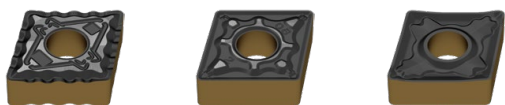


## Nya produkter för operatören

**NEW**

Fräsning i stål med de nya ISO-P-sorterna



Genom en CVD-flerskiktsbeläggning med den nyaste Dragonskin-beläggningsteknologin avvägs vändskären optimalt för mångsidig stålbearbetning. I kombination med ett balanserat grundunderlag av hårdmetall erbjuder de nya sorterna i kategorin ISO-P ett brett användningsområde och bättre slitstyrka. Beroende på skärförhållande kan perfekt skärmaterial väljas bland tre olika sorter.

**NEW**

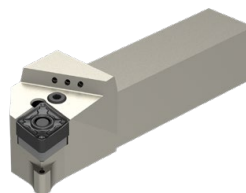
Klämhållare med fyrkantsskaft – MaxiLock-S DC för positiva vändskär



Den nya MaxiLock-S DC-verktygshållaren förbättrar tack vare riktad kylning såväl dess processsäkerhet som verktygsskärans livslängd. Passar för många olika positiva vändskär.

**NEW**

Klämhållare med fyrkantsskaft – MaxiLock-N DC för negativa vändskär



Med den riktade kylningen av skäret förbättras svarvnings processen. Kylningen är extra effektiv på verktygets fria ytor. Passar för många olika negativa vändskär genom fastspänning med hävarmslåsnings.



Verktygsfästen som passar våra svarv- och instickshållare av fyrkantstyp finns i **Kapitel 16 Verktygsfästen och tillbehör**. Tillgänglig för maskingränssnitt VDI och BMT.

**Nyhet:** Verktygsfästen med maskingränssnitt HSK-T → **Kapitel 16, sidan 194+195**

**NEW**

-M23 spånbrytare

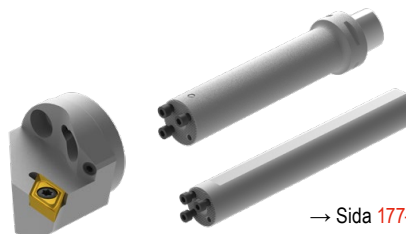


→ Sida 125

Lättskärande geometri med utmärkt spånbrytning. Spånbrytning vid små skärdjup för stål. Tillgänglig för positiva runda skär i ISO-P hårdmetallkvaliteter.

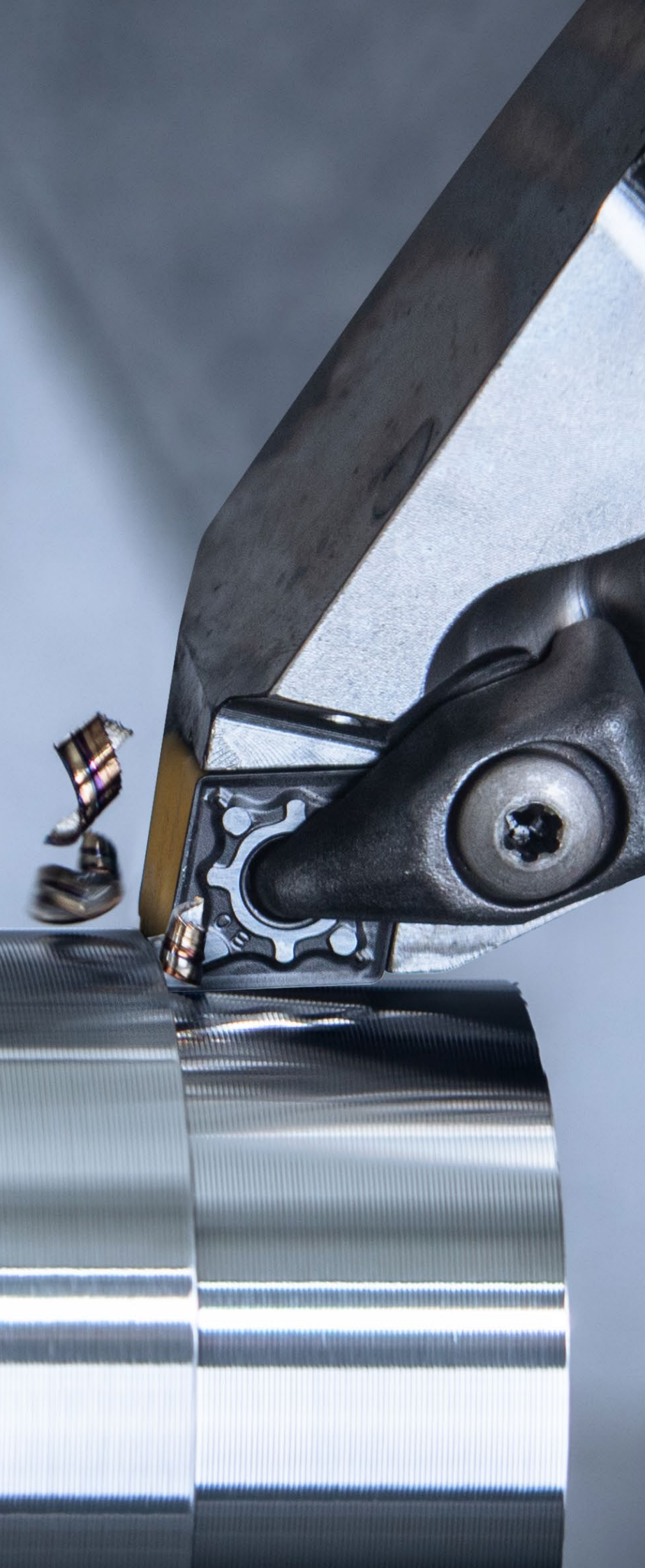
**NEW**

MaxiChange – System med utbytbara huvuden



→ Sida 177–192

Vår nya hållare med aktiv vibrations dämpning för krävande invändig svarvning. Finns med infästning PSC, HSK-T och cylindriskt skaft.



#### Hålbearbetning

- 1 HSS-borr
- 2 Solida hårdmetallborr
- 3 Vändskärsborr
- 4 Brotschar och försänkare
- 5 Ursvarvningsverktyg

#### Gängbearbetning

- 6 Gängtappar och formtappar
- 7 Cirkulär- och gängfräsar
- 8 Gängsvarvningsverktyg

#### Svarvbearbetning

- 9 Vändskärsverktyg svarvning
- 10 Multifunktionsverktyg – EcoCut och FreeTurn
- 11 Stickverktyg
- 12 Miniatursvavverktyg

#### Fräsbearbetning

- 13 HSS-fräsar
- 14 Solida hårdmetallfräsar
- 15 Vändskärsverktyg fräsning

#### Fastspänningsteknik

- 16 Verktygshållare och tillbehör
- 17 Uppspänning arbetsstycke
- 18 Materialexempel och artikelnummerlista



## Innehållsförteckning

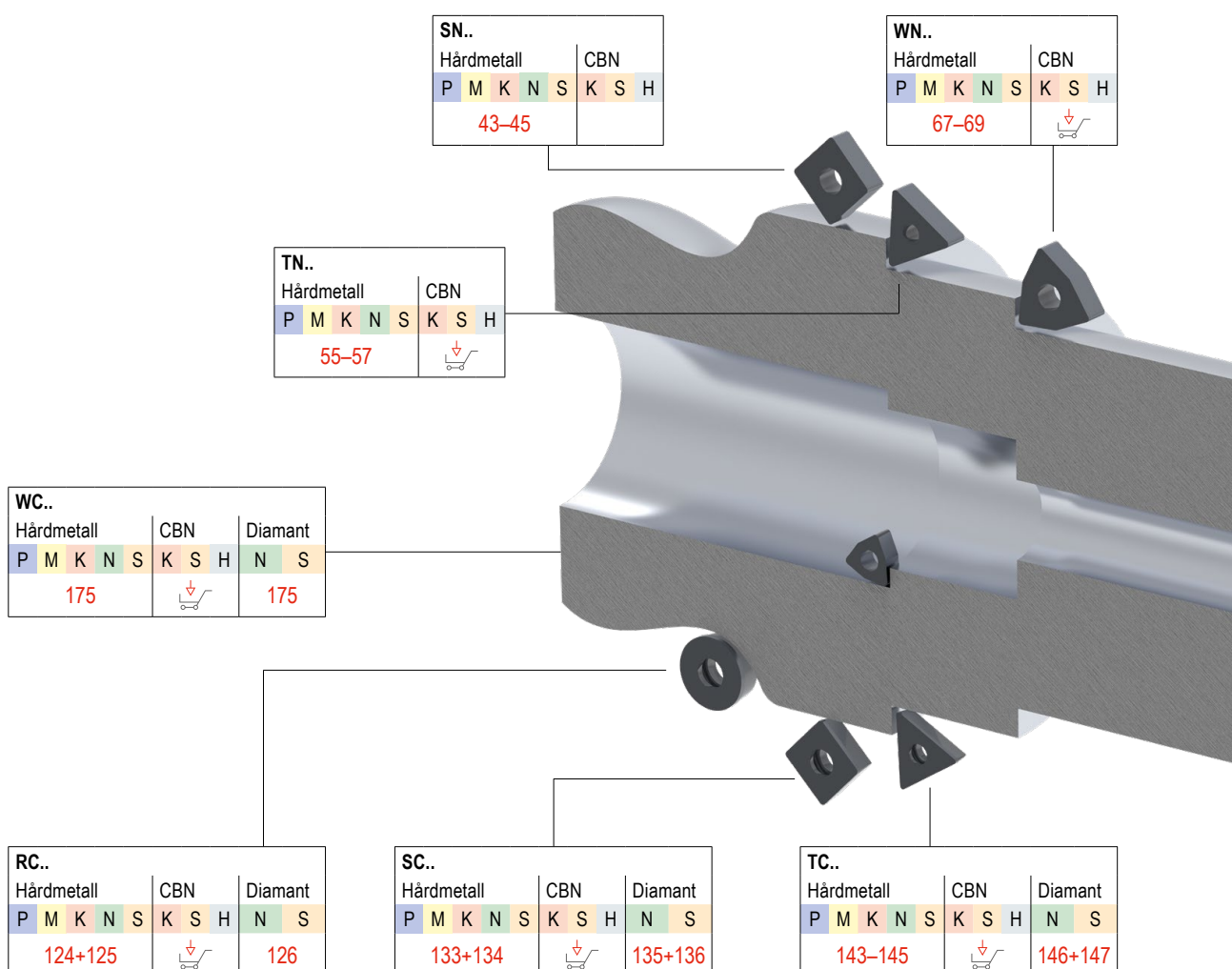
|                                        |         |
|----------------------------------------|---------|
| Symbolförklaring                       | 5       |
| Toolfinder – Applikation               | 4+5     |
| Översikt spånbrytare / Sortbeskrivning | 6       |
| Toolfinder – Vändskär negativa         | 7       |
| Toolfinder – Vändskär positiva         | 8       |
| Toolfinder – hållare                   | 9       |
| Toolfinder – Växelhuvudsystem          | 10      |
| Produktprogram                         | 12–195  |
| Teknisk information                    |         |
| Skärdata                               | 196–209 |
| Diamant som skärmaterial               | 210     |
| Spånbrytare                            | 211–217 |
| Fastspänningssystem                    | 217     |
| Släpskär – tips                        | 218+219 |
| ISO-Beteckningssystem                  | 220–225 |
| Förslitningstyper för vändskärplattor  | 226+227 |
| Sortöversikt                           | 228–231 |

## CERATIZIT \ Performance

Premiumkvalitetsverktyg för högsta prestanda.

Premiumkvalitetsverktygen i produktprogrammet **CERATIZIT Performance** har utvecklats för särskilda tillämpningar och kännetecknas av enastående prestanda. Om du ställer extremt höga krav på tillverkningen och bara nöjer dig med det bästa resultatet rekommenderar vi premiumverktygen i detta produktprogram.

## Toolfinder – Applikation



# Symbolförklaring

**CTCP125-P** Hårdmetallsort



Jämnt skärförlopp



Varierande skärförlopp



Intermittenta skärförlopp



Invändig kylning



DirectCooling

|          |                  |
|----------|------------------|
| <b>F</b> | Finbearbetning   |
| <b>M</b> | Medelbearbetning |
| <b>R</b> | Grovbearbetning  |

En detaljerad sortöversikt finner ni i den tekniska delen → **Sida 228**



Hårdsvavning med  
PCBN-Vändskär



[cts.ceratizit.com/sv/pcbn-indexable-inserts](https://cts.ceratizit.com/sv/pcbn-indexable-inserts)



Tool selector för längdsvavning.



[cts.ceratizit.com/en/sliding-head-turning](https://cts.ceratizit.com/en/sliding-head-turning)

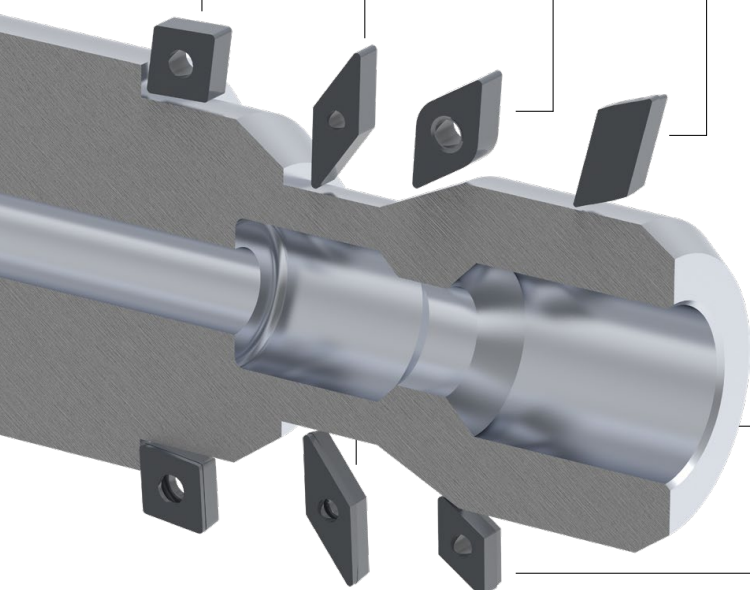
9

| CN..       |   |   |   |   |     |   |         |     |
|------------|---|---|---|---|-----|---|---------|-----|
| Hårdmetall |   |   |   |   | CBN |   | Diamant |     |
| P          | M | K | N | S | K   | S | H       | N S |
| 12-16      |   |   |   |   |     |   | 17      |     |

| DN..       |   |   |   |   |     |   |         |     |
|------------|---|---|---|---|-----|---|---------|-----|
| Hårdmetall |   |   |   |   | CBN |   | Diamant |     |
| P          | M | K | N | S | K   | S | H       | N S |
| 26-29      |   |   |   |   |     |   | 30      |     |

| VN..       |   |   |   |   |     |   |   |  |
|------------|---|---|---|---|-----|---|---|--|
| Hårdmetall |   |   |   |   | CBN |   |   |  |
| P          | M | K | N | S | K   | S | H |  |
| 62+63      |   |   |   |   |     |   |   |  |

| KN..       |   |   |   |   |  |
|------------|---|---|---|---|--|
| Hårdmetall |   |   |   |   |  |
| P          | M | K | N | S |  |
|            |   |   |   |   |  |



| CC..       |   |   |   |   |     |   |         |     |
|------------|---|---|---|---|-----|---|---------|-----|
| Hårdmetall |   |   |   |   | CBN |   | Diamant |     |
| P          | M | K | N | S | K   | S | H       | N S |
| 76-79      |   |   |   |   |     |   | 80-84   |     |

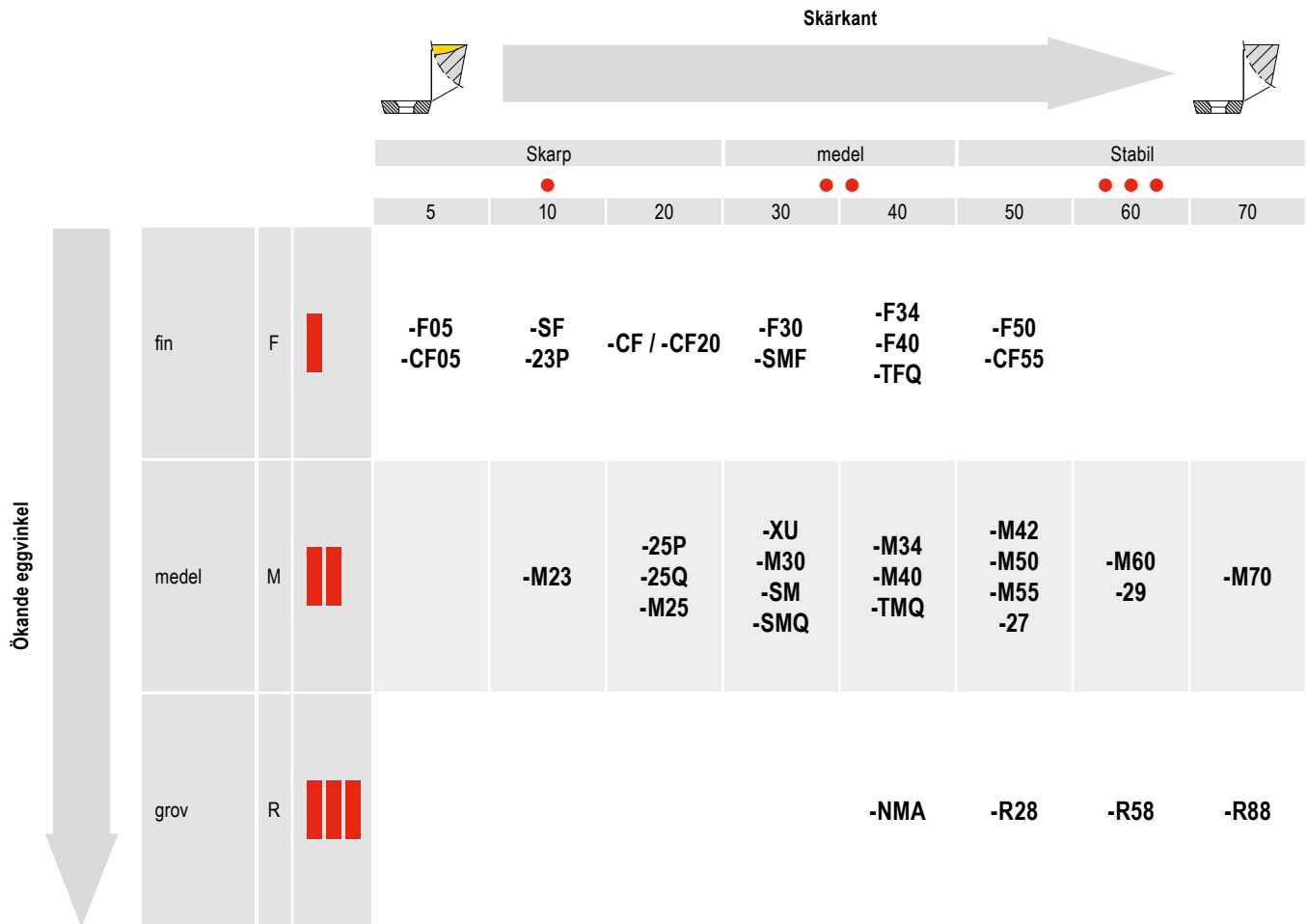
| VC..       |   |   |   |   |     |   |         |     |
|------------|---|---|---|---|-----|---|---------|-----|
| Hårdmetall |   |   |   |   | CBN |   | Diamant |     |
| P          | M | K | N | S | K   | S | H       | N S |
| 153-155    |   |   |   |   |     |   | 157-159 |     |

| DC..       |   |   |   |   |     |   |         |     |
|------------|---|---|---|---|-----|---|---------|-----|
| Hårdmetall |   |   |   |   | CBN |   | Diamant |     |
| P          | M | K | N | S | K   | S | H       | N S |
| 99-102     |   |   |   |   |     |   | 104-108 |     |

Dessa artiklar finns i vår Online Shop på [cuttingtools.ceratizit.com](https://cuttingtools.ceratizit.com)



## Översikt spånbrytare



## Sortbeskrivning

**C T C P 1 2 5 -P** (Exempel)

**CT** CERATIZIT

**-P** Performance

**Hårdhetsgrad**

**Metod**

**Huvudanvändning – material**

**Beläggning**

|                                |                          |                                  |                                |    |        |
|--------------------------------|--------------------------|----------------------------------|--------------------------------|----|--------|
| <b>W</b> Obelagd hårdmetall    | <b>S</b> Blandkeramer    | <b>P</b> Stål                    | <b>1</b> Svarvning             | 05 | ISO 05 |
| <b>C</b> CVD-belagd hårdmetall | <b>K</b> Whisker-keramer | <b>M</b> Rostfritt stål          | <b>2</b> Fräsning              | 10 | ISO 10 |
| <b>P</b> PVD-belagd hårdmetall | <b>I</b> SiAlON          | <b>K</b> Gjutjärn                | <b>3</b> Stickning             | 15 | ISO 15 |
| <b>T</b> Cermet, obelagd       | <b>D</b> PKD             | <b>N</b> Icke-järn metaller      | <b>4</b> Borrar                | 20 | ISO 20 |
| <b>E</b> Cermet, belagd        | <b>B</b> PcBN            | <b>S</b> Värmebeständig          | <b>5</b> Gångsvarvningsverktyg | 25 | ISO 25 |
| <b>N</b> Kiselnitrid, obelagd  | <b>H</b> HSS sintrade    | <b>H</b> Härdat stål             | <b>6</b> Annan                 | 30 | ISO 30 |
| <b>M</b> Kiselnitrid, belagd   |                          | <b>O</b> Ickemetalliska material | <b>7</b> Fler metoder          | 35 | ISO 35 |
|                                |                          | <b>X</b> Universell användning   |                                | 40 | ISO 40 |

## Toolfinder – Vändskär negativa



|                                       |                 | Stål            | Rostfritt | Gjutjärn | Icke-järn metaller | Värmebeständig | Härdat stål | Ickemetalliska material | Geometri |       |      |      |       |       |      |
|---------------------------------------|-----------------|-----------------|-----------|----------|--------------------|----------------|-------------|-------------------------|----------|-------|------|------|-------|-------|------|
|                                       |                 | P               | M         | K        | N                  | S              | H           | O                       | CN..     | DN..  | KN.. | SN.. | TN..  | VN..  | WN.. |
| Huvudanvändning:<br>stål och gjutjärn | Fin             | -CF / -CF20     | ●         | ○        | ○                  |                |             |                         | 12       | 26    |      |      | 55    |       | 67   |
|                                       |                 | -F40            | ●         | ○        |                    |                |             |                         |          |       |      |      |       | 62    |      |
|                                       |                 | -F50            | ●         | ○        |                    |                |             |                         | 12       | 26    |      | 43   | 55    | 62    | 67   |
|                                       |                 | -TFQ            | ●         | ○        | ○                  |                |             |                         | 12+13    | 27    |      |      |       |       | 67   |
|                                       | Medel           | -XU             | ●         | ○        |                    |                |             |                         | 13       | 27    |      |      |       | 62    | 68   |
|                                       |                 | -M40            | ●         | ○        |                    |                |             |                         |          |       |      |      |       | 62    |      |
|                                       |                 | -M50            | ●         | ○        | ○                  |                |             |                         | 13       | 27    |      | 43   | 55    | 62    | 68   |
|                                       |                 | -TMQ            | ●         | ○        |                    |                |             |                         | 13       | 27    |      |      |       |       | 68   |
|                                       | Grovbearbetning | -M70   -11, -12 | ●         | ○        | ○                  |                |             |                         | 13+14    | 28    |      | 44   | 56    |       | 68   |
|                                       |                 | .NMA            | ●         | ○        |                    |                |             |                         | 14       | 28    |      | 44   | 56    |       | 69   |
|                                       |                 | -R28            | ●         | ○        | ○                  |                |             |                         | 14       | 28    |      | 45   | 56    |       |      |
|                                       |                 | -R58            | ●         | ○        | ○                  |                |             |                         | 14+15    | 28+29 |      | 45   | 56+57 |       |      |
|                                       |                 | -R88            | ●         | ○        | ○                  |                |             |                         | 15       |       |      | 45   |       |       |      |
| Huvudanvändning:<br>rostfri           | Fin             | -F30            | ○         | ●        |                    | ○              |             |                         | 15       | 29    |      | 46   | 57    | 62    | 69   |
|                                       |                 | -M30            | ○         | ●        |                    | ○              |             |                         | 15       | 29    |      | 46   | 57    | 62+63 | 69   |
|                                       |                 | -42             | ○         | ●        |                    | ○              |             |                         | 15       |       |      |      |       |       |      |
|                                       | Medel           | -M42            | ○         | ●        |                    | ●              |             |                         | 16       | 29    |      | 46   | 57    |       | 69   |
|                                       |                 | -M60            | ○         | ●        |                    | ○              |             |                         | 16       | 29    |      | 45   | 57    |       | 69   |
|                                       |                 | -M70            | ○         | ●        |                    | ○              |             |                         | 13-15    | 28+29 |      | 46   | 57    |       | 69   |
|                                       |                 |                 |           |          |                    |                |             |                         |          |       |      |      |       |       |      |
| Huvudanvändning:<br>värmebeständig    | Fin             | -F32            | ○         | ●        | ○                  | ●              |             |                         |          |       |      |      |       |       |      |
|                                       |                 | -F34            | ○         | ●        | ○                  | ●              |             |                         | 16       |       |      |      |       |       | 70   |
|                                       | Medel           | -M34            | ●         | ●        | ○                  | ●              |             |                         | 16       | 29    |      | 45   | 57    | 63    | 70   |
|                                       |                 | -M42            | ○         | ●        | ○                  | ●              |             |                         | 16       | 29    |      |      |       |       |      |
|                                       |                 | -M52            | ○         | ●        | ○                  | ●              |             |                         |          |       |      |      |       |       |      |
|                                       |                 |                 |           |          |                    |                |             |                         |          |       |      |      |       |       |      |
| Huvudanvändning:<br>icke-järnmetaller | Diamant         | FN , FL, FR     |           |          | ●                  |                |             | ●                       | 17       | 30    |      |      |       |       |      |

Dessa artiklar finns i vår Online Shop på [cuttingtools.ceratizit.com](http://cuttingtools.ceratizit.com)

## Toolfinder – Vändskär positiva



|                                       |         | Material         |           |          |                    |                |             |                         | Geometri |                |         |         |      |         |      |         |      |
|---------------------------------------|---------|------------------|-----------|----------|--------------------|----------------|-------------|-------------------------|----------|----------------|---------|---------|------|---------|------|---------|------|
|                                       |         | Stål             | Rostfritt | Gjutjärn | icke-järn metaller | Värmebeständig | Härdat stål | Ickemetalliska material | CC..     | DC..           | RC..    | SC..    | SP.. | TC..    | TP.. | VC..    | WC.. |
|                                       |         | P                | M         | K        | N                  | S              | H           | O                       |          |                |         |         |      |         |      |         |      |
| Huvudanvändning:<br>stål och gjutjärn | Fin     | -CF05            | •         | ○        | ○                  |                |             |                         | 76       | 99             |         | 133     |      | 143     |      | 153     |      |
|                                       |         | -SF              | •         | ○        | ○                  |                |             |                         | 76-78    | 99-101         |         | 133     |      | 143     |      | 153+154 | 175  |
|                                       | Medel   | -CF55            | •         | ○        | ○                  |                |             |                         | 76       | 99             |         | 133     |      | 143     |      | 153     |      |
|                                       |         | -M23             | •         |          | ○                  |                |             |                         |          |                | 125     |         |      |         |      |         |      |
|                                       |         | -SMF             | •         | ○        | ○                  |                |             |                         | 76-78    | 99+105         | 124     | 133     |      | 143     |      | 153+154 |      |
|                                       |         | -SM              | •         | ○        | •                  |                |             |                         | 77+78    | 100            | 124+125 | 133     |      | 143     |      | 154     |      |
|                                       |         | -SMQ             | •         |          | ○                  |                |             |                         | 77+78    | 101            |         |         |      |         |      |         |      |
|                                       |         | -EN, -EL,<br>-ER | •         | ○        | •                  |                |             |                         |          |                |         |         | ↓    |         | ↓    |         |      |
| Huvudanvändning:<br>rostfri           | Fin     | -F43             | ○         | •        |                    | ○              |             |                         | 78       | 101            |         |         |      | 144     |      |         |      |
|                                       |         | -M81             | ○         | •        |                    | ○              |             |                         | ↓        | ↓              |         |         |      |         |      | ↓       |      |
|                                       | Medel   | -M25             | ○         | •        |                    | •              |             |                         | 78       | 101            |         | 134     |      | 144     |      | 154     |      |
|                                       |         | -M55             | ○         | •        |                    | •              |             |                         | 78       | 101            |         | 133+134 |      | 144+145 |      | 154+155 |      |
| Huvudanvändning:<br>icke-järnmetaller | Fin     | -23P             |           |          | ○                  | •              |             | ○                       | 78       | 102            |         |         |      |         |      |         |      |
|                                       |         | -25P             | •         | •        | ○                  | •              | •           | ○                       | 78       | 102            | 125     | 134     |      |         |      | 155     |      |
|                                       | Medel   | -25Q             | •         | •        | ○                  | •              | •           | ○                       | 79       | 102            |         |         |      |         |      | 155     |      |
|                                       |         | -27              | •         | •        | ○                  | •              | •           | ○                       | 79       | 102            | 125     | 134     |      | 145     |      | 156     |      |
|                                       |         | -29              |           |          | ○                  | •              |             | ○                       | 79       | 103            |         |         |      |         |      | 156     |      |
|                                       | Diamant | -FN, -FL,<br>-FR |           |          |                    | •              | •           | •                       | 80-84    | 104-108        | 126     | 135+136 |      | 146+147 |      | 157-159 | 175  |
|                                       |         | CB1              |           |          |                    | •              | •           | •                       | 81+84    | 105-108        | 126     | 135     |      | 146     |      | 158+159 |      |
|                                       |         | CB2              |           |          |                    | •              | •           | •                       | 81+84    | 105<br>107+108 | 126     | 136     |      | 147     |      | 158+159 |      |
|                                       |         | CB3              |           |          |                    | •              | •           | •                       | 83       | 107            |         | 136     |      | 147     |      | 159     |      |
| Huvudanvändning:<br>värmebeständig    | Fin     | -F05             | •         | •        | •                  | •              |             |                         | 79       | 103            |         |         |      |         |      | 156     |      |
|                                       |         | -F23             |           | •        | ○                  | ○              | •           |                         | ↓        | ↓              |         |         |      |         |      | ↓       |      |

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## Toolfinder – hållare

Verktgshållare och svarvbommar för negativa vändskär



| Geometri | Hållare | Svarvbommar | HSK-T | PSC   |
|----------|---------|-------------|-------|-------|
|          | 18–21   | 24+25       | 22    | 23    |
|          | 31–34   | 41+42       | 34–36 | 37–40 |
|          | 47–52   | 54          | 52    |       |
|          | 58–60   | 61          |       |       |
|          | 64      |             | 65    | 65+66 |
|          | 71+72   | 74+75       | 73    | 73    |

Verktgshållare och svarvbommar för positiva vändskär



| Geometri | Hållare | Svarvbommar | HSK-T   | PSC     |
|----------|---------|-------------|---------|---------|
|          | 85–91   | 94–98       | 92      | 93      |
|          | 109–115 | 119–123     | 116     | 117+118 |
|          | 127–131 |             | 132     |         |
|          | 137–141 | 142         |         |         |
|          | 148–151 | 152         |         |         |
|          | 160–168 | 172–174     | 168–170 | 170+171 |
|          |         | 176         |         |         |

Suitable coolant accessories can be found on → **page** 193–195.

