 76 139 ...                                                                        |       | 76 139 ...                                                                        |       | 70 139 ...                                                                        |     | 70 139 ...                                                                        |     | 76 295 ...                                                                          |       | 76 295 ...                                                                          |       | 76 139 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| 060404EN | 0,4      | 93,00                                                                             | 30401 | 93,00                                                                             | 50401 |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       | 93,00                                                                               | 70401 |
| 060408EN | 0,8      | 93,00                                                                             | 30601 | 93,00                                                                             | 50601 |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       | 93,00                                                                               | 70601 |
| 060412EN | 1,2      | 93,00                                                                             | 30801 | 93,00                                                                             | 50801 |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       | 93,00                                                                               | 70801 |
| 080404EN | 0,4      | 116,00                                                                            | 31601 | 116,00                                                                            | 51601 |                                                                                   |     |                                                                                   |     | 117,00                                                                              | 31601 | 117,00                                                                              | 51601 | 116,00                                                                              | 71601 |
| 080408EN | 0,8      | 116,00                                                                            | 31801 | 116,00                                                                            | 51801 | 116,00                                                                            | 018 | 116,00                                                                            | 518 | 117,00                                                                              | 31801 | 117,00                                                                              | 51801 | 116,00                                                                              | 71801 |
| 080412EN | 1,2      | 116,00                                                                            | 32001 | 116,00                                                                            | 52001 | 116,00                                                                            | 020 | 116,00                                                                            | 520 | 117,00                                                                              | 32001 | 117,00                                                                              | 52001 | 116,00                                                                              | 72001 |
| 080416EN | 1,6      | 116,00                                                                            | 32201 | 116,00                                                                            | 52201 |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       | 116,00                                                                              | 72201 |
| P        |          |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ○   |                                                                                   | ○   |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     | ○     |
| K        |          |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ●   |                                                                                   | ●   |                                                                                     | ○     |                                                                                     | ○     |                                                                                     |       |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |

9

## WNMG

|          |          | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |     | NEW                                                                                 |     | NEW                                                                                   |       | NEW                                                                                   |       |                                                                                       |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|
|          |          | -TMQ<br>CTCP115-P                                                                   |       | -TMQ<br>CTCP125-P                                                                   |       | -M70<br>CTCK110                                                                     |     | -M70<br>CTCK120                                                                     |     | -M70<br>CTCP115-P                                                                     |       | -M70<br>CTCP125-P                                                                     |       | -M70<br>CTCP135-P                                                                     |       |
|          |          | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       |
|          |          |  |       |  |       |  |     |  |     |  |       |  |       |  |       |
|          |          |  |       |  |       |  |     |  |     |  |       |  |       |  |       |
|          |          | M                                                                                   |       | M                                                                                   |       | M                                                                                   |     | M                                                                                   |     | M                                                                                     |       | M                                                                                     |       | M                                                                                     |       |
|          |          | WNMG                                                                                |       | WNMG                                                                                |       | WNMG                                                                                |     | WNMG                                                                                |     | WNMG                                                                                  |       | WNMG                                                                                  |       | WNMG                                                                                  |       |
|          |          | 76 198 ...                                                                          |       | 76 198 ...                                                                          |       | 70 273 ...                                                                          |     | 70 273 ...                                                                          |     | 76 273 ...                                                                            |       | 76 273 ...                                                                            |       | 76 273 ...                                                                            |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                          |       | DKK<br>1A/08                                                                          |       | DKK<br>1A/08                                                                          |       |
| 060408EN | 0,8      |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     | 93,00                                                                                 | 30601 | 93,00                                                                                 | 50601 | 93,00                                                                                 | 70601 |
| 060412EN | 1,2      |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     | 93,00                                                                                 | 30801 | 93,00                                                                                 | 50801 | 93,00                                                                                 | 70801 |
| 080408EN | 0,8      | 135,00                                                                              | 31801 | 135,00                                                                              | 51801 | 116,00                                                                              | 018 | 116,00                                                                              | 518 | 116,00                                                                                | 31801 | 116,00                                                                                | 51801 | 116,00                                                                                | 71801 |
| 080412EN | 1,2      | 135,00                                                                              | 32001 | 135,00                                                                              | 52001 | 116,00                                                                              | 020 | 116,00                                                                              | 520 | 116,00                                                                                | 32001 | 116,00                                                                                | 52001 | 116,00                                                                                | 72001 |
| 080416EN | 1,6      |                                                                                     |       |                                                                                     |       | 116,00                                                                              | 022 | 116,00                                                                              | 522 | 116,00                                                                                | 32201 | 116,00                                                                                | 52201 | 116,00                                                                                | 72201 |
| P        |          |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ○   |                                                                                     | ○   |                                                                                       | ●     |                                                                                       | ●     |                                                                                       | ●     |
| M        |          |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     |                                                                                       |       |                                                                                       |       |                                                                                       | ○     |
| K        |          |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ●   |                                                                                     | ●   |                                                                                       | ○     |                                                                                       | ○     |                                                                                       |       |
| N        |          |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |
| S        |          |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |
| H        |          |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |
| O        |          |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                     |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |

## WNMA / WNMG

|          |          | CTCK110                                                                           | CTCK120                                                                           | -F30<br>CTCM120                                                                   | -F30<br>CTPM125                                                                    | -F30<br>CTCM130                                                                     | -M30<br>CTCM120                                                                     | -M30<br>CTPM125                                                                     |
|----------|----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|          |          | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                         | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |
|          |          |  |  |  |  |  |  |  |
|          |          | R<br>WNMA                                                                         | R<br>WNMA                                                                         | F<br>WNMG                                                                         | F<br>WNMG                                                                          | F<br>WNMG                                                                           | M<br>WNMG                                                                           | M<br>WNMG                                                                           |
|          |          | 70 169 ...                                                                        | 70 169 ...                                                                        | 75 024 ...                                                                        | 75 024 ...                                                                         | 75 024 ...                                                                          | 75 025 ...                                                                          | 75 025 ...                                                                          |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      | DKK<br>1A/08                                                                      | DKK<br>1A/08                                                                      | DKK<br>1A/08                                                                       | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        |
| 060404EN | 0,4      |                                                                                   |                                                                                   | 93,00 10400                                                                       | 93,00 204                                                                          | 93,00 30400                                                                         |                                                                                     |                                                                                     |
| 060408EN | 0,8      |                                                                                   |                                                                                   | 93,00 10600                                                                       | 93,00 206                                                                          | 93,00 30600                                                                         | 93,00 10600                                                                         | 93,00 206                                                                           |
| 060412EN | 1,2      |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     | 93,00 10800                                                                         | 93,00 208                                                                           |
| 080404EN | 0,4      |                                                                                   |                                                                                   | 116,00 11600                                                                      | 116,00 216                                                                         | 116,00 31600                                                                        |                                                                                     |                                                                                     |
| 080408EN | 0,8      | 116,00 018                                                                        | 116,00 518                                                                        | 116,00 11800                                                                      | 116,00 218                                                                         | 116,00 31800                                                                        | 116,00 11800                                                                        | 116,00 218                                                                          |
| 080412EN | 1,2      | 116,00 020                                                                        | 116,00 520                                                                        |                                                                                   |                                                                                    |                                                                                     | 116,00 12000                                                                        | 116,00 220                                                                          |
| 080416EN | 1,6      | 116,00 022                                                                        | 116,00 522                                                                        |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
| P        |          | ○                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                  | ○                                                                                   | ○                                                                                   | ○                                                                                   |
| M        |          |                                                                                   |                                                                                   | ●                                                                                 | ●                                                                                  | ●                                                                                   | ●                                                                                   | ●                                                                                   |
| K        |          | ●                                                                                 | ●                                                                                 |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
| N        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
| S        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                    | ○                                                                                   |                                                                                     |                                                                                     |
| H        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
| O        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |

## WNMG

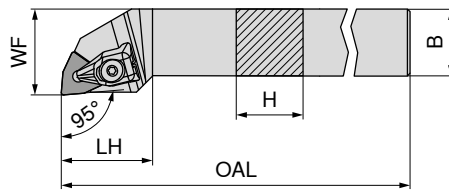
|          |          | -M30<br>CTCM130                                                                     | -M60<br>CTCM120                                                                     | -M60<br>CTPM125                                                                      | -M60<br>CTCM130                                                                       | NEW<br>-F34<br>CTPX710                                                                | -M34<br>CTPX710                                                                       |
|----------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|          |          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                           | DRAGONSKIN                                                                            | DRAGONSKIN                                                                            | DRAGONSKIN                                                                            |
|          |          |  |  |  |  |  |  |
|          |          | M<br>WNMG                                                                           | M<br>WNMG                                                                           | M<br>WNMG                                                                            | M<br>WNMG                                                                             | F<br>WNMG                                                                             | M<br>WNMG                                                                             |
|          |          | 75 025 ...                                                                          | 75 026 ...                                                                          | 75 026 ...                                                                           | 75 026 ...                                                                            | 75 313 ...                                                                            | 75 008 ...                                                                            |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                         | DKK<br>1A/08                                                                          | DKK<br>1A/08                                                                          | DKK<br>1A/08                                                                          |
| 060408EN | 0,8      | 93,00 30600                                                                         | 93,00 10600                                                                         | 93,00 206                                                                            | 93,00 30600                                                                           |                                                                                       |                                                                                       |
| 060412EN | 1,2      | 93,00 30800                                                                         | 93,00 10800                                                                         | 93,00 208                                                                            | 93,00 30800                                                                           |                                                                                       |                                                                                       |
| 080408EN | 0,8      | 116,00 31800                                                                        | 116,00 11800                                                                        | 116,00 218                                                                           | 116,00 31800                                                                          | 120,00 61800                                                                          | 123,00 61800                                                                          |
| 080412EN | 1,2      | 116,00 32000                                                                        | 116,00 12000                                                                        | 116,00 220                                                                           | 116,00 32000                                                                          |                                                                                       | 123,00 62000                                                                          |
| P        |          | ○                                                                                   | ○                                                                                   | ○                                                                                    | ○                                                                                     | ●                                                                                     | ●                                                                                     |
| M        |          | ●                                                                                   | ●                                                                                   | ●                                                                                    | ●                                                                                     | ●                                                                                     | ●                                                                                     |
| K        |          |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |
| N        |          |                                                                                     |                                                                                     |                                                                                      |                                                                                       | ○                                                                                     | ○                                                                                     |
| S        |          | ○                                                                                   |                                                                                     |                                                                                      | ○                                                                                     | ●                                                                                     | ●                                                                                     |
| H        |          |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |
| O        |          |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |



## MaxiLock-D – DWLN 95° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |     | højre        |     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                           |           | DKK<br>2A/24 |     | DKK<br>2A/24 |     |
| DWLN R/L 1616 H06 | 16      | 16      | 100       | 25       | 20       | 2                         | WN.. 0604 | 702,00       | 716 | 702,00       | 716 |
| DWLN R/L 2020 K06 | 20      | 20      | 125       | 27       | 25       | 2                         | WN.. 0604 | 781,00       | 720 | 781,00       | 720 |
| DWLN R/L 2525 M06 | 25      | 25      | 150       | 27       | 32       | 2                         | WN.. 0604 | 808,00       | 725 | 808,00       | 725 |
| DWLN R/L 2020 K08 | 20      | 20      | 125       | 34       | 25       | 4                         | WN.. 0804 | 781,00       | 620 | 781,00       | 620 |
| DWLN R/L 2525 M08 | 25      | 25      | 150       | 34       | 32       | 4                         | WN.. 0804 | 808,00       | 625 | 808,00       | 625 |

| Reserve dele<br>Til artikelnr. | 70 950 ...   |     | 80 950 ... |     | 70 950 ...   |     | 70 950 ...   |     |
|--------------------------------|--------------|-----|------------|-----|--------------|-----|--------------|-----|
|                                | DKK<br>2A/28 |     | DKK<br>Y7  |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
| 70 543 716 / 70 542 716        | 222,00       | 823 | 103,00     | 126 | 30,00        | 819 | 32,00        | 807 |
| 70 543 720 / 70 542 720        | 222,00       | 823 | 103,00     | 126 | 30,00        | 819 | 32,00        | 807 |
| 70 543 725 / 70 542 725        | 222,00       | 823 | 103,00     | 126 | 30,00        | 819 | 32,00        | 807 |
| 70 543 620 / 70 542 620        | 217,00       | 824 | 110,00     | 128 | 27,00        | 820 | 93,00        | 812 |
| 70 543 625 / 70 542 625        | 217,00       | 824 | 110,00     | 128 | 27,00        | 820 | 93,00        | 812 |

X-klampe-  
sortiment

Torx nøgle



Klemskrue

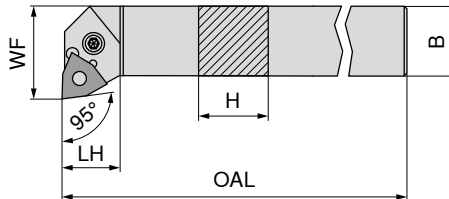


HM-underlag-W

## MaxiLock-N – PWLN 95° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |                     | højre        |                     |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|---------------------|--------------|---------------------|
|                   |         |         |           |          |          |                           |           | DKK<br>2A/24 |                     | DKK<br>2A/24 |                     |
| PWLN R/L 1616 H06 | 16      | 16      | 100       | 20       | 22,5     | 3                         | WNMG 0604 | 702,00       | 116                 | 702,00       | 11600 <sup>1)</sup> |
| PWLN R/L 2020 K06 | 20      | 20      | 125       | 26       | 25,0     | 3                         | WNMG 0604 | 781,00       | 12000 <sup>1)</sup> | 781,00       | 12000 <sup>1)</sup> |
| PWLN R/L 2525 M06 | 25      | 25      | 150       | 19       | 32,0     | 3                         | WNMG 0604 | 808,00       | 125                 | 808,00       | 12500 <sup>1)</sup> |
| PWLN R/L 2020 K08 | 20      | 20      | 125       | 22       | 25,0     | 4                         | WNMG 0804 | 781,00       | 020                 | 781,00       | 020                 |
| PWLN R/L 2525 M08 | 25      | 25      | 150       | 22       | 32,0     | 4                         | WNMG 0804 | 808,00       | 025                 | 808,00       | 025                 |
| PWLN R/L 3225 P08 | 32      | 25      | 170       | 22       | 32,0     | 4                         | WNMG 0804 | 866,00       | 032                 | 866,00       | 032                 |

1) Forniklet

| Reserve dele<br>Til artikelnr. | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
|                                | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
| 70 542 11600 / 70 543 116      | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 68,00        | 127 |
| 70 542 12000 / 70 543 12000    | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 68,00        | 127 |
| 70 542 12500 / 70 543 125      | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 | 68,00        | 127 |
| 70 542 020 / 70 543 020        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 81,00        | 235 |
| 70 542 025 / 70 543 025        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 81,00        | 235 |
| 70 542 032 / 70 543 032        | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 | 81,00        | 235 |



Spændenøgle



Rørstift



Montagedorn



Spændearm

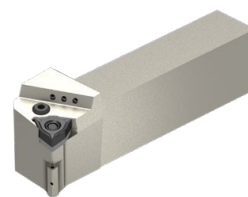
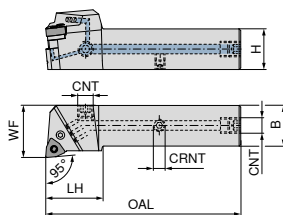
Fastspændings-  
skrue

HM-underlag-W

# MaxiLock-N – PWLN 95° DC – holder med spændearm

## Leveringsomfang:

Holder med unbrakonøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|------------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                        |         |         |           |          |          |      |       |                           |           | 70 599 ...     | DKK<br>2A/24 | 70 599 ...   | DKK<br>2A/24 |
| PWLN R/L 2020 X06-T DC | 20      | 20      | 104       | 35       | 25       | M6   | G1/8" | 3                         | WNMG 0604 | 1.559,00       | 02000        | 1.559,00     | 02001        |
| PWLN R/L 2525 X06-T DC | 25      | 25      | 120       | 35       | 32       | M6   | G1/8" | 3                         | WNMG 0604 | 1.642,00       | 02500        | 1.642,00     | 02501        |
| PWLN R/L 2020 X08-T DC | 20      | 20      | 104       | 35       | 25       | M6   | G1/8" | 4                         | WNMG 0804 | 1.559,00       | 12000        | 1.559,00     | 12001        |
| PWLN R/L 2525 X08-T DC | 25      | 25      | 120       | 35       | 32       | M6   | G1/8" | 4                         | WNMG 0804 | 1.642,00       | 12500        | 1.642,00     | 12501        |
| PWLN R/L 3225 X08-T DC | 32      | 25      | 135       | 35       | 32       | M6   | G1/8" | 4                         | WNMG 0804 | 1.724,00       | 03200        | 1.724,00     | 03201        |

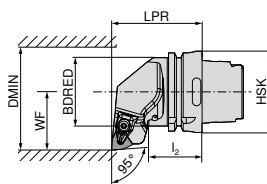
|                             |  | Køleprop   |  | Spændearm  |  | Fastspændings-skrue |  | HM-underlag-W |  | Spændeskruer |  |
|-----------------------------|--|------------|--|------------|--|---------------------|--|---------------|--|--------------|--|
|                             |  | 70 950 ... |  | 70 950 ... |  | 70 950 ...          |  | 70 950 ...    |  | 70 950 ...   |  |
| Reserve dele                |  | DKK        |  | DKK        |  | DKK                 |  | DKK           |  | DKK          |  |
| Til artikelnr.              |  | 2A/28      |  | 2A/28      |  | 2A/28               |  | 2A/28         |  | 2A/28        |  |
| 70 599 02001 / 70 599 02000 |  | 33,00      |  | 116,00     |  | 30,00               |  | 68,00         |  | 27,00        |  |
| 70 599 02501 / 70 599 02500 |  | 33,00      |  | 116,00     |  | 30,00               |  | 68,00         |  | 27,00        |  |
| 70 599 12001 / 70 599 12000 |  | 33,00      |  | 117,00     |  | 33,00               |  | 81,00         |  | 27,00        |  |
| 70 599 12501 / 70 599 12500 |  | 33,00      |  | 117,00     |  | 33,00               |  | 81,00         |  | 27,00        |  |
| 70 599 03201 / 70 599 03200 |  | 33,00      |  | 117,00     |  | 33,00               |  | 81,00         |  | 27,00        |  |

|                             |  | Spændenøgle |  | Rørstift   |  | Montagedorn |  |
|-----------------------------|--|-------------|--|------------|--|-------------|--|
|                             |  | 70 950 ...  |  | 70 950 ... |  | 70 950 ...  |  |
| Reserve dele                |  | DKK         |  | DKK        |  | DKK         |  |
| Til artikelnr.              |  | 2A/28       |  | 2A/28      |  | 2A/28       |  |
| 70 599 02001 / 70 599 02000 |  | 23,00       |  | 20,00      |  | 11,00       |  |
| 70 599 02501 / 70 599 02500 |  | 23,00       |  | 20,00      |  | 11,00       |  |
| 70 599 12001 / 70 599 12000 |  | 23,00       |  | 16,00      |  | 11,00       |  |
| 70 599 12501 / 70 599 12500 |  | 23,00       |  | 16,00      |  | 11,00       |  |
| 70 599 03201 / 70 599 03200 |  | 23,00       |  | 16,00      |  | 11,00       |  |

## MaxiLock-D – DWLN 95° – holder med spændeklampe

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse      | Holder    | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Vendskær  | venstre<br>74 529 ...<br>DKK<br>2D/80 | højre<br>74 528 ...<br>DKK<br>2D/80 |
|---------------------|-----------|-----------|----------------------|-------------|----------|------------|-----------|---------------------------------------|-------------------------------------|
| HSK T63 DWLN R/L 08 | HSK-T 63  | 70        | 42,00                | 52,6        | 45       | 125        | WN.. 0804 | 2.105,00                              | 2.105,00                            |
| HSK T100 DWLN R 08  | HSK-T 100 | 80        | 45,00                | 87,6        | 55       | 125        | WN.. 0804 | 2.471,00                              | 2.471,00                            |
| HSK T100 DWLN L 08  | HSK-T 100 | 80        | 53,96                | 87,6        | 55       | 125        | WN.. 0804 | 2.471,00                              | 2.471,00                            |

### Reserve dele

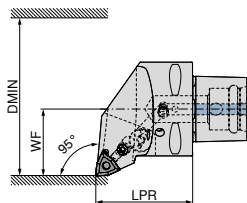
Til artikelnr.

| Reserve dele | Til artikelnr. | 74 528 508 / 74 529 508 | 74 528 708 / 74 529 708 | X-klampe-sortiment<br>70 950 ...<br>DKK<br>2A/28 | Torx nøgle<br>80 950 ...<br>DKK<br>Y7 | Klemskrue<br>70 950 ...<br>DKK<br>2A/28 | HM-underlag-W<br>70 950 ...<br>DKK<br>2A/28 |
|--------------|----------------|-------------------------|-------------------------|--------------------------------------------------|---------------------------------------|-----------------------------------------|---------------------------------------------|
| T15 - IP     | 824            | 217,00                  | 217,00                  | 110,00                                           | 128                                   | 27,00                                   | 93,00                                       |
| T15 - IP     | 824            | 217,00                  | 217,00                  | 110,00                                           | 128                                   | 27,00                                   | 93,00                                       |

## MaxiLock-N – PWLN 95° – holder med spændearm

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | Direct Cooling-kompatibel | venstre<br>84 653 ...<br>DKK<br>Y8 | højre<br>84 652 ...<br>DKK<br>Y8 |
|-------------------------|--------|-----------|----------|------------|---------------------------|-----------|---------------------------|------------------------------------|----------------------------------|
| PSC40 PWLN R/L 50050-08 | PSC 40 | 50        | 27       | 50         | 5                         | WN.. 0804 | DC                        | 2.044,00                           | 2.044,00                         |
| PSC50 PWLN R/L 65060-08 | PSC 50 | 60        | 35       | 65         | 5                         | WN.. 0804 | DC                        | 2.252,00                           | 2.252,00                         |
| PSC63 PWLN R/L 80065-08 | PSC 63 | 65        | 45       | 80         | 5                         | WN.. 0804 | DC                        | 2.557,00                           | 2.557,00                         |



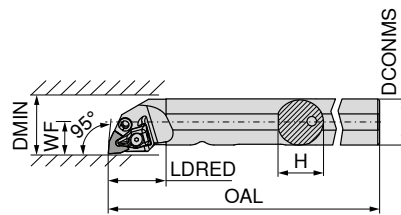
Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

| Reserve dele | Til artikelnr. | 84 652 00895 / 84 653 00895 | 84 652 00894 / 84 653 00894 | 84 652 00893 / 84 653 00893 | Rørstift<br>84 950 ...<br>DKK<br>Y8 | Spændeskrue<br>84 950 ...<br>DKK<br>Y8 | Spændearm<br>84 950 ...<br>DKK<br>Y8 | HM-underlag-W<br>84 950 ...<br>DKK<br>Y8 |
|--------------|----------------|-----------------------------|-----------------------------|-----------------------------|-------------------------------------|----------------------------------------|--------------------------------------|------------------------------------------|
| M8X1/L17 SW3 | 29200          | 10,00                       | 10,00                       | 10,00                       | 41,00                               | 139,00                                 | 219,00                               | 27700                                    |
| M8X1/L17 SW3 | 29200          | 10,00                       | 10,00                       | 10,00                       | 41,00                               | 139,00                                 | 219,00                               | 27700                                    |
| M8X1/L17 SW3 | 29200          | 10,00                       | 10,00                       | 10,00                       | 41,00                               | 139,00                                 | 219,00                               | 27700                                    |

## MaxiLock-D – DWLN 95° – borestang med spændeklampe

### Leveringsomfang:

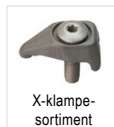
Borestang med Torx-nøgle



Illustrationerne viser højredførelse



| ISO-betegnelse   | DCONMS | H  | OAL | LDRED | WF | DMIN | Fastspændingsmoment | Vendeskær | venstre      | højre        |
|------------------|--------|----|-----|-------|----|------|---------------------|-----------|--------------|--------------|
|                  | mm     | mm | mm  | mm    | mm | mm   | Nm                  |           | DKK<br>2A/24 | DKK<br>2A/24 |
| A25R DWLN R/L 06 | 25     | 24 | 200 | 32    | 17 | 32   | 2                   | WN.. 0604 | 2.041,00     | 725          |
| A32S DWLN R/L 08 | 32     | 31 | 250 | 40    | 22 | 44   | 4                   | WN.. 0804 | 2.111,00     | 732          |
| A40T DWLN R/L 08 | 40     | 39 | 300 | 45    | 27 | 50   | 4                   | WN.. 0804 | 2.351,00     | 640          |



70 950 ...



80 950 ...



70 950 ...



70 950 ...



70 950 ...

## Reserve dele

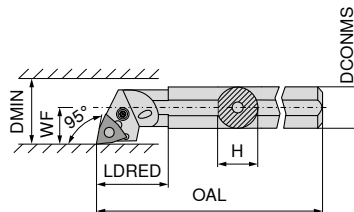
Til artikelnr.

|                           | DKK<br>2A/28 |     | DKK<br>Y7 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
|---------------------------|--------------|-----|-----------|-----|--------------|-----|--------------|-----|--------------|-----|
| 70 572 725 / 70 573 725   | 222,00       | 823 | 103,00    | 126 | 30,00        | 819 | 195,00       | 834 | 32,00        | 807 |
| 70 572 732 / 70 573 732   | 217,00       | 824 | 110,00    | 128 | 27,00        | 820 | 195,00       | 834 | 93,00        | 812 |
| 70 572 640 / 70 573 64000 | 217,00       | 824 | 110,00    | 128 | 27,00        | 820 | 195,00       | 834 | 93,00        | 812 |

## MaxiLock-N – PWLN 95° – borestang med spændearm

### Leveringsomfang:

Borestang med Inbus-nøgle



Illustrationerne viser højredførelse



| ISO-betegnelse     | DCONMS | H  | OAL | LDRED | WF | DMIN | Fastspændingsmoment | Vendeskær | venstre      | højre               |
|--------------------|--------|----|-----|-------|----|------|---------------------|-----------|--------------|---------------------|
|                    | mm     | mm | mm  | mm    | mm | mm   | Nm                  |           | DKK<br>2A/24 | DKK<br>2A/24        |
| A16M PWLN R/L 06   | 16     | 15 | 150 | 20    | 11 | 20   | 3                   | WNMG 0604 | 1.659,00     | 11600 <sup>1)</sup> |
| A20Q PWLN R/L 06-1 | 20     | 19 | 180 | 30    | 13 | 25   | 3                   | WNMG 0604 | 1.831,00     | 12100 <sup>1)</sup> |
| A25R PWLN R/L 06   | 25     | 23 | 200 | 25    | 17 | 32   | 3                   | WNMG 0604 | 2.041,00     | 12500 <sup>1)</sup> |
| A32S PWLN R/L 06   | 32     | 30 | 250 | 50    | 22 | 40   | 3                   | WNMG 0604 | 2.111,00     | 132                 |
| A25R PWLN R/L 08   | 25     | 23 | 200 | 40    | 17 | 31   | 4                   | WNMG 0804 | 2.042,00     | 225                 |
| A32S PWLN R/L 08   | 32     | 30 | 250 | 50    | 22 | 40   | 4                   | WNMG 0804 | 2.111,00     | 032                 |
| A40T PWLN R/L 08   | 40     | 39 | 300 | 60    | 27 | 50   | 4                   | WNMG 0804 | 2.351,00     | 040                 |

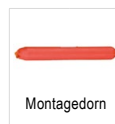
1) Forniklet



70 950 ...



70 950 ...



70 950 ...



70 950 ...



70 950 ...



70 950 ...

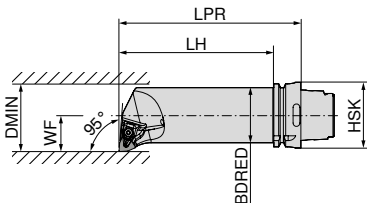
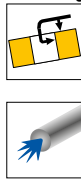
## Reserve dele

Til artikelnr.

|                             | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
|-----------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
| 70 572 11600 / 70 573 11600 | 23,00        | 177 |              |     | 141,00       | 129 | 40,00        | 217 |              |     |
| 70 572 12100 / 70 573 12100 | 23,00        | 177 |              |     | 141,00       | 129 | 40,00        | 217 |              |     |
| 70 572 12500 / 70 573 12500 | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 |
| 70 572 132 / 70 573 132     | 23,00        | 175 | 20,00        | 122 | 11,00        | 191 | 116,00       | 185 | 30,00        | 208 |
| 70 572 225 / 70 573 225     | 23,00        | 176 |              |     | 117,00       | 187 | 41,00        | 205 |              |     |
| 70 572 032 / 70 573 032     | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 |
| 70 572 040 / 70 573 040     | 23,00        | 176 | 16,00        | 198 | 11,00        | 192 | 117,00       | 187 | 33,00        | 209 |

MaxiLock-D – DWLN 95° – borestang med spændeklampe

Leveringsomfang:  
Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder   | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------------|----------|-----------|----------|-------------|----------|------------|---------------------------|-----------|
| HSK T63 50Q DWLN R/L 08 | HSK-T 63 | 175       | 149      | 50          | 35       | 63         | 4                         | WN.. 0804 |

| venstre           | højre             |
|-------------------|-------------------|
| <b>74 537 ...</b> | <b>74 536 ...</b> |
| DKK 2D/80         | DKK 2D/80         |
| 2.887,00 508      | 2.887,00 508      |

Reserve dele  
Til artikelnr.

74 536 508 / 74 537 508



X-klampe-  
sortiment

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK 2A/28         |
| 217,00 824        |



Torx nøgle

|                   |
|-------------------|
| <b>80 950 ...</b> |
| DKK Y7            |
| 110,00 128        |



Klemskrue

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK 2A/28         |
| 27,00 820         |

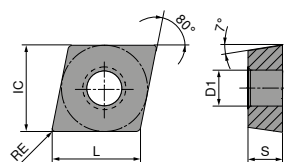


HM-underlag-W

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK 2A/28         |
| 93,00 812         |

## CCGT / CCMT / CCET

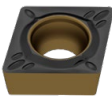
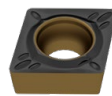
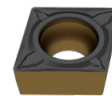
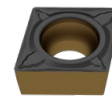
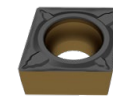
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CC.T 0602.. | 6,4     | 2,38    | 2,8      | 6,35     |
| CC.T 09T3.. | 9,7     | 3,97    | 4,4      | 9,52     |
| CC.T 1204.. | 12,9    | 4,76    | 5,5      | 12,70    |



## CCGT / CCMT

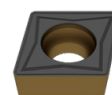
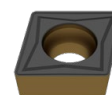
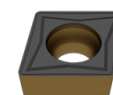
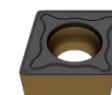
|          |          | -CF05<br>CTEP110 |     | -CF55<br>CTEP110 |     | -SF<br>TCM407  |     | -SF<br>TCM10   |     | -SMF<br>TCM10  |     | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SF<br>CTCP135-P |       |
|----------|----------|------------------|-----|------------------|-----|----------------|-----|----------------|-----|----------------|-----|-------------------------|-------|-------------------------|-------|
|          |          | DRAGONSKIN       |     | DRAGONSKIN       |     |                |     |                |     |                |     | DRAGONSKIN              |       | DRAGONSKIN              |       |
|          |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
|          |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
|          |          | F                |     | F                |     | F              |     | F              |     | F              |     | F                       |       | F                       |       |
|          |          | CERMET<br>CCGT   |     | CERMET<br>CCMT   |     | CERMET<br>CCGT |     | CERMET<br>CCGT |     | CERMET<br>CCMT |     | CCGT                    |       | CCGT                    |       |
|          |          | 76 247 ...       |     | 76 248 ...       |     | 70 251 ...     |     | 70 251 ...     |     | 70 249 ...     |     | 76 251 ...              |       | 76 251 ...              |       |
| ISO      | RE<br>mm | DKK<br>1A/78     |     | DKK<br>1A/78     |     | DKK<br>1A/78   |     | DKK<br>1A/78   |     | DKK<br>1A/78   |     | DKK<br>1A/08            |       | DKK<br>1A/08            |       |
| 060202EN | 0,2      | 131,00           | 002 |                  |     | 125,00         | 850 | 125,00         | 900 |                |     | 131,00                  | 50201 | 131,00                  | 70201 |
| 060204EN | 0,4      | 131,00           | 004 | 70,00            | 004 | 125,00         | 852 | 125,00         | 902 | 68,00          | 900 |                         |       |                         |       |
| 09T302EN | 0,2      | 138,00           | 014 |                  |     | 131,00         | 854 | 131,00         | 904 |                |     |                         |       |                         |       |
| 09T304EN | 0,4      | 138,00           | 016 | 91,00            | 016 |                |     | 131,00         | 906 | 85,00          | 904 |                         |       |                         |       |
| 09T308EN | 0,8      | 138,00           | 018 | 91,00            | 018 |                |     | 131,00         | 908 | 85,00          | 906 |                         |       |                         |       |
| 120404EN | 0,4      |                  |     | 127,00           | 028 |                |     | 163,00         | 910 |                |     |                         |       |                         |       |
| P        |          | ●                |     | ●                |     | ●              |     | ●              |     | ●              |     | ●                       |       | ●                       |       |
| M        |          | ○                |     | ○                |     | ○              |     | ○              |     | ○              |     | ○                       |       | ○                       |       |
| K        |          | ○                |     | ○                |     | ○              |     | ○              |     | ○              |     | ○                       |       | ○                       |       |
| N        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
| S        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
| H        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
| O        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |

## CCMT / CCGT

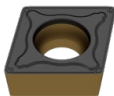
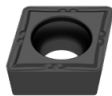
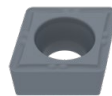
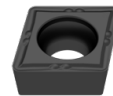
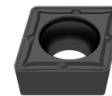
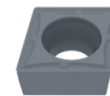
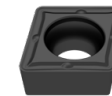
|          |          | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                                 |  | NEW                                                                                 |  |                                                                                     |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | -SF<br>CTCP115-P                                                                  |  | -SF<br>CTCP125-P                                                                  |  | -SF<br>CTCP135-P                                                                  |  | -SMF<br>CTCP115-P                                                                 |  | -SMF<br>CTCP125-P                                                                   |  | -SMF<br>CTCP135-P                                                                   |  | -SM<br>CTCP125-P                                                                    |  |
|          |          | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          | F<br>CCMT                                                                         |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                           |  | F<br>CCMT                                                                           |  | M<br>CCGT                                                                           |  |
|          |          | 76 253 ...                                                                        |  | 76 253 ...                                                                        |  | 76 253 ...                                                                        |  | 76 249 ...                                                                        |  | 76 249 ...                                                                          |  | 76 249 ...                                                                          |  | 76 250 ...                                                                          |  |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  |
| 060202EN | 0,2      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  | 50201                                                                               |  |
| 060204EN | 0,4      | 72,00 30401                                                                       |  | 72,00 50401                                                                       |  | 72,00 70401                                                                       |  |                                                                                   |  | 72,00 50401                                                                         |  | 72,00 70401                                                                         |  |                                                                                     |  |
| 060208EN | 0,8      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 72,00 50601                                                                         |  |                                                                                     |  |                                                                                     |  |
| 09T304EN | 0,4      | 91,00 31601                                                                       |  | 91,00 51601                                                                       |  | 91,00 71601                                                                       |  | 91,00 31601                                                                       |  | 91,00 51601                                                                         |  | 91,00 71601                                                                         |  |                                                                                     |  |
| 09T308EN | 0,8      | 91,00 31801                                                                       |  | 91,00 51801                                                                       |  |                                                                                   |  | 91,00 31801                                                                       |  | 91,00 51801                                                                         |  |                                                                                     |  |                                                                                     |  |
| 120404EN | 0,4      |                                                                                   |  | 127,00 52801                                                                      |  |                                                                                   |  |                                                                                   |  | 127,00 52801                                                                        |  |                                                                                     |  |                                                                                     |  |
| 120408EN | 0,8      |                                                                                   |  | 127,00 53001                                                                      |  |                                                                                   |  | 127,00 33001                                                                      |  |                                                                                     |  | 127,00 73001                                                                        |  |                                                                                     |  |
| P        |          | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| M        |          |                                                                                   |  |                                                                                   |  | ○                                                                                 |  |                                                                                   |  |                                                                                     |  | ○                                                                                   |  |                                                                                     |  |
| K        |          | ○                                                                                 |  | ○                                                                                 |  |                                                                                   |  | ○                                                                                 |  | ○                                                                                   |  |                                                                                     |  | ○                                                                                   |  |
| N        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| S        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

9

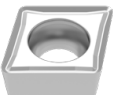
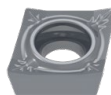
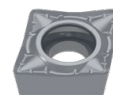
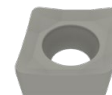
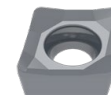
## CCGT / CCMT

|          |          | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                   |  |                                                                                       |  |                                                                                       |  |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |          | -SM<br>CTCP135-P                                                                    |  | -SM<br>CTCK110                                                                      |  | -SM<br>CTCK120                                                                      |  | -SM<br>CTCP115-P                                                                    |  | -SM<br>CTCP125-P                                                                      |  | -SM<br>CTCP135-P                                                                      |  | -SMQ<br>CTCP115-P                                                                     |  |
|          |          | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                            |  | DRAGONSkin                                                                            |  | DRAGONSkin                                                                            |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          | M<br>CCGT                                                                           |  | M<br>CCMT                                                                           |  | M<br>CCMT                                                                           |  | M<br>CCMT                                                                           |  | M<br>CCMT                                                                             |  | M<br>CCMT                                                                             |  | F<br>CCMT                                                                             |  |
|          |          | 76 250 ...                                                                          |  | 70 252 ...                                                                          |  | 70 252 ...                                                                          |  | 76 252 ...                                                                          |  | 76 252 ...                                                                            |  | 76 252 ...                                                                            |  | 76 194 ...                                                                            |  |
| ISO      | RE<br>mm | DKK<br>1A/08<br>131,00                                                              |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  |
| 060202EN | 0,2      | 70201                                                                               |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 060204EN | 0,4      |                                                                                     |  | 72,00 004                                                                           |  | 72,00 554                                                                           |  | 72,00 30401                                                                         |  | 72,00 50401                                                                           |  | 72,00 70401                                                                           |  |                                                                                       |  |
| 060208EN | 0,8      |                                                                                     |  | 72,00 006                                                                           |  | 72,00 506                                                                           |  | 72,00 30601                                                                         |  |                                                                                       |  | 72,00 70601                                                                           |  |                                                                                       |  |
| 09T304EN | 0,4      |                                                                                     |  | 91,00 016                                                                           |  | 91,00 516                                                                           |  | 91,00 31601                                                                         |  | 91,00 51601                                                                           |  | 91,00 71601                                                                           |  | 102,00 31601                                                                          |  |
| 09T308EN | 0,8      |                                                                                     |  | 91,00 018                                                                           |  | 91,00 518                                                                           |  | 91,00 31801                                                                         |  | 91,00 51801                                                                           |  | 91,00 71801                                                                           |  | 102,00 31801                                                                          |  |
| 09T312EN | 1,2      |                                                                                     |  | 91,00 020                                                                           |  | 91,00 520                                                                           |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 120404EN | 0,4      |                                                                                     |  | 127,00 028                                                                          |  | 127,00 528                                                                          |  | 127,00 32801                                                                        |  | 127,00 52801                                                                          |  | 127,00 72801                                                                          |  | 143,00 32801                                                                          |  |
| 120408EN | 0,8      |                                                                                     |  | 127,00 030                                                                          |  | 127,00 530                                                                          |  | 127,00 33001                                                                        |  | 127,00 53001                                                                          |  | 127,00 73001                                                                          |  | 143,00 33001                                                                          |  |
| 120412EN | 1,2      |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | 127,00 53201                                                                          |  |                                                                                       |  |                                                                                       |  |
| P        |          | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| M        |          | ○                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  | ○                                                                                     |  |                                                                                       |  |
| K        |          |                                                                                     |  | ●                                                                                   |  | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  |                                                                                       |  | ○                                                                                     |  |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| S        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |

## CCMT

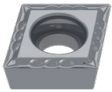
|          |          | NEW                                                                               |       |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|
|          |          | <b>-SMQ</b><br>CTCP125-P                                                          |       | <b>-M25</b><br>CTCM120                                                            |       | <b>-M25</b><br>CTPM125                                                            |     | <b>-M25</b><br>CTCM130                                                            |       | <b>-M55</b><br>CTCM120                                                              |       | <b>-M55</b><br>CTPM125                                                              |     | <b>-M55</b><br>CTCM130                                                              |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |       |  |     |  |       |  |       |  |     |  |       |
|          |          |  |       |  |       |  |     |  |       |  |       |  |     |  |       |
|          |          | <b>F</b><br>CCMT                                                                  |       | <b>F</b><br>CCMT                                                                  |       | <b>F</b><br>CCMT                                                                  |     | <b>F</b><br>CCMT                                                                  |       | <b>M</b><br>CCMT                                                                    |       | <b>M</b><br>CCMT                                                                    |     | <b>M</b><br>CCMT                                                                    |       |
|          |          | 76 194 ...                                                                        |       | 75 210 ...                                                                        |       | 75 210 ...                                                                        |     | 75 210 ...                                                                        |       | 75 211 ...                                                                          |       | 75 211 ...                                                                          |     | 75 211 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |     | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |       |
| 060204EN | 0,4      |                                                                                   |       | 72,00                                                                             | 10400 | 72,00                                                                             | 204 | 72,00                                                                             | 30400 | 72,00                                                                               | 10400 | 72,00                                                                               | 204 | 72,00                                                                               | 30400 |
| 09T304EN | 0,4      | 102,00                                                                            | 51601 | 91,00                                                                             | 11600 | 91,00                                                                             | 216 | 91,00                                                                             | 31600 | 91,00                                                                               | 11600 | 91,00                                                                               | 216 | 91,00                                                                               | 31600 |
| 09T308EN | 0,8      | 102,00                                                                            | 51801 | 91,00                                                                             | 11800 | 91,00                                                                             | 218 | 91,00                                                                             | 31800 | 91,00                                                                               | 11800 | 91,00                                                                               | 218 | 91,00                                                                               | 31800 |
| 120404EN | 0,4      | 143,00                                                                            | 52801 |                                                                                   |       |                                                                                   |     |                                                                                   |       | 127,00                                                                              | 12800 | 127,00                                                                              | 228 | 127,00                                                                              | 32800 |
| 120408EN | 0,8      | 143,00                                                                            | 53001 |                                                                                   |       |                                                                                   |     |                                                                                   |       | 127,00                                                                              | 13000 | 127,00                                                                              | 230 | 127,00                                                                              | 33000 |
| P        |          |                                                                                   | ●     |                                                                                   | ○     |                                                                                   | ○   |                                                                                   | ○     |                                                                                     | ○     |                                                                                     | ○   |                                                                                     | ○     |
| M        |          |                                                                                   |       | ●                                                                                 |       | ●                                                                                 |     | ●                                                                                 |       | ●                                                                                   |       | ●                                                                                   |     | ●                                                                                   |       |
| K        |          |                                                                                   | ○     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   | ○     |                                                                                     |       |                                                                                     |     |                                                                                     | ○     |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |

## CCGT

|          |          | <b>-23P</b><br>H216T                                                                |     | <b>-25P</b><br>H210T                                                                |     | <b>-25P</b><br>CTPX710                                                              |       | <b>-25Q</b><br>H210T                                                                |     | <b>-25Q</b><br>CTPX710                                                                |       | <b>-27</b><br>H10T                                                                    |     | <b>-27</b><br>CTPX715                                                                 |       |
|----------|----------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|
|          |          | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |     | DRAGONSKIN                                                                            |       |
|          |          |  |     |  |     |  |       |  |     |  |       |  |     |  |       |
|          |          |  |     |  |     |  |       |  |     |  |       |  |     |  |       |
|          |          | <b>F</b><br>CCGT                                                                    |     | <b>F</b><br>CCGT                                                                    |     | <b>M</b><br>CCGT                                                                    |       | <b>M</b><br>CCGT                                                                    |     | <b>M</b><br>CCGT                                                                      |       | <b>M</b><br>CCGT                                                                      |     | <b>M</b><br>CCGT                                                                      |       |
|          |          | 70 255 ...                                                                          |     | 70 248 ...                                                                          |     | 70 248 ...                                                                          |       | 70 248 ...                                                                          |     | 70 248 ...                                                                            |       | 70 254 ...                                                                            |     | 70 254 ...                                                                            |       |
| ISO      | RE<br>mm | DKK<br>1A/90                                                                        |     | DKK<br>1A/90                                                                        |     | DKK<br>1A/90                                                                        |       | DKK<br>1A/90                                                                        |     | DKK<br>1A/90                                                                          |       | DKK<br>1A/90                                                                          |     | DKK<br>1A/90                                                                          |       |
| 060202FN | 0,2      |                                                                                     | 652 |                                                                                     | 636 | 122,00                                                                              | 70200 |                                                                                     |     |                                                                                       |       | 96,00                                                                                 | 600 | 116,00                                                                                | 80200 |
| 060204FN | 0,4      | 102,00                                                                              | 654 | 102,00                                                                              | 638 | 122,00                                                                              | 70400 | 111,00                                                                              | 678 | 146,00                                                                                | 75400 | 96,00                                                                                 | 602 | 116,00                                                                                | 80400 |
| 09T302FN | 0,2      |                                                                                     |     | 108,00                                                                              | 639 | 125,00                                                                              | 71400 |                                                                                     |     |                                                                                       |       | 102,00                                                                                | 604 | 120,00                                                                                | 81400 |
| 09T304FN | 0,4      | 108,00                                                                              | 656 | 108,00                                                                              | 640 | 125,00                                                                              | 71600 | 116,00                                                                              | 680 | 155,00                                                                                | 76600 | 102,00                                                                                | 606 | 120,00                                                                                | 81600 |
| 09T308FN | 0,8      | 108,00                                                                              | 658 | 108,00                                                                              | 641 | 125,00                                                                              | 71800 | 116,00                                                                              | 681 | 155,00                                                                                | 76800 | 102,00                                                                                | 608 | 120,00                                                                                | 81800 |
| 09T316FN | 1,6      |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |       |                                                                                       |     | 141,00                                                                                | 72200 |
| 120402FN | 0,2      |                                                                                     |     | 125,00                                                                              | 643 |                                                                                     |       |                                                                                     |     |                                                                                       |       | 120,00                                                                                | 610 | 148,00                                                                                | 82600 |
| 120404FN | 0,4      |                                                                                     |     | 125,00                                                                              | 642 | 160,00                                                                              | 72800 | 138,00                                                                              | 682 | 172,00                                                                                | 77800 | 120,00                                                                                | 612 | 148,00                                                                                | 82800 |
| 120408FN | 0,8      |                                                                                     |     | 125,00                                                                              | 644 | 160,00                                                                              | 73000 | 138,00                                                                              | 686 | 172,00                                                                                | 78000 | 120,00                                                                                | 614 | 148,00                                                                                | 83000 |
| P        |          |                                                                                     | ●   |                                                                                     | ●   |                                                                                     | ●     |                                                                                     | ●   |                                                                                       | ●     |                                                                                       | ●   |                                                                                       | ●     |
| M        |          |                                                                                     |     |                                                                                     |     | ●                                                                                   |       |                                                                                     |     | ●                                                                                     |       |                                                                                       |     |                                                                                       |       |
| K        |          |                                                                                     | ○   |                                                                                     | ○   |                                                                                     |       | ○                                                                                   |     |                                                                                       |       | ○                                                                                     |     | ○                                                                                     |       |
| N        |          | ●                                                                                   |     | ●                                                                                   |     | ●                                                                                   |       | ●                                                                                   |     | ●                                                                                     |       | ●                                                                                     |     | ●                                                                                     |       |
| S        |          |                                                                                     |     | ○                                                                                   |     | ●                                                                                   |       | ○                                                                                   |     | ●                                                                                     |       |                                                                                       |     | ●                                                                                     |       |
| H        |          |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| O        |          | ○                                                                                   |     | ○                                                                                   |     |                                                                                     |       | ○                                                                                   |     |                                                                                       |       | ○                                                                                     |     | ○                                                                                     |       |

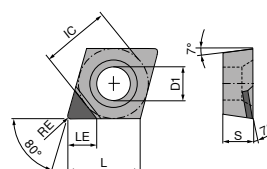


CCET / CCMT

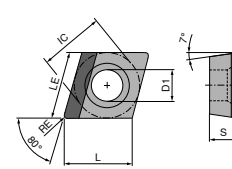
|          |          | NEW                                                                                 |                                                                                     | NEW                                                                                 |  |
|----------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|
|          |          | -F05<br>CTPX710                                                                     | -29<br>H216T                                                                        | -29<br>CTPX715                                                                      |  |
|          |          | DRAGONSKIN                                                                          |                                                                                     | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |
|          |          |  |  |  |  |
|          |          | F<br>CCET                                                                           | M<br>CCMT                                                                           | M<br>CCMT                                                                           |  |
|          |          | 76 243 ...                                                                          | 70 245 ...                                                                          | 70 245 ...                                                                          |  |
| ISO      | RE<br>mm | DKK<br>1A/08<br>173,00<br>173,00                                                    | DKK<br>1A/90<br>74,00                                                               | DKK<br>1A/90<br>89,00                                                               |  |
| 060201FN | 0,1      | 10100                                                                               |                                                                                     |                                                                                     |  |
| 060202FN | 0,2      | 10200                                                                               |                                                                                     |                                                                                     |  |
| 060204EN | 0,4      |                                                                                     | 60400                                                                               | 70400                                                                               |  |
| 060204FN | 0,4      | 173,00 10400                                                                        |                                                                                     |                                                                                     |  |
| 09T304EN | 0,4      |                                                                                     | 78,00 61600                                                                         | 91,00 71600                                                                         |  |
| 09T308EN | 0,8      |                                                                                     | 78,00 61800                                                                         | 91,00 71800                                                                         |  |
| P        |          | ●                                                                                   |                                                                                     | ●                                                                                   |  |
| M        |          | ●                                                                                   |                                                                                     | ●                                                                                   |  |
| K        |          |                                                                                     | ○                                                                                   | ○                                                                                   |  |
| N        |          | ●                                                                                   | ●                                                                                   | ●                                                                                   |  |
| S        |          | ●                                                                                   |                                                                                     | ●                                                                                   |  |
| H        |          |                                                                                     |                                                                                     |                                                                                     |  |
| O        |          |                                                                                     | ○                                                                                   | ○                                                                                   |  |

## CCGW / CCGT

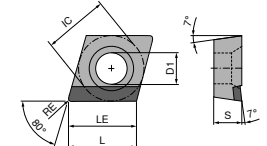
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CCG. 0602.. | 6,4     | 2,38    | 2,8      | 6,35     |
| CCG. 09T3.. | 9,7     | 3,97    | 4,4      | 9,52     |
| CCG. 1204.. | 12,9    | 4,76    | 5,5      | 12,70    |



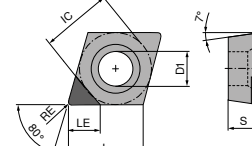
CCGT A



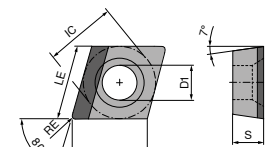
CCGT A LL



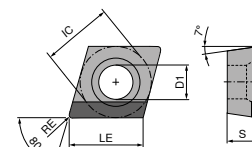
CCGT A RR



CCGW A



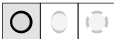
CCGW A LL



CCGW A RR

## CCGW / CCGT

▲ TCE(NOI) = Udførelse og antal skærkanter

|          |          |              |          | CTDMD05                                                                             | CTDPD20                                                                             | CTDPD20                                                                               | -Q<br>CTDPD20                                                                         | -Q<br>CTDPD20                                                                         |
|----------|----------|--------------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|          |          |              |          |   |   |   |   |   |
|          |          |              |          |  |  |  |  |  |
|          |          |              |          | F                                                                                   | F                                                                                   | F                                                                                     | F                                                                                     | F                                                                                     |
|          |          |              |          | DIAMOND<br>CCGW                                                                     | DIAMOND<br>CCGW                                                                     | DIAMOND<br>CCGT                                                                       | DIAMOND<br>CCGW                                                                       | DIAMOND<br>CCGT                                                                       |
|          |          |              |          | 71 120 ...                                                                          | 71 120 ...                                                                          | 71 124 ...                                                                            | 71 125 ...                                                                            | 71 126 ...                                                                            |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0                                                                           | DKK<br>Y0                                                                           | DKK<br>Y0                                                                             | DKK<br>Y0                                                                             | DKK<br>Y0                                                                             |
| 060201FN | 0,1      | A (1)        | 3,4      |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 060201FN | 0,1      | A (1)        | 3,5      |                                                                                     |                                                                                     |                                                                                       |                                                                                       | 591,00 101                                                                            |
| 060202FN | 0,2      | A (1)        | 2,5      | 2.510,00                                                                            |                                                                                     | 467,00 10100                                                                          |                                                                                       |                                                                                       |
| 060202FN | 0,2      | A (1)        | 3,3      |                                                                                     |                                                                                     |                                                                                       | 591,00 102                                                                            | 591,00 102                                                                            |
| 060202FN | 0,2      | A (1)        | 3,4      |                                                                                     | 467,00 100                                                                          | 467,00 100                                                                            |                                                                                       |                                                                                       |
| 060204FN | 0,4      | A (1)        | 2,5      | 2.510,00                                                                            |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 060204FN | 0,4      | A (1)        | 3,1      |                                                                                     |                                                                                     |                                                                                       | 591,00 104                                                                            | 591,00 104                                                                            |
| 060204FN | 0,4      | A (1)        | 3,2      |                                                                                     | 467,00 102                                                                          | 467,00 102                                                                            |                                                                                       |                                                                                       |
| 060208FN | 0,8      | A (1)        | 2,5      | 2.510,00                                                                            |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 060208FN | 0,8      | A (1)        | 3,0      |                                                                                     | 467,00 10300                                                                        | 467,00 10300                                                                          |                                                                                       |                                                                                       |
|          |          |              |          |                                                                                     |                                                                                     |                                                                                       | 603,00 111                                                                            | 603,00 111                                                                            |
| 09T301FN | 0,1      | A (1)        | 4,5      |                                                                                     |                                                                                     |                                                                                       | 603,00 112                                                                            | 603,00 112                                                                            |
| 09T302FN | 0,2      | A (1)        | 4,4      |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 09T302FN | 0,2      | A (1)        | 4,5      |                                                                                     | 477,00 10500                                                                        | 477,00 10500                                                                          |                                                                                       |                                                                                       |
| 09T304FN | 0,4      | A (1)        | 2,5      | 2.541,00                                                                            |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 09T304FN | 0,4      | A (1)        | 4,2      |                                                                                     |                                                                                     |                                                                                       | 603,00 114                                                                            | 603,00 114                                                                            |
| 09T304FN | 0,4      | A (1)        | 4,3      |                                                                                     | 477,00 104                                                                          | 477,00 104                                                                            |                                                                                       |                                                                                       |
| 09T308FN | 0,8      | A (1)        | 2,5      | 2.541,00                                                                            |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 09T308FN | 0,8      | A (1)        | 4,1      |                                                                                     | 477,00 106                                                                          | 477,00 106                                                                            |                                                                                       |                                                                                       |
|          |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 120402FN | 0,2      | A (1)        | 4,4      |                                                                                     |                                                                                     |                                                                                       | 613,00 122                                                                            | 613,00 122                                                                            |
| 120404FN | 0,4      | A (1)        | 4,2      |                                                                                     |                                                                                     |                                                                                       | 613,00 124                                                                            | 613,00 124                                                                            |
| 120404FN | 0,4      | A (1)        | 4,3      |                                                                                     | 488,00 108                                                                          | 488,00 108                                                                            |                                                                                       |                                                                                       |
| 120408FN | 0,8      | A (1)        | 4,1      |                                                                                     | 488,00 110                                                                          | 488,00 110                                                                            |                                                                                       |                                                                                       |
|          |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| P        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| M        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| K        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| N        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| S        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| H        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| O        |          |              |          |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |

CCGW / CCGT

▲ TCE(NOI) = Udførelse og antal skærkanter

|           |          |              |          | CTDPD20         | CTDPD20         | -CB1<br>CTDPD20 | -CB2<br>CTDPD20 | -CB1<br>CTDPD20 | -Q-CB2<br>CTDPD20 |        |       |
|-----------|----------|--------------|----------|-----------------|-----------------|-----------------|-----------------|-----------------|-------------------|--------|-------|
|           |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
|           |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
|           |          |              |          | F               | F               | F               | M               | F               | M                 |        |       |
|           |          |              |          | DIAMOND<br>CCGW | DIAMOND<br>CCGW | DIAMOND<br>CCGT | DIAMOND<br>CCGT | DIAMOND<br>CCGT | DIAMOND<br>CCGT   |        |       |
|           |          |              |          | 71 172 ...      | 71 172 ...      | 71 300 ...      | 71 168 ...      | 71 305 ...      | 71 169 ...        |        |       |
| ISO       | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0       | DKK<br>Y0       | DKK<br>Y0       | DKK<br>Y0       | DKK<br>Y0       | DKK<br>Y0         |        |       |
| 060202FN  | 0,2      | A (1)        | 3,40     |                 |                 | 553,00          | 102             |                 |                   |        |       |
| 060204FN  | 0,4      | A (1)        | 3,10     |                 |                 |                 |                 | 636,00          | 104               |        |       |
| 060204FN  | 0,4      | A (1)        | 3,20     |                 |                 | 553,00          | 104             | 580,00          | 10001             |        |       |
| 060204FRR | 0,4      | A (1)        | 6,45     |                 | 763,00          | 10101           |                 |                 |                   |        |       |
| 060204FLL | 0,4      | A (1)        | 6,45     | 763,00          | 10001           |                 |                 |                 |                   |        |       |
| 060208FN  | 0,8      | A (1)        | 3,00     |                 |                 | 553,00          | 10600           |                 |                   |        |       |
| 09T302FN  | 0,2      | A (1)        | 4,40     |                 |                 |                 |                 |                 | 679,00            | 10001  |       |
| 09T302FN  | 0,2      | A (1)        | 4,50     |                 |                 | 567,00          | 112             |                 |                   |        |       |
| 09T304FN  | 0,4      | A (1)        | 4,20     |                 |                 |                 |                 | 642,00          | 114               | 679,00 | 10101 |
| 09T304FN  | 0,4      | A (1)        | 4,30     |                 |                 | 567,00          | 114             |                 |                   |        |       |
| 09T308FN  | 0,8      | A (1)        | 4,10     |                 |                 | 567,00          | 118             |                 |                   |        |       |
| 09T308FRR | 0,8      | A (1)        | 9,70     |                 | 815,00          | 10301           |                 |                 |                   |        |       |
| 09T308FLL | 0,8      | A (1)        | 9,70     | 815,00          | 10201           |                 |                 |                 |                   |        |       |
| 09T312FLL | 1,2      | A (1)        | 9,70     | 815,00          | 10401           |                 |                 |                 |                   |        |       |
| 120404FN  | 0,4      | A (1)        | 4,20     |                 |                 |                 |                 | 659,00          | 124               | 690,00 | 10201 |
| 120404FN  | 0,4      | A (1)        | 4,30     |                 |                 | 624,00          | 124             |                 |                   |        |       |
| 120408FN  | 0,8      | A (1)        | 4,10     |                 |                 | 624,00          | 128             |                 |                   |        |       |
| 120412FRR | 1,2      | A (1)        | 12,90    |                 | 899,00          | 10601           |                 |                 |                   |        |       |
| 120412FLL | 1,2      | A (1)        | 12,90    | 899,00          | 10501           |                 |                 |                 |                   |        |       |
| P         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
| M         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
| K         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
| N         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
| S         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
| H         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |
| O         |          |              |          |                 |                 |                 |                 |                 |                   |        |       |

## CCGT / CCGW

▲ TCE(NOI) = Udførelse og antal skærkanter

| ISO       | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPS30    |       | -Q<br>CTDPS30 |       | -Q<br>CTDPS30 |     | CTDPS30    |       | CTDPS30    |       | -CB2<br>CTDPS30 |     |
|-----------|----------|--------------|----------|------------|-------|---------------|-------|---------------|-----|------------|-------|------------|-------|-----------------|-----|
|           |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
|           |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
|           |          |              |          | F          |       | F             |       | F             |     | F          |       | F          |       | M               |     |
|           |          |              |          | DIAMOND    |       | DIAMOND       |       | DIAMOND       |     | DIAMOND    |       | DIAMOND    |       | DIAMOND         |     |
|           |          |              |          | CCGT       |       | CCGW          |       | CCGT          |     | CCGT       |       | CCGT       |       | CCGT            |     |
|           |          |              |          | 71 166 ... |       | 71 125 ...    |       | 71 126 ...    |     | 71 170 ... |       | 71 170 ... |       | 71 301 ...      |     |
|           |          |              |          | DKK        |       | DKK           |       | DKK           |     | DKK        |       | DKK        |       | DKK             |     |
|           |          |              |          | Y0         |       | Y0            |       | Y0            |     | Y0         |       | Y0         |       | Y0              |     |
| 060201FN  | 0,1      | A (1)        | 3,50     | 531,00     | 20001 |               |       |               |     |            |       |            |       |                 |     |
| 060202FN  | 0,2      | A (1)        | 3,30     |            |       | 591,00        | 152   | 591,00        | 152 |            |       |            |       |                 |     |
| 060202FN  | 0,2      | A (1)        | 3,40     | 531,00     | 20101 |               |       |               |     |            |       |            |       | 553,00          | 202 |
| 060204FN  | 0,4      | A (1)        | 3,20     |            |       |               |       |               |     |            |       |            |       | 553,00          | 204 |
| 060204FRR | 0,4      | A (1)        | 6,45     |            |       |               |       |               |     |            |       | 763,00     | 20101 |                 |     |
| 060204FLL | 0,4      | A (1)        | 6,45     |            |       |               |       |               |     | 763,00     | 20001 |            |       |                 |     |
| 060208FN  | 0,8      | A (1)        | 3,00     |            |       |               |       |               |     |            |       |            |       | 553,00          | 208 |
| 060208FRR | 0,8      | A (1)        | 6,45     |            |       |               |       |               |     |            |       | 763,00     | 20301 |                 |     |
| 060208FLL | 0,8      | A (1)        | 6,45     |            |       |               |       |               |     | 763,00     | 20201 |            |       |                 |     |
| 09T301FN  | 0,1      | A (1)        | 4,50     |            |       | 603,00        | 16300 |               |     |            |       |            |       |                 |     |
| 09T302FN  | 0,2      | A (1)        | 4,40     |            |       | 603,00        | 162   | 603,00        | 162 |            |       |            |       |                 |     |
| 09T302FN  | 0,2      | A (1)        | 4,50     | 542,00     | 20201 |               |       |               |     |            |       |            |       | 598,00          | 212 |
| 09T304FN  | 0,4      | A (1)        | 4,30     |            |       |               |       |               |     |            |       |            |       | 598,00          | 214 |
| 09T308FN  | 0,8      | A (1)        | 4,10     |            |       |               |       |               |     |            |       |            |       | 598,00          | 218 |
| 09T308FRR | 0,8      | A (1)        | 9,70     |            |       |               |       |               |     |            |       | 815,00     | 20501 |                 |     |
| 09T308FLL | 0,8      | A (1)        | 9,70     |            |       |               |       |               |     | 815,00     | 20401 |            |       |                 |     |
| 120402FN  | 0,2      | A (1)        | 4,40     |            |       |               |       | 613,00        | 172 |            |       |            |       |                 |     |
| 120404FN  | 0,4      | A (1)        | 4,20     |            |       |               |       | 613,00        | 174 |            |       |            |       |                 |     |
| 120404FN  | 0,4      | A (1)        | 4,30     | 542,00     | 20301 |               |       |               |     |            |       |            |       | 624,00          | 224 |
| 120408FN  | 0,8      | A (1)        | 4,10     |            |       |               |       |               |     |            |       |            |       | 624,00          | 228 |
| 120412FRR | 1,2      | A (1)        | 12,90    |            |       |               |       |               |     |            |       | 899,00     | 20701 |                 |     |
| 120412FLL | 1,2      | A (1)        | 12,90    |            |       |               |       |               |     | 899,00     | 20601 |            |       |                 |     |
| P         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
| M         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
| K         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
| N         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
| S         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
| H         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |
| O         |          |              |          |            |       |               |       |               |     |            |       |            |       |                 |     |

# CCGT / CCGW

▲ TCE(NOI) = Udførelse og antal skærkanter

|          |          |              |          | -Q-CB2<br>CTDPS30    |  | CTDPU20                      |  | -CB3<br>CTDPU20          |  | CTDPS30              |  |
|----------|----------|--------------|----------|----------------------|--|------------------------------|--|--------------------------|--|----------------------|--|
|          |          |              |          |                      |  |                              |  |                          |  |                      |  |
|          |          |              |          |                      |  |                              |  |                          |  |                      |  |
|          |          |              |          | M<br>DIAMOND<br>CCGT |  | F<br>DIAMOND<br>CCGW         |  | R<br>DIAMOND<br>CCGT     |  | F<br>DIAMOND<br>CCGW |  |
|          |          |              |          | 71 306 ...           |  | 71 171 ...                   |  | 71 302 ...               |  | 71 171 ...           |  |
|          |          |              |          | DKK<br>Y0            |  | DKK<br>Y0                    |  | DKK<br>Y0                |  | DKK<br>Y0            |  |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |                      |  |                              |  |                          |  |                      |  |
| 060201FN | 0,1      | A (1)        | 3,5      |                      |  |                              |  |                          |  | 518,00 20001         |  |
| 060202FN | 0,2      | A (1)        | 3,3      | 636,00 202           |  |                              |  |                          |  | 518,00 20101         |  |
| 060202FN | 0,2      | A (1)        | 3,4      |                      |  |                              |  |                          |  |                      |  |
| 060204FN | 0,4      | A (1)        | 3,1      | 636,00 204           |  |                              |  |                          |  |                      |  |
| 060204FN | 0,4      | A (1)        | 3,2      |                      |  |                              |  | 553,00 204               |  | 518,00 20201         |  |
| 09T302FN | 0,2      | A (1)        | 4,4      | 642,00 212           |  |                              |  |                          |  |                      |  |
| 09T302FN | 0,2      | A (1)        | 4,5      |                      |  |                              |  |                          |  | 542,00 20301         |  |
| 09T304FN | 0,4      | A (1)        | 4,2      | 642,00 214           |  |                              |  |                          |  |                      |  |
| 09T304FN | 0,4      | A (1)        | 4,3      |                      |  | 556,00 30001<br>556,00 30101 |  | 598,00 214<br>598,00 218 |  | 542,00 20401         |  |
| 09T308FN | 0,8      | A (1)        | 4,1      |                      |  |                              |  |                          |  |                      |  |
| 120402FN | 0,2      | A (1)        | 4,4      | 659,00 222           |  |                              |  |                          |  |                      |  |
| 120404FN | 0,4      | A (1)        | 4,2      | 659,00 224           |  |                              |  |                          |  |                      |  |
| 120404FN | 0,4      | A (1)        | 4,3      |                      |  |                              |  |                          |  | 556,00 20501         |  |
| P        |          |              |          |                      |  |                              |  |                          |  |                      |  |
| M        |          |              |          |                      |  |                              |  |                          |  |                      |  |
| K        |          |              |          |                      |  |                              |  |                          |  |                      |  |
| N        |          |              |          |                      |  |                              |  |                          |  |                      |  |
| S        |          |              |          |                      |  |                              |  |                          |  |                      |  |
| H        |          |              |          |                      |  |                              |  |                          |  |                      |  |
| O        |          |              |          |                      |  |                              |  |                          |  |                      |  |

## CCGW / CCGT

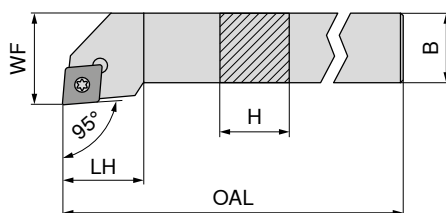
▲ TCE(NOI) = Udførelse og antal skærkanter

|          |          |              |          | CTDCD10    |  | -CB1<br>CTDCD10 |  | -Q-CB1<br>CTDCD10 |  | -CB2<br>CTDCD10 |  | -Q-CB2<br>CTDCD10 |  |
|----------|----------|--------------|----------|------------|--|-----------------|--|-------------------|--|-----------------|--|-------------------|--|
|          |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
|          |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
|          |          |              |          | F          |  | F               |  | F                 |  | M               |  | M                 |  |
|          |          |              |          | DIAMOND    |  | DIAMOND         |  | DIAMOND           |  | DIAMOND         |  | DIAMOND           |  |
|          |          |              |          | CCGW       |  | CCGT            |  | CCGT              |  | CCGT            |  | CCGT              |  |
|          |          |              |          | 71 171 ... |  | 71 300 ...      |  | 71 167 ...        |  | 71 301 ...      |  | 71 306 ...        |  |
|          |          |              |          | DKK        |  | DKK             |  | DKK               |  | DKK             |  | DKK               |  |
|          |          |              |          | Y0         |  | Y0              |  | Y0                |  | Y0              |  | Y0                |  |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |            |  |                 |  |                   |  |                 |  |                   |  |
| 060202FN | 0,2      | A (1)        | 2,3      |            |  |                 |  | 815,00            |  | 730,00          |  |                   |  |
| 060202FN | 0,2      | A (1)        | 2,4      | 605,00     |  | 730,00          |  |                   |  | 30200           |  |                   |  |
| 060204FN | 0,4      | A (1)        | 2,1      |            |  |                 |  | 815,00            |  | 730,00          |  | 777,00            |  |
| 060204FN | 0,4      | A (1)        | 2,2      | 605,00     |  | 730,00          |  |                   |  | 304             |  |                   |  |
| 060208FN | 0,8      | A (1)        | 2,0      |            |  | 730,00          |  |                   |  |                 |  |                   |  |
|          |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| 09T302FN | 0,2      | A (1)        | 2,3      |            |  |                 |  |                   |  |                 |  | 783,00            |  |
| 09T302FN | 0,2      | A (1)        | 2,4      | 654,00     |  |                 |  |                   |  | 31200           |  |                   |  |
| 09T304FN | 0,4      | A (1)        | 2,1      |            |  |                 |  | 826,00            |  | 753,00          |  | 783,00            |  |
| 09T304FN | 0,4      | A (1)        | 2,2      | 654,00     |  | 753,00          |  |                   |  | 314             |  |                   |  |
| 09T308FN | 0,8      | A (1)        | 2,0      | 654,00     |  |                 |  |                   |  | 31600           |  |                   |  |
|          |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| 120404FN | 0,4      | A (1)        | 2,1      |            |  |                 |  | 840,00            |  |                 |  | 802,00            |  |
| 120404FN | 0,4      | A (1)        | 2,2      |            |  |                 |  |                   |  | 32600           |  |                   |  |
| 120408FN | 0,8      | A (1)        | 2,0      | 704,00     |  |                 |  |                   |  |                 |  |                   |  |
| 120408FN | 0,8      | A (1)        | 2,1      |            |  |                 |  |                   |  | 328             |  |                   |  |
|          |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| P        |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| M        |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| K        |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| N        |          |              |          | •          |  | •               |  | •                 |  | •               |  | •                 |  |
| S        |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| H        |          |              |          |            |  |                 |  |                   |  |                 |  |                   |  |
| O        |          |              |          | •          |  | •               |  | •                 |  | •               |  | •                 |  |

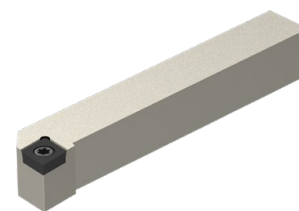
# MaxiLock-S – SCLC 95° – klemholder med skrueteklemning

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

NEW

højre

70 636 ...

70 636 ...

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 | 00800 | DKK<br>2A/24 | 00801 |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|-------|--------------|-------|
| SCLC R/L 0808 D06 | 8       | 8       | 60        | 9        | 10       | 1,2                       | CC.. 0602 | 550,00       | 00800 | 550,00       | 00801 |
| SCLC R/L 1010 E06 | 10      | 10      | 70        | 9        | 12       | 1,2                       | CC.. 0602 | 587,00       | 01000 | 587,00       | 01001 |
| SCLC R/L 1212 F09 | 12      | 12      | 80        | 15       | 16       | 3,2                       | CC.. 09T3 | 587,00       | 01200 | 587,00       | 01201 |
| SCLC R/L 1616 H09 | 16      | 16      | 100       | 17       | 20       | 3,2                       | CC.. 09T3 | 735,00       | 01600 | 735,00       | 01601 |
| SCLC R/L 2020 K09 | 20      | 20      | 125       | 17       | 25       | 3,2                       | CC.. 09T3 | 778,00       | 02000 | 778,00       | 02001 |
| SCLC R/L 1616 H12 | 16      | 16      | 100       | 20       | 20       | 5                         | CC.. 1204 | 735,00       | 11600 | 735,00       | 11601 |
| SCLC R/L 2020 K12 | 20      | 20      | 125       | 20       | 25       | 5                         | CC.. 1204 | 778,00       | 12000 | 778,00       | 12001 |
| SCLC R/L 2525 M12 | 25      | 25      | 150       | 20       | 32       | 5                         | CC.. 1204 | 808,00       | 12500 | 808,00       | 12501 |
| SCLC R/L 3225 P12 | 32      | 25      | 170       | 20       | 32       | 5                         | CC.. 1204 | 845,00       | 13200 | 845,00       | 13201 |

## Reserve dele

Til artikelnr.

|                             | DKK<br>Y7 | 80 950 ... | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ... | DKK<br>2A/28 | 70 950 ... |
|-----------------------------|-----------|------------|--------------|------------|--------------|------------|--------------|------------|
| 70 636 00800 / 70 636 00801 | 57,00     | 039        | 38,00        | 857        |              |            |              |            |
| 70 636 01000 / 70 636 01001 | 57,00     | 039        | 38,00        | 857        |              |            |              |            |
| 70 636 01200 / 70 636 01201 | 83,00     | 120        | 34,00        | 87900      |              |            |              |            |
| 70 636 01600 / 70 636 01601 | 83,00     | 120        | 34,00        | 87900      |              |            |              |            |
| 70 636 02000 / 70 636 02001 | 83,00     | 120        | 34,00        | 87900      |              |            |              |            |
| 70 636 11600 / 70 636 11601 | 83,00     | 120        | 27,00        | 820        | 115,00       | 166        | 43,00        | 170        |
| 70 636 12000 / 70 636 12001 | 83,00     | 120        | 27,00        | 820        | 115,00       | 166        | 43,00        | 170        |
| 70 636 12500 / 70 636 12501 | 83,00     | 120        | 27,00        | 820        | 115,00       | 166        | 43,00        | 170        |
| 70 636 13200 / 70 636 13201 | 83,00     | 120        | 27,00        | 820        | 115,00       | 166        | 43,00        | 170        |



Torx nøgle



Klemskrue



HM-underlag C

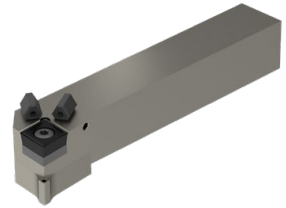
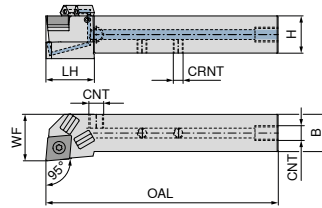


Gevindbøsning

# MaxiLock-S – SCLC 95° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|----------------------|---------|---------|-----------|----------|----------|-------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                      |         |         |           |          |          |       |       |                           |           | 70 770 ...     | DKK<br>2A/24 | 70 770 ...   | DKK<br>2A/24 |
| SCLC R/L 1010 E06 DC | 10      | 10      | 70        | 14       | 12       | M6    | M6    | 1,2                       | CC.. 0602 | 1.244,00       | 01001        | 1.244,00     | 01000        |
| SCLC R/L 1212 F09 DC | 12      | 12      | 80        | 19       | 16       | M6    | M6    | 3,2                       | CC.. 09T3 | 1.244,00       | 01201        | 1.244,00     | 01200        |
| SCLC R/L 1616 H09 DC | 16      | 16      | 100       | 26       | 20       | M6    | G1/8" | 3,2                       | CC.. 09T3 | 1.382,00       | 11601        | 1.382,00     | 01600        |
| SCLC R/L 2020 K09 DC | 20      | 20      | 125       | 28       | 25       | M6    | G1/8" | 3,2                       | CC.. 09T3 | 1.465,00       | 12001        | 1.465,00     | 02000        |
| SCLC R/L 1616 H12 DC | 16      | 16      | 100       | 28       | 20       | M6    | G1/8" | 5                         | CC.. 1204 | 1.382,00       | 01601        | 1.382,00     | 11600        |
| SCLC R/L 2020 K12 DC | 20      | 20      | 125       | 26       | 25       | M6    | G1/8" | 5                         | CC.. 1204 | 1.465,00       | 02001        | 1.465,00     | 12000        |
| SCLC R/L 2525 M12 DC | 25      | 25      | 150       | 28       | 30       | M6    | G1/8" | 5                         | CC.. 1204 | 1.521,00       | 02501        | 1.521,00     | 02500        |
| SCLC R/L 3225 P12 DC | 32      | 25      | 170       | 26       | 32       | G1/8" | G1/8" | 5                         | CC.. 1204 | 1.596,00       | 03201        | 1.596,00     | 03200        |

## Reserve dele Til artikelnr.

|                             | 70 950 ... |       | 70 950 ... |     | 70 950 ... |       | 70 950 ... |       | 70 950 ... |     |
|-----------------------------|------------|-------|------------|-----|------------|-------|------------|-------|------------|-----|
|                             | DKK        |       | DKK        |     | DKK        |       | DKK        |       | DKK        |     |
| 70 770 01000 / 70 770 01001 | 38,00      | 857   |            |     |            |       | 27,00      | 86700 |            |     |
| 70 770 01200 / 70 770 01201 | 30,00      | 859   |            |     |            |       | 27,00      | 86700 |            |     |
| 70 770 01600 / 70 770 11601 | 34,00      | 87900 | 91,00      | 165 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 770 02000 / 70 770 12001 | 34,00      | 87900 | 91,00      | 165 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 770 11600 / 70 770 01601 | 27,00      | 820   | 115,00     | 166 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 170 |
| 70 770 12000 / 70 770 02001 | 27,00      | 820   | 115,00     | 166 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 170 |
| 70 770 02500 / 70 770 02501 | 27,00      | 820   | 115,00     | 166 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 170 |
| 70 770 03200 / 70 770 03201 | 27,00      | 820   | 115,00     | 166 | 15,00      | 88000 |            |       | 43,00      | 170 |

## Reserve dele Til artikelnr.

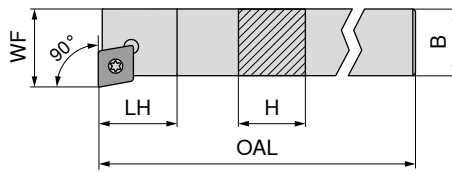
|                             | 70 950 ... |       | 80 950 ... |     | 70 950 ... |       | 70 950 ... |       | 70 950 ... |     |
|-----------------------------|------------|-------|------------|-----|------------|-------|------------|-------|------------|-----|
|                             | DKK        |       | DKK        |     | DKK        |       | DKK        |       | DKK        |     |
| 70 770 01000 / 70 770 01001 |            |       | 57,00      | 039 |            |       |            |       |            |     |
| 70 770 01200 / 70 770 01201 |            |       | 83,00      | 120 |            |       |            |       |            |     |
| 70 770 01600 / 70 770 11601 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 770 02000 / 70 770 12001 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 770 11600 / 70 770 01601 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 770 12000 / 70 770 02001 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 770 02500 / 70 770 02501 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 770 03200 / 70 770 03201 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |



## MaxiLock-S – SCFC 90° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 761 ...<br>DKK<br>2A/24 | højre<br>70 760 ...<br>DKK<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|---------------------------------------|-------------------------------------|
| SCFC R 0808 D06   | 8       | 8       | 60        | 10       | 10       | 1,2                       | CC.. 0602 |                                       | 559,00 008                          |
| SCFC R 1010 E06   | 10      | 10      | 70        | 10       | 12       | 1,2                       | CC.. 0602 |                                       | 605,00 010                          |
| SCFC R 1212 F09   | 12      | 12      | 80        | 13       | 16       | 3,2                       | CC.. 09T3 |                                       | 605,00 012                          |
| SCFC R 1616 H09   | 16      | 16      | 100       | 13       | 20       | 3,2                       | CC.. 09T3 |                                       | 749,00 016                          |
| SCFC R/L 2020 K12 | 20      | 20      | 125       | 17       | 25       | 5                         | CC.. 1204 | 781,00 02000 <sup>1)</sup>            | 796,00 020                          |

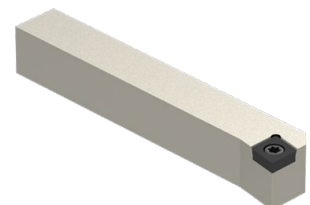
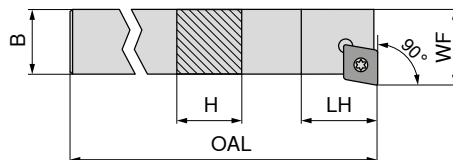
1) Forniklet

| Reserve dele<br>Til artikelnr. | Torx nøgle              | Kombinøgle                 | Klemskrue                  | HM-underlag C              | Gevindbøsning              |
|--------------------------------|-------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 760 008                     | 80 950 ...<br>DKK<br>Y7 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 |
| 70 760 010                     | 71,00 110               |                            | 22,00 13800                |                            |                            |
| 70 760 012                     | 71,00 110               |                            | 22,00 13800                |                            |                            |
| 70 760 016                     | 87,00 113               |                            | 30,00 113                  |                            |                            |
| 70 760 020 / 70 761 02000      |                         | 77,00 398                  | 30,00 113                  | 91,00 165                  | 43,00 171                  |
|                                |                         | 77,00 398                  | 24,00 114                  | 115,00 166                 | 43,00 170                  |

## MaxiLock-S – SCFC 90° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



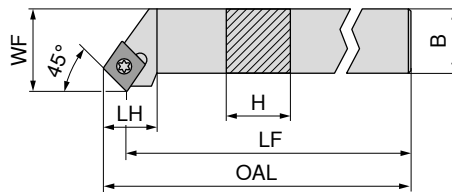
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre<br>70 635 ...<br>DKK<br>2A/24 |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------|----------------------------------------------|
| SCFC L 0808 D06 | 8       | 8       | 60        | 10       | 10       | 1,2                       | CC.. 0602 | 550,00 00800                                 |
| SCFC L 1010 E06 | 10      | 10      | 70        | 10       | 12       | 1,2                       | CC.. 0602 | 587,00 01000                                 |
| SCFC L 1212 F09 | 12      | 12      | 80        | 13       | 16       | 3,2                       | CC.. 09T3 | 587,00 01200                                 |
| SCFC L 1616 H09 | 16      | 16      | 100       | 13       | 20       | 3,2                       | CC.. 09T3 | 735,00 01600                                 |

| Reserve dele<br>Til artikelnr. | Torx nøgle              | Klemskrue                  |
|--------------------------------|-------------------------|----------------------------|
| 70 635 00800                   | 80 950 ...<br>DKK<br>Y7 | 70 950 ...<br>DKK<br>2A/28 |
| 70 635 01000                   | 57,00 039               | 38,00 857                  |
| 70 635 01200                   | 57,00 039               | 38,00 857                  |
| 70 635 01600                   | 83,00 120               | 34,00 87900                |
|                                | 83,00 120               | 34,00 87900                |

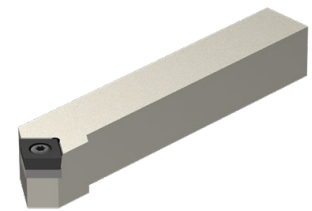
## MaxiLock-S – SCSC 45° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

70 638 ...

DKK  
2A/24

NEW

højre

70 638 ...

DKK  
2A/24

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| SCSC R 1616 H12   | 16      | 16      | 100       | 20       | 20       | 5                         | CC.. 1204 |
| SCSC R/L 2020 K12 | 20      | 20      | 125       | 20       | 25       | 5                         | CC.. 1204 |
| SCSC R/L 2525 M12 | 25      | 25      | 150       | 20       | 32       | 5                         | CC.. 1204 |

778,00 02000  
808,00 02500735,00 01601  
778,00 02001  
808,00 02501

Torx nøgle



Klemskrue



HM-underlag C



Gevindbøsning

### Reserve dele

Til artikelnr.

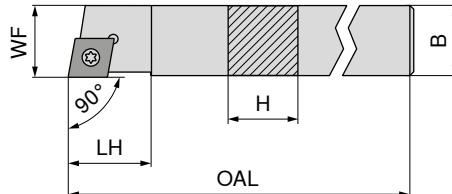
|                             | 80 950 ...         | 70 950 ...             | 70 950 ...   | 70 950 ...     |
|-----------------------------|--------------------|------------------------|--------------|----------------|
|                             | DKK<br>Y7          | DKK<br>2A/28           | DKK<br>2A/28 | DKK<br>2A/28   |
| 70 638 01601                | T15 - IP 83,00 120 | M4,5x12 - IP 27,00 820 | 115,00 166   | M4,5 43,00 170 |
| 70 638 02001 / 70 638 02000 | T15 - IP 83,00 120 | M4,5x12 - IP 27,00 820 | 115,00 166   | M4,5 43,00 170 |
| 70 638 02501 / 70 638 02500 | T15 - IP 83,00 120 | M4,5x12 - IP 27,00 820 | 115,00 166   | M4,5 43,00 170 |

## MaxiLock-S – SCAC 90° – holder med skruefastspænding

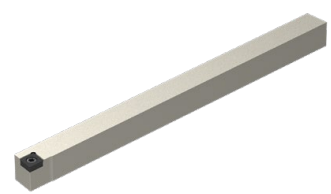
▲ Til langdrejere

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

70 633 ...

DKK  
2A/24

NEW

højre

70 633 ...

DKK  
2A/24

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| SCAC R/L 0808 K06 | 8       | 8       | 125       | 9        | 8        | 1,2                       | CC.. 0602 |
| SCAC R/L 0808 D06 | 8       | 8       | 60        | 9        | 8        | 1,2                       | CC.. 0602 |
| SCAC R/L 1010 E06 | 10      | 10      | 70        | 9        | 10       | 1,2                       | CC.. 0602 |
| SCAC R/L 1010 M06 | 10      | 10      | 150       | 9        | 10       | 1,2                       | CC.. 0602 |
| SCAC R/L 1212 F09 | 12      | 12      | 80        | 13       | 12       | 3,2                       | CC.. 09T3 |
| SCAC R/L 1212 M09 | 12      | 12      | 150       | 13       | 12       | 3,2                       | CC.. 09T3 |
| SCAC R/L 1616 H09 | 16      | 16      | 100       | 13       | 16       | 3,2                       | CC.. 09T3 |
| SCAC R/L 2020 K12 | 20      | 20      | 125       | 17       | 20       | 5                         | CC.. 1204 |

587,00 10800  
550,00 00800  
587,00 01000  
587,00 11000  
587,00 01200  
661,00 11200  
735,00 11600  
778,00 12000587,00 10801  
550,00 00801  
587,00 01001  
587,00 11001  
587,00 01201  
661,00 11201  
735,00 11601  
778,00 12001

Torx nøgle



Klemskrue



HM-underlag C



Gevindbøsning

### Reserve dele

Til artikelnr.

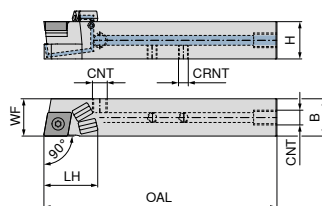
|                             | 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|-----------------------------|------------|--------------|--------------|--------------|
|                             | DKK<br>Y7  | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 |
| 70 633 10801 / 70 633 10800 | 57,00 039  | 38,00 857    |              |              |
| 70 633 00801 / 70 633 00800 | 57,00 039  | 38,00 857    |              |              |
| 70 633 01001 / 70 633 01000 | 57,00 039  | 38,00 857    |              |              |
| 70 633 11001 / 70 633 11000 | 57,00 039  | 38,00 857    |              |              |
| 70 633 01201 / 70 633 01200 | 83,00 120  | 34,00 87900  |              |              |
| 70 633 11201 / 70 633 11200 | 83,00 120  | 34,00 87900  |              |              |
| 70 633 11601 / 70 633 11600 | 83,00 120  | 34,00 87900  |              |              |
| 70 633 12001 / 70 633 12000 | 83,00 120  | 27,00 820    | 115,00 166   | 43,00 170    |

**MaxiLock-S – SCAC 90° DC – holder med spændeskruer**

▲ Til langdrejereautomater

**Leveringsomfang:**

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

**NEW**

venstre

**NEW**

højre

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | 70 766 ...<br>venstre<br>DKK<br>2A/24 | 11201<br>DKK<br>2A/24 | 70 766 ...<br>højre<br>DKK<br>2A/24 | 11200<br>DKK<br>2A/24 |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|---------------------------------------|-----------------------|-------------------------------------|-----------------------|
| SCAC R/L 1212 M09 DC | 12      | 12      | 150       | 21       | 12       | M6   | M6    | 3,2                       | CC.. 09T3 | 1.330,00                              | 11201                 | 1.330,00                            | 11200                 |
| SCAC R/L 1212 F09 DC | 12      | 12      | 80        | 22       | 12       | M6   | M6    | 3,2                       | CC.. 09T3 | 1.244,00                              | 01201                 | 1.244,00                            | 01200                 |
| SCAC R/L 1616 H09 DC | 16      | 16      | 100       | 30       | 16       | M6   | G1/8" | 3,2                       | CC.. 09T3 | 1.382,00                              | 01601                 | 1.382,00                            | 01600                 |
| SCAC R/L 2020 K12 DC | 20      | 20      | 125       | 30       | 20       | M6   | G1/8" | 5                         | CC.. 1204 | 1.465,00                              | 02001                 | 1.465,00                            | 02000                 |

**Reserve dele****Til artikelnr.**

|                             | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 |
|-----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 766 11200 / 70 766 11201 | 30,00                      | 859                        |                            | 27,00                      | 86700                      |
| 70 766 01200 / 70 766 01201 | 30,00                      | 859                        |                            | 27,00                      | 86700                      |
| 70 766 01600 / 70 766 01601 | 34,00                      | 87900                      | 91,00 165                  | 27,00                      | 86700                      |
| 70 766 02000 / 70 766 02001 | 27,00                      | 820                        | 115,00 166                 | 27,00                      | 86700                      |

**Reserve dele****Til artikelnr.**

|                             | 70 950 ...<br>DKK<br>2A/28 | 80 950 ...<br>DKK<br>Y7 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 |
|-----------------------------|----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 766 11200 / 70 766 11201 |                            | 83,00                   | 120                        |                            |                            |
| 70 766 01200 / 70 766 01201 |                            | 83,00                   | 120                        |                            |                            |
| 70 766 01600 / 70 766 01601 | 10,00                      | 87600                   | 83,00 120                  | 9,00 88100                 | 219,00 87700               |
| 70 766 02000 / 70 766 02001 | 10,00                      | 87600                   | 83,00 120                  | 9,00 88100                 | 219,00 87700               |



Klemmskrue

70 950 ...

DKK  
2A/28

HM-underlag C

70 950 ...

DKK  
2A/28

Spændeskruer

70 950 ...

DKK  
2A/28

Spændeskruer

70 950 ...

DKK  
2A/28

Gevindbøsning

70 950 ...

DKK  
2A/28

Prop DC

70 950 ...

DKK  
2A/28

Torx nøgle

80 950 ...

DKK  
Y7

O-ring

70 950 ...

DKK  
2A/28

Køledyse DC

70 950 ...

DKK  
2A/28

Køleprop

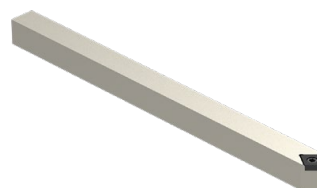
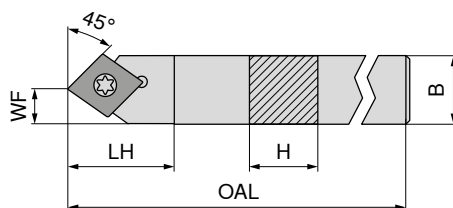
70 950 ...

DKK  
2A/28

# MaxiLock-S – SCDC 45° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



NEW

venstre

70 634 ...

DKK  
2A/24

| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| SCDC L 0808 K06 | 8       | 8       | 125       | 13       | 4        | 1,2                       | CC.. 0602 |
| SCDC L 1010 M06 | 10      | 10      | 150       | 13       | 5        | 1,2                       | CC.. 0602 |
| SCDC L 1212 M09 | 12      | 12      | 150       | 18       | 6        | 3,2                       | CC.. 09T3 |
| SCDC L 1414 M09 | 14      | 14      | 150       | 18       | 7        | 3,2                       | CC.. 09T3 |

550,00 00800

587,00 01000

661,00 01200

661,00 01400



Torx nøgle



Klemskrue

80 950 ...

DKK  
Y7

70 950 ...

DKK  
2A/28

## Reserve dele

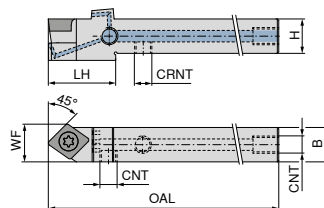
### Til artikelnr.

|              |          |       |     |             |       |       |
|--------------|----------|-------|-----|-------------|-------|-------|
| 70 634 00800 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |
| 70 634 01000 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |
| 70 634 01200 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 |
| 70 634 01400 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 |

# MaxiLock-S – SCDC 45° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



NEW

venstre

70 767 ...

| ISO-betegnelse     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|--------------|-------|
| SCDC L 0808 K06 DC | 8       | 8       | 125       | 17       | 8,5      | M5   | M5    | 1,2                       | CC.. 0602 | 1.244,00     | 00801 |
| SCDC L 1010 M06 DC | 10      | 10      | 150       | 17       | 10,0     | M6   | M6    | 1,2                       | CC.. 0602 | 1.244,00     | 01001 |
| SCDC L 1212 M09 DC | 12      | 12      | 150       | 23       | 13,0     | M6   | M6    | 3,2                       | CC.. 09T3 | 1.330,00     | 01201 |
| SCDC L 1414 M09 DC | 14      | 14      | 150       | 25       | 14,0     | M6   | G1/8" | 3,2                       | CC.. 09T3 | 1.330,00     | 01401 |



Køleprop



Klemskrue



Spændeskruer

70 950 ...

70 950 ...

70 950 ...

## Reserve dele

## Til artikelnr.

| Til artikelnr. | DKK<br>2A/28 |              | DKK<br>2A/28 |       | DKK<br>2A/28 |             |
|----------------|--------------|--------------|--------------|-------|--------------|-------------|
| 70 767 00801   |              | M2,5x6 - T08 | 22,00        | 13800 |              |             |
| 70 767 01001   |              | M2,5x6 - T08 | 22,00        | 13800 | M6x6         | 27,00 86700 |
| 70 767 01201   |              | M3,5x11      | 30,00        | 113   | M6x6         | 27,00 86700 |
| 70 767 01401   | G 1/8" 33,00 | M3,5x11      | 30,00        | 113   | M6x6         | 27,00 86700 |



Låseskrue



Torx nøgle

83 950 ...

80 950 ...

## Reserve dele

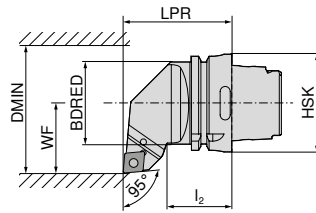
## Til artikelnr.

| Til artikelnr. | DKK<br>Y7 |              | DKK<br>Y7 |     |
|----------------|-----------|--------------|-----------|-----|
| 70 767 00801   |           | M5x5 - SW2,5 | 16,00     | 157 |
| 70 767 01001   |           |              |           |     |
| 70 767 01201   |           |              |           |     |
| 70 767 01401   |           |              |           |     |

## MaxiLock-S – SCLC 95° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse      | Holder   | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre<br>74 541 ...<br>DKK<br>2D/80<br>2.083,00 | højre<br>74 540 ...<br>DKK<br>2D/80<br>2.083,00 |
|---------------------|----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|---------------------------------------------------|-------------------------------------------------|
| HSK T63 SCLC R/L 12 | HSK-T 63 | 70        | 42                   | 53          | 45       | 100        | 5                         | CC.. 1204 | 512                                               | 512                                             |

### Reserve dele

Til artikelnr.

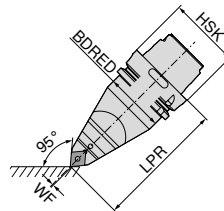
74 540 512 / 74 541 512

|                                                                                   |                                                                                    |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |
| Kombinøgle                                                                        | Klemskrue                                                                          | HM-underlag C                                                                       | Gevindbøsning                                                                       |
| 70 950 ...<br>DKK<br>2A/28<br>77,00                                               | 70 950 ...<br>DKK<br>2A/28<br>24,00                                                | 70 950 ...<br>DKK<br>2A/28<br>115,00                                                | 70 950 ...<br>DKK<br>2A/28<br>43,00                                                 |
| T15/SW                                                                            | M4,5x12                                                                            | M4,5                                                                                | M4,5                                                                                |
| 398                                                                               | 114                                                                                | 166                                                                                 | 170                                                                                 |

## MaxiLock-S – SCMC 50° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



| ISO-betegnelse    | Holder   | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | neutral<br>74 542 ...<br>DKK<br>2D/80<br>2.845,00 |
|-------------------|----------|-----------|-------------|----------|---------------------------|-----------|---------------------------------------------------|
| HSK T63 SCMC N 12 | HSK-T 63 | 115       | 53          | 0        | 5                         | CC.. 1204 | 512                                               |

### Reserve dele

Til artikelnr.

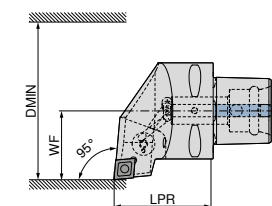
74 542 512

|                                                                                     |                                                                                      |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |
| Kombinøgle                                                                          | Klemskrue                                                                            | HM-underlag C                                                                         | Gevindbøsning                                                                         |
| 70 950 ...<br>DKK<br>2A/28<br>77,00                                                 | 70 950 ...<br>DKK<br>2A/28<br>24,00                                                  | 70 950 ...<br>DKK<br>2A/28<br>115,00                                                  | 70 950 ...<br>DKK<br>2A/28<br>43,00                                                   |
| T15/SW                                                                              | M4,5x12                                                                              | M4,5                                                                                  | M4,5                                                                                  |
| 398                                                                                 | 114                                                                                  | 166                                                                                   | 170                                                                                   |

## MaxiLock-S – SCLC 95° – holder med skruefastspænding

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | venstre    |       | højre      |       |
|-------------------------|--------|-----------|----------|------------|---------------------------|-----------|-------------------------------|------------|-------|------------|-------|
|                         |        |           |          |            |                           |           |                               | 84 655 ... |       | 84 654 ... |       |
|                         |        |           |          |            |                           |           |                               | DKK<br>Y8  |       | DKK<br>Y8  |       |
| PSC40 SCLC R/L 50050-12 | PSC 40 | 50        | 27       | 50         | 5                         | CC.. 1204 | DC                            | 1.831,00   | 01295 | 1.831,00   | 01295 |
| PSC50 SCLC R/L 65060-12 | PSC 50 | 60        | 35       | 65         | 5                         | CC.. 1204 | DC                            | 2.099,00   | 01294 | 2.099,00   | 01294 |
| PSC63 SCLC R/L 80065-12 | PSC 63 | 65        | 45       | 80         | 5                         | CC.. 1204 | DC                            | 2.335,00   | 01293 | 2.335,00   | 01293 |



Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

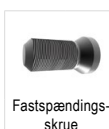
### Reserve dele

Til artikelnr.

84 654 01295 / 84 655 01295

84 654 01294 / 84 655 01294

84 654 01293 / 84 655 01293



Fastspændings-  
skrue

84 950 ...

DKK  
Y8

43,00 27500

43,00 27500

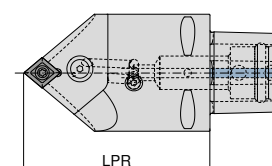
43,00 27500

9

## MaxiLock-S – SMC 50° – holder med skruefastspænding

### Leveringsomfang:

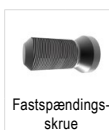
Uden højtydende kølemiddelsæt



| ISO-betegnelse      | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | neutral    |       |
|---------------------|--------|-----------|---------------------------|-----------|-------------------------------|------------|-------|
|                     |        |           |                           |           |                               | 84 674 ... |       |
|                     |        |           |                           |           |                               | DKK<br>Y8  |       |
| PSC63 SMC N 0100-12 | PSC 63 | 100       | 5                         | CC.. 1204 | DC                            | 2.335,00   | 01293 |
| PSC63 SMC N 0130-12 | PSC 63 | 130       | 5                         | CC.. 1204 | DC                            | 2.335,00   | 11293 |



Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.



Fastspændings-  
skrue

84 950 ...

DKK  
Y8

43,00 27500

43,00 27500

### Reserve dele

Til artikelnr.

84 674 01293

84 674 11293

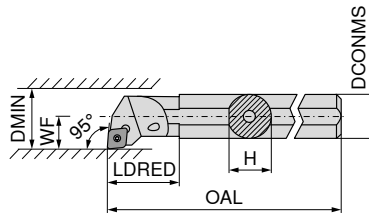
# MaxiLock-S – SCLC 95° – borestang med skruefastspænding

▲ A... = med kølekanalboring

▲ S... = uden kølekanalboring

## Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|------------|--------------|------------|--------------|
|                  |              |         |           |             |          |            |                           |           | 70 717 ... | DKK<br>2A/24 | 70 716 ... | DKK<br>2A/24 |
| S08H SCLC R/L 06 | 8            | 7,2     | 100       | 11,0        | 5        | 11         | 1,2                       | CC.. 0602 | 904,00     | 008          | 904,00     | 008          |
| A08F SCLC R/L 06 | 8            | 7,6     | 80        | 17,0        | 5        | 11         | 1,2                       | CC.. 0602 | 904,00     | 208          | 904,00     | 208          |
| S10K SCLC R/L 06 | 10           | 9,0     | 125       | 15,0        | 7        | 13         | 1,2                       | CC.. 0602 | 904,00     | 010          | 904,00     | 010          |
| A10H SCLC R/L 06 | 10           | 9,5     | 100       | 19,0        | 7        | 13         | 1,2                       | CC.. 0602 | 904,00     | 210          | 904,00     | 210          |
| S12Q SCLC R/L 06 | 12           | 11,0    | 180       | 18,8        | 9        | 16         | 1,2                       | CC.. 0602 | 904,00     | 012          | 904,00     | 012          |
| A12K SCLC R/L 06 | 12           | 11,5    | 125       | 22,0        | 9        | 16         | 1,2                       | CC.. 0602 | 904,00     | 212          | 904,00     | 212          |
| A16M SCLC R/L 06 | 16           | 14,0    | 150       | 50,0        | 9        | 18         | 1,2                       | CC.. 0602 | 907,00     | 116          | 907,00     | 116          |
| S16R SCLC R/L 09 | 16           | 14,5    | 200       | 25,0        | 11       | 20         | 3,2                       | CC.. 09T3 | 923,00     | 016          | 923,00     | 016          |
| A16M SCLC R/L 09 | 16           | 15,0    | 150       | 29,0        | 11       | 20         | 3,2                       | CC.. 09T3 | 923,00     | 216          | 923,00     | 216          |
| S20S SCLC R/L 09 | 20           | 18,0    | 250       | 25,0        | 13       | 25         | 3,2                       | CC.. 09T3 | 1.152,00   | 020          | 1.152,00   | 020          |
| A20Q SCLC R/L 09 | 20           | 18,5    | 180       | 32,0        | 13       | 25         | 3,2                       | CC.. 09T3 | 1.152,00   | 220          | 1.152,00   | 220          |
| S25T SCLC R/L 09 | 25           | 23,0    | 300       | 20,0        | 17       | 32         | 3,2                       | CC.. 09T3 | 1.324,00   | 025          | 1.324,00   | 025          |
| A25R SCLC R/L 09 | 25           | 23,0    | 200       | 36,0        | 17       | 32         | 3,2                       | CC.. 09T3 | 1.324,00   | 225          | 1.324,00   | 225          |
| A32S SCLC R/L 12 | 32           | 30,0    | 250       | 50,0        | 22       | 40         | 5                         | CC.. 1204 | 1.819,00   | 232          | 1.819,00   | 232          |
| A40T SCLC R/L 12 | 40           | 38,0    | 300       | 60,0        | 27       | 50         | 5                         | CC.. 1204 | 2.185,00   | 240          | 2.185,00   | 240          |

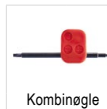
## Reserve dele

Til artikelnr.

|                         | 80 950 ... |     | 70 950 ... |     | 70 950 ... |     | 70 950 ... |     | 70 950 ... |     |
|-------------------------|------------|-----|------------|-----|------------|-----|------------|-----|------------|-----|
|                         | DKK        |     | DKK        |     | DKK        |     | DKK        |     | DKK        |     |
| 70 716 008 / 70 717 008 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 208 / 70 717 208 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 010 / 70 717 010 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 210 / 70 717 210 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 012 / 70 717 012 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 212 / 70 717 212 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 116 / 70 717 116 | 71,00      | 110 |            |     | 24,00      | 116 |            |     |            |     |
| 70 716 016 / 70 717 016 | 87,00      | 113 |            |     | 30,00      | 110 |            |     |            |     |
| 70 716 216 / 70 717 216 | 87,00      | 113 |            |     | 30,00      | 110 |            |     |            |     |
| 70 716 020 / 70 717 020 | 87,00      | 113 |            |     | 30,00      | 110 |            |     |            |     |
| 70 716 220 / 70 717 220 | 87,00      | 113 |            |     | 30,00      | 304 |            |     |            |     |
| 70 716 025 / 70 717 025 | 87,00      | 113 |            |     | 30,00      | 113 |            |     |            |     |
| 70 716 225 / 70 717 225 | 87,00      | 113 |            |     | 30,00      | 304 |            |     |            |     |
| 70 716 232 / 70 717 232 |            |     | 77,00      | 398 | 24,00      | 114 | 115,00     | 166 | 43,00      | 170 |
| 70 716 240 / 70 717 240 |            |     | 77,00      | 398 | 24,00      | 114 | 115,00     | 166 | 43,00      | 170 |



Torx nøgle



Kombinøgle



Klemskrue



HM-underlag C

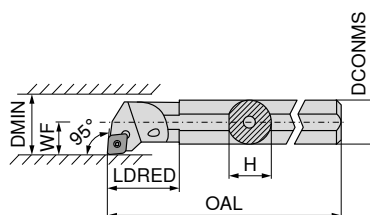


Gevindbøsning



**MaxiLock-S – SCLC 95° – borestang med skruefastspænding**

▲ Med hårdmetaldorn



Illustrationerne viser højreførelse



| ISO-betegnelse     | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                 |     | højre                   |     |
|--------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-------------------------|-----|-------------------------|-----|
|                    |              |         |           |             |          |            |                           |           | 70 719 ...<br>DKK<br>2A |     | 70 718 ...<br>DKK<br>2A |     |
| E-A08F SCLC R/L 06 | 8            | 7,5     | 80        | 20,60       | 6        | 12         | 1,2                       | CC.. 0602 | 1.660,00                | 208 | 1.660,00                | 208 |
| E-A10H SCLC R/L 06 | 10           | 9,0     | 100       | 31,75       | 7        | 14         | 1,2                       | CC.. 0602 | 1.660,00                | 210 | 1.660,00                | 210 |
| E-A12K SCLC R/L 06 | 12           | 11,0    | 125       | 20,00       | 9        | 18         | 1,2                       | CC.. 0602 | 1.789,00                | 212 | 1.789,00                | 212 |
| E-A16M SCLC R/L 09 | 16           | 15,0    | 150       | 45,30       | 11       | 22         | 3,2                       | CC.. 09T3 | 3.034,00                | 216 | 3.034,00                | 216 |
| E-A20Q SCLC R/L 09 | 20           | 18,0    | 180       | 38,00       | 13       | 26         | 3,2                       | CC.. 09T3 | 3.751,00                | 220 | 3.751,00                | 220 |
| E-A25R SCLC R/L 09 | 25           | 23,0    | 200       | 40,25       | 17       | 34         | 3,2                       | CC.. 09T3 | 4.762,00                | 225 | 4.762,00                | 225 |
| E-A32S SCLC R/L 12 | 32           | 30,0    | 250       | 50,25       | 22       | 39         | 5                         | CC.. 1204 | 7.492,00                | 232 | 7.492,00                | 232 |



Torx nøgle



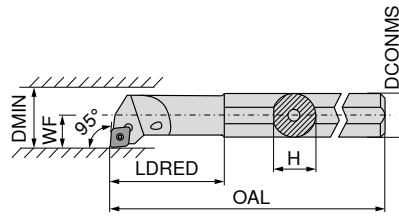
Klemskrue

**Reserve dele****Til artikelnr.**

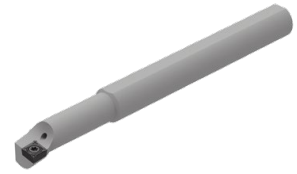
|                         |     | 80 950 ... |     | 70 950 ...   |     |
|-------------------------|-----|------------|-----|--------------|-----|
|                         |     | DKK<br>Y7  |     | DKK<br>2A/28 |     |
| 70 718 208 / 70 719 208 | T08 | 71,00      | 110 | 24,00        | 116 |
| 70 718 210 / 70 719 210 | T08 | 71,00      | 110 | 24,00        | 116 |
| 70 718 212 / 70 719 212 | T08 | 71,00      | 110 | 24,00        | 116 |
| 70 718 216 / 70 719 216 | T15 | 87,00      | 113 | 30,00        | 449 |
| 70 718 220 / 70 719 220 | T15 | 87,00      | 113 | 30,00        | 449 |
| 70 718 225 / 70 719 225 | T15 | 87,00      | 113 | 30,00        | 449 |
| 70 718 232 / 70 719 232 | T15 | 87,00      | 113 | 32,00        | 174 |

## MaxiLock-S – SCLC 95° – borestang med skruefastspænding

▲ Med hårdmetaldorn



Illustrationerne viser højreudførelse



| ISO-betegnelse       | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                 |     | højre                   |     |
|----------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-------------------------|-----|-------------------------|-----|
|                      |              |         |           |             |          |            |                           |           | 70 719 ...<br>DKK<br>2A |     | 70 718 ...<br>DKK<br>2A |     |
| E-A0608F SCLC R/L 06 | 8            | 7,5     | 100       | 25          | 4        | 8          | 1,2                       | CC.. 0602 | 1.789,00                | 308 | 1.789,00                | 308 |
| E-A0810H SCLC R/L 06 | 10           | 9,0     | 110       | 32          | 6        | 12         | 1,2                       | CC.. 0602 | 1.789,00                | 310 | 1.789,00                | 310 |
| E-A1012K SCLC R/L 06 | 12           | 11,0    | 125       | 38          | 7        | 14         | 1,2                       | CC.. 0602 | 1.789,00                | 312 | 1.789,00                | 312 |
| E-A1216M SCLC R/L 06 | 16           | 15,0    | 150       | 50          | 9        | 18         | 1,2                       | CC.. 0602 | 1.789,00                | 316 | 1.789,00                | 316 |

### Reserve dele

#### Til artikelnr.

| 70 718 308 / 70 719 308 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5 | 24,00 | 116 |  |  |  |  |  |
|-------------------------|-----|-----------|-------|-----|--------|-------|-----|--|--|--|--|--|
| 70 718 310 / 70 719 310 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5 | 24,00 | 116 |  |  |  |  |  |
| 70 718 312 / 70 719 312 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5 | 24,00 | 116 |  |  |  |  |  |
| 70 718 316 / 70 719 316 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5 | 24,00 | 116 |  |  |  |  |  |



Torx nøgle



Klemskrue

80 950 ...

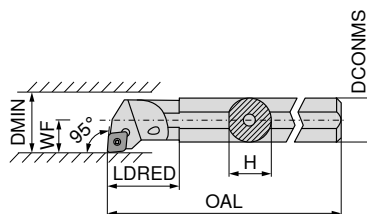
70 950 ...

## MaxiLock-S – SCLC 95° – borestang med skruefastspænding

▲ Udførelse: Hårdmetal

### Leveringsomfang:

Borestang med Torx-nøgle



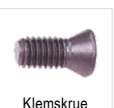
Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                    |     | højre                      |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|----------------------------|-----|----------------------------|-----|
|                  |              |         |           |             |          |            |                           |           | 70 719 ...<br>DKK<br>2A/24 |     | 70 718 ...<br>DKK<br>2A/24 |     |
| E08H SCLC R/L 06 | 8            | 7,6     | 100       | 20          | 6        | 11         | 1,2                       | CC.. 0602 | 2.055,00                   | 008 | 2.055,00                   | 008 |
| E10K SCLC R/L 06 | 10           | 9,0     | 125       | 22          | 7        | 13         | 1,2                       | CC.. 0602 | 2.376,00                   | 010 | 2.376,00                   | 010 |
| E12Q SCLC R/L 06 | 12           | 11,5    | 180       | 26          | 9        | 16         | 1,2                       | CC.. 0602 | 3.121,00                   | 012 | 3.121,00                   | 012 |
| E16R SCLC R/L 09 | 16           | 15,0    | 200       | 34          | 11       | 20         | 3,2                       | CC.. 09T3 | 4.077,00                   | 016 | 4.077,00                   | 016 |
| E20S SCLC R/L 09 | 20           | 18,5    | 250       | 38          | 13       | 25         | 3,2                       | CC.. 09T3 | 5.094,00                   | 020 | 5.094,00                   | 020 |
| E25T SCLC R/L 09 | 25           | 23,0    | 300       | 43          | 17       | 32         | 3,2                       | CC.. 09T3 | 8.979,00                   | 025 | 8.979,00                   | 025 |



Torx nøgle



Klemskrue

80 950 ...

70 950 ...

### Reserve dele

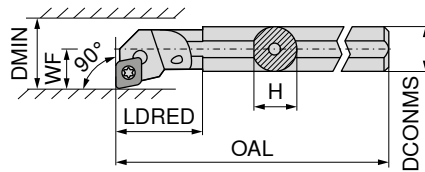
#### Til artikelnr.

| 70 719 008 / 70 718 008 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5   | 24,00 | 116 |  |  |  |  |  |
|-------------------------|-----|-----------|-------|-----|----------|-------|-----|--|--|--|--|--|
| 70 719 010 / 70 718 010 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5   | 24,00 | 116 |  |  |  |  |  |
| 70 719 012 / 70 718 012 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x5   | 24,00 | 116 |  |  |  |  |  |
| 70 719 016 / 70 718 016 | T15 | DKK<br>Y7 | 87,00 | 113 | M3,5x7,2 | 30,00 | 110 |  |  |  |  |  |
| 70 719 020 / 70 718 020 | T15 | DKK<br>Y7 | 87,00 | 113 | M3,5x8,6 | 30,00 | 304 |  |  |  |  |  |
| 70 719 025 / 70 718 025 | T15 | DKK<br>Y7 | 87,00 | 113 | M3,5x11  | 30,00 | 113 |  |  |  |  |  |

## MaxiLock-S – SCFC 90° – borestang med skruefastspænding

### Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre                |     | højre                  |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|------------------------|-----|------------------------|-----|
|                  |              |         |           |             |          |            |                           |           | 70 793 ...             |     | 70 792 ...             |     |
| A08F SCFC R/L 06 | 8            | 7,6     | 80        | 17          | 5        | 11         | 1,2                       | CC.. 0602 | DKK<br>2A/24<br>904,00 | 208 | DKK<br>2A/24<br>904,00 | 208 |
| A10H SCFC R/L 06 | 10           | 9,5     | 100       | 19          | 7        | 13         | 1,2                       | CC.. 0602 | 904,00                 | 210 | 904,00                 | 210 |
| A12K SCFC R/L 06 | 12           | 11,5    | 125       | 22          | 9        | 16         | 1,2                       | CC.. 0602 | 904,00                 | 212 | 904,00                 | 212 |

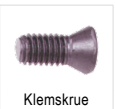
### Reserve dele

Til artikelnr.

|                         |     |                    |     |        |       |     |
|-------------------------|-----|--------------------|-----|--------|-------|-----|
| 70 792 208 / 70 793 208 | T08 | DKK<br>Y7<br>71,00 | 110 | M2,5x5 | 24,00 | 116 |
| 70 792 210 / 70 793 210 | T08 | 71,00              | 110 | M2,5x5 | 24,00 | 116 |
| 70 792 212 / 70 793 212 | T08 | 71,00              | 110 | M2,5x5 | 24,00 | 116 |

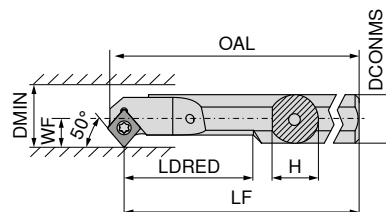


Torx nøgle



Klemskrue

## MaxiLock-S – SMC 50° – borestang med skruefastspænding



Illustrationerne viser højreudførelse



| ISO-betegnelse  | DCONMS<br>mm | H<br>mm | OAL<br>mm | LF<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre             |     | højre               |     |
|-----------------|--------------|---------|-----------|----------|-------------|----------|------------|---------------------------|-----------|---------------------|-----|---------------------|-----|
|                 |              |         |           |          |             |          |            |                           |           | 70 723 ...          |     | 70 722 ...          |     |
| A08H SMC R/L 06 | 8            | 7       | 104,15    | 100      | 20          | 5,5      | 10,5       | 1,2                       | CC.. 0602 | DKK<br>2A<br>887,00 | 208 | DKK<br>2A<br>887,00 | 208 |
| A10H SMC R/L 06 | 10           | 9       | 114,15    | 110      | 26          | 6,0      | 11,0       | 1,2                       | CC.. 0602 | 887,00              | 210 | 887,00              | 210 |
| A12K SMC R/L 06 | 12           | 11      | 129,15    | 125      | 32          | 7,0      | 13,0       | 1,2                       | CC.. 0602 | 887,00              | 212 | 887,00              | 212 |
| A16M SMC R/L 06 | 16           | 15      | 154,15    | 150      | 40          | 9,0      | 16,0       | 1,2                       | CC.. 0602 | 907,00              | 216 | 907,00              | 216 |

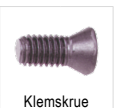
### Reserve dele

Til artikelnr.

|                         |     |                    |     |        |       |     |
|-------------------------|-----|--------------------|-----|--------|-------|-----|
| 70 723 208 / 70 722 208 | T08 | DKK<br>Y7<br>71,00 | 110 | M2,5x5 | 24,00 | 116 |
| 70 723 210 / 70 722 210 | T08 | 71,00              | 110 | M2,5x5 | 24,00 | 116 |
| 70 723 212 / 70 722 212 | T08 | 71,00              | 110 | M2,5x5 | 24,00 | 116 |
| 70 723 216 / 70 722 216 | T08 | 71,00              | 110 | M2,5x5 | 24,00 | 116 |



Torx nøgle

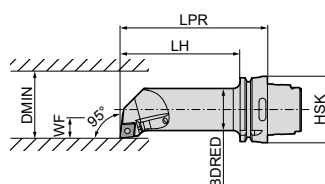


Klemskrue

# MaxiLock-S – SCLC 95° – borestang med skruefastspænding

## Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse

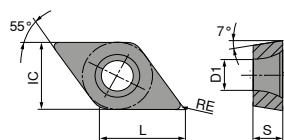


| ISO-betegnelse          | Holder   | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 564 ...<br>DKK<br>2D/80<br>2.866,00 | højre<br>74 563 ...<br>DKK<br>2D/80<br>2.866,00 |
|-------------------------|----------|-----------|----------|-------------|----------|------------|---------------------------|-----------|---------------------------------------------------|-------------------------------------------------|
| HSK T63 40L SCLC R/L 12 | HSK-T 63 | 140       | 114      | 40          | 27       | 50         | 5                         | CC.. 1204 | 512                                               | 512                                             |

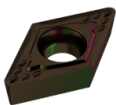
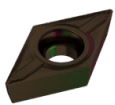
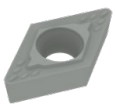
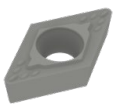
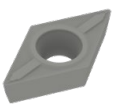
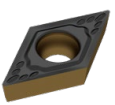
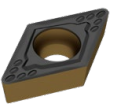
|                                                           |  | Kombinøgle                          |  | Klemskrue                           |  | HM-underlag C                        |  | Gevindbøsning                       |  |
|-----------------------------------------------------------|--|-------------------------------------|--|-------------------------------------|--|--------------------------------------|--|-------------------------------------|--|
|                                                           |  | 70 950 ...<br>DKK<br>2A/28<br>77,00 |  | 70 950 ...<br>DKK<br>2A/28<br>24,00 |  | 70 950 ...<br>DKK<br>2A/28<br>115,00 |  | 70 950 ...<br>DKK<br>2A/28<br>43,00 |  |
| Reserve dele<br>Til artikelnr.<br>74 563 512 / 74 564 512 |  | T15/SW                              |  | M4,5x12                             |  | M4,5                                 |  |                                     |  |
|                                                           |  | 398                                 |  | 114                                 |  | 166                                  |  | 170                                 |  |

## DCGT / DCMT / DCET

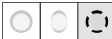
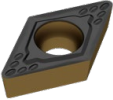
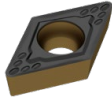
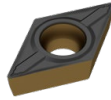
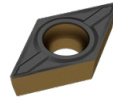
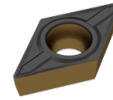
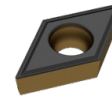
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DC.T 0702.. | 7,75    | 2,38    | 2,8      | 6,35     |
| DC.T 11T3.. | 11,60   | 3,97    | 4,4      | 9,52     |



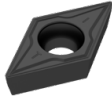
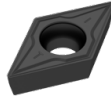
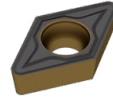
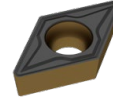
## DCGT / DCMT

|          |          | -CF05<br>CTEP110                                                                  |     | -CF55<br>CTEP110                                                                  |     | -SF<br>TCM407                                                                     |     | -SF<br>TCM10                                                                      |     | -SMF<br>TCM10                                                                       |     | NEW<br>-SF<br>CTCP125-P                                                             |       | NEW<br>-SF<br>CTCP115-P                                                             |       |
|----------|----------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | DRAGONSkin                                                                        |     | DRAGONSkin                                                                        |     |                                                                                   |     |                                                                                   |     |                                                                                     |     | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       |
|          |          |  |     |  |     |  |     |  |     |  |     |  |       |  |       |
|          |          | F                                                                                 |     | F                                                                                 |     | F                                                                                 |     | F                                                                                 |     | F                                                                                   |     | F                                                                                   |       | F                                                                                   |       |
|          |          | CERMET<br>DCGT                                                                    |     | CERMET<br>DCMT                                                                    |     | CERMET<br>DCGT                                                                    |     | CERMET<br>DCGT                                                                    |     | CERMET<br>DCMT                                                                      |     | DCGT                                                                                |       | DCMT                                                                                |       |
|          |          | 76 245 ...                                                                        |     | 76 246 ...                                                                        |     | 70 257 ...                                                                        |     | 70 257 ...                                                                        |     | 70 265 ...                                                                          |     | 76 257 ...                                                                          |       | 76 259 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/78                                                                      |     | DKK<br>1A/78                                                                      |     | DKK<br>1A/78                                                                      |     | DKK<br>1A/78                                                                      |     | DKK<br>1A/78                                                                        |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |       |
| 070201EN | 0,1      |                                                                                   |     |                                                                                   |     |                                                                                   |     | 125,00                                                                            | 898 |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| 070202EN | 0,2      | 131,00                                                                            | 002 | 74,00                                                                             | 002 |                                                                                   |     | 125,00                                                                            | 900 | 68,00                                                                               | 898 | 131,00                                                                              | 50201 |                                                                                     |       |
| 070204EN | 0,4      | 131,00                                                                            | 004 | 74,00                                                                             | 004 | 125,00                                                                            | 852 | 125,00                                                                            | 902 | 68,00                                                                               | 900 |                                                                                     |       | 72,00                                                                               | 30401 |
| 11T302EN | 0,2      | 171,00                                                                            | 014 |                                                                                   |     | 160,00                                                                            | 854 | 160,00                                                                            | 904 |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| 11T304EN | 0,4      | 171,00                                                                            | 016 | 102,00                                                                            | 016 | 160,00                                                                            | 856 | 160,00                                                                            | 906 | 96,00                                                                               | 904 |                                                                                     |       | 102,00                                                                              | 31601 |
| 11T308EN | 0,8      | 171,00                                                                            | 018 | 102,00                                                                            | 018 | 160,00                                                                            | 858 | 160,00                                                                            | 908 | 96,00                                                                               | 906 |                                                                                     |       | 102,00                                                                              | 31801 |
| P        |          |                                                                                   | ●   |                                                                                   | ●   |                                                                                   | ●   |                                                                                   | ●   |                                                                                     | ●   |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   | ○   |                                                                                   | ○   |                                                                                   | ○   |                                                                                   | ○   |                                                                                     | ○   |                                                                                     | ○     |                                                                                     | ○     |
| K        |          |                                                                                   | ○   |                                                                                   | ○   |                                                                                   | ○   |                                                                                   | ○   |                                                                                     | ○   |                                                                                     | ○     |                                                                                     | ○     |
| N        |          |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                   |     |                                                                                     |     |                                                                                     |       |                                                                                     |       |

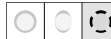
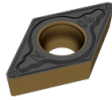
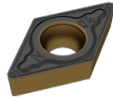
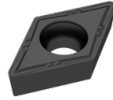
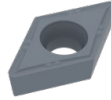
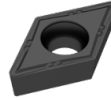
## DCMT / DCGT

|          |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                                 |  | NEW                                                                                 |  |
|----------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |  | -SF<br>CTCP125-P                                                                  |  | -SF<br>CTCP135-P                                                                  |  | -SMF<br>CTCP115-P                                                                 |  | -SMF<br>CTCP125-P                                                                 |  | -SMF<br>CTCP135-P                                                                   |  | -SM<br>CTCP125-P                                                                    |  |
|          |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  | F<br>DCMT                                                                         |  | F<br>DCMT                                                                         |  | F<br>DCMT                                                                         |  | F<br>DCMT                                                                         |  | F<br>DCMT                                                                           |  | M<br>DCGT                                                                           |  |
|          |  | 76 259 ...                                                                        |  | 76 259 ...                                                                        |  | 76 265 ...                                                                        |  | 76 265 ...                                                                        |  | 76 265 ...                                                                          |  | 76 256 ...                                                                          |  |
| ISO      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  |
| RE<br>mm |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| 070202EN |  | 0,2                                                                               |  | 0,2                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                     |  | 50201                                                                               |  |
| 070204EN |  | 0,4                                                                               |  | 0,4                                                                               |  |                                                                                   |  | 72,00                                                                             |  | 72,00                                                                               |  | 70401                                                                               |  |
| 070208EN |  | 0,8                                                                               |  | 0,8                                                                               |  |                                                                                   |  | 72,00                                                                             |  | 72,00                                                                               |  | 70601                                                                               |  |
| 11T304EN |  | 0,4                                                                               |  | 0,4                                                                               |  | 102,00                                                                            |  | 102,00                                                                            |  | 102,00                                                                              |  | 71601                                                                               |  |
| 11T308EN |  | 0,8                                                                               |  | 0,8                                                                               |  | 102,00                                                                            |  | 102,00                                                                            |  | 102,00                                                                              |  | 71801                                                                               |  |
|          |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| P        |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  |
| M        |  |                                                                                   |  | ○                                                                                 |  |                                                                                   |  |                                                                                   |  | ○                                                                                   |  |                                                                                     |  |
| K        |  | ○                                                                                 |  |                                                                                   |  | ○                                                                                 |  | ○                                                                                 |  |                                                                                     |  | ○                                                                                   |  |
| N        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| S        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| H        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| O        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |

## DCMT

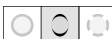
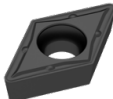
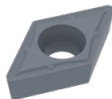
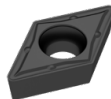
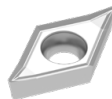
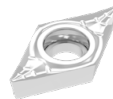
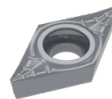
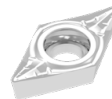
|          |  | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                   |  |
|----------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |  | -SM<br>CTCK110                                                                      |  | -SM<br>CTCK120                                                                      |  | -SM<br>CTCP115-P                                                                    |  | -SM<br>CTCP115-P                                                                      |  |
|          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                            |  |
|          |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |
|          |  | M<br>DCMT                                                                           |  | M<br>DCMT                                                                           |  | M<br>DCMT                                                                           |  | M<br>DCMT                                                                             |  |
|          |  | 70 258 ...                                                                          |  | 70 258 ...                                                                          |  | 76 183 ...                                                                          |  | 76 258 ...                                                                            |  |
| ISO      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |  |
| RE<br>mm |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |
| 070204EN |  | 0,4                                                                                 |  | 0,4                                                                                 |  |                                                                                     |  | 72,00                                                                                 |  |
| 070208EN |  | 0,8                                                                                 |  | 0,8                                                                                 |  |                                                                                     |  | 72,00                                                                                 |  |
| 11T304EN |  | 0,4                                                                                 |  | 0,4                                                                                 |  |                                                                                     |  | 102,00                                                                                |  |
| 11T308EN |  | 0,8                                                                                 |  | 0,8                                                                                 |  |                                                                                     |  | 102,00                                                                                |  |
| 11T312EN |  | 1,2                                                                                 |  |                                                                                     |  | 102,00                                                                              |  | 102,00                                                                                |  |
|          |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |
| P        |  | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  |
| M        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |
| K        |  | ●                                                                                   |  | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  |
| N        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |
| S        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |
| H        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |
| O        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |

## DCMT

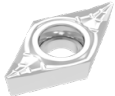
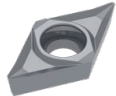
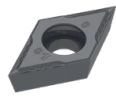
|          |     | NEW                                                                               |       | NEW                                                                               |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|
|          |     | -SMQ<br>CTCP115-P                                                                 |       | -SMQ<br>CTCP125-P                                                                 |       | -M25<br>CTCM120                                                                     |       | -M25<br>CTPM125                                                                     |     | -M25<br>CTCM130                                                                     |       |
|          |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       |
|          |     |  |       |  |       |  |       |  |     |  |       |
|          |     |  |       |  |       |  |       |  |     |  |       |
|          |     | M<br>DCMT                                                                         |       | M<br>DCMT                                                                         |       | F<br>DCMT                                                                           |       | F<br>DCMT                                                                           |     | F<br>DCMT                                                                           |       |
|          |     | 76 195 ...                                                                        |       | 76 195 ...                                                                        |       | 75 213 ...                                                                          |       | 75 213 ...                                                                          |     | 75 213 ...                                                                          |       |
| ISO      |     | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                      |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |       |
| RE<br>mm |     |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| 070202EN | 0,2 |                                                                                   |       |                                                                                   |       | 72,00                                                                               | 10200 | 72,00                                                                               | 202 | 72,00                                                                               | 30200 |
| 070204EN | 0,4 | 83,00                                                                             | 30401 | 83,00                                                                             | 50401 | 72,00                                                                               | 10400 | 72,00                                                                               | 204 | 72,00                                                                               | 30400 |
| 11T302EN | 0,2 |                                                                                   |       |                                                                                   |       | 102,00                                                                              | 11400 | 102,00                                                                              | 214 | 102,00                                                                              | 31400 |
| 11T304EL | 0,4 | 114,00                                                                            | 31601 | 114,00                                                                            | 51601 |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| 11T304EN | 0,4 | 114,00                                                                            | 31501 | 114,00                                                                            | 51501 | 102,00                                                                              | 11600 | 102,00                                                                              | 216 | 102,00                                                                              | 31600 |
| 11T304ER | 0,4 | 114,00                                                                            | 31701 | 114,00                                                                            | 51701 |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| 11T308EN | 0,8 | 114,00                                                                            | 31801 | 114,00                                                                            | 51801 | 102,00                                                                              | 11800 | 102,00                                                                              | 218 | 102,00                                                                              | 31800 |
| P        |     |                                                                                   | ●     |                                                                                   | ●     |                                                                                     | ○     |                                                                                     | ○   |                                                                                     | ○     |
| M        |     |                                                                                   |       |                                                                                   |       |                                                                                     | ●     |                                                                                     | ●   |                                                                                     | ●     |
| K        |     |                                                                                   | ○     |                                                                                   | ○     |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| N        |     |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| S        |     |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     | ○     |
| H        |     |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| O        |     |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |

9

## DCMT / DCGT

|          |     | -M55<br>CTCM120                                                                     |       | -M55<br>CTPM125                                                                     |     | -M55<br>CTCM130                                                                     |       | -23P<br>H216T                                                                       |     | -25P<br>H210T                                                                         |     | -25P<br>CTPX710                                                                       |       | -25Q<br>H210T                                                                         |     |
|----------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-----|
|          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       |                                                                                     |     |                                                                                       |     | DRAGONSKIN                                                                            |       |                                                                                       |     |
|          |     |  |       |  |     |  |       |  |     |  |     |  |       |  |     |
|          |     |  |       |  |     |  |       |  |     |  |     |  |       |  |     |
|          |     | M<br>DCMT                                                                           |       | M<br>DCMT                                                                           |     | M<br>DCMT                                                                           |       | F<br>DCGT                                                                           |     | F<br>DCGT                                                                             |     | M<br>DCGT                                                                             |       | M<br>DCGT                                                                             |     |
|          |     | 75 214 ...                                                                          |       | 75 214 ...                                                                          |     | 75 214 ...                                                                          |       | 70 261 ...                                                                          |     | 70 263 ...                                                                            |     | 70 263 ...                                                                            |       | 70 263 ...                                                                            |     |
| ISO      |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/08                                                                        |     | DKK<br>1A/08                                                                        |       | DKK<br>1A/90                                                                        |     | DKK<br>1A/90                                                                          |     | DKK<br>1A/90                                                                          |       | DKK<br>1A/90                                                                          |     |
| RE<br>mm |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |     |
| 070202FN | 0,2 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     | 92,00                                                                                 | 632 | 110,00                                                                                | 70200 |                                                                                       |     |
| 070204EN | 0,4 | 72,00                                                                               | 10400 | 72,00                                                                               | 204 | 72,00                                                                               | 30400 | 92,00                                                                               | 654 | 92,00                                                                                 | 634 | 110,00                                                                                | 70400 |                                                                                       |     |
| 070204FN | 0,4 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |     |
| 070208EN | 0,8 | 72,00                                                                               | 10600 | 72,00                                                                               | 206 | 72,00                                                                               | 30600 |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |     |
| 11T302FN | 0,2 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     | 114,00                                                                                | 635 | 134,00                                                                                | 71400 |                                                                                       |     |
| 11T304EN | 0,4 | 102,00                                                                              | 11600 | 102,00                                                                              | 216 | 102,00                                                                              | 31600 |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |     |
| 11T304FL | 0,4 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       | 125,00                                                                                | 670 |
| 11T304FN | 0,4 |                                                                                     |       |                                                                                     |     |                                                                                     |       | 114,00                                                                              | 664 | 114,00                                                                                | 636 | 134,00                                                                                | 71600 | 125,00                                                                                | 660 |
| 11T304FR | 0,4 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       | 125,00                                                                                | 680 |
| 11T308EN | 0,8 | 102,00                                                                              | 11800 | 102,00                                                                              | 218 | 102,00                                                                              | 31800 |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |     |
| 11T308FL | 0,8 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       | 125,00                                                                                | 672 |
| 11T308FN | 0,8 |                                                                                     |       |                                                                                     |     |                                                                                     |       | 114,00                                                                              | 666 | 114,00                                                                                | 638 | 134,00                                                                                | 71800 | 125,00                                                                                | 662 |
| 11T308FR | 0,8 |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       | 125,00                                                                                | 682 |
| P        |     |                                                                                     | ○     |                                                                                     | ○   |                                                                                     | ○     |                                                                                     |     |                                                                                       |     |                                                                                       | ●     |                                                                                       |     |
| M        |     |                                                                                     | ●     |                                                                                     | ●   |                                                                                     | ●     |                                                                                     |     |                                                                                       |     |                                                                                       | ●     |                                                                                       |     |
| K        |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     | ○   |                                                                                       | ○   |                                                                                       |       |                                                                                       | ○   |
| N        |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     | ●   |                                                                                       | ●   |                                                                                       | ●     |                                                                                       | ●   |
| S        |     |                                                                                     |       |                                                                                     |     |                                                                                     | ○     |                                                                                     |     |                                                                                       | ○   |                                                                                       | ●     |                                                                                       | ○   |
| H        |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |     |
| O        |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                     | ○   |                                                                                       | ○   |                                                                                       |       |                                                                                       | ○   |

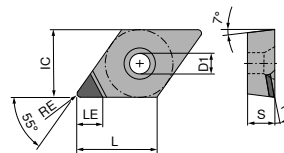
## DCGT / DCET / DCMT

|           |          | <b>-25P</b><br>H210T                                                              |     | <b>-27</b><br>H10T                                                                |     | <b>-27</b><br>CTPX715                                                             |       | <b>-F05</b><br>CTPX710                                                              |       | <b>-29</b><br>H216T                                                                 |       | <b>NEW</b><br><b>-29</b><br>CTPX715                                                 |       |
|-----------|----------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|           |          |  |     |  |     |  |       |  |       |  |       |  |       |
|           |          |  |     |  |     |  |       |  |       |  |       |  |       |
|           |          | <b>F</b><br>DCGT                                                                  |     | <b>M</b><br>DCGT                                                                  |     | <b>M</b><br>DCGT                                                                  |       | <b>F</b><br>DCET                                                                    |       | <b>M</b><br>DCMT                                                                    |       | <b>M</b><br>DCMT                                                                    |       |
|           |          | <b>70 263 ...</b>                                                                 |     | <b>70 260 ...</b>                                                                 |     | <b>70 260 ...</b>                                                                 |       | <b>76 254 ...</b>                                                                   |       | <b>70 246 ...</b>                                                                   |       | <b>70 246 ...</b>                                                                   |       |
| ISO       | RE<br>mm | DKK<br>1A/90                                                                      |     | DKK<br>1A/90                                                                      |     | DKK<br>1A/90                                                                      |       | DKK<br>1A/08                                                                        |       | DKK<br>1A/90                                                                        |       | DKK<br>1A/90                                                                        |       |
| 0702005FN | 0,05     |                                                                                   |     |                                                                                   |     |                                                                                   |       | 158,00                                                                              | 10200 |                                                                                     |       |                                                                                     |       |
| 070201FN  | 0,10     |                                                                                   |     |                                                                                   |     |                                                                                   |       | 158,00                                                                              | 10400 |                                                                                     |       |                                                                                     |       |
| 0702015FN | 0,15     |                                                                                   |     |                                                                                   |     |                                                                                   |       | 158,00                                                                              | 10600 |                                                                                     |       |                                                                                     |       |
| 070202FN  | 0,20     | 92,00                                                                             | 632 | 88,00                                                                             | 600 | 107,00                                                                            | 80200 | 158,00                                                                              | 10800 |                                                                                     |       |                                                                                     |       |
| 070204FN  | 0,40     | 92,00                                                                             | 634 | 88,00                                                                             | 602 | 107,00                                                                            | 80400 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 070204EN  | 0,40     |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       | 67,00                                                                               | 60400 | 81,00                                                                               | 70400 |
| 11T3005FN | 0,05     |                                                                                   |     |                                                                                   |     |                                                                                   |       | 209,00                                                                              | 11400 |                                                                                     |       |                                                                                     |       |
| 11T301FN  | 0,10     |                                                                                   |     |                                                                                   |     |                                                                                   |       | 209,00                                                                              | 11600 |                                                                                     |       |                                                                                     |       |
| 11T3015FN | 0,15     |                                                                                   |     |                                                                                   |     |                                                                                   |       | 209,00                                                                              | 11800 |                                                                                     |       |                                                                                     |       |
| 11T302FN  | 0,20     | 114,00                                                                            | 635 | 109,00                                                                            | 604 | 127,00                                                                            | 81400 | 209,00                                                                              | 12000 |                                                                                     |       |                                                                                     |       |
| 11T304FN  | 0,40     | 114,00                                                                            | 636 | 109,00                                                                            | 606 | 127,00                                                                            | 81600 | 209,00                                                                              | 12200 |                                                                                     |       |                                                                                     |       |
| 11T304EN  | 0,40     |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       | 90,00                                                                               | 61600 | 102,00                                                                              | 71600 |
| 11T308FN  | 0,80     | 114,00                                                                            | 638 | 109,00                                                                            | 608 | 127,00                                                                            | 81800 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 11T308EN  | 0,80     |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       | 90,00                                                                               | 61800 | 102,00                                                                              | 71800 |
| P         |          |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| M         |          |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| K         |          | ○                                                                                 |     | ○                                                                                 |     | ○                                                                                 |       |                                                                                     |       | ○                                                                                   |       | ○                                                                                   |       |
| N         |          | ●                                                                                 |     | ●                                                                                 |     | ●                                                                                 |       | ●                                                                                   |       | ●                                                                                   |       | ●                                                                                   |       |
| S         |          | ○                                                                                 |     |                                                                                   |     | ●                                                                                 |       | ●                                                                                   |       |                                                                                     |       | ●                                                                                   |       |
| H         |          |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O         |          | ○                                                                                 |     | ○                                                                                 |     | ○                                                                                 |       |                                                                                     |       | ○                                                                                   |       | ○                                                                                   |       |

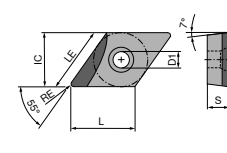


## DCGW / DCGT

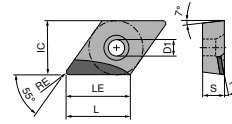
| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DCG. 0702.. | 7,75    | 2,38    | 2,8      | 6,35     |
| DCG. 11T3.. | 11,60   | 3,97    | 4,4      | 9,52     |



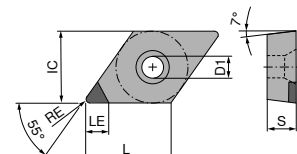
DCGT A



DCGT A L



DCGT A R



DCGW A

## DCGW / DCGT

▲ TCE(NOI) = Udførelse og antal skærkanter

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDMD05   |       | CTDMD05   |     | -Q CTDMD05 |       | -Q CTDMD05 |       | CTDPD20   |       | CTDPD20   |       |
|----------|----------|--------------|----------|-----------|-------|-----------|-----|------------|-------|------------|-------|-----------|-------|-----------|-------|
|          |          |              |          | DKK<br>Y0 | 00200 | DKK<br>Y0 | 050 | DKK<br>Y0  | 50001 | DKK<br>Y0  | 50001 | DKK<br>Y0 | 100   | DKK<br>Y0 | 100   |
| 070202FN | 0,2      | A (1)        | 2,5      | 2.499,00  |       | 2.712,00  |     |            |       |            |       | 467,00    |       | 467,00    |       |
| 070202FN | 0,2      | A (1)        | 3,7      |           |       |           |     |            |       |            |       |           | 100   |           | 100   |
| 070204FN | 0,4      | A (1)        | 2,5      | 2.499,00  | 00400 | 2.712,00  | 052 |            |       |            |       |           |       |           |       |
| 070204FR | 0,4      | A (1)        | 2,5      |           |       |           |     |            |       | 4.184,00   | 50001 |           |       |           |       |
| 070204FN | 0,4      | A (1)        | 3,4      |           |       |           |     |            |       |            |       | 467,00    | 102   | 467,00    | 102   |
| 070208FN | 0,8      | A (1)        | 2,5      | 2.499,00  | 00600 | 2.712,00  | 054 |            |       |            |       | 467,00    | 104   | 467,00    | 104   |
| 070208FN | 0,8      | A (1)        | 3,0      |           |       |           |     |            |       |            |       |           |       |           |       |
| 11T302FN | 0,2      | A (1)        | 2,5      |           |       | 2.712,00  | 056 |            |       |            |       |           |       |           |       |
| 11T302FN | 0,2      | A (1)        | 3,0      | 2.499,00  | 056   |           |     |            |       |            |       |           |       |           |       |
| 11T302FN | 0,2      | A (1)        | 4,7      |           |       |           |     |            |       |            |       | 500,00    | 106   | 500,00    | 106   |
| 11T304FN | 0,4      | A (1)        | 2,5      |           |       | 2.712,00  | 058 |            |       |            |       |           |       |           |       |
| 11T304FL | 0,4      | A (1)        | 3,0      |           |       |           |     | 3.966,00   | 50001 |            |       |           |       |           |       |
| 11T304FN | 0,4      | A (1)        | 3,0      | 2.499,00  | 058   |           |     |            |       |            |       |           |       |           |       |
| 11T304FN | 0,4      | A (1)        | 4,3      |           |       |           |     |            |       |            |       | 500,00    | 108   | 500,00    | 108   |
| 11T308FN | 0,8      | A (1)        | 2,5      |           |       | 2.712,00  | 060 |            |       |            |       |           |       |           |       |
| 11T308FN | 0,8      | A (1)        | 4,0      |           |       |           |     |            |       |            |       | 500,00    | 110   | 500,00    | 110   |
| 11T312FN | 1,2      | A (1)        | 3,5      |           |       |           |     |            |       |            |       |           |       | 500,00    | 11200 |
| 11T312FN | 1,2      | A (1)        | 3,6      |           |       |           |     |            |       |            |       | 500,00    | 11200 |           |       |
| P        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |
| M        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |
| K        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |
| N        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |
| S        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |
| H        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |
| O        |          |              |          |           |       |           |     |            |       |            |       |           |       |           |       |

## DCGW / DCGT

▲ TCE(NOI) = Udførelse og antal skærkanter

|          |          |              |          | CTDPS30    |       | CTDPS30    |       | CTDPS30    |       | CTDPS30    |  | -CB1<br>CTDPU20 |       | -CB2<br>CTDPU20 |       |
|----------|----------|--------------|----------|------------|-------|------------|-------|------------|-------|------------|--|-----------------|-------|-----------------|-------|
|          |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
|          |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
|          |          |              |          | F          |       | F          |       | F          |       | F          |  | F               |       | M               |       |
|          |          |              |          | DIAMOND    |       | DIAMOND    |       | DIAMOND    |       | DIAMOND    |  | DIAMOND         |       | DIAMOND         |       |
|          |          |              |          | DCGW       |       | DCGT       |       | DCGT       |       | DCGT       |  | DCGT            |       | DCGT            |       |
|          |          |              |          | 71 177 ... |       | 71 173 ... |       | 71 173 ... |       | 71 173 ... |  | 71 174 ...      |       | 71 175 ...      |       |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0  |       | DKK<br>Y0  |       | DKK<br>Y0  |       | DKK<br>Y0  |  | DKK<br>Y0       |       | DKK<br>Y0       |       |
| 070201FN | 0,1      | A (1)        | 3,8      | 531,00     | 20001 |            |       | 542,00     | 20001 |            |  |                 |       |                 |       |
| 070202FN | 0,2      | A (1)        | 3,7      | 531,00     | 20101 |            |       | 542,00     | 20101 |            |  | 580,00          | 30001 |                 |       |
| 070204FN | 0,4      | A (1)        | 3,4      | 531,00     | 20201 |            |       |            |       |            |  | 580,00          | 30101 | 580,00          | 30001 |
| 070204FL | 0,4      | A (1)        | 5,5      |            |       | 763,00     | 20201 |            |       |            |  |                 |       |                 |       |
| 070208FN | 0,8      | A (1)        | 3,0      | 531,00     | 20301 |            |       |            |       |            |  |                 |       |                 |       |
| 11T301FN | 0,1      | A (1)        | 4,8      | 556,00     | 20401 |            |       | 568,00     | 20301 |            |  |                 |       |                 |       |
| 11T302FN | 0,2      | A (1)        | 4,7      | 556,00     | 20501 |            |       | 568,00     | 20401 |            |  |                 |       |                 |       |
| 11T304FN | 0,4      | A (1)        | 4,3      | 556,00     | 20601 |            |       |            |       |            |  | 605,00          | 30201 | 605,00          | 30101 |
| 11T304FL | 0,4      | A (1)        | 7,5      |            |       | 840,00     | 20501 |            |       |            |  |                 |       |                 |       |
| 11T308FN | 0,8      | A (1)        | 4,0      | 556,00     | 20701 |            |       |            |       |            |  | 605,00          | 30301 |                 |       |
| 11T308FL | 0,8      | A (1)        | 7,0      |            |       | 840,00     | 20601 |            |       |            |  |                 |       |                 |       |
| 11T308FR | 0,8      | A (1)        | 7,0      |            |       |            |       | 840,00     | 20701 |            |  |                 |       |                 |       |
| 11T312FN | 1,2      | A (1)        | 3,6      | 556,00     | 20801 |            |       |            |       |            |  |                 |       |                 |       |
| 11T312FL | 1,2      | A (1)        | 6,5      |            |       | 840,00     | 20801 |            |       |            |  |                 |       |                 |       |
| 11T312FR | 1,2      | A (1)        | 6,5      |            |       |            |       | 840,00     | 20901 |            |  |                 |       |                 |       |
| P        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| M        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| K        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| N        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| S        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| H        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| O        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |

## DCGT / DCGW

▲ TCE(NOI) = Udførelse og antal skærkanter

|           |          |              |          | CTDPD20              |     | CTDPD20              |     | -Q<br>CTDPD20        |  | -Q<br>CTDPD20        |     | -CB1<br>CTDPD20      |       | -Q<br>CTDPS30        |     |
|-----------|----------|--------------|----------|----------------------|-----|----------------------|-----|----------------------|--|----------------------|-----|----------------------|-------|----------------------|-----|
|           |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
|           |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
|           |          |              |          | F<br>DIAMOND<br>DCGT |     | F<br>DIAMOND<br>DCGT |     | F<br>DIAMOND<br>DCGT |  | F<br>DIAMOND<br>DCGT |     | F<br>DIAMOND<br>DCGT |       | F<br>DIAMOND<br>DCGW |     |
|           |          |              |          | 71 136 ...           |     | 71 135 ...           |     | 71 144 ...           |  | 71 145 ...           |     | 71 310 ...           |       | 71 138 ...           |     |
| ISO       | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0            |     | DKK<br>Y0            |     | DKK<br>Y0            |  | DKK<br>Y0            |     | DKK<br>Y0            |       | DKK<br>Y0            |     |
| 070201FN  | 0,1      | A (1)        | 3,8      |                      |     |                      |     |                      |  |                      |     | 576,00               | 10100 |                      |     |
| 070202FN  | 0,2      | A (1)        | 3,7      |                      |     |                      |     |                      |  |                      |     | 576,00               | 102   |                      |     |
| 070204FL  | 0,4      | A (1)        | 3,0      |                      |     |                      |     |                      |  | 581,00               | 104 |                      |       |                      |     |
| 070204FR  | 0,4      | A (1)        | 3,0      |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| 070204FN  | 0,4      | A (1)        | 3,4      |                      |     |                      |     |                      |  |                      |     | 576,00               | 104   |                      |     |
| 070204FRR | 0,4      | A (1)        | 5,5      |                      |     | 649,00               | 102 |                      |  |                      |     |                      |       |                      |     |
| 070204FLL | 0,4      | A (1)        | 5,5      | 649,00               | 102 |                      |     |                      |  |                      |     |                      |       |                      |     |
| 070208FN  | 0,8      | A (1)        | 3,0      |                      |     |                      |     |                      |  |                      |     | 576,00               | 108   |                      |     |
| 070208FRR | 0,8      | A (1)        | 5,0      |                      |     | 649,00               | 104 |                      |  |                      |     |                      |       |                      |     |
| 070208FLL | 0,8      | A (1)        | 5,0      | 649,00               | 104 |                      |     |                      |  |                      |     |                      |       |                      |     |
| 11T301FN  | 0,1      | A (1)        | 4,8      |                      |     |                      |     |                      |  |                      |     | 613,00               | 11100 |                      |     |
| 11T302FR  | 0,2      | A (1)        | 4,0      |                      |     |                      |     |                      |  |                      |     |                      |       | 613,00               | 162 |
| 11T302FN  | 0,2      | A (1)        | 4,7      |                      |     |                      |     |                      |  |                      |     | 613,00               | 112   |                      |     |
| 11T304FL  | 0,4      | A (1)        | 4,0      |                      |     |                      |     |                      |  | 613,00               | 114 |                      |       | 613,00               | 164 |
| 11T304FR  | 0,4      | A (1)        | 4,0      |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| 11T304FN  | 0,4      | A (1)        | 4,3      |                      |     |                      |     |                      |  |                      |     | 613,00               | 114   |                      |     |
| 11T304FRR | 0,4      | A (1)        | 7,5      |                      |     | 701,00               | 108 |                      |  |                      |     |                      |       |                      |     |
| 11T304FLL | 0,4      | A (1)        | 7,5      | 701,00               | 108 |                      |     |                      |  |                      |     |                      |       |                      |     |
| 11T308FN  | 0,8      | A (1)        | 4,0      |                      |     |                      |     |                      |  |                      |     | 613,00               | 118   |                      |     |
| 11T308FRR | 0,8      | A (1)        | 7,0      |                      |     | 701,00               | 110 |                      |  |                      |     |                      |       |                      |     |
| 11T308FLL | 0,8      | A (1)        | 7,0      | 701,00               | 110 |                      |     |                      |  |                      |     |                      |       |                      |     |
| P         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| M         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| K         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| N         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| S         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| H         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |
| O         |          |              |          |                      |     |                      |     |                      |  |                      |     |                      |       |                      |     |

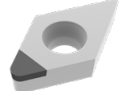
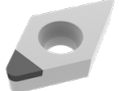
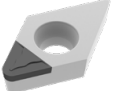
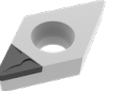
## DCGW / DCGT

▲ TCE(NOI) = Udførelse og antal skærkanter

|          |          |              |          | -Q<br>CTDPS30        |     | -Q<br>CTDPS30        |       | -Q<br>CTDPS30        |     | -CB1<br>CTDPS30      |       | -CB2<br>CTDPS30      |       | -CB3<br>CTDPU20      |     |
|----------|----------|--------------|----------|----------------------|-----|----------------------|-------|----------------------|-----|----------------------|-------|----------------------|-------|----------------------|-----|
|          |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
|          |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
|          |          |              |          | F<br>DIAMOND<br>DCGW |     | F<br>DIAMOND<br>DCGT |       | F<br>DIAMOND<br>DCGT |     | F<br>DIAMOND<br>DCGT |       | M<br>DIAMOND<br>DCGT |       | R<br>DIAMOND<br>DCGT |     |
|          |          |              |          | 71 139 ...           |     | 71 144 ...           |       | 71 145 ...           |     | 71 310 ...           |       | 71 311 ...           |       | 71 312 ...           |     |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0            |     | DKK<br>Y0            |       | DKK<br>Y0            |     | DKK<br>Y0            |       | DKK<br>Y0            |       | DKK<br>Y0            |     |
| 070201FL | 0,1      | A (1)        | 3,0      |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| 070201FR | 0,1      | A (1)        | 3,0      |                      |     | 581,00               | 15000 |                      |     |                      |       |                      |       |                      |     |
| 070201FN | 0,1      | A (1)        | 3,8      |                      |     |                      |       |                      |     | 576,00               | 20100 |                      |       |                      |     |
| 070202FL | 0,2      | A (1)        | 3,0      |                      |     |                      |       | 581,00               | 152 |                      |       |                      |       |                      |     |
| 070202FR | 0,2      | A (1)        | 3,0      |                      |     | 581,00               | 152   |                      |     |                      |       |                      |       |                      |     |
| 070202FN | 0,2      | A (1)        | 3,7      |                      |     |                      |       |                      |     | 576,00               | 202   | 576,00               | 202   |                      |     |
| 070204FN | 0,4      | A (1)        | 3,4      |                      |     |                      |       |                      |     | 576,00               | 204   | 576,00               | 204   | 576,00               | 204 |
| 070208FN | 0,8      | A (1)        | 3,0      |                      |     |                      |       |                      |     |                      |       | 636,00               | 208   |                      |     |
| 11T301FR | 0,1      | A (1)        | 4,0      |                      |     | 613,00               | 161   |                      |     |                      |       |                      |       |                      |     |
| 11T301FL | 0,1      | A (1)        | 4,0      |                      |     |                      |       | 613,00               | 161 |                      |       |                      |       |                      |     |
| 11T301FN | 0,1      | A (1)        | 4,8      |                      |     |                      |       |                      |     | 613,00               | 21100 | 613,00               | 21100 |                      |     |
| 11T302FL | 0,2      | A (1)        | 4,0      |                      |     |                      |       | 613,00               | 162 |                      |       |                      |       |                      |     |
| 11T302FR | 0,2      | A (1)        | 4,0      |                      |     | 613,00               | 162   |                      |     |                      |       |                      |       |                      |     |
| 11T302FN | 0,2      | A (1)        | 4,7      |                      |     |                      |       |                      |     | 613,00               | 212   | 613,00               | 212   |                      |     |
| 11T304FL | 0,4      | A (1)        | 4,0      | 613,00               | 164 |                      |       |                      |     |                      |       |                      |       |                      |     |
| 11T304FN | 0,4      | A (1)        | 4,3      |                      |     |                      |       |                      |     | 613,00               | 214   | 613,00               | 214   | 613,00               | 214 |
| 11T308FN | 0,8      | A (1)        | 4,0      |                      |     |                      |       |                      |     | 682,00               | 218   | 682,00               | 218   | 682,00               | 218 |
| P        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| M        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| K        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| N        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| S        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| H        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| O        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |

## DCGW / DCGT

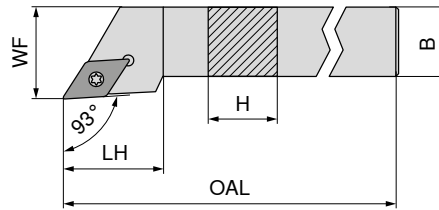
▲ TCE(NOI) = Udførelse og antal skærkanter

|          |          |              |          | CTDPU20                                                                           |  | CTDCD10                                                                             |  | -CB1<br>CTDCD10                                                                     |  | -CB2<br>CTDCD10                                                                     |  |
|----------|----------|--------------|----------|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          |              |          |  |  |  |  |  |  |  |  |
|          |          |              |          |  |  |  |  |  |  |  |  |
|          |          |              |          | F                                                                                 |  | F                                                                                   |  | F                                                                                   |  | M                                                                                   |  |
|          |          |              |          | DIAMOND<br>DCGW                                                                   |  | DIAMOND<br>DCGW                                                                     |  | DIAMOND<br>DCGT                                                                     |  | DIAMOND<br>DCGT                                                                     |  |
|          |          |              |          | 71 177 ...                                                                        |  | 71 177 ...                                                                          |  | 71 310 ...                                                                          |  | 71 311 ...                                                                          |  |
|          |          |              |          | DKK<br>Y0                                                                         |  | DKK<br>Y0                                                                           |  | DKK<br>Y0                                                                           |  | DKK<br>Y0                                                                           |  |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 070202FN | 0,2      | A (1)        | 2,6      |                                                                                   |  | 556,00 40001                                                                        |  | 742,00 302                                                                          |  | 742,00 30200                                                                        |  |
| 070204FN | 0,4      | A (1)        | 2,3      |                                                                                   |  | 568,00 40101                                                                        |  | 742,00 304                                                                          |  | 742,00 304                                                                          |  |
| 070204FN | 0,4      | A (1)        | 3,4      | 531,00 30001                                                                      |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 070208FN | 0,8      | A (1)        | 2,0      |                                                                                   |  | 605,00 40201                                                                        |  |                                                                                     |  | 802,00 308                                                                          |  |
| 070208FN | 0,8      | A (1)        | 3,0      | 531,00 30101                                                                      |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 11T302FN | 0,2      | A (1)        | 2,6      |                                                                                   |  | 580,00 40301                                                                        |  | 753,00 31200                                                                        |  | 753,00 31200                                                                        |  |
| 11T304FN | 0,4      | A (1)        | 2,3      |                                                                                   |  | 592,00 40401                                                                        |  | 753,00 314                                                                          |  | 753,00 314                                                                          |  |
| 11T304FN | 0,4      | A (1)        | 4,3      | 542,00 30201                                                                      |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 11T308FN | 0,8      | A (1)        | 2,0      |                                                                                   |  | 629,00 40501                                                                        |  | 814,00 318                                                                          |  | 814,00 318                                                                          |  |
| 11T308FN | 0,8      | A (1)        | 4,0      | 542,00 30301                                                                      |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|          |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

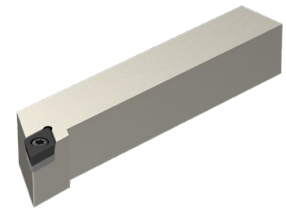
# MaxiLock-S – SDJC 93° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

NEW  
venstreNEW  
højre

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| SDJC R/L 0808 D07 | 8       | 8       | 60        | 13,0     | 10       | 1,2                       | DC.. 0702 |
| SDJC R/L 1010 E07 | 10      | 10      | 70        | 13,0     | 12       | 1,2                       | DC.. 0702 |
| SDJC R/L 1212 F07 | 12      | 12      | 80        | 14,3     | 16       | 1,2                       | DC.. 0702 |
| SDJC R/L 1616 H11 | 16      | 16      | 100       | 19,3     | 20       | 3,2                       | DC.. 11T3 |
| SDJC R/L 2020 K11 | 20      | 20      | 125       | 19,9     | 25       | 3,2                       | DC.. 11T3 |
| SDJC R/L 2525 M11 | 25      | 25      | 150       | 21,2     | 32       | 3,2                       | DC.. 11T3 |
| SDJC R/L 3225 P11 | 32      | 25      | 170       | 21,2     | 32       | 3,2                       | DC.. 11T3 |

70 643 ...