## MaxiChange – programöversikt

Systemet MaxiChange med utbytbar huvud är modulärt uppbyggt och därmed mycket flexibelt så att det, tack vare ett stort urval av utbytbara huvuden, kan användas för en mängd olika applikationer. Även MaxiChange GX har dessa fördelar och utökar dem till att omfatta insticksfunktionen för invändig och utvändig bearbetning samt för axiell och radiell bearbetning.

### Växelhuvuden

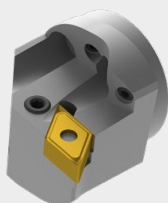
#### för negativa vändskär

PCLN 95°



187

PDUN 93°



187

PDQN 107,5°



188

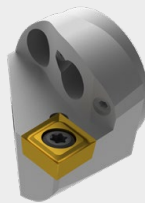
PWLN 95°



188

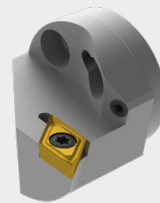
#### för positiva vändskär

SCLC 95°



189

SDUC 93°



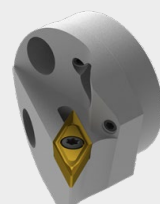
189

SDQC 107,5°

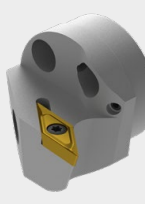


190

SVPC 117,5°



190

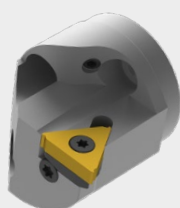
**NEW**  
SVUC 93°


191

**NEW**  
SVQC 107,5°


191

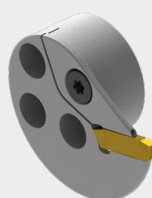
#### för invändig gänga



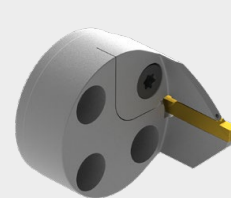
192

#### → kapitel 11 – stickverktyg

#### för radiell spårvarvning

**NEW**  
GX 16


#### för axiell spårvarvning

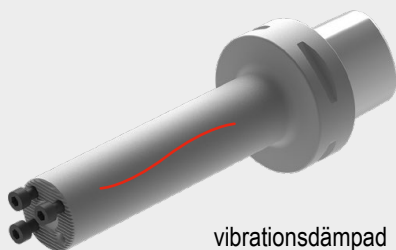
**NEW**  
GX 24


Hållare

PSC

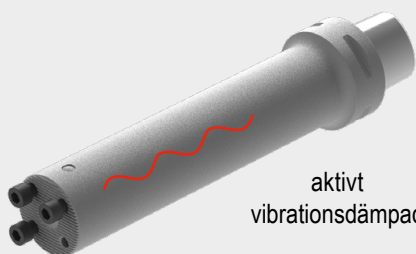


177



vibrationsdämpad

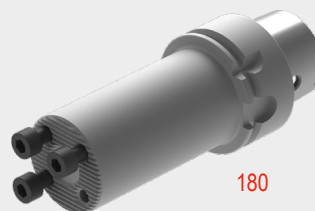
178



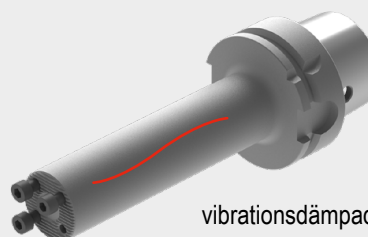
aktivt  
vibrationsdämpad

179

HSK-T

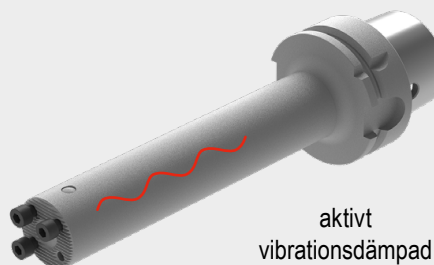


180



vibrationsdämpad

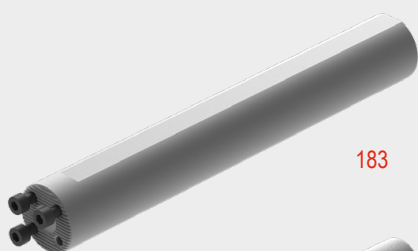
181



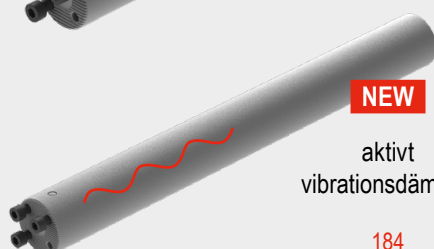
aktivt  
vibrationsdämpad

182

Cylindriskt skaft

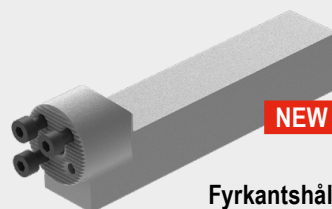


183



aktivt  
vibrationsdämpad

184



Fyrkantshållare 0°

185

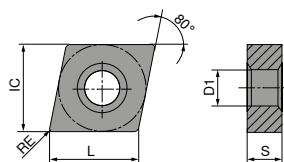


Fyrkantshållare  
90°

186

## CNMG / CNMA / CNMM

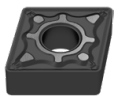
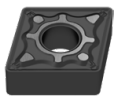
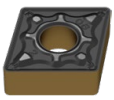
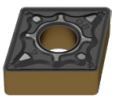
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CNMG 0903.. | 9,7     | 3,18    | 3,81     | 9,52     |
| CNM. 1204.. | 12,9    | 4,76    | 5,16     | 12,70    |
| CNM. 1606.. | 16,1    | 6,35    | 6,35     | 15,87    |
| CNM. 1906.. | 19,3    | 6,35    | 7,94     | 19,05    |
| CNMM 2509.. | 25,8    | 9,52    | 9,12     | 25,40    |



## CNMG

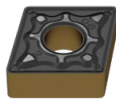
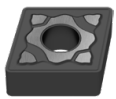
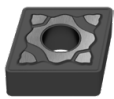
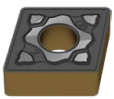
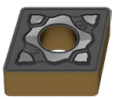
|          |          | NEW            |                  | NEW             |                   | NEW               |                   | NEW               |  |
|----------|----------|----------------|------------------|-----------------|-------------------|-------------------|-------------------|-------------------|--|
|          |          | -CF<br>TCM10   | -CF20<br>CTEP110 | -TFQ<br>CTEP110 | -F50<br>CTCP115-P | -F50<br>CTCP125-P | -F50<br>CTCP135-P | -TFQ<br>CTCP115-P |  |
|          |          | DRAGONSKIN     | DRAGONSKIN       | DRAGONSKIN      | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        |  |
|          |          | F              | F                | F               | F                 | F                 | F                 | F                 |  |
|          |          | CERMET<br>CNMG | CERMET<br>CNMG   | CERMET<br>CNMG  | CNMG              | CNMG              | CNMG              | CNMG              |  |
|          |          | 70 101 ...     | 76 101 ...       | 76 110 ...      | 76 132 ...        | 76 132 ...        | 76 132 ...        | 76 110 ...        |  |
| ISO      | RE<br>mm | EUR<br>1A/78   | EUR<br>1A/78     | EUR<br>1A/78    | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      |  |
| 090304EN | 0,4      |                |                  |                 | 9,74 31601        | 9,79 51601        | 9,74 71601        |                   |  |
| 090308EN | 0,8      |                |                  |                 | 9,74 31801        | 9,79 51801        | 9,74 71801        |                   |  |
| 120404EN | 0,4      | 12,73 904      | 13,29 028        | 15,45 028       | 15,02 32801       | 15,02 52801       | 15,02 72801       | 17,20 32801       |  |
| 120408EN | 0,8      | 12,73 908      | 13,29 030        | 15,45 030       | 15,02 33001       | 15,02 53001       | 15,02 73001       | 17,20 33001       |  |
| 120412EN | 1,2      |                |                  | 15,45 032       | 15,02 33201       | 15,02 53201       | 15,02 73201       | 17,20 32001       |  |
| P        |          | ●              | ●                | ●               | ●                 | ●                 | ●                 | ●                 |  |
| M        |          | ○              | ○                | ○               |                   |                   | ○                 |                   |  |
| K        |          | ○              | ○                | ○               | ○                 | ○                 |                   | ○                 |  |
| N        |          |                |                  |                 |                   |                   |                   |                   |  |
| S        |          |                |                  |                 |                   |                   |                   |                   |  |
| H        |          |                |                  |                 |                   |                   |                   |                   |  |
| O        |          |                |                  |                 |                   |                   |                   |                   |  |

## CNMG

|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       |                                                                                   |     | NEW                                                                                 |       | NEW                                                                                 |       |                                                                                     |       |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------|
|          |          | -TFQ<br>CTCP125-P                                                                 |       | -XU<br>CTCP115-P                                                                  |       | -XU<br>CTCP125-P                                                                  |       | -M50<br>CTCK110                                                                   |     | -M50<br>CTCK120                                                                     |       | -M50<br>CTCP115-P                                                                   |       | -M50<br>CTCP125-P                                                                   |       |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |       |
|          |          |  |       |  |       |  |       |  |     |  |       |  |       |  |       |       |
|          |          | F<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |     | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       |       |
|          |          | 76 110 ...                                                                        |       | 76 290 ...                                                                        |       | 76 290 ...                                                                        |       | 70 132 ...                                                                        |     | 70 132 ...                                                                          |       | 76 135 ...                                                                          |       | 76 135 ...                                                                          |       |       |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |     | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       |       |
| 120404EN | 0,4      | 17,20                                                                             | 52801 | 15,06                                                                             | 32801 | 15,06                                                                             | 52801 | 15,02                                                                             | 028 |                                                                                     |       | 15,02                                                                               | 32801 | 15,02                                                                               | 52801 |       |
| 120408EN | 0,8      | 17,20                                                                             | 53001 | 15,06                                                                             | 33001 | 15,06                                                                             | 53001 | 15,02                                                                             | 030 |                                                                                     | 15,02 | 530                                                                                 | 15,02 | 33001                                                                               | 15,02 | 53001 |
| 120412EN | 1,2      | 17,20                                                                             | 53201 | 15,06                                                                             | 33201 | 15,06                                                                             | 53201 | 15,02                                                                             | 032 |                                                                                     | 15,02 | 532                                                                                 | 15,02 | 32001                                                                               | 15,02 | 53201 |
| 120416EN | 1,6      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     | 15,02 | 532                                                                                 | 15,02 | 33401                                                                               | 15,02 | 53401 |
| 160608EN | 0,8      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     | 24,26 | 34201                                                                               | 24,26 | 54201 |
| 160612EN | 1,2      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     | 24,26 | 34401                                                                               | 24,26 | 54401 |
| 160616EN | 1,6      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     | 24,26 | 34601                                                                               | 24,26 | 54601 |
| P        |          |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ○   |                                                                                     | ○     |                                                                                     | ●     |                                                                                     | ●     |       |
| M        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |       |
| K        |          |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ●   |                                                                                     | ●     |                                                                                     | ○     |                                                                                     | ○     |       |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     |       |                                                                                     |       |       |

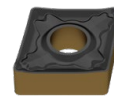
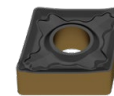
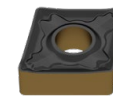
9

## CNMG

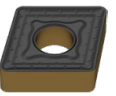
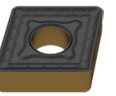
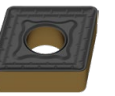
|          |          | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |                                                                                     |     | NEW                                                                                   |     | NEW                                                                                   |       |                                                                                       |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|
|          |          | -M50<br>CTCP135-P                                                                   |       | -TMQ<br>CTCP115-P                                                                   |       | -TMQ<br>CTCP125-P                                                                   |       | -M70<br>CTCK110                                                                     |     | -M70<br>CTCK120                                                                       |     | -M70<br>CTCP115-P                                                                     |       | -M70<br>CTCP125-P                                                                     |       |
|          |          | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                            |     | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       |
|          |          |  |       |  |       |  |       |  |     |  |     |  |       |  |       |
|          |          | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |     | M<br>CNMG                                                                             |     | M<br>CNMG                                                                             |       | M<br>CNMG                                                                             |       |
|          |          | 76 135 ...                                                                          |       | 76 196 ...                                                                          |       | 76 196 ...                                                                          |       | 70 119 ...                                                                          |     | 70 119 ...                                                                            |     | 76 119 ...                                                                            |       | 76 119 ...                                                                            |       |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |     | EUR<br>1A/08                                                                          |     | EUR<br>1A/08                                                                          |       | EUR<br>1A/08                                                                          |       |
| 120404EN | 0,4      | 15,02                                                                               | 72801 |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| 120408EN | 0,8      | 15,02                                                                               | 73001 | 17,20                                                                               | 33001 | 17,20                                                                               | 53001 | 15,02                                                                               | 030 | 15,02                                                                                 | 530 | 15,02                                                                                 | 33001 | 15,02                                                                                 | 53001 |
| 120412EN | 1,2      | 15,02                                                                               | 73201 | 17,20                                                                               | 32001 | 17,20                                                                               | 53201 | 15,02                                                                               | 032 | 15,02                                                                                 | 532 | 15,02                                                                                 | 32001 | 15,02                                                                                 | 53201 |
| 120416EN | 1,6      | 15,02                                                                               | 73401 |                                                                                     |       |                                                                                     |       | 15,02                                                                               | 034 | 15,02                                                                                 | 534 | 15,02                                                                                 | 33401 | 15,02                                                                                 | 53401 |
| 160608EN | 0,8      | 24,26                                                                               | 74201 |                                                                                     |       |                                                                                     |       | 24,26                                                                               | 042 | 24,26                                                                                 | 542 | 24,26                                                                                 | 34201 | 24,26                                                                                 | 54201 |
| 160612EN | 1,2      | 24,26                                                                               | 74401 |                                                                                     |       |                                                                                     |       | 24,26                                                                               | 044 | 24,26                                                                                 | 544 | 24,26                                                                                 | 34401 | 24,26                                                                                 | 54401 |
| 160616EN | 1,6      | 24,26                                                                               | 74601 |                                                                                     |       |                                                                                     |       | 24,26                                                                               | 046 | 24,26                                                                                 | 546 | 24,26                                                                                 | 34601 | 24,26                                                                                 | 54601 |
| 160624EN | 2,4      |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     | 24,26                                                                                 | 34801 | 24,26                                                                                 | 54801 |
| 190608EN | 0,8      |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     | 34,26                                                                                 | 35401 | 34,26                                                                                 | 55401 |
| 190612EN | 1,2      |                                                                                     |       |                                                                                     |       |                                                                                     |       | 34,26                                                                               | 056 | 34,26                                                                                 | 556 | 34,26                                                                                 | 35601 | 34,26                                                                                 | 55601 |
| 190616EN | 1,6      |                                                                                     |       |                                                                                     |       |                                                                                     |       | 34,26                                                                               | 058 | 34,26                                                                                 | 558 | 34,26                                                                                 | 35801 | 34,26                                                                                 | 55801 |
| 190624EN | 2,4      |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     | 34,26                                                                                 | 36001 | 34,26                                                                                 | 56001 |
| P        |          |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ○   |                                                                                       | ○   |                                                                                       | ●     |                                                                                       | ●     |
| M        |          |                                                                                     | ○     |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| K        |          |                                                                                     |       |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ●   |                                                                                       | ●   |                                                                                       | ○     |                                                                                       | ○     |
| N        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| S        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| H        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |
| O        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |     |                                                                                       |     |                                                                                       |       |                                                                                       |       |



## CNMG / CNMA / CNMM

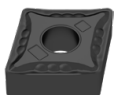
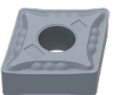
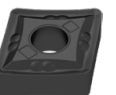
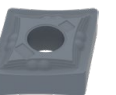
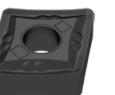
|          |     | NEW                                                                               |       |                                                                                   |     | NEW                                                                               |     | NEW                                                                               |       | NEW                                                                                 |       | NEW                                                                                 |       |       |       |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------|-------|
|          |     | -M70                                                                              |       | CTCK110                                                                           |     | CTCK120                                                                           |     | -R28                                                                              |       | -R28                                                                                |       | -R28                                                                                |       |       |       |
|          |     | CTCP135-P                                                                         |       |                                                                                   |     |                                                                                   |     | CTCP115-P                                                                         |       | CTCP125-P                                                                           |       | CTCP135-P                                                                           |       |       |       |
|          |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |       |       |
|          |     |  |       |  |     |  |     |  |       |  |       |  |       |       |       |
|          |     |  |       |  |     |  |     |  |       |  |       |  |       |       |       |
|          |     | M                                                                                 |       | R                                                                                 |     | R                                                                                 |     | R                                                                                 |       | R                                                                                   |       | R                                                                                   |       |       |       |
|          |     | CNMG                                                                              |       | CNMA                                                                              |     | CNMA                                                                              |     | CNMM                                                                              |       | CNMM                                                                                |       | CNMM                                                                                |       |       |       |
|          |     | 76 119 ...                                                                        |       | 70 100 ...                                                                        |     | 70 100 ...                                                                        |     | 76 114 ...                                                                        |       | 76 114 ...                                                                          |       | 76 114 ...                                                                          |       |       |       |
|          |     | EUR                                                                               |       | EUR                                                                               |     | EUR                                                                               |     | EUR                                                                               |       | EUR                                                                                 |       | EUR                                                                                 |       |       |       |
|          |     | 1A/08                                                                             |       | 1A/08                                                                             |     | 1A/08                                                                             |     | 1A/08                                                                             |       | 1A/08                                                                               |       | 1A/08                                                                               |       |       |       |
| ISO      | RE  |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| mm       |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| 120404EN | 0,4 |                                                                                   |       | 15,02                                                                             | 028 | 15,02                                                                             | 528 | 15,29                                                                             | 33001 | 15,29                                                                               | 53001 |                                                                                     | 15,29 | 33001 |       |
| 120408EN | 0,8 | 15,02                                                                             | 73001 | 15,02                                                                             | 030 | 15,02                                                                             | 530 | 15,29                                                                             | 33201 | 15,29                                                                               | 53201 | 15,29                                                                               | 73201 | 15,29 | 33201 |
| 120412EN | 1,2 | 15,02                                                                             | 73201 | 15,02                                                                             | 032 | 15,02                                                                             | 532 | 15,29                                                                             | 33201 | 15,29                                                                               | 53201 | 15,29                                                                               | 73201 | 15,29 | 33201 |
| 120416EN | 1,6 | 15,02                                                                             | 73401 | 15,02                                                                             | 034 | 15,02                                                                             | 534 | 15,29                                                                             | 33401 | 15,29                                                                               | 53401 | 15,29                                                                               | 73401 | 15,29 | 33401 |
| 160608EN | 0,8 | 24,26                                                                             | 74201 | 24,26                                                                             | 042 | 24,26                                                                             | 542 |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| 160612EN | 1,2 | 24,26                                                                             | 74401 | 24,26                                                                             | 044 | 24,26                                                                             | 544 | 24,26                                                                             | 34401 | 24,26                                                                               | 54401 | 24,26                                                                               | 74401 | 24,26 | 34401 |
| 160616EN | 1,6 | 24,26                                                                             | 74601 | 24,26                                                                             | 046 | 24,26                                                                             | 546 | 24,26                                                                             | 34601 | 24,26                                                                               | 54601 | 24,26                                                                               | 74601 | 24,26 | 34601 |
| 160624EN | 2,4 | 24,26                                                                             | 74801 |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       | 24,26 | 34801 |
| 190608EN | 0,8 | 34,26                                                                             | 75401 |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| 190612EN | 1,2 | 34,26                                                                             | 75601 | 34,26                                                                             | 056 | 34,26                                                                             | 556 | 34,26                                                                             | 35601 | 34,26                                                                               | 55601 | 34,26                                                                               | 75601 | 34,26 | 35601 |
| 190616EN | 1,6 | 34,26                                                                             | 75801 | 34,26                                                                             | 058 | 34,26                                                                             | 558 | 34,26                                                                             | 35801 | 34,26                                                                               | 55801 | 34,26                                                                               | 75801 | 34,26 | 35801 |
| 190624EN | 2,4 | 34,26                                                                             | 76001 |                                                                                   |     |                                                                                   |     | 34,26                                                                             | 36001 | 34,26                                                                               | 56001 | 34,26                                                                               | 76001 | 34,26 | 36001 |
| 250924EN | 2,4 |                                                                                   |       |                                                                                   |     |                                                                                   |     | 79,09                                                                             | 38401 | 79,09                                                                               | 58401 | 79,09                                                                               | 78401 | 79,09 | 38401 |
| P        |     |                                                                                   | ●     |                                                                                   | ○   |                                                                                   | ○   |                                                                                   | ●     |                                                                                     | ●     |                                                                                     | ●     |       | ●     |
| M        |     |                                                                                   | ○     |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     | ○     |       |       |
| K        |     |                                                                                   |       |                                                                                   | ●   |                                                                                   | ●   |                                                                                   | ○     |                                                                                     | ○     |                                                                                     |       |       | ○     |
| N        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| S        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| H        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |
| O        |     |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |       |       |

## CNMM

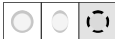
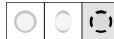
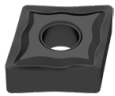
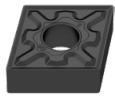
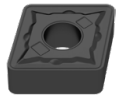
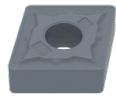
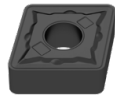
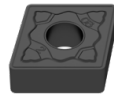
|          |          | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -R58<br>CTCP125-P                                                                 |       | -R58<br>CTCP135-P                                                                 |       | -R88<br>CTCP115-P                                                                   |       | -R88<br>CTCP125-P                                                                   |       | -R88<br>CTCP135-P                                                                   |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |       |  |       |  |       |  |       |
|          |          |  |       |  |       |  |       |  |       |  |       |
|          |          | R<br>CNMM                                                                         |       | R<br>CNMM                                                                         |       | R<br>CNMM                                                                           |       | R<br>CNMM                                                                           |       | R<br>CNMM                                                                           |       |
|          |          | 76 115 ...                                                                        |       | 76 115 ...                                                                        |       | 76 133 ...                                                                          |       | 76 133 ...                                                                          |       | 76 133 ...                                                                          |       |
|          |          | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       |
| ISO      | RE<br>mm |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120408EN | 0,8      | 15,29                                                                             | 53001 | 15,29                                                                             | 73001 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120412EN | 1,2      | 15,29                                                                             | 53201 | 15,29                                                                             | 73201 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120416EN | 1,6      | 15,29                                                                             | 53401 | 15,29                                                                             | 73401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160612EN | 1,2      | 24,26                                                                             | 54401 | 24,26                                                                             | 74401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160616EN | 1,6      | 24,26                                                                             | 54601 | 24,26                                                                             | 74601 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160624EN | 2,4      | 24,26                                                                             | 54801 | 24,26                                                                             | 74801 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160624SN | 2,4      |                                                                                   |       |                                                                                   |       | 24,26                                                                               | 34801 | 24,26                                                                               | 54801 | 24,26                                                                               | 74801 |
| 190612EN | 1,2      | 34,26                                                                             | 55601 | 34,26                                                                             | 75601 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 190616EN | 1,6      | 34,26                                                                             | 55801 | 34,26                                                                             | 75801 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 190616SN | 1,6      |                                                                                   |       |                                                                                   |       | 34,26                                                                               | 35801 | 34,26                                                                               | 55801 | 34,26                                                                               | 75801 |
| 190624EN | 2,4      | 34,26                                                                             | 52401 | 34,26                                                                             | 76001 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 190624SN | 2,4      |                                                                                   |       |                                                                                   |       | 34,26                                                                               | 36001 | 34,26                                                                               | 56001 | 34,26                                                                               | 76001 |
| 250924EN | 2,4      | 79,09                                                                             | 58401 | 79,09                                                                             | 78401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 250924SN | 2,4      |                                                                                   |       |                                                                                   |       | 79,09                                                                               | 38401 | 79,09                                                                               | 58401 | 79,09                                                                               | 78401 |
| P        |          |                                                                                   | •     |                                                                                   | •     |                                                                                     | •     |                                                                                     | •     |                                                                                     | •     |
| M        |          |                                                                                   |       |                                                                                   | ○     |                                                                                     |       |                                                                                     |       |                                                                                     | ○     |
| K        |          |                                                                                   | ○     |                                                                                   |       |                                                                                     | ○     |                                                                                     | ○     |                                                                                     |       |
| N        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