DKK  
2A/24

550,00 00800

587,00 01000

587,00 01200

735,00 01600

778,00 02000

808,00 02500

845,00 03200

70 643 ...

DKK  
2A/24

550,00 00801

587,00 01001

587,00 01201

735,00 01601

778,00 02001

808,00 02501

845,00 03201



Torx nøgle



Klemskrue



HM-underlag-D



Gevindbøsning

## Reserve dele

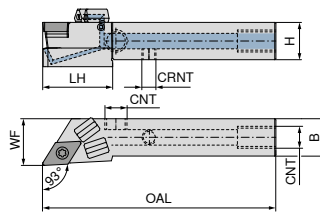
Til artikelnr.

|                             |          |       |     |             |       |       |       |     |      |       |     |
|-----------------------------|----------|-------|-----|-------------|-------|-------|-------|-----|------|-------|-----|
| 70 643 00800 / 70 643 00801 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |       |     |      |       |     |
| 70 643 01000 / 70 643 01001 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |       |     |      |       |     |
| 70 643 01200 / 70 643 01201 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |       |     |      |       |     |
| 70 643 01600 / 70 643 01601 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 | 70,00 | 106 | M3,5 | 43,00 | 171 |
| 70 643 02000 / 70 643 02001 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 | 70,00 | 106 | M3,5 | 43,00 | 171 |
| 70 643 02500 / 70 643 02501 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 | 70,00 | 106 | M3,5 | 43,00 | 171 |
| 70 643 03200 / 70 643 03201 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 | 70,00 | 106 | M3,5 | 43,00 | 171 |

# MaxiLock-S – SDJC 93° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                      |         |         |           |          |          |      |       |                           |           | 70 773 ...     | DKK<br>2A/24 | 70 773 ...   | DKK<br>2A/24 |
| SDJC R/L 1010 E07 DC | 10      | 10      | 70        | 20       | 12       | M6   | M6    | 1,2                       | DC.. 0702 | 1.244,00       | 01001        | 1.244,00     | 01000        |
| SDJC R/L 1212 F07 DC | 12      | 12      | 80        | 21       | 16       | M6   | M6    | 1,2                       | DC.. 0702 | 1.244,00       | 01201        | 1.244,00     | 01200        |
| SDJC R/L 1616 H11 DC | 16      | 16      | 100       | 30       | 20       | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.382,00       | 01601        | 1.382,00     | 01600        |
| SDJC R/L 2020 K11 DC | 20      | 20      | 125       | 30       | 25       | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.465,00       | 02001        | 1.465,00     | 02000        |
| SDJC R/L 2525 M11 DC | 25      | 25      | 150       | 35       | 32       | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.521,00       | 02501        | 1.521,00     | 02500        |

## Reserve dele

Til artikelnr.

|                             | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |
|-----------------------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|
| 70 773 01000 / 70 773 01001 | 38,00        | 857   |              |     | 27,00        | 86700 |              |       |              |
| 70 773 01200 / 70 773 01201 | 38,00        | 857   |              |     | 27,00        | 86700 |              |       |              |
| 70 773 01600 / 70 773 01601 | 34,00        | 87900 | 70,00        | 106 | 15,00        | 88000 | 27,00        | 86700 | 43,00 171    |
| 70 773 02000 / 70 773 02001 | 34,00        | 87900 | 70,00        | 106 | 15,00        | 88000 | 27,00        | 86700 | 43,00 171    |
| 70 773 02500 / 70 773 02501 | 34,00        | 87900 | 70,00        | 106 | 15,00        | 88000 | 27,00        | 86700 | 43,00 171    |

## Reserve dele

Til artikelnr.

|                             | DKK<br>2A/28 |       | DKK<br>Y7 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |
|-----------------------------|--------------|-------|-----------|-----|--------------|-------|--------------|-------|--------------|
| 70 773 01000 / 70 773 01001 |              |       | 57,00     | 039 |              |       |              |       |              |
| 70 773 01200 / 70 773 01201 |              |       | 57,00     | 039 |              |       |              |       |              |
| 70 773 01600 / 70 773 01601 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00 294    |
| 70 773 02000 / 70 773 02001 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00 294    |
| 70 773 02500 / 70 773 02501 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00 294    |

|              |              |              |              |              |
|--------------|--------------|--------------|--------------|--------------|
|              |              |              |              |              |
| 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 |
| 38,00 857    |              |              | 27,00 86700  |              |
| 38,00 857    |              |              | 27,00 86700  |              |
| 34,00 87900  | 70,00 106    | 15,00 88000  | 27,00 86700  | 43,00 171    |
| 34,00 87900  | 70,00 106    | 15,00 88000  | 27,00 86700  | 43,00 171    |

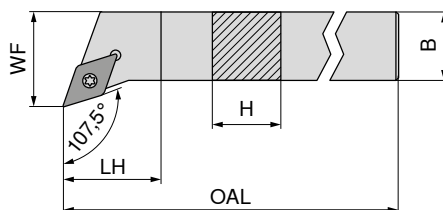
  

|              |            |              |              |              |
|--------------|------------|--------------|--------------|--------------|
|              |            |              |              |              |
| 70 950 ...   | 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| DKK<br>2A/28 | DKK<br>Y7  | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 |
|              | 57,00 039  |              |              |              |
|              | 57,00 039  |              |              |              |
| 10,00 87600  | 83,00 120  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 10,00 87600  | 83,00 120  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 10,00 87600  | 83,00 120  | 9,00 88100   | 219,00 87700 | 33,00 294    |

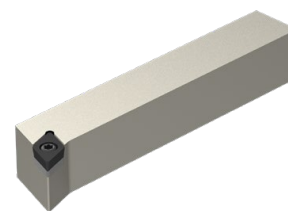
## MaxiLock-S – SDHC 107,5° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

NEW

højre

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | 70 642 ...<br>DKK<br>2A/24 | 70 642 ...<br>DKK<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|----------------------------|----------------------------|
| SDHC R/L 1010 E07 | 10      | 10      | 70        | 7,6      | 12       | 1,2                       | DC.. 0702 | 587,00                     | 587,00                     |
| SDHC R/L 1212 F07 | 12      | 12      | 80        | 12,2     | 16       | 1,2                       | DC.. 0702 | 587,00                     | 587,00                     |
| SDHC R/L 1616 H11 | 16      | 16      | 100       | 11,6     | 20       | 3,2                       | DC.. 11T3 | 735,00                     | 735,00                     |
| SDHC R/L 2020 K11 | 20      | 20      | 125       | 14,1     | 25       | 3,2                       | DC.. 11T3 | 778,00                     | 778,00                     |
| SDHC R/L 2525 M11 | 25      | 25      | 150       | 20,5     | 32       | 3,2                       | DC.. 11T3 | 808,00                     | 808,00                     |

## Reserve dele

Til artikelnr.

|                             | 80 950 ...<br>DKK<br>Y7 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 |
|-----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 642 01000 / 70 642 01001 | 57,00                   | 38,00                      | 857                        |                            |
| 70 642 01200 / 70 642 01201 | 57,00                   | 38,00                      | 857                        |                            |
| 70 642 01600 / 70 642 01601 | 83,00                   | 120                        | 34,00                      | 87900                      |
| 70 642 02000 / 70 642 02001 | 83,00                   | 120                        | 34,00                      | 87900                      |
| 70 642 02500 / 70 642 02501 | 83,00                   | 120                        | 34,00                      | 87900                      |



Torx nøgle



Klemskrue



HM-underlag-D



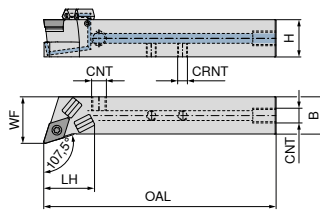
Gevindbøsning



# MaxiLock-S – SDHC 107,5° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                      |         |         |           |          |          |      |       |                           |           | 70 772 ...     | DKK<br>2A/24 | 70 772 ...   | DKK<br>2A/24 |
| SDHC R/L 1212 F07 DC | 12      | 12      | 80        | 20       | 16       | M6   | M6    | 1,2                       | DC.. 0702 | 1.244,00       | 01201        | 1.244,00     | 01200        |
| SDHC R/L 1616 H11 DC | 16      | 16      | 100       | 25       | 20       | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.382,00       | 01601        | 1.382,00     | 01600        |
| SDHC R/L 2020 K11 DC | 20      | 20      | 125       | 28       | 25       | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.465,00       | 02001        | 1.465,00     | 02000        |
| SDHC R/L 2525 M11 DC | 25      | 25      | 150       | 27       | 32       | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.521,00       | 02501        | 1.521,00     | 02500        |

## Reserve dele Til artikelnr.

|               | 70 772 01201 / 70 772 01200 | 70 772 01601 / 70 772 01600 | 70 772 02001 / 70 772 02000 | 70 772 02501 / 70 772 02500 |
|---------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| Klemskrue     | DKK 38,00 857               | DKK 70,00 106               | DKK 15,00 88000             | DKK 27,00 86700             |
| HM-underlag-D | DKK 34,00 87900             | DKK 70,00 106               | DKK 15,00 88000             | DKK 27,00 86700             |
| Spændeskruer  | DKK 34,00 87900             | DKK 70,00 106               | DKK 15,00 88000             | DKK 27,00 86700             |
| Spændeskruer  | DKK 34,00 87900             | DKK 70,00 106               | DKK 15,00 88000             | DKK 27,00 86700             |
| Gevindbøsning | DKK 34,00 87900             | DKK 70,00 106               | DKK 15,00 88000             | DKK 27,00 86700             |

## Reserve dele Til artikelnr.

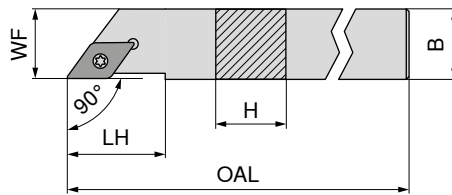
|             | 70 772 01201 / 70 772 01200 | 70 772 01601 / 70 772 01600 | 70 772 02001 / 70 772 02000 | 70 772 02501 / 70 772 02500 |
|-------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| Prop DC     | DKK 10,00 87600             | DKK 83,00 120               | DKK 9,00 88100              | DKK 219,00 87700            |
| Torx nøgle  | DKK 10,00 87600             | DKK 83,00 120               | DKK 9,00 88100              | DKK 219,00 87700            |
| O-ring      | DKK 10,00 87600             | DKK 83,00 120               | DKK 9,00 88100              | DKK 219,00 87700            |
| Køledyse DC | DKK 10,00 87600             | DKK 83,00 120               | DKK 9,00 88100              | DKK 219,00 87700            |
| Køleprop    | DKK 10,00 87600             | DKK 83,00 120               | DKK 9,00 88100              | DKK 219,00 87700            |

## MaxiLock-S – SDAC 90° – holder med skruefastspænding

▲ Til langdrejereautomater

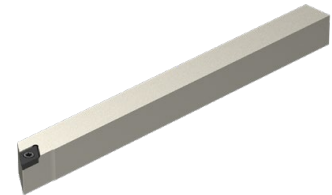
### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| SDAC R/L 0808 K07 | 8       | 8       | 125       | 14       | 8        | 1,2                       | DC.. 0702 |
| SDAC R/L 1010 M07 | 10      | 10      | 150       | 14       | 10       | 1,2                       | DC.. 0702 |
| SDAC R/L 1212 M07 | 12      | 12      | 150       | 14       | 12       | 1,2                       | DC.. 0702 |
| SDAC R/L 1212 M11 | 12      | 12      | 150       | 21       | 12       | 3,2                       | DC.. 11T3 |
| SDAC R/L 1414 M11 | 14      | 14      | 150       | 21       | 14       | 3,2                       | DC.. 11T3 |

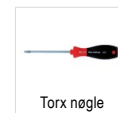


| NEW        | venstre   | NEW        | højre     |
|------------|-----------|------------|-----------|
| 70 639 ... | DKK 2A/24 | 70 639 ... | DKK 2A/24 |
| 587,00     | 00800     | 587,00     | 00801     |
| 587,00     | 01000     | 587,00     | 01001     |
| 661,00     | 01200     | 661,00     | 01201     |
| 661,00     | 11200     | 661,00     | 11201     |
| 661,00     | 01400     | 661,00     | 01401     |

### Reserve dele

Til artikelnr.

|                             |          |       |     |             |       |       |
|-----------------------------|----------|-------|-----|-------------|-------|-------|
| 70 639 00800 / 70 639 00801 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |
| 70 639 01000 / 70 639 01001 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |
| 70 639 01200 / 70 639 01201 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857   |
| 70 639 11200 / 70 639 11201 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 |
| 70 639 01400 / 70 639 01401 | T15 - IP | 83,00 | 120 | M3,5x11     | 34,00 | 87900 |



Torx nøgle



Klemskrue

80 950 ...

DKK Y7

70 950 ...

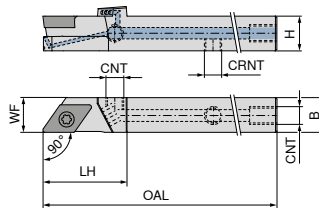
DKK 2A/28

## MaxiLock-S – SDAC 90° DC – holder med spændeskrue

▲ Til langdrejereautomater

### Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT | Fastspændingsmoment<br>Nm | Vendeskær |
|----------------------|---------|---------|-----------|----------|----------|------|-----|---------------------------|-----------|
| SDAC R/L 0808 K07 DC | 8       | 8       | 125       | 21       | 8        | M5   | M5  | 1,2                       | DC.. 0702 |
| SDAC R/L 1010 M07 DC | 10      | 10      | 150       | 21       | 10       | M6   | M6  | 1,2                       | DC.. 0702 |
| SDAC R/L 1212 M07 DC | 12      | 12      | 150       | 21       | 12       | M6   | M6  | 1,2                       | DC.. 0702 |
| SDAC R/L 1212 M11 DC | 12      | 12      | 150       | 29       | 12       | M6   | M6  | 3,2                       | DC.. 11T3 |

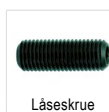


| NEW        | venstre   | NEW        | højre     |
|------------|-----------|------------|-----------|
| 70 771 ... | DKK 2A/24 | 70 771 ... | DKK 2A/24 |
| 1.244,00   | 00801     | 1.244,00   | 00800     |
| 1.244,00   | 01001     | 1.244,00   | 01000     |
| 1.330,00   | 01201     | 1.330,00   | 01200     |
| 1.330,00   | 11201     | 1.330,00   | 11200     |

### Reserve dele

Til artikelnr.

|                             |       |     |       |     |       |       |       |       |
|-----------------------------|-------|-----|-------|-----|-------|-------|-------|-------|
| 70 771 00800 / 70 771 00801 | 16,00 | 157 | 57,00 | 039 | 22,00 | 13800 | 27,00 | 86700 |
| 70 771 01000 / 70 771 01001 |       |     | 57,00 | 039 | 22,00 | 13800 | 27,00 | 86700 |
| 70 771 01200 / 70 771 01201 |       |     | 57,00 | 039 | 22,00 | 13800 | 27,00 | 86700 |
| 70 771 11200 / 70 771 11201 |       |     | 83,00 | 120 | 30,00 | 113   | 27,00 | 86700 |



Låseskrue



Torx nøgle



Klemskrue



Spændeskrue

83 950 ...

DKK Y7

80 950 ...

DKK Y7

70 950 ...

DKK 2A/28

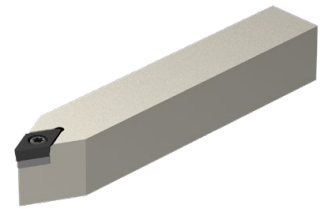
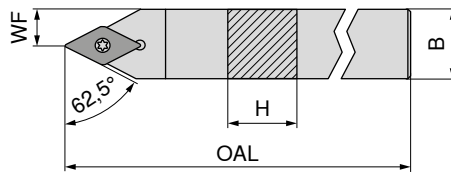
70 950 ...

DKK 2A/28

## MaxiLock-S – SDNC 62,5° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



NEW

neutral

70 645 ...

| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 |       |
|-----------------|---------|---------|-----------|----------|---------------------------|-----------|--------------|-------|
| SDNC N 0808 K07 | 8       | 8       | 125       | 4,0      | 1,2                       | DC.. 0702 | 550,00       | 00800 |
| SDNC N 1010 M07 | 10      | 10      | 150       | 5,0      | 1,2                       | DC.. 0702 | 587,00       | 11000 |
| SDNC N 1010 E07 | 10      | 10      | 70        | 5,0      | 1,2                       | DC.. 0702 | 587,00       | 01000 |
| SDNC N 1212 F07 | 12      | 12      | 80        | 6,0      | 1,2                       | DC.. 0702 | 587,00       | 01200 |
| SDNC N 1212 M07 | 12      | 12      | 150       | 6,0      | 1,2                       | DC.. 0702 | 661,00       | 11200 |
| SDNC N 1212 M11 | 12      | 12      | 150       | 6,0      | 3,2                       | DC.. 11T3 | 661,00       | 21200 |
| SDNC N 1616 H11 | 16      | 16      | 100       | 8,0      | 3,2                       | DC.. 11T3 | 735,00       | 01600 |
| SDNC N 2020 K11 | 20      | 20      | 125       | 10,0     | 3,2                       | DC.. 11T3 | 778,00       | 02000 |
| SDNC N 2525 M11 | 25      | 25      | 150       | 12,5     | 3,2                       | DC.. 11T3 | 808,00       | 02500 |



Torx nøgle



Klemskrue



HM-underlag-D



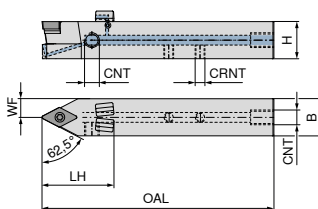
Gevindbøsning

| Reserve dele   | 80 950 ...         | 70 950 ...            | 70 950 ...   | 70 950 ...     |
|----------------|--------------------|-----------------------|--------------|----------------|
| Til artikelnr. | DKK<br>Y7          | DKK<br>2A/28          | DKK<br>2A/28 | DKK<br>2A/28   |
| 70 645 00800   | T08 - IP 57,00 039 | M2,5x6 - IP 38,00 857 |              |                |
| 70 645 11000   | T08 - IP 57,00 039 | M2,5x6 - IP 38,00 857 |              |                |
| 70 645 01000   | T08 - IP 57,00 039 | M2,5x6 - IP 38,00 857 |              |                |
| 70 645 01200   | T08 - IP 57,00 039 | M2,5x6 - IP 38,00 857 |              |                |
| 70 645 11200   | T08 - IP 57,00 039 | M2,5x6 - IP 38,00 857 |              |                |
| 70 645 21200   | T15 - IP 83,00 120 | M3,5x11 34,00 87900   |              |                |
| 70 645 01600   | T15 - IP 83,00 120 | M3,5x11 34,00 87900   | 70,00 106    | M3,5 43,00 171 |
| 70 645 02000   | T15 - IP 83,00 120 | M3,5x11 34,00 87900   | 70,00 106    | M3,5 43,00 171 |
| 70 645 02500   | T15 - IP 83,00 120 | M3,5x11 34,00 87900   | 70,00 106    | M3,5 43,00 171 |

## MaxiLock-S – SDNC 62,5° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



NEW

neutral

70 774 ...

| ISO-betegnelse     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|--------------|-------|
| SDNC N 1212 M07 DC | 12      | 12      | 150       | 24       | 6,0      | M6   | M6    | 1,2                       | DC.. 0702 | 1.330,00     | 11200 |
| SDNC N 1212 F07 DC | 12      | 12      | 80        | 24       | 6,0      | M6   | M6    | 1,2                       | DC.. 0702 | 1.244,00     | 01200 |
| SDNC N 1212 M11 DC | 12      | 12      | 150       | 31       | 6,0      | M6   | M6    | 3,2                       | DC.. 11T3 | 1.330,00     | 21200 |
| SDNC N 1616 H11 DC | 16      | 16      | 100       | 30       | 8,0      | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.382,00     | 01600 |
| SDNC N 2020 K11 DC | 20      | 20      | 125       | 39       | 10,0     | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.465,00     | 02000 |
| SDNC N 2525 M11 DC | 25      | 25      | 150       | 30       | 12,5     | M6   | G1/8" | 3,2                       | DC.. 11T3 | 1.521,00     | 02500 |

## Reserve dele

## Til artikelnr.

|              | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |
|--------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|
| 70 774 11200 | 38,00        | 857   |              |     |              |       | 27,00        | 86700 |              |
| 70 774 01200 | 38,00        | 857   |              |     |              |       | 27,00        | 86700 |              |
| 70 774 21200 | 30,00        | 859   |              |     |              |       | 27,00        | 86700 |              |
| 70 774 01600 | 34,00        | 87900 | 70,00        | 106 | 15,00        | 88000 | 27,00        | 86700 | 43,00 171    |
| 70 774 02000 | 34,00        | 87900 | 70,00        | 106 | 15,00        | 88000 | 27,00        | 86700 | 43,00 171    |
| 70 774 02500 | 34,00        | 87900 | 70,00        | 106 | 15,00        | 88000 | 27,00        | 86700 | 43,00 171    |

## Reserve dele

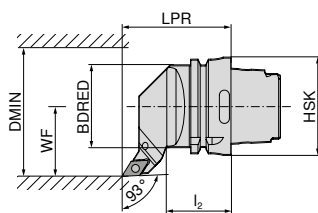
## Til artikelnr.

|              | DKK<br>2A/28 |       | DKK<br>Y7 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |
|--------------|--------------|-------|-----------|-----|--------------|-------|--------------|-------|--------------|
| 70 774 11200 |              |       | 57,00     | 039 |              |       |              |       |              |
| 70 774 01200 |              |       | 57,00     | 039 |              |       |              |       |              |
| 70 774 21200 |              |       | 83,00     | 120 |              |       |              |       |              |
| 70 774 01600 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00 294    |
| 70 774 02000 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00 294    |
| 70 774 02500 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00 294    |

## MaxiLock-S – SDJC 93° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



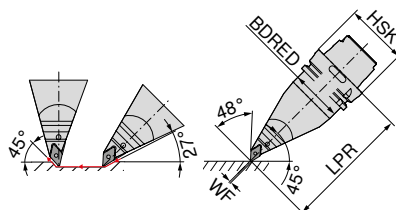
| ISO-betegnelse      | Holder   | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |                          | højre      |                          |
|---------------------|----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|------------|--------------------------|------------|--------------------------|
|                     |          |           |                      |             |          |            |                           |           | 74 544 ... | DKK<br>2D/80<br>2.083,00 | 74 543 ... | DKK<br>2D/80<br>2.083,00 |
| HSK T63 SDJC R/L 11 | HSK-T 63 | 70        | 42                   | 53          | 45       | 100        | 3.2                       | DC.. 11T3 | 511        |                          | 511        |                          |

| Reserve dele<br>Til artikelnr. | 74 543 511 / 74 544 511 | T15/SW                | 398 | M3,5x11 | 113                   | 106 | M3,5 | 171 |
|--------------------------------|-------------------------|-----------------------|-----|---------|-----------------------|-----|------|-----|
|                                |                         |                       |     |         |                       |     |      |     |
| Kombinøgle                     | 70 950 ...              | DKK<br>2A/28<br>77,00 | 398 | M3,5x11 | DKK<br>2A/28<br>30,00 | 113 | 106  | 171 |
| Klemskrue                      | 70 950 ...              | DKK<br>2A/28<br>30,00 |     |         | 113                   |     |      |     |
| HM-underlag-D                  | 70 950 ...              | DKK<br>2A/28<br>70,00 |     |         | 106                   |     |      |     |
| Gevindbøsning                  | 70 950 ...              | DKK<br>2A/28<br>43,00 |     |         |                       |     |      | 171 |

## MaxiLock-S – SDMC 48° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



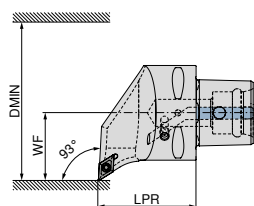
| ISO-betegnelse    | Holder   | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |                          |
|-------------------|----------|-----------|-------------|----------|---------------------------|-----------|------------|--------------------------|
|                   |          |           |             |          |                           |           | 74 546 ... | DKK<br>2D/80<br>2.845,00 |
| HSK T63 SDMC L 11 | HSK-T 63 | 130       | 53          | 0        | 3.2                       | DC.. 11T3 | 511        |                          |

| Reserve dele<br>Til artikelnr. | 74 546 511 | T15/SW                | 398 | M3,5x11 | 113                   | 106 | M3,5 | 171 |
|--------------------------------|------------|-----------------------|-----|---------|-----------------------|-----|------|-----|
|                                |            |                       |     |         |                       |     |      |     |
| Kombinøgle                     | 70 950 ... | DKK<br>2A/28<br>77,00 | 398 | M3,5x11 | DKK<br>2A/28<br>30,00 | 113 | 106  | 171 |
| Klemskrue                      | 70 950 ... | DKK<br>2A/28<br>30,00 |     |         | 113                   |     |      |     |
| HM-underlag-D                  | 70 950 ... | DKK<br>2A/28<br>70,00 |     |         | 106                   |     |      |     |
| Gevindbøsning                  | 70 950 ... | DKK<br>2A/28<br>43,00 |     |         |                       |     |      | 171 |

## MaxiLock-S – SDUC 93° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |       | højre      |       |
|-------------------------|--------|-----------|----------|------------|---------------------------|-----------|------------|-------|------------|-------|
|                         |        |           |          |            |                           |           | 84 659 ... |       | 84 658 ... |       |
|                         |        |           |          |            |                           |           | DKK<br>Y8  |       | DKK<br>Y8  |       |
| PSC40 SDUC R/L 50050-11 | PSC 40 | 50        | 27       | 50         | 3                         | DC.. 11T3 | 1.831,00   | 01195 | 1.831,00   | 01195 |
| PSC50 SDUC R/L 65060-11 | PSC 50 | 60        | 35       | 65         | 3                         | DC.. 11T3 | 2.099,00   | 01194 | 2.099,00   | 01194 |
| PSC63 SDUC R/L 80065-11 | PSC 63 | 65        | 45       | 80         | 3                         | DC.. 11T3 | 2.335,00   | 01193 | 2.335,00   | 01193 |

### Reserve dele

Til artikelnr.

84 658 01195 / 84 659 01195

84 658 01194 / 84 659 01194

84 658 01193 / 84 659 01193



Fastspændings-  
skrue

84 950 ...

DKK  
Y8

29,00 27600

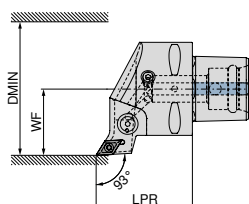
29,00 27600

29,00 27600

## MaxiLock-S – SDJC 93° – holder med skruefastspænding

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | venstre    |       | højre      |       |
|-------------------------|--------|-----------|----------|------------|---------------------------|-----------|-------------------------------|------------|-------|------------|-------|
|                         |        |           |          |            |                           |           |                               | 84 663 ... |       | 84 662 ... |       |
|                         |        |           |          |            |                           |           |                               | DKK<br>Y8  |       | DKK<br>Y8  |       |
| PSC40 SDJC R/L 50050-11 | PSC 40 | 50        | 27       | 50         | 3                         | DC.. 11T3 | DC                            | 1.831,00   | 01195 | 1.831,00   | 01195 |
| PSC50 SDJC R/L 65060-11 | PSC 50 | 60        | 35       | 65         | 3                         | DC.. 11T3 | DC                            | 2.099,00   | 01194 | 2.099,00   | 01194 |
| PSC63 SDJC R/L 80065-11 | PSC 63 | 65        | 45       | 80         | 3                         | DC.. 11T3 | DC                            | 2.335,00   | 01193 | 2.335,00   | 01193 |



Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.



Fastspændings-  
skrue

84 950 ...

DKK  
Y8

29,00 27600

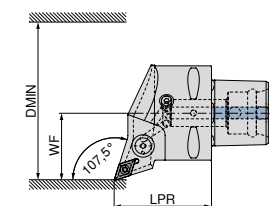
29,00 27600

29,00 27600

## MaxiLock-S – SDHC 107,5° – holder med skruefastspænding

### Leveringsomfang:

Uden højtydende kølemiddelsæt



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | venstre    |       | højre      |       |
|-------------------------|--------|-----------|----------|------------|---------------------------|-----------|-------------------------------|------------|-------|------------|-------|
|                         |        |           |          |            |                           |           |                               | 84 667 ... |       | 84 666 ... |       |
|                         |        |           |          |            |                           |           |                               | DKK<br>Y8  |       | DKK<br>Y8  |       |
| PSC40 SDHC R/L 50050-11 | PSC 40 | 50        | 27       | 50         | 3                         | DC.. 11T3 | DC                            | 1.831,00   | 01195 | 1.831,00   | 01195 |
| PSC50 SDHC R/L 65060-11 | PSC 50 | 60        | 35       | 65         | 3                         | DC.. 11T3 | DC                            | 2.099,00   | 01194 | 2.099,00   | 01194 |
| PSC63 SDHC R/L 80065-11 | PSC 63 | 65        | 45       | 80         | 3                         | DC.. 11T3 | DC                            | 2.335,00   | 01193 | 2.335,00   | 01193 |

Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

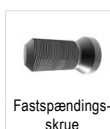
### Reserve dele

Til artikelnr.

84 666 01195 / 84 667 01195

84 666 01194 / 84 667 01194

84 666 01193 / 84 667 01193



Fastspændings-  
skrue

84 950 ...

DKK  
Y8

29,00 27600

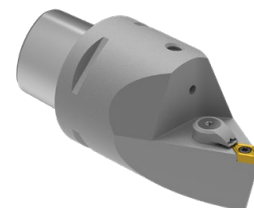
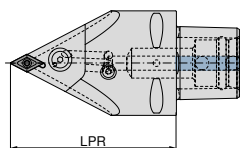
29,00 27600

29,00 27600

## MaxiLock-S – SDNC 62,5° – holder med skruefastspænding

### Leveringsomfang:

Uden højtydende kølemiddelsæt



| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel | neutral    |       |
|----------------------|--------|-----------|---------------------------|-----------|-------------------------------|------------|-------|
|                      |        |           |                           |           |                               | 84 677 ... |       |
|                      |        |           |                           |           |                               | DKK<br>Y8  |       |
| PSC63 SDNC N 0100-11 | PSC 63 | 100       | 3                         | DC.. 11T3 | DC                            | 2.335,00   | 01193 |
| PSC63 SDNC N 0130-11 | PSC 63 | 130       | 3                         | DC.. 11T3 | DC                            | 2.335,00   | 11193 |

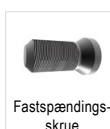
Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

### Reserve dele

Til artikelnr.

84 677 01193

84 677 11193



Fastspændings-  
skrue

84 950 ...

DKK  
Y8

29,00 27600

29,00 27600

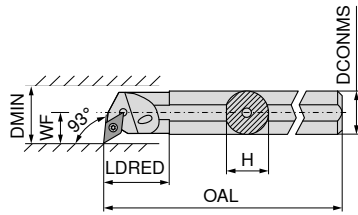
## MaxiLock-S – SDUC 93° – borestang med skruefastspænding

▲ A... = med kølehole

▲ S... = uden kølehole

## Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|------------|--------------|------------|--------------|
|                  |              |         |           |             |          |            |                           |           | 70 737 ... | DKK<br>2A/24 | 70 736 ... | DKK<br>2A/24 |
| S12Q SDUC R/L 07 | 12           | 11,0    | 180       | 12,5        | 9        | 17         | 1,2                       | DC.. 0702 | 904,00     | 012          | 904,00     | 012          |
| A12K SDUC R/L 07 | 12           | 11,5    | 125       | 22,0        | 9        | 16         | 1,2                       | DC.. 0702 | 904,00     | 212          | 904,00     | 212          |
| S16R SDUC R/L 07 | 16           | 15,0    | 200       | 13,0        | 11       | 21         | 1,2                       | DC.. 0702 | 923,00     | 016          | 923,00     | 016          |
| A16M SDUC R/L 07 | 16           | 15,0    | 150       | 29,0        | 11       | 20         | 1,2                       | DC.. 0702 | 923,00     | 216          | 923,00     | 216          |
| S20S SDUC R 07   | 20           | 18,0    | 250       | 20,0        | 13       | 25         | 1,2                       | DC.. 0702 |            |              | 1.152,00   | 020          |
| A20Q SDUC R/L 07 | 20           | 18,5    | 180       | 32,0        | 13       | 25         | 1,2                       | DC.. 0702 | 1.152,00   | 220          | 1.152,00   | 220          |
| S20S SDUC R 11   | 20           | 18,0    | 250       | 20,0        | 13       | 25         | 3,2                       | DC.. 11T3 |            |              | 1.152,00   | 120          |
| A20Q SDUC R/L 11 | 20           | 19,0    | 180       | 32,0        | 13       | 25         | 3,2                       | DC.. 11T3 | 1.152,00   | 320          | 1.152,00   | 320          |
| S25T SDUC R/L 11 | 25           | 23,0    | 300       |             | 17       | 32         | 3,2                       | DC.. 11T3 | 1.324,00   | 125          | 1.324,00   | 125          |
| A25R SDUC R/L 11 | 25           | 24,0    | 200       | 36,0        | 17       | 32         | 3,2                       | DC.. 11T3 | 1.324,00   | 325          | 1.324,00   | 325          |
| S32U SDUC R 11   | 32           | 30,0    | 350       |             | 22       | 40         | 3,2                       | DC.. 11T3 |            |              | 1.819,00   | 132          |
| A32S SDUC R/L 11 | 32           | 31,0    | 250       | 50,0        | 22       | 40         | 3,2                       | DC.. 11T3 | 1.819,00   | 332          | 1.819,00   | 332          |
| A40T SDUC R/L 11 | 40           | 39,0    | 300       | 60,0        | 27       | 50         | 3,2                       | DC.. 11T3 | 2.185,00   | 340          | 2.185,00   | 340          |

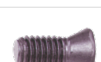
| Reserve dele            | 80 950 ... |     | 70 950 ...   |     | 70 950 ...   |       | 70 950 ...   |     | 70 950 ...   |     |
|-------------------------|------------|-----|--------------|-----|--------------|-------|--------------|-----|--------------|-----|
| Til artikelnr.          | DKK<br>Y7  |     | DKK<br>2A/28 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
| 70 736 012 / 70 737 012 | 71,00      | 110 |              |     | 22,00        | 13800 |              |     |              |     |
| 70 736 212 / 70 737 212 | 71,00      | 110 |              |     | 22,00        | 13800 |              |     |              |     |
| 70 736 016 / 70 737 016 | 71,00      | 110 |              |     | 22,00        | 13800 |              |     |              |     |
| 70 736 216 / 70 737 216 | 71,00      | 110 |              |     | 22,00        | 13800 |              |     |              |     |
| 70 736 020              | 71,00      | 110 |              |     | 22,00        | 13800 |              |     |              |     |
| 70 736 220 / 70 737 220 | 71,00      | 110 |              |     | 22,00        | 13800 |              |     |              |     |
| 70 736 120              | 87,00      | 113 |              |     | 30,00        | 110   |              |     |              |     |
| 70 736 320 / 70 737 320 | 87,00      | 113 |              |     | 30,00        | 110   |              |     |              |     |
| 70 736 125 / 70 737 125 |            |     | 77,00        | 398 | 30,00        | 113   | 70,00        | 106 | 43,00        | 171 |
| 70 736 325 / 70 737 325 | 87,00      | 113 |              |     | 30,00        | 113   |              |     |              |     |
| 70 736 132              |            |     | 77,00        | 398 | 30,00        | 113   | 70,00        | 106 | 43,00        | 171 |
| 70 736 332 / 70 737 332 |            |     | 77,00        | 398 | 30,00        | 113   | 70,00        | 106 | 43,00        | 171 |
| 70 736 340 / 70 737 340 |            |     | 77,00        | 398 | 30,00        | 113   | 70,00        | 106 | 43,00        | 171 |



Torx nøgle



Kombinøgle



Klemskrue



HM-underlag-D

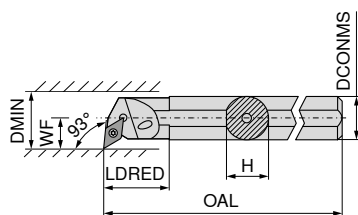


Gevindbøsning



## MaxiLock-S – SDUC 93° – borestang med skruefastspænding

▲ Med hårdmetaldorn



Illustrationerne viser højreudførelse



| ISO-betegnelse     | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                 |     | højre                   |     |
|--------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-------------------------|-----|-------------------------|-----|
|                    |              |         |           |             |          |            |                           |           | 70 739 ...<br>DKK<br>2A |     | 70 738 ...<br>DKK<br>2A |     |
| E-A10H SDUC R/L 07 | 10           | 9       | 100       | 28,0        | 8        | 13         | 1,2                       | DC.. 0702 | 1.679,00                | 210 | 1.679,00                | 210 |
| E-A12K SDUC R/L 07 | 12           | 11      | 125       | 18,0        | 9        | 18         | 1,2                       | DC.. 0702 | 1.679,00                | 212 | 1.679,00                | 212 |
| E-A16M SDUC R/L 07 | 16           | 15      | 150       | 30,0        | 11       | 22         | 1,2                       | DC.. 0702 | 2.670,00                | 216 | 2.670,00                | 216 |
| E-A20Q SDUC R/L 07 | 20           | 18      | 180       | 38,0        | 13       | 26         | 1,2                       | DC.. 0702 | 3.348,00                | 220 | 3.348,00                | 220 |
| E-A20Q SDUC R/L 11 | 20           | 18      | 180       | 38,0        | 13       | 26         | 3,2                       | DC.. 11T3 | 3.544,00                | 320 | 3.544,00                | 320 |
| E-A25R SDUC R/L 11 | 25           | 23      | 200       | 40,0        | 17       | 34         | 3,2                       | DC.. 11T3 | 5.106,00                | 225 | 5.106,00                | 225 |
| E-A32S SDUC R/L 11 | 32           | 30      | 250       | 39,5        | 22       | 39         | 3,2                       | DC.. 11T3 | 7.492,00                | 232 | 7.492,00                | 232 |

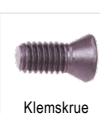
## Reserve dele

## Til artikelnr.

70 738 210 / 70 739 210  
70 738 212 / 70 739 212  
70 738 216 / 70 739 216  
70 738 220 / 70 739 220  
70 738 320 / 70 739 320  
70 738 225 / 70 739 225  
70 738 232 / 70 739 232



Torx nøgle



Klemskrue

## 80 950 ...

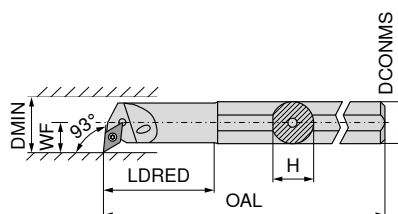
| DKK   |     |
|-------|-----|
| Y7    |     |
| 71,00 | 110 |
| 71,00 | 110 |
| 71,00 | 110 |
| 71,00 | 110 |
| 87,00 | 113 |
| 87,00 | 113 |
| 87,00 | 113 |

## 70 950 ...

| DKK   |       |
|-------|-------|
| 2A/28 |       |
| 22,00 | 13800 |
| 22,00 | 13800 |
| 22,00 | 13800 |
| 22,00 | 13800 |
| 30,00 | 449   |
| 30,00 | 449   |
| 30,00 | 449   |

## MaxiLock-S – SDUC 93° – borestang med skruefastspænding

▲ Med hårdmetaldorn



Illustrationerne viser højreudførelse



| ISO-betegnelse       | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                 |     | højre                   |     |
|----------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-------------------------|-----|-------------------------|-----|
|                      |              |         |           |             |          |            |                           |           | 70 739 ...<br>DKK<br>2A |     | 70 738 ...<br>DKK<br>2A |     |
| E-A0810H SDUC R/L 07 | 10           | 9       | 100       | 22          | 7        | 12,5       | 1,2                       | DC.. 0702 | 2.092,00                | 410 | 2.092,00                | 410 |
| E-A1012K SDUC R/L 07 | 12           | 11      | 125       | 28          | 9        | 15,5       | 1,2                       | DC.. 0702 | 2.092,00                | 412 | 2.092,00                | 412 |
| E-A1216M SDUC R/L 07 | 16           | 15      | 150       | 36          | 11       | 19,5       | 1,2                       | DC.. 0702 | 2.092,00                | 416 | 2.092,00                | 416 |



Torx nøgle



Klemskrue

## 80 950 ...

| DKK   |     |
|-------|-----|
| Y7    |     |
| 71,00 | 110 |
| 71,00 | 110 |
| 71,00 | 110 |

## 70 950 ...

| DKK   |       |
|-------|-------|
| 2A/28 |       |
| 22,00 | 13800 |
| 22,00 | 13800 |
| 22,00 | 13800 |

## Reserve dele

## Til artikelnr.

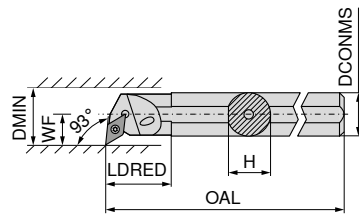
70 738 410 / 70 739 410  
70 738 412 / 70 739 412  
70 738 416 / 70 739 416

**MaxiLock-S – SDUC 93° – borestang med skruefastspænding**

▲ Udførelse: Hårdmetal

**Leveringsomfang:**

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                    |     | højre                      |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|----------------------------|-----|----------------------------|-----|
|                  |              |         |           |             |          |            |                           |           | 70 739 ...<br>DKK<br>2A/24 |     | 70 738 ...<br>DKK<br>2A/24 |     |
| E12Q SDUC R/L 07 | 12           | 11,5    | 180       | 26          | 9        | 16         | 1,2                       | DC.. 0702 | 3.121,00                   | 012 | 3.121,00                   | 012 |
| E16R SDUC R/L 07 | 16           | 15,0    | 200       | 34          | 11       | 20         | 1,2                       | DC.. 0702 | 4.077,00                   | 016 | 4.077,00                   | 016 |
| E20S SDUC R/L 11 | 20           | 18,5    | 250       | 38          | 13       | 25         | 3,2                       | DC.. 11T3 | 5.094,00                   | 120 | 5.094,00                   | 120 |
| E25T SDUC R/L 11 | 25           | 23,0    | 300       | 43          | 17       | 32         | 3,2                       | DC.. 11T3 | 8.979,00                   | 125 | 8.979,00                   | 125 |

**Reserve dele**

Til artikelnr.

|                         |           |       |     |              |       |       |
|-------------------------|-----------|-------|-----|--------------|-------|-------|
| 70 739 012 / 70 738 012 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 22,00 | 13800 |
| 70 739 016 / 70 738 016 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 22,00 | 13800 |
| 70 739 120 / 70 738 120 | DKK<br>Y7 | 87,00 | 113 | DKK<br>2A/28 | 30,00 | 304   |
| 70 739 125 / 70 738 125 | DKK<br>Y7 | 87,00 | 113 | DKK<br>2A/28 | 30,00 | 113   |



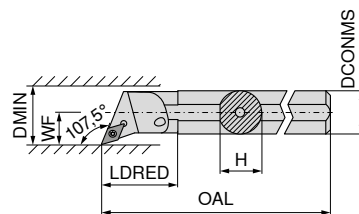
Torx nøgle



Klemskrue

**MaxiLock-S – SDQC 107,5° – borestang med skruefastspænding****Leveringsomfang:**

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre                 |     | højre                   |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-------------------------|-----|-------------------------|-----|
|                  |              |         |           |             |          |            |                           |           | 70 741 ...<br>DKK<br>2A |     | 70 740 ...<br>DKK<br>2A |     |
| A10H SDQC R/L 07 | 10           | 9,0     | 100       | 22          | 7        | 12,5       | 1,2                       | DC.. 0702 | 887,00                  | 210 | 887,00                  | 210 |
| A12K SDQC R/L 07 | 12           | 11,5    | 125       | 22          | 9        | 16,0       | 1,2                       | DC.. 0702 | 904,00                  | 212 | 904,00                  | 212 |
| A16M SDQC R/L 07 | 16           | 15,0    | 150       | 29          | 11       | 20,0       | 1,2                       | DC.. 0702 | 923,00                  | 216 | 923,00                  | 216 |
| A20Q SDQC R/L 07 | 20           | 18,5    | 180       | 32          | 13       | 25,0       | 1,2                       | DC.. 0702 | 1.152,00                | 220 | 1.152,00                | 220 |
| A25R SDQC R/L 11 | 25           | 23,0    | 200       | 36          | 17       | 32,0       | 3,2                       | DC.. 11T3 | 1.324,00                | 225 | 1.324,00                | 225 |
| A32S SDQC R/L 11 | 32           | 30,0    | 250       | 50          | 22       | 40,0       | 3,2                       | DC.. 11T3 | 1.819,00                | 232 | 1.819,00                | 232 |
| A40T SDQC R/L 11 | 40           | 38,0    | 300       | 60          | 27       | 50,0       | 3,2                       | DC.. 11T3 | 2.185,00                | 240 | 2.185,00                | 240 |

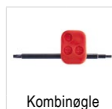
**Reserve dele**

Til artikelnr.

|                         |           |       |     |              |       |       |
|-------------------------|-----------|-------|-----|--------------|-------|-------|
| 70 740 210 / 70 741 210 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 22,00 | 13800 |
| 70 740 212 / 70 741 212 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 22,00 | 13800 |
| 70 740 216 / 70 741 216 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 22,00 | 13800 |
| 70 740 220 / 70 741 220 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 22,00 | 13800 |
| 70 740 225 / 70 741 225 | DKK<br>Y7 | 77,00 | 398 | DKK<br>2A/28 | 30,00 | 113   |
| 70 740 232 / 70 741 232 | DKK<br>Y7 | 77,00 | 398 | DKK<br>2A/28 | 30,00 | 113   |
| 70 740 240 / 70 741 240 | DKK<br>Y7 | 77,00 | 398 | DKK<br>2A/28 | 30,00 | 113   |



Torx nøgle



Kombinøgle



Klemskrue



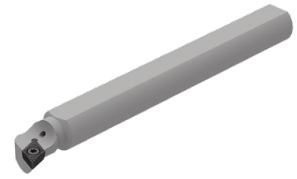
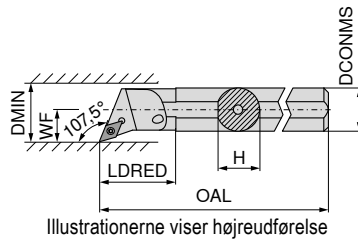
HM-underlag-D



Gevindbøsning

**MaxiLock-S – SDQC 107,5° – borestang med skruefastspænding**

▲ Med hårdmetaldorn



| ISO-betegnelse     | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 751 ... |     | højre<br>70 750 ... |     |
|--------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                    |              |         |           |             |          |            |                           |           | DKK<br>2A             |     | DKK<br>2A           |     |
| E-A12K SDQC R/L 07 | 12           | 11      | 125       | 24          | 9        | 18         | 1,2                       | DC.. 0702 | 1.679,00              | 012 | 1.679,00            | 012 |
| E-A16M SDQC R/L 07 | 16           | 15      | 150       | 30          | 11       | 22         | 1,2                       | DC.. 0702 | 2.867,00              | 016 | 2.867,00            | 016 |
| E-A20Q SDQC R/L 07 | 20           | 18      | 180       | 38          | 13       | 26         | 1,2                       | DC.. 0702 | 3.348,00              | 020 | 3.348,00            | 020 |
| E-A20Q SDQC R/L 11 | 20           | 18      | 180       | 45          | 13       | 26         | 3,2                       | DC.. 11T3 | 3.544,00              | 120 | 3.544,00            | 120 |
| E-A25R SDQC R/L 11 | 25           | 23      | 200       | 38          | 17       | 34         | 3,2                       | DC.. 11T3 | 5.666,00              | 025 | 5.666,00            | 025 |
| E-A32S SDQC R/L 11 | 32           | 30      | 250       | 43          | 22       | 39         | 3,2                       | DC.. 11T3 | 7.492,00              | 032 | 7.492,00            | 032 |

**Reserve dele**

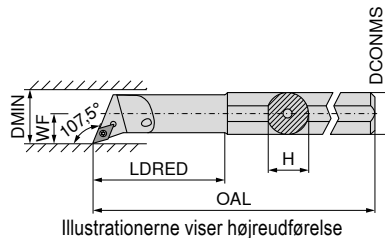
Til artikelnr.

70 750 012 / 70 751 012  
 70 750 016 / 70 751 016  
 70 750 020 / 70 751 020  
 70 750 120 / 70 751 120  
 70 750 025 / 70 751 025  
 70 750 032 / 70 751 032

| 80 950 ... |     | 70 950 ... |       |
|------------|-----|------------|-------|
| DKK        |     | DKK        |       |
| Y7         |     | 2A/28      |       |
| 71,00      | 110 | 22,00      | 13800 |
| 71,00      | 110 | 22,00      | 13800 |
| 71,00      | 110 | 22,00      | 13800 |
| 87,00      | 113 | 30,00      | 449   |
| 87,00      | 113 | 30,00      | 449   |
| 87,00      | 113 | 30,00      | 449   |

**MaxiLock-S – SDQC 107,5° – borestang med skruefastspænding**

▲ Med hårdmetaldorn



| ISO-betegnelse       | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 751 ... |     | højre<br>70 750 ... |     |
|----------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                      |              |         |           |             |          |            |                           |           | DKK<br>2A             |     | DKK<br>2A           |     |
| E-A0810H SDQC R/L 07 | 10           | 9       | 100       | 22          | 7        | 12,5       | 1,2                       | DC.. 0702 | 2.092,00              | 210 | 2.092,00            | 210 |
| E-A1012K SDQC R/L 07 | 12           | 11      | 125       | 28          | 9        | 15,5       | 1,2                       | DC.. 0702 | 2.092,00              | 212 | 2.092,00            | 212 |
| E-A1216M SDQC R/L 07 | 16           | 15      | 150       | 36          | 11       | 19,5       | 1,2                       | DC.. 0702 | 2.092,00              | 216 | 2.092,00            | 216 |

**Reserve dele**

Til artikelnr.

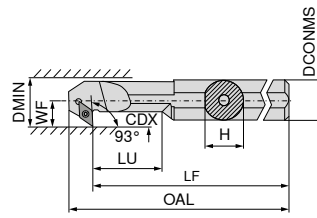
70 750 210 / 70 751 210  
 70 750 212 / 70 751 212  
 70 750 216 / 70 751 216

| 80 950 ... |     | 70 950 ... |       |
|------------|-----|------------|-------|
| DKK        |     | DKK        |       |
| Y7         |     | 2A/28      |       |
| 71,00      | 110 | 22,00      | 13800 |
| 71,00      | 110 | 22,00      | 13800 |
| 71,00      | 110 | 22,00      | 13800 |

## MaxiLock-S – SDXC 93° – borestang med skruefastspænding

### Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LU<br>mm | WF<br>mm | DMIN<br>mm | CDX<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 733 ... |     | højre<br>70 732 ... |     |
|------------------|--------------|---------|----------|-----------|----------|----------|------------|-----------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                  |              |         |          |           |          |          |            |           |                           |           | DKK<br>2A/24          |     | DKK<br>2A/24        |     |
| A12K SDXC R/L 07 | 12           | 11,5    | 125      | 137,0     | 24       | 9        | 16         | 4,5       | 1,2                       | DC.. 0702 | 904,00                | 212 | 904,00              | 212 |
| A16M SDXC R/L 07 | 16           | 15,0    | 150      | 162,0     | 36       | 11       | 20         | 4,5       | 1,2                       | DC.. 0702 | 923,00                | 216 | 923,00              | 216 |
| A20Q SDXC R/L 11 | 20           | 18,5    | 180      | 196,5     | 40       | 13       | 25         | 6,5       | 3,2                       | DC.. 11T3 | 1.152,00              | 220 | 1.152,00            | 220 |
| A25R SDXC R/L 11 | 25           | 23,0    | 200      | 216,8     | 50       | 17       | 32         | 9,5       | 3,2                       | DC.. 11T3 | 1.324,00              | 225 | 1.324,00            | 225 |



Torx nøgle



Klemskrue

### Reserve dele

Til artikelnr.

70 733 212 / 70 732 212

70 733 216 / 70 732 216

70 733 220 / 70 732 220

70 733 225 / 70 732 225



80 950 ...

DKK

Y7

71,00

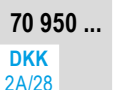
110

71,00

113

87,00

113



70 950 ...

DKK

2A/28

22,00

13800

22,00

13800

30,00

304

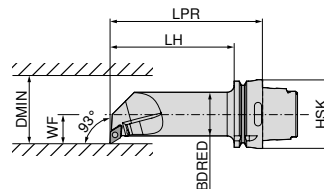
30,00

304

## MaxiLock-S – SDUC 93° – borestang med skruefastspænding

### Leveringsomfang:

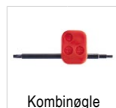
Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder   | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 566 ... |     | højre<br>74 565 ... |     |
|-------------------------|----------|-----------|----------|-------------|----------|------------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                         |          |           |          |             |          |            |                           |           | DKK<br>2D/80          |     | DKK<br>2D/80        |     |
| HSK T63 40L SDUC R/L 11 | HSK-T 63 | 140       | 114      | 40          | 27       | 50         | 3,2                       | DC.. 11T3 | 2.866,00              | 511 | 2.866,00            | 511 |



Kombinøgle



Klemskrue



HM-underlag-D



Gevindbøsning

### Reserve dele

Til artikelnr.

74 565 511 / 74 566 511



70 950 ...

DKK

2A/28

77,00

398



70 950 ...

DKK

2A/28

30,00

113



70 950 ...

DKK

2A/28

70,00

106



70 950 ...

DKK

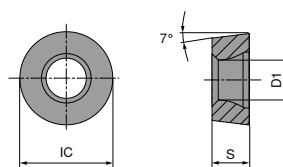
2A/28

43,00

171

## RCMT / RCGT / RCMX

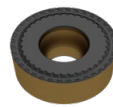
| Betegnelse  | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|----------|----------|
| RCGT 0602.. | 2,38    | 2,8      | 6        |
| RCGT 0803.. | 3,18    | 3,4      | 8        |
| RC.T 1003.. | 3,18    | 4,0      | 10       |
| RCMT 10T3.. | 3,97    | 4,4      | 10       |
| RCMT 1204.. | 4,76    | 4,9      | 12       |
| RCMT 1606.. | 6,35    | 5,3      | 16       |
| RCMT 2006.. | 6,35    | 6,5      | 20       |
| RCMT 2005.. | 6,35    | 6,5      | 20       |
| RCMT 2507.. | 7,94    | 7,2      | 25       |
| RCMX 2507.. | 7,94    | 10,5     | 25       |



## RCMT / RCGT

|          |          | NEW             |                  | NEW              |                  | NEW              |                  | NEW              |                  | NEW              |                  |
|----------|----------|-----------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
|          |          | -SMF<br>CTCK110 | -SM<br>CTCP115-P | -SM<br>CTCP115-P | -SM<br>CTCP125-P | -SM<br>CTCP125-P | -SM<br>CTCP135-P | -SM<br>CTCP135-P | -SM<br>CTCP135-P | -SM<br>CTCP135-P | -SM<br>CTCP135-P |
|          |          | DRAGONSKIN      | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       |
|          |          |                 |                  |                  |                  |                  |                  |                  |                  |                  |                  |
|          |          | F<br>RCMT       | M<br>RCMT        | M<br>RCMT        | M<br>RCGT        | M<br>RCMT        | M<br>RCGT        | M<br>RCGT        | M<br>RCGT        | M<br>RCMT        | M<br>RCMT        |
|          |          | 70 188 ...      | 76 186 ...       | 76 264 ...       | 76 262 ...       | 76 264 ...       | 76 262 ...       | 76 264 ...       | 76 262 ...       | 76 264 ...       | 76 264 ...       |
| ISO      | RE<br>mm | DKK<br>1A/08    | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     |
| 0602M0EN | 3,0      |                 |                  |                  | 75,00 50201      |                  |                  | 75,00 70201      |                  |                  |                  |
| 0803M0EN | 4,0      |                 |                  |                  | 85,00 51201      |                  |                  | 85,00 71201      |                  |                  |                  |
| 1003M0SN | 5,0      |                 |                  |                  |                  | 72,00 51401      |                  |                  |                  | 72,00 71401      |                  |
| 1204M0SN | 6,0      |                 |                  | 87,00 32801      |                  | 87,00 52601      |                  |                  |                  | 87,00 72601      |                  |
| 1606M0EN | 8,0      | 169,00 038      |                  |                  |                  | 169,00 53801     |                  |                  |                  | 169,00 73801     |                  |
| 1606M0SN | 8,0      |                 |                  | 169,00 34001     |                  | 169,00 53801     |                  |                  |                  | 169,00 73801     |                  |
| 2006M0SN | 10,0     |                 | 234,00 35001     |                  |                  | 234,00 55001     |                  |                  |                  | 234,00 75001     |                  |
| 2507M0SN | 12,5     |                 |                  | 377,00 36201     |                  | 377,00 56201     |                  |                  |                  | 377,00 76201     |                  |
| P        |          | ○               | ●                | ●                | ●                | ●                | ●                | ●                | ●                | ●                | ●                |
| M        |          |                 |                  |                  |                  |                  |                  |                  | ○                |                  | ○                |
| K        |          | ●               | ○                | ○                | ○                | ○                | ○                | ○                |                  |                  |                  |
| N        |          |                 |                  |                  |                  |                  |                  |                  |                  |                  |                  |
| S        |          |                 |                  |                  |                  |                  |                  |                  |                  |                  |                  |
| H        |          |                 |                  |                  |                  |                  |                  |                  |                  |                  |                  |
| O        |          |                 |                  |                  |                  |                  |                  |                  |                  |                  |                  |

## RCMT / RCMX

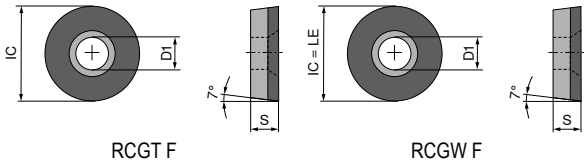
|          |          | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                                 |  | NEW                                                                                 |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | -SM<br>CTPX710                                                                    |  | -SM<br>CTCM120                                                                    |  | -SM<br>CTPM125                                                                    |  | -M23<br>CTCP115-P                                                                 |  | -M23<br>CTCP115-P                                                                   |  | -M23<br>CTCP115-P                                                                   |  |
|          |          | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          | M<br>RCMT                                                                         |  | M<br>RCMT                                                                         |  | M<br>RCMT                                                                         |  | M<br>RCMT                                                                         |  | M<br>RCMX                                                                           |  | M<br>RCMT                                                                           |  |
|          |          | 75 221 ...                                                                        |  | 75 221 ...                                                                        |  | 75 221 ...                                                                        |  | 74 117 ...                                                                        |  | 74 117 ...                                                                          |  | 74 121 ...                                                                          |  |
| ISO      | RE<br>mm | DKK<br>1A/90<br>72,00 61400                                                       |  | DKK<br>1A/08<br>72,00 11400                                                       |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08<br>72,00 21400                                                         |  |
| 1003M0SN | 5,0      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| 10T3M0SN | 5,0      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  | 72,00 21400                                                                         |  |
| 1204M0SN | 6,0      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  | 87,00 22600                                                                         |  |
| 1606M0SN | 8,0      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  | 170,00 23800                                                                        |  |
| 2005M0SN | 10,0     |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| 2006M0SN | 10,0     |                                                                                   |  |                                                                                   |  | 234,00 25000                                                                      |  | 234,00 25000                                                                      |  |                                                                                     |  | 170,00 63800                                                                        |  |
| 2507M0SN | 12,5     |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 376,00 25400                                                                        |  | 234,00 65000                                                                        |  |
| P        |          | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  |
| M        |          | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  |
| N        |          | ○                                                                                 |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| S        |          | ●                                                                                 |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |

## RCGT

|          |          | NEW                                                                                   |  | NEW                                                                                   |  | NEW                                                                                   |  |
|----------|----------|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |          | -25P<br>H210T                                                                         |  | -27<br>H10T                                                                           |  | -27<br>CTPX715                                                                        |  |
|          |          | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |
|          |          |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |
|          |          | F<br>RCGT                                                                             |  | M<br>RCGT                                                                             |  | M<br>RCGT                                                                             |  |
|          |          | 70 241 ...                                                                            |  | 70 266 ...                                                                            |  | 70 266 ...                                                                            |  |
| ISO      | RE<br>mm | DKK<br>1A/90<br>66,00 60200                                                           |  | DKK<br>1A/90<br>56,00 600                                                             |  | DKK<br>1A/90<br>91,00 70200                                                           |  |
| 0602M0FN | 3        |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 0803M0FN | 4        |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 1003M0FN | 5        |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| P        |          |                                                                                       |  |                                                                                       |  | ●                                                                                     |  |
| M        |          |                                                                                       |  |                                                                                       |  | ●                                                                                     |  |
| K        |          |                                                                                       |  | ○                                                                                     |  | ○                                                                                     |  |
| N        |          | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| S        |          | ○                                                                                     |  |                                                                                       |  | ●                                                                                     |  |
| H        |          |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |          |                                                                                       |  | ○                                                                                     |  | ○                                                                                     |  |

# RCGW / RCGT

| Betegnelse  | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|----------|----------|
| RCG. 0602.. | 2,38    | 2,8      | 6        |
| RCGW 0803.. | 3,18    | 3,4      | 8        |
| RCGW 1003.. | 3,97    | 4,4      | 10       |
| RCGT 10T3.. | 3,97    | 4,4      | 10       |
| RCGW 1204.. | 4,76    | 4,4      | 12       |



# RCGW / RCGT

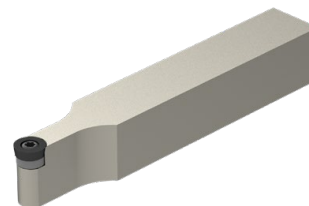
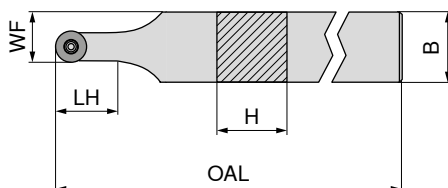
▲ TCE(NOI) = Udførelse og antal skærkanter

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPD20   |       | -CB1<br>CTDPD20 |     | CTDPS30   |       | -CB1<br>CTDPS30 |     | -CB2<br>CTDPS30 |     |
|----------|----------|--------------|----------|-----------|-------|-----------------|-----|-----------|-------|-----------------|-----|-----------------|-----|
|          |          |              |          | DKK<br>Y0 |       | DKK<br>Y0       |     | DKK<br>Y0 |       | DKK<br>Y0       |     | DKK<br>Y0       |     |
| 0602M0FN | 3        | F            | 6        | 1.006,00  | 10001 | 1.402,00        | 102 | 1.006,00  | 20001 | 1.402,00        | 202 | 1.402,00        | 202 |
| 0803M0FN | 4        | F            | 8        | 1.302,00  | 10101 |                 |     | 1.302,00  | 20101 |                 |     |                 |     |
| 1003M0FN | 6        | F            | 10       | 1.682,00  | 10201 |                 |     |           |       |                 |     |                 |     |
| 10T3M0FN | 5        | F            | 10       |           |       | 1.838,00        | 104 |           |       | 1.838,00        | 204 | 1.838,00        | 204 |
| 1204M0FN | 6        | F            | 12       | 2.131,00  | 10301 |                 |     |           |       |                 |     |                 |     |
| P        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |
| M        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |
| K        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |
| N        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |
| S        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |
| H        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |
| O        |          |              |          |           |       |                 |     |           |       |                 |     |                 |     |

# MaxiLock-S – SRDC 0° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



NEW

neutral

70 646 ...

| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær              | DKK<br>2A/24 |       |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------------------|--------------|-------|
| SRDC N 1212 F06 | 12      | 12      | 80        | 12,0     | 9,0      | 1,2                       | RC.. 0602             | 661,00       | 01200 |
| SRDC N 1616 H06 | 16      | 16      | 100       | 12,0     | 11,0     | 1,2                       | RC.. 0602             | 699,00       | 01600 |
| SRDC N 2020 K06 | 20      | 20      | 125       | 12,0     | 13,0     | 1,2                       | RC.. 0602             | 778,00       | 02000 |
| SRDC N 2525 M06 | 25      | 25      | 150       | 12,4     | 15,5     | 1,2                       | RC.. 0602             | 808,00       | 02500 |
| SRDC N 1616 H08 | 16      | 16      | 100       | 16,0     | 12,0     | 1,8                       | RC.. 0803             | 699,00       | 01600 |
| SRDC N 2020 K08 | 20      | 20      | 125       | 16,5     | 14,0     | 1,8                       | RC.. 0803             | 778,00       | 02000 |
| SRDC N 2525 M08 | 25      | 25      | 150       | 16,5     | 16,5     | 1,8                       | RC.. 0803             | 808,00       | 02500 |
| SRDC N 1616 H10 | 16      | 16      | 100       | 20,9     | 13,0     | 3,2                       | RC.. 1003 / RC.. 10T3 | 699,00       | 01600 |
| SRDC N 2020 K10 | 20      | 20      | 125       | 20,0     | 15,0     | 3,2                       | RC.. 1003 / RC.. 10T3 | 778,00       | 02000 |
| SRDC N 2525 M10 | 25      | 25      | 150       | 20,9     | 17,5     | 3,2                       | RC.. 1003 / RC.. 10T3 | 808,00       | 02500 |



Ved anvendelse af WSP RC .. 10T3 vendeskær benyt underlag artikelnr. 70 950 92100.

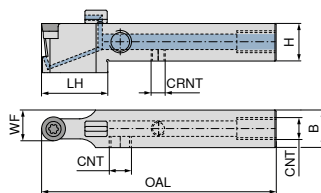
| Reserve dele<br>Til artikelnr. | Torx nøgle |     | Klemskrue |       | HM-underlag-R |     | Gevindbøsning |     |
|--------------------------------|------------|-----|-----------|-------|---------------|-----|---------------|-----|
|                                | DKK        |     | DKK       |       | DKK           |     | DKK           |     |
| 70 646 01200                   | 57,00      | 039 | 38,00     | 857   |               |     |               |     |
| 70 646 01600                   | 57,00      | 039 | 38,00     | 857   |               |     |               |     |
| 70 646 02000                   | 57,00      | 039 | 38,00     | 857   |               |     |               |     |
| 70 646 02500                   | 57,00      | 039 | 38,00     | 857   |               |     |               |     |
| 70 646 11600                   | 78,00      | 118 | 30,00     | 819   |               |     |               |     |
| 70 646 12000                   | 78,00      | 118 | 30,00     | 819   |               |     |               |     |
| 70 646 12500                   | 78,00      | 118 | 30,00     | 819   |               |     |               |     |
| 70 646 21600                   | 83,00      | 120 | 34,00     | 87900 | 115,00        | 117 | 43,00         | 171 |
| 70 646 22000                   | 83,00      | 120 | 34,00     | 87900 | 115,00        | 117 | 43,00         | 171 |
| 70 646 22500                   | 83,00      | 120 | 34,00     | 87900 | 115,00        | 117 | 43,00         | 171 |



## MaxiLock-S – SRDC 0° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



NEW

neutral

70 775 ...

| ISO-betegnelse     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær             | DKK<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------------------|--------------|-------|
| SRDC N 1212 F06 DC | 12      | 12      | 80        | 26       | 9,0      | M6   | M6    | 1,2                       | RC.. 0602             | 1.542,00     | 01200 |
| SRDC N 1616 H06 DC | 16      | 16      | 100       | 30       | 11,0     | M6   | G1/8" | 1,2                       | RC.. 0602             | 1.559,00     | 01600 |
| SRDC N 2020 K06 DC | 20      | 20      | 125       | 30       | 13,0     | M6   | G1/8" | 1,2                       | RC.. 0602             | 1.465,00     | 02000 |
| SRDC N 2525 M06 DC | 25      | 25      | 150       | 30       | 15,5     | M6   | G1/8" | 1,2                       | RC.. 0602             | 1.521,00     | 02500 |
| SRDC N 1616 H08 DC | 16      | 16      | 100       | 30       | 12,0     | M6   | G1/8" | 1,8                       | RC.. 0803             | 1.559,00     | 11600 |
| SRDC N 2020 K08 DC | 20      | 20      | 125       | 30       | 14,0     | M6   | G1/8" | 1,8                       | RC.. 0803             | 1.465,00     | 12000 |
| SRDC N 2525 M08 DC | 25      | 25      | 150       | 31       | 16,5     | M6   | G1/8" | 1,8                       | RC.. 0803             | 1.521,00     | 12500 |
| SRDC N 1616 H10 DC | 16      | 16      | 100       | 30       | 13,0     | M6   | G1/8" | 3,2                       | RC.. 1003 / RC.. 10T3 | 1.559,00     | 21600 |
| SRDC N 2020 K10 DC | 20      | 20      | 125       | 30       | 15,0     | M6   | G1/8" | 3,2                       | RC.. 1003 / RC.. 10T3 | 1.465,00     | 22000 |
| SRDC N 2525 M10 DC | 25      | 25      | 150       | 36       | 17,5     | M6   | G1/8" | 3,2                       | RC.. 1003 / RC.. 10T3 | 1.521,00     | 22500 |



Ved anvendelse af WSP RC .. 10T3 vendeskær benyt underlag artikelnr. 70 950 92100.

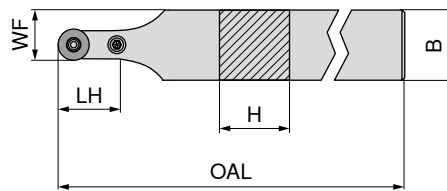
|                | Klemskrue    | HM-underlag-R | Spændeskruer | Spændeskruer | Gevindbøsning |
|----------------|--------------|---------------|--------------|--------------|---------------|
|                | 70 950 ...   | 70 950 ...    | 70 950 ...   | 70 950 ...   | 70 950 ...    |
| Reserve dele   | DKK<br>2A/28 | DKK<br>2A/28  | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28  |
| Til artikelnr. |              |               |              |              |               |
| 70 775 01200   | 38,00 857    |               |              | 27,00 86700  |               |
| 70 775 01600   | 38,00 857    |               | 15,00 88000  | 27,00 86700  |               |
| 70 775 02000   | 38,00 857    |               | 15,00 88000  | 27,00 86700  |               |
| 70 775 02500   | 38,00 857    |               | 15,00 88000  | 27,00 86700  |               |
| 70 775 11600   | 30,00 819    |               | 15,00 88000  | 27,00 86700  |               |
| 70 775 12000   | 30,00 819    |               | 15,00 88000  | 27,00 86700  |               |
| 70 775 12500   | 30,00 819    |               | 15,00 88000  | 27,00 86700  |               |
| 70 775 21600   | 34,00 87900  | 115,00 117    | 15,00 88000  | 27,00 86700  | 43,00 171     |
| 70 775 22000   | 34,00 87900  | 115,00 117    | 15,00 88000  | 27,00 86700  | 43,00 171     |
| 70 775 22500   | 34,00 87900  | 115,00 117    | 15,00 88000  | 27,00 86700  | 43,00 171     |

|                | Prop DC      | Torx nøgle | O-ring       | Køledyse DC  | Køleprop     |
|----------------|--------------|------------|--------------|--------------|--------------|
|                | 70 950 ...   | 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| Reserve dele   | DKK<br>2A/28 | DKK<br>Y7  | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 |
| Til artikelnr. |              |            |              |              |              |
| 70 775 01200   |              | 57,00 039  |              |              |              |
| 70 775 01600   | 10,00 87600  | 57,00 039  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 02000   | 10,00 87600  | 57,00 039  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 02500   | 10,00 87600  | 57,00 039  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 11600   | 10,00 87600  | 78,00 118  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 12000   | 10,00 87600  | 78,00 118  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 12500   | 10,00 87600  | 78,00 118  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 21600   | 10,00 87600  | 83,00 120  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 22000   | 10,00 87600  | 83,00 120  | 9,00 88100   | 219,00 87700 | 33,00 294    |
| 70 775 22500   | 10,00 87600  | 83,00 120  | 9,00 88100   | 219,00 87700 | 33,00 294    |

## MaxiLock-N – PRDC 0° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



neutral

70 544 ...