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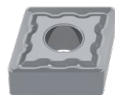
## CNMG

|          |          | -F30<br>CTCM120                                                                     |       | -F30<br>CTPM125                                                                     |     | -F30<br>CTCM130                                                                     |       | -M30<br>CTCM120                                                                       |       | -M30<br>CTPM125                                                                       |     | -M30<br>CTCM130                                                                       |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-------|
|          |          | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |     | DRAGONSKIN                                                                            |       |
|          |          |  |       |  |     |  |       |  |       |  |     |  |       |
|          |          |  |       |  |     |  |       |  |       |  |     |  |       |
|          |          | F<br>CNMG                                                                           |       | F<br>CNMG                                                                           |     | F<br>CNMG                                                                           |       | M<br>CNMG                                                                             |       | M<br>CNMG                                                                             |     | M<br>CNMG                                                                             |       |
|          |          | 75 010 ...                                                                          |       | 75 010 ...                                                                          |     | 75 010 ...                                                                          |       | 75 011 ...                                                                            |       | 75 011 ...                                                                            |     | 75 011 ...                                                                            |       |
|          |          | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |     | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                          |       | EUR<br>1A/08                                                                          |     | EUR<br>1A/08                                                                          |       |
| ISO      | RE<br>mm |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| 120404EN | 0,4      | 15,02                                                                               | 12800 | 15,02                                                                               | 280 | 15,02                                                                               | 32800 |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| 120408EN | 0,8      | 15,02                                                                               | 13000 | 15,02                                                                               | 230 | 15,02                                                                               | 33000 | 15,02                                                                                 | 13000 | 15,02                                                                                 | 230 | 15,02                                                                                 | 33000 |
| 120412EN | 1,2      |                                                                                     |       |                                                                                     |     |                                                                                     |       | 15,02                                                                                 | 13200 | 15,02                                                                                 | 232 | 15,02                                                                                 | 33200 |
| 120416EN | 1,6      |                                                                                     |       |                                                                                     |     |                                                                                     |       | 15,02                                                                                 | 13400 | 15,02                                                                                 | 234 | 15,02                                                                                 | 33400 |
| P        |          |                                                                                     | ○     |                                                                                     | ○   |                                                                                     | ○     |                                                                                       | ○     |                                                                                       | ○   |                                                                                       | ○     |
| M        |          |                                                                                     | •     |                                                                                     | •   |                                                                                     | •     |                                                                                       | •     |                                                                                       | •   |                                                                                       | •     |
| K        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| N        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| S        |          |                                                                                     |       |                                                                                     |     |                                                                                     | ○     |                                                                                       |       |                                                                                       |     |                                                                                       | ○     |
| H        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |
| O        |          |                                                                                     |       |                                                                                     |     |                                                                                     |       |                                                                                       |       |                                                                                       |     |                                                                                       |       |

## CNMG

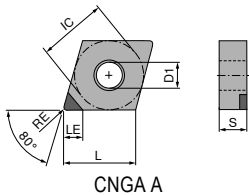
|          |     | NEW                                                                               |       | NEW                                                                               |       |                                                                                   |       |                                                                                     |       |                                                                                     |       | NEW                                                                                 |       |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |     | -42<br>CTCM130                                                                    |       | -M42<br>CTCM130                                                                   |       | -M60<br>CTCM120                                                                   |       | -M60<br>CTPM125                                                                     |       | -M60<br>CTCM130                                                                     |       | -M70<br>CTCM130                                                                     |       |
|          |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |     |  |       |  |       |  |       |  |       |  |       |  |       |
|          |     |  |       |  |       |  |       |  |       |  |       |  |       |
|          |     | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                         |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       | M<br>CNMG                                                                           |       |
|          |     | 75 030 ...                                                                        |       | 75 029 ...                                                                        |       | 75 012 ...                                                                        |       | 75 012 ...                                                                          |       | 75 012 ...                                                                          |       | 75 037 ...                                                                          |       |
|          |     | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       |
| 120404EN | 0,4 |                                                                                   |       | 15,02                                                                             | 32800 | 15,02                                                                             | 13000 | 15,02                                                                               | 230   | 15,02                                                                               | 33000 | 15,02                                                                               | 33000 |
| 120408EN | 0,8 | 15,02                                                                             | 33000 | 15,02                                                                             | 33000 | 15,02                                                                             | 13200 | 15,02                                                                               | 232   | 15,02                                                                               | 33200 | 15,02                                                                               | 33200 |
| 120412EN | 1,2 |                                                                                   |       | 15,02                                                                             | 33200 | 15,02                                                                             | 13400 | 15,02                                                                               | 234   | 15,02                                                                               | 33400 |                                                                                     |       |
| 120416EN | 1,6 |                                                                                   |       |                                                                                   |       | 15,02                                                                             |       | 15,02                                                                               |       | 15,02                                                                               |       |                                                                                     |       |
| 160612EN | 1,2 |                                                                                   |       |                                                                                   |       | 24,26                                                                             | 14400 | 24,26                                                                               | 24400 | 24,26                                                                               | 34400 | 24,26                                                                               | 34400 |
| 190612EN | 1,2 |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       | 34,26                                                                               | 35600 |
| 190616EN | 1,6 |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       | 34,26                                                                               | 35800 |
| P        |     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   | ○     |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ○     |
| M        |     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| K        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   |       |                                                                                     |       |                                                                                     | ○     |                                                                                     | ○     |
| H        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

## CNMG

|          |     | NEW                                                                                   |       |                                                                                       |       | NEW                                                                                   |       |
|----------|-----|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|
|          |     | -F34<br>CTPX710                                                                       |       | -M34<br>CTPX710                                                                       |       | -M42<br>CTPX710                                                                       |       |
|          |     | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       |
|          |     |  |       |  |       |  |       |
|          |     |  |       |  |       |  |       |
|          |     | F<br>CNMG                                                                             |       | M<br>CNMG                                                                             |       | M<br>CNMG                                                                             |       |
|          |     | 75 299 ...                                                                            |       | 75 003 ...                                                                            |       | 75 007 ...                                                                            |       |
|          |     | EUR<br>1A/08                                                                          |       | EUR<br>1A/08                                                                          |       | EUR<br>1A/08                                                                          |       |
| 120404EN | 0,4 | 14,13                                                                                 | 62800 | 14,13                                                                                 | 62800 |                                                                                       |       |
| 120408EN | 0,8 | 14,13                                                                                 | 63000 | 14,13                                                                                 | 63000 | 16,19                                                                                 | 63000 |
| 120412EN | 1,2 | 14,13                                                                                 | 63200 | 14,13                                                                                 | 63200 | 16,19                                                                                 | 63200 |
| 120416EN | 1,6 |                                                                                       |       | 14,13                                                                                 | 63400 |                                                                                       |       |
| P        |     |                                                                                       | ●     |                                                                                       | ●     |                                                                                       | ●     |
| M        |     |                                                                                       | ●     |                                                                                       | ●     |                                                                                       | ●     |
| K        |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |
| N        |     |                                                                                       | ○     |                                                                                       | ○     |                                                                                       | ○     |
| S        |     |                                                                                       | ●     |                                                                                       | ●     |                                                                                       | ●     |
| H        |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |
| O        |     |                                                                                       |       |                                                                                       |       |                                                                                       |       |

CNGA

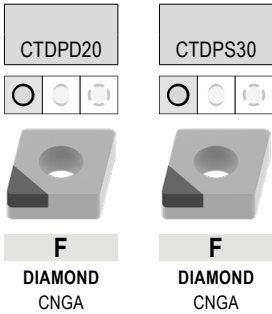
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CNGA 1204.. | 12,9    | 4,76    | 5,13     | 12,7     |



CNGA

▲ TCE(NOI) = utförande och antal bestyckade skäreggar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |
|----------|----------|--------------|----------|
| 120404FN | 0,4      | A (1)        | 6,3      |
| 120408FN | 0,8      | A (1)        | 6,0      |
| 120412FN | 1,2      | A (1)        | 5,7      |



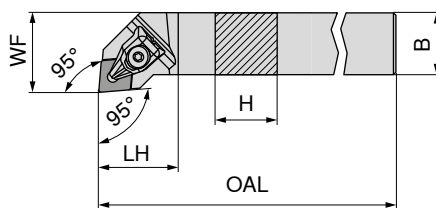
| 71 127 ... |       | 71 127 ... |       |
|------------|-------|------------|-------|
| EUR        |       | EUR        |       |
| Y0         |       | Y0         |       |
| 81,00      | 10001 | 81,00      | 20001 |
| 81,00      | 10101 | 81,00      | 20101 |
| 81,00      | 10201 | 81,00      | 20201 |

|   |   |   |
|---|---|---|
| P |   |   |
| M |   |   |
| K |   |   |
| N | • | • |
| S |   |   |
| H |   |   |
| O | • | • |

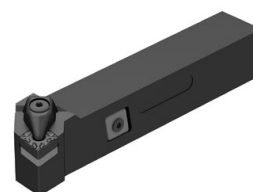
## MaxiLock-D – DCLN 95° – Hållare med spänklamp

Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                         |           | 70 509 ...   |     | 70 508 ...   |     |
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24 |     | EUR<br>2A/24 |     |
| DCLN R/L 1616 H09 | 16      | 16      | 100       | 23       | 20       | 2                       | CN.. 0903 | 96,54        | 516 | 96,54        | 516 |
| DCLN R/L 2020 K09 | 20      | 20      | 125       | 24       | 25       | 2                       | CN.. 0903 | 107,60       | 520 | 107,60       | 520 |
| DCLN R/L 2020 K12 | 20      | 20      | 125       | 32       | 25       | 4                       | CN.. 1204 | 107,60       | 620 | 107,60       | 620 |
| DCLN R/L 2525 M12 | 25      | 25      | 150       | 32       | 32       | 4                       | CN.. 1204 | 111,30       | 625 | 111,30       | 625 |
| DCLN R/L 3225 P12 | 32      | 25      | 170       | 32       | 32       | 4                       | CN.. 1204 | 119,40       | 632 | 119,40       | 632 |
| DCLN R/L 2525 M16 | 25      | 25      | 150       | 38       | 32       | 6,5                     | CN.. 1606 | 111,30       | 725 | 111,30       | 725 |
| DCLN R/L 3232 P16 | 32      | 32      | 170       | 36       | 40       | 6,5                     | CN.. 1606 | 150,30       | 732 | 150,30       | 732 |
| DCLN R/L 3232 P19 | 32      | 32      | 170       | 42       | 40       | 6,5                     | CN.. 1906 | 150,30       | 832 | 150,30       | 832 |
| DCLN R/L 4040 S19 | 40      | 40      | 250       | 42       | 50       | 6,5                     | CN.. 1906 | 186,80       | 940 | 186,80       | 940 |
| DCLN R/L 4040 S25 | 40      | 40      | 250       | 60       | 50       | 6,5                     | CN.. 2509 | 186,80       | 440 | 186,80       | 440 |

Reservdelar  
för artikel-nr.

|                         | 70 950 ...   |     | 80 950 ... |     | 70 950 ...   |     | 70 950 ...   |     |
|-------------------------|--------------|-----|------------|-----|--------------|-----|--------------|-----|
|                         | EUR<br>2A/28 |     | EUR<br>Y7  |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
| 70 508 516 / 70 509 516 | 30,48        | 823 | 14,50      | 126 | 4,14         | 819 | 9,19         | 848 |
| 70 508 520 / 70 509 520 | 30,48        | 823 | 14,50      | 126 | 4,14         | 819 | 9,19         | 848 |
| 70 508 620 / 70 509 620 | 30,06        | 824 | 15,33      | 128 | 3,84         | 820 | 10,17        | 810 |
| 70 508 625 / 70 509 625 | 30,06        | 824 | 15,33      | 128 | 3,84         | 820 | 10,17        | 810 |
| 70 508 632 / 70 509 632 | 30,06        | 824 | 15,33      | 128 | 3,84         | 820 | 10,17        | 810 |
| 70 508 725 / 70 509 725 | 33,74        | 825 | 16,17      | 129 | 5,46         | 821 | 15,53        | 814 |
| 70 508 732 / 70 509 732 | 33,74        | 825 | 16,17      | 129 | 5,46         | 821 | 15,53        | 814 |
| 70 508 832 / 70 509 832 | 36,92        | 826 | 16,17      | 129 | 5,46         | 821 | 16,64        | 816 |
| 70 508 940 / 70 509 940 | 36,92        | 826 | 16,17      | 129 | 5,46         | 821 | 16,64        | 816 |
| 70 508 440 / 70 509 440 | 58,62        | 827 | 13,25      | 122 | 10,37        | 822 | 31,92        | 625 |



X-klamp  
sortiment



Skruvmejsel



Skärskruv

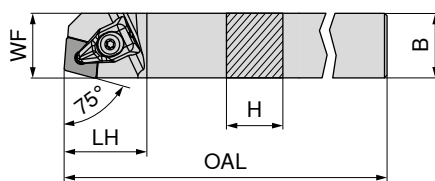


HM-  
underläggsplatta-C

## MaxiLock-D – DCBN 75° – Hållare med spänklamp

Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                         |           | 70 501 ...   |     | 70 500 ...   |     |
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24 |     | EUR<br>2A/24 |     |
| DCBN R/L 2525 M12 | 25      | 25      | 150       | 32       | 22       | 4                       | CN.. 1204 | 107,60       | 825 | 107,60       | 825 |

Reservdelar  
för artikel-nr.

|                         | 70 950 ...   |     | 80 950 ... |     | 70 950 ...   |     | 70 950 ...   |     |
|-------------------------|--------------|-----|------------|-----|--------------|-----|--------------|-----|
|                         | EUR<br>2A/28 |     | EUR<br>Y7  |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
| 70 501 825 / 70 500 825 | 30,06        | 824 | 15,33      | 128 | 3,84         | 820 | 10,17        | 810 |



X-klamp  
sortiment



Skruvmejsel



Skärskruv

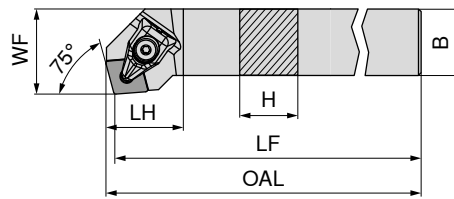


HM-  
underläggsplatta-C

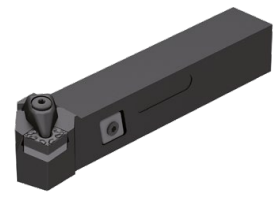
## MaxiLock-D – DCKN 75° – Hållare med spänklamp

**Leveransinnehåll:**

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | EUR<br>2A/24 | EUR<br>2A/24 |        |     |
|-------------------|---------|---------|-----------|----------|----------|----------|-------------------------|-----------|--------------|--------------|--------|-----|
| DCKN R/L 2525 M12 | 25      | 25      | 152,9     | 150      | 28,9     | 32       | 4                       | CN.. 1204 | 107,60       | 825          | 107,60 | 825 |



X-klamp  
sortiment



Skruvmejsel



Skärskruv



HM-  
underläggsplatta-C

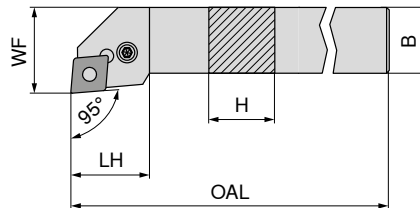
Reservdelar  
för artikel-nr.

|                         |       |     |          |       |     |              |      |     |       |     |
|-------------------------|-------|-----|----------|-------|-----|--------------|------|-----|-------|-----|
| 70 505 825 / 70 504 825 | 30,06 | 824 | T15 - IP | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 | 10,17 | 810 |
|-------------------------|-------|-----|----------|-------|-----|--------------|------|-----|-------|-----|

## MaxiLock-N – PCLN 95° – Hållare med hävarmslåsning

**Leveransinnehåll:**

Hållare med insexnyckel



Bilden visar högerutförande



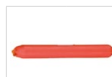
| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Våndskär  | EUR<br>2A/24 |       | EUR<br>2A/24 |       |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|-------|--------------|-------|
| PCLN R/L 1616 H12 | 16      | 16      | 100       | 26,2     | 20       | 4                       | CN.. 1204 | 96,54        | 016   | 96,54        | 016   |
| PCLN R/L 2020 K12 | 20      | 20      | 125       | 27,5     | 25       | 4                       | CN.. 1204 | 107,60       | 020   | 107,60       | 020   |
| PCLN R/L 2525 M12 | 25      | 25      | 150       | 28,1     | 32       | 4                       | CN.. 1204 | 111,30       | 025   | 111,30       | 025   |
| PCLN R/L 3225 P12 | 32      | 25      | 170       | 28,1     | 32       | 4                       | CN.. 1204 | 119,40       | 032   | 119,40       | 032   |
| PCLN R/L 2525 M16 | 25      | 25      | 150       | 32,7     | 32       | 4                       | CN.. 1606 | 111,30       | 125   | 111,30       | 125   |
| PCLN R/L 3232 P16 | 32      | 32      | 170       | 32,6     | 40       | 4                       | CN.. 1606 | 150,30       | 132   | 150,30       | 132   |
| PCLN R/L 3232 P19 | 32      | 32      | 170       | 38,0     | 40       | 8                       | CN.. 1906 | 150,30       | 232   | 150,30       | 232   |
| PCLN R/L 4040 S19 | 40      | 40      | 250       | 38,0     | 50       | 8                       | CN.. 1906 | 186,80       | 54000 | 186,80       | 54000 |
| PCLN R/L 4040 S25 | 40      | 40      | 250       | 50,0     | 50       | 8                       | CN.. 2509 | 186,80       | 340   | 186,80       | 340   |



I-nycke



Rörsstift



Montagedorn



Hävarm



Låsskruv



HM-  
underläggsplatta-C

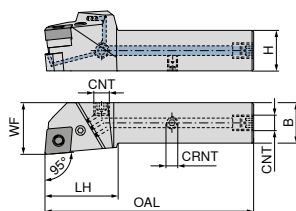
|                             |     | 70 950 ... |     | 70 950 ... |     | 70 950 ... |     | 70 950 ... |     | 70 950 ... |     |       |     |
|-----------------------------|-----|------------|-----|------------|-----|------------|-----|------------|-----|------------|-----|-------|-----|
| Reservdelar                 |     | EUR        |     | EUR        |     | EUR        |     | EUR        |     | EUR        |     |       |     |
| för artikel-nr.             |     | 2A/28      |     | 2A/28      |     | 2A/28      |     | 2A/28      |     | 2A/28      |     |       |     |
| 70 508 016 / 70 509 016     | SW3 | 3,15       | 176 | 2,27       | 198 | 1,57       | 192 | 16,23      | 187 | 4,52       | 209 | 10,17 | 233 |
| 70 508 020 / 70 509 020     | SW3 | 3,15       | 176 | 2,27       | 198 | 1,57       | 192 | 16,23      | 187 | 4,52       | 209 | 10,17 | 233 |
| 70 508 025 / 70 509 025     | SW3 | 3,15       | 176 | 2,27       | 198 | 1,57       | 192 | 16,23      | 187 | 4,52       | 209 | 10,17 | 233 |
| 70 508 032 / 70 509 032     | SW3 | 3,15       | 176 | 2,27       | 198 | 1,57       | 192 | 16,23      | 187 | 4,52       | 209 | 10,17 | 233 |
| 70 508 125 / 70 509 125     | SW3 | 3,15       | 176 | 1,45       | 391 | 1,57       | 394 | 16,08      | 385 | 4,89       | 388 | 16,08 | 380 |
| 70 508 132 / 70 509 132     | SW3 | 3,15       | 176 | 1,45       | 391 | 1,57       | 394 | 16,08      | 385 | 4,89       | 388 | 16,08 | 380 |
| 70 508 232 / 70 509 232     | SW4 | 3,32       | 396 | 2,27       | 392 | 1,57       | 395 | 24,65      | 386 | 4,89       | 389 | 24,77 | 381 |
| 70 508 54000 / 70 509 54000 | SW4 | 3,32       | 396 | 2,27       | 392 | 1,57       | 395 | 24,65      | 386 | 4,89       | 389 | 24,77 | 381 |
| 70 508 340 / 70 509 340     | SW5 | 4,75       | 265 | 1,45       | 621 | 2,43       | 623 | 33,31      | 620 | 2,93       | 622 | 31,92 | 624 |



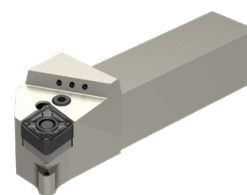
# MaxiLock-N – PCLN 95° DC – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insettnyckel



Bilden visar högerutförande



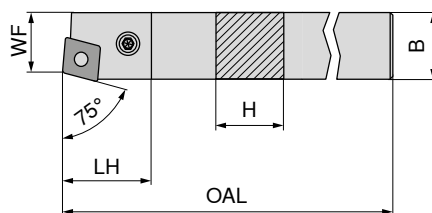
| ISO-beteckning         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CNT   | CRNT | Åtdragningsmoment<br>Nm | Vändskär  | NEW vänster |              | NEW höger  |              |
|------------------------|---------|---------|-----------|----------|----------|-------|------|-------------------------|-----------|-------------|--------------|------------|--------------|
|                        |         |         |           |          |          |       |      |                         |           | 70 592 ...  | EUR<br>2A/24 | 70 592 ... | EUR<br>2A/24 |
| PCLN R/L 2020 X12-T DC | 20      | 20      | 109       | 40       | 25       | G1/8" | M6   | 4                       | CN.. 1204 | 214,80      | 02000        | 214,80     | 02001        |
| PCLN R/L 2525 X12-T DC | 25      | 25      | 124       | 40       | 32       | G1/8" | M6   | 4                       | CN.. 1204 | 226,10      | 02500        | 226,10     | 02501        |
| PCLN R/L 3225 X12-T DC | 32      | 25      | 140       | 40       | 32       | G1/8" | M6   | 4                       | CN.. 1204 | 237,40      | 03200        | 237,40     | 03201        |
| PCLN R/L 2525 X16-T DC | 25      | 25      | 129       | 45       | 32       | G1/8" | M6   | 4                       | CN.. 1606 | 226,10      | 12500        | 226,10     | 12501        |
| PCLN R/L 3232 X16-T DC | 32      | 32      | 145       | 45       | 40       | G1/8" | M6   | 4                       | CN.. 1606 | 248,70      | 13200        | 248,70     | 13201        |
| PCLN R/L 3232 X19-T DC | 32      | 32      | 150       | 50       | 40       | G1/8" | M6   | 8                       | CN.. 1906 | 248,70      | 23200        | 248,70     | 23201        |
| PCLN R/L 4040 X19-T DC | 40      | 40      | 175       | 50       | 48       | G1/8" | M6   | 8                       | CN.. 1906 | 271,30      | 04000        | 271,30     | 04001        |
| PCLN R/L 4040 X25-T DC | 40      | 40      | 185       | 60       | 48       | G1/8" | M6   | 8                       | CN.. 2509 | 271,30      | 14000        | 271,30     | 14001        |

| Reservdelar<br>för artikel-nr. | I-nyckel   |              | Rörstift   |              | Montagedorn |              | Plugg för<br>skärvätska |              | Hävarm     |              | Låsskruv   |              | HM-<br>underlagsplatta-C |              | Gängstift  |              |
|--------------------------------|------------|--------------|------------|--------------|-------------|--------------|-------------------------|--------------|------------|--------------|------------|--------------|--------------------------|--------------|------------|--------------|
|                                | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...  | EUR<br>2A/28 | 70 950 ...              | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...               | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 |
| 70 592 02000 / 70 592 02001    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                    | 294          | 16,23      | 187          | 4,52       | 209          | 10,17                    | 233          | 3,84       | 86700        |
| 70 592 02500 / 70 592 02501    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                    | 294          | 16,23      | 187          | 4,52       | 209          | 10,17                    | 233          | 3,84       | 86700        |
| 70 592 03200 / 70 592 03201    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                    | 294          | 16,23      | 187          | 4,52       | 209          | 10,17                    | 233          | 3,84       | 86700        |
| 70 592 12500 / 70 592 12501    | 3,15       | 176          | 1,45       | 391          | 1,57        | 394          | 4,59                    | 294          | 16,08      | 385          | 4,89       | 388          | 16,08                    | 380          | 3,84       | 86700        |
| 70 592 13200 / 70 592 13201    | 3,15       | 176          | 1,45       | 391          | 1,57        | 394          | 4,59                    | 294          | 16,08      | 385          | 4,89       | 388          | 16,08                    | 380          | 3,84       | 86700        |
| 70 592 23200 / 70 592 23201    | 3,32       | 396          | 2,27       | 392          | 1,57        | 395          | 4,59                    | 294          | 24,65      | 386          | 4,89       | 389          | 24,77                    | 381          | 3,84       | 86700        |
| 70 592 04000 / 70 592 04001    | 3,32       | 396          | 2,27       | 392          | 1,57        | 395          | 4,59                    | 294          | 24,65      | 386          | 4,89       | 389          | 24,77                    | 381          | 3,84       | 86700        |
| 70 592 14000 / 70 592 14001    | 4,75       | 265          | 1,45       | 621          | 2,43        | 623          | 4,59                    | 294          | 33,31      | 620          | 2,93       | 622          | 31,92                    | 624          | 3,84       | 86700        |

# MaxiLock-N – PCBN 75° – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insettnyckel



Bilden visar högerutförande



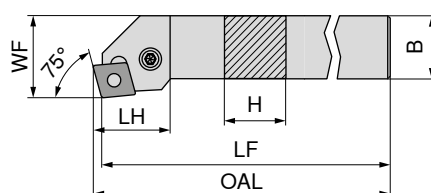
| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |              | höger      |              |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|------------|--------------|------------|--------------|
|                   |         |         |           |          |          |                         |           | 70 501 ... | EUR<br>2A/24 | 70 500 ... | EUR<br>2A/24 |
| PCBN R/L 2525 M12 | 25      | 25      | 150       | 27,70    | 22       | 4                       | CN.. 1204 | 107,60     | 025          | 107,60     | 025          |
| PCBN R/L 2525 M16 | 25      | 25      | 150       | 31,81    | 22       | 4                       | CN.. 1606 | 107,60     | 12500        | 107,60     | 125          |
| PCBN R/L 3232 P19 | 32      | 32      | 170       | 38,00    | 27       | 8                       | CN.. 1906 | 150,30     | 032          | 150,30     | 032          |

| Reservdelar<br>för artikel-nr. | I-nyckel   |              | Rörstift   |              | Montagedorn |              | Hävarm     |              | Låsskruv   |              | HM-<br>underlagsplatta-C |              |
|--------------------------------|------------|--------------|------------|--------------|-------------|--------------|------------|--------------|------------|--------------|--------------------------|--------------|
|                                | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...  | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...               | EUR<br>2A/28 |
| 70 500 025 / 70 501 025        | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 16,23      | 187          | 4,52       | 209          | 10,17                    | 233          |
| 70 500 125 / 70 501 12500      | 3,15       | 176          | 1,45       | 391          | 1,57        | 394          | 16,08      | 385          | 4,89       | 388          | 16,08                    | 380          |
| 70 500 032 / 70 501 032        | 3,32       | 396          | 2,27       | 392          | 1,57        | 395          | 24,65      | 386          | 4,89       | 389          | 24,77                    | 381          |

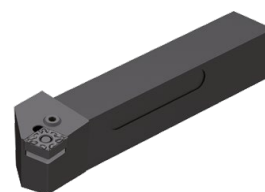
# MaxiLock-N – PCKN 75° – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insexnyckel



Bilderna visar högerutförande



vänster

höger

70 505 ...

70 504 ...

EUR

EUR

2A/24

2A/24

107,60

107,60

025

025

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|---------|---------|-----------|----------|----------|----------|-------------------------|-----------|
| PCKN R/L 2525 M12 | 25      | 25      | 153,07    | 150      | 31,4     | 32       | 4                       | CN.. 1204 |

## Reservdelar

för artikel-nr.

70 505 025 / 70 504 025



I-nyckel

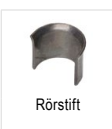
70 950 ...

EUR

2A/28

3,15

176



Rörstift

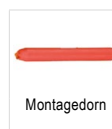
70 950 ...

EUR

2A/28

2,27

198



Montagedorn

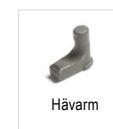
70 950 ...

EUR

2A/28

1,57

192



Hävarm

70 950 ...

EUR

2A/28

16,23

187



Låsskruv

70 950 ...

EUR

2A/28

4,52

209

HM-  
underläggsplatta-C

70 950 ...