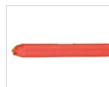
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 |     |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------|--------------|-----|
| PRDC N 2525 M12 | 25      | 25      | 150       | 24       | 18,5     | 3                         | RC.. 1204 | 824,00       | 025 |
| PRDC N 3225 P12 | 32      | 25      | 170       | 24       | 18,5     | 3                         | RC.. 1204 | 866,00       | 032 |
| PRDC N 3225 P16 | 32      | 25      | 170       | 28       | 20,5     | 4                         | RC.. 1606 | 866,00       | 132 |



Spændenøgle



Rørstift



Montagedorn



Spændearm



Fastspændings-skrue



HM-underlag-R

### Reserve dele

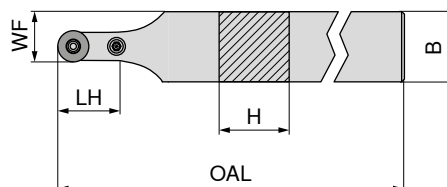
Til artikelnr.

|            | SW2,5 | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
|------------|-------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
| 70 544 025 | 175   | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 145,00       | 178 | 30,00        | 208 | 67,00        | 215 |
| 70 544 032 | 175   | 23,00        | 175 | 16,00        | 197 | 11,00        | 191 | 145,00       | 178 | 30,00        | 208 | 67,00        | 215 |
| 70 544 132 | 176   | 23,00        | 176 | 13,00        | 196 | 11,00        | 192 | 149,00       | 387 | 33,00        | 390 | 117,00       | 384 |

## MaxiLock-N – PRDC 0° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



neutral

70 545 ...

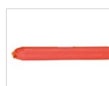
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær             | DKK<br>2A/24 |       |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-----------------------|--------------|-------|
| PRDC N 3225 P20 | 32      | 32      | 170       | 32       | 26,0     | 5                         | RC.. 2006             | 1.071,00     | 23200 |
| PRDC N 4040 S25 | 40      | 40      | 250       | 42       | 32,5     | 6                         | RCMT 2507 / RCMX 2507 | 1.332,00     | 40400 |



Spændenøgle



Rørstift



Montagedorn



Spændearm



Fastspændings-skrue



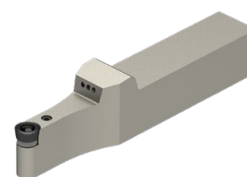
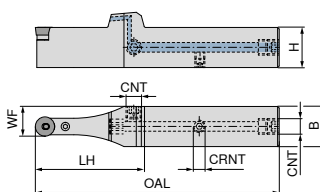
HM-underlag-R

### Reserve dele

Til artikelnr.

|              | 177 | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |       |
|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-------|--------------|-------|--------------|-------|
| 70 545 23200 | 177 | 23,00        | 177 | 10,00        | 391 | 11,00        | 394 | 143,00       | 28100 | 32,00        | 28500 | 160,00       | 27400 |
| 70 545 40400 | 396 | 24,00        | 396 | 16,00        | 392 | 11,00        | 395 | 175,00       | 28400 | 70,00        | 28600 | 300,00       | 27500 |

Holder med unbrakonøgle



neutral

70 595 ...

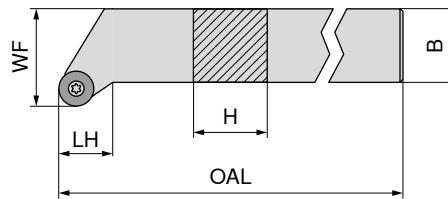
| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendesvær             | DKK<br>2A/24 |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------------------|--------------|
| PRDC N 2020 X12-T DC | 20      | 20      | 132       | 63       | 16,0     | M6   | G1/8" | 3                         | RC.. 1204             | 1.559,00     |
| PRDC N 2525 X12-T DC | 25      | 25      | 152       | 68       | 18,5     | M6   | G1/8" | 3                         | RC.. 1204             | 1.642,00     |
| PRDC N 3225 X12-T DC | 32      | 25      | 168       | 68       | 18,5     | M6   | G1/8" | 3                         | RC.. 1204             | 1.724,00     |
| PRDC N 3225 X16-T DC | 32      | 25      | 172       | 72       | 20,5     | M6   | G1/8" | 4                         | RC.. 1606             | 1.724,00     |
| PRDC N 3232 X20-T DC | 32      | 32      | 176       | 76       | 26,0     | M6   | G1/8" | 5                         | RC.. 2006             | 1.806,00     |
| PRDC N 4040 X25-T DC | 40      | 40      | 216       | 91       | 32,5     | M6   | G1/8" | 6                         | RCMT 2507 / RCMX 2507 | 1.970,00     |

|                |  |     |  |     |  |     |  |     |  |       |  |       |  |       |  |       |
|----------------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|                | 70 950 ...                                                                        |     | 70 950 ...                                                                        |     | 70 950 ...                                                                        |     | 70 950 ...                                                                        |     | 70 950 ...                                                                         |       | 70 950 ...                                                                          |       | 70 950 ...                                                                          |       | 70 950 ...                                                                          |       |
| Reserve dele   | DKK                                                                               |     | DKK                                                                               |     | DKK                                                                               |     | DKK                                                                               |     | DKK                                                                                |       | DKK                                                                                 |       | DKK                                                                                 |       | DKK                                                                                 |       |
| Til artikelnr. | 2A/28                                                                             |     | 2A/28                                                                             |     | 2A/28                                                                             |     | 2A/28                                                                             |     | 2A/28                                                                              |       | 2A/28                                                                               |       | 2A/28                                                                               |       | 2A/28                                                                               |       |
| 70 595 02000   | 23,00                                                                             | 175 | 16,00                                                                             | 197 | 11,00                                                                             | 191 | 33,00                                                                             | 294 | 145,00                                                                             | 178   | 30,00                                                                               | 208   | 67,00                                                                               | 215   | 27,00                                                                               | 86700 |
| 70 595 02500   | 23,00                                                                             | 175 | 16,00                                                                             | 197 | 11,00                                                                             | 191 | 33,00                                                                             | 294 | 145,00                                                                             | 178   | 30,00                                                                               | 208   | 67,00                                                                               | 215   | 27,00                                                                               | 86700 |
| 70 595 03200   | 23,00                                                                             | 175 | 16,00                                                                             | 197 | 11,00                                                                             | 191 | 33,00                                                                             | 294 | 145,00                                                                             | 178   | 30,00                                                                               | 208   | 67,00                                                                               | 215   | 27,00                                                                               | 86700 |
| 70 595 13200   | 23,00                                                                             | 175 | 13,00                                                                             | 196 | 11,00                                                                             | 192 | 33,00                                                                             | 294 | 149,00                                                                             | 387   | 33,00                                                                               | 390   | 117,00                                                                              | 384   | 27,00                                                                               | 86700 |
| 70 595 23200   | 23,00                                                                             | 177 | 10,00                                                                             | 391 | 11,00                                                                             | 394 | 33,00                                                                             | 294 | 143,00                                                                             | 28100 | 32,00                                                                               | 28500 | 160,00                                                                              | 27400 | 27,00                                                                               | 86700 |
| 70 595 04000   | 24,00                                                                             | 396 | 16,00                                                                             | 392 | 11,00                                                                             | 395 | 33,00                                                                             | 294 | 175,00                                                                             | 28400 | 70,00                                                                               | 28600 | 300,00                                                                              | 27500 | 27,00                                                                               | 86700 |

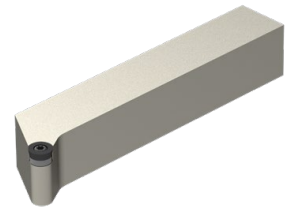
# MaxiLock-S – SRGC – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

70 647 ...

DKK  
2A/24

661,00 01200

NEW

højre

70 647 ...

DKK  
2A/24

661,00 01201

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær              |  |  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------------------|--|--|
| SRGC R/L 1212 F06 | 12      | 12      | 80        | 12,5     | 16       | 1,2                       | RC.. 0602             |  |  |
| SRGC R 1616 H06   | 16      | 16      | 100       | 12,5     | 20       | 1,2                       | RC.. 0602             |  |  |
| SRGC R/L 2020 K06 | 20      | 20      | 125       | 15,0     | 25       | 1,2                       | RC.. 0602             |  |  |
| SRGC R/L 2525 M06 | 25      | 25      | 150       | 18,5     | 32       | 1,2                       | RC.. 0602             |  |  |
| SRGC R/L 1616 H08 | 16      | 16      | 100       | 13,6     | 20       | 1,8                       | RC.. 0803             |  |  |
| SRGC R 2020 K08   | 20      | 20      | 125       | 16,1     | 25       | 1,8                       | RC.. 0803             |  |  |
| SRGC R/L 2525 M08 | 25      | 25      | 150       | 19,6     | 32       | 1,8                       | RC.. 0803             |  |  |
| SRGC R/L 2020 K10 | 20      | 20      | 125       | 16,1     | 25       | 3,2                       | RC.. 1003 / RC.. 10T3 |  |  |
| SRGC R/L 2525 M10 | 25      | 25      | 150       | 19,6     | 32       | 3,2                       | RC.. 1003 / RC.. 10T3 |  |  |



Ved anvendelse af WSP RC .. 10T3 vendeskær benyt underlag artikelnr. 70 950 92100.



Torx nøgle



Klemskrue



HM-underlag-R



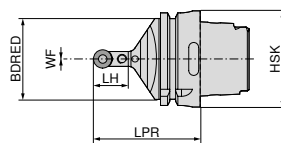
Gevindbøsning

| Reserve dele<br>Til artikelnr. |          | 80 950 ... |             | 70 950 ...   |            | 70 950 ...   |           | 70 950 ...   |
|--------------------------------|----------|------------|-------------|--------------|------------|--------------|-----------|--------------|
|                                |          | DKK<br>Y7  |             | DKK<br>2A/28 |            | DKK<br>2A/28 |           | DKK<br>2A/28 |
| 70 647 01200 / 70 647 01201    | T08 - IP | 57,00 039  | M2,5x6 - IP | 38,00 857    |            |              |           |              |
| 70 647 01601                   | T08 - IP | 57,00 039  | M2,5x6 - IP | 38,00 857    |            |              |           |              |
| 70 647 02000 / 70 647 02001    | T08 - IP | 57,00 039  | M2,5x6 - IP | 38,00 857    |            |              |           |              |
| 70 647 02500 / 70 647 02501    | T08 - IP | 57,00 039  | M2,5x6 - IP | 38,00 857    |            |              |           |              |
| 70 647 11600 / 70 647 11601    | T09 - IP | 78,00 118  | M3x7 - IP   | 30,00 819    |            |              |           |              |
| 70 647 12001                   | T09 - IP | 78,00 118  | M3x7 - IP   | 30,00 819    |            |              |           |              |
| 70 647 12500 / 70 647 12501    | T09 - IP | 78,00 118  | M3x7 - IP   | 30,00 819    |            |              |           |              |
| 70 647 22000 / 70 647 22001    | T15 - IP | 83,00 120  | M3,5x11     | 34,00 87900  | 115,00 117 | M3,5         | 43,00 171 |              |
| 70 647 22500 / 70 647 22501    | T15 - IP | 83,00 120  | M3,5x11     | 34,00 87900  | 115,00 117 | M3,5         | 43,00 171 |              |

## MaxiLock-N – PRDC 0° – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



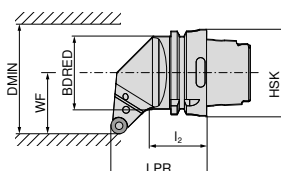
| ISO-betegnelse     | Holder    | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær    | neutral           |     |
|--------------------|-----------|-----------|-------------|----------|---------------------------|--------------|-------------------|-----|
| HSK T63 PRDC N 12  | HSK-T 63  | 70        | 53          | 0        | 3                         | RC.. 1204 M0 | <b>74 548 ...</b> |     |
| HSK T100 PRDC N 12 | HSK-T 100 | 80        | 88          | 0        | 3                         | RC.. 1204 M0 | DKK 2.105,00      | 512 |
| HSK T100 PRDC N 16 | HSK-T 100 | 80        | 88          | 0        | 4                         | RC.. 1606 M0 | 2.397,00          | 712 |
|                    |           |           |             |          |                           |              | 2.397,00          | 716 |

|                |       |       |     |  |  |  |  |  |  |            |     |        |     |
|----------------|-------|-------|-----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------|-----|--------|-----|
|                |       |       |     | Spændenøgle                                                                       | Rørstift                                                                          | Montagedorn                                                                        | Spændearm                                                                           | Fastspændings-skrue                                                                 | HM-underlag-R                                                                       |            |     |        |     |
|                |       |       |     | 70 950 ...                                                                        | 70 950 ...                                                                        | 70 950 ...                                                                         | 70 950 ...                                                                          | 70 950 ...                                                                          | 70 950 ...                                                                          |            |     |        |     |
| Reserve dele   | DKK   |       |     | 70 950 ...                                                                        | DKK                                                                               | 70 950 ...                                                                         | DKK                                                                                 | 70 950 ...                                                                          | DKK                                                                                 | 70 950 ... |     |        |     |
| Til artikelnr. | 2A/28 |       |     | 2A/28                                                                             | 2A/28                                                                             | 2A/28                                                                              | 2A/28                                                                               | 2A/28                                                                               | 2A/28                                                                               | 2A/28      |     |        |     |
| 74 548 512     | SW2,5 | 23,00 | 175 | 16,00                                                                             | 197                                                                               | 11,00                                                                              | 191                                                                                 | 145,00                                                                              | 178                                                                                 | 30,00      | 208 | 67,00  | 215 |
| 74 548 712     | SW2,5 | 23,00 | 175 | 16,00                                                                             | 197                                                                               | 11,00                                                                              | 191                                                                                 | 145,00                                                                              | 178                                                                                 | 30,00      | 208 | 67,00  | 215 |
| 74 548 716     | SW3   | 23,00 | 176 | 13,00                                                                             | 196                                                                               | 11,00                                                                              | 192                                                                                 | 149,00                                                                              | 387                                                                                 | 33,00      | 390 | 117,00 | 384 |

## MaxiLock-N – PRSC – holder med spændearm

### Leveringsomfang:

Holder med unbrakonøgle



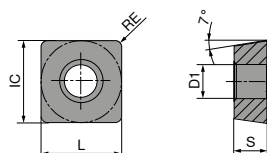
Illustrationerne viser højreudførelse

| ISO-betegnelse       | Holder    | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær    | venstre           |     | højre             |     |
|----------------------|-----------|-----------|----------------------|-------------|----------|------------|---------------------------|--------------|-------------------|-----|-------------------|-----|
| HSK T63 PRSC R/L 12  | HSK-T 63  | 70        | 44                   | 53          | 45       | 100        | 3                         | RC.. 1204 M0 | <b>74 552 ...</b> |     | <b>74 551 ...</b> |     |
| HSK T100 PRSC R/L 12 | HSK-T 100 | 80        | 57                   | 88          | 55       | 106        | 3                         | RC.. 1204 M0 | DKK 2.105,00      | 512 | DKK 2.105,00      | 512 |
| HSK T100 PRSC R/L 16 | HSK-T 100 | 80        | 55                   | 88          | 55       | 125        | 4                         | RC.. 1606 M0 | 2.397,00          | 712 | 2.397,00          | 712 |
|                      |           |           |                      |             |          |            |                           |              | 2.397,00          | 716 | 2.397,00          | 716 |

|                         |       |       |     |  |  |  |  |  |  |            |     |        |     |
|-------------------------|-------|-------|-----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|------------|-----|--------|-----|
|                         |       |       |     | Spændenøgle                                                                         | Rørstift                                                                            | Montagedorn                                                                          | Spændearm                                                                             | Fastspændings-skrue                                                                   | HM-underlag-R                                                                         |            |     |        |     |
|                         |       |       |     | 70 950 ...                                                                          | 70 950 ...                                                                          | 70 950 ...                                                                           | 70 950 ...                                                                            | 70 950 ...                                                                            | 70 950 ...                                                                            |            |     |        |     |
| Reserve dele            | DKK   |       |     | 70 950 ...                                                                          | DKK                                                                                 | 70 950 ...                                                                           | DKK                                                                                   | 70 950 ...                                                                            | DKK                                                                                   | 70 950 ... |     |        |     |
| Til artikelnr.          | 2A/28 |       |     | 70 950 ...                                                                          | 2A/28                                                                               | 70 950 ...                                                                           | 2A/28                                                                                 | 70 950 ...                                                                            | 2A/28                                                                                 | 70 950 ... |     |        |     |
| 74 551 512 / 74 552 512 | SW2,5 | 23,00 | 175 | 16,00                                                                               | 197                                                                                 | 11,00                                                                                | 191                                                                                   | 145,00                                                                                | 178                                                                                   | 30,00      | 208 | 67,00  | 215 |
| 74 551 712 / 74 552 712 | SW2,5 | 23,00 | 175 | 16,00                                                                               | 197                                                                                 | 11,00                                                                                | 191                                                                                   | 145,00                                                                                | 178                                                                                   | 30,00      | 208 | 67,00  | 215 |
| 74 551 716 / 74 552 716 | SW3   | 23,00 | 176 | 13,00                                                                               | 196                                                                                 | 11,00                                                                                | 192                                                                                   | 149,00                                                                                | 387                                                                                   | 33,00      | 390 | 117,00 | 384 |

## SCGT / SCMT

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| SC.T 09T3.. | 9,52    | 3,97    | 4,4      | 9,52     |
| SC.T 1204.. | 12,70   | 4,76    | 5,5      | 12,70    |



## SCGT / SCMT

|          |          | NEW              |                  | NEW            |                  | NEW              |                   | NEW               |  |
|----------|----------|------------------|------------------|----------------|------------------|------------------|-------------------|-------------------|--|
|          |          | -CF05<br>CTEP110 | -CF55<br>CTEP110 | -SF<br>TCM10   | -SF<br>CTCP115-P | -SF<br>CTCP125-P | -SMF<br>CTCP115-P | -SMF<br>CTCP135-P |  |
|          |          | DRAGONSKIN       | DRAGONSKIN       |                | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN        | DRAGONSKIN        |  |
|          |          |                  |                  |                |                  |                  |                   |                   |  |
|          |          |                  |                  |                |                  |                  |                   |                   |  |
|          |          | F                | F                | F              | F                | F                | F                 | F                 |  |
|          |          | CERMET<br>SCGT   | CERMET<br>SCMT   | CERMET<br>SCGT | SCMT             | SCMT             | SCMT              | SCMT              |  |
|          |          | 76 261 ...       | 76 260 ...       | 70 271 ...     | 76 187 ...       | 76 269 ...       | 76 267 ...        | 76 267 ...        |  |
| ISO      | RE<br>mm | DKK<br>1A/78     | DKK<br>1A/78     | DKK<br>1A/78   | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08      | DKK<br>1A/08      |  |
| 09T304EN | 0,4      | 142,00           | 91,00            | 131,00         | 91,00            | 91,00            | 91,00             | 91,00             |  |
| 09T308EN | 0,8      | 142,00           | 91,00            | 131,00         | 91,00            | 50401<br>50601   | 30401<br>30601    | 30401<br>30601    |  |
| 120408EN | 0,8      |                  |                  |                |                  | 127,00<br>51801  |                   | 127,00<br>71801   |  |
| P        |          | ●                | ●                | ●              | ●                | ●                | ●                 | ●                 |  |
| M        |          | ○                | ○                | ○              |                  |                  |                   | ○                 |  |
| K        |          | ○                | ○                | ○              | ○                | ○                | ○                 |                   |  |
| N        |          |                  |                  |                |                  |                  |                   |                   |  |
| S        |          |                  |                  |                |                  |                  |                   |                   |  |
| H        |          |                  |                  |                |                  |                  |                   |                   |  |
| O        |          |                  |                  |                |                  |                  |                   |                   |  |

## SCMT

|          |          | NEW            |                | NEW              |                  | NEW              |  |
|----------|----------|----------------|----------------|------------------|------------------|------------------|--|
|          |          | -SM<br>CTCK110 | -SM<br>CTCK120 | -SM<br>CTCP115-P | -SM<br>CTCP125-P | -SM<br>CTCP135-P |  |
|          |          | DRAGONSKIN     | DRAGONSKIN     | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       |  |
|          |          |                |                |                  |                  |                  |  |
|          |          |                |                |                  |                  |                  |  |
|          |          | M              | M              | M                | M                | M                |  |
|          |          | SCMT           | SCMT           | SCMT             | SCMT             | SCMT             |  |
|          |          | 70 268 ...     | 70 268 ...     | 76 268 ...       | 76 268 ...       | 76 268 ...       |  |
| ISO      | RE<br>mm | DKK<br>1A/08   | DKK<br>1A/08   | DKK<br>1A/08     | DKK<br>1A/08     | DKK<br>1A/08     |  |
| 09T304EN | 0,4      | 91,00          | 91,00          | 91,00            | 91,00            | 91,00            |  |
| 09T308EN | 0,8      | 91,00          | 91,00          | 91,00            | 91,00            | 91,00            |  |
| 120408EN | 0,8      | 127,00         | 127,00         | 127,00           | 127,00           | 127,00           |  |
| 120412EN | 1,2      | 127,00         | 127,00         |                  | 127,00           | 127,00           |  |
| P        |          | ○              | ○              | ●                | ●                | ●                |  |
| M        |          |                |                |                  |                  | ○                |  |
| K        |          | ●              | ●              | ○                | ○                |                  |  |
| N        |          |                |                |                  |                  |                  |  |
| S        |          |                |                |                  |                  |                  |  |
| H        |          |                |                |                  |                  |                  |  |
| O        |          |                |                |                  |                  |                  |  |

## SCMT

|          |          | NEW                                                                               |                                                                                     |                                                                                     |                                                                                     |
|----------|----------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|          |          | -M25<br>CTPM125                                                                   | -M55<br>CTCM120                                                                     | -M55<br>CTPM125                                                                     | -M55<br>CTCM130                                                                     |
|          |          | DRAGONSkin                                                                        | DRAGONSkin                                                                          | DRAGONSkin                                                                          | DRAGONSkin                                                                          |
|          |          |  |  |  |  |
|          |          | F<br>SCMT                                                                         | M<br>SCMT                                                                           | M<br>SCMT                                                                           | M<br>SCMT                                                                           |
|          |          | 75 222 ...                                                                        | 75 216 ...                                                                          | 75 216 ...                                                                          | 75 216 ...                                                                          |
|          |          | DKK<br>1A/08                                                                      | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        | DKK<br>1A/08                                                                        |
| ISO      | RE<br>mm |                                                                                   |                                                                                     |                                                                                     |                                                                                     |
| 09T304EN | 0,4      | 91,00 70400                                                                       | 91,00 10600                                                                         | 91,00 206                                                                           | 91,00 30600                                                                         |
| 09T308EN | 0,8      |                                                                                   | 127,00 11800                                                                        | 127,00 218                                                                          | 127,00 31800                                                                        |
| 120408EN | 0,8      |                                                                                   |                                                                                     |                                                                                     |                                                                                     |
| P        |          | ○                                                                                 | ○                                                                                   | ○                                                                                   | ○                                                                                   |
| M        |          | ●                                                                                 | ●                                                                                   | ●                                                                                   | ●                                                                                   |
| K        |          |                                                                                   |                                                                                     |                                                                                     |                                                                                     |
| N        |          |                                                                                   |                                                                                     |                                                                                     |                                                                                     |
| S        |          |                                                                                   |                                                                                     |                                                                                     | ○                                                                                   |
| H        |          |                                                                                   |                                                                                     |                                                                                     |                                                                                     |
| O        |          |                                                                                   |                                                                                     |                                                                                     |                                                                                     |

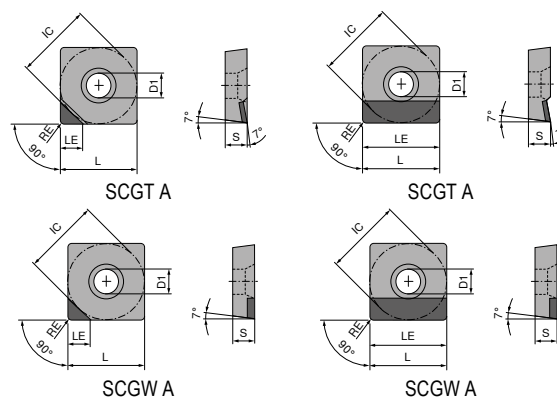
## SCGT

|          |          | -25P<br>H210T                                                                       | -25P<br>CTPX710                                                                       | -27<br>CTPX715                                                                        | -27<br>H10T                                                                           |
|----------|----------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|          |          | DRAGONSkin                                                                          | DRAGONSkin                                                                            | DRAGONSkin                                                                            | DRAGONSkin                                                                            |
|          |          |  |  |  |  |
|          |          | F<br>SCGT                                                                           | M<br>SCGT                                                                             | M<br>SCGT                                                                             | M<br>SCGT                                                                             |
|          |          | 70 283 ...                                                                          | 70 283 ...                                                                            | 70 270 ...                                                                            | 70 270 ...                                                                            |
|          |          | DKK<br>1A/90                                                                        | DKK<br>1A/90                                                                          | DKK<br>1A/90                                                                          | DKK<br>1A/90                                                                          |
| ISO      | RE<br>mm |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| 09T304FN | 0,4      |                                                                                     |                                                                                       | 127,00 80400                                                                          | 102,00 600                                                                            |
| 09T308FN | 0,8      |                                                                                     |                                                                                       | 127,00 80600                                                                          | 102,00 602                                                                            |
| 120408FN | 0,8      | 125,00 634                                                                          | 147,00 71600                                                                          | 144,00 71800                                                                          | 120,00 604                                                                            |
| P        |          |                                                                                     | ●                                                                                     | ●                                                                                     |                                                                                       |
| M        |          |                                                                                     | ●                                                                                     | ●                                                                                     | ●                                                                                     |
| K        |          | ○                                                                                   |                                                                                       | ○                                                                                     | ○                                                                                     |
| N        |          | ●                                                                                   | ●                                                                                     | ●                                                                                     | ●                                                                                     |
| S        |          | ○                                                                                   | ●                                                                                     | ●                                                                                     |                                                                                       |
| H        |          |                                                                                     |                                                                                       |                                                                                       |                                                                                       |
| O        |          | ○                                                                                   |                                                                                       | ○                                                                                     | ○                                                                                     |

9

## SCGW / SCGT

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| SCG. 09T3.. | 9,52    | 3,97    | 4,4      | 9,52     |
| SCG. 1204.. | 12,70   | 4,76    | 5,5      | 12,70    |



## SCGW / SCGT

▲ TCE(NOI) = Udførelse og antal skærkanter

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPD20   |       | CTDPD20   |       | -CB1<br>CTDPD20 |     | CTDPS30   |       | CTDPS30   |       |
|----------|----------|--------------|----------|-----------|-------|-----------|-------|-----------------|-----|-----------|-------|-----------|-------|
|          |          |              |          | DKK<br>Y0 | 10001 | DKK<br>Y0 | 10001 | DKK<br>Y0       | 114 | DKK<br>Y0 | 20601 | DKK<br>Y0 | 20001 |
| 09T304FN | 0,4      | A (1)        | 9,52     | 542,00    | 10001 | 815,00    | 10001 | 682,00          | 114 | 542,00    | 20601 | 542,00    | 20001 |
| 09T304FN | 0,4      | A (1)        | 4,40     | 542,00    | 10101 | 815,00    | 10101 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20101 |
| 09T308FN | 0,8      | A (1)        | 9,52     | 542,00    | 10201 | 815,00    | 10201 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20201 |
| 09T308FN | 0,8      | A (1)        | 4,30     | 542,00    | 10301 | 815,00    | 10301 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20301 |
| 09T312FN | 1,2      | A (1)        | 4,20     | 542,00    | 10401 | 815,00    | 10401 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20401 |
| 120404FN | 0,4      | A (1)        | 12,70    | 556,00    | 10501 | 899,00    | 10501 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20501 |
| 120404FN | 0,4      | A (1)        | 4,40     | 556,00    | 10601 | 899,00    | 10601 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20601 |
| 120408FN | 0,8      | A (1)        | 4,30     | 556,00    | 10701 | 899,00    | 10701 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20701 |
| 120408FN | 0,8      | A (1)        | 12,70    | 556,00    | 10801 | 899,00    | 10801 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20801 |
| 120412FN | 1,2      | A (1)        | 4,20     | 556,00    | 10901 | 899,00    | 10901 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 20901 |
| 120412FN | 1,2      | A (1)        | 12,70    | 556,00    | 11001 | 899,00    | 11001 | 682,00          | 118 | 542,00    | 20601 | 542,00    | 21001 |
| P        |          |              |          |           |       |           |       |                 |     |           |       |           |       |
| M        |          |              |          |           |       |           |       |                 |     |           |       |           |       |
| K        |          |              |          |           |       |           |       |                 |     |           |       |           |       |
| N        |          |              |          |           |       |           |       |                 |     |           |       |           |       |
| S        |          |              |          |           |       |           |       |                 |     |           |       |           |       |
| H        |          |              |          |           |       |           |       |                 |     |           |       |           |       |
| O        |          |              |          |           |       |           |       |                 |     |           |       |           |       |



# SCGT

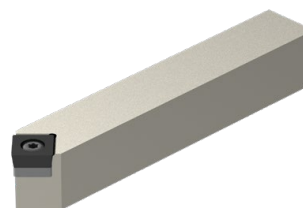
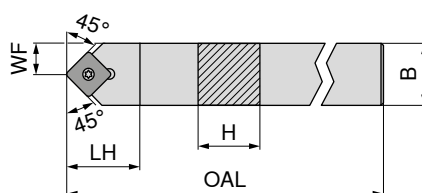
▲ TCE(NOI) = Udførelse og antal skærkanter

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPS30           |       | -CB2<br>CTDPS30   |     | -CB3<br>CTDPU20   |     |
|----------|----------|--------------|----------|-------------------|-------|-------------------|-----|-------------------|-----|
|          |          |              |          |                   |       |                   |     |                   |     |
|          |          |              |          |                   |       |                   |     |                   |     |
|          |          |              |          | <b>F</b>          |       | <b>M</b>          |     | <b>R</b>          |     |
|          |          |              |          | DIAMOND           |       | DIAMOND           |     | DIAMOND           |     |
|          |          |              |          | SCGT              |       | SCGT              |     | SCGT              |     |
|          |          |              |          | <b>71 181 ...</b> |       | <b>71 321 ...</b> |     | <b>71 322 ...</b> |     |
|          |          |              |          | DKK               |       | DKK               |     | DKK               |     |
|          |          |              |          | Y0                |       | Y0                |     | Y0                |     |
| 09T304FN | 0,4      | A (1)        | 4,4      |                   |       | 636,00            | 214 | 636,00            | 214 |
| 09T308FN | 0,8      | A (1)        | 9,5      | 815,00            | 20001 |                   |     |                   |     |
| 09T308FN | 0,8      | A (1)        | 4,3      |                   |       | 682,00            | 218 | 682,00            | 218 |
| 120408FN | 0,8      | A (1)        | 12,7     | 899,00            | 20101 |                   |     |                   |     |
| 120412FN | 1,2      | A (1)        | 12,0     | 899,00            | 20201 |                   |     |                   |     |
| P        |          |              |          |                   |       |                   |     |                   |     |
| M        |          |              |          |                   |       |                   |     |                   |     |
| K        |          |              |          |                   |       |                   |     |                   |     |
| N        |          |              |          |                   |       |                   |     |                   |     |
| S        |          |              |          |                   |       |                   |     |                   |     |
| H        |          |              |          |                   |       |                   |     |                   |     |
| O        |          |              |          |                   |       |                   |     |                   |     |

# MaxiLock-S – SSDC 45° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



NEW

neutral

70 651 ...

DKK  
2A/24

| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær   |        |       |
|-----------------|---------|---------|-----------|----------|----------|---------------------------|-------------|--------|-------|
| SSDC N 1212 F09 | 12      | 12      | 80        | 16       | 6,0      | 3,2                       | SC.. 09T3.. | 587,00 | 01200 |
| SSDC N 1616 H09 | 16      | 16      | 100       | 20       | 8,0      | 3,2                       | SC.. 09T3.. | 735,00 | 01600 |
| SSDC N 2020 K09 | 20      | 20      | 125       | 20       | 10,0     | 3,2                       | SC.. 09T3.. | 778,00 | 02000 |
| SSDC N 1616 H12 | 16      | 16      | 100       | 25       | 8,0      | 5                         | SC.. 1204.. | 735,00 | 11600 |
| SSDC N 2020 K12 | 20      | 20      | 125       | 25       | 10,0     | 5                         | SC.. 1204.. | 778,00 | 12000 |
| SSDC N 2525 M12 | 25      | 25      | 150       | 25       | 12,5     | 5                         | SC.. 1204.. | 808,00 | 12500 |

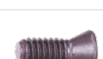
## Reserve dele

Til artikelnr.

|              | DKK<br>Y7 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
|--------------|-----------|-----|--------------|-------|--------------|-----|--------------|-----|
| 70 651 01200 | 83,00     | 120 | 34,00        | 87900 |              |     |              |     |
| 70 651 01600 | 83,00     | 120 | 34,00        | 87900 |              |     |              |     |
| 70 651 02000 | 83,00     | 120 | 34,00        | 87900 | 91,00        | 167 | 43,00        | 171 |
| 70 651 11600 | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |
| 70 651 12000 | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |
| 70 651 12500 | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |



Torx nøgle



Klemskrue



HM-underlag-S



Gevindbøsning

80 950 ...

70 950 ...

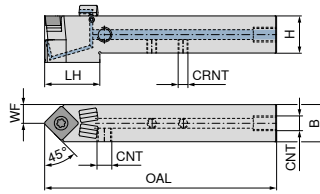
70 950 ...

70 950 ...

# MaxiLock-S – SSDC 45° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



NEW

neutral

70 776 ...

| ISO-betegnelse     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær  | DKK<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|------------|--------------|-------|
| SSDC N 1212 F09 DC | 12      | 12      | 80        | 25       | 12,8     | M6   | M6    | 3,2                       | SC..09T3.. | 1.244,00     | 01200 |
| SSDC N 1616 H09 DC | 16      | 16      | 100       | 30       | 16,0     | M6   | G1/8" | 3,2                       | SC..09T3.. | 1.382,00     | 01600 |
| SSDC N 2020 K09 DC | 20      | 20      | 125       | 30       | 20,0     | M6   | G1/8" | 3,2                       | SC..09T3.. | 1.465,00     | 02000 |
| SSDC N 1616 H12 DC | 16      | 16      | 100       | 29       | 17,3     | M6   | G1/8" | 5                         | SC..1204.. | 1.382,00     | 11600 |
| SSDC N 2020 K12 DC | 20      | 20      | 125       | 30       | 20,0     | M6   | G1/8" | 5                         | SC..1204.. | 1.465,00     | 12000 |
| SSDC N 2525 M12 DC | 25      | 25      | 150       | 30       | 25,0     | M6   | G1/8" | 5                         | SC..1204.. | 1.521,00     | 02500 |

## Reserve dele Til artikelnr.

|              | 70 950 ...<br>DKK<br>2A/28 |       | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |       | 70 950 ...<br>DKK<br>2A/28 |       | 70 950 ...<br>DKK<br>2A/28 |     |
|--------------|----------------------------|-------|----------------------------|-----|----------------------------|-------|----------------------------|-------|----------------------------|-----|
| 70 776 01200 | 34,00                      | 87900 |                            |     | 27,00                      | 86700 |                            |       |                            |     |
| 70 776 01600 | 34,00                      | 87900 | 91,00                      | 167 | 15,00                      | 88000 | 27,00                      | 86700 | 43,00                      | 171 |
| 70 776 02000 | 34,00                      | 87900 | 91,00                      | 167 | 15,00                      | 88000 | 27,00                      | 86700 | 43,00                      | 171 |
| 70 776 11600 | 27,00                      | 820   | 115,00                     | 168 | 15,00                      | 88000 | 27,00                      | 86700 | 43,00                      | 170 |
| 70 776 12000 | 27,00                      | 820   | 115,00                     | 168 | 15,00                      | 88000 | 27,00                      | 86700 | 43,00                      | 170 |
| 70 776 02500 | 27,00                      | 820   | 115,00                     | 168 | 15,00                      | 88000 | 27,00                      | 86700 | 43,00                      | 170 |

## Reserve dele Til artikelnr.

|              | 70 950 ...<br>DKK<br>2A/28 |       | 80 950 ...<br>DKK<br>Y7 |     | 70 950 ...<br>DKK<br>2A/28 |       | 70 950 ...<br>DKK<br>2A/28 |       | 70 950 ...<br>DKK<br>2A/28 |     |
|--------------|----------------------------|-------|-------------------------|-----|----------------------------|-------|----------------------------|-------|----------------------------|-----|
| 70 776 01200 |                            |       | 83,00                   | 120 |                            |       |                            |       |                            |     |
| 70 776 01600 | 10,00                      | 87600 | 83,00                   | 120 | 9,00                       | 88100 | 219,00                     | 87700 | 33,00                      | 294 |
| 70 776 02000 | 10,00                      | 87600 | 83,00                   | 120 | 9,00                       | 88100 | 219,00                     | 87700 | 33,00                      | 294 |
| 70 776 11600 | 10,00                      | 87600 | 83,00                   | 120 | 9,00                       | 88100 | 219,00                     | 87700 | 33,00                      | 294 |
| 70 776 12000 | 10,00                      | 87600 | 83,00                   | 120 | 9,00                       | 88100 | 219,00                     | 87700 | 33,00                      | 294 |
| 70 776 02500 | 10,00                      | 87600 | 83,00                   | 120 | 9,00                       | 88100 | 219,00                     | 87700 | 33,00                      | 294 |



Klemskrue

70 950 ...

DKK  
2A/28

HM-underlag-S

70 950 ...

DKK  
2A/28

Spændeskruer

70 950 ...

DKK  
2A/28

Spændeskruer

70 950 ...

DKK  
2A/28

Gevindbøsning

70 950 ...

DKK  
2A/28

Prop DC

70 950 ...

DKK  
2A/28

Torx nøgle

80 950 ...

DKK  
Y7

O-ring

70 950 ...

DKK  
2A/28

Køledyse DC

70 950 ...

DKK  
2A/28

Køleprop

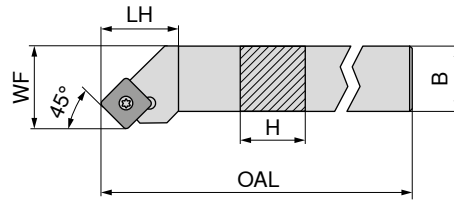
70 950 ...

DKK  
2A/28

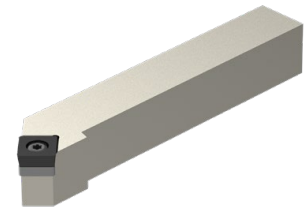
# MaxiLock-S – SSSC 45° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

70 654 ...

DKK  
2A/24

NEW

højre

70 654 ...

DKK  
2A/24

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær   |        |       |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-------------|--------|-------|
| SSSC R/L 1212 F09 | 12      | 12      | 80        | 18       | 16       | 3,2                       | SC.. 09T3.. | 587,00 | 01200 |
| SSSC R/L 1616 H09 | 16      | 16      | 100       | 20       | 20       | 3,2                       | SC.. 09T3.. | 735,00 | 01600 |
| SSSC R/L 2020 K09 | 20      | 20      | 125       | 20       | 25       | 3,2                       | SC.. 09T3.. | 778,00 | 02000 |
| SSSC R/L 1616 H12 | 16      | 16      | 100       | 25       | 20       | 5                         | SC.. 1204.. | 735,00 | 11600 |
| SSSC R/L 2020 K12 | 20      | 20      | 125       | 25       | 25       | 5                         | SC.. 1204.. | 778,00 | 12000 |
| SSSC R/L 2525 M12 | 25      | 25      | 150       | 25       | 32       | 5                         | SC.. 1204.. | 808,00 | 12500 |
| SSSC R 3225 P12   | 32      | 25      | 170       | 25       | 32       | 5                         | SC.. 1204.. | 845,00 | 13201 |

## Reserve dele

Til artikelnr.

|                             | DKK<br>Y7 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |     |
|-----------------------------|-----------|-----|--------------|-------|--------------|-----|--------------|-----|
| 70 654 01201 / 70 654 01200 | 83,00     | 120 | 34,00        | 87900 |              |     |              |     |
| 70 654 01601 / 70 654 01600 | 83,00     | 120 | 34,00        | 87900 | 91,00        | 167 | 43,00        | 171 |
| 70 654 02001 / 70 654 02000 | 83,00     | 120 | 34,00        | 87900 | 91,00        | 167 | 43,00        | 171 |
| 70 654 11601 / 70 654 11600 | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |
| 70 654 12001 / 70 654 12000 | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |
| 70 654 12501 / 70 654 12500 | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |
| 70 654 13201                | 83,00     | 120 | 27,00        | 820   | 115,00       | 168 | 43,00        | 170 |



Torx nøgle



Klemskrue



HM-underlag-S



Gevindbøsning

80 950 ...

70 950 ...

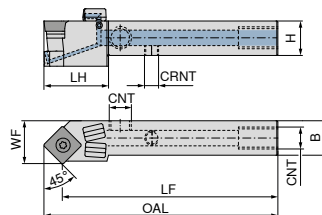
70 950 ...

70 950 ...

## MaxiLock-S – SSSC 45° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

NEW

højre

70 777 ...

70 777 ...

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Fastspændingsmoment<br>Nm | Vendeskær  | DKK<br>2A/24 | 01201 | DKK<br>2A/24 | 01200 |
|----------------------|---------|---------|-----------|----------|----------|-------|-------|---------------------------|------------|--------------|-------|--------------|-------|
| SSSC R/L 1212 F09 DC | 12      | 12      | 86,5      | 22       | 16,0     | M6    | M6    | 3,2                       | SC..09T3.. | 1.244,00     | 01201 | 1.244,00     | 01200 |
| SSSC R/L 1616 H09 DC | 16      | 16      | 106,5     | 30       | 20,0     | M6    | G1/8" | 3,2                       | SC..09T3.. | 1.382,00     | 01601 | 1.382,00     | 01600 |
| SSSC R/L 2020 K09 DC | 20      | 20      | 131,5     | 30       | 25,0     | M6    | G1/8" | 3,2                       | SC..09T3.. | 1.465,00     | 02001 | 1.465,00     | 02000 |
| SSSC R/L 1616 H12 DC | 16      | 16      | 108,5     | 30       | 20,0     | M6    | G1/8" | 5                         | SC..1204.. | 1.382,00     | 11601 | 1.382,00     | 11600 |
| SSSC R/L 2020 K12 DC | 20      | 20      | 133,5     | 30       | 25,0     | M6    | G1/8" | 5                         | SC..1204.. | 1.465,00     | 12001 | 1.465,00     | 12000 |
| SSSC R/L 2525 M12 DC | 25      | 25      | 158,5     | 32       | 32,0     | M6    | G1/8" | 5                         | SC..1204.. | 1.521,00     | 02501 | 1.521,00     | 02500 |
| SSSC L 3225 P 12 DC  | 32      | 25      | 178,5     | 32       | 32,1     | G1/8" | G1/8" | 5                         | SC..1204.. | 1.596,00     | 03201 |              |       |

## Reserve dele

## Til artikelnr.

|                             | DKK<br>2A/28 | 859   | DKK<br>2A/28 | 167 | DKK<br>2A/28 | 88000 | DKK<br>2A/28 | 86700 | DKK<br>2A/28 | 171 |
|-----------------------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|-----|
| 70 777 01200 / 70 777 01201 | 30,00        | 859   | 91,00        | 167 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 777 01600 / 70 777 01601 | 34,00        | 87900 | 91,00        | 167 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 777 02000 / 70 777 02001 | 34,00        | 87900 | 91,00        | 167 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 777 11600 / 70 777 11601 | 27,00        | 820   | 115,00       | 168 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 170 |
| 70 777 12000 / 70 777 12001 | 27,00        | 820   | 115,00       | 168 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 170 |
| 70 777 02500 / 70 777 02501 | 27,00        | 820   | 115,00       | 168 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 170 |
| 70 777 03201                | 27,00        | 820   | 115,00       | 168 | 15,00        | 88000 |              |       | 43,00        | 170 |

## Reserve dele

## Til artikelnr.

|                             | DKK<br>2A/28 | 83,00 | DKK<br>Y7 | 120 | DKK<br>2A/28 | 88100 | DKK<br>2A/28 | 87700 | DKK<br>2A/28 | 294 |
|-----------------------------|--------------|-------|-----------|-----|--------------|-------|--------------|-------|--------------|-----|
| 70 777 01200 / 70 777 01201 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 777 01600 / 70 777 01601 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 777 02000 / 70 777 02001 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 777 11600 / 70 777 11601 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 777 12000 / 70 777 12001 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 777 02500 / 70 777 02501 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 777 03201                | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |



70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

70 950 ...

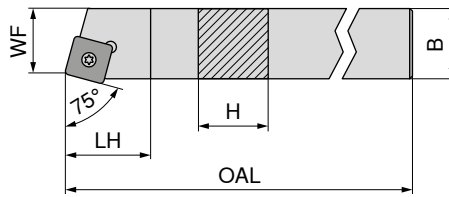
70 950 ...

70 950 ...

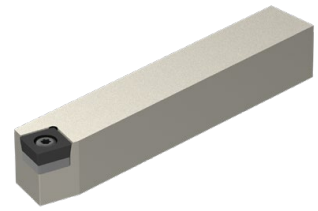
## MaxiLock-S – SSBC 75° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

70 650 ...

DKK  
2A/24

778,00  
808,00

12000  
12500

NEW

højre

70 650 ...

DKK  
2A/24

778,00  
808,00

12001  
12501

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær   |  |  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-------------|--|--|
| SSBC R/L 2020 K12 | 20      | 20      | 125       | 20       | 17       | 5                         | SC.. 1204.. |  |  |
| SSBC R/L 2525 M12 | 25      | 25      | 150       | 20       | 22       | 5                         | SC.. 1204.. |  |  |

### Reserve dele

#### Til artikelnr.

70 650 12001 / 70 650 12000

70 650 12501 / 70 650 12500



Torx nøgle

80 950 ...

DKK  
Y7

83,00  
83,00

120  
120



Klemskrue

70 950 ...

DKK  
2A/28

27,00  
27,00

820  
820



HM-underlag-S

70 950 ...

DKK  
2A/28

115,00  
115,00

168  
168



Gevindbøsning

70 950 ...

DKK  
2A/28

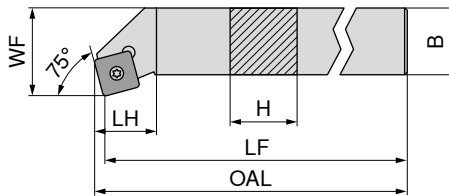
43,00  
43,00

170  
170

## MaxiLock-S – SSKC 75° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse



venstre

70 669 ...

DKK  
2A/24

749,00  
796,00

016  
020

højre

70 668 ...

DKK  
2A/24

749,00  
796,00

016  
020

| ISO-betegnelse    | H<br>mm | B<br>mm | LF<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær   |  |  |
|-------------------|---------|---------|----------|-----------|----------|----------|---------------------------|-------------|--|--|
| SSKC R/L 1616 H09 | 16      | 16      | 100      | 102,3     | 22       | 20       | 3,2                       | SC.. 09T3.. |  |  |
| SSKC R/L 2020 K09 | 20      | 20      | 125      | 127,3     | 22       | 25       | 3,2                       | SC.. 09T3.. |  |  |
| SSKC R 2020 K12   | 20      | 20      | 125      | 127,3     | 23       | 25       | 5                         | SC.. 1204.. |  |  |
| SSKC R 2525 M12   | 25      | 25      | 150      | 153,3     | 23       | 32       | 5                         | SC.. 1204.. |  |  |

### Reserve dele

#### Til artikelnr.

70 668 016 / 70 669 016

70 668 020 / 70 669 020

70 668 120

70 668 125



Torx nøgle

80 950 ...

DKK  
Y7

87,00  
87,00

113  
113



Kombinøgle

70 950 ...

DKK  
2A/28

77,00  
77,00

398  
398



Klemskrue

70 950 ...

DKK  
2A/28

30,00  
30,00

113  
113



HM-underlag-S

70 950 ...

DKK  
2A/28

91,00  
91,00

167  
167



Gevindbøsning

70 950 ...

DKK  
2A/28

43,00  
43,00

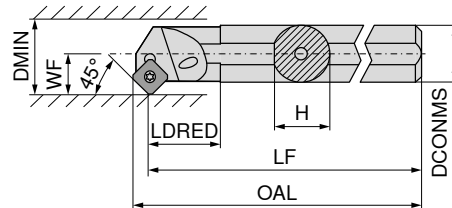
171  
171

## MaxiLock-S – SSSC 45° – borestang med skruefastspænding

▲ A... = med kølehole  
▲ S... = uden kølehole

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær   | venstre    |              | højre      |              |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|---------------------------|-------------|------------|--------------|------------|--------------|
|                  |              |         |          |           |             |          |            |                           |             | 70 721 ... | DKK<br>2A/24 | 70 720 ... | DKK<br>2A/24 |
| S16R SSSC R 09   | 16           | 15,00   | 200      | 206,0     | 13,97       | 11       | 20         | 3,2                       | SC.. 09T3.. |            |              |            |              |
| A16M SSSC R/L 09 | 16           | 15,25   | 150      | 156,0     | 29,00       | 11       | 20         | 3,2                       | SC.. 09T3.. | 923,00     | 216          | 923,00     | 216          |
| A20Q SSSC R/L 09 | 20           | 19,00   | 180      | 186,0     | 32,00       | 13       | 25         | 3,2                       | SC.. 09T3.. | 1.152,00   | 220          | 1.152,00   | 220          |
| A25R SSSC R/L 09 | 25           | 24,50   | 200      | 206,0     | 36,00       | 17       | 32         | 3,2                       | SC.. 09T3.. | 1.324,00   | 225          | 1.324,00   | 225          |
| A32S SSSC R/L 12 | 32           | 31,00   | 250      | 258,3     | 50,00       | 22       | 40         | 5                         | SC.. 1204.. | 1.819,00   | 232          | 1.819,00   | 232          |
| A40T SSSC R/L 12 | 40           | 39,00   | 300      | 308,1     | 60,00       | 27       | 50         | 5                         | SC.. 1204.. | 2.185,00   | 240          | 2.185,00   | 240          |

### Reserve dele

Til artikelnr.

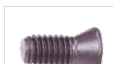
|                         | 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|-------------------------|------------|--------------|--------------|--------------|--------------|
|                         | DKK<br>Y7  | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 |
| 70 720 016              | 87,00 113  |              | 30,00 110    |              |              |
| 70 720 216 / 70 721 216 | 87,00 113  |              | 30,00 110    |              |              |
| 70 720 220 / 70 721 220 | 87,00 113  |              | 30,00 304    |              |              |
| 70 720 225 / 70 721 225 | 87,00 113  |              | 30,00 304    |              |              |
| 70 720 232 / 70 721 232 |            | 77,00 398    | 24,00 114    | 115,00 168   | 43,00 170    |
| 70 720 240 / 70 721 240 |            | 77,00 398    | 24,00 114    | 115,00 168   | 43,00 170    |



Torx nøgle



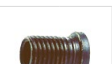
Kombinøgle



Klemskrue



HM-underlag-S

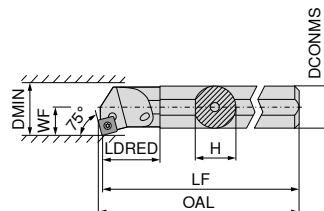


Gevindbøsning

## MaxiLock-S – SSKC 75° – borestang med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



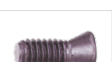
Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær   | venstre    |              | højre      |              |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|---------------------------|-------------|------------|--------------|------------|--------------|
|                  |              |         |          |           |             |          |            |                           |             | 70 725 ... | DKK<br>2A/24 | 70 724 ... | DKK<br>2A/24 |
| A16M SSKC R/L 09 | 16           | 15,0    | 150      | 152,4     | 29          | 11       | 20         | 3,2                       | SC.. 09T3.. |            |              |            |              |
| A20Q SSKC R/L 09 | 20           | 18,5    | 180      | 182,4     | 32          | 13       | 25         | 3,2                       | SC.. 09T3.. | 923,00     | 216          | 923,00     | 216          |
| A25R SSKC R/L 09 | 25           | 23,0    | 200      | 202,4     | 36          | 17       | 32         | 3,2                       | SC.. 09T3.. | 1.152,00   | 220          | 1.152,00   | 220          |
|                  |              |         |          |           |             |          |            |                           |             | 1.324,00   | 225          | 1.324,00   | 225          |



Torx nøgle



Klemskrue

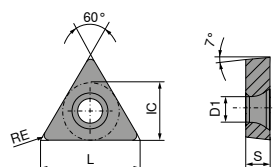
### Reserve dele

Til artikelnr.

|                         | 80 950 ...    | 70 950 ...         |
|-------------------------|---------------|--------------------|
|                         | DKK<br>Y7     | DKK<br>2A/28       |
| 70 724 216 / 70 725 216 | T15 87,00 113 | M3,5x7,2 30,00 110 |
| 70 724 220              | T15 87,00 113 | M3,5x8,6 30,00 304 |
| 70 725 220              | T15 87,00 113 | M3,5x8,6 30,00 304 |
| 70 724 225 / 70 725 225 | T15 87,00 113 | M3,5x8,6 30,00 304 |

## TCGT / TCMT

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| TCMT 0902.. | 9,6     | 2,38    | 2,50     | 5,56     |
| TC.T 1102.. | 11,0    | 2,38    | 2,80     | 6,35     |
| TC.T 16T3.. | 16,5    | 3,97    | 4,40     | 9,52     |
| TCMT 2204.. | 22,0    | 4,76    | 5,16     | 12,70    |



## TCGT / TCMT

|          |          | -CF05<br>CTEP110 |     | -CF55<br>CTEP110 |     | -SF<br>TCM10   |     | -SMF<br>TCM10  |     | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SMF<br>CTCP115-P |       | NEW<br>-SMF<br>CTCP135-P |       |
|----------|----------|------------------|-----|------------------|-----|----------------|-----|----------------|-----|-------------------------|-------|--------------------------|-------|--------------------------|-------|
|          |          | DRAGONSkin       |     | DRAGONSkin       |     |                |     |                |     | DRAGONSkin              |       | DRAGONSkin               |       | DRAGONSkin               |       |
|          |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
|          |          | F                |     | F                |     | F              |     | F              |     | F                       |       | F                        |       | F                        |       |
|          |          | CERMET<br>TCGT   |     | CERMET<br>TCMT   |     | CERMET<br>TCGT |     | CERMET<br>TCMT |     | TCMT                    |       | TCMT                     |       | TCMT                     |       |
|          |          | 76 272 ...       |     | 76 266 ...       |     | 70 273 ...     |     | 70 284 ...     |     | 76 275 ...              |       | 76 284 ...               |       | 76 284 ...               |       |
| ISO      | RE<br>mm | DKK<br>1A/78     |     | DKK<br>1A/78     |     | DKK<br>1A/78   |     | DKK<br>1A/78   |     | DKK<br>1A/08            |       | DKK<br>1A/08             |       | DKK<br>1A/08             |       |
| 110202EN | 0,2      | 126,00           | 014 |                  |     | 116,00         | 900 |                |     |                         |       |                          |       |                          |       |
| 110204EN | 0,4      | 126,00           | 016 | 72,00            | 016 | 116,00         | 902 | 68,00          | 902 | 71,00                   | 51601 |                          |       |                          |       |
| 110208EN | 0,8      | 126,00           | 018 |                  |     |                |     |                |     | 71,00                   | 51801 | 71,00                    | 31801 | 71,00                    | 71801 |
| 16T304EN | 0,4      | 161,00           | 028 |                  |     | 148,00         | 906 |                |     | 103,00                  | 52801 | 103,00                   | 32801 |                          |       |
| 16T308EN | 0,8      |                  |     | 100,00           | 030 |                |     |                |     | 103,00                  | 53001 | 103,00                   | 33001 |                          |       |
| P        |          |                  | ●   |                  | ●   |                | ●   |                | ●   |                         | ●     |                          | ●     |                          | ●     |
| M        |          |                  | ○   |                  | ○   |                | ○   |                | ○   |                         | ○     |                          | ○     |                          | ○     |
| K        |          |                  | ○   |                  | ○   |                | ○   |                | ○   |                         | ○     |                          | ○     |                          | ○     |
| N        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
| S        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
| H        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
| O        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |



## TCGT / TCMT

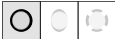
|          |          | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                                 |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | -SM<br>CTCP135-P                                                                  |  | -SM<br>CTCK110                                                                    |  | -SM<br>CTCK120                                                                    |  | -SM<br>CTCP115-P                                                                  |  | -SM<br>CTCP115-P                                                                    |  |
|          |          | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          | M<br>TCGT                                                                         |  | M<br>TCMT                                                                         |  | M<br>TCMT                                                                         |  | M<br>TCMT                                                                         |  | M<br>TCMT                                                                           |  |
|          |          | 76 270 ...                                                                        |  | 70 274 ...                                                                        |  | 70 274 ...                                                                        |  | 76 189 ...                                                                        |  | 76 274 ...                                                                          |  |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                      |  | DKK<br>1A/08                                                                        |  |
| 090204EN | 0,4      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 71,00 50401                                                                         |  |
| 110202EN | 0,2      | 126,00 71401                                                                      |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 71,00 70401                                                                         |  |
| 110204EN | 0,4      |                                                                                   |  | 71,00 016                                                                         |  | 71,00 516                                                                         |  | 71,00 31601                                                                       |  | 71,00 51601                                                                         |  |
| 110208EN | 0,8      |                                                                                   |  | 71,00 018                                                                         |  | 71,00 518                                                                         |  | 71,00 31801                                                                       |  | 71,00 51801                                                                         |  |
| 16T304EN | 0,4      |                                                                                   |  | 103,00 028                                                                        |  | 103,00 528                                                                        |  | 103,00 32801                                                                      |  | 103,00 52801                                                                        |  |
| 16T308EN | 0,8      |                                                                                   |  | 103,00 030                                                                        |  | 103,00 530                                                                        |  | 103,00 33001                                                                      |  | 103,00 53001                                                                        |  |
| 16T312EN | 1,2      |                                                                                   |  | 103,00 032                                                                        |  | 103,00 532                                                                        |  |                                                                                   |  | 103,00 73001                                                                        |  |
| 220408EN | 0,8      |                                                                                   |  |                                                                                   |  | 148,00 34201                                                                      |  |                                                                                   |  | 148,00 54201                                                                        |  |
| P        |          | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  |
| M        |          | ○                                                                                 |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                   |  |
| K        |          |                                                                                   |  | ●                                                                                 |  | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  |
| N        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| S        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |

9

## TCMT

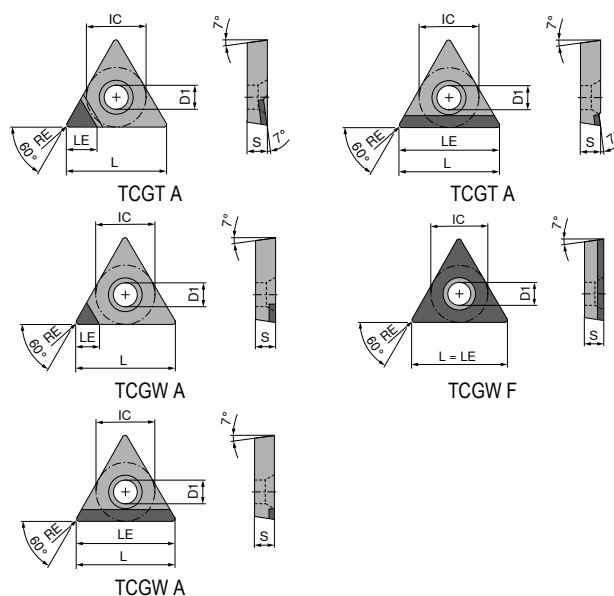
|          |          | -M25<br>CTCM120                                                                     |  | -M25<br>CTPM125                                                                     |  | -M25<br>CTCM130                                                                     |  | -M55<br>CTCM120                                                                       |  | -M55<br>CTPM125                                                                       |  | -M55<br>CTCM130                                                                       |  |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |          | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          | F<br>TCMT                                                                           |  | F<br>TCMT                                                                           |  | F<br>TCMT                                                                           |  | M<br>TCMT                                                                             |  | M<br>TCMT                                                                             |  | M<br>TCMT                                                                             |  |
|          |          | 75 217 ...                                                                          |  | 75 217 ...                                                                          |  | 75 217 ...                                                                          |  | 75 218 ...                                                                            |  | 75 218 ...                                                                            |  | 75 218 ...                                                                            |  |
| ISO      | RE<br>mm | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                        |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  | DKK<br>1A/08                                                                          |  |
| 090204EN | 0,4      |                                                                                     |  | 71,00 20400                                                                         |  |                                                                                     |  | 71,00 10400                                                                           |  | 71,00 204                                                                             |  | 71,00 30400                                                                           |  |
| 110204EN | 0,4      | 71,00 11600                                                                         |  | 71,00 216                                                                           |  | 71,00 31600                                                                         |  | 71,00 11600                                                                           |  | 71,00 216                                                                             |  | 71,00 31600                                                                           |  |
| 16T304EN | 0,4      | 99,00 12800                                                                         |  | 103,00 228                                                                          |  | 103,00 32800                                                                        |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 16T308EN | 0,8      | 99,00 13000                                                                         |  | 103,00 230                                                                          |  | 103,00 33000                                                                        |  | 103,00 13000                                                                          |  | 103,00 230                                                                            |  | 103,00 33000                                                                          |  |
| P        |          | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  | ○                                                                                     |  | ○                                                                                     |  |
| M        |          | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| K        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| S        |          |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |                                                                                       |  |                                                                                       |  | ○                                                                                     |  |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |

TCGT

|          |          | -27<br>H10T                                                                         |     | -27<br>CTPX715                                                                      |       |
|----------|----------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|
|          |          |  |     |  |       |
|          |          |  |     |  |       |
|          |          | M<br>TCGT                                                                           |     | M<br>TCGT                                                                           |       |
|          |          | 70 276 ...                                                                          |     | 70 276 ...                                                                          |       |
| ISO      | RE<br>mm | DKK<br>1A/90                                                                        |     | DKK<br>1A/90                                                                        |       |
| 110202FN | 0,2      | 102,00                                                                              | 600 | 122,00                                                                              | 71400 |
| 110204FN | 0,4      | 102,00                                                                              | 602 | 127,00                                                                              | 81600 |
| 16T302FN | 0,2      | 121,00                                                                              | 604 |                                                                                     |       |
| 16T304FN | 0,4      | 121,00                                                                              | 606 | 143,00                                                                              | 72800 |
| 16T308FN | 0,8      | 121,00                                                                              | 608 | 149,00                                                                              | 83000 |
| P        |          |                                                                                     |     |                                                                                     | ●     |
| M        |          |                                                                                     |     |                                                                                     | ●     |
| K        |          |                                                                                     | ○   |                                                                                     | ○     |
| N        |          |                                                                                     | ●   |                                                                                     | ●     |
| S        |          |                                                                                     |     |                                                                                     | ●     |
| H        |          |                                                                                     |     |                                                                                     |       |
| O        |          |                                                                                     | ○   |                                                                                     | ○     |

## TCGW / TCGT

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| TCG. 0902.. | 9,6     | 2,38    | 2,5      | 5,56     |
| TCG. 1102.. | 11,0    | 2,38    | 2,8      | 6,35     |
| TCG. 16T3.. | 16,5    | 3,97    | 4,4      | 9,52     |



## TCGW / TCGT

▲ TCE (NOI) = Udførelse og antal skærkanter

|          |          |              |          | CTDPD20    | CTDPD20    | CTDPD20    | CTDPD20    | -CB1<br>CTDPD20 | CTDPS30    |
|----------|----------|--------------|----------|------------|------------|------------|------------|-----------------|------------|
|          |          |              |          |            |            |            |            |                 |            |
|          |          |              |          |            |            |            |            |                 |            |
|          |          |              |          | F          | F          | F          | F          | F               | F          |
|          |          |              |          | DIAMOND    | DIAMOND    | DIAMOND    | DIAMOND    | DIAMOND         | DIAMOND    |
|          |          |              |          | TCGW       | TCGW       | TCGW       | TCGT       | TCGT            | TCGT       |
|          |          |              |          | 71 188 ... | 71 187 ... | 71 140 ... | 71 184 ... | 71 325 ...      | 71 184 ... |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0  | DKK<br>Y0  | DKK<br>Y0  | DKK<br>Y0  | DKK<br>Y0       | DKK<br>Y0  |
| 090202FN | 0,2      | A (1)        | 3,7      |            |            | 500,00     | 100        | 553,00          | 112        |
| 090204FN | 0,4      | A (1)        | 3,4      |            |            | 500,00     | 102        | 553,00          | 114        |
| 090208FN | 0,8      | A (1)        | 3,0      |            |            | 500,00     | 104        | 481,00          | 10001      |
| 090208FN | 0,8      | A (1)        | 9,6      | 728,00     | 10001      |            |            |                 |            |
| 110202FN | 0,2      | A (1)        | 3,7      |            |            | 456,00     | 106        | 506,00          | 10101      |
| 110202FN | 0,2      | F            | 11,0     |            | 1.643,00   | 10001      |            | 576,00          | 122        |
| 110204FN | 0,4      | A (1)        | 3,4      |            |            | 456,00     | 108        | 506,00          | 10201      |
| 110204FN | 0,4      | F            | 11,0     |            | 1.643,00   | 10101      |            | 576,00          | 124        |
| 110204FN | 0,4      | A (1)        | 11,0     | 763,00     | 10101      |            |            |                 | 506,00     |
| 110208FN | 0,8      | A (1)        | 3,0      |            |            | 456,00     | 110        | 506,00          | 10301      |
| 110208FN | 0,8      | A (1)        | 11,0     | 763,00     | 10201      |            |            |                 |            |
| 16T304FN | 0,4      | A (1)        | 4,6      |            |            | 500,00     | 112        | 556,00          | 10401      |
| 16T304FN | 0,4      | A (1)        | 16,5     | 1.011,00   | 10301      |            |            | 602,00          | 134        |
| 16T308FN | 0,8      | A (1)        | 4,2      |            |            | 500,00     | 114        | 556,00          | 10501      |
| 16T308FN | 0,8      | A (1)        | 16,5     | 1.011,00   | 10401      |            |            | 602,00          | 13600      |
| 16T312FN | 1,2      | A (1)        | 3,8      |            |            | 500,00     | 11600      |                 |            |
| P        |          |              |          |            |            |            |            |                 |            |
| M        |          |              |          |            |            |            |            |                 |            |
| K        |          |              |          |            |            |            |            |                 |            |
| N        |          |              |          |            |            |            |            |                 |            |
| S        |          |              |          |            |            |            |            |                 |            |
| H        |          |              |          |            |            |            |            |                 |            |
| O        |          |              |          |            |            |            |            |                 |            |

# TCGW / TCGT

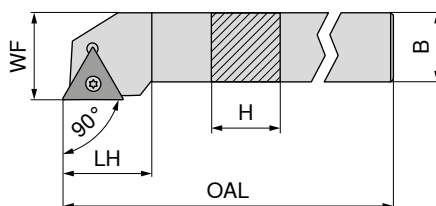
▲ TCE (NOI) = Udførelse og antal skærkanter

|          |          |              |          | CTDPS30    | CTDPS30    | -CB2<br>CTDPS30 | CTDPU20    | -CB3<br>CTDPU20 | CTDCD10    |
|----------|----------|--------------|----------|------------|------------|-----------------|------------|-----------------|------------|
|          |          |              |          |            |            |                 |            |                 |            |
|          |          |              |          |            |            |                 |            |                 |            |
|          |          |              |          | F          | F          | M               | F          | R               | F          |
|          |          |              |          | DIAMOND    | DIAMOND    | DIAMOND         | DIAMOND    | DIAMOND         | DIAMOND    |
|          |          |              |          | TCGW       | TCGT       | TCGT            | TCGW       | TCGT            | TCGW       |
|          |          |              |          | 71 186 ... | 71 185 ... | 71 326 ...      | 71 188 ... | 71 327 ...      | 71 186 ... |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0  | DKK<br>Y0  | DKK<br>Y0       | DKK<br>Y0  | DKK<br>Y0       | DKK<br>Y0  |
| 090202FN | 0,2      | A (1)        | 3,7      | 481,00     | 20001      | 553,00          | 212        |                 |            |
| 090204FN | 0,4      | A (1)        | 3,4      |            |            | 553,00          | 214        |                 |            |
| 090204FN | 0,4      | A (1)        | 9,6      |            | 728,00     | 20001           |            |                 |            |
| 110202FN | 0,2      | A (1)        | 2,6      |            |            |                 |            |                 | 641,00     |
| 110202FN | 0,2      | A (1)        | 3,7      | 506,00     | 20101      | 576,00          | 222        |                 | 40001      |
| 110204FN | 0,4      | A (1)        | 2,3      |            |            |                 |            |                 | 641,00     |
| 110204FN | 0,4      | A (1)        | 3,4      | 506,00     | 20201      | 576,00          | 224        |                 | 40101      |
| 110204FN | 0,4      | A (1)        | 11,0     |            | 763,00     | 20101           | 715,00     | 30001           |            |
| 110208FN | 0,8      | A (1)        | 2,0      |            |            |                 |            |                 | 641,00     |
| 110208FN | 0,8      | A (1)        | 11,0     |            | 763,00     | 20201           |            |                 | 40201      |
| 16T304FN | 0,4      | A (1)        | 2,3      |            |            |                 |            |                 | 690,00     |
| 16T304FN | 0,4      | A (1)        | 4,6      |            |            | 602,00          | 234        |                 | 40301      |
| 16T304FN | 0,4      | A (1)        | 16,5     |            | 1.011,00   | 20301           |            |                 |            |
| 16T308FN | 0,8      | A (1)        | 2,0      |            |            |                 |            |                 | 690,00     |
| 16T308FN | 0,8      | A (1)        | 4,2      |            |            |                 |            | 612,00          | 40401      |
| 16T308FN | 0,8      | A (1)        | 16,5     |            | 1.011,00   | 20401           |            | 238             |            |
| P        |          |              |          |            |            |                 |            |                 |            |
| M        |          |              |          |            |            |                 |            |                 |            |
| K        |          |              |          |            |            |                 |            |                 |            |
| N        |          |              |          |            |            |                 |            |                 |            |
| S        |          |              |          |            |            |                 |            |                 |            |
| H        |          |              |          |            |            |                 |            |                 |            |
| O        |          |              |          |            |            |                 |            |                 |            |

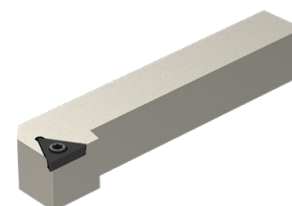
# MaxiLock-S – STGC 90° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| STGC R/L 1212 F11 | 12      | 12      | 80        | 15       | 16       | 1,2                       | TC.. 1102 |
| STGC R/L 1616 H16 | 16      | 16      | 100       | 22       | 20       | 3,2                       | TC.. 16T3 |
| STGC R/L 2020 K16 | 20      | 20      | 125       | 22       | 25       | 3,2                       | TC.. 16T3 |
| STGC R/L 2525 M16 | 25      | 25      | 150       | 22       | 32       | 3,2                       | TC.. 16T3 |

| NEW<br>venstre | NEW<br>højre |
|----------------|--------------|
| 70 659 ...     | 70 659 ...   |
| DKK<br>2A/24   | DKK<br>2A/24 |
| 587,00 01200   | 587,00 01201 |
| 735,00 01600   | 735,00 01601 |
| 778,00 02000   | 778,00 02001 |
| 808,00 02500   | 808,00 02501 |

## Reserve dele

Til artikelnr.

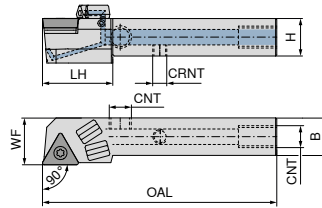
| Til artikelnr.              | 80 950 ...             | 70 950 ...                | 70 950 ...   | 70 950 ...   |
|-----------------------------|------------------------|---------------------------|--------------|--------------|
| 70 659 01201 / 70 659 01200 | DKK<br>Y7<br>57,00 039 | DKK<br>2A/28<br>38,00 857 | DKK<br>2A/28 | DKK<br>2A/28 |
| 70 659 01601 / 70 659 01600 | 83,00 120              | 34,00 87900               | 72,00 169    | 43,00 171    |
| 70 659 02001 / 70 659 02000 | 83,00 120              | 34,00 87900               | 72,00 169    | 43,00 171    |
| 70 659 02501 / 70 659 02500 | 83,00 120              | 34,00 87900               | 72,00 169    | 43,00 171    |

|                                                                                    |                                                                                     |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |
| Torx nøgle                                                                         | Klemskrue                                                                           | HM-underlag-T                                                                       | Gevindbøsning                                                                       |

# MaxiLock-S – STGC 90° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                      |         |         |           |          |          |      |       |                           |           | 70 778 ...     | DKK<br>2A/24 | 70 778 ...   | DKK<br>2A/24 |
| STGC R/L 1212 F11 DC | 12      | 12      | 80        | 17,1     | 16       | M6   | M6    | 1,2                       | TC.. 1102 | 1.244,00       | 01201        | 1.244,00     | 01200        |
| STGC R/L 1616 H16 DC | 16      | 16      | 100       | 30,0     | 20       | M6   | G1/8" | 3,2                       | TC.. 16T3 | 1.382,00       | 01601        | 1.382,00     | 01600        |
| STGC R/L 2020 K16 DC | 20      | 20      | 125       | 28,0     | 25       | M6   | G1/8" | 3,2                       | TC.. 16T3 | 1.465,00       | 02001        | 1.465,00     | 02000        |
| STGC R/L 2525 M16 DC | 25      | 25      | 150       | 30,0     | 32       | M6   | G1/8" | 3,2                       | TC.. 16T3 | 1.521,00       | 02501        | 1.521,00     | 02500        |

## Reserve dele

### Til artikelnr.

|                             | 70 950 ... |       | 70 950 ... |     | 70 950 ... |       | 70 950 ... |       | 70 950 ... |     |
|-----------------------------|------------|-------|------------|-----|------------|-------|------------|-------|------------|-----|
|                             | DKK        |       | DKK        |     | DKK        |       | DKK        |       | DKK        |     |
| 70 778 01200 / 70 778 01201 | 38,00      | 857   | 72,00      | 169 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 778 01600 / 70 778 01601 | 34,00      | 87900 | 72,00      | 169 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 778 02000 / 70 778 02001 | 34,00      | 87900 | 72,00      | 169 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 778 02500 / 70 778 02501 | 34,00      | 87900 | 72,00      | 169 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |

## Reserve dele

### Til artikelnr.

|                             | 70 950 ... |       | 80 950 ... |     | 70 950 ... |       | 70 950 ... |       | 70 950 ... |     |
|-----------------------------|------------|-------|------------|-----|------------|-------|------------|-------|------------|-----|
|                             | DKK        |       | DKK        |     | DKK        |       | DKK        |       | DKK        |     |
| 70 778 01200 / 70 778 01201 | 10,00      | 87600 | 57,00      | 039 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 778 01600 / 70 778 01601 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 778 02000 / 70 778 02001 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 778 02500 / 70 778 02501 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |



Klemskrue



HM-underlag-T



Spændeskruer



Spændeskruer



Gevindbøsning



Prop DC



Torx nøgle



O-ring



Køledyse DC



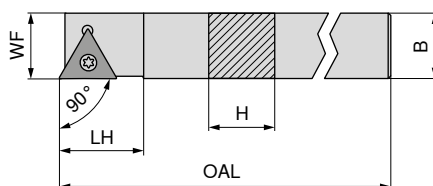
Køleprop

**MaxiLock-S – STAC 90° – holder med skruefastspænding**

▲ Til langdrejere

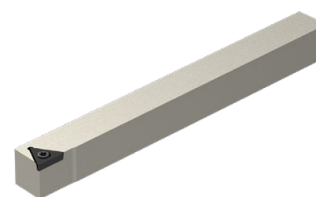
**Leveringsomfang:**

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| STAC R/L 1212 K11 | 12      | 12      | 125       | 15       | 12       | 1,2                       | TC.. 1102 |



| NEW               | NEW               |
|-------------------|-------------------|
| venstre           | højre             |
| <b>70 655 ...</b> | <b>70 655 ...</b> |
| DKK<br>2A/24      | DKK<br>2A/24      |
| 661,00 01200      | 661,00 01201      |

**Reserve dele**

Til artikelnr.

70 655 01201 / 70 655 01200

T08 - IP



Torx nøgle

|                   |
|-------------------|
| <b>80 950 ...</b> |
| DKK<br>Y7         |
| 57,00 039         |

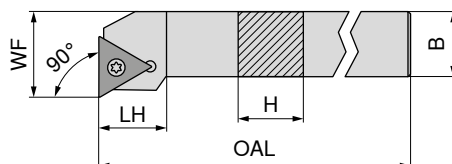


Klemskrue

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK<br>2A/28      |
| 38,00 857         |

**MaxiLock-S – STFC 90° – holder med skruefastspænding****Leveringsomfang:**

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| STFC R/L 1212 F11 | 12      | 12      | 80        | 15       | 16       | 1,2                       | TC.. 1102 |
| STFC R/L 1616 H16 | 16      | 16      | 100       | 20       | 20       | 3,2                       | TC.. 16T3 |
| STFC R/L 2020 K16 | 20      | 20      | 125       | 20       | 25       | 3,2                       | TC.. 16T3 |
| STFC R/L 2525 M16 | 25      | 25      | 150       | 20       | 32       | 3,2                       | TC.. 16T3 |



| NEW               | NEW               |
|-------------------|-------------------|
| venstre           | højre             |
| <b>70 658 ...</b> | <b>70 658 ...</b> |
| DKK<br>2A/24      | DKK<br>2A/24      |
| 587,00 01200      | 587,00 01201      |
| 735,00 01600      | 735,00 01601      |
| 778,00 02000      | 778,00 02001      |
| 808,00 02500      | 808,00 02501      |

**Reserve dele**

Til artikelnr.