EUR

2A/28

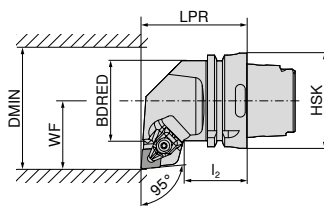
10,17

233

## MaxiLock-D – DCLN 95° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning       | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|----------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|--------------|-----|--------------|-----|
|                      |            |           |                      |             |          |            |                         |           | 74 504 ...   |     | 74 503 ...   |     |
|                      |            |           |                      |             |          |            |                         |           | EUR<br>2D/80 |     | EUR<br>2D/80 |     |
| HSK T63 DCLN R/L 12  | HSK-T 63   | 70        | 42                   | 53          | 45       | 100        | 4                       | CN.. 1204 | 289,80       | 512 | 289,80       | 512 |
| HSK T63 DCLN R/L 16  | HSK-T 63   | 70        | 42                   | 53          | 45       | 125        | 4                       | CN.. 1606 | 289,80       | 516 | 289,80       | 516 |
| HSK T63 DCLN R/L 19  | HSK-T 63   | 70        | 42                   | 53          | 45       | 125        | 8                       | CN.. 1906 | 289,80       | 519 | 289,80       | 519 |
| HSK T100 DCLN R/L 12 | HSK-T 100  | 80        | 45                   | 88          | 55       | 125        | 4                       | CN.. 1204 | 340,10       | 712 | 340,10       | 712 |
| HSK T100 DCLN R/L 19 | HSK-T 100  | 80        | 45                   | 88          | 55       | 125        | 8                       | CN.. 1906 | 340,10       | 719 | 340,10       | 719 |

### Reservdelar

för artikel-nr.

|                         | 70 950 ...   | 80 950 ... | 70 950 ...   | 70 950 ...   |
|-------------------------|--------------|------------|--------------|--------------|
|                         | EUR<br>2A/28 | EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 |
| 74 504 512 / 74 503 512 | 30,06 824    | 15,33 128  | 3,84 820     | 10,17 810    |
| 74 504 516 / 74 503 516 | 33,74 825    | 16,17 129  | 5,46 821     | 15,53 814    |
| 74 504 519 / 74 503 519 | 36,92 826    | 16,17 129  | 5,46 821     | 16,64 816    |
| 74 504 712 / 74 503 712 | 30,06 824    | 15,33 128  | 3,84 820     | 10,17 810    |
| 74 504 719 / 74 503 719 | 36,92 826    | 16,17 129  | 5,46 821     | 16,64 816    |



X-klamp  
sortiment



Skruvmejsel



Skärskruv

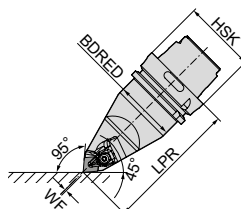


HM-  
underläggsplatta-C

## MaxiLock-D – DCMN 95° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



| ISO-beteckning     | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | neutral      |     |
|--------------------|------------|-----------|-------------|----------|-------------------------|-----------|--------------|-----|
|                    |            |           |             |          |                         |           | 74 506 ...   |     |
|                    |            |           |             |          |                         |           | EUR<br>2D/80 |     |
| HSK T63 DCMN N 12  | HSK-T 63   | 115       | 53          | 0        | 4                       | CN.. 1204 | 397,30       | 512 |
| HSK T100 DCMN N 12 | HSK-T 100  | 150       | 88          | 0        | 4                       | CN.. 1204 | 467,30       | 712 |

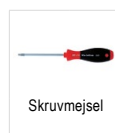
### Reservdelar

för artikel-nr.

|            | 70 950 ...   | 80 950 ... | 70 950 ...   | 70 950 ...   |
|------------|--------------|------------|--------------|--------------|
|            | EUR<br>2A/28 | EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 |
| 74 506 512 | 30,06 824    | 15,33 128  | 3,84 820     | 10,17 810    |
| 74 506 712 | 30,06 824    | 15,33 128  | 3,84 820     | 10,17 810    |



X-klamp  
sortiment



Skruvmejsel



Skärskruv

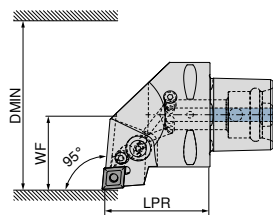


HM-  
underläggsplatta-C

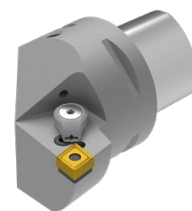
## MaxiLock-N – PCLN 95° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | vänster<br>84 657 ... |       | höger<br>84 656 ... |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|------------------------------|-----------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |           |                              | EUR<br>Y8             |       | EUR<br>Y8           |       |
| PSC40 PCLN R/L 50050-12 | PSC 40     | 50        | 27       | 50         | 5                       | CN.. 1204 | DC                           | 281,60                | 01295 | 281,60              | 01295 |
| PSC50 PCLN R/L 65060-12 | PSC 50     | 60        | 35       | 65         | 5                       | CN.. 1204 | DC                           | 310,10                | 01294 | 310,10              | 01294 |
| PSC63 PCLN R/L 80065-12 | PSC 63     | 65        | 45       | 80         | 5                       | CN.. 1204 | DC                           | 352,00                | 01293 | 352,00              | 01293 |

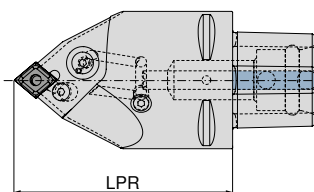
Högprestandakylmedelssetet med artikelnummer 84 950 27400 kan beställas som tillval → Sidan 40.

|                             | <br>Rörstift | <br>Hävarmsskruv | <br>Hävarm | <br>HM-<br>underläggsplatta-C |
|-----------------------------|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|
|                             | 84 950 ...                                                                                    | 84 950 ...                                                                                          | 84 950 ...                                                                                    | 84 950 ...                                                                                                       |
| Reservdelar                 | EUR                                                                                           | EUR                                                                                                 | EUR                                                                                           | EUR                                                                                                              |
| för artikel-nr.             | Y8                                                                                            | Y8                                                                                                  | Y8                                                                                            | Y8                                                                                                               |
| 84 656 01295 / 84 657 01295 | 1,42 29200                                                                                    | M8X1/L17 SW3 5,58 28700                                                                             | 16,53 29000                                                                                   | 16,43 27800                                                                                                      |
| 84 656 01294 / 84 657 01294 | 1,42 29200                                                                                    | M8X1/L17 SW3 5,58 28700                                                                             | 16,53 29000                                                                                   | 16,43 27800                                                                                                      |
| 84 656 01293 / 84 657 01293 | 1,42 29200                                                                                    | M8X1/L17 SW3 5,58 28700                                                                             | 16,53 29000                                                                                   | 16,43 27800                                                                                                      |

## MaxiLock-N – PCMN 50° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | neutral<br>84 675 ... |       |
|----------------------|------------|-----------|-------------------------|-----------|------------------------------|-----------------------|-------|
|                      |            |           |                         |           |                              | EUR<br>Y8             |       |
| PSC63 PCMN N 0100-12 | PSC 63     | 100       | 5                       | CN.. 1204 | DC                           | 352,00                | 01293 |
| PSC63 PCMN N 0130-12 | PSC 63     | 130       | 5                       | CN.. 1204 | DC                           | 352,00                | 11293 |

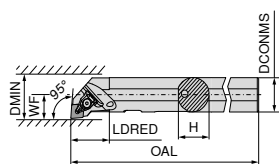
Högprestandakylmedelssetet med artikelnummer 84 950 27400 kan beställas som tillval → Sidan 40.

|                                |  |       |  |      |  |       |  |       |       |
|--------------------------------|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|-------|
|                                | Rörstift                                                                            |       | Hävarmsskruv                                                                          |      | Hävarm                                                                                |       | HM-<br>underläggsplatta-C                                                             |       |       |
|                                | 84 950 ...                                                                          |       | 84 950 ...                                                                            |      | 84 950 ...                                                                            |       | 84 950 ...                                                                            |       |       |
| Reservdelar<br>för artikel-nr. | EUR<br>Y8                                                                           |       | EUR<br>Y8                                                                             |      | EUR<br>Y8                                                                             |       | EUR<br>Y8                                                                             |       |       |
| 84 675 01293                   | 1,42                                                                                | 29200 | M8X1/L17 SW3                                                                          | 5,58 | 28700                                                                                 | 16,53 | 29000                                                                                 | 16,43 | 27800 |
| 84 675 11293                   | 1,42                                                                                | 29200 | M8X1/L17 SW3                                                                          | 5,58 | 28700                                                                                 | 16,53 | 29000                                                                                 | 16,43 | 27800 |

## MaxiLock-D – DCLN 95° – Svarvbom med spänklamp

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |       | höger        |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|--------------|-------|--------------|-----|
|                  |              |         |           |             |          |            |                         |           | 70 557 ...   |       | 70 556 ...   |     |
| A20Q DCLN R/L 09 | 20           | 19      | 180       | 35          | 13       | 25         | 2                       | CN.. 0903 | EUR<br>2A/24 |       | EUR<br>2A/24 |     |
| A25R DCLN R/L 12 | 25           | 24      | 200       | 36          | 17       | 32         | 4                       | CN.. 1204 | 252,20       | 720   | 252,20       | 720 |
| A32S DCLN R/L 12 | 32           | 31      | 250       | 40          | 22       | 40         | 4                       | CN.. 1204 | 281,10       | 825   | 281,10       | 825 |
| A40T DCLN R/L 12 | 40           | 39      | 300       | 45          | 27       | 50         | 4                       | CN.. 1204 | 290,60       | 832   | 290,60       | 832 |
| A40U DCLN L 16   | 50           | 47      | 350       | 45          | 35       | 63         | 6,5                     | CN.. 1606 | 323,80       | 840   | 323,80       | 840 |
|                  |              |         |           |             |          |            |                         |           | 400,70       | 85000 |              |     |

X-klamp  
sortiment

70 950 ...



Skruvmejsel

80 950 ...



Skärskruv

70 950 ...

HM-  
underläggsplatta-C

70 950 ...

### Reservdelar

för artikel-nr.

|                         |              |       |     |          |           |       |     |              |      |     |              |       |     |
|-------------------------|--------------|-------|-----|----------|-----------|-------|-----|--------------|------|-----|--------------|-------|-----|
| 70 556 720 / 70 557 720 | EUR<br>2A/28 | 30,48 | 823 | T09 - IP | EUR<br>Y7 | 14,50 | 126 | M3x7 - IP    | 4,14 | 819 | EUR<br>2A/28 | 9,19  | 848 |
| 70 556 825 / 70 557 825 |              | 30,06 | 824 | T15 - IP |           | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 |              |       |     |
| 70 556 832 / 70 557 832 |              | 30,06 | 824 | T15 - IP |           | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 |              | 10,17 | 810 |
| 70 556 840 / 70 557 840 |              | 30,06 | 824 | T15 - IP |           | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 |              | 10,17 | 810 |
| 70 557 85000            |              | 33,74 | 825 | T20 - IP |           | 16,17 | 129 | M5x14 - IP   | 5,46 | 821 |              | 15,53 | 814 |

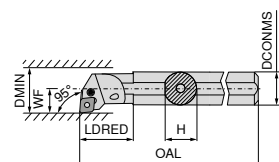
## MaxiLock-N – PCLN 95° – Svarvbom med hävarmslåsning

▲ A... = med kylkanal

▲ S... = utan kylkanal

### Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |                     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|--------------|-----|--------------|---------------------|
|                  |              |         |           |             |          |            |                         |           | 70 557 ...   |     | 70 556 ...   |                     |
| A25R PCLN R/L 12 | 25           | 23      | 200       | 36,0        | 17       | 32         | 4                       | CN.. 1204 | EUR<br>2A/24 |     | EUR<br>2A/24 |                     |
| S25T PCLN R/L 12 | 25           | 23      | 300       | 22,0        | 17       | 32         | 4                       | CN.. 1204 | 281,10       | 225 | 281,10       | 225                 |
| A32S PCLN R/L 12 | 32           | 30      | 250       | 50,0        | 22       | 40         | 4                       | CN.. 1204 | 281,10       | 025 | 281,10       | 025                 |
| S32U PCLN R/L 12 | 32           | 30      | 350       | 24,1        | 22       | 40         | 4                       | CN.. 1204 | 290,60       | 232 | 290,60       | 232                 |
| A40T PCLN R/L 12 | 40           | 38      | 300       | 60,0        | 27       | 50         | 4                       | CN.. 1204 | 290,60       | 032 | 290,60       | 032                 |
| S40V PCLN R/L 12 | 40           | 38      | 400       | 24,1        | 27       | 50         | 4                       | CN.. 1204 | 323,80       | 240 | 323,80       | 240                 |
| S50W PCLN R/L 16 | 50           | 47      | 450       | 31,0        | 35       | 63         | 4                       | CN.. 1606 | 323,80       | 040 | 323,80       | 04000 <sup>1)</sup> |
|                  |              |         |           |             |          |            |                         |           | 400,70       | 050 | 400,70       | 050                 |

1) Nickelpläterad



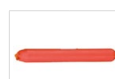
I-nyckel

70 950 ...



Rörstift

70 950 ...



Montagedorn

70 950 ...



Hävarm

70 950 ...



Låsskruv

70 950 ...

HM-  
underläggsplatta-C

70 950 ...

### Reservdelar

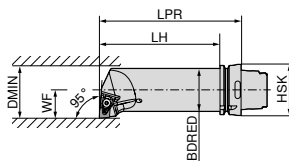
för artikel-nr.

|                           |     |              |      |     |              |      |     |              |      |     |              |       |     |              |      |     |              |       |     |
|---------------------------|-----|--------------|------|-----|--------------|------|-----|--------------|------|-----|--------------|-------|-----|--------------|------|-----|--------------|-------|-----|
| 70 556 225 / 70 557 225   | SW3 | EUR<br>2A/28 | 3,15 | 176 | EUR<br>2A/28 | 2,27 | 198 | EUR<br>2A/28 | 1,57 | 192 | EUR<br>2A/28 | 16,23 | 187 | EUR<br>2A/28 | 5,52 | 205 | EUR<br>2A/28 | 10,17 | 233 |
| 70 556 025 / 70 557 025   | SW3 |              | 3,15 | 176 |              | 2,27 | 198 |              | 1,57 | 192 |              | 16,23 | 187 |              | 5,52 | 205 |              | 10,17 | 233 |
| 70 556 232 / 70 557 232   | SW3 |              | 3,15 | 176 |              | 2,27 | 198 |              | 1,57 | 192 |              | 16,23 | 187 |              | 5,52 | 205 |              | 10,17 | 233 |
| 70 556 032 / 70 557 032   | SW3 |              | 3,15 | 176 |              | 2,27 | 198 |              | 1,57 | 192 |              | 16,23 | 187 |              | 5,52 | 205 |              | 10,17 | 233 |
| 70 556 240 / 70 557 240   | SW3 |              | 3,15 | 176 |              | 2,27 | 198 |              | 1,57 | 192 |              | 16,23 | 187 |              | 4,52 | 209 |              | 10,17 | 233 |
| 70 556 04000 / 70 557 040 | SW3 |              | 3,15 | 176 |              | 2,27 | 198 |              | 1,57 | 192 |              | 16,23 | 187 |              | 4,52 | 209 |              | 10,17 | 233 |
| 70 556 050 / 70 557 050   | SW3 |              | 3,15 | 176 |              | 1,45 | 391 |              | 1,57 | 394 |              | 16,08 | 385 |              | 4,89 | 388 |              | 16,08 | 380 |

# MaxiLock-D – DCLN 95° – Hållare med spänklamp

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande

| ISO-beteckning          | Infästning | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------------|------------|-----------|----------|-------------|----------|------------|-------------------------|-----------|
| HSK T63 50Q DCLN R/L 12 | HSK-T 63   | 175       | 149      | 50          | 35       | 63         | 4                       | CN.. 1204 |

| vänster           | höger             |
|-------------------|-------------------|
| <b>74 529 ...</b> | <b>74 528 ...</b> |
| EUR 2D/80         | EUR 2D/80         |
| 397,30 512        | 397,30 512        |

Reservdelar  
för artikel-nr.

74 528 512 / 74 529 512



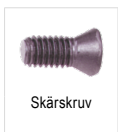
X-klamp  
sortiment

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 30,06 824         |



Skruvmejsel

|                   |
|-------------------|
| <b>80 950 ...</b> |
| EUR Y7            |
| 15,33 128         |



Skärskruv

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 3,84 820          |

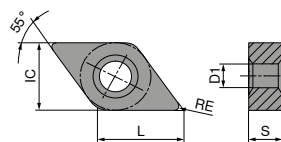


HM-  
underräggsskiva-C

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 10,17 810         |

## DNMG / DNMA / DNMM

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DNMG 1104.. | 11,6    | 4,76    | 3,81     | 9,52     |
| DNMG 1504.. | 15,5    | 4,76    | 5,16     | 12,70    |
| DNM. 1506.. | 15,5    | 6,35    | 5,16     | 12,70    |



## DNMG

|          |          | -CF<br>TCM10   |     | -CF20<br>CTEP110 |     | -TFQ<br>CTEP110 |  | NEW<br>-F50<br>CTCP115-P |  | NEW<br>-F50<br>CTCP125-P |  | NEW<br>-F50<br>CTCP135-P |  |
|----------|----------|----------------|-----|------------------|-----|-----------------|--|--------------------------|--|--------------------------|--|--------------------------|--|
|          |          | ○ ○ ○          |     | ○ ○ ○            |     | ○ ○ ○           |  | ○ ○ ○                    |  | ○ ○ ○                    |  | ○ ○ ○                    |  |
|          |          |                |     |                  |     |                 |  |                          |  |                          |  |                          |  |
|          |          | F              |     | F                |     | F               |  | F                        |  | F                        |  | F                        |  |
|          |          | CERMET<br>DNMG |     | CERMET<br>DNMG   |     | CERMET<br>DNMG  |  | DNMG                     |  | DNMG                     |  | DNMG                     |  |
|          |          | 70 155 ...     |     | 76 102 ...       |     | 76 153 ...      |  | 76 134 ...               |  | 76 134 ...               |  | 76 134 ...               |  |
| ISO      | RE<br>mm | EUR<br>1A/78   |     | EUR<br>1A/78     |     | EUR<br>1A/78    |  | EUR<br>1A/08             |  | EUR<br>1A/08             |  | EUR<br>1A/08             |  |
| 110402EN | 0,2      |                |     |                  |     |                 |  | 16,02 30201              |  | 16,02 50201              |  | 16,02 70201              |  |
| 110404EN | 0,4      | 15,29          | 904 | 16,02            | 004 |                 |  | 16,02 30401              |  | 16,02 50401              |  | 16,02 70401              |  |
| 110408EN | 0,8      |                |     | 16,02            | 006 |                 |  | 16,02 30601              |  | 16,02 50601              |  | 16,02 70601              |  |
| 110412EN | 1,2      |                |     |                  |     |                 |  | 16,02 30801              |  | 16,02 50801              |  | 16,02 70801              |  |
| 150404EN | 0,4      |                |     |                  |     |                 |  | 19,41 31601              |  | 19,41 51601              |  | 19,41 71601              |  |
| 150408EN | 0,8      |                |     |                  |     |                 |  | 19,41 31801              |  | 19,41 51801              |  | 19,41 71801              |  |
| 150412EN | 1,2      |                |     |                  |     |                 |  | 19,41 32001              |  | 19,41 52001              |  | 19,41 72001              |  |
| 150604EN | 0,4      | 20,01          | 914 | 21,03            | 028 | 23,38 028       |  | 21,03 32801              |  | 21,03 52801              |  | 21,03 72801              |  |
| 150608EN | 0,8      |                |     | 21,03            | 030 | 23,38 030       |  | 21,03 33001              |  | 21,03 53001              |  | 21,03 73001              |  |
| 150612EN | 1,2      |                |     | 21,03            | 032 |                 |  | 21,03 33201              |  | 21,03 53201              |  | 21,03 73201              |  |
| P        |          | ●              |     | ●                |     | ●               |  | ●                        |  | ●                        |  | ●                        |  |
| M        |          | ○              |     | ○                |     | ○               |  | ○                        |  | ○                        |  | ○                        |  |
| K        |          | ○              |     | ○                |     | ○               |  | ○                        |  | ○                        |  |                          |  |
| N        |          |                |     |                  |     |                 |  |                          |  |                          |  |                          |  |
| S        |          |                |     |                  |     |                 |  |                          |  |                          |  |                          |  |
| H        |          |                |     |                  |     |                 |  |                          |  |                          |  |                          |  |
| O        |          |                |     |                  |     |                 |  |                          |  |                          |  |                          |  |



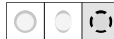
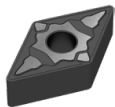
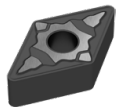
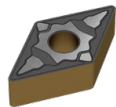
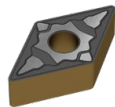
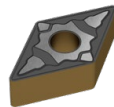
## DNMG

|          |     | NEW               | NEW               | NEW               | NEW               | NEW              | NEW              |                 |
|----------|-----|-------------------|-------------------|-------------------|-------------------|------------------|------------------|-----------------|
|          |     | -TFQ<br>CTCP115-P | -TFQ<br>CTCP125-P | -TFQ<br>CTCP115-P | -TFQ<br>CTCP125-P | -XU<br>CTCP115-P | -XU<br>CTCP125-P | -M50<br>CTCK110 |
|          |     | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN      |
|          |     |                   |                   |                   |                   |                  |                  |                 |
|          |     |                   |                   |                   |                   |                  |                  |                 |
|          |     | F<br>DNMG         | F<br>DNMG         | M<br>DNMG         | M<br>DNMG         | M<br>DNMG        | M<br>DNMG        | M<br>DNMG       |
|          |     | 76 153 ...        | 76 153 ...        | 76 169 ...        | 76 169 ...        | 76 291 ...       | 76 291 ...       | 70 133 ...      |
| ISO      | RE  | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08     | EUR<br>1A/08     | EUR<br>1A/08    |
| 150408EN | 0,8 |                   |                   |                   |                   |                  |                  | 19,41 018       |
| 150412EN | 1,2 |                   |                   |                   |                   |                  |                  | 19,41 020       |
| 150604EN | 0,4 | 24,26 32801       | 24,26 52801       |                   |                   | 21,03 32801      | 21,03 52801      |                 |
| 150608EN | 0,8 | 24,26 33001       | 24,26 53001       |                   |                   | 21,03 33001      | 21,03 53001      | 21,03 030       |
| 150612EN | 1,2 |                   |                   | 24,26 33201       | 24,26 53201       | 21,03 33201      | 21,03 53201      | 21,03 032       |
| P        |     | ●                 | ●                 | ●                 | ●                 | ●                | ●                | ○               |
| M        |     |                   |                   |                   |                   |                  |                  |                 |
| K        |     | ○                 | ○                 | ○                 | ○                 | ○                | ○                | ●               |
| N        |     |                   |                   |                   |                   |                  |                  |                 |
| S        |     |                   |                   |                   |                   |                  |                  |                 |
| H        |     |                   |                   |                   |                   |                  |                  |                 |
| O        |     |                   |                   |                   |                   |                  |                  |                 |

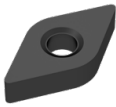
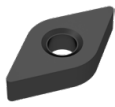
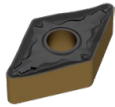
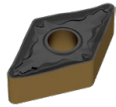
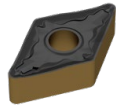
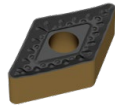
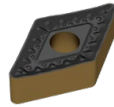
## DNMG

[illegible]

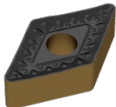
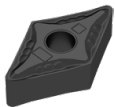
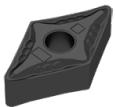
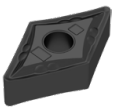
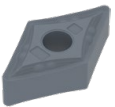
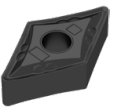
## DNMG

|          |          | -M70<br>CTCK110                                                                   |  | -M70<br>CTCK120                                                                   |  | NEW<br>-M70<br>CTCP115-P                                                            |  | NEW<br>-M70<br>CTCP125-P                                                            |  | NEW<br>-M70<br>CTCP135-P                                                            |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          | M<br>DNMG                                                                         |  | M<br>DNMG                                                                         |  | M<br>DNMG                                                                           |  | M<br>DNMG                                                                           |  | M<br>DNMG                                                                           |  |
|          |          | 70 263 ...                                                                        |  | 70 263 ...                                                                        |  | 76 263 ...                                                                          |  | 76 263 ...                                                                          |  | 76 263 ...                                                                          |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  |
| 110408EN | 0,8      |                                                                                   |  |                                                                                   |  | 16,02 30601                                                                         |  | 16,02 50601                                                                         |  | 16,02 70601                                                                         |  |
| 110412EN | 1,2      |                                                                                   |  |                                                                                   |  | 16,02 30801                                                                         |  | 16,02 50801                                                                         |  | 16,02 70801                                                                         |  |
| 150408EN | 0,8      | 19,41 018                                                                         |  | 19,41 518                                                                         |  | 19,41 31801                                                                         |  | 19,41 51801                                                                         |  | 19,41 71801                                                                         |  |
| 150412EN | 1,2      | 19,41 020                                                                         |  | 19,41 520                                                                         |  | 19,41 32001                                                                         |  | 19,41 52001                                                                         |  | 19,41 72001                                                                         |  |
| 150416EN | 1,6      |                                                                                   |  |                                                                                   |  | 19,41 32201                                                                         |  | 19,41 52201                                                                         |  | 19,41 72201                                                                         |  |
| 150608EN | 0,8      | 21,03 030                                                                         |  | 21,03 530                                                                         |  | 21,03 33001                                                                         |  | 21,03 53001                                                                         |  | 21,03 73001                                                                         |  |
| 150612EN | 1,2      | 21,03 032                                                                         |  | 21,03 532                                                                         |  | 21,03 33201                                                                         |  | 21,03 53201                                                                         |  | 21,03 73201                                                                         |  |
| 150616EN | 1,6      | 21,03 034                                                                         |  | 21,03 534                                                                         |  | 21,03 33401                                                                         |  | 21,03 53401                                                                         |  | 21,03 73401                                                                         |  |
| P        |          | ○                                                                                 |  | ○                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| M        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |
| K        |          | ●                                                                                 |  | ●                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  |                                                                                     |  |
| N        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| S        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

## DNMA / DNMM

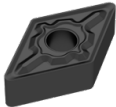
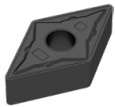
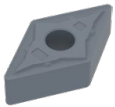
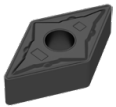
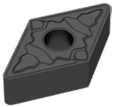
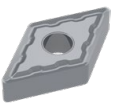
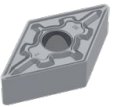
|          |          | CTCK110                                                                             |  | CTCK120                                                                             |  | NEW<br>-R28<br>CTCP115-P                                                            |  | NEW<br>-R28<br>CTCP125-P                                                            |  | NEW<br>-R28<br>CTCP135-P                                                              |  | NEW<br>-R58<br>CTCP115-P                                                              |  | NEW<br>-R58<br>CTCP125-P                                                              |  |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |          | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          | R<br>DNMA                                                                           |  | R<br>DNMA                                                                           |  | R<br>DNMM                                                                           |  | R<br>DNMM                                                                           |  | R<br>DNMM                                                                             |  | R<br>DNMM                                                                             |  | R<br>DNMM                                                                             |  |
|          |          | 70 156 ...                                                                          |  | 70 156 ...                                                                          |  | 76 165 ...                                                                          |  | 76 165 ...                                                                          |  | 76 165 ...                                                                            |  | 76 166 ...                                                                            |  | 76 166 ...                                                                            |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                          |  | EUR<br>1A/08                                                                          |  | EUR<br>1A/08                                                                          |  |
| 150408EN | 0,8      | 19,41 018                                                                           |  | 19,41 518                                                                           |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 150412EN | 1,2      | 19,41 020                                                                           |  | 19,41 520                                                                           |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 150608EN | 0,8      | 21,03 030                                                                           |  | 21,03 530                                                                           |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 150612EN | 1,2      | 21,03 032                                                                           |  | 21,03 532                                                                           |  | 21,03 33201                                                                         |  | 21,03 53201                                                                         |  | 21,03 73201                                                                           |  | 21,03 33201                                                                           |  | 21,03 53201                                                                           |  |
| 150616EN | 1,6      |                                                                                     |  |                                                                                     |  | 21,03 33401                                                                         |  | 21,03 53401                                                                         |  | 21,03 73401                                                                           |  | 21,03 33401                                                                           |  | 21,03 53401                                                                           |  |
| P        |          | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| M        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | ○                                                                                     |  |                                                                                       |  |                                                                                       |  |
| K        |          | ●                                                                                   |  | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |                                                                                       |  | ○                                                                                     |  | ○                                                                                     |  |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| S        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |

## DNMM / DNMG

|          |     | NEW                                                                               |  | NEW                                                                               |       | NEW                                                                               |     | NEW                                                                               |       | NEW                                                                                 |       | NEW                                                                                 |     | NEW                                                                                 |       | NEW |  |
|----------|-----|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-----|--|
|          |     | -R58<br>CTCP135-P                                                                 |  | -F30<br>CTCM120                                                                   |       | -F30<br>CTPM125                                                                   |     | -F30<br>CTCM130                                                                   |       | -M30<br>CTCM120                                                                     |       | -M30<br>CTPM125                                                                     |     | -M30<br>CTCM130                                                                     |       |     |  |
|          |     | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       |     |  |
|          |     |  |  |  |       |  |     |  |       |  |       |  |     |  |       |     |  |
|          |     | R                                                                                 |  | F                                                                                 |       | F                                                                                 |     | F                                                                                 |       | M                                                                                   |       | M                                                                                   |     | M                                                                                   |       |     |  |
|          |     | DNMM                                                                              |  | DNMG                                                                              |       | DNMG                                                                              |     | DNMG                                                                              |       | DNMG                                                                                |       | DNMG                                                                                |     | DNMG                                                                                |       |     |  |
|          |     | 76 166 ...                                                                        |  | 75 013 ...                                                                        |       | 75 013 ...                                                                        |     | 75 013 ...                                                                        |       | 75 014 ...                                                                          |       | 75 014 ...                                                                          |     | 75 014 ...                                                                          |       |     |  |
| ISO      |     | EUR                                                                               |  | EUR                                                                               |       | EUR                                                                               |     | EUR                                                                               |       | EUR                                                                                 |       | EUR                                                                                 |     | EUR                                                                                 |       |     |  |
|          |     | 1A/08                                                                             |  | 1A/08                                                                             |       | 1A/08                                                                             |     | 1A/08                                                                             |       | 1A/08                                                                               |       | 1A/08                                                                               |     | 1A/08                                                                               |       |     |  |
|          |     | RE                                                                                |  | RE                                                                                |       | RE                                                                                |     | RE                                                                                |       | RE                                                                                  |       | RE                                                                                  |     | RE                                                                                  |       |     |  |
|          |     | mm                                                                                |  | mm                                                                                |       | mm                                                                                |     | mm                                                                                |       | mm                                                                                  |       | mm                                                                                  |     | mm                                                                                  |       |     |  |
| 110404EN | 0,4 |                                                                                   |  | 16,02                                                                             | 10400 | 16,02                                                                             | 204 | 16,02                                                                             | 30400 |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| 110408EN | 0,8 |                                                                                   |  | 16,02                                                                             | 10600 | 16,02                                                                             | 206 | 16,02                                                                             | 30600 | 16,02                                                                               | 10600 | 16,02                                                                               | 206 | 16,02                                                                               | 30600 |     |  |
| 110412EN | 1,2 |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       | 16,02                                                                               | 10800 | 16,02                                                                               | 208 | 16,02                                                                               | 30800 |     |  |
| 150404EN | 0,4 |                                                                                   |  | 19,41                                                                             | 11600 |                                                                                   |     | 19,41                                                                             | 31600 |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| 150408EN | 0,8 |                                                                                   |  | 19,41                                                                             | 11800 |                                                                                   |     | 19,41                                                                             | 31800 | 19,41                                                                               | 11800 |                                                                                     |     | 19,41                                                                               | 31800 |     |  |
| 150412EN | 1,2 |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       | 19,41                                                                               | 12000 |                                                                                     |     | 19,41                                                                               | 32000 |     |  |
| 150604EN | 0,4 |                                                                                   |  | 21,03                                                                             | 12800 | 21,03                                                                             | 228 | 21,03                                                                             | 32800 |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| 150608EN | 0,8 |                                                                                   |  | 21,03                                                                             | 13000 | 21,03                                                                             | 230 | 21,03                                                                             | 33000 | 21,03                                                                               | 13000 | 21,03                                                                               | 230 | 21,03                                                                               | 33000 |     |  |
| 150612EN | 1,2 |                                                                                   |  | 21,03                                                                             | 73201 |                                                                                   |     |                                                                                   |       | 21,03                                                                               | 13200 | 21,03                                                                               | 232 | 21,03                                                                               | 33200 |     |  |
| 150616EN | 1,6 |                                                                                   |  | 21,03                                                                             | 73401 |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| P        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| M        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| K        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| N        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| S        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| H        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |
| O        |     |                                                                                   |  |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |     |                                                                                     |       |     |  |

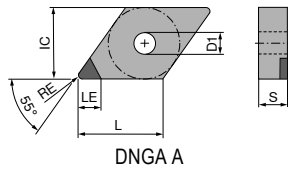
9

## DNMG

|          |     | NEW                                                                                 |  | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                   |       | NEW                                                                                   |       | NEW                                                                                   |       |       |       |
|----------|-----|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|-------|-------|
|          |     | -M42<br>CTCM130                                                                     |  | -M60<br>CTCM120                                                                     |       | -M60<br>CTPM125                                                                     |       | -M60<br>CTCM130                                                                     |       | -M70<br>CTCM130                                                                       |       | -M34<br>CTPX710                                                                       |       | -M42<br>CTPX710                                                                       |       |       |       |
|          |     | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       | DRAGONSKIN                                                                            |       |       |       |
|          |     |  |  |  |       |  |       |  |       |  |       |  |       |  |       |       |       |
|          |     | M                                                                                   |  | M                                                                                   |       | M                                                                                   |       | M                                                                                   |       | M                                                                                     |       | M                                                                                     |       | M                                                                                     |       |       |       |
|          |     | DNMG                                                                                |  | DNMG                                                                                |       | DNMG                                                                                |       | DNMG                                                                                |       | DNMG                                                                                  |       | DNMG                                                                                  |       | DNMG                                                                                  |       |       |       |
|          |     | 75 027 ...                                                                          |  | 75 015 ...                                                                          |       | 75 015 ...                                                                          |       | 75 015 ...                                                                          |       | 75 038 ...                                                                            |       | 75 004 ...                                                                            |       | 75 027 ...                                                                            |       |       |       |
| ISO      |     | EUR                                                                                 |  | EUR                                                                                 |       | EUR                                                                                 |       | EUR                                                                                 |       | EUR                                                                                   |       | EUR                                                                                   |       | EUR                                                                                   |       |       |       |
|          |     | 1A/08                                                                               |  | 1A/08                                                                               |       | 1A/08                                                                               |       | 1A/08                                                                               |       | 1A/08                                                                                 |       | 1A/08                                                                                 |       | 1A/08                                                                                 |       |       |       |
|          |     | RE                                                                                  |  | RE                                                                                  |       | RE                                                                                  |       | RE                                                                                  |       | RE                                                                                    |       | RE                                                                                    |       | RE                                                                                    |       |       |       |
|          |     | mm                                                                                  |  | mm                                                                                  |       | mm                                                                                  |       | mm                                                                                  |       | mm                                                                                    |       | mm                                                                                    |       | mm                                                                                    |       |       |       |
| 110404EN | 0,4 |                                                                                     |  | 16,02                                                                               | 30400 |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| 110408EN | 0,8 |                                                                                     |  | 16,02                                                                               | 30600 |                                                                                     |       |                                                                                     |       | 16,02                                                                                 | 30600 |                                                                                       |       |                                                                                       |       |       |       |
| 150404EN | 0,4 |                                                                                     |  | 19,41                                                                               | 31600 |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       | 20,28                                                                                 | 61600 |       |       |
| 150408EN | 0,8 |                                                                                     |  | 19,41                                                                               | 31800 | 19,41                                                                               | 11800 | 19,41                                                                               | 31800 |                                                                                       |       | 20,28                                                                                 | 61800 | 20,28                                                                                 | 61800 |       |       |
| 150412EN | 1,2 |                                                                                     |  |                                                                                     |       | 19,41                                                                               | 12000 |                                                                                     |       | 19,41                                                                                 | 32000 |                                                                                       |       | 20,28                                                                                 | 62000 |       |       |
| 150604EN | 0,4 |                                                                                     |  | 21,03                                                                               | 32800 |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| 150608EN | 0,8 |                                                                                     |  | 21,03                                                                               | 33000 | 21,03                                                                               | 13000 | 21,03                                                                               | 230   | 21,03                                                                                 | 33000 |                                                                                       |       | 22,22                                                                                 | 63000 | 24,26 | 63000 |
| 150612EN | 1,2 |                                                                                     |  | 21,03                                                                               | 13200 | 21,03                                                                               | 232   | 21,03                                                                               | 33200 |                                                                                       |       |                                                                                       |       | 22,22                                                                                 | 63200 |       |       |
| P        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| M        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| K        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| N        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| S        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| H        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |
| O        |     |                                                                                     |  |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |                                                                                       |       |                                                                                       |       |       |       |

# DNGA

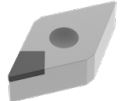
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DNGA 1504.. | 15,5    | 4,76    | 5,16     | 12,7     |
| DNGA 1506.. | 15,5    | 6,35    | 5,16     | 12,7     |



# DNGA

▲ TCE(NOI) = utförande och antal bestyckade skäreggar

CTDPD20



**F**  
DIAMOND  
DNGA

71 128 ...

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |
|----------|----------|--------------|----------|
| 150404FN | 0,4      | A (1)        | 6,4      |
| 150408FN | 0,8      | A (1)        | 6,0      |
| 150412FN | 1,2      | A (1)        | 5,6      |
| 150604FN | 0,4      | A (1)        | 6,4      |
| 150608FN | 0,8      | A (1)        | 6,0      |
| 150612FN | 1,2      | A (1)        | 5,6      |

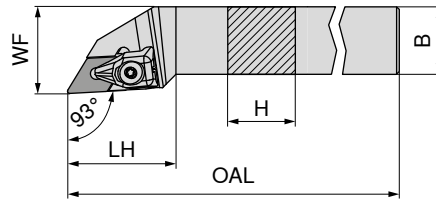
| EUR<br>Y0 |       |
|-----------|-------|
| 81,00     | 10001 |
| 81,00     | 10101 |
| 81,00     | 10201 |
| 81,00     | 10301 |
| 81,00     | 10401 |
| 81,00     | 10501 |

|   |   |
|---|---|
| P |   |
| M |   |
| K |   |
| N | ● |
| S |   |
| H |   |
| O | ● |

## MaxiLock-D – DDJN 93° – Hållare med spännklamp

## Leveransinnehåll:

klämhållare med Torxnyckel



Bilderna visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | vänster      |     | höger        |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|------------------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                         |                  | 70 541 ...   |     | 70 540 ...   |     |
|                   |         |         |           |          |          |                         |                  | EUR<br>2A/24 |     | EUR<br>2A/24 |     |
| DDJN R/L 1616 H11 | 16      | 16      | 100       | 33       | 20       | 2                       | DN.. 1104        | 96,54        | 816 | 96,54        | 816 |
| DDJN R/L 2020 K11 | 20      | 20      | 125       | 33       | 25       | 2                       | DN.. 1104        | 107,60       | 820 | 107,60       | 820 |
| DDJN R/L 2525 M11 | 25      | 25      | 150       | 33       | 32       | 2                       | DN.. 1104        | 111,30       | 825 | 111,30       | 825 |
| DDJN R/L 2020 K15 | 20      | 20      | 125       | 40       | 25       | 4                       | DN.. 1504 / 1506 | 107,60       | 720 | 107,60       | 720 |
| DDJN R/L 2525 M15 | 25      | 25      | 150       | 40       | 32       | 4                       | DN.. 1504 / 1506 | 111,30       | 725 | 111,30       | 725 |
| DDJN R/L 3225 P15 | 32      | 25      | 170       | 40       | 32       | 4                       | DN.. 1504 / 1506 | 119,40       | 832 | 119,40       | 832 |



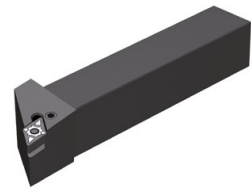
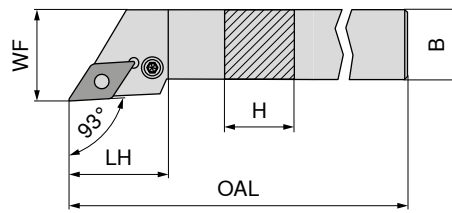
Vid användning av DN.. För 1504 skär använd underläggsplatta artikelnr 70 950 40000.

|                         |                                                                                                           |                                                                                                   |                                                                                                  |                                                                                                                   |
|-------------------------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|
|                         | <br>X-klamp<br>sortiment | <br>Skruvmejsel | <br>Skärskruv | <br>HM underläggs-<br>platta D |
|                         | 70 950 ...                                                                                                | 80 950 ...                                                                                        | 70 950 ...                                                                                       | 70 950 ...                                                                                                        |
| Reservdelar             | EUR                                                                                                       | EUR                                                                                               | EUR                                                                                              | EUR                                                                                                               |
| för artikel-nr.         | 2A/28                                                                                                     | Y7                                                                                                | 2A/28                                                                                            | 2A/28                                                                                                             |
| 70 541 816 / 70 540 816 | 36,37 835                                                                                                 | T09 - IP 14,50 126                                                                                | M3x7 - IP 4,14 819                                                                               | 4,55 808                                                                                                          |
| 70 541 820 / 70 540 820 | 36,37 835                                                                                                 | T09 - IP 14,50 126                                                                                | M3x7 - IP 4,14 819                                                                               | 4,55 808                                                                                                          |
| 70 541 825 / 70 540 825 | 36,37 835                                                                                                 | T09 - IP 14,50 126                                                                                | M3x7 - IP 4,14 819                                                                               | 4,55 808                                                                                                          |
| 70 541 720 / 70 540 720 | 30,06 824                                                                                                 | T15 - IP 15,33 128                                                                                | M4,5x12 - IP 3,84 820                                                                            | 10,17 811                                                                                                         |
| 70 541 725 / 70 540 725 | 30,06 824                                                                                                 | T15 - IP 15,33 128                                                                                | M4,5x12 - IP 3,84 820                                                                            | 10,17 811                                                                                                         |
| 70 541 832 / 70 540 832 | 30,06 824                                                                                                 | T15 - IP 15,33 128                                                                                | M4,5x12 - IP 3,84 820                                                                            | 10,17 811                                                                                                         |

# MaxiLock-N – PDJN 93° – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insexnyckel



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster               |                     | höger                 |                     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|-----------------------|---------------------|-----------------------|---------------------|
|                   |         |         |           |          |          |                         |           | 70 541 ...            |                     | 70 540 ...            |                     |
| PDJN R/L 1616 H11 | 16      | 16      | 100       | 30,0     | 20       | 3                       | DN.. 1104 | EUR<br>2A/24<br>96,54 | 116                 | EUR<br>2A/24<br>96,54 | 116                 |
| PDJN R/L 2020 K11 | 20      | 20      | 125       | 30,0     | 25       | 3                       | DN.. 1104 | 107,60                | 12000 <sup>1)</sup> | 107,60                | 12000 <sup>1)</sup> |
| PDJN R/L 2525 M11 | 25      | 25      | 150       | 30,0     | 32       | 3                       | DN.. 1104 | 111,30                | 12500 <sup>1)</sup> | 111,30                | 12500 <sup>1)</sup> |
| PDJN R/L 2020 K15 | 20      | 20      | 125       | 34,9     | 25       | 3,2                     | DN.. 1506 | 107,60                | 020                 | 107,60                | 020                 |
| PDJN R/L 2525 M15 | 25      | 25      | 150       | 35,4     | 32       | 3,2                     | DN.. 1506 | 111,30                | 025                 | 111,30                | 025                 |
| PDJN R/L 3225 P15 | 32      | 25      | 170       | 35,4     | 32       | 3,2                     | DN.. 1506 | 119,40                | 032                 | 119,40                | 032                 |
| PDJN R/L 3232 P15 | 32      | 32      | 170       | 34,7     | 40       | 3,2                     | DN.. 1506 | 150,30                | 13200               | 150,30                | 13200               |

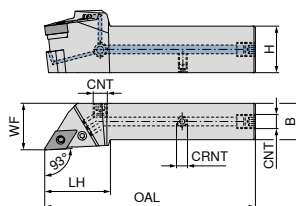
1) Nickelpläterad

| Reservdelar<br>för artikel-nr. | I-nyckel             |     | Rörstift             |     | Montagedorn          |     | Hävarm                |     | Låsskruv             |     | HM underläggs-<br>platta D |     |
|--------------------------------|----------------------|-----|----------------------|-----|----------------------|-----|-----------------------|-----|----------------------|-----|----------------------------|-----|
|                                | 70 950 ...           |     | 70 950 ...           |     | 70 950 ...           |     | 70 950 ...            |     | 70 950 ...           |     | 70 950 ...                 |     |
| 70 540 116 / 70 541 116        | EUR<br>2A/28<br>3,15 | 175 | EUR<br>2A/28<br>2,66 | 122 | EUR<br>2A/28<br>1,57 | 191 | EUR<br>2A/28<br>19,30 | 121 | EUR<br>2A/28<br>4,12 | 208 | EUR<br>2A/28<br>9,28       | 120 |
| 70 540 12000 / 70 541 12000    | 3,15                 | 175 | 2,66                 | 122 | 1,57                 | 191 | 19,30                 | 121 | 4,12                 | 208 | 9,28                       | 120 |
| 70 540 12500 / 70 541 12500    | 3,15                 | 175 | 2,66                 | 122 | 1,57                 | 191 | 19,30                 | 121 | 4,12                 | 208 | 9,28                       | 120 |
| 70 540 020 / 70 541 020        | 3,15                 | 176 | 2,27                 | 198 | 1,57                 | 192 | 17,63                 | 188 | 4,89                 | 388 | 10,17                      | 236 |
| 70 540 025 / 70 541 025        | 3,15                 | 176 | 2,27                 | 198 | 1,57                 | 192 | 17,63                 | 188 | 4,89                 | 388 | 10,17                      | 236 |
| 70 540 032 / 70 541 032        | 3,15                 | 176 | 2,27                 | 198 | 1,57                 | 192 | 17,63                 | 188 | 4,89                 | 388 | 10,17                      | 236 |
| 70 540 13200 / 70 541 13200    | 3,15                 | 176 | 2,27                 | 198 | 1,57                 | 192 | 17,63                 | 188 | 4,89                 | 388 | 10,17                      | 236 |

## MaxiLock-N – PDJN 93° DC – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insettnyckel



Bilderna visar högerutförande



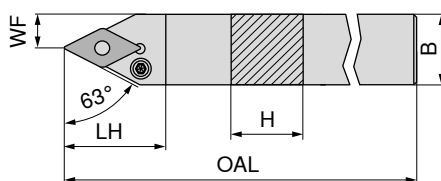
| ISO-beteckning         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | NEW vänster |              | NEW höger  |              |
|------------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|-------------|--------------|------------|--------------|
|                        |         |         |           |          |          |      |       |                         |           | 70 593 ...  | EUR<br>2A/24 | 70 593 ... | EUR<br>2A/24 |
| PDJN R/L 2020 X11-T DC | 20      | 20      | 104       | 35       | 25       | M6   | G1/8" | 3                       | DN.. 1104 | 214,80      | 02000        | 214,80     | 02001        |
| PDJN R/L 2525 X11-T DC | 25      | 25      | 114       | 45       | 32       | M6   | G1/8" | 3                       | DN.. 1104 | 226,10      | 02500        | 226,10     | 02501        |
| PDJN R/L 2020 X15-T DC | 20      | 20      | 114       | 45       | 25       | M6   | G1/8" | 3,2                     | DN.. 1506 | 214,80      | 12000        | 214,80     | 12001        |
| PDJN R/L 2525 X15-T DC | 25      | 25      | 129       | 45       | 32       | M6   | G1/8" | 3,2                     | DN.. 1506 | 226,10      | 12500        | 226,10     | 12501        |
| PDJN R/L 3225 X15-T DC | 32      | 25      | 145       | 45       | 32       | M6   | G1/8" | 3,2                     | DN.. 1506 | 237,40      | 03200        | 237,40     | 03201        |
| PDJN R/L 3232 X15-T DC | 32      | 32      | 145       | 45       | 40       | M6   | G1/8" | 3,2                     | DN.. 1506 | 237,40      | 13200        | 237,40     | 13201        |

| Reservdelar<br>för artikel-nr. | I-nyckel   |              | Rörstift   |              | Montagedorn |              | Plugg för skärvätska |              | Hävarm     |              | Låsskruv   |              | HM underläggs-<br>platta D |              | Gängstift  |              |
|--------------------------------|------------|--------------|------------|--------------|-------------|--------------|----------------------|--------------|------------|--------------|------------|--------------|----------------------------|--------------|------------|--------------|
|                                | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...  | EUR<br>2A/28 | 70 950 ...           | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...                 | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 |
| 70 593 02001 / 70 593 02000    | 3,15       | 175          | 2,66       | 122          | 1,57        | 191          | 4,59                 | 294          | 19,30      | 121          | 4,12       | 208          | 9,28                       | 120          | 3,84       | 86700        |
| 70 593 02501 / 70 593 02500    | 3,15       | 175          | 2,66       | 122          | 1,57        | 191          | 4,59                 | 294          | 19,30      | 121          | 4,12       | 208          | 9,28                       | 120          | 3,84       | 86700        |
| 70 593 12001 / 70 593 12000    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                 | 294          | 17,63      | 188          | 4,52       | 209          | 10,17                      | 236          | 3,84       | 86700        |
| 70 593 12501 / 70 593 12500    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                 | 294          | 17,63      | 188          | 4,52       | 209          | 10,17                      | 236          | 3,84       | 86700        |
| 70 593 03201 / 70 593 03200    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                 | 294          | 17,63      | 188          | 4,52       | 209          | 10,17                      | 236          | 3,84       | 86700        |
| 70 593 13201 / 70 593 13200    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                 | 294          | 17,63      | 188          | 4,52       | 209          | 10,17                      | 236          | 3,84       | 86700        |

## MaxiLock-N – PDNN 63° – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insettnyckel



Bilderna visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |              | höger      |              |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|------------|--------------|------------|--------------|
|                   |         |         |           |          |          |                         |           | 70 537 ... | EUR<br>2A/24 | 70 536 ... | EUR<br>2A/24 |
| PDNN R/L 2525 M11 | 25      | 25      | 150       | 30,0     | 12,5     | 3                       | DN.. 1104 | 111,30     | 125          | 111,30     | 125          |
| PDNN R/L 2525 M15 | 25      | 25      | 150       | 36,5     | 12,5     | 3,2                     | DN.. 1506 | 111,30     | 025          | 111,30     | 025          |

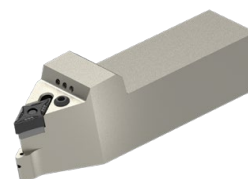
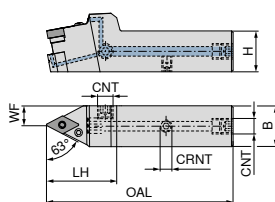
|                                |                         |  |  |  |  |  |  |           |
|--------------------------------|-------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------|
|                                |                         | I-nyckel                                                                            | Rörstift                                                                            | Montagedorn                                                                          | Hävarm                                                                                | Låsskruv                                                                              | HM underläggs-platta D                                                                |           |
|                                |                         | 70 950 ...                                                                          | 70 950 ...                                                                          | 70 950 ...                                                                           | 70 950 ...                                                                            | 70 950 ...                                                                            | 70 950 ...                                                                            |           |
| Reservdelar<br>för artikel-nr. |                         | EUR<br>2A/28                                                                        | EUR<br>2A/28                                                                        | EUR<br>2A/28                                                                         | EUR<br>2A/28                                                                          | EUR<br>2A/28                                                                          | EUR<br>2A/28                                                                          |           |
|                                | 70 537 125 / 70 536 125 | SW2,5                                                                               | 3,15 175                                                                            | 2,66 122                                                                             | 1,57 191                                                                              | 19,30 121                                                                             | 4,12 208                                                                              | 9,28 120  |
|                                | 70 537 025 / 70 536 025 | SW3                                                                                 | 3,15 176                                                                            | 2,27 198                                                                             | 1,57 192                                                                              | 17,63 188                                                                             | 4,89 388                                                                              | 10,17 236 |



## MaxiLock-N – PDNN 63° DC – Hållare med hävarmslåsning

### Leveransinnehåll:

Hållare med insexnyckel



Bildens visar högerutförande

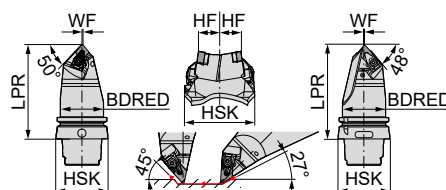
| ISO-beteckning         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | NEW<br>vänster<br>70 594 ...<br>EUR<br>2A/24<br>226,10 02500 | NEW<br>höger<br>70 594 ...<br>EUR<br>2A/24<br>226,10 02501 |
|------------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|--------------------------------------------------------------|------------------------------------------------------------|
| PDNN R/L 2525 X11-T DC | 25      | 25      | 114       | 45       | 12,5     | M6   | G1/8" | 3                       | DN.. 1104 |                                                              |                                                            |
| PDNN R/L 2525 X15-T DC | 25      | 25      | 119       | 50       | 12,5     | M6   | G1/8" | 3,2                     | DN.. 1506 | 226,10 12500                                                 | 226,10 12501                                               |

| Reservdelar<br>för artikel-nr. | 70 950 ...<br>EUR<br>2A/28<br>3,15 175 | 70 950 ...<br>EUR<br>2A/28<br>2,66 122 | 70 950 ...<br>EUR<br>2A/28<br>1,57 191 | 70 950 ...<br>EUR<br>2A/28<br>4,59 294 | 70 950 ...<br>EUR<br>2A/28<br>19,30 121 | 70 950 ...<br>EUR<br>2A/28<br>4,12 208 | 70 950 ...<br>EUR<br>2A/28<br>9,28 120 | 70 950 ...<br>EUR<br>2A/28<br>3,84 86700 |
|--------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|-----------------------------------------|----------------------------------------|----------------------------------------|------------------------------------------|
| 70 594 02501 / 70 594 02500    | 3,15 175                               | 2,66 122                               | 1,57 191                               | 4,59 294                               | 19,30 121                               | 4,12 208                               | 9,28 120                               | 3,84 86700                               |
| 70 594 12501 / 70 594 12500    | 3,15 176                               | 2,27 198                               | 1,57 192                               | 4,59 294                               | 17,63 188                               | 4,52 209                               | 10,17 236                              | 3,84 86700                               |

## MaxiLock-D – DCMN + DDMN – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



| ISO-beteckning                 | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | HF<br>mm | Åtdragningsmoment<br>Nm | Vändskär              | neutral<br>74 600 ...<br>EUR<br>2D/80<br>749,90 501<br>856,30 701 |
|--------------------------------|------------|-----------|-------------|----------|----------|-------------------------|-----------------------|-------------------------------------------------------------------|
| HSK T63 DCMN L 12 + DDMN L 15  | HSK-T 63   | 115       | 53          | 0,5      | 20       | 4                       | CN.. 1204 / DN.. 1506 |                                                                   |
| HSK T100 DCMN L 12 + DDMN L 15 | HSK-T 100  | 150       | 88          | 0,5      | 20       | 4                       | CN.. 1204 / DN.. 1506 |                                                                   |

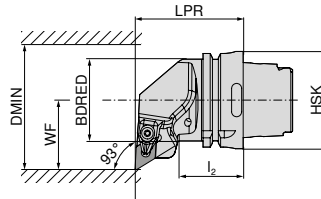
1 Plansvarvning till maximalt 78 mm

| Reservdelar<br>för artikel-nr. | 70 950 ...<br>EUR<br>2A/28<br>30,06 824 | 80 950 ...<br>EUR<br>Y7<br>15,33 128 | 70 950 ...<br>EUR<br>2A/28<br>3,84 820 | 70 950 ...<br>EUR<br>2A/28<br>10,17 811 | 70 950 ...<br>EUR<br>2A/28<br>10,17 810 |
|--------------------------------|-----------------------------------------|--------------------------------------|----------------------------------------|-----------------------------------------|-----------------------------------------|
| 74 600 501                     | 30,06 824                               | 15,33 128                            | 3,84 820                               | 10,17 811                               | 10,17 810                               |
| 74 600 701                     | 30,06 824                               | 15,33 128                            | 3,84 820                               | 10,17 811                               | 10,17 810                               |

## MaxiLock-D – DDUN 93° – Hållare med spänklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning       | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster                |     | höger                  |     |
|----------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|------------------------|-----|------------------------|-----|
|                      |            |           |                      |             |          |            |                         |           | 74 516 ...             |     | 74 515 ...             |     |
| HSK T63 DDUN R/L 15  | HSK-T 63   | 70        | 42                   | 53          | 45       | 125        | 4                       | DN.. 1506 | EUR<br>2D/80<br>289,80 | 515 | EUR<br>2D/80<br>289,80 | 515 |
| HSK T100 DDUN R/L 15 | HSK-T 100  | 80        | 45                   | 88          | 55       | 125        | 4                       | DN.. 1506 | EUR<br>2D/80<br>340,10 | 715 | EUR<br>2D/80<br>340,10 | 715 |

### Reservdelar för artikel-nr.

|                         |                       |     |          |                    |     |              |                      |     |                       |     |
|-------------------------|-----------------------|-----|----------|--------------------|-----|--------------|----------------------|-----|-----------------------|-----|
| 74 516 515 / 74 515 515 | EUR<br>2A/28<br>30,06 | 824 | T15 - IP | EUR<br>Y7<br>15,33 | 128 | M4,5x12 - IP | EUR<br>2A/28<br>3,84 | 820 | EUR<br>2A/28<br>10,17 | 811 |
| 74 516 715 / 74 515 715 | EUR<br>2A/28<br>30,06 | 824 | T15 - IP | EUR<br>Y7<br>15,33 | 128 | M4,5x12 - IP | EUR<br>2A/28<br>3,84 | 820 | EUR<br>2A/28<br>10,17 | 811 |

X-klamp  
sortiment

70 950 ...