70 658 01200 / 70 658 01201  
70 658 01600 / 70 658 01601  
70 658 02000 / 70 658 02001  
70 658 02500 / 70 658 02501

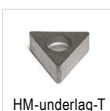
Torx nøgle

|                   |
|-------------------|
| <b>80 950 ...</b> |
| DKK<br>Y7         |
| 57,00 039         |



Klemskrue

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK<br>2A/28      |
| 38,00 857         |



HM-underlag-T

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK<br>2A/28      |
| 72,00 169         |



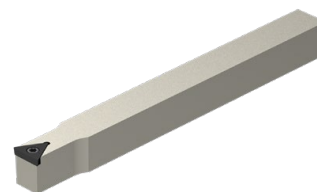
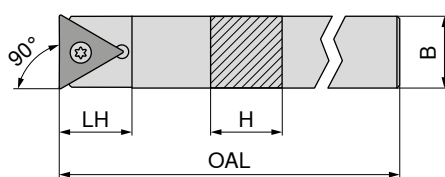
Gevindbøsning

|                   |
|-------------------|
| <b>70 950 ...</b> |
| DKK<br>2A/28      |
| 43,00 171         |

# MaxiLock-S – STCC 90° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



NEW

neutral

70 657 ...

DKK  
2A/24

| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-----------------|---------|---------|-----------|----------|---------------------------|-----------|
| STCC N 0808 K09 | 8       | 8       | 125       | 11       | 1                         | TC.. 0902 |
| STCC N 1010 K11 | 10      | 10      | 125       | 15       | 1,2                       | TC.. 1102 |
| STCC N 1212 K11 | 12      | 12      | 125       | 15       | 1,2                       | TC.. 1102 |
| STCC N 1414 K11 | 14      | 14      | 125       | 21       | 1,2                       | TC.. 1102 |
| STCC N 1616 K11 | 16      | 16      | 125       | 24       | 1,2                       | TC.. 1102 |

|        |       |
|--------|-------|
| 550,00 | 00800 |
| 587,00 | 01000 |
| 661,00 | 01200 |
| 661,00 | 01400 |
| 735,00 | 01600 |



Torx nøgle



Klemskrue

80 950 ...

DKK  
Y7

70 950 ...

DKK  
2A/28

## Reserve dele

### Til artikelnr.

|              |          |       |     |             |       |     |
|--------------|----------|-------|-----|-------------|-------|-----|
| 70 657 00800 | T07 - IP | 72,00 | 117 | M2,2x5 - IP | 30,00 | 856 |
| 70 657 01000 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857 |
| 70 657 01200 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857 |
| 70 657 01400 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857 |
| 70 657 01600 | T08 - IP | 57,00 | 039 | M2,5x6 - IP | 38,00 | 857 |



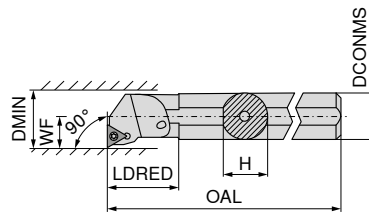
## MaxiLock-S – STFC 90° – borestang med skruefastspænding

▲ A... = med kølehole

▲ S... = uden kølehole

## Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre      |     | højre        |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|--------------|-----|--------------|-----|
|                  |              |         |           |             |          |            |                           |           | 70 729 ...   |     | 70 728 ...   |     |
| A10H STFC R/L 09 | 10           | 9,5     | 100       | 19          | 7        | 13         | 1                         | TC.. 0902 | DKK<br>2A/24 |     | DKK<br>2A/24 |     |
| A12K STFC R/L 11 | 12           | 11,5    | 125       | 22          | 9        | 16         | 1,2                       | TC.. 1102 | 904,00       | 210 | 904,00       | 210 |
| A16M STFC R/L 11 | 16           | 15,0    | 150       | 29          | 11       | 20         | 1,2                       | TC.. 1102 | 904,00       | 212 | 904,00       | 212 |
| S16R STFC R 11   | 16           | 15,0    | 200       | 21          | 11       | 21         | 1,2                       | TC.. 1102 | 923,00       | 216 | 923,00       | 016 |
| S20S STFC R 11   | 20           | 18,0    | 250       | 15          | 13       | 25         | 1,2                       | TC.. 1102 |              |     | 1.152,00     | 020 |
| A20Q STFC R/L 11 | 20           | 18,5    | 180       | 32          | 13       | 25         | 1,2                       | TC.. 1102 | 1.152,00     | 220 | 1.152,00     | 220 |
| A25R STFC R/L 16 | 25           | 24,0    | 200       | 36          | 17       | 32         | 3,2                       | TC.. 16T3 | 1.324,00     | 225 | 1.324,00     | 225 |
| A32S STFC R/L 16 | 32           | 31,0    | 250       | 50          | 22       | 40         | 3,2                       | TC.. 16T3 | 1.819,00     | 232 | 1.819,00     | 232 |
| A40T STFC R/L 16 | 40           | 39,0    | 300       | 60          | 27       | 50         | 3,2                       | TC.. 16T3 | 2.185,00     | 240 | 2.185,00     | 240 |

## Reserve dele

Til artikelnr.

|                         |              | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |           |
|-------------------------|--------------|--------------|-------|--------------|-----|--------------|-----------|
| 70 728 020              | M2,5x6 - T08 | 22,00        | 13800 |              |     |              |           |
| 70 729 210 / 70 728 210 | M2,2x5       | 24,00        | 111   |              |     |              |           |
| 70 728 016              | M2,5x6 - T08 | 22,00        | 13800 |              |     |              |           |
| 70 729 212 / 70 728 212 | M2,5x6 - T08 | 22,00        | 13800 |              |     |              |           |
| 70 729 216 / 70 728 216 | M2,5x6 - T08 | 22,00        | 13800 |              |     |              |           |
| 70 729 220 / 70 728 220 | M2,5x6 - T08 | 22,00        | 13800 |              |     |              |           |
| 70 729 225 / 70 728 225 | M3,5x11      | 30,00        | 113   | 72,00        | 169 | M3,5         | 43,00 171 |
| 70 729 232 / 70 728 232 | M3,5x11      | 30,00        | 113   | 72,00        | 169 | M3,5         | 43,00 171 |
| 70 729 240 / 70 728 240 | M3,5x11      | 30,00        | 113   | 72,00        | 169 | M3,5         | 43,00 171 |

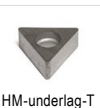
## Reserve dele

Til artikelnr.

|                         |     | DKK<br>Y7 |     | DKK<br>2A/28 |           |
|-------------------------|-----|-----------|-----|--------------|-----------|
| 70 728 020              | T08 | 71,00     | 110 |              |           |
| 70 729 210 / 70 728 210 | T07 | 71,00     | 109 |              |           |
| 70 728 016              | T08 | 71,00     | 110 |              |           |
| 70 729 212 / 70 728 212 | T08 | 71,00     | 110 |              |           |
| 70 729 216 / 70 728 216 | T08 | 71,00     | 110 |              |           |
| 70 729 220 / 70 728 220 | T08 | 71,00     | 110 |              |           |
| 70 729 225 / 70 728 225 |     |           |     | T15/SW       | 77,00 398 |
| 70 729 232 / 70 728 232 |     |           |     | T15/SW       | 77,00 398 |
| 70 729 240 / 70 728 240 |     |           |     | T15/SW       | 77,00 398 |



Klemskrue



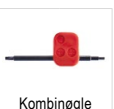
HM-underlag-T



Gevindbøsning



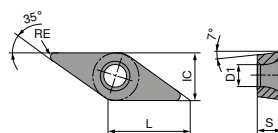
Torx nøgle



Kombinøgle

## VCGT / VCMT / VCET

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| VC.T 1103.. | 11,1    | 3,18    | 2,9      | 6,35     |
| VC.T 1604.. | 16,6    | 4,76    | 4,4      | 9,52     |
| VC.T 2205.. | 22,1    | 5,56    | 5,5      | 12,70    |



## VCGT / VCMT

|          |          | -CF05<br>CTEP110    |     | -CF55<br>CTEP110    |     | -SF<br>TCM407       |     | -SF<br>TCM10        |     | -SMF<br>TCM10       |     | NEW<br>-SF<br>CTCP115-P |       | NEW<br>-SF<br>CTCP115-P |       |
|----------|----------|---------------------|-----|---------------------|-----|---------------------|-----|---------------------|-----|---------------------|-----|-------------------------|-------|-------------------------|-------|
|          |          | DRAGONSkin          |     | DRAGONSkin          |     |                     |     |                     |     |                     |     | DRAGONSkin              |       | DRAGONSkin              |       |
|          |          |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       |                         |       |
|          |          | F<br>CERMET<br>VCGT |     | F<br>CERMET<br>VCMT |     | F<br>CERMET<br>VCGT |     | F<br>CERMET<br>VCGT |     | F<br>CERMET<br>VCMT |     | F<br>VCMT               |       | F<br>VCMT               |       |
|          |          | 76 276 ...          |     | 76 292 ...          |     | 70 277 ...          |     | 70 277 ...          |     | 70 288 ...          |     | 76 279 ...              |       | 76 277 ...              |       |
| ISO      | RE<br>mm | DKK<br>1A/78        |     | DKK<br>1A/78        |     | DKK<br>1A/78        |     | DKK<br>1A/78        |     | DKK<br>1A/78        |     | DKK<br>1A/08            |       | DKK<br>1A/08            |       |
| 110301EN | 0,1      |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       |                         |       |
| 110302EN | 0,2      | 158,00              | 014 |                     |     | 143,00              | 844 | 143,00              | 892 |                     |     |                         |       | 149,00                  | 31401 |
| 110304EN | 0,4      | 158,00              | 016 | 122,00              | 016 | 143,00              | 846 | 143,00              | 894 | 115,00              | 896 |                         |       | 149,00                  | 31601 |
| 110308EN | 0,8      |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       | 149,00                  | 31801 |
| 160404EN | 0,4      | 187,00              | 028 | 149,00              | 028 | 181,00              | 850 | 181,00              | 900 | 143,00              | 900 | 149,00                  | 32801 |                         |       |
| 160408EN | 0,8      | 187,00              | 030 | 149,00              | 030 |                     |     | 181,00              | 902 | 143,00              | 902 | 149,00                  | 33001 |                         |       |
| P        |          |                     | ●   |                     | ●   |                     | ●   |                     | ●   |                     | ●   |                         | ●     |                         | ●     |
| M        |          |                     | ○   |                     | ○   |                     | ○   |                     | ○   |                     | ○   |                         | ○     |                         | ○     |
| K        |          |                     | ○   |                     | ○   |                     | ○   |                     | ○   |                     | ○   |                         | ○     |                         | ○     |
| N        |          |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       |                         |       |
| S        |          |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       |                         |       |
| H        |          |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       |                         |       |
| O        |          |                     |     |                     |     |                     |     |                     |     |                     |     |                         |       |                         |       |

## VCGT / VCMT

|          |          | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SF<br>CTCP135-P |       | NEW<br>-SF<br>CTCP135-P |       | NEW<br>-SMF<br>CTCP115-P |       | NEW<br>-SMF<br>CTCP125-P |       | NEW<br>-SMF<br>CTCP135-P |   |
|----------|----------|-------------------------|-------|-------------------------|-------|-------------------------|-------|-------------------------|-------|--------------------------|-------|--------------------------|-------|--------------------------|---|
|          |          | DRAGONSkin              |       | DRAGONSkin              |       | DRAGONSkin              |       | DRAGONSkin              |       | DRAGONSkin               |       | DRAGONSkin               |       | DRAGONSkin               |   |
|          |          |                         |       |                         |       |                         |       |                         |       |                          |       |                          |       |                          |   |
|          |          | F<br>VCGT               |       | F<br>VCMT               |       | F<br>VCGT               |       | F<br>VCMT               |       | F<br>VCMT                |       | F<br>VCMT                |       | F<br>VCMT                |   |
|          |          | 76 277 ...              |       | 76 279 ...              |       | 76 277 ...              |       | 76 279 ...              |       | 76 288 ...               |       | 76 288 ...               |       | 76 285 ...               |   |
| ISO      | RE<br>mm | DKK<br>1A/08            |       | DKK<br>1A/08            |       | DKK<br>1A/08            |       | DKK<br>1A/08            |       | DKK<br>1A/08             |       | DKK<br>1A/08             |       | DKK<br>1A/08             |   |
| 110302EN | 0,2      | 149,00                  | 51401 |                         |       | 149,00                  | 71401 |                         |       |                          |       |                          |       |                          |   |
| 110304EN | 0,4      | 149,00                  | 51601 |                         |       | 149,00                  | 71601 |                         |       | 128,00                   | 31601 | 128,00                   | 51601 |                          |   |
| 110308EN | 0,8      | 149,00                  | 51801 |                         |       | 149,00                  | 71801 |                         |       |                          |       |                          |       |                          |   |
| 160404EN | 0,4      |                         |       | 149,00                  | 52801 |                         |       | 149,00                  | 72801 | 149,00                   | 32801 | 149,00                   | 52801 |                          |   |
| 160408EN | 0,8      |                         |       | 149,00                  | 53001 |                         |       |                         |       | 149,00                   | 33001 | 149,00                   | 53001 |                          |   |
| P        |          |                         | ●     |                         | ●     |                         | ●     |                         | ●     |                          | ●     |                          | ●     |                          | ● |
| M        |          |                         | ○     |                         | ○     |                         | ○     |                         | ○     |                          | ○     |                          | ○     |                          | ○ |
| K        |          |                         | ○     |                         | ○     |                         | ○     |                         | ○     |                          | ○     |                          | ○     |                          | ○ |
| N        |          |                         |       |                         |       |                         |       |                         |       |                          |       |                          |       |                          |   |
| S        |          |                         |       |                         |       |                         |       |                         |       |                          |       |                          |       |                          |   |
| H        |          |                         |       |                         |       |                         |       |                         |       |                          |       |                          |       |                          |   |
| O        |          |                         |       |                         |       |                         |       |                         |       |                          |       |                          |       |                          |   |

# VCMT

|          |     | NEW        |       |            |     | NEW        |     | NEW        |       | NEW        |       |
|----------|-----|------------|-------|------------|-----|------------|-----|------------|-------|------------|-------|
|          |     | -SMF       |       | -SM        |     | -SM        |     | -SM        |       | -SM        |       |
|          |     | CTCP135-P  |       | CTCK110    |     | CTCK120    |     | CTCP115-P  |       | CTCP125-P  |       |
|          |     | DRAGONSKIN |       | DRAGONSKIN |     | DRAGONSKIN |     | DRAGONSKIN |       | DRAGONSKIN |       |
|          |     |            |       |            |     |            |     |            |       |            |       |
|          |     | F          |       | M          |     | M          |     | M          |       | M          |       |
|          |     | VCMT       |       | VCMT       |     | VCMT       |     | VCMT       |       | VCMT       |       |
|          |     | 76 288 ... |       | 70 278 ... |     | 70 278 ... |     | 76 278 ... |       | 76 278 ... |       |
|          |     | DKK        |       | DKK        |     | DKK        |     | DKK        |       | DKK        |       |
|          |     | 1A/08      |       | 1A/08      |     | 1A/08      |     | 1A/08      |       | 1A/08      |       |
| ISO      | RE  |            |       |            |     |            |     |            |       |            |       |
| 110304EN | 0,4 | 128,00     | 71601 |            |     |            |     |            |       |            |       |
| 160404EN | 0,4 | 149,00     | 72801 | 149,00     | 028 | 149,00     | 528 | 149,00     | 32801 | 149,00     | 52801 |
| 160406EN | 0,6 |            |       |            |     |            |     | 149,00     | 32901 |            |       |
| 160408EN | 0,8 | 149,00     | 73001 | 149,00     | 030 | 149,00     | 530 | 149,00     | 33001 | 149,00     | 53001 |
| 160412EN | 1,2 |            |       | 149,00     | 032 | 149,00     | 532 | 149,00     | 33201 | 149,00     | 53201 |
| P        |     |            | ●     |            | ○   |            | ○   |            | ●     |            | ●     |
| M        |     |            | ○     |            |     |            |     |            |       |            | ○     |
| K        |     |            |       |            | ●   |            | ●   |            | ○     |            | ○     |
| N        |     |            |       |            |     |            |     |            |       |            |       |
| S        |     |            |       |            |     |            |     |            |       |            |       |
| H        |     |            |       |            |     |            |     |            |       |            |       |
| O        |     |            |       |            |     |            |     |            |       |            |       |

# VCMT

|          |     | -M25       |       | -M25       |       | -M25       |       | -M55       |       | -M55       |     | -M55       |       |
|----------|-----|------------|-------|------------|-------|------------|-------|------------|-------|------------|-----|------------|-------|
|          |     | CTCM120    |       | CTPM125    |       | CTCM130    |       | CTCM120    |       | CTPM125    |     | CTCM130    |       |
|          |     | DRAGONSKIN |       | DRAGONSKIN |       | DRAGONSKIN |       | DRAGONSKIN |       | DRAGONSKIN |     | DRAGONSKIN |       |
|          |     |            |       |            |       |            |       |            |       |            |     |            |       |
|          |     | F          |       | F          |       | F          |       | M          |       | M          |     | M          |       |
|          |     | VCMT       |       | VCMT       |       | VCMT       |       | VCMT       |       | VCMT       |     | VCMT       |       |
|          |     | 75 219 ... |       | 75 219 ... |       | 75 219 ... |       | 75 220 ... |       | 75 220 ... |     | 75 220 ... |       |
|          |     | DKK        |       | DKK        |       | DKK        |       | DKK        |       | DKK        |     | DKK        |       |
|          |     | 1A/08      |       | 1A/08      |       | 1A/08      |       | 1A/08      |       | 1A/08      |     | 1A/08      |       |
| ISO      | RE  |            |       |            |       |            |       |            |       |            |     |            |       |
| 160404EN | 0,4 | 149,00     | 12800 | 149,00     | 228   | 149,00     | 32800 | 149,00     | 12800 | 149,00     | 228 | 149,00     | 32800 |
| 160408EN | 0,8 | 149,00     | 13000 | 149,00     | 23000 | 149,00     | 33000 | 149,00     | 13000 | 149,00     | 230 | 149,00     | 33000 |
| P        |     |            | ○     |            | ○     |            | ○     |            | ○     |            | ○   |            | ○     |
| M        |     |            | ●     |            | ●     |            | ●     |            | ●     |            | ●   |            | ●     |
| K        |     |            |       |            |       |            |       |            |       |            |     |            |       |
| N        |     |            |       |            |       |            |       |            |       |            |     |            |       |
| S        |     |            |       |            |       |            | ○     |            |       |            |     |            | ○     |
| H        |     |            |       |            |       |            |       |            |       |            |     |            |       |
| O        |     |            |       |            |       |            |       |            |       |            |     |            |       |

## VCGT

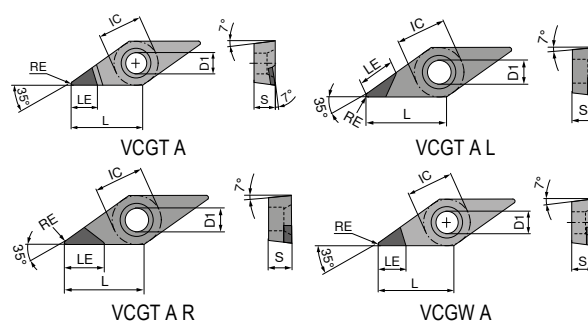
|          |          | <b>-25P</b><br>H210T |     | <b>-25P</b><br>CTPX710 |       | <b>-25Q</b><br>H210T |     | <b>NEW</b><br><b>-25Q</b><br>CTPX710 |       | <b>-27</b><br>H10T |     | <b>-27</b><br>CTPX715 |       |
|----------|----------|----------------------|-----|------------------------|-------|----------------------|-----|--------------------------------------|-------|--------------------|-----|-----------------------|-------|
|          |          |                      |     |                        |       |                      |     |                                      |       |                    |     |                       |       |
|          |          |                      |     |                        |       |                      |     |                                      |       |                    |     |                       |       |
|          |          | <b>F</b><br>VCGT     |     | <b>M</b><br>VCGT       |       | <b>M</b><br>VCGT     |     | <b>M</b><br>VCGT                     |       | <b>M</b><br>VCGT   |     | <b>M</b><br>VCGT      |       |
|          |          | <b>70 282 ...</b>    |     | <b>70 282 ...</b>      |       | <b>70 282 ...</b>    |     | <b>70 282 ...</b>                    |       | <b>70 280 ...</b>  |     | <b>70 280 ...</b>     |       |
| ISO      | RE<br>mm | DKK<br>1A/90         |     | DKK<br>1A/90           |       | DKK<br>1A/90         |     | DKK<br>1A/90                         |       | DKK<br>1A/90       |     | DKK<br>1A/90          |       |
| 110302FN | 0,2      | 142,00               | 638 | 163,00                 | 71400 |                      |     |                                      |       | 135,00             | 606 | 159,00                | 81400 |
| 110304FL | 0,4      |                      |     |                        |       | 158,00               | 670 | 192,00                               | 81600 |                    |     |                       |       |
| 110304FN | 0,4      | 142,00               | 640 | 163,00                 | 71600 |                      |     |                                      |       | 135,00             | 608 | 159,00                | 81600 |
| 110304FR | 0,4      |                      |     |                        |       | 158,00               | 680 | 192,00                               | 81700 |                    |     |                       |       |
| 110308FN | 0,8      |                      |     |                        |       |                      |     |                                      |       | 135,00             | 610 | 183,00                | 71800 |
| 160404FN | 0,4      | 172,00               | 642 | 202,00                 | 72800 |                      |     |                                      |       | 165,00             | 612 | 192,00                | 82800 |
| 160408FN | 0,8      | 172,00               | 644 | 202,00                 | 73000 |                      |     |                                      |       | 165,00             | 614 | 192,00                | 83000 |
| 160412FN | 1,2      | 172,00               | 646 | 202,00                 | 73200 |                      |     |                                      |       | 165,00             | 616 |                       |       |
| 220530FN | 3,0      | 234,00               | 648 | 268,00                 | 75000 |                      |     |                                      |       | 224,00             | 618 |                       |       |
| P        |          |                      | ●   |                        | ●     |                      | ●   |                                      | ●     |                    | ●   |                       | ●     |
| M        |          |                      | ●   |                        | ●     |                      | ●   |                                      | ●     |                    | ●   |                       | ●     |
| K        |          | ○                    |     | ○                      |       | ○                    |     | ○                                    |       | ○                  |     | ○                     |       |
| N        |          | ●                    |     | ●                      |       | ●                    |     | ●                                    |       | ●                  |     | ●                     |       |
| S        |          | ○                    |     | ○                      |       | ○                    |     | ○                                    |       | ○                  |     | ○                     |       |
| H        |          |                      |     |                        |       |                      |     |                                      |       |                    |     |                       |       |
| O        |          | ○                    |     | ○                      |       | ○                    |     | ○                                    |       | ○                  |     | ○                     |       |

## VCET / VCMT

|           |          | <b>-F05</b><br>CTPX710 |       | <b>-29</b><br>H216T |       | <b>NEW</b><br><b>-29</b><br>CTPX715 |       |
|-----------|----------|------------------------|-------|---------------------|-------|-------------------------------------|-------|
|           |          |                        |       |                     |       |                                     |       |
|           |          |                        |       |                     |       |                                     |       |
|           |          | <b>F</b><br>VCET       |       | <b>M</b><br>VCMT    |       | <b>M</b><br>VCMT                    |       |
|           |          | <b>76 255 ...</b>      |       | <b>70 247 ...</b>   |       | <b>70 247 ...</b>                   |       |
| ISO       | RE<br>mm | DKK<br>1A/08           |       | DKK<br>1A/90        |       | DKK<br>1A/90                        |       |
| 1103005FN | 0,05     | 217,00                 | 11400 |                     |       |                                     |       |
| 110301FN  | 0,10     | 217,00                 | 11600 |                     |       |                                     |       |
| 1103015FN | 0,15     | 217,00                 | 11800 |                     |       |                                     |       |
| 110302FN  | 0,20     | 217,00                 | 12000 |                     |       |                                     |       |
| 110304FN  | 0,40     | 217,00                 | 12200 |                     |       |                                     |       |
| 160404EN  | 0,40     |                        |       | 126,00              | 62800 | 150,00                              | 72800 |
| 160408EN  | 0,80     |                        |       | 126,00              | 63000 | 150,00                              | 73000 |
| 160412EN  | 1,20     |                        |       | 126,00              | 63200 | 150,00                              | 73200 |
| P         |          |                        | ●     |                     | ●     |                                     | ●     |
| M         |          |                        | ●     |                     | ●     |                                     | ●     |
| K         |          |                        |       | ○                   |       | ○                                   |       |
| N         |          |                        | ●     | ●                   |       | ●                                   |       |
| S         |          |                        | ●     |                     |       | ●                                   |       |
| H         |          |                        |       |                     |       |                                     |       |
| O         |          |                        |       | ○                   |       | ○                                   |       |

## VCGT / VCGW

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| VCG. 0702.. | 6,9     | 2,38    | 2,2      | 3,97     |
| VCG. 1103.. | 11,1    | 3,18    | 2,9      | 6,35     |
| VCG. 1303.. | 13,3    | 3,18    | 3,4      | 7,94     |
| VCG. 1604.. | 16,6    | 4,76    | 4,4      | 9,52     |



## VCGT / VCGW

▲ TCE (NOI) = Udførelse og antal skærkanter

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDMD05           | CTDMD05           | CTDPD20           | CTDPD20           | CTDPD20           | CTDPD20           |
|----------|----------|--------------|----------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
|          |          |              |          | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 |
|          |          |              |          |                   |                   |                   |                   |                   |                   |
|          |          |              |          | <b>F</b>          | <b>F</b>          | <b>F</b>          | <b>F</b>          | <b>F</b>          | <b>F</b>          |
|          |          |              |          | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    |
|          |          |              |          | <b>VCGT</b>       | <b>VCGW</b>       | <b>VCGW</b>       | <b>VCGT</b>       | <b>VCGT</b>       | <b>VCGT</b>       |
|          |          |              |          | <b>71 189 ...</b> | <b>71 160 ...</b> | <b>71 160 ...</b> | <b>71 062 ...</b> | <b>71 063 ...</b> | <b>71 064 ...</b> |
|          |          |              |          | <b>DKK</b>        | <b>DKK</b>        | <b>DKK</b>        | <b>DKK</b>        | <b>DKK</b>        | <b>DKK</b>        |
|          |          |              |          | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         |
| 070202FN | 0,2      | A (1)        |          | 4.757,00          | 50001             |                   |                   |                   |                   |
| 070204FN | 0,4      | A (1)        |          | 4.757,00          | 50101             |                   |                   |                   |                   |
| 110301FN | 0,1      | A (1)        | 5,4      |                   |                   |                   |                   |                   |                   |
| 110302FN | 0,2      | A (1)        | 3,0      |                   | 3.159,00          | 050               | 546,00            | 10100             |                   |
| 110302FN | 0,2      | A (1)        | 4,6      | 4.934,00          | 50201             | 526,00            | 546,00            | 100               |                   |
| 110304FN | 0,4      | A (1)        | 3,0      |                   | 3.159,00          | 052               |                   |                   |                   |
| 110304FN | 0,4      | A (1)        | 3,9      | 4.934,00          | 50301             | 526,00            | 546,00            | 102               |                   |
| 110304FR | 0,4      | A (1)        | 6,5      |                   |                   |                   |                   | 701,00            | 102               |
| 110304FL | 0,4      | A (1)        | 6,5      |                   |                   |                   |                   |                   | 701,00            |
| 110308FN | 0,8      | A (1)        | 3,3      |                   |                   | 546,00            | 546,00            | 104               |                   |
| 110308FR | 0,8      | A (1)        | 6,0      |                   |                   |                   |                   | 701,00            | 104               |
| 110308FL | 0,8      | A (1)        | 6,0      |                   |                   |                   |                   |                   | 701,00            |
| 160401FN | 0,1      | A (1)        | 6,0      |                   |                   |                   |                   |                   |                   |
| 160402FN | 0,2      | A (1)        | 5,9      |                   |                   | 568,00            | 598,00            | 10700             |                   |
| 160402FN | 0,2      | A (1)        |          | 4.934,00          | 50401             |                   | 598,00            | 105               |                   |
| 160404FN | 0,4      | A (1)        | 5,5      |                   |                   | 579,00            | 598,00            | 106               |                   |
| 160404FN | 0,4      | A (1)        |          | 4.934,00          | 50501             |                   |                   |                   |                   |
| 160404FR | 0,4      | A (1)        | 7,5      |                   |                   |                   |                   | 751,00            | 106               |
| 160404FL | 0,4      | A (1)        | 7,5      |                   |                   |                   |                   |                   | 751,00            |
| 160408FN | 0,8      | A (1)        | 5,0      |                   | 4.608,00          | 07800             | 598,00            | 108               |                   |
| 160408FR | 0,8      | A (1)        | 7,0      |                   |                   |                   |                   | 751,00            | 108               |
| 160408FL | 0,8      | A (1)        | 7,0      |                   |                   |                   |                   |                   | 751,00            |
| 160408FN | 0,8      | A (1)        |          | 5.605,00          | 50601             |                   |                   |                   |                   |
| 160412FN | 1,2      | A (1)        | 4,5      |                   |                   | 649,00            | 687,00            | 110               |                   |
| 160412FR | 1,2      | A (1)        | 7,0      |                   |                   |                   |                   | 799,00            | 110               |
| 160412FL | 1,2      | A (1)        | 7,0      |                   |                   |                   |                   |                   | 799,00            |
| P        |          |              |          |                   |                   |                   |                   |                   |                   |
| M        |          |              |          |                   |                   |                   |                   |                   |                   |
| K        |          |              |          |                   |                   |                   |                   |                   |                   |
| N        |          |              |          | •                 | •                 | •                 | •                 | •                 | •                 |
| S        |          |              |          |                   |                   |                   |                   |                   |                   |
| H        |          |              |          |                   |                   |                   |                   |                   |                   |
| O        |          |              |          | •                 | •                 | •                 | •                 | •                 | •                 |

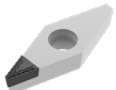
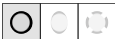
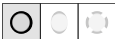
## VCGT / VCGW

▲ TCE (NOI) = Udførelse og antal skærkanter

|          |          |              |          | -CB1<br>CTDPD20      |  | CTDPS30              |  | CTDPS30              |  | -CB1<br>CTDPS30      |  | -CB2<br>CTDPS30      |  | CTDPU20              |  |
|----------|----------|--------------|----------|----------------------|--|----------------------|--|----------------------|--|----------------------|--|----------------------|--|----------------------|--|
|          |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
|          |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
|          |          |              |          | F<br>DIAMOND<br>VCGT |  | F<br>DIAMOND<br>VCGW |  | F<br>DIAMOND<br>VCGT |  | F<br>DIAMOND<br>VCGT |  | M<br>DIAMOND<br>VCGT |  | F<br>DIAMOND<br>VCGW |  |
|          |          |              |          | 71 330 ...           |  | 71 191 ...           |  | 71 189 ...           |  | 71 330 ...           |  | 71 331 ...           |  | 71 191 ...           |  |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0            |  | DKK<br>Y0            |  | DKK<br>Y0            |  | DKK<br>Y0            |  | DKK<br>Y0            |  | DKK<br>Y0            |  |
| 070201FN | 0,1      | A (1)        | 3,8      |                      |  |                      |  | 568,00               |  |                      |  |                      |  |                      |  |
| 070202FN | 0,2      | A (1)        | 3,6      |                      |  | 568,00               |  | 20001                |  |                      |  |                      |  |                      |  |
| 070204FN | 0,4      | A (1)        | 3,2      |                      |  | 568,00               |  | 20101                |  |                      |  |                      |  |                      |  |
| 110301FN | 0,1      | A (1)        | 5,4      | 777,00               |  | 11000                |  | 641,00               |  | 20101                |  |                      |  |                      |  |
| 110302FN | 0,2      | A (1)        | 4,6      | 777,00               |  | 112                  |  | 641,00               |  | 20301                |  | 777,00               |  | 212                  |  |
| 110304FN | 0,4      | A (1)        | 3,9      | 777,00               |  | 114                  |  | 641,00               |  | 20301                |  | 777,00               |  | 214                  |  |
| 110308FN | 0,8      | A (1)        | 3,3      |                      |  |                      |  |                      |  | 777,00               |  | 214                  |  | 21800                |  |
| 130302FN | 0,2      | A (1)        | 5,9      |                      |  | 666,00               |  | 20501                |  | 666,00               |  |                      |  |                      |  |
| 160401FN | 0,1      | A (1)        | 6,0      |                      |  | 666,00               |  | 20601                |  | 666,00               |  | 20501                |  |                      |  |
| 160402FN | 0,2      | A (1)        | 5,9      | 814,00               |  | 13200                |  | 666,00               |  | 20601                |  | 666,00               |  | 20601                |  |
| 160404FN | 0,4      | A (1)        | 5,5      | 814,00               |  | 134                  |  | 666,00               |  | 20701                |  | 814,00               |  | 234                  |  |
| 160408FN | 0,8      | A (1)        | 5,0      | 894,00               |  | 138                  |  | 666,00               |  | 20801                |  | 894,00               |  | 238                  |  |
| 160412FN | 1,2      | A (1)        | 4,5      | 894,00               |  | 14000                |  | 741,00               |  | 20901                |  | 894,00               |  | 24000                |  |
| P        |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| M        |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| K        |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| N        |          |              |          | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  |
| S        |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| H        |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| O        |          |              |          | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  |

# VCGT / VCGW

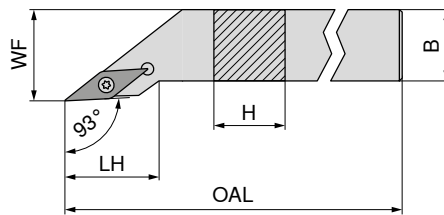
▲ TCE (NOI) = Udførelse og antal skærkanter

|          |          |              |          | <div>-CB2<br/>CTDPU20</div> <div></div> <div></div> <div>M<br/>DIAMOND<br/>VCGT</div> <div>71 190 ...</div> |       | <div>-CB3<br/>CTDPU20</div> <div></div> <div></div> <div>R<br/>DIAMOND<br/>VCGT</div> <div>71 332 ...</div> |     | <div>CTDCD10</div> <div></div> <div></div> <div>F<br/>DIAMOND<br/>VCGW</div> <div>71 191 ...</div> |       | <div>-CB1<br/>CTDCD10</div> <div></div> <div></div> <div>F<br/>DIAMOND<br/>VCGT</div> <div>71 330 ...</div> |       | <div>-CB2<br/>CTDCD10</div> <div></div> <div></div> <div>M<br/>DIAMOND<br/>VCGT</div> <div>71 331 ...</div> |       |
|----------|----------|--------------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | DKK<br>Y0                                                                                                                                                                                                                                                                     |       | DKK<br>Y0                                                                                                                                                                                                                                                                     |     | DKK<br>Y0                                                                                                                                                                                                                                                                |       | DKK<br>Y0                                                                                                                                                                                                                                                                         |       | DKK<br>Y0                                                                                                                                                                                                                                                                         |       |
| 110301FN | 0,1      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       | 894,00                                                                                                                                                                                                                                                                            | 31000 |                                                                                                                                                                                                                                                                                   |       |
| 110302FN | 0,2      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     | 679,00                                                                                                                                                                                                                                                                   | 40001 | 894,00                                                                                                                                                                                                                                                                            | 312   | 894,00                                                                                                                                                                                                                                                                            | 312   |
| 110304FN | 0,4      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     | 679,00                                                                                                                                                                                                                                                                   | 40101 | 894,00                                                                                                                                                                                                                                                                            | 314   | 894,00                                                                                                                                                                                                                                                                            | 314   |
| 110304FN | 0,4      | A (1)        | 3,9      |                                                                                                                                                                                                                                                                               |       | 777,00                                                                                                                                                                                                                                                                        | 214 |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| 110308FN | 0,8      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     | 763,00                                                                                                                                                                                                                                                                   | 40201 |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
|          |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| 160402FN | 0,2      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     | 704,00                                                                                                                                                                                                                                                                   | 40301 | 928,00                                                                                                                                                                                                                                                                            | 32200 | 928,00                                                                                                                                                                                                                                                                            | 33200 |
| 160404FN | 0,4      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     | 752,00                                                                                                                                                                                                                                                                   | 40401 | 928,00                                                                                                                                                                                                                                                                            | 32400 | 928,00                                                                                                                                                                                                                                                                            | 334   |
| 160404FN | 0,4      | A (1)        | 5,5      | 888,00                                                                                                                                                                                                                                                                        | 30001 | 814,00                                                                                                                                                                                                                                                                        | 234 |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| 160408FN | 0,8      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     | 851,00                                                                                                                                                                                                                                                                   | 40501 | 1.035,00                                                                                                                                                                                                                                                                          | 32600 | 1.035,00                                                                                                                                                                                                                                                                          | 338   |
| 160412FN | 1,2      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       | 1.035,00                                                                                                                                                                                                                                                                          | 32800 | 1.035,00                                                                                                                                                                                                                                                                          | 34000 |
| P        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| M        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| K        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| N        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| S        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| H        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |
| O        |          |              |          |                                                                                                                                                                                                                                                                               |       |                                                                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                          |       |                                                                                                                                                                                                                                                                                   |       |                                                                                                                                                                                                                                                                                   |       |

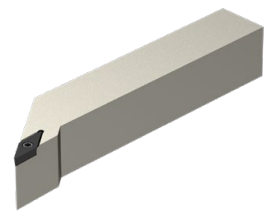
# MaxiLock-S – SVJC 93° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

NEW

højre

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | 70 663 ...<br>venstre<br>DKK<br>2A/24 | 70 663 ...<br>højre<br>DKK<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|---------------------------------------|-------------------------------------|
| SVJC R/L 1212 F11 | 12      | 12      | 80        | 21,6     | 16       | 1,2                       | VC.. 1103 | 726,00 01200                          | 726,00 01201                        |
| SVJC R/L 1616 H11 | 16      | 16      | 100       | 21,6     | 20       | 1,2                       | VC.. 1103 | 808,00 01600                          | 808,00 01601                        |
| SVJC R/L 2020 K11 | 20      | 20      | 125       | 23,0     | 25       | 1,2                       | VC.. 1103 | 863,00 02000                          | 863,00 02001                        |
| SVJC R/L 2525 M11 | 25      | 25      | 150       | 25,5     | 32       | 1,2                       | VC.. 1103 | 863,00 02500                          | 863,00 02501                        |
| SVJC R/L 2020 K16 | 20      | 20      | 125       | 29,4     | 25       | 3,2                       | VC.. 1604 | 863,00 12000                          | 863,00 12001                        |
| SVJC R/L 2525 M16 | 25      | 25      | 150       | 32,5     | 32       | 3,2                       | VC.. 1604 | 863,00 12500                          | 863,00 12501                        |
| SVJC R/L 3225 P16 | 32      | 25      | 170       | 32,5     | 32       | 3,2                       | VC.. 1604 | 935,00 13200                          | 935,00 13201                        |

## Reserve dele

Til artikelnr.

|                             | 80 950 ...<br>DKK<br>Y7 |     | 70 950 ...<br>DKK<br>2A/28 |       | 70 950 ...<br>DKK<br>2A/28 |     | 70 950 ...<br>DKK<br>2A/28 |     |
|-----------------------------|-------------------------|-----|----------------------------|-------|----------------------------|-----|----------------------------|-----|
| 70 663 01201 / 70 663 01200 | 57,00                   | 039 | 38,00                      | 857   |                            |     |                            |     |
| 70 663 01601 / 70 663 01600 | 57,00                   | 039 | 38,00                      | 857   |                            |     |                            |     |
| 70 663 02001 / 70 663 02000 | 57,00                   | 039 | 38,00                      | 857   |                            |     |                            |     |
| 70 663 02501 / 70 663 02500 | 57,00                   | 039 | 38,00                      | 857   |                            |     |                            |     |
| 70 663 12001 / 70 663 12000 | 83,00                   | 120 | 34,00                      | 87900 | 94,00                      | 107 | 43,00                      | 171 |
| 70 663 12501 / 70 663 12500 | 83,00                   | 120 | 34,00                      | 87900 | 94,00                      | 107 | 43,00                      | 171 |
| 70 663 13201 / 70 663 13200 | 83,00                   | 120 | 34,00                      | 87900 | 94,00                      | 107 | 43,00                      | 171 |



Torx nøgle



Klemskrue



HM-underlag-V



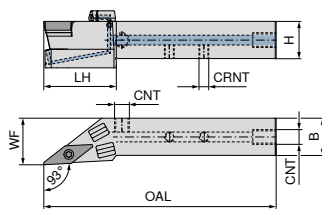
Gevindbøsning



## MaxiLock-S – SVJC 93° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|----------------------|---------|---------|-----------|----------|----------|-------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                      |         |         |           |          |          |       |       |                           |           | 70 780 ...     | DKK<br>2A/24 | 70 780 ...   | DKK<br>2A/24 |
| SVJC R/L 1212 F11 DC | 12      | 12      | 80        | 30       | 16       | M6    | M6    | 1,2                       | VC.. 1103 | 1.521,00       | 01201        | 1.521,00     | 01200        |
| SVJC R/L 1616 H11 DC | 16      | 16      | 100       | 27       | 20       | M6    | G1/8" | 1,2                       | VC.. 1103 | 1.553,00       | 01601        | 1.553,00     | 01600        |
| SVJC R/L 2020 K11 DC | 20      | 20      | 125       | 39       | 25       | M6    | G1/8" | 1,2                       | VC.. 1103 | 1.596,00       | 02001        | 1.596,00     | 02000        |
| SVJC R/L 2525 M11 DC | 25      | 25      | 150       | 41       | 32       | M6    | G1/8" | 1,2                       | VC.. 1103 | 1.685,00       | 02501        | 1.685,00     | 02500        |
| SVJC R/L 2020 K16 DC | 20      | 20      | 125       | 39       | 25       | M6    | G1/8" | 3,2                       | VC.. 1604 | 1.596,00       | 12001        | 1.596,00     | 12000        |
| SVJC R/L 2525 M16 DC | 25      | 25      | 150       | 41       | 32       | M6    | G1/8" | 3,2                       | VC.. 1604 | 1.685,00       | 12501        | 1.685,00     | 12500        |
| SVJC R/L 3225 P16 DC | 32      | 25      | 170       | 41       | 32       | G1/8" | G1/8" | 3,2                       | VC.. 1604 | 1.730,00       | 03201        | 1.730,00     | 03200        |

## Reserve dele

## Til artikelnr.

|                             | 70 950 ...   |       | 70 950 ...   |     | 70 950 ...   |       | 70 950 ...   |       | 70 950 ...   |     |
|-----------------------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|-----|
|                             | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |     |
| 70 780 01200 / 70 780 01201 | 38,00        | 857   |              |     |              |       | 27,00        | 86700 |              |     |
| 70 780 01600 / 70 780 01601 | 38,00        | 857   |              |     | 15,00        | 88000 | 27,00        | 86700 |              |     |
| 70 780 02000 / 70 780 02001 | 38,00        | 857   |              |     | 15,00        | 88000 | 27,00        | 86700 |              |     |
| 70 780 02500 / 70 780 02501 | 38,00        | 857   |              |     | 15,00        | 88000 | 27,00        | 86700 |              |     |
| 70 780 12000 / 70 780 12001 | 34,00        | 87900 | 94,00        | 107 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 780 12500 / 70 780 12501 | 34,00        | 87900 | 94,00        | 107 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 780 03200 / 70 780 03201 | 34,00        | 87900 | 94,00        | 107 | 15,00        | 88000 |              |       | 43,00        | 171 |

## Reserve dele

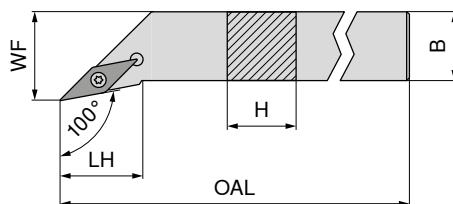
## Til artikelnr.

|                             | 70 950 ...   |       | 80 950 ... |     | 70 950 ...   |       | 70 950 ...   |       | 70 950 ...   |     |
|-----------------------------|--------------|-------|------------|-----|--------------|-------|--------------|-------|--------------|-----|
|                             | DKK<br>2A/28 |       | DKK<br>Y7  |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |     |
| 70 780 01200 / 70 780 01201 |              |       | 57,00      | 039 |              |       |              |       |              |     |
| 70 780 01600 / 70 780 01601 | 10,00        | 87600 | 57,00      | 039 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 780 02000 / 70 780 02001 | 10,00        | 87600 | 57,00      | 039 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 780 02500 / 70 780 02501 | 10,00        | 87600 | 57,00      | 039 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 780 12000 / 70 780 12001 | 10,00        | 87600 | 83,00      | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 780 12500 / 70 780 12501 | 10,00        | 87600 | 83,00      | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 780 03200 / 70 780 03201 | 10,00        | 87600 | 83,00      | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |

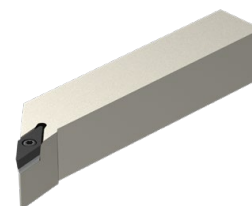


**MaxiLock-S – SVZC 100° – holder med skruefastspænding****Leveringsomfang:**

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

**NEW**

venstre

**70 667 ...**DKK  
2A/24

863,00 02500

**NEW**

højre

**70 667 ...**DKK  
2A/24

863,00 02501

| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|
| SVZC R/L 2525 M16 | 25      | 25      | 150       | 27,3     | 32       | 3,2                       | VC.. 1604 |



Torx nøgle

**80 950 ...**DKK  
Y7  
83,00

120



Klemskrue

**70 950 ...**DKK  
2A/28  
34,00

87900



HM-underlag-V

**70 950 ...**DKK  
2A/28  
94,00

107



Gevindbøsning

**70 950 ...**DKK  
2A/28  
43,00

171

**Reserve dele  
Til artikelnr.**

70 667 02500 / 70 667 02501

T15 - IP

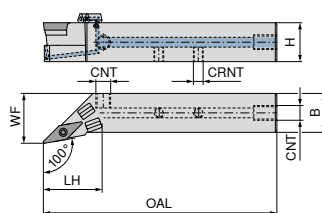
M3,5x11

M3,5

# MaxiLock-S – SVZC 100° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse



NEW

venstre

70 783 ...

DKK  
2A/24

1.685,00 02501

NEW

højre

70 783 ...

DKK  
2A/24

1.685,00 02500

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendskær  |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|
| SVZC R/L 2525 M16 DC | 25      | 25      | 150       | 38       | 32       | M6   | G1/8" | 3,2                       | VC.. 1604 |

## Reservedele

Til artikelnr.

70 783 02500 / 70 783 02501

|                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |
| Klemskrue                                                                         | HM-underlag-V                                                                      | Spændeskruer                                                                        | Spændeskruer                                                                        | Gevindbøsning                                                                       |
| 70 950 ...                                                                        | 70 950 ...                                                                         | 70 950 ...                                                                          | 70 950 ...                                                                          | 70 950 ...                                                                          |
| DKK<br>2A/28                                                                      | DKK<br>2A/28                                                                       | DKK<br>2A/28                                                                        | DKK<br>2A/28                                                                        | DKK<br>2A/28                                                                        |
| 34,00 87900                                                                       | 94,00 107                                                                          | 15,00 88000                                                                         | 27,00 86700                                                                         | 43,00 171                                                                           |

## Reservedele

Til artikelnr.

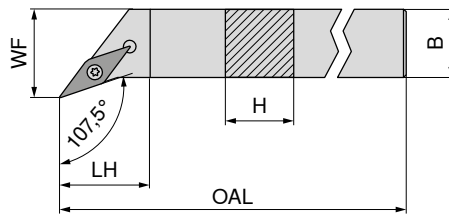
70 783 02500 / 70 783 02501

|                                                                                    |                                                                                     |                                                                                      |                                                                                      |                                                                                      |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |
| Prop DC                                                                            | Torx nøgle                                                                          | O-ring                                                                               | Køledyse DC                                                                          | Køleprop                                                                             |
| 70 950 ...                                                                         | 80 950 ...                                                                          | 70 950 ...                                                                           | 70 950 ...                                                                           | 70 950 ...                                                                           |
| DKK<br>2A/28                                                                       | DKK<br>Y7                                                                           | DKK<br>2A/28                                                                         | DKK<br>2A/28                                                                         | DKK<br>2A/28                                                                         |
| 10,00 87600                                                                        | 83,00 120                                                                           | 9,00 88100                                                                           | 219,00 87700                                                                         | 33,00 294                                                                            |

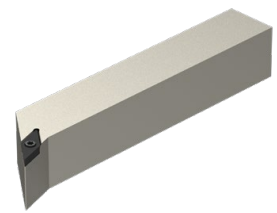
# MaxiLock-S – SVHC 107,5° – holder med skruefastspænding

## Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | NEW<br>venstre |       | NEW<br>højre |       |
|-------------------|---------|---------|-----------|----------|----------|---------------------------|-----------|----------------|-------|--------------|-------|
|                   |         |         |           |          |          |                           |           | 70 662 ...     |       | 70 662 ...   |       |
|                   |         |         |           |          |          |                           |           | DKK<br>2A/24   |       | DKK<br>2A/24 |       |
| SVHC R/L 1212 F11 | 12      | 12      | 80        | 11,9     | 16       | 1,2                       | VC.. 1103 | 726,00         | 01200 | 726,00       | 01201 |
| SVHC R/L 1616 H11 | 16      | 16      | 100       | 11,9     | 20       | 1,2                       | VC.. 1103 | 808,00         | 01600 | 808,00       | 01601 |
| SVHC R/L 2020 K11 | 20      | 20      | 125       | 14,7     | 25       | 1,2                       | VC.. 1103 | 863,00         | 02000 | 863,00       | 02001 |
| SVHC R/L 2525 M11 | 25      | 25      | 150       | 20,1     | 32       | 1,2                       | VC.. 1103 | 890,00         | 02500 | 890,00       | 02501 |
| SVHC R/L 2020 K16 | 20      | 20      | 125       | 13,7     | 25       | 3,2                       | VC.. 1604 | 863,00         | 12000 | 863,00       | 12001 |
| SVHC R/L 2525 M16 | 25      | 25      | 150       | 20,0     | 32       | 3,2                       | VC.. 1604 | 890,00         | 12500 | 890,00       | 12501 |
| SVHC R/L 3225 P16 | 32      | 25      | 170       | 20,0     | 32       | 3,2                       | VC.. 1604 | 935,00         | 13200 | 935,00       | 13201 |
| SVHC R/L 2525 M22 | 25      | 25      | 150       | 21,9     | 32       | 5                         | VC.. 2205 | 890,00         | 22500 | 890,00       | 22501 |

## Reserve dele

Til artikelnr.

|                             | 80 950 ... |     | 70 950 ... |       | 70 950 ... |     | 70 950 ... |     |
|-----------------------------|------------|-----|------------|-------|------------|-----|------------|-----|
|                             | DKK        |     | DKK        |       | DKK        |     | DKK        |     |
|                             | Y7         |     | 2A/28      |       | 2A/28      |     | 2A/28      |     |
| 70 662 01201 / 70 662 01200 | 57,00      | 039 | 38,00      | 857   |            |     |            |     |
| 70 662 01601 / 70 662 01600 | 57,00      | 039 | 38,00      | 857   |            |     |            |     |
| 70 662 02001 / 70 662 02000 | 57,00      | 039 | 38,00      | 857   |            |     |            |     |
| 70 662 02501 / 70 662 02500 | 57,00      | 039 | 38,00      | 857   |            |     |            |     |
| 70 662 12001 / 70 662 12000 | 83,00      | 120 | 34,00      | 87900 | 94,00      | 107 | 43,00      | 171 |
| 70 662 12501 / 70 662 12500 | 83,00      | 120 | 34,00      | 87900 | 94,00      | 107 | 43,00      | 171 |
| 70 662 13201 / 70 662 13200 | 83,00      | 120 | 34,00      | 87900 | 94,00      | 107 | 43,00      | 171 |
| 70 662 22501 / 70 662 22500 | 83,00      | 120 | 27,00      | 820   | 125,00     | 109 | 43,00      | 170 |



Torx nøgle



Klemskrue



HM-underlag-V

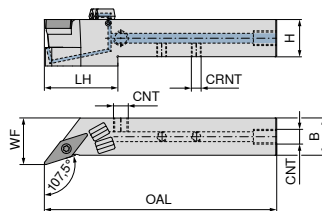


Gevindbøsning

## MaxiLock-S – SVHC 107,5° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



Illustrationerne viser højreudførelse

| ISO-betegnelse       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | NEW<br>venstre |              | NEW<br>højre |              |
|----------------------|---------|---------|-----------|----------|----------|------|-------|---------------------------|-----------|----------------|--------------|--------------|--------------|
|                      |         |         |           |          |          |      |       |                           |           | 70 779 ...     | DKK<br>2A/24 | 70 779 ...   | DKK<br>2A/24 |
| SVHC R/L 1212 F11 DC | 12      | 12      | 80        | 28       | 16       | M6   | M6    | 1,2                       | VC.. 1103 | 1.553,00       | 01201        | 1.553,00     | 01200        |
| SVHC R/L 1616 H11 DC | 16      | 16      | 100       | 27       | 20       | M6   | G1/8" | 1,2                       | VC.. 1103 | 1.596,00       | 01601        | 1.596,00     | 01600        |
| SVHC R/L 2020 K11 DC | 20      | 20      | 125       | 37       | 27       | M6   | G1/8" | 1,2                       | VC.. 1103 | 1.640,00       | 02001        | 1.640,00     | 02000        |
| SVHC R/L 2525 M11 DC | 25      | 25      | 150       | 38       | 32       | M6   | G1/8" | 1,2                       | VC.. 1103 | 1.685,00       | 02501        | 1.685,00     | 02500        |
| SVHC R/L 2020 K16 DC | 20      | 20      | 125       | 38       | 25       | M6   | G1/8" | 3,2                       | VC.. 1604 | 1.640,00       | 12001        | 1.640,00     | 12000        |
| SVHC R/L 2525 M16 DC | 25      | 25      | 150       | 38       | 32       | M6   | G1/8" | 3,2                       | VC.. 1604 | 1.685,00       | 12501        | 1.685,00     | 12500        |
| SVHC R/L 3225 P16 DC | 32      | 25      | 170       | 38       | 32       | M6   | G1/8" | 3,2                       | VC.. 1604 | 1.730,00       | 03201        | 1.730,00     | 03200        |
| SVHC R/L 2525 M22 DC | 25      | 25      | 150       | 41       | 32       | M6   | G1/8" | 5                         | VC.. 2205 | 1.685,00       | 22501        | 1.685,00     | 22500        |

Reserve dele  
Til artikelnr.

|                             | 70 950 ... |       | 70 950 ... |     | 70 950 ... |       | 70 950 ... |       | 70 950 ... |     |
|-----------------------------|------------|-------|------------|-----|------------|-------|------------|-------|------------|-----|
|                             | DKK        |       | DKK        |     | DKK        |       | DKK        |       | DKK        |     |
| 70 779 01200 / 70 779 01201 | 38,00      | 857   |            |     |            |       | 27,00      | 86700 |            |     |
| 70 779 01600 / 70 779 01601 | 38,00      | 857   |            |     | 15,00      | 88000 | 27,00      | 86700 |            |     |
| 70 779 02000 / 70 779 02001 | 38,00      | 857   |            |     | 15,00      | 88000 | 27,00      | 86700 |            |     |
| 70 779 02500 / 70 779 02501 | 38,00      | 857   |            |     | 15,00      | 88000 | 27,00      | 86700 |            |     |
| 70 779 12000 / 70 779 12001 | 34,00      | 87900 | 94,00      | 107 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 779 12500 / 70 779 12501 | 34,00      | 87900 | 94,00      | 107 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 779 03200 / 70 779 03201 | 34,00      | 87900 | 94,00      | 107 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 171 |
| 70 779 22500 / 70 779 22501 | 27,00      | 820   | 125,00     | 109 | 15,00      | 88000 | 27,00      | 86700 | 43,00      | 170 |

Reserve dele  
Til artikelnr.

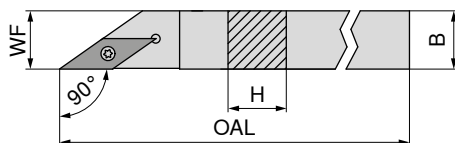
|                             | 70 950 ... |       | 80 950 ... |     | 70 950 ... |       | 70 950 ... |       | 70 950 ... |     |
|-----------------------------|------------|-------|------------|-----|------------|-------|------------|-------|------------|-----|
|                             | DKK        |       | DKK        |     | DKK        |       | DKK        |       | DKK        |     |
| 70 779 01200 / 70 779 01201 |            |       | 57,00      | 039 |            |       |            |       |            |     |
| 70 779 01600 / 70 779 01601 | 10,00      | 87600 | 57,00      | 039 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 779 02000 / 70 779 02001 | 10,00      | 87600 | 57,00      | 039 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 779 02500 / 70 779 02501 | 10,00      | 87600 | 57,00      | 039 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 779 12000 / 70 779 12001 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 779 12500 / 70 779 12501 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 779 03200 / 70 779 03201 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |
| 70 779 22500 / 70 779 22501 | 10,00      | 87600 | 83,00      | 120 | 9,00       | 88100 | 219,00     | 87700 | 33,00      | 294 |

## MaxiLock-S – SVAC 90° – holder med skruefastspænding

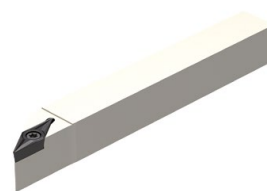
▲ Til automatlangdrejere

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-------------------|---------|---------|-----------|----------|---------------------------|-----------|
| SVAC R/L 0808 H11 | 8       | 8       | 100       | 8        | 1,2                       | VC.. 1103 |
| SVAC R/L 1010 H11 | 10      | 10      | 100       | 10       | 1,2                       | VC.. 1103 |
| SVAC R/L 1212 H11 | 12      | 12      | 100       | 12       | 1,2                       | VC.. 1103 |

| venstre    | højre      |
|------------|------------|
| 70 695 ... | 70 694 ... |
| DKK<br>X0  | DKK<br>X0  |
| 776,00 008 | 776,00 008 |
| 776,00 010 | 776,00 010 |
| 893,00 012 | 893,00 012 |

### Reserve dele

Til artikelnr.

|                         |     |           |           |              |             |
|-------------------------|-----|-----------|-----------|--------------|-------------|
| 70 694 008 / 70 695 008 | T08 | DKK<br>Y7 | 71,00 110 | M2,5x6 - T08 | 22,00 13800 |
| 70 694 010 / 70 695 010 | T08 | DKK<br>Y7 | 71,00 110 | M2,5x6 - T08 | 22,00 13800 |
| 70 694 012 / 70 695 012 | T08 | DKK<br>Y7 | 71,00 110 | M2,5x6 - T08 | 22,00 13800 |



Torx nøgle



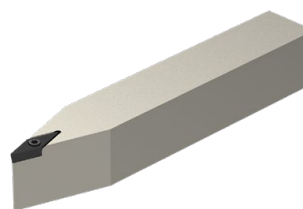
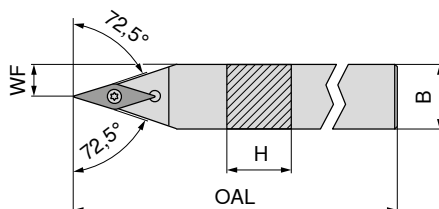
Klemskrue

| 80 950 ... | 70 950 ...   |
|------------|--------------|
| DKK<br>Y7  | DKK<br>2A/28 |
| 71,00 110  | 22,00 13800  |
| 71,00 110  | 22,00 13800  |
| 71,00 110  | 22,00 13800  |

## MaxiLock-S – SVVC 72,5° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|-----------------|---------|---------|-----------|----------|---------------------------|-----------|
| SVVC N 1212 F11 | 12      | 12      | 80        | 6,0      | 1,2                       | VC.. 1103 |
| SVVC N 1616 H11 | 16      | 16      | 100       | 8,0      | 1,2                       | VC.. 1103 |
| SVVC N 2020 K11 | 20      | 20      | 125       | 10,0     | 1,2                       | VC.. 1103 |
| SVVC N 2525 M11 | 25      | 25      | 150       | 12,5     | 1,2                       | VC.. 1103 |
| SVVC N 2020 K16 | 20      | 20      | 125       | 10,0     | 3,2                       | VC.. 1604 |
| SVVC N 2525 M16 | 25      | 25      | 150       | 12,5     | 3,2                       | VC.. 1604 |
| SVVC N 3225 P16 | 32      | 25      | 170       | 12,5     | 3,2                       | VC.. 1604 |

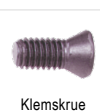
NEW  
neutral

70 666 ...

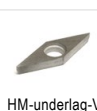
| ISO-betegnelse  | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | DKK<br>2A/24 |       |
|-----------------|---------|---------|-----------|----------|---------------------------|-----------|--------------|-------|
| SVVC N 1212 F11 | 12      | 12      | 80        | 6,0      | 1,2                       | VC.. 1103 | 726,00       | 01200 |
| SVVC N 1616 H11 | 16      | 16      | 100       | 8,0      | 1,2                       | VC.. 1103 | 808,00       | 01600 |
| SVVC N 2020 K11 | 20      | 20      | 125       | 10,0     | 1,2                       | VC.. 1103 | 863,00       | 02000 |
| SVVC N 2525 M11 | 25      | 25      | 150       | 12,5     | 1,2                       | VC.. 1103 | 863,00       | 02500 |
| SVVC N 2020 K16 | 20      | 20      | 125       | 10,0     | 3,2                       | VC.. 1604 | 863,00       | 12000 |
| SVVC N 2525 M16 | 25      | 25      | 150       | 12,5     | 3,2                       | VC.. 1604 | 863,00       | 12500 |
| SVVC N 3225 P16 | 32      | 25      | 170       | 12,5     | 3,2                       | VC.. 1604 | 935,00       | 13200 |



Torx nøgle



Klemskrue



HM-underlag-V



Gevindbøsning

### Reserve dele

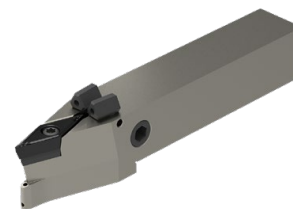
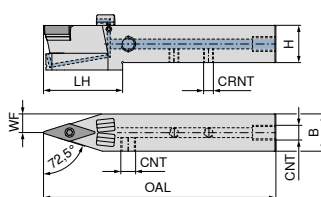
Til artikelnr.

|              |           |           |             |           |           |
|--------------|-----------|-----------|-------------|-----------|-----------|
| 70 666 01200 | DKK<br>Y7 | 57,00 039 | 38,00 857   |           |           |
| 70 666 01600 | DKK<br>Y7 | 57,00 039 | 38,00 857   |           |           |
| 70 666 02000 | DKK<br>Y7 | 57,00 039 | 38,00 857   |           |           |
| 70 666 02500 | DKK<br>Y7 | 57,00 039 | 38,00 857   |           |           |
| 70 666 12000 | DKK<br>Y7 | 83,00 120 | 34,00 87900 | 94,00 107 | 43,00 171 |
| 70 666 12500 | DKK<br>Y7 | 83,00 120 | 34,00 87900 | 94,00 107 | 43,00 171 |
| 70 666 13200 | DKK<br>Y7 | 83,00 120 | 34,00 87900 | 94,00 107 | 43,00 171 |

# MaxiLock-S – SVVC 72,5° DC – holder med spændeskruer

## Leveringsomfang:

Klemholder med blindprop og Torx-nøgle



NEW

neutral

70 781 ...

| ISO-betegnelse     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Fastspændingsmoment<br>Nm | Vendeskær | DKK<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|-------|-------|---------------------------|-----------|--------------|-------|
| SVVC N 1212 F11 DC | 12      | 12      | 80        | 29,0     | 6,0      | M6    | M6    | 1,2                       | VC.. 1103 | 1.521,00     | 01200 |
| SVVC N 1616 H11 DC | 16      | 16      | 100       | 29,5     | 8,0      | M6    | G1/8" | 1,2                       | VC.. 1103 | 1.553,00     | 01600 |
| SVVC N 2020 K11 DC | 20      | 20      | 125       | 43,0     | 10,0     | M6    | G1/8" | 1,2                       | VC.. 1103 | 1.596,00     | 02000 |
| SVVC N 2525 M11 DC | 25      | 25      | 150       | 43,0     | 12,5     | M6    | G1/8" | 1,2                       | VC.. 1103 | 1.685,00     | 02500 |
| SVVC N 2020 K16 DC | 20      | 20      | 125       | 43,0     | 10,0     | M6    | G1/8" | 3,2                       | VC.. 1604 | 1.596,00     | 12000 |
| SVVC N 2525 M16 DC | 25      | 25      | 150       | 43,0     | 12,5     | M6    | G1/8" | 3,2                       | VC.. 1604 | 1.685,00     | 12500 |
| SVVC N 3225 P16 DC | 32      | 25      | 170       | 44,0     | 12,5     | G1/8" | G1/8" | 3,2                       | VC.. 1604 | 1.730,00     | 03200 |

## Reserve dele

Til artikelnr.

|              | DKK<br>2A/28 |       | DKK<br>2A/28 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |     |
|--------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|-----|
| 70 781 01200 | 38,00        | 857   |              |     |              |       | 27,00        | 86700 |              |     |
| 70 781 01600 | 38,00        | 857   |              |     | 15,00        | 88000 | 27,00        | 86700 |              |     |
| 70 781 02000 | 38,00        | 857   |              |     | 15,00        | 88000 | 27,00        | 86700 |              |     |
| 70 781 02500 | 38,00        | 857   |              |     | 15,00        | 88000 | 27,00        | 86700 |              |     |
| 70 781 12000 | 34,00        | 87900 | 94,00        | 107 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 781 12500 | 34,00        | 87900 | 94,00        | 107 | 15,00        | 88000 | 27,00        | 86700 | 43,00        | 171 |
| 70 781 03200 | 34,00        | 87900 | 94,00        | 107 | 15,00        | 88000 |              |       | 43,00        | 171 |

## Reserve dele

Til artikelnr.

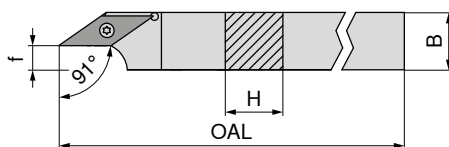
|              | DKK<br>2A/28 |       | DKK<br>Y7 |     | DKK<br>2A/28 |       | DKK<br>2A/28 |       | DKK<br>2A/28 |     |
|--------------|--------------|-------|-----------|-----|--------------|-------|--------------|-------|--------------|-----|
| 70 781 01200 |              |       | 57,00     | 039 |              |       |              |       |              |     |
| 70 781 01600 | 10,00        | 87600 | 57,00     | 039 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 781 02000 | 10,00        | 87600 | 57,00     | 039 | 9,00         | 88100 | 219,00       | 87800 | 33,00        | 294 |
| 70 781 02500 | 10,00        | 87600 | 57,00     | 039 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |
| 70 781 12000 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87800 | 33,00        | 294 |
| 70 781 12500 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87800 | 33,00        | 294 |
| 70 781 03200 | 10,00        | 87600 | 83,00     | 120 | 9,00         | 88100 | 219,00       | 87700 | 33,00        | 294 |

**MaxiLock-S – SVXC 91° – holder med skruefastspænding**

▲ Til automatlangdrejere

**Leveringsomfang:**

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse    | H<br>mm | B<br>mm | OAL<br>mm | f<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 691 ... |          | højre<br>70 690 ... |          |
|-------------------|---------|---------|-----------|---------|---------------------------|-----------|-----------------------|----------|---------------------|----------|
|                   |         |         |           |         |                           |           | DKK                   |          | DKK                 |          |
| SVXC R/L 1010 H11 | 10      | 10      | 100       | 2,5     | 1,2                       | VC.. 1103 | X0                    |          | X0                  |          |
|                   |         |         |           |         |                           |           | 776,00                | 010      | 776,00              | 010      |
| SVXC R/L 1212 H11 | 12      | 12      | 100       | 4,5     | 1,2                       | VC.. 1103 |                       | 893,00   | 012                 | 893,00   |
|                   |         |         |           |         |                           |           |                       | 973,00   | 016                 | 973,00   |
| SVXC R/L 1616 K11 | 16      | 16      | 125       | 8,5     | 1,2                       | VC.. 1103 |                       | 973,00   | 016                 | 973,00   |
|                   |         |         |           |         |                           |           |                       | 1.118,00 | 020                 | 1.118,00 |
| SVXC R/L 2020 K16 | 20      | 20      | 125       | 8,5     | 3,2                       | VC.. 1604 |                       | 1.118,00 | 020                 | 1.118,00 |

**Reserve dele**

Til artikelnr.

| ISO-betegnelse          | Holder | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 557 ... |       | højre<br>74 558 ... |  |
|-------------------------|--------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|-----------------------|-------|---------------------|--|
|                         |        |           |                      |             |          |            |                           |           | DKK                   |       | DKK                 |  |
| 70 690 010 / 70 691 010 | T08    |           |                      |             |          |            | 71,00                     | 110       | M2,5x6 - T08          | 22,00 | 13800               |  |
| 70 690 012 / 70 691 012 | T08    |           |                      |             |          |            | 71,00                     | 110       | M2,5x6 - T08          | 22,00 | 13800               |  |
| 70 690 016 / 70 691 016 | T08    |           |                      |             |          |            | 71,00                     | 110       | M2,5x6 - T08          | 22,00 | 13800               |  |
| 70 690 020 / 70 691 020 | T15    |           |                      |             |          |            | 87,00                     | 113       | M3,5x11               | 30,00 | 113                 |  |



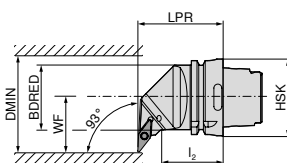
Torx nøgle



Klemskrue

**MaxiLock-S – SVUC 93° – holder med skruefastspænding****Leveringsomfang:**

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse      | Holder   | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 557 ... |     | højre<br>74 558 ... |     |
|---------------------|----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|-----------------------|-----|---------------------|-----|
|                     |          |           |                      |             |          |            |                           |           | DKK                   |     | DKK                 |     |
| HSK T63 SVUC R/L 16 | HSK-T 63 | 70        | 42                   | 53          | 45       | 100        | 3.2                       | VC.. 1604 | 2D/80                 |     | 2D/80               |     |
|                     |          |           |                      |             |          |            |                           |           | 2.499,00              | 516 | 2.499,00            | 516 |

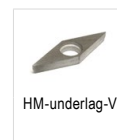
**Reserve dele**

Til artikelnr.

| ISO-betegnelse          | Holder | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 950 ... |       | højre<br>70 950 ... |  |
|-------------------------|--------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|-----------------------|-------|---------------------|--|
|                         |        |           |                      |             |          |            |                           |           | DKK                   |       | DKK                 |  |
| 74 558 516 / 74 557 516 | T15/SW |           |                      |             |          |            | 77,00                     | 398       | M3,5x11               | 30,00 | 113                 |  |



Kombinøgle

Fastspændings-  
skrue

HM-underlag-V



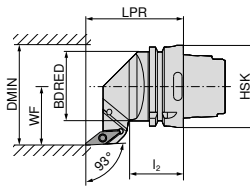
Gevindbøsning



## MaxiLock-S – SVJC 93° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

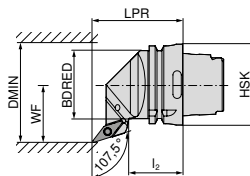
| ISO-betegnelse      | Holder   | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre                  |     | højre                    |     |
|---------------------|----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|--------------------------|-----|--------------------------|-----|
|                     |          |           |                      |             |          |            |                           |           | 74 556 ...               |     | 74 555 ...               |     |
| HSK T63 SVJC R/L 16 | HSK-T 63 | 75        | 42                   | 53          | 45       | 100        | 3.2                       | VC.. 1604 | DKK<br>2D/80<br>2.499,00 | 516 | DKK<br>2D/80<br>2.499,00 | 516 |

| Reserve dele<br>Til artikelnr. | 74 555 516 / 74 556 516 | T15/SW | DKK<br>2A/28<br>77,00 | 398 | M3,5x11 | DKK<br>2A/28<br>30,00 | 113 | M3,5 | DKK<br>2A/28<br>94,00 | 107 | M3,5 | DKK<br>2A/28<br>43,00 | 171 |
|--------------------------------|-------------------------|--------|-----------------------|-----|---------|-----------------------|-----|------|-----------------------|-----|------|-----------------------|-----|
|                                |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| Kombinøgle                     |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| Klemskrue                      |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| HM-underlag-V                  |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| Gevindbøsning                  |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
|                                |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |

## MaxiLock-S – SVHC 107,5° – holder med skruefastspænding

### Leveringsomfang:

Klemholder med Torx-nøgle



Illustrationerne viser højreudførelse

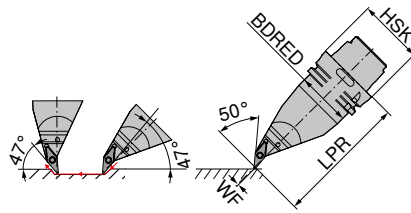
| ISO-betegnelse      | Holder   | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | venstre                  |     | højre                    |     |
|---------------------|----------|-----------|----------------------|-------------|----------|------------|---------------------------|-----------|--------------------------|-----|--------------------------|-----|
|                     |          |           |                      |             |          |            |                           |           | 74 554 ...               |     | 74 553 ...               |     |
| HSK T63 SVHC R/L 16 | HSK-T 63 | 70        | 42                   | 53          | 45       | 100        | 3.2                       | VC.. 1604 | DKK<br>2D/80<br>2.499,00 | 516 | DKK<br>2D/80<br>2.499,00 | 516 |

| Reserve dele<br>Til artikelnr. | 74 553 516 / 74 554 516 | T15/SW | DKK<br>2A/28<br>77,00 | 398 | M3,5x11 | DKK<br>2A/28<br>30,00 | 113 | M3,5 | DKK<br>2A/28<br>94,00 | 107 | M3,5 | DKK<br>2A/28<br>43,00 | 171 |
|--------------------------------|-------------------------|--------|-----------------------|-----|---------|-----------------------|-----|------|-----------------------|-----|------|-----------------------|-----|
|                                |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| Kombinøgle                     |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| Klemskrue                      |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| HM-underlag-V                  |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
| Gevindbøsning                  |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |
|                                |                         |        |                       |     |         |                       |     |      |                       |     |      |                       |     |

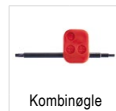
## MaxiLock-S – SVMC 50° – holder med skruefastspænding

**Leveringsomfang:**

### Klemholder med Torx-nøgle



| ISO-betegnelse    | Holder   | LPR<br>mm | BDRED<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>74 560 ...        |
|-------------------|----------|-----------|-------------|----------|---------------------------|-----------|------------------------------|
| HSK T63 SVMC L 16 | HSK-T 63 | 130       | 53          | 0        | 3.2                       | VC.. 1604 | DKK<br>2D/80<br>3.353,00 516 |

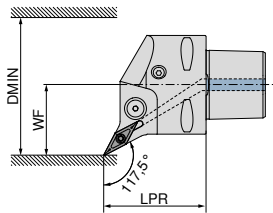


|                                | 70 950 ...   |       |     | 70 950 ...   |       |     | 70 950 ...   |     |      | 70 950 ...   |     |  |
|--------------------------------|--------------|-------|-----|--------------|-------|-----|--------------|-----|------|--------------|-----|--|
| Reserve dele<br>Til artikelnr. | DKK<br>2A/28 |       |     | DKK<br>2A/28 |       |     | DKK<br>2A/28 |     |      | DKK<br>2A/28 |     |  |
| 74 560 516                     | T15/SW       | 77,00 | 398 | M3,5x11      | 30,00 | 113 | 94,00        | 107 | M3,5 | 43,00        | 171 |  |

## MaxiLock-S – SVPC 117,5° – klemholder med skrueklemning

**Leveringsomfang:**

**Uden højtydende kølemiddelsæt**



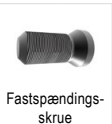
Illustrationerne viser højreudførelse



| Illustrationerne viser højreudførelse |        |           |          |            |                           |           |                               | venstre    |       | højre      |       |
|---------------------------------------|--------|-----------|----------|------------|---------------------------|-----------|-------------------------------|------------|-------|------------|-------|
|                                       |        |           |          |            |                           |           |                               | 84 671 ... |       | 84 670 ... |       |
| ISO-betegnelse                        | Holder | LPR<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær  | Direct Cooling-<br>kompatibel | DKK<br>Y8  |       | DKK<br>Y8  |       |
| PSC40 SVPC R/L 50050-16               | PSC 40 | 50        | 27       | 50         | 3                         | VC.. 1604 | DC                            | 1.831,00   | 01695 | 1.831,00   | 01695 |
| PSC50 SVPC R/L 65060-16               | PSC 50 | 60        | 35       | 65         | 3                         | VC.. 1604 | DC                            | 2.099,00   | 01694 | 2.099,00   | 01694 |
| PSC63 SVPC R/L 80065-16               | PSC 63 | 65        | 45       | 80         | 3                         | VC.. 1604 | DC                            | 2.335,00   | 01693 | 2.335,00   | 01693 |



Høitydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → **side 39.**

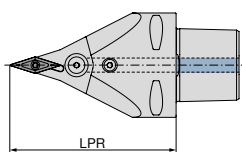


|                             |       |       |
|-----------------------------|-------|-------|
| Reservevedele               | DKK   |       |
| Til artikelnr.              | Y8    |       |
| 84 670 01695 / 84 671 01695 | 29,00 | 27600 |
| 84 670 01694 / 84 671 01694 | 29,00 | 27600 |
| 84 670 01693 / 84 671 01693 | 29,00 | 27600 |

## MaxiLock-S – SVVC 72,5° – holder med skruefastspænding

### Leveringsomfang:

Uden højtydende kølemiddelsæt



neutral

**84 678 ...**

DKK  
Y8

2.335,00 01693

2.335,00 11693

| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel |
|----------------------|--------|-----------|---------------------------|-----------|-------------------------------|
| PSC63 SVVC N 0100-16 | PSC 63 | 100       | 3                         | VC.. 1604 | DC                            |
| PSC63 SVVC N 0130-16 | PSC 63 | 130       | 3                         | VC.. 1604 | DC                            |

**1** Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

### Reserve dele

Til artikelnr.