EUR  
2A/28  
30,06

824

Skruvmejsel

80 950 ...

EUR  
Y7  
15,33

128

Skärskruv

70 950 ...

EUR  
2A/28  
3,84

820

HM underläggs-  
platta D

70 950 ...

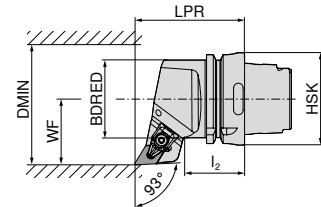
EUR  
2A/28  
10,17

811

## MaxiLock-D – DDJN 93° – Hållare med spänklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning       | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster                |     | höger                  |     |
|----------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|------------------------|-----|------------------------|-----|
|                      |            |           |                      |             |          |            |                         |           | 74 512 ...             |     | 74 511 ...             |     |
| HSK T63 DDJN R/L 15  | HSK-T 63   | 75        | 42                   | 53          | 45       | 125        | 4                       | DN.. 1506 | EUR<br>2D/80<br>289,80 | 515 | EUR<br>2D/80<br>289,80 | 515 |
| HSK T100 DDJN R/L 15 | HSK-T 100  | 85        | 45                   | 88          | 55       | 125        | 4                       | DN.. 1506 | EUR<br>2D/80<br>340,10 | 715 | EUR<br>2D/80<br>340,10 | 715 |

### Reservdelar för artikel-nr.

|                         |                       |     |          |                    |     |              |                      |     |                       |     |
|-------------------------|-----------------------|-----|----------|--------------------|-----|--------------|----------------------|-----|-----------------------|-----|
| 74 512 515 / 74 511 515 | EUR<br>2A/28<br>30,06 | 824 | T15 - IP | EUR<br>Y7<br>15,33 | 128 | M4,5x12 - IP | EUR<br>2A/28<br>3,84 | 820 | EUR<br>2A/28<br>10,17 | 811 |
| 74 512 715 / 74 511 715 | EUR<br>2A/28<br>30,06 | 824 | T15 - IP | EUR<br>Y7<br>15,33 | 128 | M4,5x12 - IP | EUR<br>2A/28<br>3,84 | 820 | EUR<br>2A/28<br>10,17 | 811 |

X-klamp  
sortiment

70 950 ...

EUR  
2A/28  
30,06

824

Skruvmejsel

80 950 ...

EUR  
Y7  
15,33

128

Skärskruv

70 950 ...

EUR  
2A/28  
3,84

820

HM underläggs-  
platta D

70 950 ...

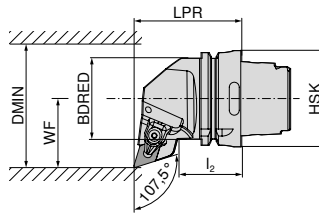
EUR  
2A/28  
10,17

811

## MaxiLock-D – DDHN 107,5° – Hållare med spänklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning      | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>74 508 ...<br>EUR<br>2D/80<br>289,80 515 |  | höger<br>74 507 ...<br>EUR<br>2D/80<br>289,80 515 |  |
|---------------------|------------|-----------|----------------------|-------------|----------|-----------|-------------------------|-----------|-----------------------------------------------------|--|---------------------------------------------------|--|
| HSK T63 DDHN R/L 15 | HSK-T 63   | 70        | 42                   | 53          | 45       | 125       | 4                       | DN.. 1506 |                                                     |  |                                                   |  |

### Reservdelar för artikel-nr.

74 508 515 / 74 507 515

X-klamp  
sortiment

70 950 ...

EUR  
2A/28

30,06 824



Skruvmejsel

80 950 ...

EUR  
Y7

15,33 128



Skärskruv

70 950 ...

EUR  
2A/28

3,84 820

HM underläggs-  
platta D

70 950 ...

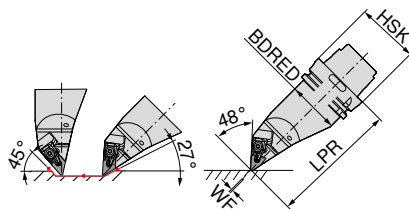
EUR  
2A/28

10,17 811

## MaxiLock-D – DDMN 48° – Hållare med spänklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



| ISO-beteckning     | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>74 519 ...<br>EUR<br>2D/80<br>397,30 515 |  |
|--------------------|------------|-----------|-------------|----------|-------------------------|-----------|-----------------------------------------------------|--|
| HSK T63 DDMN L 15  | HSK-T 63   | 130       | 53          | 0        | 4                       | DN.. 1506 |                                                     |  |
| HSK T100 DDMN L 15 | HSK-T 100  | 160       | 88          | 0        | 4                       | DN.. 1506 |                                                     |  |

### Reservdelar för artikel-nr.

74 519 515

74 519 715

X-klamp  
sortiment

70 950 ...

EUR  
2A/28

30,06 824



Skruvmejsel

80 950 ...

EUR  
Y7

15,33 128



Skärskruv

70 950 ...

EUR  
2A/28

3,84 820

HM underläggs-  
platta D

70 950 ...

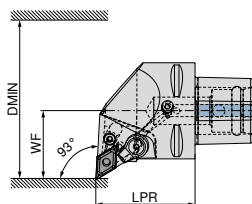
EUR  
2A/28

10,17 811

## MaxiLock-N – PDUN 93° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | Direct Cooling<br>kompatibel | vänster<br>84 661 ... |       | höger<br>84 660 ... |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|------------------|------------------------------|-----------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |                  |                              | EUR<br>Y8             |       | EUR<br>Y8           |       |
| PSC40 PDUN R/L 50050-15 | PSC 40     | 50        | 27       | 50         | 5                       | DN.. 1504 / 1506 | DC                           | 281,60                | 01595 | 281,60              | 01595 |
| PSC50 PDUN R/L 65060-15 | PSC 50     | 60        | 35       | 65         | 5                       | DN.. 1504 / 1506 | DC                           | 310,10                | 01594 | 310,10              | 01594 |
| PSC63 PDUN R/L 80065-15 | PSC 63     | 65        | 45       | 80         | 5                       | DN.. 1504 / 1506 | DC                           | 352,00                | 01593 | 352,00              | 01593 |

Reservdelar

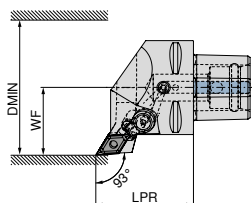
84 660 01593 / 84 661 01595

|            |              |             |                        |
|------------|--------------|-------------|------------------------|
|            |              |             |                        |
| Rörstift   | Hävarmsskruv | Hävarm      | HM underläggs-platta D |
| 84 950 ... | 84 950 ...   | 84 950 ...  | 84 950 ...             |
| EUR<br>Y8  | EUR<br>Y8    | EUR<br>Y8   | EUR<br>Y8              |
| 1,42 29200 | 5,58 28700   | 19,24 28900 | 30,22 27900            |

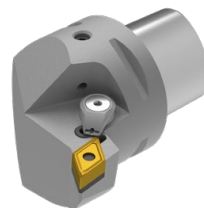
## MaxiLock-N – PDJN 93° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | Direct Cooling<br>kompatibel | vänster<br>84 665 ... |       | höger<br>84 664 ... |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|------------------|------------------------------|-----------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |                  |                              | EUR<br>Y8             |       | EUR<br>Y8           |       |
| PSC40 PDJN R/L 50050-15 | PSC 40     | 50        | 27       | 50         | 5                       | DN.. 1504 / 1506 | DC                           | 281,60                | 01595 | 281,60              | 01595 |
| PSC50 PDJN R/L 65060-15 | PSC 50     | 60        | 35       | 65         | 5                       | DN.. 1504 / 1506 | DC                           | 310,10                | 01594 | 310,10              | 01594 |
| PSC63 PDJN R/L 80065-15 | PSC 63     | 65        | 45       | 80         | 5                       | DN.. 1504 / 1506 | DC                           | 352,00                | 01593 | 352,00              | 01593 |

Reservdelar

Infästning

|        |            |              |            |             |             |
|--------|------------|--------------|------------|-------------|-------------|
| PSC 40 | 1,42 29200 | M8X1/L17 SW3 | 5,58 28700 | 19,24 28900 | 30,22 27900 |
| PSC 50 | 1,42 29200 | M8X1/L17 SW3 | 5,58 28700 | 19,24 28900 | 30,22 27900 |
| PSC 63 | 1,42 29200 | M8X1/L17 SW3 | 5,58 28700 | 19,24 28900 | 30,22 27900 |



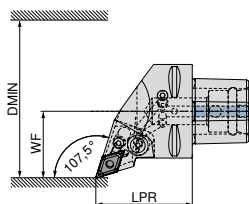
Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **Sidan 40**.

Vid användning av DN1504.. Använd mellanlägg Artikelnr. **84 950 28200**

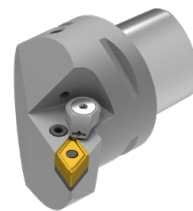
## MaxiLock-N – PDHN 107,5° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | Direct Cooling<br>kompatibel | vänster             |            | höger               |            |
|-------------------------|------------|-----------|----------|------------|-------------------------|------------------|------------------------------|---------------------|------------|---------------------|------------|
|                         |            |           |          |            |                         |                  |                              | 84 669 ...          | 84 668 ... | 84 669 ...          | 84 668 ... |
| PSC40 PDHN R/L 50050-15 | PSC 40     | 50        | 27       | 50         | 5                       | DN.. 1504 / 1506 | DC                           | EUR<br>Y8<br>281,60 | 01595      | EUR<br>Y8<br>281,60 | 01595      |
| PSC50 PDHN R/L 65060-15 | PSC 50     | 60        | 35       | 65         | 5                       | DN.. 1504 / 1506 | DC                           | 310,10              | 01594      | 310,10              | 01594      |
| PSC63 PDHN R/L 80065-15 | PSC 63     | 65        | 45       | 80         | 5                       | DN.. 1504 / 1506 | DC                           | 352,00              | 01593      | 352,00              | 01593      |

Reservdelar  
för artikel-nr.

84 668 01595 / 84 669 01595

84 668 01594 / 84 669 01594

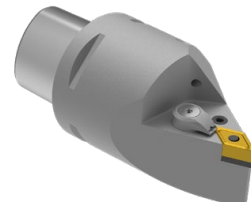
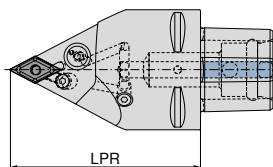
84 668 01593 / 84 669 01593

| Rörstift          | Hävarmsskruv      | Hävarm             | HM underläggs-platta D |
|-------------------|-------------------|--------------------|------------------------|
| 84 950 ...        | 84 950 ...        | 84 950 ...         | 84 950 ...             |
| EUR<br>Y8<br>1,42 | EUR<br>Y8<br>5,58 | EUR<br>Y8<br>19,24 | EUR<br>Y8<br>30,22     |
| 29200             | 28700             | 28900              | 27900                  |
| 1,42              | 5,58              | 19,24              | 30,22                  |
| 29200             | 28700             | 28900              | 27900                  |

## MaxiLock-N – PDNN 62,5° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | Direct Cooling<br>kompatibel | neutral             |            |
|----------------------|------------|-----------|-------------------------|------------------|------------------------------|---------------------|------------|
|                      |            |           |                         |                  |                              | 84 676 ...          | 84 676 ... |
| PSC63 PDNN N 0100-15 | PSC 63     | 100       | 5                       | DN.. 1504 / 1506 | DC                           | EUR<br>Y8<br>352,00 | 01593      |
| PSC63 PDNN N 0130-15 | PSC 63     | 130       | 5                       | DN.. 1504 / 1506 | DC                           | 352,00              | 11593      |

Reservdelar  
för artikel-nr.

84 676 01593

84 676 11593

| Rörstift          | Hävarmsskruv      | Hävarm             | HM underläggs-platta D |
|-------------------|-------------------|--------------------|------------------------|
| 84 950 ...        | 84 950 ...        | 84 950 ...         | 84 950 ...             |
| EUR<br>Y8<br>1,42 | EUR<br>Y8<br>5,58 | EUR<br>Y8<br>19,24 | EUR<br>Y8<br>30,22     |
| 29200             | 28700             | 28900              | 27900                  |
| 1,42              | 5,58              | 19,24              | 30,22                  |
| 29200             | 28700             | 28900              | 27900                  |



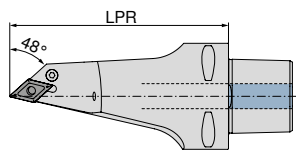
Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **Sidan 40.**

Vid användning av DN1504.. Använd mellanlägg Artikelnr. **84 950 28200**

# MaxiLock-N – PDMN 48° – Hållare med hävarmslåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



neutral  
84 680 ...

| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | Direct Cooling<br>kompatibel |
|----------------------|------------|-----------|-------------------------|------------------|------------------------------|
| PSC63 PDMN L 0130-15 | PSC 63     | 130       | 5                       | DN.. 1504 / 1506 | DC                           |

EUR  
Y8  
433,70 11593

Reservdelar  
för artikel-nr.

84 680 11593

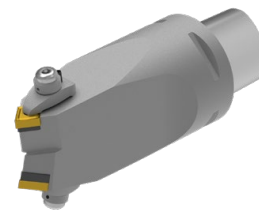
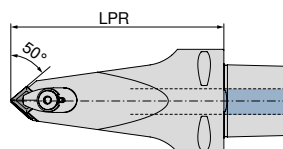
|                                                                                                |                                                                                                     |                                                                                               |                                                                                                                   |
|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| <br>Rörstift | <br>Hävarmsskruv | <br>Hävarm | <br>HM underläggs-<br>platta D |
| 84 950 ...                                                                                     | 84 950 ...                                                                                          | 84 950 ...                                                                                    | 84 950 ...                                                                                                        |
| EUR<br>Y8                                                                                      | EUR<br>Y8                                                                                           | EUR<br>Y8                                                                                     | EUR<br>Y8                                                                                                         |
| 1,42 29200                                                                                     | 5,58 28700                                                                                          | 19,24 28900                                                                                   | 30,22 27900                                                                                                       |



Högprestandakylmedelssetet med artikelnummer 84 950 27400 kan beställas som tillval → Sidan 40.

Vid användning av DN1504.. Använd mellanlägg Artikelnr. 84 950 28200

## MaxiLock-D – DCMN + DDMN 50°/48° – Hållare med spännklamp



neutral

84 683 ...

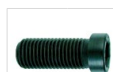
EUR  
Y8

551,00 01293

| ISO-beteckning               | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär              |
|------------------------------|------------|-----------|-------------------------|-----------------------|
| PSC63 DCMN-DDMN L 0130-12/15 | PSC 63     | 130       | 10                      | CN.. 1204 / DN.. 1506 |

Reservdelar  
för artikel-nr.

84 683 01293



Låsskruv

84 950 ...

EUR  
Y8

25,14 28300



Spännklämma

84 950 ...

EUR  
Y8

29,78 28500



Ringmunstycke

84 950 ...

EUR  
Y8

9,59 28400



Skärskruv

84 950 ...

EUR  
Y8

5,93 27500

HM underläggs-  
platta D

84 950 ...

EUR  
Y8

30,22 27900

HM-  
underläggsplatta-C

84 950 ...

EUR  
Y8

16,43 27800

## Högprestandakylmedelsset

- ▲ Med DC-kitet blockeras det andra skärvätskeutloppet så att hela flödet koncentreras på DC-munstycket!
- ▲ Användbar upp till 100 bar

Leveransinnehåll:

Direct Cooling-munstycke och o-ring



84 950 ...

EUR  
Y8

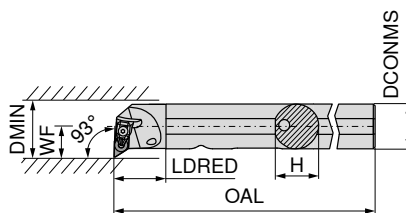
127,10 27400

Skärvätskeset

# MaxiLock-D – DDUN 93° – Svarvbom med spännklamp

## Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster                |     | höger                  |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|------------------------|-----|------------------------|-----|
|                  |              |         |           |             |          |            |                         |           | 70 569 ...             |     | 70 568 ...             |     |
| A25R DDUN R/L 11 | 25           | 24      | 200       | 30          | 17       | 32         | 2                       | DN.. 1104 | EUR<br>2A/24<br>281,10 | 725 | EUR<br>2A/24<br>281,10 | 725 |
| A32S DDUN R/L 11 | 32           | 31      | 250       | 40          | 22       | 40         | 2                       | DN.. 1104 | EUR<br>2A/24<br>290,60 | 732 | EUR<br>2A/24<br>290,60 | 732 |
| A40T DDUN R/L 15 | 40           | 39      | 300       | 45          | 27       | 50         | 4                       | DN.. 1506 | EUR<br>2A/24<br>323,80 | 840 | EUR<br>2A/24<br>323,80 | 840 |

## Reservdelar för artikel-nr.

|                         | 70 950 ...   |     |          | 80 950 ... |     |              | 70 950 ...   |     |       | 70 950 ...   |  |
|-------------------------|--------------|-----|----------|------------|-----|--------------|--------------|-----|-------|--------------|--|
|                         | EUR<br>2A/28 |     |          | EUR<br>Y7  |     |              | EUR<br>2A/28 |     |       | EUR<br>2A/28 |  |
| 70 568 725 / 70 569 725 | 36,37        | 835 | T09 - IP | 14,50      | 126 | M3x7 - IP    | 4,14         | 819 | 4,55  | 808          |  |
| 70 568 732 / 70 569 732 | 36,37        | 835 | T09 - IP | 14,50      | 126 | M3x7 - IP    | 4,14         | 819 | 4,55  | 808          |  |
| 70 568 840 / 70 569 840 | 30,06        | 824 | T15 - IP | 15,33      | 128 | M4,5x12 - IP | 3,84         | 820 | 10,17 | 811          |  |

X-klamp  
sortiment

70 950 ...



Skruvmejsel

80 950 ...



Skärskruv

70 950 ...

HM underläggs-  
platta D

70 950 ...

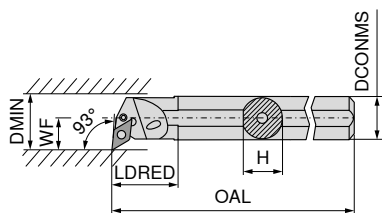


# MaxiLock-N – PDUN 93° – Svarvbom med hävarmslåsning

▲ A... = med kylkanal  
▲ S... = utan kylkanal

## Leveransinnehåll:

borrskaft med insexnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 569 ...<br>EUR<br>2A/24 |                     | höger<br>70 568 ...<br>EUR<br>2A/24 |                     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|---------------------------------------|---------------------|-------------------------------------|---------------------|
| A20Q PDUN R/L 11 | 20           | 18,5    | 180       | 36          | 16,0     | 28         | 3                       | DN.. 1104 | 252,20                                | 12000 <sup>1)</sup> | 252,20                              | 12000 <sup>1)</sup> |
| A25R PDUN R/L 11 | 25           | 23,0    | 200       | 36          | 18,5     | 32         | 3                       | DN.. 1104 | 281,10                                | 125                 | 281,10                              | 12500 <sup>1)</sup> |
| A32S PDUN R/L 11 | 32           | 30,0    | 250       | 36          | 22,0     | 40         | 3                       | DN.. 1104 | 290,60                                | 13200 <sup>1)</sup> | 290,60                              | 132                 |
| A32S PDUN R/L 15 | 32           | 30,0    | 250       | 50          | 22,0     | 40         | 3,2                     | DN.. 1506 | 290,60                                | 232                 | 290,60                              | 232                 |
| A40T PDUN R/L 15 | 40           | 38,0    | 300       | 60          | 27,0     | 50         | 3,2                     | DN.. 1506 | 323,80                                | 240                 | 323,80                              | 240                 |
| S50W PDUN R/L 15 | 50           | 47,0    | 450       | 31          | 35,0     | 63         | 3,2                     | DN.. 1506 | 400,70                                | 050                 | 400,70                              | 050                 |

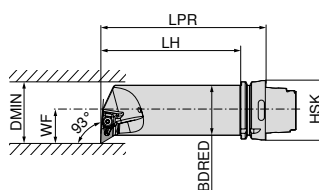
1) Nickelpläterad

|                             |  |  |  |  |  |  |
|-----------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                             | I-nyckel                                                                          | Rörstift                                                                          | Montagedorn                                                                        | Hävarm                                                                              | Låsskruv                                                                            | HM underläggs-platta D                                                              |
|                             | 70 950 ...                                                                        | 70 950 ...                                                                        | 70 950 ...                                                                         | 70 950 ...                                                                          | 70 950 ...                                                                          | 70 950 ...                                                                          |
| Reservdelar                 | EUR                                                                               | EUR                                                                               | EUR                                                                                | EUR                                                                                 | EUR                                                                                 | EUR                                                                                 |
| för artikel-nr.             | 2A/28                                                                             | 2A/28                                                                             | 2A/28                                                                              | 2A/28                                                                               | 2A/28                                                                               | 2A/28                                                                               |
| 70 568 12000 / 70 569 12000 | SW2,5<br>3,15<br>175                                                              |                                                                                   |                                                                                    | 19,30<br>125                                                                        | 2,80<br>126                                                                         |                                                                                     |
| 70 568 12500 / 70 569 125   | SW2,5<br>3,15<br>175                                                              | 2,66<br>122                                                                       | 1,57<br>191                                                                        | 19,30<br>121                                                                        | 4,12<br>208                                                                         | 9,28<br>120                                                                         |
| 70 568 132 / 70 569 13200   | SW2,5<br>3,15<br>175                                                              | 2,66<br>122                                                                       | 1,57<br>191                                                                        | 19,30<br>121                                                                        | 4,12<br>208                                                                         | 9,28<br>120                                                                         |
| 70 568 232 / 70 569 232     | SW3<br>3,15<br>176                                                                | 2,27<br>198                                                                       | 1,57<br>192                                                                        | 17,63<br>188                                                                        | 4,52<br>209                                                                         | 10,17<br>236                                                                        |
| 70 568 240 / 70 569 240     | SW3<br>3,15<br>176                                                                | 2,27<br>198                                                                       | 1,57<br>192                                                                        | 17,63<br>188                                                                        | 4,52<br>209                                                                         | 10,17<br>236                                                                        |
| 70 568 050 / 70 569 050     | SW3<br>3,15<br>176                                                                | 2,27<br>198                                                                       | 1,57<br>192                                                                        | 17,63<br>188                                                                        | 4,89<br>388                                                                         | 10,17<br>236                                                                        |

# MaxiLock-D – DDUN 93° – Hållare med spänklamp

## Leveransinnehåll:

borrskaft med Torxnyckel



Bilden visar högerutförande

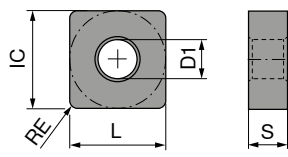


| ISO-beteckning          | Infästning | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>74 533 ...<br>EUR<br>2D/80 |     | höger<br>74 532 ...<br>EUR<br>2D/80 |     |
|-------------------------|------------|-----------|----------|-------------|----------|------------|-------------------------|-----------|---------------------------------------|-----|-------------------------------------|-----|
| HSK T63 50Q DDUN R/L 15 | HSK-T 63   | 175       | 149      | 50          | 35       | 63         | 4                       | DN.. 1506 | 397,30                                | 515 | 397,30                              | 515 |

|                                |                                                                                     |                                                                                      |                                                                                       |                                                                                       |
|--------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                                |  |  |  |  |
|                                | X-klamp<br>sortiment                                                                | Skruvmejsel                                                                          | Skärskruv                                                                             | HM underläggs-<br>platta D                                                            |
|                                | 70 950 ...                                                                          | 80 950 ...                                                                           | 70 950 ...                                                                            | 70 950 ...                                                                            |
| Reservdelar<br>för artikel-nr. | EUR<br>2A/28                                                                        | EUR<br>Y7                                                                            | EUR<br>2A/28                                                                          | EUR<br>2A/28                                                                          |
| 74 533 515 / 74 532 515        | 30,06 824                                                                           | T15 - IP<br>15,33 128                                                                | M4,5x12 - IP<br>3,84 820                                                              | 10,17 811                                                                             |

# SNMG / SNMA / SNMM

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| SNMG 0903.. | 9,52    | 3,18    | 3,81     | 9,52     |
| SNM. 1204.. | 12,70   | 4,76    | 5,16     | 12,70    |
| SNM. 1506.. | 15,87   | 6,35    | 6,35     | 15,87    |
| SNM. 1906.. | 19,05   | 6,35    | 7,94     | 19,05    |
| SNMM 2507.. | 25,40   | 7,94    | 9,12     | 25,40    |
| SNMM 2509.. | 25,40   | 9,52    | 9,12     | 25,40    |



## SNMG

|          |          | NEW        |       | NEW        |       | NEW        |       | NEW        |       | NEW        |       |
|----------|----------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|
|          |          | -F50       |       | -F50       |       | -F50       |       | -M50       |       | -M50       |       |
|          |          | CTCP115-P  |       | CTCP125-P  |       | CTCP135-P  |       | CTCP115-P  |       | CTCP125-P  |       |
|          |          | DRAGONSKIN |       | DRAGONSKIN |       | DRAGONSKIN |       | DRAGONSKIN |       | DRAGONSKIN |       |
|          |          |            |       |            |       |            |       |            |       |            |       |
|          |          |            |       |            |       |            |       |            |       |            |       |
|          |          | F          |       | F          |       | F          |       | M          |       | M          |       |
|          |          | SNMG       |       | SNMG       |       | SNMG       |       | SNMG       |       | SNMG       |       |
|          |          | 76 140 ... |       | 76 140 ... |       | 76 140 ... |       | 76 137 ... |       | 76 137 ... |       |
|          |          | EUR        |       | EUR        |       | EUR        |       | EUR        |       | EUR        |       |
|          |          | 1A/08      |       | 1A/08      |       | 1A/08      |       | 1A/08      |       | 1A/08      |       |
| ISO      | RE<br>mm |            |       |            |       |            |       |            |       |            |       |
| 090308EN | 0,8      | 9,74       | 30601 | 9,74       | 50601 | 9,74       | 70601 |            |       |            |       |
| 120404EN | 0,4      | 15,29      | 31601 | 15,29      | 51601 | 15,29      | 71601 |            |       |            |       |
| 120408EN | 0,8      | 15,29      | 31801 | 15,29      | 51801 | 15,29      | 71801 | 15,29      | 31801 | 15,29      | 51801 |
| 120412EN | 1,2      | 15,29      | 32001 | 15,29      | 52001 | 15,29      | 72001 | 15,29      | 32001 | 15,29      | 52001 |
| 120416EN | 1,6      |            |       |            |       |            |       | 15,29      | 32201 | 15,29      | 52201 |
| 150608EN | 0,8      |            |       |            |       |            |       | 24,26      | 33001 | 24,26      | 53001 |
| 150612EN | 1,2      |            |       |            |       |            |       | 24,26      | 33201 | 24,26      | 53201 |
| 150616EN | 1,6      |            |       |            |       |            |       | 24,26      | 33401 | 24,26      | 53401 |
| P        |          |            | •     |            | •     |            | •     |            | •     |            | •     |
| M        |          |            |       |            |       |            | ○     |            |       |            | ○     |
| K        |          |            | ○     |            | ○     |            |       |            | ○     |            | ○     |
| N        |          |            |       |            |       |            |       |            |       |            |       |
| S        |          |            |       |            |       |            |       |            |       |            |       |
| H        |          |            |       |            |       |            |       |            |       |            |       |
| O        |          |            |       |            |       |            |       |            |       |            |       |