84 678 01693

84 678 11693



Fastspændings-  
skruer

**84 950 ...**

DKK  
Y8

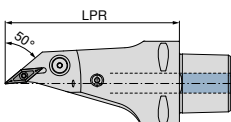
29,00 27600

29,00 27600

## MaxiLock-S – SVMC 50° – holder med skruefastspænding

### Leveringsomfang:

Uden højtydende kølemiddelsæt



neutral

**84 681 ...**

DKK  
Y8

3.149,00 11693

| ISO-betegnelse       | Holder | LPR<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | Direct Cooling-<br>kompatibel |
|----------------------|--------|-----------|---------------------------|-----------|-------------------------------|
| PSC63 SVMC L 0130-16 | PSC 63 | 130       | 3                         | VC.. 1604 | DC                            |

**1** Højtydende kølemiddelsæt med artikelnummer 84 950 27400 kan bestilles som tilvalg → side 39.

### Reserve dele

Til artikelnr.

84 681 11693



Fastspændings-  
skruer

**84 950 ...**

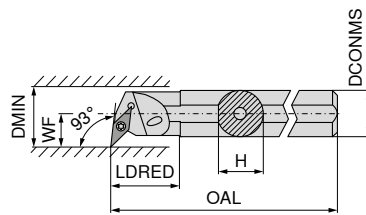
DKK  
Y8

29,00 27600

## MaxiLock-S – SVUC 93° – borestang med skruefastspænding

## Leveringsomfang:

Borestang med Torx-nøgle



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre<br>70 745 ...<br>DKK<br>2A/24 | højre<br>70 744 ...<br>DKK<br>2A/24 |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|---------------------------------------|-------------------------------------|
| A16M SVUC R/L 11 | 16           | 15      | 150       | 29          | 11       | 20         | 1,2                       | VC.. 1103 | 1.179,00 216                          | 1.179,00 216                        |
| A20Q SVUC R/L 11 | 20           | 19      | 180       | 43          | 13       | 25         | 1,2                       | VC.. 1103 | 1.359,00 220                          | 1.359,00 220                        |
| A25R SVUC R/L 11 | 25           | 24      | 200       | 38          | 17       | 32         | 1,2                       | VC.. 1103 | 1.666,00 225                          | 1.666,00 225                        |
| A32S SVUC R/L 16 | 32           | 31      | 250       | 50          | 22       | 40         | 3,2                       | VC.. 1604 | 1.998,00 232                          | 1.998,00 232                        |
| A40T SVUC R/L 16 | 40           | 39      | 300       | 60          | 27       | 50         | 3,2                       | VC.. 1604 | 2.318,00 240                          | 2.318,00 240                        |

## Reserve dele

Til artikelnr.

|                         | 80 950 ...<br>DKK<br>Y7 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 | 70 950 ...<br>DKK<br>2A/28 |
|-------------------------|-------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 744 216 / 70 745 216 | 71,00 110               |                            | 22,00 13800                |                            |                            |
| 70 744 220 / 70 745 220 | 71,00 110               |                            | 22,00 13800                |                            |                            |
| 70 744 225 / 70 745 225 | 71,00 110               |                            | 22,00 13800                |                            |                            |
| 70 744 232 / 70 745 232 |                         | 77,00 398                  | 30,00 113                  | 94,00 107                  | 43,00 171                  |
| 70 744 240 / 70 745 240 |                         | 77,00 398                  | 30,00 113                  | 94,00 107                  | 43,00 171                  |



Torx nøgle



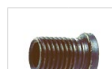
Kombinøgle



Klemskrue



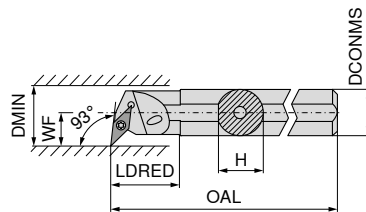
HM-underlag-V



Gevindbøsning

## MaxiLock-S – SVUC 93° – borestang med skruefastspænding

▲ Med hårdmetaldorn



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | højre<br>70 746 ...<br>DKK<br>2A |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|----------------------------------|
| E-A16M SVUC R 11 | 16           | 15      | 150       | 16,5        | 11       | 21         | 1,2                       | VC.. 1103 | 3.054,00 216                     |
| E-A20Q SVUC R 11 | 20           | 18      | 180       | 20,5        | 13       | 25         | 1,2                       | VC.. 1103 | 4.349,00 220                     |
| E-A25R SVUC R 11 | 25           | 23      | 200       | 25,5        | 17       | 31         | 1,2                       | VC.. 1103 | 7.383,00 225                     |
| E-A25R SVUC R 16 | 25           | 23      | 200       | 25,5        | 17       | 31         | 3,2                       | VC.. 1604 | 7.383,00 325                     |
| E-A32S SVUC R 16 | 32           | 30      | 250       | 32,5        | 22       | 39         | 3,2                       | VC.. 1604 | 7.963,00 232                     |

## Reserve dele

Til artikelnr.

|            | 80 950 ...<br>DKK<br>Y7 | 70 950 ...<br>DKK<br>2A/28 |
|------------|-------------------------|----------------------------|
| 70 746 216 | 71,00 110               | 22,00 13800                |
| 70 746 220 | 71,00 110               | 22,00 13800                |
| 70 746 225 | 71,00 110               | 22,00 13800                |
| 70 746 325 | 87,00 113               | 30,00 449                  |
| 70 746 232 | 87,00 113               | 30,00 449                  |



Torx nøgle



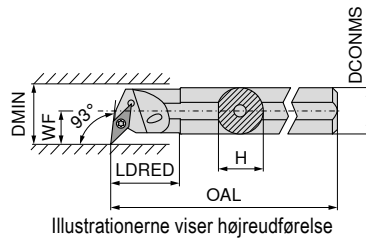
Klemskrue

## MaxiLock-S – SVUC 93° – borestang med skruefastspænding

▲ Udførelse: Hårdmetal

### Leveringsomfang:

Borestang med Torx-nøgle



| ISO-betegnelse | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|----------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|------------|--------------|------------|--------------|
|                |              |         |           |             |          |            |                           |           | 70 747 ... | DKK<br>2A/24 | 70 746 ... | DKK<br>2A/24 |
| E16R SVUC L 11 | 16           | 15,0    | 200       | 34          | 11       | 20         | 1,2                       | VC.. 1103 | 4.514,00   | 016          | 4.514,00   | 016          |
| E16R SVUC R 11 | 16           | 15,5    | 200       | 34          | 11       | 20         | 1,2                       | VC.. 1103 | 5.354,00   |              | 5.354,00   |              |
| E20S SVUC L 11 | 20           | 18,5    | 250       | 38          | 13       | 25         | 1,2                       | VC.. 1103 | 5.354,00   | 020          | 5.354,00   | 020          |
| E20S SVUC R 11 | 20           | 19,0    | 250       | 38          | 13       | 25         | 1,2                       | VC.. 1103 |            |              |            |              |

### Reserve dele

Til artikelnr.

| 70 747 016 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x6 - T08 | 22,00 | 13800 |  |  |  |  |  |
|------------|-----|-----------|-------|-----|--------------|-------|-------|--|--|--|--|--|
| 70 746 016 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x6 - T08 | 22,00 | 13800 |  |  |  |  |  |
| 70 747 020 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x6 - T08 | 22,00 | 13800 |  |  |  |  |  |
| 70 746 020 | T08 | DKK<br>Y7 | 71,00 | 110 | M2,5x6 - T08 | 22,00 | 13800 |  |  |  |  |  |



Torx nøgle



Klemskrue

80 950 ...

DKK  
Y7

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

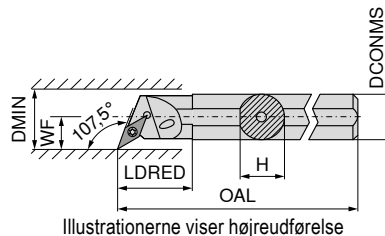
71,00

110

## MaxiLock-S – SVQC 107,5° – borestang med skruefastspænding

### Leveringsomfang:

Borestang med Torx-nøgle



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |              | højre      |              |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|------------|--------------|------------|--------------|
|                  |              |         |           |             |          |            |                           |           | 70 749 ... | DKK<br>2A/24 | 70 748 ... | DKK<br>2A/24 |
| A16M SVQC R/L 11 | 16           | 15,0    | 150       | 29          | 11       | 20         | 1,2                       | VC.. 1103 | 1.179,00   | 216          | 1.179,00   | 216          |
| A20Q SVQC R/L 11 | 20           | 18,5    | 180       | 32          | 13       | 25         | 1,2                       | VC.. 1103 | 1.359,00   | 220          | 1.359,00   | 220          |
| A25R SVQC R/L 11 | 25           | 23,0    | 200       | 36          | 17       | 32         | 1,2                       | VC.. 1103 | 1.666,00   | 225          | 1.666,00   | 225          |
| A32S SVQC R/L 16 | 32           | 30,0    | 250       | 50          | 22       | 40         | 3,2                       | VC.. 1604 | 1.998,00   | 232          | 1.998,00   | 232          |
| A40T SVQC R/L 16 | 40           | 38,0    | 300       | 60          | 27       | 50         | 3,2                       | VC.. 1604 | 2.318,00   | 240          | 2.318,00   | 240          |

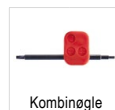
### Reserve dele

Til artikelnr.

| 70 748 216 / 70 749 216 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 77,00 | 398 | 77,00 | 398 | DKK<br>2A/28 | 22,00 | 13800 |  |
|-------------------------|-----------|-------|-----|--------------|-------|-----|-------|-----|--------------|-------|-------|--|
| 70 748 220 / 70 749 220 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 77,00 | 398 | 77,00 | 398 | DKK<br>2A/28 | 22,00 | 13800 |  |
| 70 748 225 / 70 749 225 | DKK<br>Y7 | 71,00 | 110 | DKK<br>2A/28 | 77,00 | 398 | 77,00 | 398 | DKK<br>2A/28 | 22,00 | 13800 |  |
| 70 748 232 / 70 749 232 |           |       |     |              |       |     |       |     |              |       |       |  |
| 70 748 240 / 70 749 240 |           |       |     |              |       |     |       |     |              |       |       |  |



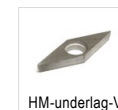
Torx nøgle



Kombinøgle



Klemskrue



HM-underlag-V



Gevindbøsning

80 950 ...

DKK  
Y7

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

71,00

110

70 950 ...

DKK  
2A/28

77,00

398

77,00

398

77,00

398

77,00

398

77,00

398

77,00

398

70 950 ...

DKK  
2A/28

22,00

13800

22,00

13800

22,00

13800

22,00

13800

22,00

13800

22,00

13800

70 950 ...

DKK  
2A/28

22,00

13800

22,00

13800

22,00

13800

22,00

13800

22,00

13800

22,00

13800

70 950 ...

DKK  
2A/28

22,00

13800

22,00

13800

22,00

13800

22,00

13800

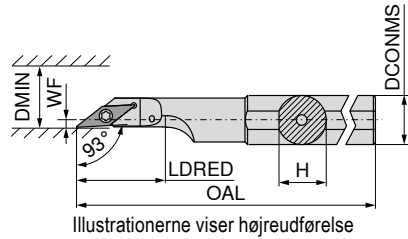
22,00

13800

22,00

13800

## MaxiLock-S – SVJC 93° – borestang med skruefastspænding



Illustrationerne viser højreudførelse



| ISO-betegnelse   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|------------------|--------------|---------|-----------|-------------|----------|------------|---------------------------|-----------|
| A16M SVJC R/L 11 | 16           | 15      | 150       | 50,0        | 2        | 22         | 1,2                       | VC.. 1103 |
| A20M SVJC R/L 11 | 20           | 19      | 150       | 55,5        | 2        | 25         | 1,2                       | VC.. 1103 |
| A25M SVJC R/L 16 | 25           | 24      | 150       | 58,0        | 5        | 28         | 3,2                       | VC.. 1604 |

| venstre      | højre        |
|--------------|--------------|
| 70 727 ...   | 70 726 ...   |
| DKK<br>2A    | DKK<br>2A    |
| 1.050,00 216 | 1.050,00 216 |
| 1.050,00 220 | 1.050,00 220 |
| 1.050,00 225 | 1.050,00 225 |

## Reserve dele

Til artikelnr.

70 727 216 / 70 726 216

70 727 220 / 70 726 220

70 727 225 / 70 726 225



Torx nøgle



Klemskrue

80 950 ...

DKK  
Y7

71,00 110

71,00 110

87,00 113

70 950 ...

DKK  
2A/28

22,00 13800

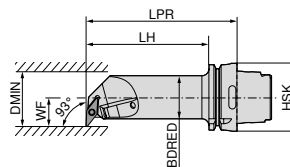
22,00 13800

32,00 174

## MaxiLock-S – SVUC 93° – borestang med skruefastspænding

## Leveringsomfang:

Borestang med Torx-nøgle

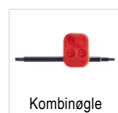


Illustrationerne viser højreudførelse



| ISO-betegnelse          | Holder   | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|-------------------------|----------|-----------|----------|-------------|----------|------------|---------------------------|-----------|
| HSK T63 40L SVUC R/L 16 | HSK-T 63 | 140       | 114      | 40          | 27       | 50         | 3,2                       | VC.. 1604 |

| venstre      | højre        |
|--------------|--------------|
| 74 568 ...   | 74 567 ...   |
| DKK<br>2D/80 | DKK<br>2D/80 |
| 3.332,00 516 | 3.332,00 516 |



Kombinøgle

Fastspændings-  
skrue

HM-underlag-V



Gevindbøsning

## Reserve dele

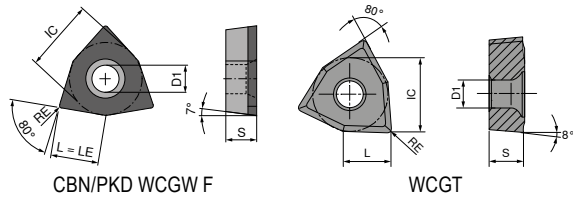
Til artikelnr.

74 567 516 / 74 568 516

| 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|--------------|--------------|--------------|--------------|
| DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 | DKK<br>2A/28 |
| 77,00 398    | 30,00 113    | 94,00 107    | 43,00 171    |

# WCGT / WCGW

| Betegnelse  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| WCGW 0201.. | 2,70    | 1,58    | 2,3      | 3,97     |
| WCGT 0201.. | 2,71    | 1,59    | 2,1      | 3,97     |



# WCGT

| -SF<br>TCM10               | -SF<br>CTPP430    | -SF<br>H216T      |
|----------------------------|-------------------|-------------------|
|                            |                   |                   |
|                            |                   |                   |
| <b>F</b><br>CERMET<br>WCGT | <b>F</b><br>WCGT  | <b>F</b><br>WCGT  |
| <b>70 287 ...</b>          | <b>70 287 ...</b> | <b>70 287 ...</b> |
| DKK<br>1A/78               | DKK<br>1A/08      | DKK<br>1A/08      |
| 150,00 900                 | 164,00 450        | 125,00 600        |
| 150,00 902                 | 164,00 452        | 125,00 602        |

| ISO      | RE<br>mm |
|----------|----------|
| 020102EN | 0,2      |
| 020104EN | 0,4      |
| P        | ●        |
| M        | ○        |
| K        | ○        |
| N        | ○        |
| S        | ○        |
| H        |          |
| O        | ○        |

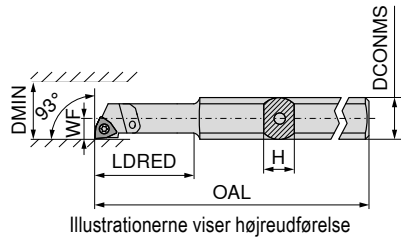
# WCGW

▲ TCE (NOI) = Udførelse og antal skærkanter

|                             |
|-----------------------------|
| CTDPD20                     |
|                             |
|                             |
| <b>F</b><br>DIAMOND<br>WCGW |
| <b>71 154 ...</b>           |
| DKK<br>Y0                   |
| 1.210,00 100                |
| 1.210,00 102                |

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |
|----------|----------|--------------|----------|
| 020102FN | 0,2      | F            | 2,7      |
| 020104FN | 0,4      | F            | 2,7      |
| P        |          |              |          |
| M        |          |              |          |
| K        |          |              |          |
| N        |          |              | ●        |
| S        |          |              |          |
| H        |          |              |          |
| O        |          |              | ●        |

## MaxiLock-S – SWUC 93° – borestang med skruefastspænding



| ISO-betegnelse     | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DCONMS<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær    | venstre<br>70 731 ...<br>DKK<br>2A | højre<br>70 730 ...<br>DKK<br>2A |
|--------------------|---------|-----------|-------------|----------|--------------|------------|---------------------------|-------------|------------------------------------|----------------------------------|
| A0508H SWUC R/L 02 | 7       | 100       | 24          | 2,9      | 8            | 5,8        | 0,4                       | WC.. 0201.. | 1.296,00                           | 1.296,00                         |
| A0608H SWUC R/L 02 | 7       | 100       | 24          | 3,9      | 8            | 7,8        | 0,4                       | WC.. 0201.. | 1.296,00                           | 1.296,00                         |

## Reserve dele

## Til artikelnr.

|                         |     |           |     |          |     |
|-------------------------|-----|-----------|-----|----------|-----|
| 70 731 005 / 70 730 005 | T06 | DKK<br>Y7 | 108 | M1,8x3,4 | 334 |
| 70 731 006 / 70 730 006 | T06 | DKK<br>Y7 | 108 | M1,8x3,4 | 334 |



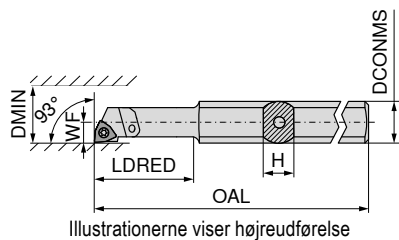
Torx nøgle



Klemskrue

## MaxiLock-S – SWUC 93° – borestang med skruefastspænding

▲ Med hårdmetaldorn



| ISO-betegnelse       | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DCONMS<br>mm | DMIN<br>mm | Fastspændingsmoment<br>Nm | Vendskær    | venstre<br>70 743 ...<br>DKK<br>2A | højre<br>70 742 ...<br>DKK<br>2A |
|----------------------|---------|-----------|-------------|----------|--------------|------------|---------------------------|-------------|------------------------------------|----------------------------------|
| E-A0508H SWUC R/L 02 | 7       | 100       | 24          | 2,9      | 8            | 5,8        | 0,4                       | WC.. 0201.. | 1.442,00                           | 1.442,00                         |
| E-A0608H SWUC R/L 02 | 7       | 100       | 24          | 3,9      | 8            | 7,8        | 0,4                       | WC.. 0201.. | 1.442,00                           | 1.442,00                         |
| SET                  |         |           |             |          |              |            | 0,4                       | WC.. 0201.. | 2.867,00                           | 2.867,00                         |

1 Sættet indeholder hhv. borestang 70 743 005 og 70 743 006 og borestang 70 742 005 og 70 742 006



Torx nøgle



Klemskrue

## Reserve dele

## Til artikelnr.

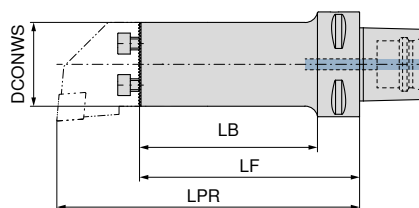
|                         |     |           |     |          |     |
|-------------------------|-----|-----------|-----|----------|-----|
| 70 743 005 / 70 742 005 | T06 | DKK<br>Y7 | 108 | M1,8x3,4 | 334 |
| 70 743 006 / 70 742 006 | T06 | DKK<br>Y7 | 108 | M1,8x3,4 | 334 |



## Grundholder til Skiftehovedsystem

## Leveringsomfang:

Inklusive spændeskruer



| Holder | LPR<br>mm | LF<br>mm | LB<br>mm | DCONWS<br>mm |
|--------|-----------|----------|----------|--------------|
| PSC 40 | 90        | 55       | 35       | 25           |
| PSC 40 | 110       | 75       | 55       | 32           |
| PSC 40 | 120       | 80       |          | 40           |
| PSC 50 | 90        | 55       | 35       | 25           |
| PSC 50 | 110       | 75       | 55       | 32           |
| PSC 50 | 140       | 100      | 80       | 40           |
| PSC 63 | 100       | 65       | 43       | 25           |
| PSC 63 | 125       | 90       | 68       | 32           |
| PSC 63 | 160       | 125      | 103      | 32           |
| PSC 63 | 140       | 100      | 78       | 40           |
| PSC 63 | 180       | 140      | 118      | 40           |

højre/venstre

84 192 ...

DKK  
Y8

2.350,00 02595

2.350,00 03295

2.350,00 04095

2.643,00 02594

2.643,00 03294

2.643,00 04094

2.883,00 02593

2.883,00 03293

2.883,00 13293

2.883,00 04093

2.883,00 14093



Spændeskruer

## Reserve dele

## Til artikelnr.

| Til artikelnr. |             | DKK<br>Y8 |       |
|----------------|-------------|-----------|-------|
| 84 192 02595   | M4X12 (SW3) | 15,00     | 30000 |
| 84 192 03295   | M5X14 (SW4) | 15,00     | 29900 |
| 84 192 04095   | M6X16 (SW5) | 15,00     | 29800 |
| 84 192 02594   | M4X12 (SW3) | 15,00     | 30000 |
| 84 192 03294   | M5X14 (SW4) | 15,00     | 29900 |
| 84 192 04094   | M6X16 (SW5) | 15,00     | 29800 |
| 84 192 02593   | M4X12 (SW3) | 15,00     | 30000 |
| 84 192 03293   | M5X14 (SW4) | 15,00     | 29900 |
| 84 192 04093   | M6X16 (SW5) | 15,00     | 29800 |
| 84 192 13293   | M5X14 (SW4) | 15,00     | 29900 |
| 84 192 14093   | M6X16 (SW5) | 15,00     | 29800 |

84 950 ...

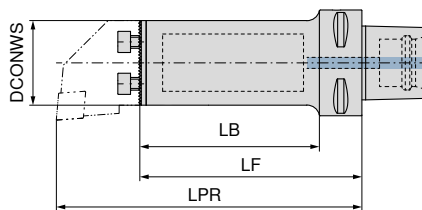
DKK  
Y8

## Grundholder til Skiftehovedsystem – vibrationsdæmpning

▲ Vibrationsreducering gennem tung metalkerne

## Leveringsomfang:

Inklusive spændeskruer



højre/venstre

**84 195 ...**DKK  
Y8

8.115,00 02593

8.971,00 03293

9.827,00 04093

| Holder | LPR<br>mm | LF<br>mm | LB<br>mm | DCONWS<br>mm |
|--------|-----------|----------|----------|--------------|
| PSC 63 | 150       | 115      | 93       | 25           |
| PSC 63 | 185       | 150      | 128      | 32           |
| PSC 63 | 225       | 185      | 163      | 40           |



Spændeskruer

**84 950 ...**DKK  
Y8

15,00 30000

15,00 29900

15,00 29800

## Reserve dele

## Til artikelnr.

84 195 02593

84 195 03293

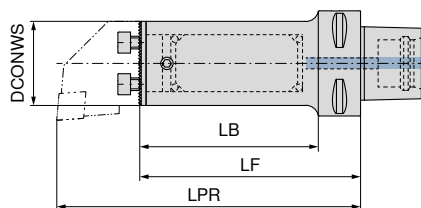
84 195 04093

## Grundholder til skiftehovedsystem – aktiv vibrationsdæmpning

- ▲ Vibrationreduktion gennem aktivt monteret dæmper
- ▲ Forbedring af overfladefinish og spånevakuering

## Leveringsomfang:

inklusive spændeskruer



NEW

højre/venstre

84 198 ...

DKK  
Y8

| Holder | LPR<br>mm | LF<br>mm | LB<br>mm | DCONWS<br>mm |           |                     |
|--------|-----------|----------|----------|--------------|-----------|---------------------|
| PSC 40 | 167       | 132      | 112      | 25           | 7.936,00  | 42595 <sup>1)</sup> |
| PSC 40 | 189       | 154      | 134      | 32           | 9.447,00  | 43295 <sup>1)</sup> |
| PSC 40 | 213       | 173      |          | 40           | 10.128,00 | 44095 <sup>1)</sup> |
| PSC 50 | 168       | 133      | 113      | 25           | 8.826,00  | 32594 <sup>1)</sup> |
| PSC 50 | 215       | 180      | 160      | 25           | 13.225,00 | 42594 <sup>1)</sup> |
| PSC 50 | 189       | 154      | 134      | 32           | 9.544,00  | 33294 <sup>1)</sup> |
| PSC 50 | 259       | 224      | 204      | 32           | 10.023,00 | 43294 <sup>1)</sup> |
| PSC 50 | 234       | 194      | 174      | 40           | 11.474,00 | 34094 <sup>1)</sup> |
| PSC 50 | 328       | 288      | 268      | 40           | 19.104,00 | 44094 <sup>1)</sup> |
| PSC 63 | 167       | 132      | 110      | 25           | 10.472,00 | 32593 <sup>1)</sup> |
| PSC 63 | 215       | 180      | 158      | 25           | 14.683,00 | 42593 <sup>1)</sup> |
| PSC 63 | 265       | 230      | 208      | 25           | 20.809,00 | 52593 <sup>1)</sup> |
| PSC 63 | 194       | 159      | 137      | 32           | 11.878,00 | 33293 <sup>1)</sup> |
| PSC 63 | 259       | 224      | 202      | 32           | 16.636,00 | 43293 <sup>1)</sup> |
| PSC 63 | 323       | 288      | 266      | 32           | 23.599,00 | 53293 <sup>1)</sup> |
| PSC 63 | 238       | 198      | 176      | 40           | 13.000,00 | 34093 <sup>1)</sup> |
| PSC 63 | 328       | 288      | 266      | 40           | 19.104,00 | 44093 <sup>1)</sup> |
| PSC 63 | 408       | 368      | 346      | 40           | 24.983,00 | 54093 <sup>1)</sup> |

1) Ikke på lager



Spændeskruer

84 950 ...

DKK  
Y8

## Reserve dele

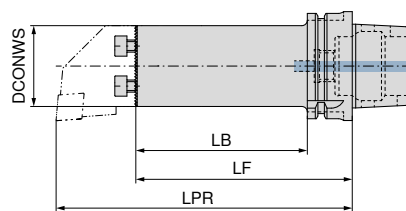
## Til artikelnr.

|              |       |       |
|--------------|-------|-------|
| 84 198 42595 | 15,00 | 30000 |
| 84 198 43295 | 15,00 | 29900 |
| 84 198 44095 | 15,00 | 29800 |
| 84 198 32594 | 15,00 | 30000 |
| 84 198 33294 | 15,00 | 29900 |
| 84 198 42594 | 15,00 | 30000 |
| 84 198 34094 | 15,00 | 29800 |
| 84 198 43294 | 15,00 | 29900 |
| 84 198 44094 | 15,00 | 29800 |
| 84 198 32593 | 15,00 | 30000 |
| 84 198 33293 | 15,00 | 29900 |
| 84 198 42593 | 15,00 | 30000 |
| 84 198 34093 | 15,00 | 29800 |
| 84 198 43293 | 15,00 | 29900 |
| 84 198 52593 | 15,00 | 30000 |
| 84 198 53293 | 15,00 | 29900 |
| 84 198 44093 | 15,00 | 29800 |
| 84 198 54093 | 15,00 | 29800 |

# Grundholder til skiftehovedsystem

## Leveringsomfang:

Inklusive spændeskruer



| Holder    | LPR<br>mm | LF<br>mm | LB<br>mm | DCONWS<br>mm |  |  |
|-----------|-----------|----------|----------|--------------|--|--|
| HSK-T 40  | 90        | 55       | 35       | 25           |  |  |
| HSK-T 40  | 110       | 75       | 55       | 25           |  |  |
| HSK-T 40  | 115       | 80       | 60       | 32           |  |  |
| HSK-T 40  | 120       | 80       |          | 40           |  |  |
| HSK-T 63  | 105       | 70       | 44       | 25           |  |  |
| HSK-T 63  | 125       | 90       | 64       | 32           |  |  |
| HSK-T 63  | 140       | 100      | 74       | 40           |  |  |
| HSK-T 63  | 160       | 125      | 99       | 32           |  |  |
| HSK-T 63  | 180       | 140      | 114      | 40           |  |  |
| HSK-T 100 | 180       | 140      | 111      | 40           |  |  |

højre/venstre

84 193 ...

DKK  
Y8

2.350,00 02539

2.350,00 12539

2.350,00 03239

2.350,00 04039

2.883,00 02537

2.883,00 03237

2.883,00 04037

2.883,00 13237

2.883,00 14037

3.806,00 04035



Spændeskruer

84 950 ...

DKK  
Y8

## Reserve dele

### Til artikelnr.

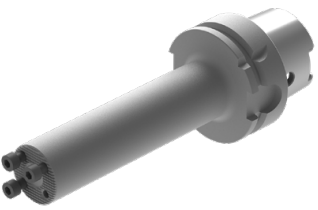
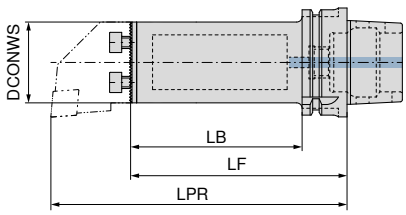
|              |             |       |       |
|--------------|-------------|-------|-------|
| 84 193 02539 | M4X12 (SW3) | 15,00 | 30000 |
| 84 193 12539 | M4X12 (SW3) | 15,00 | 30000 |
| 84 193 03239 | M5X14 (SW4) | 15,00 | 29900 |
| 84 193 04039 | M6X16 (SW5) | 15,00 | 29800 |
| 84 193 02537 | M4X12 (SW3) | 15,00 | 30000 |
| 84 193 03237 | M5X14 (SW4) | 15,00 | 29900 |
| 84 193 04037 | M6X16 (SW5) | 15,00 | 29800 |
| 84 193 13237 | M5X14 (SW4) | 15,00 | 29900 |
| 84 193 14037 | M6X16 (SW5) | 15,00 | 29800 |
| 84 193 04035 | M6X16 (SW5) | 15,00 | 29800 |

# Grundholder til skiftehovedsystem – vibrationsdæmpning

▲ Vibrationsreducering gennem tung metalkerne

**Leveringsomfang:**

Inklusive spændeskruer



| Holder   | LPR<br>mm | LF<br>mm | LB<br>mm | DCONWS<br>mm |
|----------|-----------|----------|----------|--------------|
| HSK-T 63 | 150       | 115      | 89       | 25           |
| HSK-T 63 | 185       | 150      | 124      | 32           |
| HSK-T 63 | 225       | 185      | 159      | 40           |

**NEW**  
højre/venstre

**84 195 ...**

**DKK**  
**Y8**

|          |       |
|----------|-------|
| 8.115,00 | 02537 |
| 8.971,00 | 03237 |
| 9.827,00 | 04037 |

**Reservedele**  
**Til artikelnr.**

|              |
|--------------|
| 84 195 02537 |
| 84 195 03237 |
| 84 195 04037 |



Spændeskruer

**84 950 ...**

**DKK**  
**Y8**

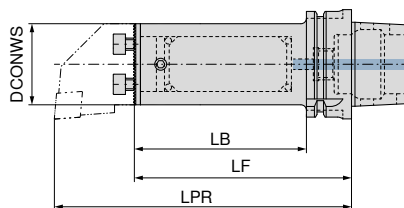
|       |       |
|-------|-------|
| 15,00 | 30000 |
| 15,00 | 30000 |
| 15,00 | 30000 |

## Grundholder til skiftehovedsystem – aktivt vibrationsdæmpe

- ▲ Vibrationreduktion gennem aktivt monteret dæmper
- ▲ Forbedring af overfladefinish og spånevakuering

### Leveringsomfang:

inklusive spændeskruer



**NEW**

højre/venstre

**84 198 ...**

**DKK**  
**Y8**

| Holder   | LPR<br>mm | LF<br>mm | LB<br>mm | DCONWS<br>mm |           |                     |
|----------|-----------|----------|----------|--------------|-----------|---------------------|
| HSK-T 63 | 161       | 126      | 100      | 25           | 10.472,00 | 32537 <sup>1)</sup> |
| HSK-T 63 | 186       | 151      | 125      | 25           | 14.668,00 | 42537 <sup>1)</sup> |
| HSK-T 63 | 189       | 154      | 128      | 32           | 11.863,00 | 33237 <sup>1)</sup> |
| HSK-T 63 | 221       | 186      | 160      | 32           | 16.621,00 | 43237 <sup>1)</sup> |
| HSK-T 63 | 226       | 186      | 160      | 40           | 12.985,00 | 34037 <sup>1)</sup> |
| HSK-T 63 | 266       | 226      | 200      | 40           | 19.104,00 | 44037 <sup>1)</sup> |

1) Ikke på lager



Spændeskruer

**84 950 ...**

**DKK**  
**Y8**

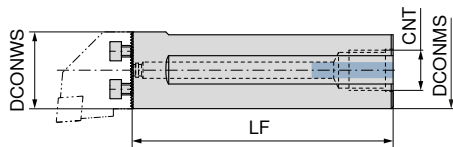
### Reserve dele Til artikelnr.

|              |       |       |
|--------------|-------|-------|
| 84 198 42537 | 15,00 | 30000 |
| 84 198 32537 | 15,00 | 30000 |
| 84 198 43237 | 15,00 | 29900 |
| 84 198 33237 | 15,00 | 29900 |
| 84 198 44037 | 15,00 | 29800 |
| 84 198 34037 | 15,00 | 29800 |

# Grundholder til skiftehovedsystem – cylindrisk

- ▲ Tilslutningsgevind til indvendig køling
- ▲ 3 spændeflader

Leveringsomfang:  
Inklusive spændeskruer



| DCONWS | LF  | DCONMS | CNT |
|--------|-----|--------|-----|
| mm     | mm  | mm     |     |
| 25     | 200 | 25     | 1/4 |
| 32     | 218 | 32     | 3/8 |
| 40     | 283 | 40     | 1/2 |

|               |       |
|---------------|-------|
| højre/venstre |       |
| 84 194 ...    |       |
| DKK           |       |
| Y8            |       |
| 2.277,00      | 02599 |
| 2.423,00      | 03299 |
| 2.959,00      | 04099 |



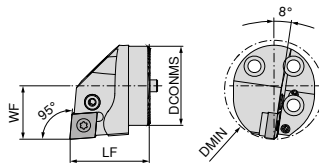
Spændeskruer

Reservedele  
Til artikelnr.

|              |             |       |       |
|--------------|-------------|-------|-------|
| 84 194 02599 | M4X12 (SW3) | 15,00 | 30000 |
| 84 194 03299 | M5X14 (SW4) | 15,00 | 29900 |
| 84 194 04099 | M6X16 (SW5) | 15,00 | 29800 |

|            |       |
|------------|-------|
| 84 950 ... |       |
| DKK        |       |
| Y8         |       |
| 15,00      | 30000 |
| 15,00      | 29900 |
| 15,00      | 29800 |

## Udskifteligt skærehoved PCLN 95°



Illustrationerne viser højreudførelse

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær  |
|--------------|----------|------------|----------|---------------------------|-----------|
| 25           | 35       | 32         | 17       | 5                         | CN.. 1204 |
| 32           | 35       | 40         | 22       | 5                         | CN.. 1204 |
| 40           | 40       | 50         | 27       | 5                         | CN.. 1204 |

| venstre    |       | højre      |       |
|------------|-------|------------|-------|
| 84 159 ... |       | 84 160 ... |       |
| DKK        |       | DKK        |       |
| Y8         |       | Y8         |       |
| 1.785,00   | 02500 | 1.785,00   | 02500 |
| 1.837,00   | 03200 | 1.837,00   | 03200 |
| 1.863,00   | 04000 | 1.863,00   | 04000 |

Reserve dele  
Til artikelnr.

|                             |       |       |              |       |       |        |       |        |       |
|-----------------------------|-------|-------|--------------|-------|-------|--------|-------|--------|-------|
| 84 160 02500 / 84 159 02500 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 121,00 | 29000 | 120,00 | 27800 |
| 84 160 03200 / 84 159 03200 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 121,00 | 29000 | 120,00 | 27800 |
| 84 160 04000 / 84 159 04000 | 10,00 | 29200 | M8X1/L17 SW3 | 41,00 | 28700 | 121,00 | 29000 | 120,00 | 27800 |



Rørstift

84 950 ...

DKK  
Y8

Spændeskruer

84 950 ...

DKK  
Y8

Spændearm

84 950 ...

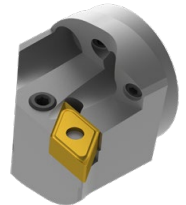
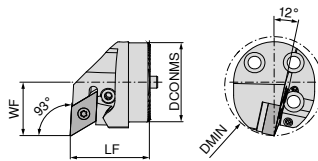
DKK  
Y8

HM-underlag C

84 950 ...

DKK  
Y8

## Udskifteligt skærehoved PDUN 93°



Illustrationerne viser højreudførelse

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendskær         |
|--------------|----------|------------|----------|---------------------------|------------------|
| 25           | 35       | 32         | 17       | 5                         | DN.. 1104        |
| 32           | 35       | 40         | 22       | 5                         | DN.. 1104        |
| 32           | 35       | 40         | 22       | 5                         | DN.. 1504 / 1506 |
| 40           | 40       | 50         | 27       | 5                         | DN.. 1104        |
| 40           | 40       | 50         | 27       | 5                         | DN.. 1504 / 1506 |

| venstre    |       | højre      |       |
|------------|-------|------------|-------|
| 84 161 ... |       | 84 162 ... |       |
| DKK        |       | DKK        |       |
| Y8         |       | Y8         |       |
| 1.785,00   | 02500 | 1.785,00   | 02500 |
| 1.837,00   | 03200 | 1.837,00   | 03200 |
| 1.837,00   | 13200 | 1.837,00   | 13200 |
| 1.863,00   | 04000 | 1.863,00   | 04000 |
| 1.863,00   | 14000 | 1.863,00   | 14000 |

Ved brug af DN.. 1504 vendeskær benyt underlag artikelnr. 84 950 28200.



Rørstift

84 950 ...

DKK  
Y8

Spændeskruer

84 950 ...

DKK  
Y8

Spændearm

84 950 ...

DKK  
Y8

HM-underlag-D

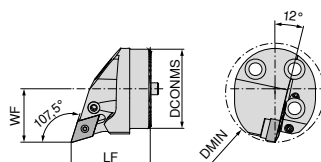
84 950 ...

DKK  
Y8Reserve dele  
Til artikelnr.

|                             |       |       |               |       |       |        |       |        |       |
|-----------------------------|-------|-------|---------------|-------|-------|--------|-------|--------|-------|
| 84 162 02500 / 84 161 02500 | 10,00 | 29300 | M6/ L14 SW2,5 | 41,00 | 28800 | 137,00 | 29100 | 219,00 | 28100 |
| 84 162 03200 / 84 161 03200 | 10,00 | 29300 | M6/ L14 SW2,5 | 41,00 | 28800 | 137,00 | 29100 | 219,00 | 28100 |
| 84 162 13200 / 84 161 13200 | 10,00 | 29200 | M8X1/L17 SW3  | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |
| 84 162 04000 / 84 161 04000 | 10,00 | 29300 | M6/ L14 SW2,5 | 41,00 | 28800 | 137,00 | 29100 | 219,00 | 28100 |
| 84 162 14000 / 84 161 14000 | 10,00 | 29200 | M8X1/L17 SW3  | 41,00 | 28700 | 139,00 | 28900 | 219,00 | 27900 |



## Udskifteligt skærehoved PDQN 107,5°



Illustrationerne viser højredførelse



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|--------------|----------|------------|----------|---------------------------|-----------|
| 25           | 35       | 32         | 17       | 5                         | DN.. 1104 |
| 32           | 35       | 40         | 22       | 5                         | DN.. 1104 |
| 40           | 40       | 50         | 27       | 5                         | DN.. 1104 |

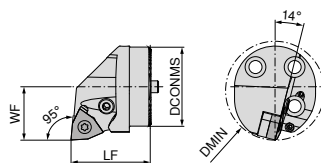
| venstre        | højre          |
|----------------|----------------|
| 84 163 ...     | 84 164 ...     |
| DKK<br>Y8      | DKK<br>Y8      |
| 1.785,00 02500 | 1.785,00 02500 |
| 1.837,00 03200 | 1.837,00 03200 |
| 1.863,00 04000 | 1.863,00 04000 |

Reserve dele  
Til artikelnr.

| Reserve dele                | 84 950 ...  | 84 950 ...                | 84 950 ...   | 84 950 ...   |
|-----------------------------|-------------|---------------------------|--------------|--------------|
| Til artikelnr.              | DKK<br>Y8   | DKK<br>Y8                 | DKK<br>Y8    | DKK<br>Y8    |
| 84 163 02500 / 84 164 02500 | 10,00 29300 | M6/ L14 SW2,5 41,00 28800 | 137,00 29100 | 219,00 28100 |
| 84 163 03200 / 84 164 03200 | 10,00 29300 | M6/ L14 SW2,5 41,00 28800 | 137,00 29100 | 219,00 28100 |
| 84 163 04000 / 84 164 04000 | 10,00 29300 | M6/ L14 SW2,5 41,00 28800 | 137,00 29100 | 219,00 28100 |

| Rørstift    | Spændeskruer | Spændearm    | HM-underlag-D |
|-------------|--------------|--------------|---------------|
| 84 950 ...  | 84 950 ...   | 84 950 ...   | 84 950 ...    |
| DKK<br>Y8   | DKK<br>Y8    | DKK<br>Y8    | DKK<br>Y8     |
| 10,00 29300 | 41,00 28800  | 137,00 29100 | 219,00 28100  |
| 10,00 29300 | 41,00 28800  | 137,00 29100 | 219,00 28100  |
| 10,00 29300 | 41,00 28800  | 137,00 29100 | 219,00 28100  |

## Udskifteligt skærehoved PWLN 95°



Illustrationerne viser højredførelse



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|--------------|----------|------------|----------|---------------------------|-----------|
| 32           | 35       | 40         | 22       | 5                         | WN.. 0804 |
| 40           | 40       | 50         | 27       | 5                         | WN.. 0804 |

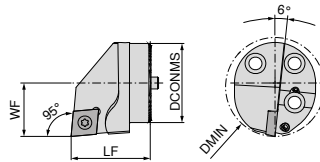
| venstre        | højre          |
|----------------|----------------|
| 84 165 ...     | 84 166 ...     |
| DKK<br>Y8      | DKK<br>Y8      |
| 1.837,00 03200 | 1.837,00 03200 |
| 1.863,00 04000 | 1.863,00 04000 |

Reserve dele  
Til artikelnr.

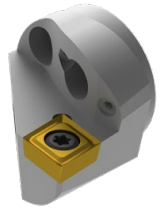
| Reserve dele                | 84 950 ...  | 84 950 ...               | 84 950 ...   | 84 950 ...   |
|-----------------------------|-------------|--------------------------|--------------|--------------|
| Til artikelnr.              | DKK<br>Y8   | DKK<br>Y8                | DKK<br>Y8    | DKK<br>Y8    |
| 84 166 03200 / 84 165 03200 | 10,00 29200 | M8X1/L17 SW3 41,00 28700 | 139,00 28900 | 219,00 27700 |
| 84 166 04000 / 84 165 04000 | 10,00 29200 | M8X1/L17 SW3 41,00 28700 | 139,00 28900 | 219,00 27700 |

| Rørstift    | Spændeskruer | Spændearm    | HM-underlag-W |
|-------------|--------------|--------------|---------------|
| 84 950 ...  | 84 950 ...   | 84 950 ...   | 84 950 ...    |
| DKK<br>Y8   | DKK<br>Y8    | DKK<br>Y8    | DKK<br>Y8     |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27700  |
| 10,00 29200 | 41,00 28700  | 139,00 28900 | 219,00 27700  |

## Udskifteligt skærehoved SCLC 95°



Illustrationerne viser højreudførelse



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|--------------|----------|------------|----------|---------------------------|-----------|
| 25           | 35       | 32         | 17       | 5                         | CC.. 1204 |
| 32           | 35       | 40         | 22       | 5                         | CC.. 1204 |
| 40           | 40       | 50         | 27       | 5                         | CC.. 1204 |

| venstre    |       | højre      |       |
|------------|-------|------------|-------|
| 84 147 ... |       | 84 148 ... |       |
| DKK<br>Y8  |       | DKK<br>Y8  |       |
| 1.459,00   | 02500 | 1.459,00   | 02500 |
| 1.486,00   | 03200 | 1.486,00   | 03200 |
| 1.509,00   | 04000 | 1.509,00   | 04000 |

## Reserve dele

## Til artikelnr.

84 148 02500 / 84 147 02500

84 148 03200 / 84 147 03200

84 148 04000 / 84 147 04000

Fastspændings-  
skrue

84 950 ...

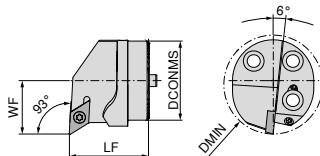
DKK  
Y8

43,00 27500

43,00 27500

43,00 27500

## Udskifteligt skærehoved SDUC 93°



Illustrationerne viser højreudførelse



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|--------------|----------|------------|----------|---------------------------|-----------|
| 25           | 35       | 32         | 17       | 3                         | DC.. 11T3 |
| 32           | 35       | 40         | 22       | 3                         | DC.. 11T3 |
| 40           | 40       | 50         | 27       | 3                         | DC.. 11T3 |

| venstre    |       | højre      |       |
|------------|-------|------------|-------|
| 84 143 ... |       | 84 144 ... |       |
| DKK<br>Y8  |       | DKK<br>Y8  |       |
| 1.459,00   | 02500 | 1.459,00   | 02500 |
| 1.486,00   | 03200 | 1.486,00   | 03200 |
| 1.509,00   | 04000 | 1.509,00   | 04000 |

## Reserve dele

## Til artikelnr.

84 144 02500 / 84 143 02500

84 144 03200 / 84 143 03200

84 144 04000 / 84 143 04000

Fastspændings-  
skrue

84 950 ...

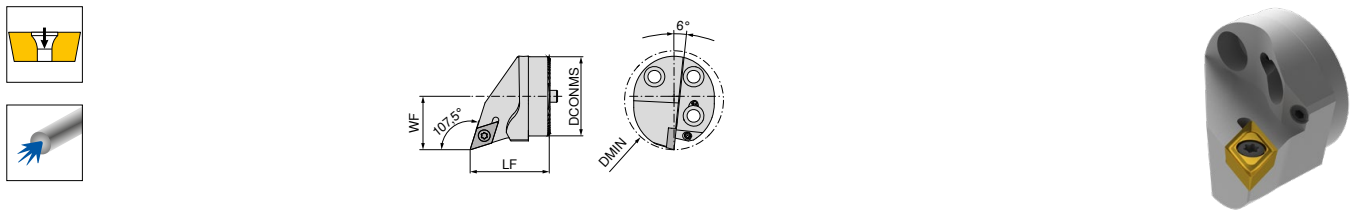
DKK  
Y8

29,00 27600

29,00 27600

29,00 27600

Udskifteligt skærehoved SDQC 107,5°



Illustrationerne viser højreudførelse

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær | venstre    |       | højre      |       |
|--------------|----------|------------|----------|---------------------------|-----------|------------|-------|------------|-------|
|              |          |            |          |                           |           | 84 145 ... |       | 84 146 ... |       |
|              |          |            |          |                           |           | DKK<br>Y8  |       | DKK<br>Y8  |       |
| 25           | 35       | 32         | 17       | 3                         | DC.. 11T3 | 1.459,00   | 02500 | 1.459,00   | 02500 |
| 32           | 35       | 40         | 22       | 3                         | DC.. 11T3 | 1.486,00   | 03200 | 1.486,00   | 03200 |
| 40           | 40       | 50         | 27       | 3                         | DC.. 11T3 | 1.509,00   | 04000 | 1.509,00   | 04000 |

Reservedele  
Til artikelnr.

|                             |       |       |
|-----------------------------|-------|-------|
| 84 146 02500 / 84 145 02500 | 29,00 | 27600 |
| 84 146 03200 / 84 145 03200 | 29,00 | 27600 |
| 84 146 04000 / 84 145 04000 | 29,00 | 27600 |

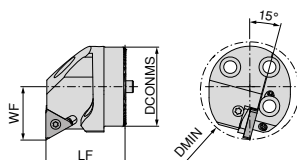
Fastspændings-  
skrue

84 950 ...

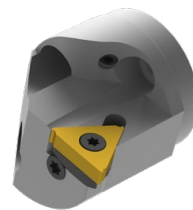
DKK  
Y8

29,00 27600

## Udskifteligt skærehoved til indvendige gevind



Illustrationerne viser højreudførelse



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Fastspændingsmoment<br>Nm | Vendeskær |
|--------------|----------|------------|----------|---------------------------|-----------|
| 25           | 35       | 32         | 17       | 2                         | 16 ..     |
| 32           | 35       | 40         | 22       | 2                         | 16 ..     |
| 40           | 40       | 50         | 27       | 2                         | 16 ..     |

| venstre    |       | højre      |       |
|------------|-------|------------|-------|
| 84 167 ... |       | 84 168 ... |       |
| DKK        |       | DKK        |       |
| Y8         |       | Y8         |       |
| 1.937,00   | 02500 | 1.937,00   | 02500 |
| 2.020,00   | 03200 | 2.020,00   | 03200 |
| 2.126,00   | 04000 | 2.126,00   | 04000 |

Indvendige gevindskær, der passer til, findes i → **kapitel 8 – Drejning med vendeskær, side 6-31**

## Reserve dele

## Til artikelnr.

|              | Underlag |       |          | Skrue-U |       |       | Klemskrue |  |
|--------------|----------|-------|----------|---------|-------|-------|-----------|--|
|              | DKK      |       |          | DKK     |       |       | DKK       |  |
| 84 168 02500 | 259,00   | 29500 | UNC5x7,3 | 52,00   | 29700 | 52,00 | 29400     |  |
| 84 167 02500 | 259,00   | 29600 | UNC5x7,3 | 52,00   | 29700 | 52,00 | 29400     |  |
| 84 168 03200 | 259,00   | 29500 | UNC5x7,3 | 52,00   | 29700 | 52,00 | 29400     |  |
| 84 167 03200 | 259,00   | 29600 | UNC5x7,3 | 52,00   | 29700 | 52,00 | 29400     |  |
| 84 168 04000 | 259,00   | 29500 | UNC5x7,3 | 52,00   | 29700 | 52,00 | 29400     |  |
| 84 167 04000 | 259,00   | 29600 | UNC5x7,3 | 52,00   | 29700 | 52,00 | 29400     |  |

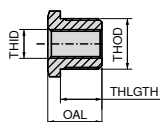
## Fleksibel kølemiddelslange

- ▲ Inkl. formonteret hurtigttilslutning og tilslutningsstik
- ▲ Ekstremt fleksibel og bøjelig
- ▲ Trykbestandig op til 300 bar



| Betegnelse     | BD<br>mm | CND<br>mm | OAL<br>mm | DKK<br>X0 |       |
|----------------|----------|-----------|-----------|-----------|-------|
| MU.KSS-DN3-150 | 6,0      | 3         | 150       | 645,00    | 11005 |
| MU.KSS-DN3-250 | 6,0      | 3         | 250       | 682,00    | 11006 |
| MU.KSS-DN5-200 | 9,5      | 5         | 200       | 737,00    | 11001 |
| MU.KSS-DN5-300 | 9,5      | 5         | 300       | 773,00    | 11002 |
| MU.KSS-DN5-400 | 9,5      | 5         | 400       | 791,00    | 11003 |
| MU.KSS-DN5-500 | 9,5      | 5         | 500       | 809,00    | 11004 |

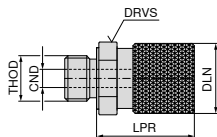
## Gevindadapter



| THID  | THOD  | THLGTH<br>mm | DRVS<br>mm | OAL<br>mm | DKK<br>X0 |       |
|-------|-------|--------------|------------|-----------|-----------|-------|
| G1/8" | G1/4" | 11,5         | 17         | 15,0      | 109,00    | 01005 |
| G1/8" | M8x1  | 11,5         | 14         | 15,0      | 109,00    | 01006 |
| G1/8" | M12x1 | 11,5         | 14         | 15,0      | 109,00    | 01007 |
| G1/8" | M14x1 | 11,5         | 17         | 15,0      | 109,00    | 01008 |
| M8x1  | G1/4" | 11,5         | 17         | 15,0      | 109,00    | 01003 |
| M8x1  | M12x1 | 11,5         | 14         | 15,0      | 109,00    | 01001 |
| M8x1  | M14x1 | 11,5         | 17         | 15,0      | 109,00    | 01002 |
| M8x1  | G1/8" | 11,5         | 14         | 23,5      | 109,00    | 01004 |

## Hurtig tilslutning

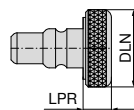
- ▲ Trykbestandig op til mindst 400 bar
- ▲ Takket være kliksystemet kan fordelingen af kølemidlet hurtigt ændres uden at skrues af



| THOD  | BD<br>mm | DLN<br>mm | LPR<br>mm | CND<br>mm | DRVS<br>mm | DKK<br>X0 |       |
|-------|----------|-----------|-----------|-----------|------------|-----------|-------|
| G1/8" | 16       | 15,5      | 21,5      | 4         | 14         | 240,00    | 15001 |

## Prop

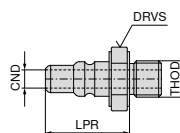
- ▲ Til lukning af hurtigttilslutningen for at beskytte mod kontaminering



| Betegnelse | LPR<br>mm | DLN<br>mm | DKK<br>X0 |       |
|------------|-----------|-----------|-----------|-------|
| MU.KSVS    | 5,5       | 15,5      | 32,00     | 17001 |

## Koblingsstik

- ▲ Trykbestandig op til mindst 400 bar



| Betegnelse   | LPR<br>mm | CND<br>mm | DRVS<br>mm | OAL<br>mm | DKK<br>X0 |       |
|--------------|-----------|-----------|------------|-----------|-----------|-------|
| MU.KSKS-M8x1 | 18,5      | 4         | 12         | 19        | 104,00    | 13001 |

## Lukkeskrue G1/8"

- ▲ Maksimalt 200 bar / 2900 psi
- ▲ Tætningsring ikke påkrævet



| Betegnelse | THS-<br>ZMS | DKK<br>X0 |     |
|------------|-------------|-----------|-----|
| VS.G1/8    | G1/8"       | 156,00    | 010 |

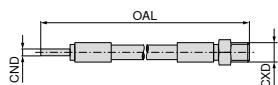
## Vinklet kølemiddelttilslutning til fordeler



| Betegnelse   | THOD  | THID  | DKK<br>X0 |       |
|--------------|-------|-------|-----------|-------|
| MU.KS-KA-KSV | G1/8" | G1/8" | 305,00    | 18003 |

## Slange (studs/gevind)

- ▲ Maksimalt 200 bar / 2900 psi
- ▲ Tætningsring ikke nødvendig



| 72 305 ...    |        |           |           |
|---------------|--------|-----------|-----------|
| Betegnelse    | THSZMS | CXD<br>mm | OAL<br>mm |
| HDKS.150.M5-4 | M5     | 4         | 150       |
| HDKS.200.M5-4 | M5     | 4         | 200       |
| HDKS.300.M5-4 | M5     | 4         | 300       |
| HDKS.500.M5-4 | M5     | 4         | 500       |

72 305 ...

DKK

X0

453,00

459,00

455,00

475,00

010

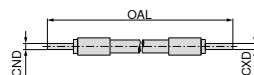
021

033

045

## Slange (studs/studs)

- ▲ Maksimalt 200 bar / 2900 psi



| 72 305 ...   |           |           |           |
|--------------|-----------|-----------|-----------|
| Betegnelse   | CND<br>mm | CXD<br>mm | OAL<br>mm |
| HDKS.150.4-4 | 4         | 4         | 150       |
| HDKS.200.4-4 | 4         | 4         | 200       |
| HDKS.300.4-4 | 4         | 4         | 300       |
| HDKS.500.4-4 | 4         | 4         | 500       |

72 305 ...

DKK

X0

417,00

423,00

425,00

439,00

003

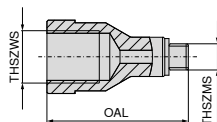
014

025

037

## Reduktionsforskruring

- ▲ Maksimalt 200 bar / 2900 psi
- ▲ Inkl. tætningsring



| 72 301 ...      |        |        |           |
|-----------------|--------|--------|-----------|
| Betegnelse      | THSZWS | THSZMS | OAL<br>mm |
| RV.100.M5-M6    | M6     | M5     | 15        |
| RV.100.M5-M8x1  | M8x1   | M5     | 23        |
| RV.100.M5-M10x1 | M10x1  | M5     | 27        |
| RV.100.M5-G1/8  | G1/8"  | M5     | 27        |

72 301 ...

DKK

X0

287,00

287,00

287,00

287,00

001

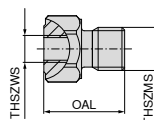
003

005

004

## Reduktionsforskruring

- ▲ Maksimalt 200 bar / 2900 psi
- ▲ Tætningsring ikke nødvendig



| 72 301 ...      |        |        |           |
|-----------------|--------|--------|-----------|
| Betegnelse      | THSZWS | THSZMS | OAL<br>mm |
| RV.100.M6-M5    | M5     | M6     | 18        |
| RV.100.M8x1-M5  | M5     | M8x1   | 15        |
| RV.100.M10x1-M5 | M5     | M10x1  | 15        |
| RV.100.G1/8-M5  | M5     | G1/8"  | 15        |

72 301 ...

DKK

X0

287,00

287,00

287,00

287,00

002

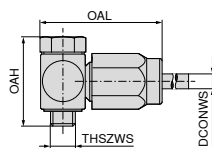
008

007

006

## Drejeforskruning

▲ Maksimalt 200 bar / 2900 psi

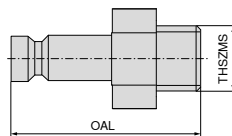


| 72 307 ...   |              |           |        |           |            |
|--------------|--------------|-----------|--------|-----------|------------|
| Betegnelse   | DCONWS<br>mm | OAH<br>mm | THSZMS | OAL<br>mm | DKK<br>X0  |
| KA.SV.M5-4   | 4            | 21        | M5     | 28        | 962,00 017 |
| KA.SV.G1/8-4 | 4            | 30        | G1/8"  | 37        | 921,00 012 |

## Hurtig forbindelse (stik)

▲ Maksimalt 200 bar / 2900 psi

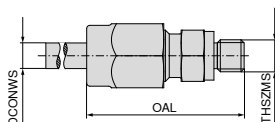
▲ Tætningsring ikke nødvendig



| 72 320 ... |        |           |           |     |
|------------|--------|-----------|-----------|-----|
| Betegnelse | THSZMS | OAL<br>mm | DKK<br>X0 |     |
| SAG.M5     | M5     | 20        | 430,00    | 001 |

## Lige forskruring

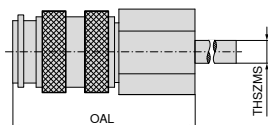
▲ Maksimalt 200 bar / 2900 psi



| 72 307 ... |              |        |           |           |     |
|------------|--------------|--------|-----------|-----------|-----|
| Betegnelse | DCONWS<br>mm | THSZMS | OAL<br>mm | DKK<br>X0 |     |
| KA. M5-4   | 4            | M5     | 27        | 293,00    | 009 |
| KA. G1/8-4 | 4            | G1/8"  | 32        | 254,00    | 003 |

## Hurtig forbindelse (kobling)

▲ Maksimalt 200 bar / 2900 psi



| 72 319 ... |        |           |           |     |
|------------|--------|-----------|-----------|-----|
| Betegnelse | THSZMS | OAL<br>mm | DKK<br>X0 |     |
| KIG.M5     | M5     | 26        | 1.252,00  | 001 |

## Materialeeksempler til skæredatatabellerne

|   | Materialeundergruppe                                | Indeks | Sammensætning / struktur / varmebehandling |                   | Styrke<br>N/mm <sup>2</sup> / HB / HRC | Materiale-<br>nummer | Materiale-<br>betegnelse   | Materiale-<br>nummer | Materiale-<br>betegnelse |
|---|-----------------------------------------------------|--------|--------------------------------------------|-------------------|----------------------------------------|----------------------|----------------------------|----------------------|--------------------------|
| P | Ulegeret stål                                       | P.1.1  | < 0,15 % C                                 | Udglødet          | 420 N/mm <sup>2</sup> / 125 HB         | 1.0401               | C15                        | 1.1141               | Ck15                     |
|   |                                                     | P.1.2  | < 0,45 % C                                 | Udglødet          | 640 N/mm <sup>2</sup> / 190 HB         | 1.1191               | C45E                       | 1.0718               | 9SMnPb28                 |
|   |                                                     | P.1.3  |                                            | Sejhærdet         | 840 N/mm <sup>2</sup> / 250 HB         | 1.1191               | C45E                       | 1.0535               | C55                      |
|   |                                                     | P.1.4  | < 0,75 % C                                 | Udglødet          | 910 N/mm <sup>2</sup> / 270 HB         | 1.1223               | C60R                       | 1.0535               | C55                      |
|   |                                                     | P.1.5  |                                            | Sejhærdet         | 1010 N/mm <sup>2</sup> / 300 HB        | 1.1223               | C60R                       | 1.0727               | 45S20                    |
|   | Lavtlegeret stål                                    | P.2.1  |                                            | Udglødet          | 610 N/mm <sup>2</sup> / 180 HB         | 1.7131               | 16MnCr5                    | 1.6587               | 17CrNiMo6                |
|   |                                                     | P.2.2  |                                            | Sejhærdet         | 930 N/mm <sup>2</sup> / 275 HB         | 1.7131               | 16MnCr5                    | 1.6587               | 17CrNiMo6                |
|   |                                                     | P.2.3  |                                            | Sejhærdet         | 1010 N/mm <sup>2</sup> / 300 HB        | 1.7225               | 42CrMo4                    | 1.3505               | 100Cr6                   |
|   |                                                     | P.2.4  |                                            | Sejhærdet         | 1200 N/mm <sup>2</sup> / 375 HB        | 1.7225               | 42CrMo4                    | 1.3505               | 100Cr6                   |
|   | Højtlegeret stål og<br>højtlegeret værktøjsstål     | P.3.1  |                                            | Udglødet          | 680 N/mm <sup>2</sup> / 200 HB         | 1.4021               | X20Cr13                    | 1.4034               | X46Cr13                  |
|   |                                                     | P.3.2  |                                            | Hærdet og anløbet | 1100 N/mm <sup>2</sup> / 300 HB        | 1.2343               | X38CrMoV5-1                | 1.4034               | X46Cr13                  |
|   |                                                     | P.3.3  |                                            | Hærdet og anløbet | 1300 N/mm <sup>2</sup> / 400 HB        | 1.2343               | X38CrMoV5-1                | 1.4034               | X46Cr13                  |
|   | Rustfrit stål                                       | P.4.1  | Ferritisk / martensitisk                   | Udglødet          | 680 N/mm <sup>2</sup> / 200 HB         | 1.4016               | X6Cr17                     | 1.2316               | X36CrMo16                |
|   |                                                     | P.4.2  | Martensitisk                               | Sejhærdet         | 1010 N/mm <sup>2</sup> / 300 HB        | 1.4112               | X90CrMoV18                 | 1.2316               | X36CrMo16                |
| M | Rustfrit stål                                       | M.1.1  | Austenitisk / austenitisk-ferritisk        | Underkølet        | 610 N/mm <sup>2</sup> / 180 HB         | 1.4301               | X5CrNi18-10                | 1.4571               | X6CrNiMoTi17-12-2        |
|   |                                                     | M.2.1  | Austenitisk                                | Sejhærdet         | 300 HB                                 | 1.4841               | X15CrNiSi25-21             | 1.4539               | X1NiCrMoCu25-20-5        |
|   |                                                     | M.3.1  | Austenitisk / ferritisk (Duplex)           |                   | 780 N/mm <sup>2</sup> / 230 HB         | 1.4462               | X2CrNiMoN22-5-3            | 1.4501               | X2CrNiMoCuWN25-7-4       |
| K | Gråt støbejern                                      | K.1.1  | Perlittisk / ferritisk                     |                   | 350 N/mm <sup>2</sup> / 180 HB         | 0.6010               | GG-10                      | 0.6025               | GG-25                    |
|   |                                                     | K.1.2  | Perlittisk (martensitisk)                  |                   | 500 N/mm <sup>2</sup> / 260 HB         | 0.6030               | GG-30                      | 0.6045               | GG-45                    |
|   | Støbejern med kuglegråfit                           | K.2.1  | Ferritisk                                  |                   | 540 N/mm <sup>2</sup> / 160 HB         | 0.7040               | GGG-40                     | 0.7060               | GGG-60                   |
|   |                                                     | K.2.2  | Perlittisk                                 |                   | 845 N/mm <sup>2</sup> / 250 HB         | 0.7070               | GGG-70                     | 0.7080               | GGG-80                   |
|   | Aduceret støbejern                                  | K.3.1  | Ferritisk                                  |                   | 440 N/mm <sup>2</sup> / 130 HB         | 0.8035               | GTW-35-04                  | 0.8045               | GTW-45                   |
|   |                                                     | K.3.2  | Perlittisk                                 |                   | 780 N/mm <sup>2</sup> / 230 HB         | 0.8165               | GTS-65-02                  | 0.8170               | GTS-70-02                |
| N | Aluminium – smedelegering                           | N.1.1  | Ikke hærdbar                               |                   | 60 HB                                  | 3.0255               | Al99,5                     | 3.3315               | AlMg1                    |
|   |                                                     | N.1.2  | Hærdbar                                    | Hærdet            | 340 N/mm <sup>2</sup> / 100 HB         | 3.1355               | AlCuMg2                    | 3.2315               | AlMgSi1                  |
|   | Aluminium – støbelegering                           | N.2.1  | ≤ 12 % Si, ikke hærdbar                    |                   | 250 N/mm <sup>2</sup> / 75 HB          | 3.2581               | G-AlSi12                   | 3.2163               | G-AlSi9Cu3               |
|   |                                                     | N.2.2  | ≤ 12 % Si, hærdbar                         | Hærdet            | 300 N/mm <sup>2</sup> / 90 HB          | 3.2134               | G-AlSi5Cu1Mg               | 3.2373               | G-AlSi9Mg                |
|   |                                                     | N.2.3  | > 12 % Si, ikke hærdbar                    |                   | 440 N/mm <sup>2</sup> / 130 HB         |                      | G-AlSi17Cu4Mg              |                      | G-AlSi18CuNiMg           |
|   | Kobber og<br>kobberlegeringer<br>(bronze / messing) | N.3.1  | Automatlegeringer, PB > 1 %                |                   | 375 N/mm <sup>2</sup> / 110 HB         | 2.0380               | CuZn39Pb2 (Ms58)           | 2.0410               | CuZn44Pb2                |
|   |                                                     | N.3.2  | CuZn, CuSnZn                               |                   | 300 N/mm <sup>2</sup> / 90 HB          | 2.0331               | CuZn15                     | 2.4070               | CuZn28Sn1As              |
|   |                                                     | N.3.3  | CuSn, blyfri kobber og elektrolytkobber    |                   | 340 N/mm <sup>2</sup> / 100 HB         | 2.0060               | E-Cu57                     | 2.0590               | CuZn40Fe                 |
|   | Magnesiumlegeringer                                 | N.4.1  | Magnesium og magnesium-legeringer          |                   | 70 HB                                  | 3.5612               | MgAl6Zn                    | 3.5312               | MgAl3Zn                  |
| S | Varmebestandige<br>legeringer                       | S.1.1  | Fe-basis                                   | Udglødet          | 680 N/mm <sup>2</sup> / 200 HB         | 1.4864               | X12NiCrSi 36-16            | 1.4865               | G-X40NiCrSi38-18         |
|   |                                                     | S.1.2  |                                            | Hærdet            | 950 N/mm <sup>2</sup> / 280 HB         | 1.4980               | X6NiCrTiMoVB25-15-2        | 1.4876               | X10NiCrAlTi32-20         |
|   |                                                     | S.2.1  | Ni- eller Co basis                         | Udglødet          | 840 N/mm <sup>2</sup> / 250 HB         | 2.4631               | NiCr20TiAl (Nimonic80A)    | 3.4856               | NiCr22Mo9Nb              |
|   |                                                     | S.2.2  |                                            | Hærdet            | 1180 N/mm <sup>2</sup> / 350 HB        | 2.4668               | NiCr19Nb5Mo3 (Inconel 718) | 2.4955               | NiFe25Cr20NbTi           |
|   |                                                     | S.2.3  |                                            | Støbt             | 1080 N/mm <sup>2</sup> / 320 HB        | 2.4765               | CoCr20W15Ni                | 1.3401               | G-X120Mn12               |
|   | Titanlegeringer                                     | S.3.1  | Rentitan                                   |                   | 400 N/mm <sup>2</sup>                  | 3.7025               | Ti99,8                     | 3.7034               | Ti99,7                   |
|   |                                                     | S.3.2  | Alpha- + Beta legeringer                   | Hærdet            | 1050 N/mm <sup>2</sup> / 320 HB        | 3.7165               | TiAl6V4                    | Ti-6246              | Ti-6Al-2Sn-4Zr-6Mo       |
|   |                                                     | S.3.3  | Beta legeringer                            |                   | 1400 N/mm <sup>2</sup> / 410 HB        | Ti555.3              | Ti-5Al-5V-5Mo-3Cr          | R56410               | Ti-10V-2Fe-3Al           |
| H | Hærdet stål                                         | H.1.1  |                                            | Hærdet og anløbet | 46–55 HRC                              |                      |                            |                      |                          |
|   |                                                     | H.1.2  |                                            | Hærdet og anløbet | 56–60 HRC                              |                      |                            |                      |                          |
|   |                                                     | H.1.3  |                                            | Hærdet og anløbet | 61–65 HRC                              |                      |                            |                      |                          |
|   |                                                     | H.1.4  |                                            | Hærdet og anløbet | 66–70 HRC                              |                      |                            |                      |                          |
|   | Hårdt støbegods                                     | H.2.1  |                                            | Støbt             | 400 HB                                 |                      |                            |                      |                          |
|   | Hærdet støbejern                                    | H.3.1  |                                            | Hærdet og anløbet | 55 HRC                                 |                      |                            |                      |                          |
| O | Ikke-metalliske<br>materialer                       | O.1.1  | Kunststoffer, duroplastisk                 |                   | ≤ 150 N/mm <sup>2</sup>                |                      |                            |                      |                          |
|   |                                                     | O.1.2  | Kunststoffer, termoplastisk                |                   | ≤ 100 N/mm <sup>2</sup>                |                      |                            |                      |                          |
|   |                                                     | O.2.1  | Aramidfiberforstærket                      |                   | ≤ 1000 N/mm <sup>2</sup>               |                      |                            |                      |                          |
|   |                                                     | O.2.2  | Glas-/kulfiberforstærket                   |                   | ≤ 1000 N/mm <sup>2</sup>               |                      |                            |                      |                          |
|   |                                                     | O.3.1  | Grafit                                     |                   |                                        |                      |                            |                      |                          |

\* Brudstyrke



## Vejledende skæredata

| Indeks | DRAGONSKIN           |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       | H210T | H10T<br>H216T |
|--------|----------------------|-------|---------|-----------|-----------|-----------|---------|---------|---------|---------|---------|---------------------------------|-------------------------|-----------------------|-------|---------------|
|        | TCM407               | TCM10 | CTEP110 | CTCP115-P | CTCP125-P | CTCP135-P | CTCK110 | CTCK120 | CTPM125 | CTCM120 | CTCM130 | CTPX710<br>-F34<br>-M34<br>-M42 | CTPX710<br>-25P<br>-25Q | CTPX715<br>-27<br>-29 |       |               |
|        | v <sub>c</sub> m/min |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| P.1.1  | 380                  | 310   | 460     | 370       | 295       | 210       | 395     | 330     | 200     | 230     | 185     | 325                             | 340                     | 275                   |       |               |
| P.1.2  | 330                  | 265   | 400     | 315       | 250       | 175       | 345     | 280     | 170     | 200     | 150     | 290                             | 300                     | 235                   |       |               |
| P.1.3  | 280                  | 230   | 350     | 270       | 210       | 145       | 300     | 240     | 140     | 175     | 125     | 250                             | 260                     | 200                   |       |               |
| P.1.4  | 265                  | 210   | 330     | 250       | 200       | 135       | 280     | 220     | 130     | 165     | 115     | 240                             | 250                     | 190                   |       |               |
| P.1.5  | 240                  | 190   | 300     | 230       | 180       | 120       | 260     | 200     | 120     | 150     | 100     | 220                             | 235                     | 170                   |       |               |
| P.2.1  | 335                  | 270   | 410     | 325       | 260       | 180       | 350     | 290     | 175     | 200     | 160     | 290                             | 300                     | 240                   |       |               |
| P.2.2  | 260                  | 210   | 325     | 250       | 195       | 130       | 280     | 220     | 130     | 160     | 110     | 235                             | 250                     | 185                   |       |               |
| P.2.3  | 240                  | 190   | 300     | 230       | 180       | 120       | 260     | 200     | 120     | 150     | 100     | 220                             | 235                     | 170                   |       |               |
| P.2.4  | 180                  | 145   | 230     | 170       | 130       | 85        | 200     | 150     | 80      | 115     | 60      | 175                             | 190                     | 125                   |       |               |
| P.3.1  | 280                  | 220   | 345     | 200       | 170       | 150       | 270     | 220     | 140     | 160     | 125     | 140                             | 150                     | 140                   |       |               |
| P.3.2  | 225                  | 170   | 280     | 140       | 105       | 95        | 225     | 175     | 100     | 115     | 80      | 85                              | 95                      | 80                    |       |               |
| P.3.3  | 170                  | 115   | 210     | 85        | 40        | 35        | 180     | 130     | 50      | 75      | 40      | 30                              | 35                      | 25                    |       |               |
| P.4.1  | 280                  | 220   | 345     | 200       | 170       | 155       |         |         | 140     | 160     | 125     | 140                             | 155                     | 140                   |       |               |
| P.4.2  | 250                  | 195   | 310     | 170       | 135       | 125       |         |         | 120     | 140     | 100     | 115                             | 130                     | 110                   |       |               |
| M.1.1  | 280                  | 220   | 345     |           |           | 155       |         |         | 140     | 160     | 125     | 140                             | 150                     | 140                   |       |               |
| M.2.1  |                      |       |         |           |           | 95        |         |         | 100     | 115     | 80      | 85                              | 90                      | 80                    |       |               |
| M.3.1  |                      |       |         |           |           | 135       |         |         | 130     | 150     | 110     | 125                             | 130                     | 120                   |       |               |
| K.1.1  |                      |       | 410     | 255       | 170       |           | 400     | 275     |         |         |         |                                 |                         | 200                   | 170   | 140           |
| K.1.2  |                      |       | 310     | 235       | 160       |           | 310     | 265     |         |         |         |                                 |                         | 160                   | 130   | 115           |
| K.2.1  | 355                  | 260   | 440     | 270       | 180       |           | 320     | 290     |         |         |         |                                 |                         | 190                   | 180   | 150           |
| K.2.2  | 315                  | 215   | 350     | 205       | 160       |           | 275     | 230     |         |         |         |                                 |                         | 150                   | 130   | 110           |
| K.3.1  | 325                  | 300   | 415     | 250       | 200       |           | 310     | 275     |         |         |         |                                 |                         | 210                   | 190   | 170           |
| K.3.2  | 250                  | 205   | 250     | 210       | 160       |           | 265     | 230     |         |         |         |                                 |                         | 180                   | 160   | 140           |
| N.1.1  |                      |       |         |           |           |           |         |         |         |         |         | 1840                            | 1840                    | 1750                  | 1650  | 1400          |
| N.1.2  |                      |       |         |           |           |           |         |         |         |         |         | 1600                            | 1600                    | 1500                  | 1350  | 1100          |
| N.2.1  |                      |       |         |           |           |           |         |         |         |         |         | 1250                            | 1250                    | 1200                  | 1200  | 950           |
| N.2.2  |                      |       |         |           |           |           |         |         |         |         |         | 1250                            | 1250                    | 1200                  | 1100  | 950           |
| N.2.3  |                      |       |         |           |           |           |         |         |         |         |         | 750                             | 750                     | 700                   | 600   | 500           |
| N.3.1  |                      |       |         |           |           |           |         |         |         |         |         | 650                             | 650                     | 625                   | 525   | 425           |
| N.3.2  |                      |       |         |           |           |           |         |         |         |         |         | 630                             | 630                     | 600                   | 500   | 400           |
| N.3.3  |                      |       |         |           |           |           |         |         |         |         |         | 500                             | 500                     | 475                   | 375   | 275           |
| N.4.1  |                      |       |         |           |           |           |         |         |         |         |         | 340                             | 340                     | 325                   | 275   | 225           |
| S.1.1  |                      |       |         |           |           |           |         |         |         |         | 35      | 100                             | 110                     | 40                    | 45    |               |
| S.1.2  |                      |       |         |           |           |           |         |         |         |         | 25      | 80                              | 85                      | 30                    | 35    |               |
| S.2.1  |                      |       |         |           |           |           |         |         |         |         | 20      | 65                              | 75                      | 30                    | 35    |               |
| S.2.2  |                      |       |         |           |           |           |         |         |         |         | 20      | 40                              | 45                      | 25                    | 25    |               |
| S.2.3  |                      |       |         |           |           |           |         |         |         |         | 20      | 40                              | 45                      | 20                    | 20    |               |
| S.3.1  |                      |       |         |           |           |           |         |         |         |         | 110     | 95                              | 100                     | 110                   | 110   |               |
| S.3.2  |                      |       |         |           |           |           |         |         |         |         | 65      | 55                              | 60                      | 70                    | 70    |               |
| S.3.3  |                      |       |         |           |           |           |         |         |         |         | 45      | 40                              | 45                      | 50                    | 50    |               |
| H.1.1  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| H.1.2  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| H.1.3  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| H.1.4  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| H.2.1  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| H.3.1  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| O.1.1  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         | 140                   | 160   | 130           |
| O.1.2  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| O.2.1  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         | 150                   | 140   | 105           |
| O.2.2  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |
| O.3.1  |                      |       |         |           |           |           |         |         |         |         |         |                                 |                         |                       |       |               |



Skæredataene er afhængige af de eksterne forhold, f.eks. stabiliteten af værktøjs- og emneopspænding, materiale og maskintype!  
De angivne værdier udgør vejledende skæredata, og skal tilpasses efter de givne forhold!