[illegible]

## SNMA / SNMM

|          |          | NEW                                                                               |                                                                                   | NEW                                                                               |                                                                                   | NEW                                                                                 |                                                                                     | NEW                                                                                 |             | NEW |  | NEW |  |
|----------|----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|-----|--|-----|--|
|          |          | CTCK120                                                                           | -R28<br>CTCP115-P                                                                 | -R28<br>CTCP125-P                                                                 | -R28<br>CTCP135-P                                                                 | -R58<br>CTCP115-P                                                                   | -R58<br>CTCP125-P                                                                   | -R58<br>CTCP135-P                                                                   |             |     |  |     |  |
|          |          | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |             |     |  |     |  |
|          |          |  |  |  |  |  |  |  |             |     |  |     |  |
|          |          |  |  |  |  |  |  |  |             |     |  |     |  |
|          |          | R<br>SNMA                                                                         | R<br>SNMM                                                                         | R<br>SNMM                                                                         | R<br>SNMM                                                                         | R<br>SNMM                                                                           | R<br>SNMM                                                                           | R<br>SNMM                                                                           |             |     |  |     |  |
|          |          | 70 114 ...                                                                        | 76 128 ...                                                                        | 76 128 ...                                                                        | 76 128 ...                                                                        | 76 129 ...                                                                          | 76 129 ...                                                                          | 76 129 ...                                                                          |             |     |  |     |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        |             |     |  |     |  |
| 120408EN | 0,8      | 15,29                                                                             | 518                                                                               |                                                                                   |                                                                                   | 15,29                                                                               | 31801                                                                               | 15,29                                                                               | 71801       |     |  |     |  |
| 120412EN | 1,2      | 15,29                                                                             | 520                                                                               |                                                                                   |                                                                                   | 15,29                                                                               | 32001                                                                               | 15,29                                                                               | 72001       |     |  |     |  |
| 120416EN | 1,6      | 15,29                                                                             | 522                                                                               |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |             |     |  |     |  |
| 150612EN | 1,2      | 24,26                                                                             | 532                                                                               | 24,26 33201                                                                       | 24,26 53201                                                                       | 24,26 73201                                                                         | 24,26 33201                                                                         | 24,26 53201                                                                         | 24,26 73201 |     |  |     |  |
| 150616EN | 1,6      | 24,26                                                                             | 534                                                                               | 24,26 33401                                                                       | 24,26 53401                                                                       | 24,26 73401                                                                         | 24,26 33401                                                                         | 24,26 53401                                                                         | 24,26 73401 |     |  |     |  |
| 190612EN | 1,2      | 34,26                                                                             | 544                                                                               |                                                                                   |                                                                                   |                                                                                     | 34,26 34401                                                                         | 34,26 54401                                                                         | 34,26 74401 |     |  |     |  |
| 190616EN | 1,6      | 34,26                                                                             | 546                                                                               | 34,26 34601                                                                       | 34,26 54601                                                                       | 34,26 74601                                                                         | 34,26 34601                                                                         | 34,26 54601                                                                         | 34,26 74601 |     |  |     |  |
| 190624EN | 2,4      |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     | 34,26 34801                                                                         | 34,26 54801                                                                         | 34,26 74801 |     |  |     |  |
| 250724EN | 2,4      |                                                                                   |                                                                                   |                                                                                   |                                                                                   | 67,34 76001                                                                         | 67,34 36001                                                                         | 67,34 56001                                                                         | 67,34 76001 |     |  |     |  |
| 250924EN | 2,4      |                                                                                   | 79,09 37001                                                                       | 79,09 57001                                                                       | 79,09 77001                                                                       | 79,09 37001                                                                         | 79,09 57001                                                                         | 79,09 77001                                                                         |             |     |  |     |  |
| P        |          | ○                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                   | ●                                                                                   | ●                                                                                   | ●           |     |  | ●   |  |
| M        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   | ○                                                                                   |                                                                                     |                                                                                     |             |     |  | ○   |  |
| K        |          | ●                                                                                 | ○                                                                                 | ○                                                                                 |                                                                                   |                                                                                     | ○                                                                                   | ○                                                                                   |             |     |  |     |  |
| N        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |             |     |  |     |  |
| S        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |             |     |  |     |  |
| H        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |             |     |  |     |  |
| O        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |             |     |  |     |  |

## SNMM

|          |          | NEW               |                   | NEW               |                   | NEW               |                   | NEW               |                   | NEW |  |
|----------|----------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-----|--|
|          |          | -R88<br>CTCP115-P | -R88<br>CTCP115-P | -R88<br>CTCP125-P | -R88<br>CTCP125-P | -R88<br>CTCP135-P | -R88<br>CTCP135-P | -R88<br>CTCP135-P | -R88<br>CTCP135-P |     |  |
|          |          | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        | DRAGONSkin        |     |  |
|          |          |                   |                   |                   |                   |                   |                   |                   |                   |     |  |
|          |          |                   |                   |                   |                   |                   |                   |                   |                   |     |  |
|          |          | R<br>SNMM         | R<br>SNMM         | R<br>SNMM         | R<br>SNMM         | R<br>SNMM         | R<br>SNMM         | R<br>SNMM         | R<br>SNMM         |     |  |
|          |          | 76 130 ...        | 76 325 ...        | 76 130 ...        | 76 326 ...        | 76 130 ...        | 76 327 ...        | 76 130 ...        | 76 327 ...        |     |  |
| ISO      | RE<br>mm | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      |     |  |
| 190616SN | 1,6      | 34,26 34601       |                   | 34,26 54601       |                   | 34,26 74601       |                   |                   |                   |     |  |
| 190624SN | 2,4      | 34,26 34801       |                   | 34,26 54801       |                   | 34,26 74801       |                   |                   |                   |     |  |
| 250724SN | 2,4      | 67,34 36001       |                   | 67,34 56001       |                   | 67,34 76001       |                   |                   |                   |     |  |
| 250732SN | 3,2      |                   | 65,07 36101       |                   | 65,07 56101       |                   | 65,07 76101       |                   |                   |     |  |
| 250924SN | 2,4      | 79,09 37001       |                   | 79,09 57001       |                   | 79,09 77001       |                   |                   |                   |     |  |
| 250932SN | 3,2      |                   | 76,43 37201       |                   | 76,43 57201       |                   | 76,43 77201       |                   |                   |     |  |
| P        |          | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 |     |  |
| M        |          |                   |                   |                   |                   |                   |                   | ○                 | ○                 |     |  |
| K        |          | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 |                   |                   |     |  |
| N        |          |                   |                   |                   |                   |                   |                   |                   |                   |     |  |
| S        |          |                   |                   |                   |                   |                   |                   |                   |                   |     |  |
| H        |          |                   |                   |                   |                   |                   |                   |                   |                   |     |  |
| O        |          |                   |                   |                   |                   |                   |                   |                   |                   |     |  |

## SNMG

|          |     | -F30<br>CTCM120 |       | -F30<br>CTPM125 |     | -F30<br>CTCM130 |       | -M30<br>CTCM120 |       | -M30<br>CTPM125 |     | -M30<br>CTPM125 |   | -M30<br>CTCM130 |       |
|----------|-----|-----------------|-------|-----------------|-----|-----------------|-------|-----------------|-------|-----------------|-----|-----------------|---|-----------------|-------|
|          |     | DRAGONSkin      |       | DRAGONSkin      |     | DRAGONSkin      |       | DRAGONSkin      |       | DRAGONSkin      |     | DRAGONSkin      |   | DRAGONSkin      |       |
|          |     |                 |       |                 |     |                 |       |                 |       |                 |     |                 |   |                 |       |
|          |     | F<br>SNMG       |       | F<br>SNMG       |     | F<br>SNMG       |       | M<br>SNMG       |       | M<br>SNMG       |     | M<br>SNMG       |   | M<br>SNMG       |       |
|          |     | 75 016 ...      |       | 75 016 ...      |     | 75 016 ...      |       | 75 017 ...      |       | 75 017 ...      |     | 75 016 ...      |   | 75 017 ...      |       |
| ISO      |     | EUR<br>1A/08    |       | EUR<br>1A/08    |     | EUR<br>1A/08    |       | EUR<br>1A/08    |       | EUR<br>1A/08    |     | EUR<br>1A/08    |   | EUR<br>1A/08    |       |
| 120404EN | 0,4 | 15,29           | 11600 | 15,29           | 216 | 15,29           | 31600 | 15,29           | 11800 | 15,29           | 218 |                 |   | 15,29           | 31800 |
| 120408EN | 0,8 | 15,29           | 11800 | 15,29           | 218 | 15,29           | 31800 | 15,29           | 12000 | 15,29           | 220 |                 |   | 15,29           | 32000 |
| 120412EN | 1,2 |                 |       |                 |     |                 |       |                 |       |                 |     |                 |   |                 |       |
| P        |     |                 | ○     |                 | ○   |                 | ○     |                 | ○     |                 | ○   |                 | ○ |                 | ○     |
| M        |     |                 | ●     |                 | ●   |                 | ●     |                 | ●     |                 | ●   |                 | ● |                 | ●     |
| K        |     |                 |       |                 |     |                 |       |                 |       |                 |     |                 |   |                 |       |
| N        |     |                 |       |                 |     |                 |       |                 |       |                 |     |                 |   |                 |       |
| S        |     |                 |       |                 |     |                 | ○     |                 |       |                 |     |                 |   |                 | ○     |
| H        |     |                 |       |                 |     |                 |       |                 |       |                 |     |                 |   |                 |       |
| O        |     |                 |       |                 |     |                 |       |                 |       |                 |     |                 |   |                 |       |

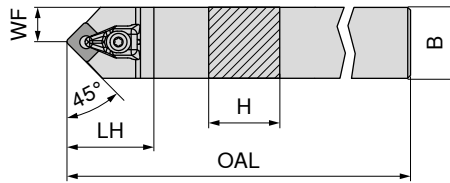
## SNMG

|          |     | NEW<br>-M42<br>CTCM130 |       | -M60<br>CTCM120 |       | -M60<br>CTPM125 |     | -M60<br>CTCM130 |       | NEW<br>-M70<br>CTCM130 |       | -M34<br>CTPX710 |       |
|----------|-----|------------------------|-------|-----------------|-------|-----------------|-----|-----------------|-------|------------------------|-------|-----------------|-------|
|          |     | DRAGONSkin             |       | DRAGONSkin      |       | DRAGONSkin      |     | DRAGONSkin      |       | DRAGONSkin             |       | DRAGONSkin      |       |
|          |     |                        |       |                 |       |                 |     |                 |       |                        |       |                 |       |
|          |     | M<br>SNMG              |       | M<br>SNMG       |       | M<br>SNMG       |     | M<br>SNMG       |       | M<br>SNMG              |       | M<br>SNMG       |       |
|          |     | 75 034 ...             |       | 75 018 ...      |       | 75 018 ...      |     | 75 018 ...      |       | 75 039 ...             |       | 75 005 ...      |       |
| ISO      |     | EUR<br>1A/08           |       | EUR<br>1A/08    |       | EUR<br>1A/08    |     | EUR<br>1A/08    |       | EUR<br>1A/08           |       | EUR<br>1A/08    |       |
| 120408EN | 0,8 | 15,29                  | 31800 | 15,29           | 11800 | 15,29           | 218 | 15,29           | 31800 | 15,29                  | 31800 | 16,02           | 61800 |
| 120412EN | 1,2 | 15,29                  | 32000 | 15,29           | 12000 | 15,29           | 210 | 15,29           | 32000 | 15,29                  | 32000 | 16,02           | 62000 |
| 120416EN | 1,6 |                        |       | 15,29           | 12200 | 15,29           | 220 | 15,29           | 32200 |                        |       |                 |       |
| 190616EN | 1,6 |                        |       |                 |       |                 |     |                 |       | 34,26                  | 34600 |                 |       |
| P        |     |                        | ○     |                 | ○     |                 | ○   |                 | ○     |                        | ○     |                 | ●     |
| M        |     |                        | ●     |                 | ●     |                 | ●   |                 | ●     |                        | ●     |                 | ●     |
| K        |     |                        |       |                 |       |                 |     |                 |       |                        |       |                 |       |
| N        |     |                        |       |                 |       |                 |     |                 |       |                        |       |                 | ○     |
| S        |     |                        | ○     |                 |       |                 |     |                 | ○     |                        | ○     |                 | ●     |
| H        |     |                        |       |                 |       |                 |     |                 |       |                        |       |                 |       |
| O        |     |                        |       |                 |       |                 |     |                 |       |                        |       |                 |       |

## MaxiLock-D – DSDN 45° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



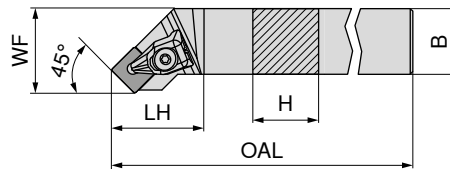
| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | neutral      |            |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|------------|
|                 |         |         |           |          |          |                         |           | 70 516 ...   |            |
| DSDN N 2020 K12 | 20      | 20      | 125       | 38       | 10,3     | 4                       | SN.. 1204 | EUR<br>2A/24 | 107,60 620 |
| DSDN N 2525 M12 | 25      | 25      | 150       | 38       | 12,5     | 4                       | SN.. 1204 | 111,30       | 625        |

| Reservdelar<br>för artikel-nr. | X-klamp<br>sortiment |     | Skruvmejsel |     | Skärskruv    |     | HM-underläggs-<br>platta-S |     |
|--------------------------------|----------------------|-----|-------------|-----|--------------|-----|----------------------------|-----|
|                                | 70 950 ...           |     | 80 950 ...  |     | 70 950 ...   |     | 70 950 ...                 |     |
|                                | EUR<br>2A/28         |     | EUR<br>Y7   |     | EUR<br>2A/28 |     | EUR<br>2A/28               |     |
| 70 516 620                     | 30,06                | 824 | 15,33       | 128 | 3,84         | 820 | 10,17                      | 813 |
| 70 516 625                     | 30,06                | 824 | 15,33       | 128 | 3,84         | 820 | 10,17                      | 813 |

## MaxiLock-D – DSSN 45° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilderna visar högerutförande



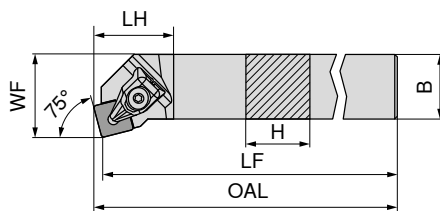
| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                         |           | 70 513 ...   |     | 70 512 ...   |     |
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24 |     | EUR<br>2A/24 |     |
| DSSN R/L 2020 K12 | 20      | 20      | 125       | 35       | 25       | 4                       | SN.. 1204 | 107,60       | 620 | 107,60       | 620 |
| DSSN R/L 2525 M12 | 25      | 25      | 150       | 35       | 32       | 4                       | SN.. 1204 | 111,30       | 625 | 111,30       | 625 |
| DSSN R/L 3225 P12 | 32      | 25      | 170       | 35       | 32       | 4                       | SN.. 1204 | 119,40       | 632 | 119,40       | 632 |

| Reservdelar<br>för artikel-nr. | X-klamp<br>sortiment |     | Skruvmejsel |     | Skärskruv    |     | HM-underläggs-<br>platta-S |     |
|--------------------------------|----------------------|-----|-------------|-----|--------------|-----|----------------------------|-----|
|                                | 70 950 ...           |     | 80 950 ...  |     | 70 950 ...   |     | 70 950 ...                 |     |
|                                | EUR<br>2A/28         |     | EUR<br>Y7   |     | EUR<br>2A/28 |     | EUR<br>2A/28               |     |
| 70 512 620 / 70 513 620        | 30,06                | 824 | 15,33       | 128 | 3,84         | 820 | 10,17                      | 813 |
| 70 512 625 / 70 513 625        | 30,06                | 824 | 15,33       | 128 | 3,84         | 820 | 10,17                      | 813 |
| 70 512 632 / 70 513 632        | 30,06                | 824 | 15,33       | 128 | 3,84         | 820 | 10,17                      | 813 |

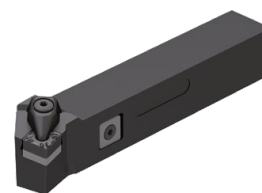
## MaxiLock-D – DSKN 75° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |
|-------------------|---------|---------|-----------|----------|----------|----------|-------------------------|-----------|--|
| DSKN R/L 2525 M12 | 25      | 25      | 153,3     | 150      | 28       | 32       | 4                       | SN.. 1204 |  |

| vänster           | höger             |
|-------------------|-------------------|
| <b>70 525 ...</b> | <b>70 524 ...</b> |
| EUR<br>2A/24      | EUR<br>2A/24      |
| 111,30 625        | 111,30 625        |

### Reservdelar för artikel-nr.

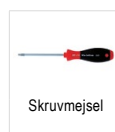
70 525 625 / 70 524 625

X-klamp  
sortiment

70 950 ...

EUR  
2A/28

30,06 824



Skruvmejsel

80 950 ...

EUR  
Y7

15,33 128

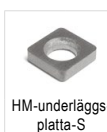


Skärskruv

70 950 ...

EUR  
2A/28

3,84 820

HM-underläggs-  
platta-S

70 950 ...

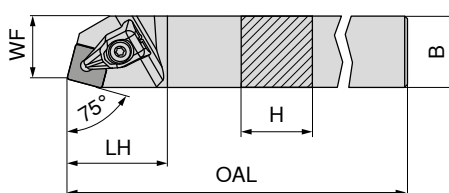
EUR  
2A/28

10,17 813

## MaxiLock-D – DSBN 75° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär              |  |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------------------|--|
| DSBN R 2020 K12 | 20      | 20      | 125       | 35       | 17       | 4                       | SN.. 1204             |  |
| DSBN R 2525 M12 | 25      | 25      | 150       | 35       | 22       | 4                       | SN.. 1204             |  |
| DSBN R 2525 M15 | 25      | 25      | 150       | 42       | 22       | 6,5                     | SN.. 1506             |  |
| DSBN R 3232 P15 | 32      | 32      | 170       | 42       | 27       | 6,5                     | SN.. 1506             |  |
| DSBN R 3232 P19 | 32      | 32      | 170       | 48       | 27       | 6,5                     | SN.. 1906             |  |
| DSBN R 4040 S19 | 40      | 40      | 250       | 48       | 35       | 6,5                     | SN.. 1906             |  |
| DSBN R 4040 S25 | 40      | 40      | 250       | 57       | 35       | 6,5                     | SN.. 2507 / SN.. 2509 |  |

| höger             |
|-------------------|
| <b>70 520 ...</b> |
| EUR<br>2A/24      |
| 107,60 620        |
| 111,30 625        |
| 111,30 725        |
| 150,30 832        |
| 150,30 732        |
| 186,80 840        |
| 186,80 940        |

Vid användning av SN.. För 2509 skär använd underläggsplatta artikelnr 70 950 40100.

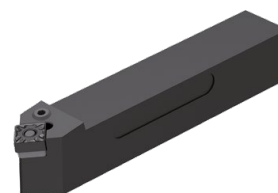
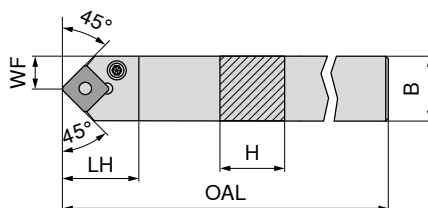
### Reservdelar för artikel-nr.

|  | 70 520 620   | 70 520 625   | 70 520 725 | 70 520 832 | 70 520 732 | 70 520 840 | 70 520 940 |
|--|--------------|--------------|------------|------------|------------|------------|------------|
|  | 30,06 824    | 30,06 824    | 33,74 825  | 33,74 825  | 36,92 826  | 36,92 826  | 58,62 827  |
|  | T15 - IP     | T15 - IP     | T20 - IP   | T20 - IP   | T20 - IP   | T20 - IP   | T25 - IP   |
|  | 15,33 128    | 15,33 128    | 16,17 129  | 16,17 129  | 16,17 129  | 16,17 129  | 13,25 122  |
|  | M4,5x12 - IP | M4,5x12 - IP | M5x14 - IP | M5x14 - IP | M5x14 - IP | M5x14 - IP | M6x16 - IP |
|  | 3,84 820     | 3,84 820     | 5,46 821   | 5,46 821   | 5,46 821   | 5,46 821   | 10,37 822  |
|  | 10,17 813    | 10,17 813    | 15,53 833  | 15,53 833  | 16,64 817  | 16,64 817  | 31,08 818  |

## MaxiLock-N – PSDN 45° – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insexnyckel



| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | neutral<br>70 516 ... |       |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|------------------|-----------------------|-------|
|                 |         |         |           |          |          |                         |                  | EUR<br>2A/24          |       |
| PSDN N 2020 K12 | 20      | 20      | 125       | 27,6     | 10,3     | 4                       | SNM. 1204        | 107,60                | 020   |
| PSDN N 2525 M12 | 25      | 25      | 150       | 27,6     | 12,8     | 4                       | SNM. 1204        | 111,30                | 025   |
| PSDN N 3225 P19 | 32      | 25      | 170       | 40,4     | 12,5     | 8                       | SNM. 1906        | 119,40                | 03200 |
| PSDN N 4040 S25 | 40      | 40      | 250       | 48,8     | 20,0     | 8                       | SNM. 2507 / 2509 | 186,80                | 04000 |

1 Vid användning av SN.. För 2509 skär använd underläggsplatta artikelnr 70 950 40200.

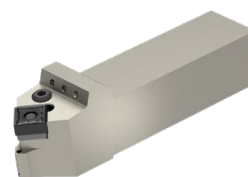
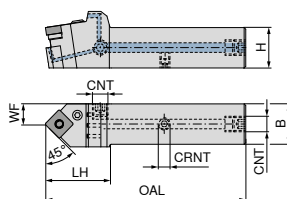
| Reservdelar<br>för artikel-nr. |     |  | I-nyckel     |     | Rörstift     |     | Montagedorn  |     | Hävarm       |     | Låsskruv     |     | HM-underläggs-<br>platta-S |       |
|--------------------------------|-----|--|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|----------------------------|-------|
|                                |     |  | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...                 |       |
|                                |     |  | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28               |       |
| 70 516 020                     | SW3 |  | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 7,88                       | 230   |
| 70 516 025                     | SW3 |  | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 7,88                       | 230   |
| 70 516 03200                   | SW4 |  | 3,32         | 396 | 2,27         | 392 | 1,57         | 395 | 24,65        | 386 | 4,89         | 389 | 24,77                      | 383   |
| 70 516 04000                   | SW5 |  | 4,75         | 265 | 1,45         | 621 | 2,43         | 623 | 33,31        | 620 | 2,93         | 622 | 50,93                      | 27600 |



## MaxiLock-N – PSDN 45° DC – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insettnyckel



NEW

neutral

70 596 ...

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär         | EUR<br>2A/24 |       |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|------------------|--------------|-------|
| PSDN N 2020 X12-T DC | 20      | 20      | 109       | 40       | 11,5     | M6   | G1/8" | 4                       | SNM. 1204        | 214,80       | 02000 |
| PSDN N 2525 X12-T DC | 25      | 25      | 124       | 40       | 13,3     | M6   | G1/8" | 4                       | SNM. 1204        | 226,10       | 02500 |
| PSDN N 2525 X15-T DC | 25      | 25      | 134       | 50       | 13,7     | M6   | G1/8" | 4                       | SNM. 1506        | 226,10       | 12500 |
| PSDN N 3225 X15-T DC | 32      | 25      | 150       | 50       | 13,7     | M6   | G1/8" | 4                       | SNM. 1506        | 237,40       | 03200 |
| PSDN N 3225 X19-T DC | 32      | 25      | 152       | 52       | 13,7     | M6   | G1/8" | 8                       | SNM. 1906        | 237,40       | 13200 |
| PSDN N 4040 X25-T DC | 40      | 40      | 190       | 65       | 22,4     | M6   | G1/8" | 8                       | SNM. 2507 / 2509 | 271,30       | 04000 |



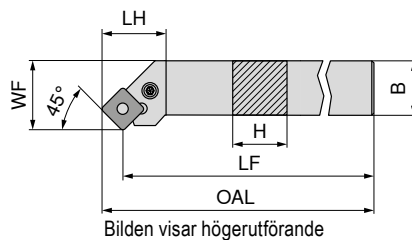
Vid användning av SN.. För 2509 skär använd underläggsplatta artikelnr 70 950 40200.

|                                | I-nyckel     |     | Rörstift     |     | Montagedorn  |     | Plugg för skärvätska |     | Hävarm       |     | Låsskruv     |     | HM-underläggsplatta-S |       | Låsskruv     |       |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|----------------------|-----|--------------|-----|--------------|-----|-----------------------|-------|--------------|-------|
|                                | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...           |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...            |       | 70 950 ...   |       |
| Reservdelar<br>för artikel-nr. | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28         |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28          |       | EUR<br>2A/28 |       |
| 70 596 02000                   | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 4,59                 | 294 | 16,23        | 187 | 4,52         | 209 | 7,88                  | 230   | 3,84         | 86700 |
| 70 596 02500                   | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 4,59                 | 294 | 16,23        | 187 | 4,52         | 209 | 7,88                  | 230   | 3,84         | 86700 |
| 70 596 12500                   | 3,15         | 176 | 1,45         | 391 | 1,57         | 394 | 4,59                 | 294 | 16,08        | 385 | 4,89         | 388 | 16,08                 | 382   | 3,84         | 86700 |
| 70 596 03200                   | 3,15         | 176 | 1,45         | 391 | 1,57         | 394 | 4,59                 | 294 | 16,08        | 385 | 4,89         | 388 | 16,08                 | 382   | 3,84         | 86700 |
| 70 596 13200                   | 3,32         | 396 | 2,27         | 392 | 1,57         | 395 | 4,59                 | 294 | 24,65        | 386 | 4,89         | 389 | 24,77                 | 383   | 3,84         | 86700 |
| 70 596 04000                   | 4,75         | 265 | 1,45         | 621 | 2,43         | 623 | 4,59                 | 294 | 33,31        | 620 | 2,93         | 622 | 50,93                 | 27600 | 3,84         | 86700 |

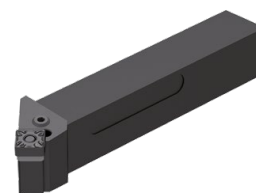
## MaxiLock-N – PSSN 45° – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insexnyckel



Bilderna visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LF<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär         | vänster<br>70 513 ... |     | höger<br>70 512 ... |                     |
|-------------------|---------|---------|-----------|----------|----------|----------|-------------------------|------------------|-----------------------|-----|---------------------|---------------------|
|                   |         |         |           |          |          |          |                         |                  | EUR<br>2A/24          |     | EUR<br>2A/24        |                     |
| PSSN R/L 1616 H09 | 16      | 16      | 106,7     | 100      | 23,6     | 20       | 3                       | SNM. 0903        | 96,54                 | 016 | 96,54               | 01600 <sup>1)</sup> |
| PSSN R/L 2020 K12 | 20      | 20      | 134,0     | 125      | 27,3     | 25       | 4                       | SNM. 1204        | 107,60                | 020 | 107,60              | 020                 |
| PSSN R/L 2525 M12 | 25      | 25      | 159,0     | 150      | 29,3     | 32       | 4                       | SNM. 1204        | 111,30                | 025 | 111,30              | 025                 |
| PSSN R/L 3225 P12 | 32      | 25      | 179,0     | 170      | 29,3     | 32       | 4                       | SNM. 1204        | 119,40                | 032 | 119,40              | 032                 |
| PSSN R 2525 M15   | 25      | 25      | 161,2     | 150      | 32,5     | 32       | 4                       | SNM. 1506        |                       |     | 111,30              | 125                 |
| PSSN R 3232 P15   | 32      | 32      | 181,2     | 170      | 38,9     | 40       | 4                       | SNM. 1506        |                       |     | 150,30              | 132                 |
| PSSN R 3232 P19   | 32      | 32      | 183,5     | 170      | 41,2     | 40       | 8                       | SNM. 1906        |                       |     | 150,30              | 232                 |
| PSSN L 3232 P19   | 32      | 32      | 183,5     | 170      | 40,2     | 40       | 8                       | SNM. 1906        | 150,30                | 232 |                     |                     |
| PSSN R 4040 S25   | 40      | 40      | 268,0     | 250      | 50,8     | 50       | 8                       | SNM. 2507 / 2509 |                       |     | 183,30              | 04000               |