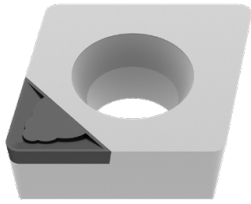
## Vejledende skæredata for diamantsorter CTD PD20 / PS30 / PU20 / CD10 / MD05

| Indeks                  | Materialegruppe                                                                                                              |                                                                                                                           | $a_p = 0,04-0,4 \text{ mm}$<br>Ruhedsdybde $R_z$ i $\mu\text{m}$ |                                                 | $a_p = 0,4-1,0 \text{ mm}$<br>Ruhedsdybde $R_z$ i $\mu\text{m}$ |                                                 | $a_p = 0,4-2,5 \text{ mm}$<br>Ruhedsdybde $R_z$ i $\mu\text{m}$ |                                                 |
|-------------------------|------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------|-------------------------------------------------|-----------------------------------------------------------------|-------------------------------------------------|-----------------------------------------------------------------|-------------------------------------------------|
|                         |                                                                                                                              |                                                                                                                           | 2,5-5,0                                                          | 5,0-10                                          | 2,5-5,0                                                         | 5,0-10                                          | 2,5-5,0                                                         | 5,0-10                                          |
|                         |                                                                                                                              |                                                                                                                           | CTD ...                                                          | CTD ...                                         | CTD ...                                                         | CTD ...                                         | CTD ...                                                         | CTD ...                                         |
| N.1.1<br>N.1.2          | Aluminium-<br>smødelegeringer uden Si<br>$f=0,05-0,5 \text{ mm/o}$                                                           |  Skæremateriale<br>$v_c \text{ m/min}$   | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                  | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                 | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                 | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b> |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$   | PD20 / CD10<br><b>min. 400</b>                                   |                                                 | PD20 / CD10<br><b>min. 400</b>                                  |                                                 | PD20 / CD10<br><b>min. 400</b>                                  |                                                 |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$   | PD20 / PU20<br><b>min. 400</b>                                   | PD20 / PU20<br><b>min. 400</b>                  | PD20 / PU20<br><b>min. 400</b>                                  | PD20 / PU20<br><b>min. 400</b>                  | PD20 / PU20<br><b>min. 400</b>                                  | PD20 / PU20<br><b>min. 400</b>                  |
| N.2.1                   | Aluminium-<br>støbelegeringer<br>$Si \leq 12\%$ – hærdet<br>eller<br>$Si=12-20\%$ – ikke hærdet<br>$f=0,05-0,5 \text{ mm/o}$ |  Skæremateriale<br>$v_c \text{ m/min}$   | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 600</b>                  | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 600</b> | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 600</b>                 | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 600</b> | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 600</b>                 | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 600</b> |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$   | PD20 / PU20 /<br>CD10<br><b>min. 400</b>                         | PD20 / PU20 /<br>CD10<br><b>min. 400</b>        | PD20 / PU20 /<br>CD10<br><b>min. 400</b>                        | PS30 / PU20 /<br>CD10<br><b>min. 600</b>        | PS30 / PU20 /<br>CD10<br><b>min. 400</b>                        | PS30 / PU20 /<br>CD10<br><b>min. 400</b>        |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$   | PS30<br><b>min. 600</b>                                          | PS30<br><b>min. 600</b>                         | PS30<br><b>min. 600</b>                                         | PS30<br><b>min. 600</b>                         | PS30<br><b>min. 600</b>                                         |                                                 |
| N.2.2<br>N.2.3          | Aluminium-<br>smødelegeringer<br>$Si=12-20\%$<br>$f=0,05-0,5 \text{ mm/o}$                                                   |  Skæremateriale<br>$v_c \text{ m/min}$   | PU20 / CD10 /<br>MD05<br><b>min. 800</b>                         | PU20 / CD10 /<br>MD05<br><b>min. 400</b>        | PU20 / CD10 /<br>MD05<br><b>min. 700</b>                        | PU20 / CD10 /<br>MD05<br><b>min. 400</b>        | PU20 / CD10 /<br>MD05<br><b>min. 600</b>                        | PU20 / CD10 /<br>MD05<br><b>min. 400</b>        |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ | PU20 / CD10<br><b>min. 600</b>                                   |                                                 | PU20 / CD10<br><b>min. 600</b>                                  |                                                 | PU20 / CD10<br><b>min. 600</b>                                  |                                                 |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ |                                                                  | PU20<br><b>min. 600</b>                         |                                                                 | PU20<br><b>min. 600</b>                         |                                                                 |                                                 |
| N.3.1<br>N.3.2<br>N.3.3 | Kobber- og<br>smødelegeringer<br>$f=0,05-0,5 \text{ mm/o}$                                                                   |  Skæremateriale<br>$v_c \text{ m/min}$ | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                  | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                 | PS30 / PU20 /<br>CD10 / MD05<br><b>300-1600</b> | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                 | PD20 / PU20 /<br>CD10 / MD05<br><b>min. 400</b> |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ | PU20 / CD10<br><b>min. 300</b>                                   | PD20 / PU20 /<br>CD10<br><b>min. 300</b>        | PD20 / PU20 /<br>CD10<br><b>min. 400</b>                        | PS30 / PU20 /<br>CD10<br><b>min. 300</b>        | PD20 / PU20 /<br>CD10<br><b>min. 400</b>                        | PD20 / PU20 /<br>CD10<br><b>min. 300</b>        |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ |                                                                  | PD20 / PU20<br><b>min. 300</b>                  |                                                                 | PS30 / PU20<br><b>min. 300</b>                  | PD20 / PU20<br><b>min. 300</b>                                  | PS30 / PU20<br><b>min. 200</b>                  |
| O.1.1<br>O.1.2          | Plastmaterialer med<br>armering (akrylglas)<br>$f=0,05-0,7 \text{ mm/o}$                                                     |  Skæremateriale<br>$v_c \text{ m/min}$ |                                                                  | PD20 / CD10 /<br>MD05<br><b>min. 400</b>        |                                                                 | PD20 / CD10 /<br>MD05<br><b>min. 300</b>        |                                                                 | PS30 / CD10 /<br>MD05<br><b>min. 200</b>        |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ |                                                                  | PD20 / CD10<br><b>min. 300</b>                  |                                                                 | PD20 / CD10<br><b>min. 200</b>                  |                                                                 | PS30 / CD10<br><b>min. 200</b>                  |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ |                                                                  | PD20 / CD10<br><b>min. 400</b>                  |                                                                 | PD20 / CD10<br><b>min. 300</b>                  |                                                                 | PD20 / CD10<br><b>min. 200</b>                  |
| O.2.1<br>O.2.2          | Plastmaterialer<br>med armering<br>(glasfiber, kulfiberforstærket)<br>$f=0,05-0,7 \text{ mm/o}$                              |  Skæremateriale<br>$v_c \text{ m/min}$ | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 500</b>                  |                                                 | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 400</b>                 | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 300</b> | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 300</b>                 | PS30 / PU20 /<br>CD10 / MD05<br><b>min. 200</b> |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ | PS30 / PU20 /<br>CD10<br><b>min. 400</b>                         |                                                 | PS30 / PU20 /<br>CD10<br><b>min. 300</b>                        | PS30 / PU20 /<br>CD10<br><b>min. 200</b>        | PS30 / PU20 /<br>CD10<br><b>min. 200</b>                        | PS30 / PU20 /<br>CD10<br><b>min. 200</b>        |
|                         |                                                                                                                              |  Skæremateriale<br>$v_c \text{ m/min}$ | PU20<br><b>min. 500</b>                                          |                                                 | PU20<br><b>min. 400</b>                                         | PU20<br><b>min. 300</b>                         | PU20<br><b>min. 300</b>                                         |                                                 |
| O.3.1                   | Grafit                                                                                                                       | Skæremateriale<br>$v_c \text{ m/min}$                                                                                     | PD20 / PS30 /<br>PU20 / CD10<br><b>min. 100</b>                  |                                                 | PD20 / PS30 /<br>PU20 / CD10<br><b>min. 100</b>                 |                                                 | PD20 / PS30 /<br>PU20 / CD10<br><b>min. 100</b>                 |                                                 |

 Kontinuerlig spån Variabel spån Afbrudt spån

## Vejledende skæredata for CB-spånbrydergeometrier

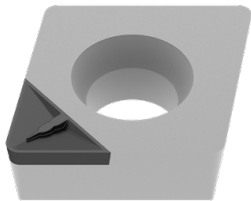
## -CB1



| 3D-spångeometrier -CB1 |          |       |              |       |
|------------------------|----------|-------|--------------|-------|
| Skæreradius            | $a_p$ mm |       | $f_z$ i mm/o |       |
|                        | min.     | Maks. | min.         | Maks. |
| 0,1 mm                 | 0,05     | 0,30  | 0,02         | 0,05  |
| 0,2 mm                 | 0,06     | 0,40  | 0,03         | 0,08  |
| 0,4 mm                 | 0,10     | 0,80  | 0,04         | 0,15  |
| 0,8 mm                 | 0,15     | 1,00  | 0,08         | 0,20  |
| 1,2 mm                 | 0,30     | 1,50  | 0,12         | 0,25  |

- ▲ Finish og superfinish
- ▲ Ekstremt skarp skærgeometri
- ▲ Spåndybde  $a_p$ : 0,05-1,5 mm
- ▲ Laveste skæretrek for den højeste nøjagtighed
- ▲ Til bearbejdning af tyndvæggede og ustabile emner

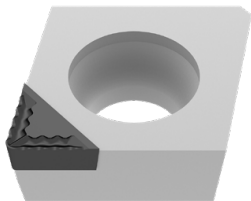
## -CB2



| 3D-spångeometrier -CB2 |          |       |              |       |
|------------------------|----------|-------|--------------|-------|
| Skæreradius            | $a_p$ mm |       | $f_z$ i mm/o |       |
|                        | min.     | Maks. | min.         | Maks. |
| 0,2 mm                 | 0,50     | 0,80  | 0,08         | 0,12  |
| 0,4 mm                 | 0,60     | 1,50  | 0,08         | 0,20  |
| 0,8 mm                 | 0,70     | 1,50  | 0,15         | 0,30  |
| 1,2 mm                 | 0,80     | 2,00  | 0,20         | 0,40  |

- ▲ Semifinish og finishbearbejdning
- ▲ Let negativ skærgeometri
- ▲ Spåndybde  $a_p$ : 0,5–2,0 mm
- ▲ Høj overfladekvalitet ved samtidig meget snævre tolerancer
- ▲ Til bearbejdning af massive emner samt under stabile betingelser

## -CB3



| 3D-spångeometrier -CB3 |          |       |              |       |
|------------------------|----------|-------|--------------|-------|
| Skæreradius            | $a_p$ mm |       | $f_z$ i mm/o |       |
|                        | min.     | Maks. | min.         | Maks. |
| 0,4 mm                 | 1,00     | 3,00  | 0,10         | 0,20  |
| 0,8 mm                 | 1,00     | 3,00  | 0,15         | 0,35  |

- ▲ Medium- og skubbearbejdning
- ▲ Meget aggressiv spånbryder
- ▲ Spåndybde  $a_p$ : 1,0–3,0 mm
- ▲ Stabile komponentbetingelser er nødvendige
- ▲ Køling kræves

## Vejledende værdier for skæredata for negative skær

| Betegnelse  | -CF20 (Cermet) |             |       |                |            |       | -F50 |             |       |                |            |       |
|-------------|----------------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|
|             | f              |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       |
|             | min.           | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. |
|             | mm/O           |             |       | mm             |            |       | mm/O |             |       | mm             |            |       |
| CN.. 090304 |                |             |       |                |            |       | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,5</b> | 1,5   |
| CN.. 090308 |                |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| CN.. 120404 | 0,05           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| CN.. 120408 | 0,07           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| CN.. 120412 |                |             |       |                |            |       | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| CN.. 120416 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160608 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160612 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160616 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160624 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190608 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190612 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190616 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190624 |                |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 250924 |                |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110402 |                |             |       |                |            |       | 0,04 | <b>0,10</b> | 0,20  | 0,1            | <b>0,4</b> | 2,3   |
| DN.. 110404 | 0,05           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| DN.. 110408 | 0,07           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| DN.. 110412 |                |             |       |                |            |       | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| DN.. 150404 |                |             |       |                |            |       | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| DN.. 150408 |                |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| DN.. 150412 |                |             |       |                |            |       | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| DN.. 150416 |                |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150604 | 0,05           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| DN.. 150608 | 0,07           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| DN.. 150612 | 0,10           | <b>0,20</b> | 0,30  | 0,5            | <b>0,7</b> | 1,5   | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| DN.. 150616 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 090308 |                |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| SN.. 120404 |                |             |       |                |            |       | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| SN.. 120408 |                |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| SN.. 120412 |                |             |       |                |            |       | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| SN.. 120416 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150608 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150612 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150616 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190612 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190616 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190624 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250724 |                |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250924 |                |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110304 |                |             |       |                |            |       | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| TN.. 110308 |                |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| TN.. 160404 | 0,05           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| TN.. 160408 | 0,07           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| TN.. 160412 | 0,10           | <b>0,20</b> | 0,30  | 0,5            | <b>0,7</b> | 1,5   | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| TN.. 220404 |                |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220408 |                |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220412 |                |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220416 |                |             |       |                |            |       |      |             |       |                |            |       |
| VN.. 160404 |                |             |       |                |            |       | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| VN.. 160408 |                |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| VN.. 160412 |                |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 060404 | 0,05           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| WN.. 060408 | 0,07           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| WN.. 060412 |                |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 080404 |                |             |       |                |            |       | 0,06 | <b>0,15</b> | 0,25  | 0,2            | <b>0,6</b> | 1,5   |
| WN.. 080408 | 0,07           | <b>0,15</b> | 0,25  | 0,3            | <b>0,5</b> | 1,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |
| WN.. 080412 |                |             |       |                |            |       | 0,14 | <b>0,25</b> | 0,35  | 0,6            | <b>1,4</b> | 2,6   |
| WN.. 080416 |                |             |       |                |            |       |      |             |       |                |            |       |

Skarp ← → Stabil



De angivne skæredata er vejledende værdier. Det anbefales at tilpasse disse til de aktuelle givne situationer.

| Betegnelse  | -TFQ |             |       |                |            |       | -XU  |             |       |                |            |       | -M50 |             |       |                |            |       |
|-------------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|
|             | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       |
|             | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. |
|             | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       |
| CN.. 090304 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 120404 | 0,10 | <b>0,15</b> | 0,35  | 0,4            | <b>1,0</b> | 3,0   | 0,08 | <b>0,15</b> | 0,25  | 0,3            | <b>1,5</b> | 2,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>2,0</b> | 5,0   |
| CN.. 120408 | 0,10 | <b>0,25</b> | 0,50  | 0,5            | <b>1,5</b> | 4,0   | 0,13 | <b>0,25</b> | 0,35  | 0,6            | <b>2,0</b> | 3,0   | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>2,0</b> | 5,0   |
| CN.. 120412 | 0,15 | <b>0,30</b> | 0,70  | 0,8            | <b>2,0</b> | 5,0   | 0,15 | <b>0,30</b> | 0,45  | 0,9            | <b>2,0</b> | 3,5   | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>2,0</b> | 5,0   |
| CN.. 120416 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>2,0</b> | 5,0   |
| CN.. 160608 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>3,0</b> | 8,0   |
| CN.. 160612 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>3,0</b> | 8,0   |
| CN.. 160616 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>3,0</b> | 8,0   |
| CN.. 160624 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190608 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190612 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190616 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190624 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 250924 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110402 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110404 |      |             |       |                |            |       |      |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,5</b> | 4,0   |
| DN.. 110408 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>1,5</b> | 4,0   |
| DN.. 110412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>1,5</b> | 4,0   |
| DN.. 150404 |      |             |       |                |            |       |      |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>2,0</b> | 5,0   |
| DN.. 150408 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>2,0</b> | 5,0   |
| DN.. 150412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>2,0</b> | 5,0   |
| DN.. 150416 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>2,0</b> | 5,0   |
| DN.. 150604 | 0,10 | <b>0,15</b> | 0,30  | 0,4            | <b>1,0</b> | 3,0   | 0,08 | <b>0,15</b> | 0,25  | 0,3            | <b>1,5</b> | 2,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>2,0</b> | 5,0   |
| DN.. 150608 | 0,10 | <b>0,25</b> | 0,40  | 0,5            | <b>1,5</b> | 4,0   | 0,13 | <b>0,25</b> | 0,35  | 0,6            | <b>2,0</b> | 3,0   | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>2,0</b> | 5,0   |
| DN.. 150612 |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,9            | <b>2,0</b> | 3,5   | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>2,0</b> | 5,0   |
| DN.. 150616 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>2,0</b> | 5,0   |
| SN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120408 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>2,0</b> | 5,0   |
| SN.. 120412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>2,0</b> | 5,0   |
| SN.. 120416 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>2,0</b> | 5,0   |
| SN.. 150608 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>3,0</b> | 8,0   |
| SN.. 150612 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>3,0</b> | 8,0   |
| SN.. 150616 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>3,0</b> | 8,0   |
| SN.. 190612 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190616 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190624 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250724 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250924 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110304 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110308 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 160404 |      |             |       |                |            |       |      |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>2,0</b> | 5,0   |
| TN.. 160408 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>2,0</b> | 5,0   |
| TN.. 160412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>2,0</b> | 5,0   |
| TN.. 220404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220408 |      |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>3,0</b> | 8,0   |
| TN.. 220412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>3,0</b> | 8,0   |
| TN.. 220416 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| VN.. 160404 |      |             |       |                |            |       | 0,08 | <b>0,15</b> | 0,20  | 0,3            | <b>1,0</b> | 1,8   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 4,0   |
| VN.. 160408 |      |             |       |                |            |       | 0,13 | <b>0,20</b> | 0,30  | 0,6            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>1,0</b> | 4,0   |
| VN.. 160412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>1,0</b> | 4,0   |
| WN.. 060404 | 0,10 | <b>0,18</b> | 0,35  | 0,4            | <b>0,8</b> | 3,0   |      |             |       |                |            |       | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,0</b> | 3,0   |
| WN.. 060408 | 0,10 | <b>0,20</b> | 0,50  | 0,5            | <b>1,5</b> | 3,0   |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>1,0</b> | 3,0   |
| WN.. 060412 |      |             |       |                |            |       |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>1,0</b> | 3,0   |
| WN.. 080404 |      |             |       |                |            |       | 0,08 | <b>0,15</b> | 0,25  | 0,3            | <b>1,5</b> | 2,5   | 0,10 | <b>0,20</b> | 0,30  | 0,4            | <b>1,5</b> | 4,0   |
| WN.. 080408 | 0,10 | <b>0,25</b> | 0,50  | 0,5            | <b>1,5</b> | 4,0   | 0,13 | <b>0,22</b> | 0,35  | 0,6            | <b>2,0</b> | 3,0   | 0,15 | <b>0,25</b> | 0,40  | 0,6            | <b>1,5</b> | 4,0   |
| WN.. 080412 | 0,15 | <b>0,30</b> | 0,70  | 0,8            | <b>2,0</b> | 5,0   | 0,15 | <b>0,25</b> | 0,45  | 0,9            | <b>2,0</b> | 3,5   | 0,20 | <b>0,30</b> | 0,50  | 1,0            | <b>1,5</b> | 4,0   |
| WN.. 080416 |      |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,4            | <b>1,5</b> | 4,0   |

Skarp ← → Stabil



Informationer om skæredataområder på spånbrydere, der ikke er angivet i denne oversigt, findes på → side 201–207

## Vejledende værdier for skæredata for negative skær

| Betegnelse  | -TMQ |             |       |                |            |       | -M70 |             |       |                |            |       |
|-------------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|
|             | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       |
|             | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. |
|             | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       |
| CN.. 090304 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 120404 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 120408 | 0,20 | <b>0,40</b> | 0,65  | 0,8            | <b>3,0</b> | 5,0   | 0,20 | <b>0,30</b> | 0,45  | 0,8            | <b>3,0</b> | 6,0   |
| CN.. 120412 | 0,25 | <b>0,50</b> | 0,85  | 1,0            | <b>3,0</b> | 6,0   | 0,25 | <b>0,40</b> | 0,60  | 1,2            | <b>3,0</b> | 6,0   |
| CN.. 120416 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,70  | 1,6            | <b>3,0</b> | 6,0   |
| CN.. 160608 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,45  | 0,8            | <b>4,0</b> | 8,0   |
| CN.. 160612 |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,2            | <b>4,0</b> | 8,0   |
| CN.. 160616 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,70  | 1,6            | <b>4,0</b> | 8,0   |
| CN.. 160624 |      |             |       |                |            |       | 0,40 | <b>0,70</b> | 1,20  | 2,4            | <b>4,0</b> | 8,0   |
| CN.. 190608 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,45  | 0,8            | <b>4,5</b> | 9,0   |
| CN.. 190612 |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,2            | <b>4,5</b> | 9,0   |
| CN.. 190616 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,70  | 1,6            | <b>4,5</b> | 9,0   |
| CN.. 190624 |      |             |       |                |            |       | 0,40 | <b>0,70</b> | 1,20  | 2,4            | <b>4,5</b> | 9,0   |
| CN.. 250924 |      |             |       |                |            |       | 0,40 | <b>0,70</b> | 1,20  | 2,4            | <b>6,0</b> | 13,0  |
| DN.. 110402 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110404 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110408 |      |             |       |                |            |       | 0,20 | <b>0,25</b> | 0,45  | 0,8            | <b>2,0</b> | 5,0   |
| DN.. 110412 |      |             |       |                |            |       | 0,25 | <b>0,35</b> | 0,60  | 1,2            | <b>2,0</b> | 5,0   |
| DN.. 150404 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150408 |      |             |       |                |            |       | 0,20 | <b>0,25</b> | 0,45  | 0,8            | <b>2,5</b> | 6,0   |
| DN.. 150412 |      |             |       |                |            |       | 0,25 | <b>0,35</b> | 0,60  | 1,2            | <b>2,5</b> | 6,0   |
| DN.. 150416 |      |             |       |                |            |       | 0,30 | <b>0,40</b> | 0,70  | 1,6            | <b>2,5</b> | 6,0   |
| DN.. 150604 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150608 | 0,15 | <b>0,30</b> | 0,50  | 0,8            | <b>2,5</b> | 5,0   | 0,20 | <b>0,25</b> | 0,45  | 0,8            | <b>2,5</b> | 6,0   |
| DN.. 150612 | 0,20 | <b>0,40</b> | 0,60  | 1,0            | <b>3,0</b> | 5,0   | 0,25 | <b>0,35</b> | 0,60  | 1,2            | <b>2,5</b> | 6,0   |
| DN.. 150616 |      |             |       |                |            |       | 0,30 | <b>0,40</b> | 0,70  | 1,6            | <b>2,5</b> | 6,0   |
| SN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120404 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120408 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 0,8            | <b>3,0</b> | 6,0   |
| SN.. 120412 |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,65  | 1,2            | <b>3,0</b> | 6,0   |
| SN.. 120416 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,70  | 1,6            | <b>3,0</b> | 6,0   |
| SN.. 150608 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150612 |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,65  | 1,2            | <b>4,0</b> | 8,0   |
| SN.. 150616 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,75  | 1,6            | <b>4,0</b> | 8,0   |
| SN.. 190612 |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,65  | 1,2            | <b>4,5</b> | 9,0   |
| SN.. 190616 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,75  | 1,6            | <b>4,5</b> | 9,0   |
| SN.. 190624 |      |             |       |                |            |       | 0,40 | <b>0,70</b> | 1,20  | 2,4            | <b>4,5</b> | 9,0   |
| SN.. 250724 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250924 |      |             |       |                |            |       | 0,40 | <b>0,70</b> | 1,20  | 2,4            | <b>6,0</b> | 13,0  |
| TN.. 110304 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110308 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 160404 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 160408 |      |             |       |                |            |       | 0,20 | <b>0,25</b> | 0,45  | 0,8            | <b>2,5</b> | 6,0   |
| TN.. 160412 |      |             |       |                |            |       | 0,25 | <b>0,35</b> | 0,60  | 1,2            | <b>2,5</b> | 6,0   |
| TN.. 220404 |      |             |       |                |            |       | 0,15 | <b>0,20</b> | 0,30  | 0,4            | <b>3,0</b> | 7,0   |
| TN.. 220408 |      |             |       |                |            |       | 0,20 | <b>0,25</b> | 0,45  | 0,8            | <b>3,0</b> | 7,0   |
| TN.. 220412 |      |             |       |                |            |       | 0,25 | <b>0,35</b> | 0,60  | 1,2            | <b>3,0</b> | 7,0   |
| TN.. 220416 |      |             |       |                |            |       | 0,30 | <b>0,40</b> | 0,70  | 1,6            | <b>3,0</b> | 7,0   |
| VN.. 160404 |      |             |       |                |            |       |      |             |       |                |            |       |
| VN.. 160408 |      |             |       |                |            |       |      |             |       |                |            |       |
| VN.. 160412 |      |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 060404 |      |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 060408 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,45  | 0,8            | <b>2,0</b> | 4,0   |
| WN.. 060412 |      |             |       |                |            |       | 0,25 | <b>0,40</b> | 0,60  | 1,2            | <b>2,0</b> | 4,0   |
| WN.. 080404 |      |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 080408 | 0,20 | <b>0,30</b> | 0,65  | 0,8            | <b>3,0</b> | 5,0   | 0,20 | <b>0,30</b> | 0,45  | 0,8            | <b>2,5</b> | 5,0   |
| WN.. 080412 | 0,25 | <b>0,40</b> | 0,85  | 1,0            | <b>3,0</b> | 6,0   | 0,25 | <b>0,40</b> | 0,60  | 1,2            | <b>2,5</b> | 5,0   |
| WN.. 080416 |      |             |       |                |            |       | 0,30 | <b>0,45</b> | 0,70  | 1,6            | <b>2,5</b> | 5,0   |

Skarp ← → Stabil



De angivne skæredata er vejl. værdier. Det anbefales at tilpasse disse til de aktuelle givne situationer.

| Betegnelse  | -R28 |             |       |                |            |       | -R58 |             |       |                |            |       | -R88 |             |       |                |             |       |
|-------------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|-------------|-------|
|             | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |             |       |
|             | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.        | Maks. |
|             | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |             |       |
| CN.. 090304 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| CN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| CN.. 120404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| CN.. 120408 | 0,25 | <b>0,35</b> | 0,55  | 0,8            | <b>3,0</b> | 7,0   | 0,25 | <b>0,45</b> | 0,70  | 1,0            | <b>3,0</b> | 7,0   |      |             |       |                |             |       |
| CN.. 120412 | 0,30 | <b>0,45</b> | 0,70  | 1,0            | <b>3,0</b> | 7,0   | 0,30 | <b>0,55</b> | 0,85  | 1,5            | <b>3,0</b> | 7,0   |      |             |       |                |             |       |
| CN.. 120416 | 0,30 | <b>0,60</b> | 0,90  | 1,5            | <b>3,0</b> | 7,0   | 0,35 | <b>0,65</b> | 1,00  | 2,0            | <b>3,0</b> | 7,0   |      |             |       |                |             |       |
| CN.. 160608 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| CN.. 160612 | 0,30 | <b>0,45</b> | 0,70  | 1,0            | <b>4,0</b> | 9,0   | 0,30 | <b>0,55</b> | 0,85  | 1,5            | <b>4,0</b> | 9,0   |      |             |       |                |             |       |
| CN.. 160616 | 0,35 | <b>0,60</b> | 0,90  | 1,5            | <b>4,0</b> | 9,0   | 0,35 | <b>0,65</b> | 1,00  | 2,0            | <b>4,0</b> | 9,0   |      |             |       |                |             |       |
| CN.. 160624 |      |             |       |                |            |       | 0,40 | <b>0,75</b> | 1,20  | 2,5            | <b>4,0</b> | 9,0   | 0,40 | <b>0,70</b> | 1,20  | 2,0            | <b>5,0</b>  | 9,0   |
| CN.. 190608 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| CN.. 190612 | 0,30 | <b>0,45</b> | 0,70  | 1,0            | <b>5,5</b> | 12,0  | 0,35 | <b>0,55</b> | 0,85  | 1,5            | <b>5,5</b> | 12,0  |      |             |       |                |             |       |
| CN.. 190616 | 0,35 | <b>0,60</b> | 0,90  | 1,5            | <b>5,5</b> | 12,0  | 0,40 | <b>0,65</b> | 1,00  | 2,0            | <b>5,5</b> | 12,0  | 0,40 | <b>0,70</b> | 1,00  | 2,0            | <b>5,0</b>  | 12,0  |
| CN.. 190624 | 0,35 | <b>0,65</b> | 1,00  | 2,0            | <b>5,5</b> | 12,0  | 0,40 | <b>0,75</b> | 1,20  | 2,5            | <b>5,5</b> | 12,0  | 0,40 | <b>0,70</b> | 1,20  | 2,0            | <b>5,0</b>  | 12,0  |
| CN.. 250924 |      |             |       |                |            |       | 0,45 | <b>0,80</b> | 1,30  | 2,5            | <b>8,0</b> | 16,0  | 0,60 | <b>1,00</b> | 1,50  | 3,5            | <b>10,0</b> | 18,0  |
| DN.. 110402 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 110404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 110408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 110412 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150412 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150416 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150604 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150608 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| DN.. 150612 | 0,25 | <b>0,45</b> | 0,70  | 1,0            | <b>2,5</b> | 6,0   | 0,30 | <b>0,50</b> | 0,80  | 1,5            | <b>2,5</b> | 6,0   |      |             |       |                |             |       |
| DN.. 150616 | 0,30 | <b>0,60</b> | 0,85  | 1,5            | <b>2,5</b> | 6,0   | 0,35 | <b>0,60</b> | 0,90  | 2,0            | <b>2,5</b> | 6,0   |      |             |       |                |             |       |
| SN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| SN.. 120404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| SN.. 120408 |      |             |       |                |            |       | 0,25 | <b>0,45</b> | 0,70  | 1,0            | <b>3,0</b> | 7,0   |      |             |       |                |             |       |
| SN.. 120412 |      |             |       |                |            |       | 0,30 | <b>0,55</b> | 0,85  | 1,5            | <b>3,0</b> | 7,0   |      |             |       |                |             |       |
| SN.. 120416 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| SN.. 150608 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| SN.. 150612 | 0,30 | <b>0,35</b> | 0,70  | 1,0            | <b>4,0</b> | 9,0   | 0,30 | <b>0,55</b> | 0,85  | 1,5            | <b>4,0</b> | 9,0   |      |             |       |                |             |       |
| SN.. 150616 | 0,35 | <b>0,60</b> | 0,90  | 1,5            | <b>4,0</b> | 9,0   | 0,35 | <b>0,65</b> | 1,00  | 2,0            | <b>4,0</b> | 9,0   |      |             |       |                |             |       |
| SN.. 190612 |      |             |       |                |            |       | 0,35 | <b>0,55</b> | 0,85  | 1,5            | <b>5,5</b> | 12,0  |      |             |       |                |             |       |
| SN.. 190616 | 0,35 | <b>0,60</b> | 0,90  | 1,5            | <b>5,5</b> | 12,0  | 0,40 | <b>0,65</b> | 1,00  | 2,0            | <b>5,5</b> | 12,0  | 0,40 | <b>0,70</b> | 1,00  | 2,0            | <b>5,0</b>  | 12,0  |
| SN.. 190624 |      |             |       |                |            |       | 0,40 | <b>0,75</b> | 1,20  | 2,0            | <b>5,5</b> | 12,0  | 0,40 | <b>0,70</b> | 1,20  | 2,0            | <b>5,0</b>  | 12,0  |
| SN.. 250724 | 0,35 | <b>0,65</b> | 1,00  | 2,0            | <b>7,0</b> | 16,0  | 0,45 | <b>0,80</b> | 1,30  | 2,5            | <b>8,0</b> | 16,0  | 0,60 | <b>1,00</b> | 1,50  | 3,5            | <b>10,0</b> | 18,0  |
| SN.. 250924 | 0,35 | <b>0,65</b> | 1,00  | 2,0            | <b>7,0</b> | 16,0  | 0,45 | <b>0,80</b> | 1,30  | 2,5            | <b>8,0</b> | 16,0  | 0,60 | <b>1,00</b> | 1,50  | 3,5            | <b>10,0</b> | 18,0  |
| TN.. 110304 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 110308 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 160404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 160408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 160412 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 220404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 220408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| TN.. 220412 |      |             |       |                |            |       | 0,30 | <b>0,50</b> | 0,80  | 1,5            | <b>3,0</b> | 7,0   |      |             |       |                |             |       |
| TN.. 220416 | 0,30 | <b>0,55</b> | 0,85  | 1,5            | <b>3,0</b> | 7,0   |      |             |       |                |            |       |      |             |       |                |             |       |
| VN.. 160404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| VN.. 160408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| VN.. 160412 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 060404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 060408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 060412 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 080404 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 080408 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 080412 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |
| WN.. 080416 |      |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |             |       |

Skarp ← → Stabil



Informationer om skæredataområder på spånbrydere, der ikke er angivet i denne oversigt, findes på → side 201–207

## Vejledende værdier for skæredata for negative skær

| Betegnelse  | -F30 |             |       |                |            |       | -M30 |             |       |                |            |       |
|-------------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|
|             | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       |
|             | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. |
|             | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       |
| CN.. 090304 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 120404 | 0,05 | <b>0,15</b> | 0,25  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| CN.. 120408 | 0,10 | <b>0,22</b> | 0,35  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>2,0</b> | 4,5   |
| CN.. 120412 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,2            | <b>2,5</b> | 5,0   |
| CN.. 120416 |      |             |       |                |            |       | 0,25 | <b>0,35</b> | 0,55  | 1,6            | <b>2,5</b> | 5,0   |
| CN.. 160608 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160612 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160616 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160624 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190608 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190612 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190616 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190624 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 250924 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110402 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110404 | 0,05 | <b>0,15</b> | 0,25  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| DN.. 110408 | 0,10 | <b>0,20</b> | 0,35  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>2,0</b> | 4,5   |
| DN.. 110412 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,2            | <b>2,0</b> | 4,5   |
| DN.. 150404 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150408 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150412 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150416 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150604 | 0,05 | <b>0,15</b> | 0,25  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| DN.. 150608 | 0,10 | <b>0,20</b> | 0,35  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>2,0</b> | 5,5   |
| DN.. 150612 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,2            | <b>2,0</b> | 5,5   |
| DN.. 150616 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120404 | 0,10 | <b>0,15</b> | 0,30  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| SN.. 120408 | 0,15 | <b>0,20</b> | 0,40  | 0,8            | <b>1,5</b> | 2,5   | 0,20 | <b>0,25</b> | 0,45  | 1,0            | <b>2,0</b> | 4,5   |
| SN.. 120412 | 0,15 | <b>0,20</b> | 0,40  | 1,2            | <b>1,8</b> | 2,5   | 0,25 | <b>0,30</b> | 0,50  | 1,2            | <b>2,0</b> | 5,0   |
| SN.. 120416 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150608 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150612 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150616 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190612 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190616 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190624 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250724 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250924 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110304 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110308 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 160404 | 0,05 | <b>0,15</b> | 0,25  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| TN.. 160408 | 0,10 | <b>0,15</b> | 0,35  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>2,0</b> | 4,5   |
| TN.. 160412 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,2            | <b>2,0</b> | 4,5   |
| TN.. 220404 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220408 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220412 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220416 |      |             |       |                |            |       |      |             |       |                |            |       |
| VN.. 160404 | 0,08 | <b>0,10</b> | 0,20  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| VN.. 160408 | 0,10 | <b>0,15</b> | 0,30  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>1,5</b> | 4,0   |
| VN.. 160412 |      |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 060404 | 0,05 | <b>0,15</b> | 0,25  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| WN.. 060408 | 0,10 | <b>0,20</b> | 0,30  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>1,5</b> | 3,5   |
| WN.. 060412 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,45  | 1,2            | <b>1,5</b> | 4,0   |
| WN.. 080404 | 0,05 | <b>0,15</b> | 0,25  | 0,4            | <b>1,0</b> | 2,0   |      |             |       |                |            |       |
| WN.. 080408 | 0,10 | <b>0,20</b> | 0,35  | 0,8            | <b>1,5</b> | 2,5   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>2,0</b> | 4,5   |
| WN.. 080412 |      |             |       |                |            |       | 0,20 | <b>0,30</b> | 0,50  | 1,2            | <b>2,0</b> | 5,0   |
| WN.. 080416 |      |             |       |                |            |       |      |             |       |                |            |       |

Skarp → Stabil



De angivne skæredata er vejl. værdier. Det anbefales at tilpasse disse til de aktuelle givne situationer.



| Betegnelse  | -M60 |             |       |                |            |       | -M34 |             |       |                |            |       |
|-------------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|
|             | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       |
|             | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. |
|             | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       |
| CN.. 090304 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 120404 |      |             |       |                |            |       | 0,08 | <b>0,12</b> | 0,18  | 1,0            | <b>1,5</b> | 3,0   |
| CN.. 120408 | 0,25 | <b>0,30</b> | 0,50  | 1,5            | <b>2,5</b> | 6,0   | 0,10 | <b>0,15</b> | 0,35  | 1,0            | <b>1,8</b> | 3,5   |
| CN.. 120412 | 0,30 | <b>0,35</b> | 0,55  | 2,0            | <b>3,0</b> | 6,0   | 0,13 | <b>0,20</b> | 0,40  | 1,5            | <b>2,0</b> | 4,0   |
| CN.. 120416 | 0,30 | <b>0,40</b> | 0,60  | 2,0            | <b>3,0</b> | 6,0   | 0,15 | <b>0,25</b> | 0,45  | 2,0            | <b>3,0</b> | 4,5   |
| CN.. 160608 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160612 | 0,30 | <b>0,35</b> | 0,55  | 2,0            | <b>3,0</b> | 8,0   |      |             |       |                |            |       |
| CN.. 160616 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 160624 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190608 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190612 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190616 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 190624 |      |             |       |                |            |       |      |             |       |                |            |       |
| CN.. 250924 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110402 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110404 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110408 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 110412 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150404 |      |             |       |                |            |       | 0,08 | <b>0,12</b> | 0,18  | 0,8            | <b>1,2</b> | 2,5   |
| DN.. 150408 |      |             |       |                |            |       | 0,10 | <b>0,15</b> | 0,30  | 1,0            | <b>1,8</b> | 3,5   |
| DN.. 150412 |      |             |       |                |            |       | 0,13 | <b>0,20</b> | 0,38  | 1,5            | <b>2,0</b> | 4,0   |
| DN.. 150416 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150604 |      |             |       |                |            |       |      |             |       |                |            |       |
| DN.. 150608 | 0,25 | <b>0,30</b> | 0,45  | 1,5            | <b>2,5</b> | 6,0   | 0,10 | <b>0,15</b> | 0,30  | 1,0            | <b>1,8</b> | 3,5   |
| DN.. 150612 | 0,30 | <b>0,40</b> | 0,55  | 1,5            | <b>2,5</b> | 6,0   | 0,13 | <b>0,20</b> | 0,38  | 1,5            | <b>2,0</b> | 4,0   |
| DN.. 150616 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 090308 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120404 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 120408 | 0,30 | <b>0,35</b> | 0,50  | 1,5            | <b>2,0</b> | 6,0   | 0,15 | <b>0,25</b> | 0,40  | 1,0            | <b>2,0</b> | 4,0   |
| SN.. 120412 | 0,30 | <b>0,40</b> | 0,55  | 2,0            | <b>2,5</b> | 6,0   | 0,15 | <b>0,25</b> | 0,45  | 1,5            | <b>2,5</b> | 4,5   |
| SN.. 120416 | 0,30 | <b>0,40</b> | 0,60  | 2,0            | <b>2,5</b> | 6,0   |      |             |       |                |            |       |
| SN.. 150608 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150612 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 150616 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190612 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190616 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 190624 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250724 |      |             |       |                |            |       |      |             |       |                |            |       |
| SN.. 250924 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110304 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 110308 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 160404 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 160408 | 0,25 | <b>0,25</b> | 0,45  | 1,5            | <b>2,5</b> | 5,0   | 0,10 | <b>0,15</b> | 0,35  | 1,0            | <b>2,0</b> | 4,0   |
| TN.. 160412 | 0,30 | <b>0,30</b> | 0,55  | 2,0            | <b>2,5</b> | 5,5   |      |             |       |                |            |       |
| TN.. 220404 |      |             |       |                |            |       | 0,10 | <b>0,15</b> | 0,35  | 1,0            | <b>2,0</b> | 4,0   |
| TN.. 220408 |      |             |       |                |            |       | 0,13 | <b>0,20</b> | 0,40  | 1,5            | <b>2,5</b> | 4,0   |
| TN.. 220412 |      |             |       |                |            |       |      |             |       |                |            |       |
| TN.. 220416 |      |             |       |                |            |       | 0,15 | <b>0,25</b> | 0,45  | 2,0            | <b>2,5</b> | 4,5   |
| VN.. 160404 |      |             |       |                |            |       | 0,07 | <b>0,10</b> | 0,18  | 0,8            | <b>1,2</b> | 2,0   |
| VN.. 160408 |      |             |       |                |            |       | 0,10 | <b>0,15</b> | 0,20  | 1,0            | <b>1,5</b> | 2,5   |
| VN.. 160412 |      |             |       |                |            |       | 0,13 | <b>0,18</b> | 0,25  | 1,5            | <b>1,8</b> | 3,0   |
| WN.. 060404 |      |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 060408 | 0,25 | <b>0,30</b> | 0,45  | 1,5            | <b>2,0</b> | 4,0   |      |             |       |                |            |       |
| WN.. 060412 | 0,30 | <b>0,35</b> | 0,50  | 2,0            | <b>2,5</b> | 4,5   |      |             |       |                |            |       |
| WN.. 080404 |      |             |       |                |            |       |      |             |       |                |            |       |
| WN.. 080408 | 0,25 | <b>0,30</b> | 0,50  | 1,5            | <b>2,0</b> | 5,0   | 0,10 | <b>0,15</b> | 0,35  | 1,0            | <b>2,0</b> | 4,0   |
| WN.. 080412 | 0,30 | <b>0,35</b> | 0,55  | 2,0            | <b>2,5</b> | 5,5   | 0,13 | <b>0,20</b> | 0,40  | 1,5            | <b>2,0</b> | 4,0   |
| WN.. 080416 |      |             |       |                |            |       |      |             |       |                |            |       |

Skarp ←————→ Stabil



Informationer om skæredataområder på spånbrydere, der ikke er angivet i denne oversigt, findes på → side 201–207

## Vejledende værdier for skæredata for positive skær

| Betegnelse                                                                          | -CF05                                                                               |              |             |                |      |            | -SF         |              |              |                |             |             |     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|-------------|----------------|------|------------|-------------|--------------|--------------|----------------|-------------|-------------|-----|
|                                                                                     | f                                                                                   |              |             | a <sub>p</sub> |      |            | f           |              |              | a <sub>p</sub> |             |             |     |
|                                                                                     | min.                                                                                | Anb.         | Maks.       | min.           | Anb. | Maks.      | min.        | Anb.         | Maks.        | min.           | Anb.        | Maks.       |     |
|                                                                                     | mm/O                                                                                |              |             | mm             |      |            | mm/O        |              |              | mm             |             |             |     |
|    | CC.. 060200                                                                         |              |             |                |      |            | 0,02        | <b>0,035</b> | 0,05         | 0,1            | <b>0,4</b>  | 1,5         |     |
|                                                                                     | CC.. 060201                                                                         |              |             |                |      |            | 0,02        | <b>0,035</b> | 0,05         | 0,2            | <b>0,4</b>  | 1,5         |     |
|                                                                                     | CC.. 060202                                                                         | 0,03         | <b>0,08</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         | 0,03         | <b>0,1</b>   | 0,15           | 0,2         | <b>0,4</b>  | 1,5 |
|                                                                                     | CC.. 060204                                                                         | 0,05         | <b>0,10</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         | 0,05         | <b>0,1</b>   | 0,2            | 0,2         | <b>0,6</b>  | 1,5 |
|                                                                                     | CC.. 060208                                                                         |              |             |                |      |            | 0,05        | <b>0,125</b> | 0,2          | 0,2            | <b>1</b>    | 1,5         |     |
|                                                                                     | CC.. 09T300                                                                         |              |             |                |      |            | 0,02        | <b>0,035</b> | 0,05         | 0,2            | <b>0,75</b> | 2           |     |
|                                                                                     | CC.. 09T301                                                                         |              |             |                |      |            | 0,02        | <b>0,035</b> | 0,05         | 0,2            | <b>0,75</b> | 2           |     |
|                                                                                     | CC.. 09T302                                                                         | 0,03         | <b>0,08</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         | 0,05         | <b>0,075</b> | 0,1            | 0,2         | <b>0,75</b> | 2   |
|                                                                                     | CC.. 09T304                                                                         | 0,05         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,12</b>  | 0,2            | 0,2         | <b>0,75</b> | 2   |
|                                                                                     | CC.. 09T308                                                                         | 0,06         | <b>0,13</b> | 0,25           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,125</b> | 0,25           | 0,4         | <b>1</b>    | 2   |
|                                                                                     | CC.. 09T312                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | CC.. 120402                                                                         |              |             |                |      |            | 0,05        | <b>0,075</b> | 0,1          | 0,2            | <b>0,8</b>  | 2,5         |     |
| CC.. 120404                                                                         |                                                                                     |              |             |                |      | 0,05       | <b>0,12</b> | 0,2          | 0,2          | <b>1</b>       | 2,5         |             |     |
| CC.. 120408                                                                         |                                                                                     |              |             |                |      | 0,08       | <b>0,15</b> | 0,25         | 0,4          | <b>1</b>       | 2,5         |             |     |
| CC.. 120412                                                                         |                                                                                     |              |             |                |      | 0,08       | <b>0,15</b> | 0,25         | 0,4          | <b>1,5</b>     | 2,5         |             |     |
|    | DC.. 0702005                                                                        |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 070201                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 0702015                                                                        |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 070202                                                                         | 0,03         | <b>0,08</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         | 0,03         | <b>0,1</b>   | 0,15           | 0,1         | <b>0,4</b>  | 1,5 |
|                                                                                     | DC.. 070204                                                                         | 0,05         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,12</b>  | 0,2            | 0,2         | <b>0,6</b>  | 1,5 |
|                                                                                     | DC.. 070208                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 11T3005                                                                        |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 11T301                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 11T3015                                                                        |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | DC.. 11T302                                                                         | 0,03         | <b>0,08</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         |              |              |                |             |             |     |
|                                                                                     | DC.. 11T304                                                                         | 0,05         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,12</b>  | 0,2            | 0,2         | <b>0,7</b>  | 2   |
|                                                                                     | DC.. 11T308                                                                         | 0,06         | <b>0,13</b> | 0,25           | 0,2  | <b>0,4</b> | 1,3         | 0,08         | <b>0,15</b>  | 0,25           | 0,4         | <b>1</b>    | 2   |
| DC.. 11T312                                                                         |                                                                                     |              |             |                |      |            |             |              |              |                |             |             |     |
|  | RC.. 0602MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | RC.. 0803MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | RC.. 1003MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | RC.. 1204MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | RC.. 1606MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | RC.. 2006MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|  | RC.. 2507MO                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | SC.. 09T304                                                                         | 0,05         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,12</b>  | 0,2            | 0,2         | <b>0,7</b>  | 2   |
|                                                                                     | SC.. 09T308                                                                         | 0,06         | <b>0,13</b> | 0,25           | 0,2  | <b>0,4</b> | 1,3         | 0,08         | <b>0,15</b>  | 0,25           | 0,4         | <b>1</b>    | 2   |
|                                                                                     | SC.. 120408                                                                         |              |             |                |      |            |             | 0,08         | <b>0,15</b>  | 0,25           | 0,4         | <b>1</b>    | 2,5 |
| SC.. 120412                                                                         |                                                                                     |              |             |                |      |            |             |              |              |                |             |             |     |
|  | TC.. 090204                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | TC.. 110202                                                                         | 0,03         | <b>0,08</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         |              |              |                |             |             |     |
|                                                                                     | TC.. 110204                                                                         | 0,05         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,12</b>  | 0,2            | 0,2         | <b>0,7</b>  | 2   |
|                                                                                     | TC.. 110208                                                                         | 0,06         | <b>0,13</b> | 0,25           | 0,2  | <b>0,4</b> | 1,3         | 0,08         | <b>0,15</b>  | 0,25           | 0,4         | <b>1</b>    | 2   |
|                                                                                     | TC.. 16T302                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | TC.. 16T304                                                                         | 0,05         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,12</b>  | 0,2            | 0,2         | <b>0,8</b>  | 2,5 |
|                                                                                     | TC.. 16T308                                                                         |              |             |                |      |            |             | 0,08         | <b>0,15</b>  | 0,25           | 0,4         | <b>1</b>    | 2,5 |
|                                                                                     | TC.. 16T312                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     | TC.. 220408                                                                         |              |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     |  | VC.. 1103005 |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     |                                                                                     | VC.. 110301  |             |                |      |            |             |              |              |                |             |             |     |
|                                                                                     |                                                                                     | VC.. 1103015 |             |                |      |            |             |              |              |                |             |             |     |
| VC.. 110302                                                                         |                                                                                     | 0,03         | <b>0,06</b> | 0,12           | 0,1  | <b>0,3</b> | 1,3         | 0,02         | <b>0,08</b>  | 0,15           | 0,1         | <b>0,4</b>  | 1,5 |
| VC.. 110304                                                                         |                                                                                     | 0,05         | <b>0,08</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,1</b>   | 0,2            | 0,2         | <b>0,6</b>  | 1,5 |
| VC.. 110308                                                                         |                                                                                     |              |             |                |      |            |             | 0,08         | <b>0,12</b>  | 0,22           | 0,4         | <b>1</b>    | 1,5 |
| VC.. 160402                                                                         |                                                                                     |              |             |                |      |            |             |              |              |                |             |             |     |
| VC.. 160404                                                                         |                                                                                     | 0,05         | <b>0,08</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,05         | <b>0,1</b>   | 0,2            | 0,2         | <b>0,7</b>  | 2   |
| VC.. 160408                                                                         |                                                                                     | 0,06         | <b>0,10</b> | 0,22           | 0,2  | <b>0,4</b> | 1,3         | 0,08         | <b>0,12</b>  | 0,22           | 0,4         | <b>1</b>    | 2   |
| VC.. 160412                                                                         |                                                                                     |              |             |                |      |            |             |              |              |                |             |             |     |
| VC.. 220530                                                                         |                                                                                     |              |             |                |      |            |             |              |              |                |             |             |     |
|  |                                                                                     | WC.. 020102  |             |                |      |            |             | 0,02         | <b>0,075</b> | 0,1            | 0,1         | <b>0,4</b>  | 1   |
|                                                                                     | WC.. 020104                                                                         |              |             |                |      |            | 0,02        | <b>0,1</b>   | 0,2          | 0,1            | <b>0,6</b>  | 1,5         |     |

Skarp

Stabil

Skarp

Stabil



De angivne skæredata er vejl. værdier. Det anbefales at tilpasse disse til de aktuelle givne situationer.

| Betegnelse   | -CF55 |             |       |                |            |       | -SMF |             |       |                |            |       | -SM  |             |       |                |            |       |
|--------------|-------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|------|-------------|-------|----------------|------------|-------|
|              | f     |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       | f    |             |       | a <sub>p</sub> |            |       |
|              | min.  | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.        | Maks. | min.           | Anb.       | Maks. |
|              | mm/O  |             |       | mm             |            |       | mm/O |             |       | mm             |            |       | mm/O |             |       | mm             |            |       |
| CC.. 060200  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CC.. 060201  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CC.. 060202  |       |             |       |                |            |       |      |             |       |                |            |       | 0,04 | <b>0,12</b> | 0,2   | 0,2            | <b>0,6</b> | 2,5   |
| CC.. 060204  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>0,7</b> | 2     | 0,08 | <b>0,17</b> | 0,3   | 0,4            | <b>0,8</b> | 2,5   |
| CC.. 060208  |       |             |       |                |            |       | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1</b>   | 2     | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1</b>   | 2,5   |
| CC.. 09T300  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CC.. 09T301  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CC.. 09T302  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CC.. 09T304  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>0,8</b> | 2,5   | 0,08 | <b>0,17</b> | 0,3   | 0,4            | <b>1</b>   | 3     |
| CC.. 09T308  | 0,06  | <b>0,15</b> | 0,25  | 0,2            | <b>0,5</b> | 1,3   | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1</b>   | 2,5   | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,2</b> | 3     |
| CC.. 09T312  |       |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,22</b> | 0,4   | 1,2            | <b>1,5</b> | 3     |
| CC.. 120402  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| CC.. 120404  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>1</b>   | 3     | 0,08 | <b>0,17</b> | 0,3   | 0,4            | <b>1,2</b> | 3,5   |
| CC.. 120408  |       |             |       |                |            |       | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1,2</b> | 3     | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,5</b> | 3,5   |
| CC.. 120412  |       |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,22</b> | 0,4   | 1,2            | <b>2</b>   | 3,5   |
| DC.. 0702005 |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 070201  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 0702015 |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 070202  | 0,03  | <b>0,10</b> | 0,12  | 0,1            | <b>0,4</b> | 1,3   |      |             |       |                |            |       | 0,04 | <b>0,12</b> | 0,2   | 0,2            | <b>0,6</b> | 2,5   |
| DC.. 070204  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>0,7</b> | 2     | 0,08 | <b>0,17</b> | 0,3   | 0,4            | <b>0,8</b> | 2,5   |
| DC.. 070208  |       |             |       |                |            |       | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1</b>   | 2     | 0,12 | <b>0,2</b>  | 0,3   | 0,8            | <b>1</b>   | 2,5   |
| DC.. 11T3005 |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 11T301  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 11T3015 |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 11T302  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| DC.. 11T304  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>0,8</b> | 2,5   | 0,8  | <b>0,17</b> | 0,3   | 0,4            | <b>1</b>   | 3     |
| DC.. 11T308  | 0,06  | <b>0,15</b> | 0,25  | 0,2            | <b>0,5</b> | 1,3   | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1,2</b> | 2,5   | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,2</b> | 3     |
| DC.. 11T312  |       |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,22</b> | 0,4   | 1,2            | <b>1,7</b> | 3     |
| RC.. 0602MO  |       |             |       |                |            |       |      |             |       |                |            |       | 0,2  | <b>0,3</b>  | 0,5   | 0,2            | <b>0,5</b> | 1,5   |
| RC.. 0803MO  |       |             |       |                |            |       |      |             |       |                |            |       | 0,2  | <b>0,3</b>  | 0,6   | 0,2            | <b>0,6</b> | 2     |
| RC.. 1003MO  |       |             |       |                |            |       |      |             |       |                |            |       | 0,25 | <b>0,4</b>  | 0,7   | 0,2            | <b>0,7</b> | 2,5   |
| RC.. 1204MO  |       |             |       |                |            |       |      |             |       |                |            |       | 0,3  | <b>0,5</b>  | 0,8   | 0,2            | <b>0,8</b> | 3     |
| RC.. 1606MO  |       |             |       |                |            |       | 0,15 | <b>0,3</b>  | 0,6   | 0,25           | <b>2</b>   | 3,5   | 0,4  | <b>0,6</b>  | 1     | 0,3            | <b>1</b>   | 3,5   |
| RC.. 2006MO  |       |             |       |                |            |       |      |             |       |                |            |       | 0,5  | <b>0,8</b>  | 1,2   | 0,4            | <b>1,2</b> | 4     |
| RC.. 2507MO  |       |             |       |                |            |       |      |             |       |                |            |       | 0,6  | <b>0,9</b>  | 1,4   | 0,6            | <b>2</b>   | 5     |
| SC.. 09T304  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>0,8</b> | 2,5   | 0,08 | <b>0,17</b> | 0,3   | 0,4            | <b>1</b>   | 3     |
| SC.. 09T308  | 0,06  | <b>0,15</b> | 0,25  | 0,2            | <b>0,5</b> | 1,3   | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1</b>   | 2,5   | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,2</b> | 3     |
| SC.. 120408  |       |             |       |                |            |       | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1,2</b> | 3     | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,5</b> | 3,5   |
| SC.. 120412  |       |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,22</b> | 0,4   | 1,2            | <b>2</b>   | 3,5   |
| TC.. 090204  |       |             |       |                |            |       |      |             |       |                |            |       | 0,08 | <b>0,12</b> | 0,2   | 0,4            | <b>0,8</b> | 2     |
| TC.. 110202  |       |             |       |                |            |       |      |             |       |                |            |       | 0,08 | <b>0,1</b>  | 0,2   | 0,4            | <b>0,6</b> | 3     |
| TC.. 110204  | 0,05  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   |      |             |       |                |            |       | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,2</b> | 3     |
| TC.. 110208  |       |             |       |                |            |       | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1</b>   | 2,5   | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,2</b> | 3     |
| TC.. 16T302  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| TC.. 16T304  |       |             |       |                |            |       | 0,07 | <b>0,15</b> | 0,25  | 0,3            | <b>1</b>   | 3     | 0,08 | <b>0,17</b> | 0,3   | 0,4            | <b>1,2</b> | 3,5   |
| TC.. 16T308  | 0,06  | <b>0,15</b> | 0,25  | 0,2            | <b>0,5</b> | 1,3   | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1,2</b> | 3     | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>1,5</b> | 3,5   |
| TC.. 16T312  |       |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,22</b> | 0,4   | 1,2            | <b>1,7</b> | 3,5   |
| TC.. 220408  |       |             |       |                |            |       |      |             |       |                |            |       | 0,12 | <b>0,2</b>  | 0,35  | 0,8            | <b>2,5</b> | 6     |
| VC.. 1103005 |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| VC.. 110301  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| VC.. 1103015 |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| VC.. 110302  |       |             |       |                |            |       | 0,05 | <b>0,1</b>  | 0,18  | 0,2            | <b>0,5</b> | 2     |      |             |       |                |            |       |
| VC.. 110304  | 0,05  | <b>0,10</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,23  | 0,3            | <b>0,7</b> | 2     |      |             |       |                |            |       |
| VC.. 110308  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| VC.. 160402  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| VC.. 160404  | 0,05  | <b>0,10</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,07 | <b>0,15</b> | 0,23  | 0,3            | <b>0,8</b> | 2,5   | 0,08 | <b>0,17</b> | 0,25  | 0,4            | <b>1</b>   | 3     |
| VC.. 160408  | 0,06  | <b>0,12</b> | 0,22  | 0,2            | <b>0,5</b> | 1,3   | 0,1  | <b>0,17</b> | 0,27  | 0,6            | <b>1</b>   | 2,5   | 0,12 | <b>0,2</b>  | 0,3   | 0,8            | <b>1,2</b> | 3     |
| VC.. 160412  |       |             |       |                |            |       |      |             |       |                |            |       | 0,15 | <b>0,22</b> | 0,32  | 1,2            | <b>1,5</b> | 3     |
| VC.. 220530  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| WC.. 020102  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |
| WC.. 020104  |       |             |       |                |            |       |      |             |       |                |            |       |      |             |       |                |            |       |

Skarp ← → Stabil



Informationer om skæredataområder på spånbrydere, der ikke er angivet i denne oversigt, findes på → side 201–207

## Vejledende værdier for skæredata for positive skær

| Betegnelse                                                                          | -SMQ                                                                                |              |             |                |          |            | -M25 |             |             |                |            |            |     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|-------------|----------------|----------|------------|------|-------------|-------------|----------------|------------|------------|-----|
|                                                                                     | f                                                                                   |              |             | a <sub>p</sub> |          |            | f    |             |             | a <sub>p</sub> |            |            |     |
|                                                                                     | min.                                                                                | Anb.         | Maks.       | min.           | Anb.     | Maks.      | min. | Anb.        | Maks.       | min.           | Anb.       | Maks.      |     |
|                                                                                     | mm/O                                                                                |              |             | mm             |          |            | mm/O |             |             | mm             |            |            |     |
|    | CC.. 060200                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 060201                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 060202                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 060204                                                                         |              |             |                |          |            | 0,06 | <b>0,13</b> | 0,20        | 0,2            | <b>1,1</b> | 2,0        |     |
|                                                                                     | CC.. 060208                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 09T300                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 09T301                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 09T302                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 09T304                                                                         | 0,10         | <b>0,25</b> | 0,4            | 0,4      | <b>2</b>   | 4    | 0,06        | <b>0,14</b> | 0,22           | 0,2        | <b>1,2</b> | 2,2 |
|                                                                                     | CC.. 09T308                                                                         | 0,15         | <b>0,30</b> | 0,5            | 0,8      | <b>2</b>   | 4    | 0,10        | <b>0,20</b> | 0,30           | 0,4        | <b>1,8</b> | 3,2 |
|                                                                                     | CC.. 09T312                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | CC.. 120402                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
| CC.. 120404                                                                         | 0,10                                                                                | <b>0,25</b>  | 0,4         | 0,4            | <b>2</b> | 4          |      |             |             |                |            |            |     |
| CC.. 120408                                                                         | 0,15                                                                                | <b>0,30</b>  | 0,5         | 0,8            | <b>2</b> | 4          |      |             |             |                |            |            |     |
| CC.. 120412                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
|    | DC.. 0702005                                                                        |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 070201                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 0702015                                                                        |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 070202                                                                         |              |             |                |          |            | 0,04 | <b>0,09</b> | 0,13        | 0,1            | <b>0,9</b> | 1,6        |     |
|                                                                                     | DC.. 070204                                                                         | 0,10         | <b>0,18</b> | 0,25           | 0,4      | <b>1,5</b> | 3    | 0,06        | <b>0,12</b> | 0,18           | 0,2        | <b>1,1</b> | 2,0 |
|                                                                                     | DC.. 070208                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 11T3005                                                                        |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 11T301                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 11T3015                                                                        |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | DC.. 11T302                                                                         |              |             |                |          |            | 0,04 | <b>0,10</b> | 0,16        | 0,1            | <b>1,1</b> | 2,0        |     |
|                                                                                     | DC.. 11T304                                                                         | 0,10         | <b>0,25</b> | 0,4            | 0,4      | <b>2</b>   | 4    | 0,06        | <b>0,14</b> | 0,22           | 0,2        | <b>1,2</b> | 2,2 |
|                                                                                     | DC.. 11T308                                                                         | 0,15         | <b>0,30</b> | 0,5            | 0,8      | <b>2</b>   | 4    | 0,10        | <b>0,20</b> | 0,30           | 0,4        | <b>1,8</b> | 3,2 |
| DC.. 11T312                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
|  | RC.. 0602MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | RC.. 0803MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | RC.. 1003MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | RC.. 1204MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | RC.. 1606MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | RC.. 2006MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|  | RC.. 2507MO                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | SC.. 09T304                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | SC.. 09T308                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | SC.. 120408                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|  | SC.. 120412                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | TC.. 090204                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | TC.. 110202                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | TC.. 110204                                                                         |              |             |                |          |            | 0,06 | <b>0,13</b> | 0,20        | 0,2            | <b>1,2</b> | 2,2        |     |
|                                                                                     | TC.. 110208                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | TC.. 16T302                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | TC.. 16T304                                                                         |              |             |                |          |            | 0,06 | <b>0,14</b> | 0,22        | 0,2            | <b>1,6</b> | 3,0        |     |
|                                                                                     | TC.. 16T308                                                                         |              |             |                |          |            | 0,10 | <b>0,20</b> | 0,30        | 0,4            | <b>1,9</b> | 3,4        |     |
|                                                                                     | TC.. 16T312                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | TC.. 220408                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     |  | VC.. 1103005 |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     |                                                                                     | VC.. 110301  |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 1103015                                                                        |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 110302                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 110304                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 110308                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 160402                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 160404                                                                         |                                                                                     |              |             |                |          |            | 0,06 | <b>0,13</b> | 0,20        | 0,2            | <b>1,2</b> | 2,2        |     |
| VC.. 160408                                                                         |                                                                                     |              |             |                |          |            | 0,10 | <b>0,15</b> | 0,25        | 0,4            | <b>1,4</b> | 3,0        |     |
| VC.. 160412                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
| VC.. 220530                                                                         |                                                                                     |              |             |                |          |            |      |             |             |                |            |            |     |
|  |                                                                                     | WC.. 020102  |             |                |          |            |      |             |             |                |            |            |     |
|                                                                                     | WC.. 020104                                                                         |              |             |                |          |            |      |             |             |                |            |            |     |

Skarp → Stabil



De angivne skæredata er vejl. værdier. Det anbefales at tilpasse disse til de aktuelle givne situationer.

| Betegnelse   | -M55 |             |       |                |            |       | -F05 |              |       |                |             |       |
|--------------|------|-------------|-------|----------------|------------|-------|------|--------------|-------|----------------|-------------|-------|
|              | f    |             |       | a <sub>p</sub> |            |       | f    |              |       | a <sub>p</sub> |             |       |
|              | min. | Anb.        | Maks. | min.           | Anb.       | Maks. | min. | Anb.         | Maks. | min.           | Anb.        | Maks. |
|              | mm/O |             |       | mm             |            |       | mm/O |              |       | mm             |             |       |
| CC.. 060200  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 060201  |      |             |       |                |            |       | 0,02 | <b>0,03</b>  | 0,05  | 0,1            | <b>1</b>    | 2     |
| CC.. 060202  |      |             |       |                |            |       | 0,02 | <b>0,05</b>  | 0,1   | 0,1            | <b>1</b>    | 2     |
| CC.. 060204  | 0,06 | <b>0,13</b> | 0,20  | 0,4            | <b>1,5</b> | 2,6   | 0,02 | <b>0,1</b>   | 0,2   | 0,1            | <b>1</b>    | 2     |
| CC.. 060208  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 09T300  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 09T301  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 09T302  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 09T304  | 0,08 | <b>0,16</b> | 0,24  | 0,4            | <b>1,7</b> | 3,0   |      |              |       |                |             |       |
| CC.. 09T308  | 0,12 | <b>0,24</b> | 0,35  | 0,8            | <b>2,4</b> | 4,0   |      |              |       |                |             |       |
| CC.. 09T312  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 120402  |      |             |       |                |            |       |      |              |       |                |             |       |
| CC.. 120404  | 0,08 | <b>0,18</b> | 0,28  | 0,4            | <b>2,2</b> | 4,0   |      |              |       |                |             |       |
| CC.. 120408  | 0,12 | <b>0,26</b> | 0,40  | 0,8            | <b>2,8</b> | 4,8   |      |              |       |                |             |       |
| CC.. 120412  |      |             |       |                |            |       |      |              |       |                |             |       |
| DC.. 0702005 |      |             |       |                |            |       | 0,02 | <b>0,025</b> | 0,04  | 0,1            | <b>1</b>    | 2     |
| DC.. 070201  |      |             |       |                |            |       | 0,02 | <b>0,03</b>  | 0,05  | 0,1            | <b>1</b>    | 2     |
| DC.. 0702015 |      |             |       |                |            |       | 0,02 | <b>0,04</b>  | 0,075 | 0,1            | <b>1</b>    | 2     |
| DC.. 070202  |      |             |       |                |            |       | 0,02 | <b>0,05</b>  | 0,1   | 0,1            | <b>1</b>    | 2     |
| DC.. 070204  | 0,06 | <b>0,14</b> | 0,22  | 0,4            | <b>1,3</b> | 2,2   |      |              |       |                |             |       |
| DC.. 070208  | 0,08 | <b>0,16</b> | 0,24  | 0,8            | <b>1,6</b> | 2,4   |      |              |       |                |             |       |
| DC.. 11T3005 |      |             |       |                |            |       | 0,02 | <b>0,025</b> | 0,04  | 0,1            | <b>1,25</b> | 2,5   |
| DC.. 11T301  |      |             |       |                |            |       | 0,02 | <b>0,03</b>  | 0,05  | 0,1            | <b>1,25</b> | 2,5   |
| DC.. 11T3015 |      |             |       |                |            |       | 0,02 | <b>0,04</b>  | 0,075 | 0,1            | <b>1,25</b> | 2,5   |
| DC.. 11T302  |      |             |       |                |            |       | 0,02 | <b>0,075</b> | 0,1   | 0,1            | <b>1,25</b> | 2,5   |
| DC.. 11T304  | 0,08 | <b>0,16</b> | 0,24  | 0,4            | <b>1,7</b> | 3,0   | 0,02 | <b>0,1</b>   | 0,25  | 0,1            | <b>1,25</b> | 2,5   |
| DC.. 11T308  | 0,12 | <b>0,24</b> | 0,35  | 0,8            | <b>2,4</b> | 4,0   |      |              |       |                |             |       |
| DC.. 11T312  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 0602MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 0803MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 1003MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 1204MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 1606MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 2006MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| RC.. 2507MO  |      |             |       |                |            |       |      |              |       |                |             |       |
| SC.. 09T304  | 0,12 | <b>0,24</b> | 0,35  | 0,8            | <b>2,4</b> | 4,0   |      |              |       |                |             |       |
| SC.. 09T308  | 0,12 | <b>0,26</b> | 0,40  | 0,8            | <b>2,8</b> | 4,8   |      |              |       |                |             |       |
| SC.. 120408  |      |             |       |                |            |       |      |              |       |                |             |       |
| SC.. 120412  |      |             |       |                |            |       |      |              |       |                |             |       |
| TC.. 090204  | 0,06 | <b>0,12</b> | 0,18  | 0,4            | <b>1,3</b> | 2,2   |      |              |       |                |             |       |
| TC.. 110202  |      |             |       |                |            |       |      |              |       |                |             |       |
| TC.. 110204  | 0,06 | <b>0,14</b> | 0,22  | 0,4            | <b>1,4</b> | 2,4   |      |              |       |                |             |       |
| TC.. 110208  |      |             |       |                |            |       |      |              |       |                |             |       |
| TC.. 16T302  |      |             |       |                |            |       |      |              |       |                |             |       |
| TC.. 16T304  |      |             |       |                |            |       |      |              |       |                |             |       |
| TC.. 16T308  | 0,12 | <b>0,24</b> | 0,35  | 0,8            | <b>2,6</b> | 4,4   |      |              |       |                |             |       |
| TC.. 16T312  |      |             |       |                |            |       |      |              |       |                |             |       |
| TC.. 220408  |      |             |       |                |            |       |      |              |       |                |             |       |
| VC.. 1103005 |      |             |       |                |            |       | 0,02 | <b>0,025</b> | 0,04  | 0,1            | <b>1,25</b> | 2,5   |
| VC.. 110301  |      |             |       |                |            |       | 0,02 | <b>0,03</b>  | 0,05  | 0,1            | <b>1,25</b> | 2,5   |
| VC.. 1103015 |      |             |       |                |            |       | 0,02 | <b>0,04</b>  | 0,075 | 0,1            | <b>1,25</b> | 2,5   |
| VC.. 110302  |      |             |       |                |            |       | 0,02 | <b>0,075</b> | 0,1   | 0,1            | <b>1,25</b> | 2,5   |
| VC.. 110304  |      |             |       |                |            |       | 0,02 | <b>0,15</b>  | 0,25  | 0,1            | <b>1,25</b> | 2,5   |
| VC.. 110308  |      |             |       |                |            |       |      |              |       |                |             |       |
| VC.. 160402  |      |             |       |                |            |       |      |              |       |                |             |       |
| VC.. 160404  | 0,08 | <b>0,14</b> | 0,20  | 0,4            | <b>1,7</b> | 3,0   |      |              |       |                |             |       |
| VC.. 160408  | 0,12 | <b>0,21</b> | 0,30  | 0,8            | <b>2,1</b> | 3,4   |      |              |       |                |             |       |
| VC.. 160412  |      |             |       |                |            |       |      |              |       |                |             |       |
| VC.. 220530  |      |             |       |                |            |       |      |              |       |                |             |       |
| WC.. 020102  |      |             |       |                |            |       |      |              |       |                |             |       |
| WC.. 020104  |      |             |       |                |            |       |      |              |       |                |             |       |

Skarp ← → Stabil



Informationer om skæredataområder på spånbrydere, der ikke er angivet i denne oversigt, findes på → **side 201–207**

## Diamant PKD som skæremateriale



### Garant for

- ▲ Optimale overflader
- ▲ Gratfri emner
- ▲ Lange standtider
- ▲ Lav skærekraft
- ▲ Høj processikkerhed

Komplet program af skrub-, slet- og bredsletskær til spåntagning af aluminium, ikke-jernholdige metaller, kunststoffer ...

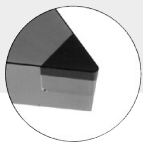
## Skærematerialer

|            | CTD CD10 (CVD)                                                                                                                                                                                                              | CTD PD20 (PKD)                                                                                                                                                                          | CTD PU20 (PKD)                                                                                                                                                                                        | CTD PS30 (PKD)                                                                                                                                                                        |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|            | Finkornet type (N10)                                                                                                                                                                                                        | Finkornet type (N20)                                                                                                                                                                    | Grovkornet type (N20)                                                                                                                                                                                 | Grovkornet type (N30)                                                                                                                                                                 |
| Egenskaber | <ul style="list-style-type: none"> <li>▲ Perfekt skarp skærkant</li> <li>▲ Intet spåntryk</li> <li>▲ Meget snævre tolerancer</li> <li>▲ Højeste slidstyrke med høj sejhed</li> <li>▲ Meget høj varmeledningsevne</li> </ul> | <ul style="list-style-type: none"> <li>▲ God skærekarpthed</li> <li>▲ Lavere skærekraft end ved PDC-S</li> <li>▲ Snævre tolerancer</li> <li>▲ Lav slidstyrke ved øget sejhed</li> </ul> | <ul style="list-style-type: none"> <li>▲ God skærskarphed</li> <li>▲ Lavt skæretryk</li> <li>▲ Snævre tolerancer</li> <li>▲ Meget høj slidstyrke med samtidig høj sejhed</li> </ul>                   | <ul style="list-style-type: none"> <li>▲ God skærskarphed</li> <li>▲ Lavt skæretryk</li> <li>▲ Snævre tolerancer</li> <li>▲ Lavere slidstyrke end ved PDC, ved øget sejhed</li> </ul> |
| Materiale  | Egnet til superfinish og semifinish af alle ikke-jernholdige metaller og ikke-jernholdige kompositmaterialer med lave til høje andele af slibende fyldstoffer                                                               | Egnet til finslet og slet af alle ikke-jernholdige materialer med en lav andel af slibende fyldstoffer                                                                                  | Egnet til slet og skrub af ikke-jernholdige metaller og ikke-jernholdige materialer med meget høj andel af slibende fyldstoffer. Høj periodevolumen ved fiberforstærkede kunststoffer som CFK og GFK. | Egnet til finslet og slet af alle ikke-jernholdige materialer og ikke-jernholdige metaller med lav til meget høj andel af slibende fyldstoffer                                        |

## Skæregeometrier

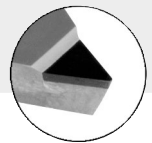
### Neutral spånvinkel:

- ▲ Højere spånkraft
- ▲ Højere temperatur
- ▲ Bedre overfladekvalitet
- ▲ Til stabile emner



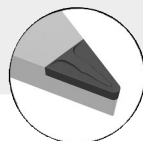
### Positiv spånvinkel:

- ▲ Lavere spånkraft
- ▲ Lavere temperatur
- ▲ Forringelse af overfladekvaliteten
- ▲ Til ustabile emner
- ▲ Forbedret nøjagtighed



### CB-spånbrydergeometrier:

- ▲ Pålidelig spånkontrol
- ▲ Ideel til lavlegeret aluminium
- ▲ Til F | M | R anvendelser

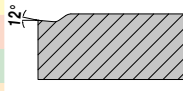
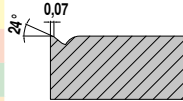
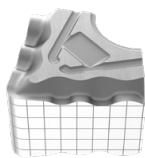
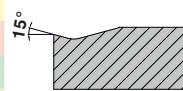
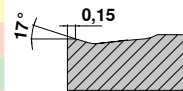
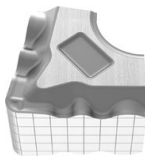
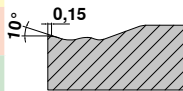


## Note til anvendelse af diamant

- ▲ Brugen af kølevæske er generelt ikke nødvendigt, men det letter spånafgangen
- ▲ Bemærk den kemiske reaktion på carbiddannende grundstoffer (PKD)
- ▲ Bemærk den termiske interaktion og den kritiske temperatur:  
PKD: 600 °C, CVD: 700 °C  
Anvend køling afhængigt af materiale.

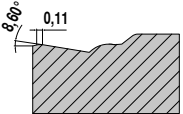
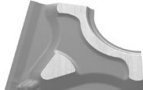
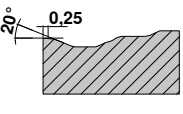
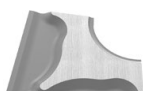
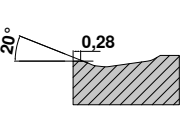
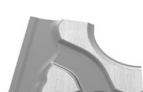
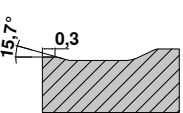
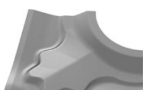
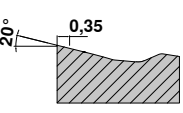
## Standard spånbrydere / anvendelseseksempler

Hovedanvendelse stål og støbejern, sekundær anvendelse rustfrit stål

| Negative    | Type                                                                                     | Kontinuerlig spån                                     | Variabel spån                                  | Afbrudt spån           | Tværsnit                                                                                             |           | Geometri  |                                      |
|-------------|------------------------------------------------------------------------------------------|-------------------------------------------------------|------------------------------------------------|------------------------|------------------------------------------------------------------------------------------------------|-----------|-----------|--------------------------------------|
|             |                                                                                          |                                                       |                                                |                        | a <sub>p</sub><br>mm                                                                                 | f<br>mm   |           |                                      |
| -CF / -CF20 | <br>F   | CTEP110 / TCM10<br>CTEP110 / TCM10<br>CTEP110 / TCM10 |                                                |                        | <br>12°           | 0,30–1,50 | 0,07–0,25 | CN..<br>DN..<br>TN..<br>WN..         |
| -F40        | <br>F   | CTCP125-P<br>CTCP125-P                                | CTCP125-P<br>CTCP125-P                         |                        | <br>24°<br>0,07   | 0,50–2,00 | 0,10–0,30 | VN..                                 |
| -F50        | <br>F  | CTCP115-P / CTCP125-P                                 | CTCP115-P / CTCP125-P / CTCP135-P<br>CTCP135-P | CTCP135-P<br>CTCP135-P | <br>15°           | 0,10–2,60 | 0,06–0,35 | CN..<br>DN..<br>SN..<br>VN..<br>WN.. |
| -TFQ        | <br>F | CTEP110 / CTCP115-P<br>CTEP110<br>CTEP110 / CTCP115-P | CTCP115-P / CTCP125-P<br>CTCP115-P / CTCP125-P |                        | <br>17°<br>0,15 | 0,50–5,00 | 0,10–0,60 | CN..<br>DN..<br>WN..                 |
| -XU         | <br>M | CTCP115-P / CTCP125-P<br>CTCP115-P                    | CTCP115-P / CTCP125-P<br>CTCP115-P / CTCP125-P | CTCP125-P              | <br>10°<br>0,15 | 0,40–4,50 | 0,12–0,40 | CN..<br>DN..<br>VN..<br>WN..         |

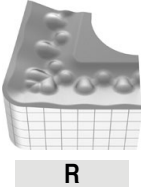
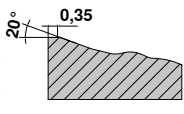
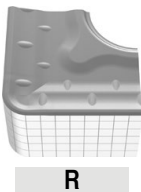
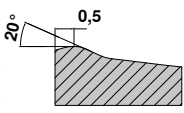
Hovedanvendelse stål og støbejern, sekundær anvendelse rustfrit stål

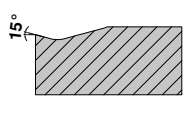
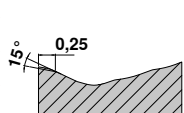
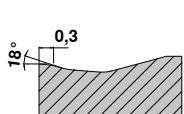
## Standard spånbrydere / anvendelseseksempler

| Negative                                                             |                                                                                                             | Type                                                                                          | Kontinuerlig spån                         | Variabel spån         | Afbrudt spån                                                                                          | Tværsnit                                                                                             |           | Geometri                             |                                              |
|----------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------|-----------------------|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------|--------------------------------------|----------------------------------------------|
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       | a <sub>p</sub><br>mm                                                                                 | f<br>mm   |                                      |                                              |
| Hovedanvendelse stål og støbejern, sekundær anvendelse rustfrit stål | -M40                                                                                                        | <br><b>M</b> | CTCP125-P                                 | CTCP125-P             |                                                                                                       | <br>8,60°<br>0,11 | 0,50–3,00 | 0,50–3,00                            | VN..                                         |
|                                                                      | CTCP125-P                                                                                                   |                                                                                               | CTCP125-P                                 |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      | -M50                                                                                                        | <br><b>M</b> | CTCP115-P / CTCP125-P / CTCK110 / CTCK120 | CTCP115-P / CTCP125-P | CTCP125-P / CTCP135-P                                                                                 | <br>20°<br>0,25   | 0,50–5,00 | 0,12–0,40                            | CN..<br>DN..<br>SN..<br>TN..<br>VN..<br>WN.. |
| CTCP115-P                                                            | CTCP125-P                                                                                                   |                                                                                               | CTCP135-P                                 |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| CTCP115-P / CTCP125-P / CTCK110 / CTCK120                            | CTCP115-P / CTCP125-P / CTCK110 / CTCK120                                                                   |                                                                                               | CTCP125-P / CTCK120                       |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| -TMQ                                                                 | <br><b>M</b>               | CTCP115-P                                                                                     | CTCP125-P                                 |                       | <br>20°<br>0,28    | 0,80–6,00                                                                                            | 0,20–0,85 | CN..<br>DN..<br>WN..                 |                                              |
| CTCP125-P                                                            |                                                                                                             | CTCP125-P                                                                                     |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| CTCP125-P                                                            |                                                                                                             | CTCP125-P                                                                                     |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| -M70                                                                 | <br><b>M</b><br><b>R</b> | CTCK110 / CTCK120 / CTCP115-P                                                                 | CTCP115-P / CTCP125-P                     | CTCP125-P / CTCP135-P | <br>15,7°<br>0,3 | 1,50–4,50                                                                                            | 0,20–0,80 | CN..<br>DN..<br>SN..<br>TN..<br>WN.. |                                              |
| CTCP115-P                                                            |                                                                                                             | CTCP125-P                                                                                     | CTCP135-P                                 |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| CTCK110 / CTCK120 / CTCP115-P / CTCP125-P                            |                                                                                                             | CTCK120 / CTCP125-P                                                                           | CTCP125-P / CTCK120                       |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| -NMA                                                                 | <br><b>M</b><br><b>R</b> |                                                                                               |                                           |                       | <br>0°           | 1,50–4,50                                                                                            | 0,20–0,80 | CN..<br>DN..<br>SN..<br>TN..<br>WN.. |                                              |
| CTCK110                                                              |                                                                                                             | CTCK110 / CTCK120                                                                             | CTCK120                                   |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| -R28                                                                 | <br><b>R</b>             | CTCP115-P / CTCP125-P                                                                         | CTCP115-P / CTCP125-P / CTCP135-P         | CTCP135-P             | <br>20°<br>0,35  | 1,00–12,00                                                                                           | 0,25–0,80 | CN..<br>DN..<br>SN..                 |                                              |
| CTCP115-P / CTCP125-P                                                |                                                                                                             | CTCP125-P / CTCP135-P                                                                         | CTCP135-P                                 |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
| CTCP115-P                                                            |                                                                                                             | CTCP125-P                                                                                     | CTCP135-P                                 |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |
|                                                                      |                                                                                                             |                                                                                               |                                           |                       |                                                                                                       |                                                                                                      |           |                                      |                                              |

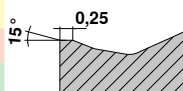
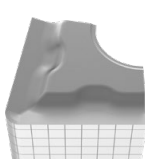
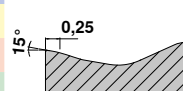
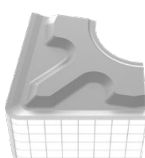
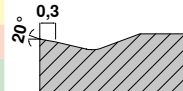


## Standard spånbrydere / anvendelseseksempler

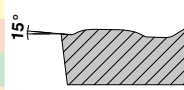
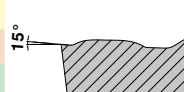
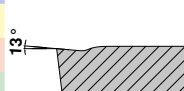
| Negative                                                                |                          | Type                                                                                   | Kontinuerlig spån     | Variabel spån                     | Afbrudt spån | Tværsnit                                                                            |            | Geometri  |
|-------------------------------------------------------------------------|--------------------------|----------------------------------------------------------------------------------------|-----------------------|-----------------------------------|--------------|-------------------------------------------------------------------------------------|------------|-----------|
|                                                                         |                          |                                                                                        |                       |                                   |              | a <sub>p</sub><br>mm                                                                | f<br>mm    |           |
| Hovedanvendelse stål og støbejern,<br>sekundær anvendelse rustfrit stål | -R58                     | <br>R | CTCP115-P / CTCP125-P | CTCP115-P / CTCP125-P / CTCP135-P | CTCP135-P    |  | 1,50–12,00 | 0,30–1,20 |
|                                                                         | ▲ Ensidet skrubgeometri  |                                                                                        | CTCP115-P / CTCP125-P | CTCP125-P / CTCP135-P             | CTCP135-P    |                                                                                     |            |           |
|                                                                         | ▲ Langs- og plandrejning |                                                                                        | CTCP115-P             | CTCP115-P / CTCP125-P             | CTCP125-P    |                                                                                     |            |           |
|                                                                         | ▲ Let afbrudt spån       |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         | ▲ Lav spånkraft          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         | ▲ Ustabile maskiner      |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         | -R88                     | <br>R | CTCP115-P / CTCP125-P | CTCP115-P / CTCP125-P / CTCP135-P | CTCP135-P    |  | 3,50–16,00 | 0,50–1,50 |
|                                                                         | ▲ Ensidet skrubgeometri  |                                                                                        | CTCP115-P / CTCP125-P | CTCP115-P / CTCP125-P             | CTCP135-P    |                                                                                     |            |           |
|                                                                         | ▲ Langs- og plandrejning |                                                                                        | CTCP115-P             | CTCP115-P / CTCP125-P             | CTCP125-P    |                                                                                     |            |           |
|                                                                         | ▲ Høj tilspænding        |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         | ▲ Store Spåndybder       |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         | ▲ Kraftigt afbrudt spån  |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |
|                                                                         |                          |                                                                                        |                       |                                   |              |                                                                                     |            |           |

| Negative                                                                      |                                       | Type                                                                                          | Kontinuerlig spån | Variabel spån               | Afbrudt spån | Tværsnit                                                                              |           | Geometri  |
|-------------------------------------------------------------------------------|---------------------------------------|-----------------------------------------------------------------------------------------------|-------------------|-----------------------------|--------------|---------------------------------------------------------------------------------------|-----------|-----------|
|                                                                               |                                       |                                                                                               |                   |                             |              | a <sub>p</sub><br>mm                                                                  | f<br>mm   |           |
| Hovedanvendelse rustfrit stål,<br>sekundær anvendelse stål og superlegeringer | -F30                                  | <br>F       | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130      |   | 0,08–2,5  | 0,10–0,35 |
|                                                                               | ▲ Sletbearbejdning af rustfrit stål   |                                                                                               | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130      |                                                                                       |           |           |
|                                                                               | ▲ Kontinuerligt spån                  |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Høj overfladekvalitet               |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ God spånkontrol                     |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | -M30                                  | <br>F<br>M | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130      |  | 1,00–4,50 | 0,15–0,40 |
|                                                                               | ▲ Førstevalg til rustfri bearbejdning |                                                                                               | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130      |                                                                                       |           |           |
|                                                                               | ▲ God spånkontrol                     |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Lav gratdannelse                    |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Lav spånkraft                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Mindre tendens til løsægddannelse   |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Kan anvendes på ustabile maskiner   |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | -M60                                  | <br>M<br>R | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130      |  | 1,50–6,00 | 0,25–0,50 |
|                                                                               | ▲ Let til medium skrubbearbejdning    |                                                                                               | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130      |                                                                                       |           |           |
|                                                                               | ▲ Stabil skærkant                     |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Afbrudt spån                        |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               | ▲ Smedet overflade og skorpe          |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |
|                                                                               |                                       |                                                                                               |                   |                             |              |                                                                                       |           |           |

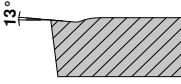
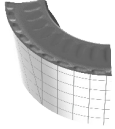
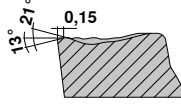
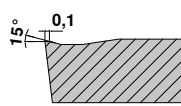
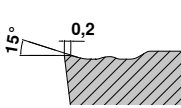
## Standard spånbrydere / anvendelseseksempler

| Negative                                                              |                                     | Type                                                                                    | Kontinuerlig spån | Variabel spån | Afbudt spån | Tværsnit                                                                            |           | Geometri  |                                      |
|-----------------------------------------------------------------------|-------------------------------------|-----------------------------------------------------------------------------------------|-------------------|---------------|-------------|-------------------------------------------------------------------------------------|-----------|-----------|--------------------------------------|
|                                                                       |                                     |                                                                                         |                   |               |             | a <sub>p</sub><br>mm                                                                | f<br>mm   |           |                                      |
| Hovedanvendelse superlegeringer,<br>sekundær anvendelse rustfrit stål | -F34                                | <br>F  | CTPX710           | CTPX710       |             |  | 0,50–2,50 | 0,08–0,25 | CN..<br>WN..                         |
|                                                                       | ▲ Stabile positive skær             |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | ▲ Også til let afbudt spån          |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | CTPX710                             |                                                                                         | CTPX710           |               |             |                                                                                     |           |           |                                      |
|                                                                       |                                     |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | -M34                                | <br>M  | CTPX710           | CTPX710       |             |  | 0,80–3,0  | 0,10–0,30 | CN..<br>DN..<br>SN..<br>VN..<br>WN.. |
|                                                                       | ▲ Førstevalg til superlegeringer    |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | ▲ Letskærende geometri              |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | ▲ Mindre tendens til løsegddannelse |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | ▲ Lav spånkraft                     |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       |                                     |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       | -M42                                | <br>M | CTCM130           | CTCM130       | CTCM130     |  | 1,0–3,50  | 0,15–0,40 | CN..<br>DN..                         |
| ▲ Til medium spåntagning i rustfrit stål                              |                                     |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
| ▲ Som sekundær anvendelse i stål og superlegeringer                   |                                     |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
| CTPX710                                                               | CTPX710                             |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |
|                                                                       |                                     |                                                                                         |                   |               |             |                                                                                     |           |           |                                      |

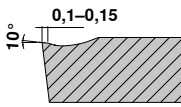
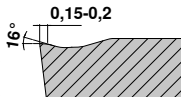
## Positive

|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|--------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-----------------|-----------------------|---------------------------------------------------------------------------------------|-----------|-----------|----------------------------------------------|
| Hovedanvendelse stål og støbejern,<br>sekundær anvendelse rustfrit stål og superlegeringer | -CF05<br>▲ Fineste spånbryder<br>▲ Til alle gængse stålmaterialer, rustfrit stål og GGG<br>▲ God spånkontrol<br>▲ Høj overfladekvalitet<br><br>F                     | CTEP110 / TCM407 | TCM10 / TCM407  |                       |  | 0,20–1,30 | 0,06–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..         |
|                                                                                            |                                                                                                                                                                                                                                                         | CTEP110          |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         | CTEP110          | TCM10 / TCM407  |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            | -SF<br>▲ Slet/konturdrejning<br>▲ God spånkontrol<br>▲ Høj overfladekvalitet<br>▲ Lav spånkraft<br><br>F                                                             | CTCP115-P        | CTCP125-P       | CTCP125-P / CTCP135-P |  | 0,05–2,50 | 0,05–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..<br>WC.. |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  | CTCP125-P       | CTCP125-P             |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            | -CF55<br>▲ Slet til medium bearbejdning<br>▲ Egnet til almindeligt og rustfrit stål<br>▲ Lav spånkraft<br>▲ God spånkontrol<br>▲ Høj overfladekvalitet<br><br>F<br>M | CTEP110          | TCM10 / CTEP110 |                       |  | 0,20–1,30 | 0,06–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..         |
|                                                                                            |                                                                                                                                                                                                                                                         | CTEP110          | CTEP110         |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         | CTEP110          | CTEP110         |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |
|                                                                                            |                                                                                                                                                                                                                                                         |                  |                 |                       |                                                                                       |           |           |                                              |

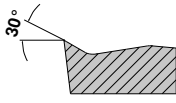
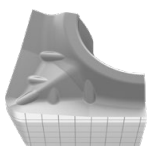
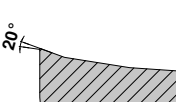
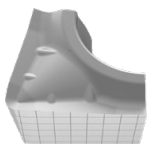
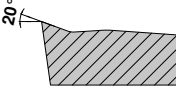
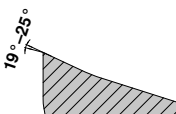
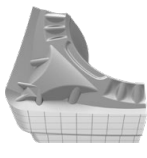
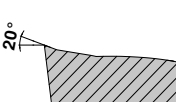
## Standard spånbrydere / anvendelseseksempler

| Positive                                                                                |      | Type                                                                                        | Kontinuerlig spån                                      | Variabel spån                                                                   | Afbrudt spån                                  | Tværsnit                                                                                              |                     | Geometri                                     |
|-----------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------|-------------------------------------------------------------------------------------------------------|---------------------|----------------------------------------------|
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               | $a_p$<br>mm                                                                                           | $f$<br>mm           |                                              |
| Hovedanvendelse stål og støbejern, sekundær anvendelse rustfrit stål og superlegeringer | -SMF | <br>F<br>M | CTEP110 / CTCP115-P<br>CTEP110<br>CTEP110              | TCM10 / CTCP125-P / CTCP115-P<br>CTCP135-P                                      | CTCP135-P<br>CTCP135-P                        | <br>13°            | 0,20–1,30 0,06–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..         |
|                                                                                         | -M23 | <br>M<br>R | CTCP115-P / CTCP125-P<br>CTCP115-P / CTCP125-P         | CTCP125-P<br>CTCP125-P                                                          | CTCP125-P<br>CTCP125-P                        | <br>13° 2r<br>0,15 | 0,30–4,0 1,0–0,45   | RC..                                         |
|                                                                                         | -SM  | <br>M     | CTCP115-P / CTCP125-P<br>CTCP115-P / CTCK110 / CTCK120 | CTCP125-P / CTCP135-P / CTCP115-P<br>CTCP135-P<br>CTCP125-P / CTCK110 / CTCK120 | CTCP125-P / CTCP135-P<br>CTCP135-P<br>CTCK120 | <br>15°<br>0,1     | 0,05–5,00 0,15–0,45 | CC..<br>DC..<br>RC..<br>SC..<br>TC..<br>VC.. |
|                                                                                         | -SMQ | <br>M    | CTCP115-P<br>CTCP125-P / CTCP115-P                     | CTCP125-P<br>CTCP125-P                                                          | CTCP125-P<br>CTCP125-P                        | <br>15°<br>0,2   | 1,00–4,00 0,15–0,45 | CC..<br>DC..                                 |
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               |                                                                                                       |                     |                                              |
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               |                                                                                                       |                     |                                              |
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               |                                                                                                       |                     |                                              |
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               |                                                                                                       |                     |                                              |
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               |                                                                                                       |                     |                                              |
|                                                                                         |      |                                                                                             |                                                        |                                                                                 |                                               |                                                                                                       |                     |                                              |

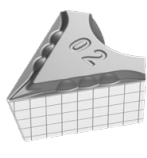
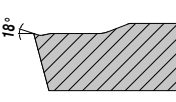
## Positive

|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|--|------|-----------------------------------------------------------------------------------------------|----------------------------------------|------------------------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------|---------------------|--------------------------------------|
|  | -M25 | <br>F<br>M | CTCM120 / CTPM125<br>CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130<br>CTCM120 / CTPM125 / CTCM130 | CTCM130<br>CTCM130 | <br>10°<br>0,1–0,15 | 0,40–3,20 0,10–0,30 | CC..<br>DC..<br>TC..<br>VC..         |
|  | -M55 | <br>M      | CTCM120 / CTPM125<br>CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130<br>CTCM120 / CTPM125 / CTCM130 | CTCM130<br>CTCM130 | <br>16°<br>0,15–0,2 | 0,40–4,80 0,06–0,35 | CC..<br>DC..<br>SC..<br>TC..<br>VC.. |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |
|  |      |                                                                                               |                                        |                                                            |                    |                                                                                                          |                     |                                      |

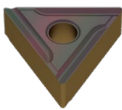
## Standard spånbrydere / anvendelseseksempler

| Positive                                                                                                 | Type                                                                                                                                                                                                                                     | Kontinuerlig spån | Variabel spån   | Afbrudt spån    | Tværsnit                                                                              |                         | Geometri                                     |
|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|-----------------|-----------------|---------------------------------------------------------------------------------------|-------------------------|----------------------------------------------|
|                                                                                                          |                                                                                                                                                                                                                                          |                   |                 |                 | a <sub>p</sub><br>mm                                                                  | f<br>mm                 |                                              |
| Hovedanvendelse ikke jernholdige metaller, sekundær anvendelse rustfrit stål, superlegeringer, støbejern | -23P<br>▲ Klæber ikke<br>▲ God spånkontrol i bløde aluminiumlegeringer<br><br>F                                                                         |                   |                 |                 |    | 0,2–4,0<br>0,05–0,3     | CC..<br>DC..<br>VC..                         |
|                                                                                                          |                                                                                                                                                                                                                                          | H216T             | H216T           |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | H216T             | H216T           | H216T           |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          |                   |                 |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | H216T             | H216T           | H216T           |                                                                                       |                         |                                              |
|                                                                                                          | -25P<br>▲ Skarp skærkant<br>▲ God spånkontrol i bløde alulegeringer<br>▲ Klæber ikke<br><br>F<br>M                                                      | CTPX710           | CTPX710         |                 |    | 0,50–4,50<br>0,05–0,60  | CC..<br>DC..<br>SC..<br>VC..                 |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710 / H216T   | CTPX710 / H216T | CTPX710 / H216T |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |
|                                                                                                          | -25Q<br>▲ Wiper-geometri<br>▲ Høj tilspænding<br>▲ Høj overfladekvalitet<br>▲ God spånkontrol ved blødere alulegeringer<br>▲ Lav klæbetendens<br><br>M | CTPX710           | CTPX710         |                 |    | 0,05–6,50<br>0,05–0,60  | CC..<br>DC..<br>VC..                         |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | H210T             | H210T           |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | H210T / CTPX710   | H210T / CTPX710 | H210T / CTPX710 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | H210T / CTPX710   | H210T / CTPX710 |                 |                                                                                       |                         |                                              |
|                                                                                                          | -27<br>▲ Universal alu-geometri<br>▲ Skarp skærkant<br>▲ Ekstremt positiv spånvinkel<br>▲ Klæber ikke<br>▲ Høj tilspænding<br><br>M<br>R              | CTPX715           | CTPX715         |                 |  | 1,00–10,00<br>0,10–0,75 | CC..<br>DC..<br>RC..<br>SC..<br>TC..<br>VC.. |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX715           | CTPX715         |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX715 / H216T   | CTPX715 / H216T |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX715 / H216T   | CTPX715 / H216T | CTPX715 / H216T |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX715           | CTPX715         |                 |                                                                                       |                         |                                              |
|                                                                                                          | -29<br>▲ Omfangsrig alu-geometri<br>▲ Positiv spånvinkel<br>▲ God spånkontrol<br>▲ Til medium- til skrubbebearbejdning<br><br>M<br>R                  | CTPX710           | CTPX710         |                 |  | 1,00–6,00<br>0,25–0,60  | CC..<br>DC..<br>VC..                         |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | H216T             | H216T           | H216T           |                                                                                       |                         |                                              |
|                                                                                                          |                                                                                                                                                                                                                                          | CTPX710           | CTPX710         |                 |                                                                                       |                         |                                              |

## Positive

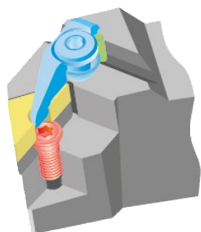
|                                                                                                         |                                                                                                                                                                                                                       |         |         |  |                                                                                       |                        |              |
|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|--|---------------------------------------------------------------------------------------|------------------------|--------------|
| Hovedanvendelse superlegeringer og rustfrit stål, sekundær anvendelse stål og ikke jernholdige metaller | -F05<br>▲ Højeste toleranceklasse<br>▲ Fremragende spånkontrol også ved de laveste spåndybder<br>▲ Meget lave spånkræfter<br><br>F | CTPX710 | CTPX710 |  |  | 0,10–2,50<br>0,02–0,25 | DC..<br>VC.. |
|                                                                                                         |                                                                                                                                                                                                                       | CTPX710 | CTPX710 |  |                                                                                       |                        |              |
|                                                                                                         |                                                                                                                                                                                                                       | CTPX710 | CTPX710 |  |                                                                                       |                        |              |
|                                                                                                         |                                                                                                                                                                                                                       | CTPX710 | CTPX710 |  |                                                                                       |                        |              |
|                                                                                                         |                                                                                                                                                                                                                       | CTPX710 | CTPX710 |  |                                                                                       |                        |              |
|                                                                                                         |                                                                                                                                                                                                                       | CTPX710 | CTPX710 |  |                                                                                       |                        |              |
|                                                                                                         |                                                                                                                                                                                                                       | CTPX710 | CTPX710 |  |                                                                                       |                        |              |

## Supplerende spånbrydere / anvendelsestips

|                                                                                                                                                                                     | Type                                                                                          | Kontinuerlig spån                                                                 | Variabel spån                                                                       | Afbrudt spån                                                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                                                                                                                                                                                     |                                                                                               |  |  |  |
| <b>-EN</b><br>▲ Universal spånbryder til almindeligt stål                                                                                                                           | <br><b>M</b> | <b>CTCP115-P</b>                                                                  | <b>CTCP125-P</b>                                                                    | <b>CTCP135-P</b>                                                                    |
|                                                                                                                                                                                     |                                                                                               | CTCP125-P                                                                         | CTCP135-P                                                                           | CTCP135-P                                                                           |
|                                                                                                                                                                                     |                                                                                               | <b>CTCK110</b>                                                                    | <b>CTCK120</b>                                                                      | CTCP125-P                                                                           |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
| <b>-ER   -EL</b><br>▲ Problemløser til ustabile forhold<br>▲ Anvendelig på effektsvage maskiner<br>▲ Kan anvendes til almindeligt stål og til rustfrit stål som sekundær anvendelse | <br><b>M</b> |                                                                                   | <b>CTCP125-P</b>                                                                    | <b>CTCP135-P</b>                                                                    |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                                                     |                                                                                               |                                                                                   |                                                                                     |                                                                                     |

## Klemme systemer

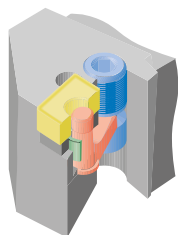
## MaxiLock-D



- Klemmelement
- Vendeskær
- Underlagsplade
- Stift
- Skrue

Førstevalget til bearbejdning med negative centerhulskær. Sikker og præcis placering af skæret på grund af klemmelementets dobbelte fastspændingseffekt.

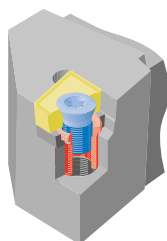
## MaxiLock-N



- Klemmelement
- Vendeskær
- Underlagsplade
- Rørstift
- Hævearm

Dette klemmesystem er velegnet til alle centerhulskær med negativ grundform. Klemmskruen er let tilgængelig fra toppen og bunden af holderen. Hvis spændesystemet løsnes, er der ingen løse reservedele.

## MaxiLock-S

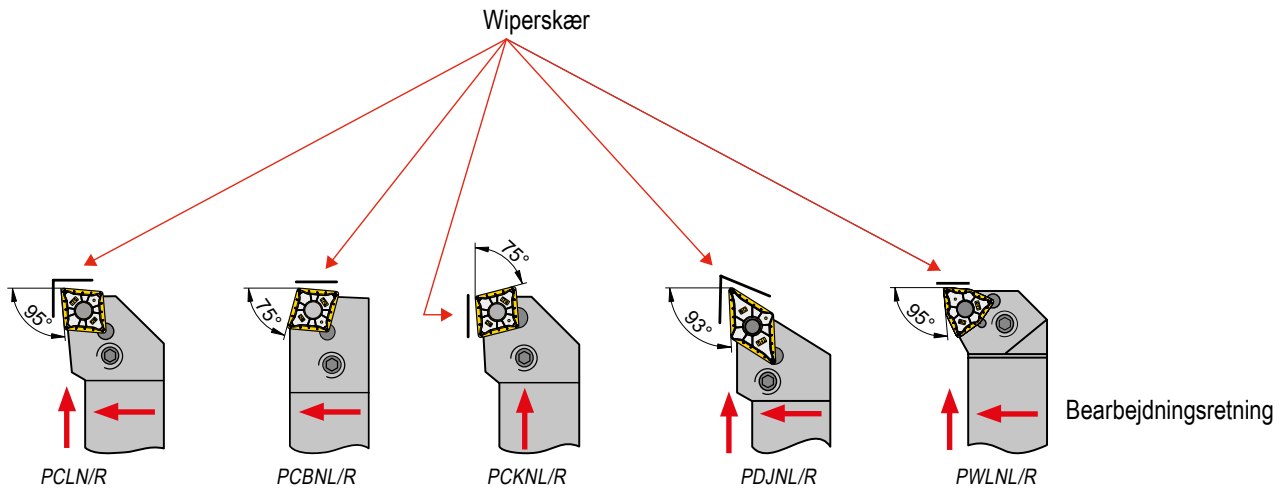


- Klemmelement
- Vendeskær
- Underlagsplade
- Gevindbøsning

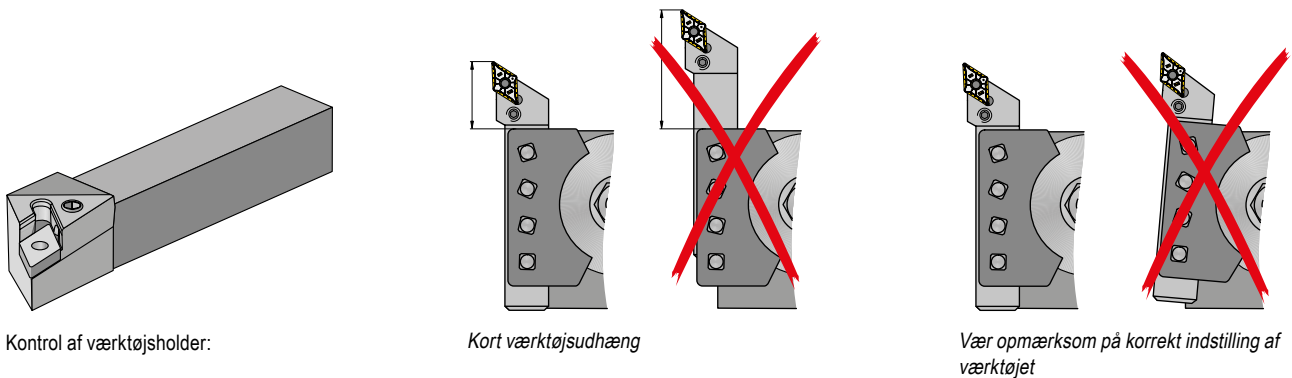
Den positive skruelåsning garanterer en sikker forbindelse mellem skæret og værktøjsholderen. Spånevakueringen forstyrres ikke af fremspringende klemmelementer. På grund af den neutrale skærposition er den effektivt tilgængelige spånvinkel identisk med vendeskærets spånvinkel.

## Wiperskær – tips

Ved brug af vendeskær med wiperskær (-TFQ; -TMQ; -SMQ; -25Q) kan en høj overfladekvalitet fremstilles til lave omkostninger.



Alle drejevendeskær med slæbeskær fastspændes i en standard ISO-værktøjsholder



- ▲ Skærleje
- ▲ U-skær
- ▲ Spændearm

## Tilspændingsværdier for overfladekvalitet

| Ruhedsområde<br>$R_z$ i $\mu\text{m}$ | $R_{th}$             | Svarer til $R_a$ | Ruhedsnøgletal | ISO 1302              | Hjørneradius $r_e$ i mm og tilspænding $f$ mm/O |          |          |          |          |          |          |
|---------------------------------------|----------------------|------------------|----------------|-----------------------|-------------------------------------------------|----------|----------|----------|----------|----------|----------|
|                                       |                      |                  |                |                       | RE = 0,1                                        | RE = 0,2 | RE = 0,4 | RE = 0,8 | RE = 1,2 | RE = 1,6 | RE = 2,4 |
| 63–100                                | $\sqrt{R_{th} 63}$   | 12,5–25          | N11            | $\frac{25}{\nabla}$   | 0,22*                                           | 0,32*    | 0,45*    | 0,63     | 0,78     | 0,9      | 1,1      |
| 40–63                                 | $\sqrt{R_{th} 40}$   | 6,3–12,5         | N10            | $\frac{12,5}{\nabla}$ | 0,18*                                           | 0,25*    | 0,36     | 0,51     | 0,62     | 0,72     | 0,88     |
| 31,5–40                               | $\sqrt{R_{th} 31,5}$ | 4,9–6,3          | N9             | $\frac{6,3}{\nabla}$  | 0,16*                                           | 0,22*    | 0,32     | 0,45     | 0,55     | 0,63     | 0,78     |
| 25–31,5                               | $\sqrt{R_{th} 25}$   | 4,0–4,9          | N8             | $\frac{3,2}{\nabla}$  | 0,14*                                           | 0,2*     | 0,28     | 0,4      | 0,49     | 0,57     | 0,69     |
| 16–25                                 | $\sqrt{R_{th} 16}$   | 2,5–4,0          |                |                       | 0,11*                                           | 0,16     | 0,23     | 0,32     | 0,39     | 0,45     | 0,55     |
| 10–16                                 | $\sqrt{R_{th} 10}$   | 1,6–2,5          |                |                       | 0,09                                            | 0,13     | 0,18     | 0,25     | 0,31     | 0,36     | 0,44     |
| 6,3–10                                | $\sqrt{R_{th} 6,3}$  | 1,0–1,6          | N7             | $\frac{1,6}{\nabla}$  | 0,07                                            | 0,1      | 0,14     | 0,2      | 0,25     | 0,28     | 0,35     |
| 4–6,3                                 | $\sqrt{R_{th} 4}$    | 0,8–1,0          | N6             | $\frac{0,8}{\nabla}$  | 0,06                                            | 0,08     | 0,11     | 0,16     | 0,2      | 0,23     | 0,28     |
| 2,5–4                                 | $\sqrt{R_{th} 2,5}$  | 0,4–0,8          | N5             | $\frac{0,4}{\nabla}$  | 0,04                                            | 0,06     | 0,09     | 0,13     | 0,15     | 0,18     | 0,22     |
| 1,6–2,5                               | $\sqrt{R_{th} 1,6}$  | 0,2–0,4          | N4             | $\frac{0,2}{\nabla}$  | 0,04                                            | 0,05     | 0,07     | 0,1      | 0,12     | 0,14     | 0,18     |
| 1–1,6                                 | $\sqrt{R_{th} 1}$    | 0,1–0,2          | N3             | $\frac{0,1}{\nabla}$  | 0,03                                            | 0,04     | 0,06     | 0,08     | 0,1      | 0,11     | 0,14     |

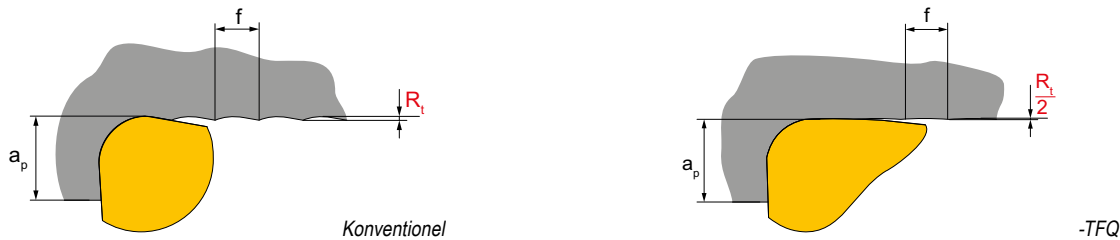
\*Undgå, at den anvendte tilspændingsværdi overstiger hjørneradius (RE).

## Wiperskær – funktionsprincip

### Forhold tilspænding til ruhedsdybde R

#### Bedre overfladekvalitet

Med samme tilspænding opnår vendeskæret med wiperskær en mangfoldig bedre  $R_t$ -værdi i forhold til et normalt vendeskær.



#### Kortere bearbejdnings tid

Hvis der skal opnås samme  $R_t$ -værdi som for et standardvendeskær, kan vendeskæret med wiperskær køres med den dobbelte tilspænding (= lavere styktider!).



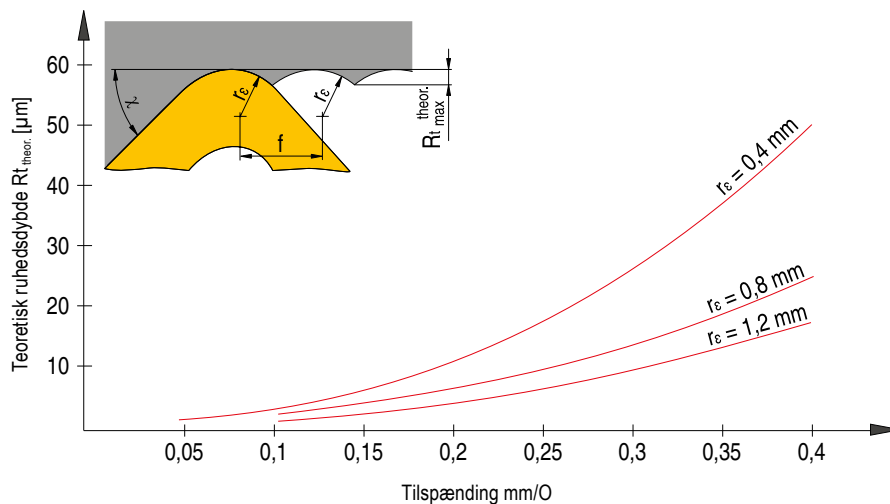
### Teoretisk overfladekvalitet

De teoretisk maksimale overfladeruhed  $R_{t_{\text{theor.}}}$ , der kan opnås ved drejning, er en kombination af tilspænding og hjørneradius:

eller tilnærmelsesvis:

$$R_{t_{\text{theor.}}} = \left( r_{\epsilon} - \sqrt{r_{\epsilon}^2 - \frac{f^2}{4}} \right) \cdot 1000$$

$$R_{t_{\text{theor.}}} = \frac{125 \cdot f^2}{r_{\epsilon}} \quad [\mu\text{m}]$$



## ISO betegnelsessystem for vendeskær

## Vendskær – metrisk

C N M G 12 04 08 E N - M50

1 2 3 4 5 6 7 8 9 13

## Vendskær – inch

C N M G 4 3 2 E N - M50

1 2 3 4 5 6 7 8 9 13

Vendskær, CBN  
keramik – metrisk

C N G A 12 04 08 S N - 020D - B 3 - Q

1 2 3 4 5 6 7 8 9 10 11 12 13

Vendskær, CBN  
keramik – inch

C N G A 4 3 2 S N - 020D - B 3 - Q

1 2 3 4 5 6 7 8 9 10 11 12 13

| 1             |      |              |  |  |
|---------------|------|--------------|--|--|
| Vendskær form |      |              |  |  |
| V             | 35°  | Rombe        |  |  |
| D             | 55°  |              |  |  |
| E             | 75°  |              |  |  |
| C             | 80°  |              |  |  |
| M             | 86°  | Rombisk      |  |  |
| K             | 55°  |              |  |  |
| B             | 82°  |              |  |  |
| A             | 85°  |              |  |  |
| L             | 90°  | Andre former |  |  |
| P             | 108° |              |  |  |
| H             | 120° |              |  |  |
| O             | 135° |              |  |  |
| R             | -    |              |  |  |
| S             | 90°  |              |  |  |
| T             | 60°  |              |  |  |
| W             | 80°  |              |  |  |

| 2         |                                                                           |   |          |  |
|-----------|---------------------------------------------------------------------------|---|----------|--|
| Frivinkel |                                                                           |   |          |  |
|           |                                                                           |   |          |  |
|           | $\alpha$                                                                  |   | $\alpha$ |  |
| A         | 3°                                                                        | F | 25°      |  |
| B         | 5°                                                                        | G | 30°      |  |
| C         | 7°                                                                        | N | 0°       |  |
| D         | 15°                                                                       | P | 11°      |  |
| E         | 20°                                                                       |   |          |  |
| O         | Frivinkel, der ikke er omfattet af normen, som kræver særlige angivelser. |   |          |  |

| 3                           |            |            |            |            |       |      |
|-----------------------------|------------|------------|------------|------------|-------|------|
| Tolerance                   |            |            |            |            |       |      |
|                             |            |            |            |            |       |      |
|                             | IC±        |            | BS         |            | S     |      |
|                             | mm         | inch       | mm         | inch       | mm    | inch |
| A                           | 0,025      | .0010      | 0,005      | .0002      | 0,025 | .001 |
| F                           | 0,013      | .0005      | 0,005      | .0002      | 0,025 | .001 |
| C                           | 0,025      | .0010      | 0,013      | .0005      | 0,025 | .001 |
| H                           | 0,013      | .0005      | 0,013      | .0005      | 0,025 | .001 |
| E                           | 0,025      | .0010      | 0,025      | .0010      | 0,025 | .001 |
| G                           | 0,025      | .0010      | 0,025      | .0010      | 0,13  | .005 |
| J                           | 0,05-0,15* | .002-.006* | 0,005      | .0002      | 0,025 | .001 |
| K                           | 0,05-0,15* | .002-.006* | 0,013      | .0005      | 0,025 | .001 |
| L                           | 0,05-0,15* | .002-.006* | 0,025      | .0010      | 0,025 | .001 |
| M                           | 0,05-0,15* | .002-.006* | 0,05-0,20* | .003-.008* | 0,13  | .005 |
| N                           | 0,05-0,15* | .002-.006* | 0,05-0,20* | .003-.008* | 0,025 | .001 |
| U                           | 0,08-0,25* | .003-.010* | 0,13-0,38* | .005-.015* | 0,13  | .005 |
| * Afhænger af skærstørrelse |            |            |            |            |       |      |

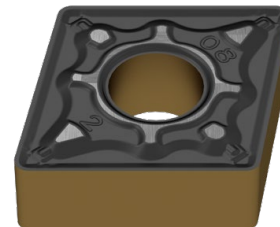
| 6            |      |          |      |  |
|--------------|------|----------|------|--|
| Skærtykkelse |      |          |      |  |
|              |      |          |      |  |
|              |      | Nøgletal |      |  |
| mm           | inch | mm       | inch |  |
| 1,59         | 1/16 | 01       | 1    |  |
| 2,38         | 3/32 | 02       | 1.5  |  |
| 3,18         | 1/8  | 03       | 2    |  |
| 3,97         | 5/32 | T3       | 2.5  |  |
| 4,76         | 3/16 | 04       | 3    |  |
| 5,56         | 7/32 | 05       | 3.5  |  |
| 6,35         | 1/4  | 06       | 4    |  |
| 7,94         | 5/16 | 07       | 5    |  |
| 9,52         | 3/8  | 09       | 6    |  |

| 7            |       |          |      |  |
|--------------|-------|----------|------|--|
| Hjørneradius |       |          |      |  |
|              |       |          |      |  |
|              |       | Nøgletal |      |  |
| mm           | inch  | mm       | inch |  |
| ≤ 0,05       | .0015 | 00       | X0   |  |
| 0,1          | .004  | 01       | 0    |  |
| 0,2          | .008  | 02       | .5   |  |
| 0,4          | 1/64  | 04       | 1    |  |
| 0,8          | 1/32  | 08       | 2    |  |
| 1,2          | 3/64  | 12       | 3    |  |
| 1,6          | 1/16  | 16       | 4    |  |
| 2,0          | 5/64  | 20       | 5    |  |
| 2,4          | 3/32  | 24       | 6    |  |
| 2,8          | 7/64  | 28       | 7    |  |
| 3,2          | 1/8   | 32       | 8    |  |

| 8        |                         |
|----------|-------------------------|
| Skærkant |                         |
| F        | Skarp                   |
| E        | Afrundet                |
| T        | Faset                   |
| S        | faset og afrundet       |
| K        | Dobbeltfaset            |
| P        | Dobbelt fas og afrundet |
| R        | Rundfas                 |

| 9                             |  |
|-------------------------------|--|
| Skærretning                   |  |
| R                             |  |
| L                             |  |
| N                             |  |
| Ved CBN og PKD segmentretning |  |
| -L                            |  |
| -R                            |  |





4

## Kendetegn

|      |                  |
|------|------------------|
| N    |                  |
| R    |                  |
| F    |                  |
| A    |                  |
| M, P |                  |
| G, P |                  |
| W    |                  |
| T    |                  |
| Q    |                  |
| U    |                  |
| B    |                  |
| H    |                  |
| C    |                  |
| J    |                  |
| X    | Specialudførelse |

inch

Ændring ved IK &lt; som 1/4"

| IK > 1/4" | IK < 1/4" |
|-----------|-----------|
| N / R / F | E         |
| A / M / G | D         |
| X         | X         |

5

## Skærlængde

| Type | ISO | ANSI | L      |       | IC     |       |
|------|-----|------|--------|-------|--------|-------|
|      |     |      | mm     | inch  | mm     | inch  |
|      | 06  | 2    | 6,4    | .250  | 6,35   | .250  |
|      | 09  | 3    | 9,7    | .382  | 9,525  | .375  |
|      | 12  | 4    | 12,9   | .508  | 12,70  | .500  |
|      | 16  | 5    | 16,1   | .634  | 15,875 | .625  |
|      | 19  | 6    | 19,3   | .760  | 19,05  | .750  |
|      | 25  | 8    | 25,8   | 1.016 | 25,4   | 1.000 |
|      | 32  | 12   | 35,24  | 1.269 | 31,75  | 1.250 |
|      | 06  | 2    | 6,35   | .250  | 6,35   | .250  |
|      | 09  | 3    | 9,525  | .375  | 9,525  | .375  |
|      | 12  | 4    | 12,7   | .500  | 12,7   | .500  |
|      | 15  | 5    | 15,875 | .625  | 15,875 | .625  |
|      | 19  | 6    | 19,05  | .750  | 19,05  | .750  |
|      | 25  | 8    | 25,4   | 1.000 | 25,4   | 1.000 |
|      | 31  | 10   | 31,75  | 1.250 | 31,75  | 1.250 |
|      | 07  | 2    | 7,7    | .303  | 6,35   | .250  |
|      | 11  | 3    | 11,6   | .457  | 9,525  | .375  |
|      | 15  | 4    | 15,5   | .610  | 12,70  | .500  |
|      |     |      |        |       |        |       |
|      | 11  | 2    | 11,1   | .437  | 6,35   | .250  |
|      | 16  | 3    | 16,6   | .653  | 9,525  | .375  |
|      | 22  | 4    | 22,10  | .870  | 12,70  | .500  |
|      |     |      |        |       |        |       |

\* inch-udførelse

| Type | ISO | ANSI | L      |       | IC     |       |
|------|-----|------|--------|-------|--------|-------|
|      |     |      | mm     | inch  | mm     | inch  |
|      | 06  | 1.2  | 6,9    | .272  | 3,97   | .156  |
|      | 09  | 1.8  | 9,6    | .378  | 5,56   | .219  |
|      | 11  | 2    | 11,0   | .433  | 6,35   | .250  |
|      | 16  | 3    | 16,5   | .650  | 9,525  | .375  |
|      | 22  | 4    | 22,    | .079  | 12,70  | .039  |
|      | 27  | 5    | 27,5   | 1.083 | 15,875 | .625  |
|      | 33  | 6    | 33,0   | 1.299 | 19,05  | .750  |
|      | 06  | 3    | 6,5    | .256  | 9,525  | .375  |
|      | 08  | 4    | 8,7    | .331  | 12,70  | .039  |
|      | 10  | 5    | 10,9   | .429  | 15,875 | .625  |
|      |     |      |        |       |        |       |
|      |     |      |        |       |        |       |
|      | 06  | 2    | 6,35   | .250  | 6,35   | .250  |
|      | 08  | -    | 8,0    | .315  | 8,0    | .315  |
|      | 09  | 3    | 9,52   | .375  | 9,52   | .375  |
|      | 10  | -    | 10,0   | .394  | 10,0   | .394  |
|      | 12* | -    | 12,0   | .472  | 12,0   | .472  |
|      | 12  | 4    | 12,7   | .488  | 12,70  | .488  |
|      | 15  | 5    | 15,875 | .625  | 15,875 | .625  |
|      | 16  | -    | 16,0   | .630  | 16,0   | .630  |
|      | 19  | 6    | 19,05  | .750  | 19,05  | .750  |
|      | 25  | 8    | 25,0   | .984  | 25,0   | .984  |
|      | 25* | -    | 25,4   | 1.000 | 25,4   | 1.000 |
|      | 31  | 10   | 31,75  | 1.250 | 31,75  | 1.250 |
|      | 32  | -    | 32,0   | 1.260 | 32,0   | 1.260 |

9

10

## Fasudførelse



|     | mm   | inch |   |     |
|-----|------|------|---|-----|
| 015 | 0,15 | .006 | A | 05° |
| 020 | 0,20 | .008 | B | 10° |
| 025 | 0,25 | .010 | C | 15° |
| 050 | 0,50 | .020 | D | 20° |
| 075 | 0,75 | .030 | E | 25° |
| 100 | 1,00 | .040 | F | 30° |
|     |      |      | G | 35° |

1) Til dobbeltfasede skær anvendes to bogstaver  
f.eks. BE =  
fasvinkel 1 ( $y_1$ ) = 10°  
fasvinkel 2 ( $y_2$ ) = 25°

11

## Antal skær

| Ensidet     |  | Flersidet            |  |
|-------------|--|----------------------|--|
| A           |  | T                    |  |
| B           |  | U                    |  |
| C           |  | V                    |  |
| D           |  | W                    |  |
| G           |  | X                    |  |
| H           |  | Y                    |  |
| Begge sider |  | Hele spændingsfladen |  |
| K           |  | S                    |  |
| L           |  | F                    |  |
| M           |  | E                    |  |
| N           |  |                      |  |
| P           |  |                      |  |
| Q           |  |                      |  |

12

## Segmentlængde



ca. angivelse i mm

13

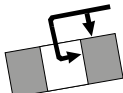
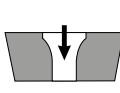
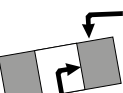
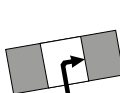
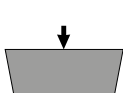
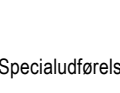
## Spånbryderbetegnelse

En udførlig oversigt over  
spånbrydere findes på  
→ side 201-207

## ISO-betegnelsessystem for holder

|         |   |   |   |   |    |    |   |    |     |    |
|---------|---|---|---|---|----|----|---|----|-----|----|
| P       | C | L | N | R | 20 | 20 | K | 12 | -   | T  |
| 1       | 2 | 3 | 4 | 5 | 6  | 7  | 8 | 9  | 10  |    |
| UT50    | - | P | C | L | N  | R  |   |    | -12 |    |
| 0       | 1 | 2 | 3 | 4 | 5  | 6  | 7 | 8  | 9   | 10 |
| HSK-T63 | - | D | C | L | N  | R  |   |    | -12 |    |
| 0       | 1 | 2 | 3 | 4 | 5  | 6  | 7 | 8  | 9   | 10 |

|                                                                                              |
|----------------------------------------------------------------------------------------------|
| <b>0</b>                                                                                     |
| <b>System/størrelse</b>                                                                      |
| <b>UT = UTS</b><br>iht. ISO 26622<br>UT40 = UTS 40 mm<br>UT50 = UTS 50 mm<br>UT63 = UTS 63mm |
| <b>HSK-T</b><br>iht. ISO 12164<br>HSK-T63 = 63 mm<br>HSK-T100 = 100 mm                       |

|                                                                                          |                                                                                          |
|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|
| 1                                                                                        |                                                                                          |
| Holdere                                                                                  |                                                                                          |
| D<br>   | S<br>   |
| Klem fast ovenfra og gennem hul                                                          | Skruet på gennem hul                                                                     |
| M<br> | P<br> |
| Klem fast ovenfra og gennem hul                                                          | Klem fast gennem hul                                                                     |
| C<br> | X<br> |
| Klem fast ovenfra                                                                        | Specialudførelse                                                                         |

|                |      |                                                                                       |
|----------------|------|---------------------------------------------------------------------------------------|
| 2              |      |                                                                                       |
| Vendeskær form |      |                                                                                       |
| V              | 35°  | Rombe                                                                                 |
| D              | 55°  |                                                                                       |
| E              | 75°  |                                                                                       |
| C              | 80°  |                                                                                       |
| M              | 86°  |    |
| K              | 55°  | Rombisk                                                                               |
| B              | 82°  |                                                                                       |
| A              | 85°  |  |
| L              | 90°  |  |
| P              | 108° |  |
| H              | 120° |  |
| O              | 135° |  |
| R              | -    |  |
| S              | 90°  |  |
| T              | 60°  |  |
| W              | 80°  |  |
|                |      | Andre former                                                                          |

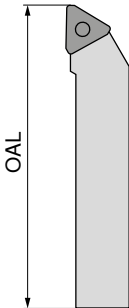
|                                                                                     |
|-------------------------------------------------------------------------------------|
| <b>6</b>                                                                            |
| <b>Skaft højde</b>                                                                  |
|  |

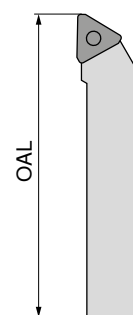
|                                                                                     |
|-------------------------------------------------------------------------------------|
| <b>7</b>                                                                            |
| <b>Skaft bredde</b>                                                                 |
|  |

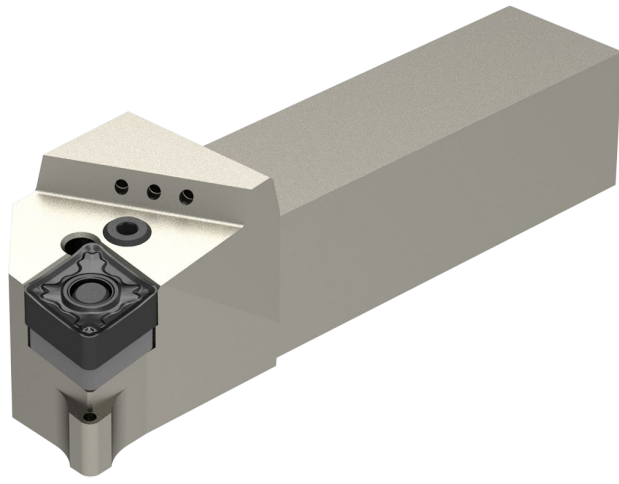
8

Værktøjslængde

| OAL |        |   | OAL     |       |   |
|-----|--------|---|---------|-------|---|
| mm  | inch   |   | mm      | inch  |   |
| 32  | 4.000  | A | 160     | 4.500 | N |
| 40  | 4.500  | B | 170     | 5.500 | P |
| 50  | 5.000  | C | 180     | –     | Q |
| 60  | 6.000  | D | 200     | 6.000 | R |
| 70  | 7.000  | E | 250     | 7.000 | S |
| 80  | 8.000  | F | 300     | 8.000 | T |
| 90  | 5.500  | G | 350     | 5.500 | U |
| 100 | 5.625  | H | 400     | 3.500 | V |
| 110 | 5.300  | J | 450     | 3.500 | W |
| 125 | 14.000 | K | 500     | 3.750 | Y |
| 140 | 6.800  | L | Speciel |       | X |
| 150 | 4.400  | M |         |       |   |







3

Holderform

90°

A

75°

B

90°

C

45°

D

60°

E

90°

F

90°

G

107,5°

H

93°

J

75°

K

95°

L

50°

M

63°

N

117,5°

P

75°

R

45°

S

60°

T

93°

U

72,5°

V

60°

W

85°

Y

4

Frivinkel

|   | $\alpha$ |   | $\alpha$ |
|---|----------|---|----------|
| A | 3°       | F | 25°      |
| B | 5°       | G | 30°      |
| C | 7°       | N | 0°       |
| D | 15°      | P | 11°      |
| E | 20°      |   |          |

O Frivinkel, der ikke er omfattet af normen, som kræver særlige angivelser.

5

Skærretning

R

L

N

9

Skærlængde

L

S

R

ABK

T

VDECM

O

H

P

W

10

Producent informationer

T = Spændearm  
Speciallængde (mm)  
Skærtykkelse (afvigende fra standard)  
Specialudførelse (X..)  
Maskinproducent (specifik)  
DC = DirectCooling

## ISO-betegnelsessystem for borestænger

|           |   |   |           |   |             |   |   |    |    |    |  |
|-----------|---|---|-----------|---|-------------|---|---|----|----|----|--|
| A 25 R    |   |   | P C L N R |   |             |   |   | 12 |    |    |  |
| 1         | 2 | 3 | 4         | 5 | 6           | 7 | 8 | 9  | 10 |    |  |
| UT40 -    |   |   | 25 G -    |   | P C L N R - |   |   |    |    | 12 |  |
| 0         | 1 | 2 | 3         | 4 | 5           | 6 | 7 | 8  | 9  | 10 |  |
| HSK-T63 - |   |   | 50 Q -    |   | D C L N R - |   |   |    |    | 12 |  |
| 0         | 1 | 2 | 3         | 4 | 5           | 6 | 7 | 8  | 9  | 10 |  |

0

## System/størrelse

## UT = UTS

iht. ISO 26622  
 UT40 = UTS 40 mm  
 UT50 = UTS 50 mm  
 UT63 = UTS 63 mm

## HSK-T

iht. ISO 12164  
 HSK-T63 = 63 mm  
 HSK-T100 = 100 mm

1

## Skaftudførelse

|                                     |                                 |
|-------------------------------------|---------------------------------|
| S Stålskaft                         | E Som C med kølehul             |
| A Stålskaft med kølehul             | F Som C med dæmpning            |
| B Stålskaft med dæmpning            | G Som C med kølehul og dæmpning |
| D Stålskaft med kølehul og dæmpning | H Tungmetal                     |
| C Hårdmetalskaft med stålhoved      | J Tungmetal med kølehul         |

5

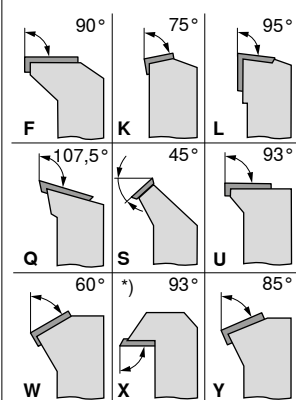
## Vendeskær form

|        |                                                                                     |
|--------|-------------------------------------------------------------------------------------|
| V 35°  | Rombe                                                                               |
| D 55°  |                                                                                     |
| E 75°  |                                                                                     |
| C 80°  |                                                                                     |
| M 86°  |  |
| K 55°  | Rombisk                                                                             |
| B 82°  |                                                                                     |
| A 85°  |  |
| L 90°  |  |
| P 108° |  |
| H 120° |  |
| O 135° |  |
| R -    |  |
| S 90°  |  |
| T 60°  |  |
| W 80°  |  |

Andre former

6

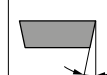
## Holderform



\*) Fabriksstandard CERATIZIT

7

## Frivinkel



| $\alpha$ | $\alpha$ |
|----------|----------|
| A 3°     | F 25°    |
| B 5°     | G 30°    |
| C 7°     | N 0°     |
| D 15°    | P 11°    |
| E 20°    |          |

Frivinkel, der ikke er omfattet af normen, som kræver særlige angivelser.



2

Skaftdiameter

| DCONMS<br>mm | DCONMS<br>inch |
|--------------|----------------|
| 08           |                |
| 10           |                |
| 12           |                |
| 16           |                |
| 20           |                |
| 25           |                |
| 32           |                |
| 40           |                |
| 50           |                |
| 60           |                |

Et tocifret tal, som viser  
borestangdiameteren i  
1/16 tomme.

3

Værktøjslængde

| OAL     |      |   |
|---------|------|---|
| mm      | inch |   |
| 80      | 3    | F |
| 100     | 3,5  | H |
| 110     | 4    | J |
| 125     | 4,5  | K |
| 140     | 5    | L |
| 150     | 5,5  | M |
| 160     | 6    | N |
| 170     | 6,5  | P |
| 180     | 6,75 | Q |
| 200     | 7    | R |
| 250     | 8    | S |
| 300     | 10   | T |
| 350     | 12   | U |
| 400     | 14   | V |
| 450     | 16   | W |
| 500     | 18   | Y |
|         | 20   |   |
| Speciel |      | X |

4

Klemme

|                                                     |                                          |
|-----------------------------------------------------|------------------------------------------|
| <b>D</b><br><br>Klemt fast ovenfra<br>og gennem hul | <b>S</b><br><br>Skruet på gennem<br>hul  |
| <b>M</b><br><br>Klemt fast ovenfra<br>og gennem hul | <b>P</b><br><br>Klemt fast gennem<br>hul |
| <b>C</b><br><br>Klemt fast ovenfra                  | <b>X</b><br><br>Specialudførelse         |

8

Skærretning

**R**

**L**

9

Skærlængde

10

Producent informationer

T = Spændearm  
Speciallængde (mm)  
Skærttykkelse (afvigende fra standard)  
Specialudførelse (X..)  
Maskinproducent (specifik)

## Årsager til slitage

### Fasslid



Fasslid, normalt slid efter en given indgrebstid.

#### Årsag

- ▲ For høj skærehastighed
- ▲ Hårdmetalkvalitet med begrænset slidstyrke
- ▲ Ikke tilpasset tilspænding

#### Afhjælpning

- ▲ Sænk skærehastigheden
- ▲ Vælg en slidfast hårdmetalkvalitet
- ▲ Tilpas tilspændingen i det rigtige forhold til skærehastighed og spåndybde

### Udflisning



Ved for høj mekanisk belastning af skærkanten kan hårdmetal afflise.

#### Årsag

- ▲ For slidfast kvalitet
- ▲ Vibrationer
- ▲ For høj tilspænding eller spåndybde
- ▲ Afbrudt spån
- ▲ Spånhamring

#### Afhjælpning

- ▲ Anvend sejere kvalitet
- ▲ Anvend en negativ skæргеometri med spånbryder
- ▲ Forbedr stabiliteten (værktøj, emne)

### Kraterslitage



Den afgående varme spån forårsager erosion af skæret på spånfladen.

#### Årsag

- ▲ For høj skærehastighed, tilspænding eller begge dele
- ▲ For lille spånvinkel
- ▲ Kvalitet med for dårlig slidstyrke
- ▲ Forkert tilført køling

#### Afhjælpning

- ▲ Sænk skærehastighed og/eller tilspænding
- ▲ Vælg en mere slidfast type af hårdmetal
- ▲ Øg mængden af kølevæske og/eller tryk, kontroller tilførslen
- ▲ Anvend en hårdere kvalitet

### Plastisk deformation



Høj bearbejdningstemperatur ved samtidig mekanisk belastning kan føre til plastisk deformation.

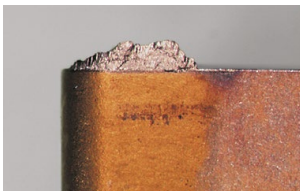
#### Årsag

- ▲ For høj driftstemperatur, hvilket blødgør grundmaterialet
- ▲ Beskadigelse af belægningen
- ▲ Kvalitet med for dårlig slidstyrke
- ▲ Forkert tilført køling

#### Afhjælpning

- ▲ Sænk skærehastigheden
- ▲ Vælg en mere slidfast type af hårdmetal
- ▲ Tilfør køling

### Løsægddannelse



Løsægddannelse opstår på skærkanten, når spånen ikke transporteres korrekt væk på grund af for lav spåntemperatur.

#### Årsag

- ▲ For lav skærehastighed
- ▲ For lille spånvinkel
- ▲ Forkert skæremateriale
- ▲ Manglende køling/smøring

#### Afhjælpning

- ▲ Øg skærehastigheden
- ▲ Øg spånvinklen
- ▲ Anvend TiN-belægning
- ▲ Anvend en federe emulsion

### Skærbrud



En overbelastning af skæret kan føre til brud på skæret.

#### Årsag

- ▲ Overbelastning af skærematerialet
- ▲ Stabilitetsmangler
- ▲ Kilevinkel for lille

#### Afhjælpning

- ▲ Anvend sejere skæremateriale
- ▲ Anvend kantbeskyttelsesfas
- ▲ Øg afrunding på skærkant
- ▲ Anvend mere stabil geometri

## Anbefaling for optimale resultater

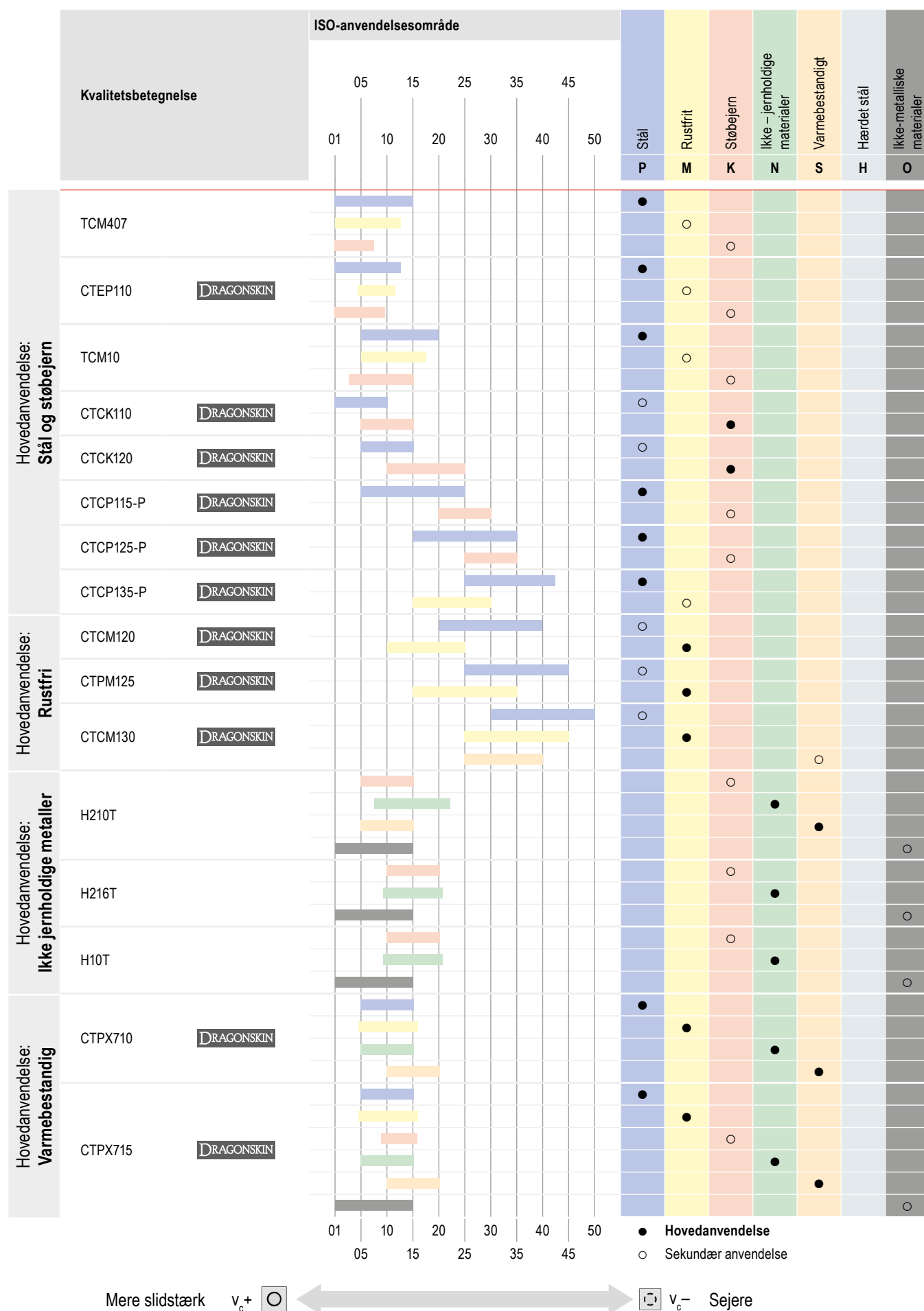
| Type af problem |               |            |                      |          |                 |             |              |                 |                   |                                         |                                         |                         |                     |                      |
|-----------------|---------------|------------|----------------------|----------|-----------------|-------------|--------------|-----------------|-------------------|-----------------------------------------|-----------------------------------------|-------------------------|---------------------|----------------------|
| Slidtype        |               |            |                      |          |                 | Emne        |              |                 |                   | Spånkontrol                             |                                         |                         |                     |                      |
| Fasslid         | Kraterslitage | Udflysning | Plastisk deformation | Skærbrud | Løsæggsdannelse | Vibrationer | Gratdannelse | Ujævn overflade | Overfladekvalitet | Spåner for lange (uregelmæssige spåner) | Spåner for korte (fragmenterede spåner) |                         |                     |                      |
| ↓               | ↓             |            | ↓                    |          | ↓               | ↓           |              |                 | ↑                 | ↓                                       |                                         | Skærehastighed          | Skæredata           | Afhjælpning          |
| ~               |               | ↓          | ↓                    | ↓        |                 | ↑           |              | ↓               | ↓                 | ↑                                       | ↓                                       | Tilspænding             |                     |                      |
| ↓               | ↓             | ↓          | ↓                    |          |                 |             | ↓            | ↓               | ↓                 |                                         |                                         | Tilspænding ved centrum |                     |                      |
|                 |               | ↑          | ~                    |          | ↓               | ~           | ↓            | ↓               | ↓                 | ↓                                       | ↑                                       | Spånbryder              | ↑                   | ↓                    |
| ↑               |               | ↑          | ↑                    | ↑        |                 | ↓           | ↓            | ↓               | ↑                 |                                         |                                         | Hjørneradius            | ↑                   | Større<br>Mindre     |
| ↑               | ↑             | ↓          | ↑                    | ↓        |                 |             |              |                 |                   |                                         |                                         | Skæremateriale          | ↑                   | Slidstyrke<br>Sejhed |
|                 |               | ~          |                      | ~        |                 | ~           |              | ~               | ~                 |                                         |                                         | Opspænding af værktøj   | Generelle kriterier |                      |
|                 |               | ~          |                      | ~        |                 | ~           |              | ~               | ~                 |                                         |                                         | Opspænding af emne      |                     |                      |
|                 |               | ~          |                      | ~        |                 | ~           |              |                 | ↓                 |                                         |                                         | Udhæng                  |                     |                      |
| ~               |               | ~          |                      |          |                 | ~           | ~            |                 | ~                 |                                         |                                         | Centerhøjde             |                     |                      |
| ●               | ~             |            | ●                    |          | ●               |             | ●            |                 | ●                 | ●                                       |                                         | Skærevæske              |                     |                      |

Øg  
 Stor påvirkning  
 Øg  
 Lille påvirkning

Undgå, reducer  
 Stor påvirkning  
 Undgå, reducer  
 Lille påvirkning

Kontroller, optimer  
 Anvend

## Oversigt over kvaliteter



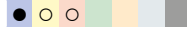


## Kvaliteter

## TCM407

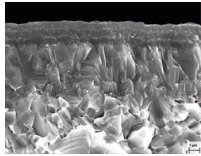


ISO | P10 | M05 | K05

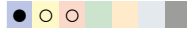
**Specifikation:**Sammensætning: Co 8,0%; WC 16,0%; TaNbC 10,0%; TiCn rest | Kornstr.: 2-3 µm | Hårdhed: HV<sub>30</sub> 1760**Anvendelses anbefaling:**

Ubelagte cermet-kvaliteter til finsletbearbejdning af stålmaterialer.

## CTEP110

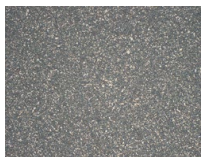


ISO | P10 | M10 | K05

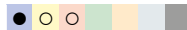
**Specifikation:**Sammensætning: Co/Ni 12,2%; WC 15,0%; TaNbC 10,0%; TiCn rest | Kornstr.: 2-3 µm | Hårdhed: HV<sub>30</sub> 1650 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub> Multilayer**Anvendelses anbefaling:**

cermet-kvaliteter med sejhedsreserver til sletbearbejdning ved høje skærehastigheder.

## TCM10

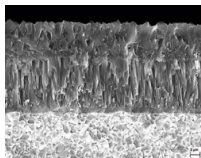


P15 | K10

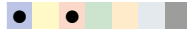
**Specifikation:**Sammensætning: Cermet Co/Ni 12,2%; wolframkarbid 15,0% TaNbC 10,0% TiCN balance | Kornstr.: 2-3 µm | Hårdhed: HV<sub>30</sub> 1650**Anvendelses anbefaling:**

Den ubelagte cermetkvalitet til efterbehandling af stål, rustfrit stål og hærdet stål.

## CTCK110

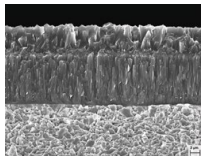


ISO | P05 | K10

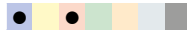
**Specifikation:**Sammensætning: Co 5,0%; karbid blanding 2,0%; wolframkarbid-balance | Kornstr.: 1-2 µm | Hårdhed: HV<sub>30</sub> 1730 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>**Anvendelses anbefaling:**

De slidtærke kvaliteter til bearbejdning af støbejern og stål ved høje skærehastigheder i kontinuerlig spån.

## CTCK120

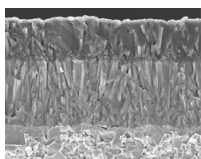


ISO | P10 | K20

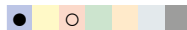
**Specifikation:**Sammensætning: Co 6,0%; karbid blanding 2,0%; wolframkarbid-balance | Kornstr.: 1 µm | Hårdhed: HV<sub>30</sub> 1630 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>**Anvendelses anbefaling:**

Kvaliteter til støbebearbejdning med høje sejhedsreserver til svære betingelser og afbrudt spån

## CTCP115-P

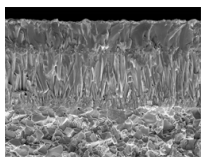


ISO | P15 | K25

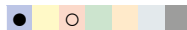
**Specifikation:**Sammensætning: Co 5,5%; karbid blanding 6,4%; wolframkarbid-balance | Kornstr.: 1 µm | Hårdhed: HV<sub>30</sub> 1530 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>**Anvendelses anbefaling:**

De slidtærke High Performance kvaliteter til stålspåntagning under stabile betingelser og kontinuerlig spån.

## CTCP125-P

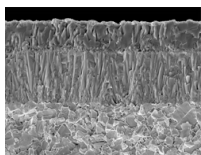


ISO | P25 | K30

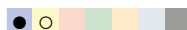
**Specifikation:**Sammensætning: Co 7,0%; karbid blanding 6,0%; wolframkarbid-balance | Kornstr.: 1-2 µm | Hårdhed: HV<sub>30</sub> 1500 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>**Anvendelses anbefaling:**

Førstevalget til en universel bearbejdning af stål.

## CTCP135-P



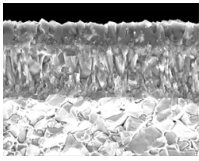
ISO | P35 | M25

**Specifikation:**Sammensætning: Co 9,6%; karbid blanding 7,8%; wolframkarbid-balance | Kornstr.: 1-2 µm | Hårdhed: HV<sub>30</sub> 1460 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>**Anvendelses anbefaling:**

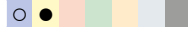
Det seje alternativ til afbrudt spån.

## Kvaliteter

## CTCM120



ISO | P15 | M20

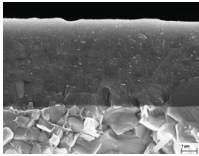
**Specifikation:**

Sammensætning: Co 7%; blandingskarbid 6%; wolframkarbid-balance | Kornstr.: 1-2 µm KG |  
Hårdhed: HV<sub>30</sub> 1500 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

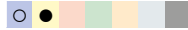
**Anvendelses anbefaling:**

Slidstærke hårdmetalkvaliteter til austenitisk, rustfrit stål med størst effektivitet i kontinuerlig spån.

## CTPM125



ISO | P35 | M25

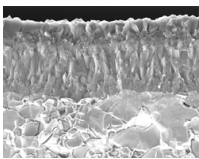
**Specifikation:**

Sammensætning: Co 9,6%; karbid-blanding 7,8%; andre 0,4%; wolframkarbid-balance |  
Kornstr.: 1-2 µm | Hårdhed: HV<sub>30</sub> 1460 | Lagsystem: PVD TiAlTaN

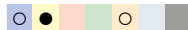
**Anvendelses anbefaling:**

Førstevalget til bearbejdning af austenitisk stål.

## CTCM130



ISO | P25 | M30 | S30

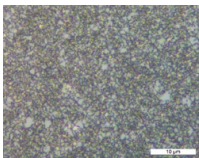
**Specifikation:**

Sammensætning: Co 9,6%; karbid-blanding 7,8%; wolframkarbid-balance | Kornstr.: 1-2 µm KG |  
Hårdhed: HV<sub>30</sub> 1460 | Lagsystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

**Anvendelses anbefaling:**

Seje drejekvaliteter til austenitisk, rustfrit stål ved afbrudt spån.

## H210T



ISO | K10 | N10 | S10 | O10

**Specifikation:**

Sammensætning: Co 6,0%; wolframkarbid-balance | Kornstr.: 0,8 µm | Hårdhed: HV<sub>30</sub> 1850

**Anvendelses anbefaling:**

Den slidstærke, ubelagte hårdmetalkvalitet til bearbejdning af aluminium og andre ikke-jernholdige metaller.

## H10T



ISO | K15 | N15 | S15 | O10

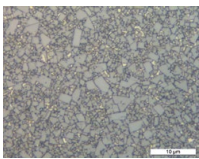
**Specifikation:**

Sammensætning: Co 6,0%; wolframkarbid-balance | Kornstr.: 1 µm | Hårdhed: HV<sub>30</sub> 1650

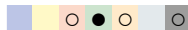
**Anvendelses anbefaling:**

Den ubelagte hårdmetalkvalitet til bearbejdning af aluminium og andre ikke-jernholdige metaller.

## H216T



ISO | K15 | N15 | S15 | O10

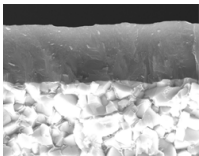
**Specifikation:**

Sammensætning: Co 6,0%; wolframkarbid-balance | Kornstr.: 1 µm | Hårdhed: HV<sub>30</sub> 1650

**Anvendelses anbefaling:**

Den ubelagte hårdmetalkvalitet til bearbejdning af aluminium og andre ikke-jernholdige metaller.

## CTPX710



ISO | P10 | M10 | K10 | N10 | S15

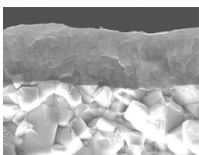
**Specifikation:**

Sammensætning: Co 6,0%; wolframkarbid-balance | Kornstr.: 0,8 µm | Hårdhed: HV<sub>30</sub> 1820 |  
Lagsystem: PVD AlTiN

**Anvendelses anbefaling:**

Den universelle hårdmetalkvalitet til de højeste spåntagningskrav til flere materialer.

## CTPX715



ISO | P15 | M15 | K15 | N15 | S20 | O10

**Specifikation:**

Sammensætning: Co 6,0%; wolframkarbid-balance | Kornstr.: 1 µm | Hårdhed: HV<sub>30</sub> 1650 |  
Lagsystem: PVD AlTiN

**Anvendelses anbefaling:**

Den universelle hårdmetalkvalitet til de højeste spåntagningskrav til flere materialer.

## Kvaliteter