1) Nickelpläterad

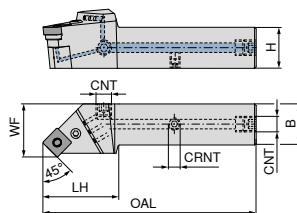
Vid användning av SN.. För 2509 skär använd underläggsplatta artikelnr 70 950 40200.

| Reservdelar<br>för artikel-nr. |       | I-nyckel     |     | Rörstift     |     | Montagedorn  |     | Hävarm       |     | Låsskruv     |     | HM-underläggs-<br>platta-S |       |
|--------------------------------|-------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|----------------------------|-------|
|                                |       | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28               |       |
| 70 512 01600 / 70 513 016      | SW2,5 | 3,15         | 175 | 2,27         | 197 | 1,57         | 191 | 16,08        | 185 | 4,12         | 208 | 7,88                       | 229   |
| 70 512 020 / 70 513 020        | SW3   | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 7,88                       | 230   |
| 70 512 025 / 70 513 025        | SW3   | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 7,88                       | 230   |
| 70 512 032 / 70 513 032        | SW3   | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 7,88                       | 230   |
| 70 512 125                     | SW3   | 3,15         | 176 | 1,45         | 391 | 1,57         | 394 | 16,08        | 385 | 4,89         | 388 | 16,08                      | 382   |
| 70 512 132                     | SW3   | 3,15         | 176 | 1,45         | 391 | 1,57         | 394 | 16,08        | 385 | 4,89         | 388 | 16,08                      | 382   |
| 70 512 232                     | SW4   | 3,32         | 396 | 2,27         | 392 | 1,57         | 395 | 24,65        | 386 | 4,89         | 389 | 24,77                      | 383   |
| 70 513 232                     | SW4   | 3,32         | 396 | 2,27         | 392 | 1,57         | 395 | 24,65        | 386 | 4,89         | 389 | 24,77                      | 383   |
| 70 512 04000                   | SW5   | 4,75         | 265 | 1,45         | 621 | 2,43         | 623 | 33,31        | 620 | 2,93         | 622 | 50,93                      | 27600 |

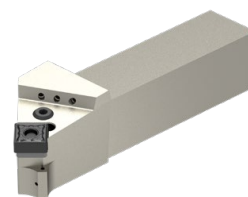
## MaxiLock-N – PSSN 45° DC – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insettnyckel



Bilden visar högerutförande



| ISO-beteckning         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär         | NEW vänster |              | NEW höger  |              |
|------------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|------------------|-------------|--------------|------------|--------------|
|                        |         |         |           |          |          |      |       |                         |                  | 70 597 ...  | EUR<br>2A/24 | 70 597 ... | EUR<br>2A/24 |
| PSSN R/L 2020 X12-T DC | 20      | 20      | 111,9     | 42,9     | 25       | M6   | G1/8" | 4                       | SNM. 1204        | 214,80      | 02000        | 214,80     | 02001        |
| PSSN R/L 2525 X12-T DC | 25      | 25      | 129,9     | 45,9     | 32       | M6   | G1/8" | 4                       | SNM. 1204        | 226,10      | 02500        | 226,10     | 02501        |
| PSSN R/L 3225 X12-T DC | 32      | 25      | 145,9     | 45,9     | 32       | M6   | G1/8" | 4                       | SNM. 1204        | 237,40      | 03200        | 237,40     | 03201        |
| PSSN R 2525 X15-T DC   | 25      | 25      | 131,5     | 47,5     | 32       | M6   | G1/8" | 4                       | SNM. 1506        |             |              | 226,10     | 12501        |
| PSSN R 3232 X15-T DC   | 32      | 32      | 145,9     | 45,9     | 40       | M6   | G1/8" | 4                       | SNM. 1506        |             |              | 248,70     | 13201        |
| PSSN R/L 3232 X19-T DC | 32      | 32      | 151,8     | 51,8     | 40       | M6   | G1/8" | 8                       | SNM. 1906        | 248,70      | 13200        | 248,70     | 23201        |
| PSSN R 4040 X25-T DC   | 40      | 40      | 189,6     | 64,6     | 50       | M6   | G1/8" | 8                       | SNM. 2507 / 2509 |             |              | 271,30     | 04001        |



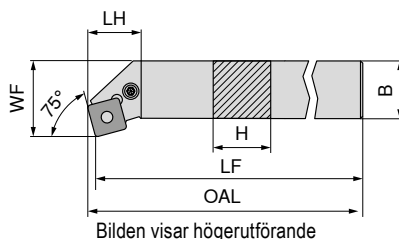
Vid användning av SN.. För 2509 skär använd underläggsplatta artikelnr 70 950 40200.

| Reservdelar<br>för artikel-nr. | I-nyckel   |              | Rörstift   |              | Montagedorn |              | Plugg för<br>skärvätska |              | Hävarm     |              | Låsskruv   |              | HM-underläggs-<br>platta-S |              | Låsskruv   |              |
|--------------------------------|------------|--------------|------------|--------------|-------------|--------------|-------------------------|--------------|------------|--------------|------------|--------------|----------------------------|--------------|------------|--------------|
|                                | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...  | EUR<br>2A/28 | 70 950 ...              | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ...                 | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 |
| 70 597 02001 / 70 597 02000    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                    | 294          | 16,23      | 187          | 4,52       | 209          | 7,88                       | 230          | 3,84       | 86700        |
| 70 597 02501 / 70 597 02500    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                    | 294          | 16,23      | 187          | 4,52       | 209          | 7,88                       | 230          | 3,84       | 86700        |
| 70 597 03201 / 70 597 03200    | 3,15       | 176          | 2,27       | 198          | 1,57        | 192          | 4,59                    | 294          | 16,23      | 187          | 4,52       | 209          | 7,88                       | 230          | 3,84       | 86700        |
| 70 597 12501                   | 3,15       | 176          | 1,45       | 391          | 1,57        | 394          | 4,59                    | 294          | 16,08      | 385          | 4,89       | 388          | 16,08                      | 382          | 3,84       | 86700        |
| 70 597 13201                   | 3,15       | 176          | 1,45       | 391          | 1,57        | 394          | 4,59                    | 294          | 16,08      | 385          | 4,89       | 388          | 16,08                      | 382          | 3,84       | 86700        |
| 70 597 23201 / 70 597 13200    | 3,32       | 396          | 2,27       | 392          | 1,57        | 395          | 4,59                    | 294          | 24,65      | 386          | 4,89       | 389          | 24,77                      | 383          | 3,84       | 86700        |
| 70 597 04001                   | 4,75       | 265          | 1,45       | 621          | 2,43        | 623          | 4,59                    | 294          | 33,31      | 620          | 2,93       | 622          | 50,93                      | 27600        | 3,84       | 86700        |

## MaxiLock-N – PSKN 75° – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | LF<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 525 ...<br>EUR<br>2A/24 | höger<br>70 524 ...<br>EUR<br>2A/24 |
|-------------------|---------|----------|---------|-----------|----------|----------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| PSKN R/L 1616 H09 | 16      | 100      | 16      | 102,5     | 18,7     | 20       | 3                       | SNM. 0903 | 96,54                                 | 96,54                               |
| PSKN R/L 2020 K12 | 20      | 125      | 20      | 128,3     | 24,1     | 25       | 4                       | SNM. 1204 | 107,60                                | 107,60                              |
| PSKN R/L 2525 M12 | 25      | 150      | 25      | 153,3     | 24,1     | 32       | 4                       | SNM. 1204 | 111,30                                | 111,30                              |
| PSKN R/L 3225 P12 | 32      | 170      | 25      | 173,1     | 24,1     | 32       | 4                       | SNM. 1204 | 119,40                                | 119,40                              |
| PSKN R 4040 S19   | 40      | 250      | 40      | 254,6     | 38,3     | 50       | 8                       | SNM. 1906 | 03200                                 | 186,80 04000                        |



I-nyckel



Rörstift



Montagedorn



Hävarm



Låsskruv



HM-underläggs-platta-S

Reservdelar

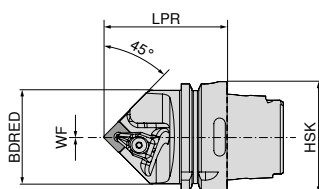
för artikel-nr.

|                             |       | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|-------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 524 016 / 70 525 016     | SW2,5 | 3,15                       | 175                        | 2,27                       | 197                        | 1,57                       | 191                        |
| 70 524 020 / 70 525 020     | SW3   | 3,15                       | 176                        | 2,27                       | 198                        | 1,57                       | 192                        |
| 70 524 025 / 70 525 025     | SW3   | 3,15                       | 176                        | 2,27                       | 198                        | 1,57                       | 192                        |
| 70 524 03200 / 70 525 03200 | SW3   | 3,15                       | 176                        | 2,27                       | 198                        | 1,57                       | 192                        |
| 70 524 04000                | SW4   | 3,32                       | 396                        | 2,27                       | 392                        | 1,57                       | 395                        |

## MaxiLock-D – DSDN 45° – Hållare med spännklamp

Leveransinnehåll:

klämhållare med Torxnyckel



| ISO-beteckning     | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | neutral<br>74 522 ...<br>EUR<br>2D/80 |
|--------------------|------------|-----------|-------------|----------|-------------------------|-----------|---------------------------------------|
| HSK T63 DSDN N 12  | HSK-T 63   | 70        | 53          | 0        | 4                       | SN.. 1204 | 289,80                                |
| HSK T63 DSDN N 15  | HSK-T 63   | 75        | 53          | 0        | 4                       | SN.. 1506 | 289,80                                |
| HSK T100 DSDN N 12 | HSK-T 100  | 80        | 88          | 0        | 4                       | SN.. 1204 | 340,10                                |
| HSK T100 DSDN N 19 | HSK-T 100  | 85        | 88          | 0        | 8                       | SN.. 1906 | 340,10                                |



X-klamp  
sortiment



Skruvmejsel



Skärskruv



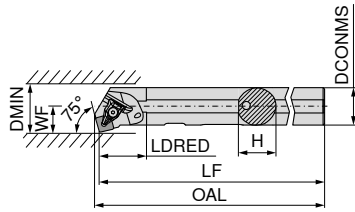
HM-underläggs-platta-S

|            | 70 950 ...<br>EUR<br>2A/28 | 80 950 ...<br>EUR<br>Y7 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|------------|----------------------------|-------------------------|----------------------------|----------------------------|
| 74 522 512 | 30,06                      | 824                     | 15,33                      | 128                        |
| 74 522 515 | 33,74                      | 825                     | 16,17                      | 129                        |
| 74 522 712 | 30,06                      | 824                     | 15,33                      | 128                        |
| 74 522 719 | 36,92                      | 826                     | 16,17                      | 129                        |

## MaxiLock-D – DSKN 75° – Svarvbom med spänklamp

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |                        |                        |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|-------------------------|-----------|--|--|------------------------|------------------------|
| A32S DSKN R/L 12 | 32           | 31      | 250      | 254,2     | 40          | 22       | 40         | 4                       | SN.. 1204 |  |  | <b>70 561 ...</b>      | <b>70 560 ...</b>      |
|                  |              |         |          |           |             |          |            |                         |           |  |  | EUR<br>2A/24<br>290,60 | EUR<br>2A/24<br>290,60 |
|                  |              |         |          |           |             |          |            |                         |           |  |  | 832                    | 832                    |

### Reservdelar för artikel-nr.

|                         |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|
| 70 560 832 / 70 561 832 |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                         |  |  |  |  |  |  |  |  |  |  |  |  |  |

X-klamp  
sortiment**70 950 ...**EUR  
2A/28  
30,06

824



Skruvmejsel

**80 950 ...**EUR  
Y7  
15,33

128



Skärskruv

**70 950 ...**EUR  
2A/28  
3,84

820

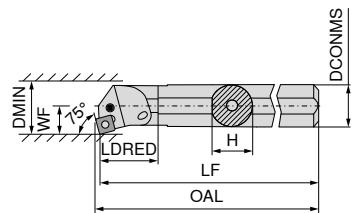
HM-underläggs-  
platta-S**70 950 ...**EUR  
2A/28  
10,17

813

## MaxiLock-N – PSKN 75° – Svarvbom med hävarmslåsning

### Leveransinnehåll:

Hållare med insexnyckel



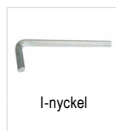
Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |                        |                        |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|-------------------------|-----------|--|--|------------------------|------------------------|
| A25R PSKN R/L 12 | 25           | 23      | 200      | 203       | 36          | 17       | 32         | 4                       | SNM. 1204 |  |  | <b>70 561 ...</b>      | <b>70 560 ...</b>      |
| A32S PSKN R/L 12 | 32           | 30      | 250      | 253       | 50          | 22       | 40         | 4                       | SNM. 1204 |  |  | EUR<br>2A/24<br>281,10 | EUR<br>2A/24<br>281,10 |
| A40T PSKN R/L 12 | 40           | 38      | 300      | 303       | 60          | 27       | 50         | 4                       | SNM. 1204 |  |  | 225                    | 225                    |
|                  |              |         |          |           |             |          |            |                         |           |  |  | 232                    | 232                    |
|                  |              |         |          |           |             |          |            |                         |           |  |  | 240                    | 240                    |

### Reservdelar för artikel-nr.

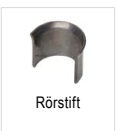
|                         |     |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------------------|-----|--|--|--|--|--|--|--|--|--|--|--|--|
| 70 561 225 / 70 560 225 | SW3 |  |  |  |  |  |  |  |  |  |  |  |  |
| 70 561 232 / 70 560 232 | SW3 |  |  |  |  |  |  |  |  |  |  |  |  |
| 70 561 240 / 70 560 240 | SW3 |  |  |  |  |  |  |  |  |  |  |  |  |



I-nyckel

**70 950 ...**EUR  
2A/28  
3,15

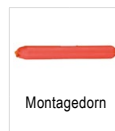
176



Rörstift

**70 950 ...**EUR  
2A/28  
2,27

198



Montagedorn

**70 950 ...**EUR  
2A/28  
1,57

192



Hävarm

**70 950 ...**EUR  
2A/28  
16,23

187



Låsskruv

**70 950 ...**EUR  
2A/28  
5,52

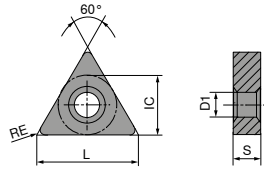
205

HM-underläggs-  
platta-S**70 950 ...**EUR  
2A/28  
7,88

230

# TNMG / TNMA / TNMM

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| TNMG 1103.. | 11,0    | 3,18    | 2,26     | 6,35     |
| TNM. 1604.. | 16,5    | 4,76    | 3,81     | 9,52     |
| TNM. 2204.. | 22,0    | 4,76    | 5,16     | 12,70    |

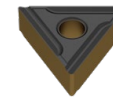
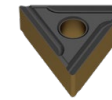


## TNMG

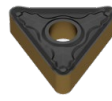
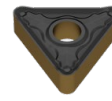
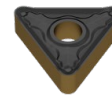
|          |          | NEW              | NEW               | NEW               | NEW               | NEW               | NEW               |                   |
|----------|----------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
|          |          | -CF20<br>CTCP110 | -F50<br>CTCP115-P | -F50<br>CTCP125-P | -F50<br>CTCP135-P | -M50<br>CTCP115-P | -M50<br>CTCP125-P | -M50<br>CTCP135-P |
|          |          | DRAGONSKIN       | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        |
|          |          |                  |                   |                   |                   |                   |                   |                   |
|          |          | F                | F                 | F                 | F                 | M                 | M                 | M                 |
|          |          | CERMET<br>TNMG   | TNMG              | TNMG              | TNMG              | TNMG              | TNMG              | TNMG              |
|          |          | 76 149 ...       | 76 146 ...        | 76 146 ...        | 76 146 ...        | 76 138 ...        | 76 138 ...        | 76 138 ...        |
| ISO      | RE<br>mm | EUR<br>1A/78     | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      | EUR<br>1A/08      |
| 110304EN | 0,4      |                  | 8,46 30401        | 8,46 50401        | 8,46 70401        |                   |                   |                   |
| 110308EN | 0,8      |                  | 8,46 30601        | 8,46 50601        | 8,46 70601        |                   |                   |                   |
| 160404EN | 0,4      | 13,29 016        | 13,40 31601       | 13,40 51601       | 13,40 71601       | 13,40 31601       | 13,40 51601       | 13,40 71601       |
| 160408EN | 0,8      | 13,29 018        | 13,40 31801       | 13,40 51801       | 13,40 71801       | 13,40 31801       | 13,40 51801       | 13,40 71801       |
| 160412EN | 1,2      | 13,29 020        | 13,40 32001       | 13,40 52001       | 13,40 72001       | 13,40 32001       | 13,40 52001       | 13,40 72001       |
| 220408EN | 0,8      |                  |                   |                   |                   | 18,09 33001       | 18,09 53001       | 18,09 73001       |
| 220412EN | 1,2      |                  |                   |                   |                   | 18,09 33201       | 18,09 53201       | 18,09 73201       |
| P        |          | ●                | ●                 | ●                 | ●                 | ●                 | ●                 | ●                 |
| M        |          | ○                |                   |                   | ○                 |                   |                   | ○                 |
| K        |          | ○                | ○                 | ○                 |                   | ○                 | ○                 |                   |
| N        |          |                  |                   |                   |                   |                   |                   |                   |
| S        |          |                  |                   |                   |                   |                   |                   |                   |
| H        |          |                  |                   |                   |                   |                   |                   |                   |
| O        |          |                  |                   |                   |                   |                   |                   |                   |

9

## TNMG

|          |          | NEW                                                                               |                                                                                   | NEW                                                                               |                                                                                   | NEW                                                                                 |                                                                                     | NEW                                                                                 |              | NEW          |  |
|----------|----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|--------------|--|
|          |          | -M70<br>CTCK110                                                                   | -M70<br>CTCK120                                                                   | -M70<br>CTCP115-P                                                                 | -M70<br>CTCP125-P                                                                 | -M70<br>CTCP135-P                                                                   | CTCP125-P                                                                           | CTCP135-P                                                                           |              |              |  |
|          |          | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |              |              |  |
|          |          |  |  |  |  |  |  |  |              |              |  |
|          |          |  |  |  |  |  |  |  |              |              |  |
|          |          | M                                                                                 | M                                                                                 | M                                                                                 | M                                                                                 | M                                                                                   | M                                                                                   | M                                                                                   |              |              |  |
|          |          | TNMG                                                                              | TNMG                                                                              | TNMG                                                                              | TNMG                                                                              | TNMG                                                                                | TNMG                                                                                | TNMG                                                                                |              |              |  |
|          |          | 70 155 ...                                                                        | 70 155 ...                                                                        | 76 155 ...                                                                        | 76 155 ...                                                                        | 76 155 ...                                                                          | 76 142 ...                                                                          | 76 142 ...                                                                          |              |              |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08 | EUR<br>1A/08 |  |
| 160404ER | 0,4      |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| 160408EL | 0,8      |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| 160408EN | 0,8      | 13,40                                                                             | 018                                                                               | 13,40                                                                             | 518                                                                               | 13,40                                                                               | 31801                                                                               | 13,40                                                                               | 51801        | 13,40        |  |
| 160408ER | 0,8      |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| 160412EN | 1,2      | 13,40                                                                             | 020                                                                               | 13,40                                                                             | 520                                                                               | 13,40                                                                               | 32001                                                                               | 13,40                                                                               | 52001        | 13,40        |  |
| 220404EN | 0,4      |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| 220408EN | 0,8      | 18,09                                                                             | 030                                                                               | 18,09                                                                             | 530                                                                               | 18,09                                                                               | 33001                                                                               | 18,09                                                                               | 53001        | 18,09        |  |
| 220412EN | 1,2      | 18,09                                                                             | 032                                                                               | 18,09                                                                             | 532                                                                               | 18,09                                                                               | 33201                                                                               | 18,09                                                                               | 53201        | 18,09        |  |
| 220416EN | 1,6      | 18,09                                                                             | 034                                                                               | 18,09                                                                             | 534                                                                               | 18,09                                                                               | 33401                                                                               | 18,09                                                                               | 53401        | 18,09        |  |
| P        |          | ○                                                                                 | ○                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                   | ●                                                                                   | ●                                                                                   | ●            | ●            |  |
| M        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     | ○                                                                                   | ○                                                                                   | ○            | ○            |  |
| K        |          | ●                                                                                 | ●                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                   | ○                                                                                   | ○                                                                                   | ○            | ○            |  |
| N        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| S        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| H        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |
| O        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |  |

## TNMA / TNMM

|          |          | NEW                                                                                 |                                                                                     | NEW                                                                                 |                                                                                     | NEW                                                                                   |                                                                                       | NEW                                                                                   |              | NEW          |  |
|----------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------|--------------|--|
|          |          | CTCK110                                                                             | CTCK120                                                                             | -R28<br>CTCP115-P                                                                   | -R28<br>CTCP125-P                                                                   | -R28<br>CTCP135-P                                                                     | -R58<br>CTCP115-P                                                                     | -R58<br>CTCP125-P                                                                     |              |              |  |
|          |          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                            | DRAGONSKIN                                                                            | DRAGONSKIN                                                                            |              |              |  |
|          |          |  |  |  |  |  |  |  |              |              |  |
|          |          |  |  |  |  |  |  |  |              |              |  |
|          |          | R                                                                                   | M                                                                                   | R                                                                                   | R                                                                                   | R                                                                                     | R                                                                                     | R                                                                                     |              |              |  |
|          |          | TNMA                                                                                | TNMA                                                                                | TNMM                                                                                | TNMM                                                                                | TNMM                                                                                  | TNMM                                                                                  | TNMM                                                                                  |              |              |  |
|          |          | 70 134 ...                                                                          | 70 134 ...                                                                          | 76 154 ...                                                                          | 76 154 ...                                                                          | 76 154 ...                                                                            | 76 152 ...                                                                            | 76 152 ...                                                                            |              |              |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                          | EUR<br>1A/08                                                                          | EUR<br>1A/08                                                                          | EUR<br>1A/08 | EUR<br>1A/08 |  |
| 160408EN | 0,8      | 13,40                                                                               | 018                                                                                 | 13,40                                                                               | 518                                                                                 |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| 160412EN | 1,2      | 13,40                                                                               | 020                                                                                 | 13,40                                                                               | 520                                                                                 |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| 160416EN | 1,6      | 13,40                                                                               | 022                                                                                 | 13,40                                                                               | 522                                                                                 |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| 220408EN | 0,8      | 18,09                                                                               | 030                                                                                 | 18,09                                                                               | 530                                                                                 |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| 220412EN | 1,2      | 18,09                                                                               | 032                                                                                 | 18,09                                                                               | 532                                                                                 |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| 220416EN | 1,6      | 18,09                                                                               | 034                                                                                 | 18,09                                                                               | 534                                                                                 | 18,09 33401                                                                           | 18,09 53401                                                                           | 18,09 73401                                                                           | 18,09 33201  | 18,09 53201  |  |
| P        |          | ○                                                                                   | ○                                                                                   | ●                                                                                   | ●                                                                                   | ●                                                                                     | ●                                                                                     | ●                                                                                     | ●            | ●            |  |
| M        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       | ○                                                                                     | ○                                                                                     | ○            | ○            |  |
| K        |          | ●                                                                                   | ●                                                                                   | ○                                                                                   | ○                                                                                   | ○                                                                                     | ○                                                                                     | ○                                                                                     | ○            | ○            |  |
| N        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| S        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| H        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |              |              |  |
| O        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |              |              |  |

## TNMM / TNMG

|          |  | NEW                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
|----------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-----|--|
|          |  | -R58                                                                              |  | -F30                                                                              |  | -F30                                                                              |  | -F30                                                                              |  | -M30                                                                                |  | -M30                                                                                |  | -M30                                                                                |  |     |  |
|          |  | CTCP135-P                                                                         |  | CTCM120                                                                           |  | CTPM125                                                                           |  | CTCM130                                                                           |  | CTCM120                                                                             |  | CTPM125                                                                             |  | CTCM130                                                                             |  |     |  |
|          |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |     |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |     |  |
|          |  | R                                                                                 |  | F                                                                                 |  | F                                                                                 |  | F                                                                                 |  | M                                                                                   |  | M                                                                                   |  | M                                                                                   |  |     |  |
|          |  | TNMM                                                                              |  | TNMG                                                                              |  | TNMG                                                                              |  | TNMG                                                                              |  | TNMG                                                                                |  | TNMG                                                                                |  | TNMG                                                                                |  |     |  |
|          |  | 76 152 ...                                                                        |  | 75 019 ...                                                                        |  | 75 019 ...                                                                        |  | 75 019 ...                                                                        |  | 75 020 ...                                                                          |  | 75 020 ...                                                                          |  | 75 020 ...                                                                          |  |     |  |
|          |  | EUR                                                                               |  | EUR                                                                               |  | EUR                                                                               |  | EUR                                                                               |  | EUR                                                                                 |  | EUR                                                                                 |  | EUR                                                                                 |  |     |  |
|          |  | 1A/08                                                                             |  | 1A/08                                                                             |  | 1A/08                                                                             |  | 1A/08                                                                             |  | 1A/08                                                                               |  | 1A/08                                                                               |  | 1A/08                                                                               |  |     |  |
| ISO      |  | RE                                                                                |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
|          |  | mm                                                                                |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
| 160404EN |  | 0,4                                                                               |  |                                                                                   |  | 13,40                                                                             |  | 11600                                                                             |  | 13,40                                                                               |  | 31600                                                                               |  |                                                                                     |  |     |  |
| 160408EN |  | 0,8                                                                               |  |                                                                                   |  | 13,40                                                                             |  | 11800                                                                             |  | 13,40                                                                               |  | 31800                                                                               |  | 13,40                                                                               |  | 218 |  |
| 160412EN |  | 1,2                                                                               |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 13,40                                                                               |  | 11800                                                                               |  | 13,40                                                                               |  | 220 |  |
| 220412EN |  | 1,2                                                                               |  | 18,09                                                                             |  | 73201                                                                             |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
| P        |  |                                                                                   |  | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  | ○   |  |
| M        |  |                                                                                   |  | ○                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  | ●   |  |
| K        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
| N        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
| S        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                   |  |                                                                                     |  |                                                                                     |  | ○   |  |
| H        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |
| O        |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |     |  |

## TNMG

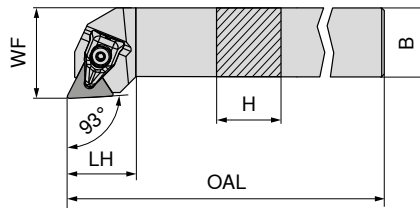
|          |  | NEW                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                       |  | NEW                                                                                   |  |                                                                                       |  |            |  |       |  |
|----------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|------------|--|-------|--|
|          |  | -M42                                                                                |  | -M60                                                                                |  | -M60                                                                                |  | -M60                                                                                  |  | -M70                                                                                  |  | -M34                                                                                  |  |            |  |       |  |
|          |  | CTCM130                                                                             |  | CTCM120                                                                             |  | CTPM125                                                                             |  | CTCM130                                                                               |  | CTCM130                                                                               |  | CTPX710                                                                               |  |            |  |       |  |
|          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |            |  |       |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |            |  |       |  |
|          |  | M                                                                                   |  | M                                                                                   |  | M                                                                                   |  | M                                                                                     |  | M                                                                                     |  | M                                                                                     |  |            |  |       |  |
|          |  | TNMG                                                                                |  | TNMG                                                                                |  | TNMG                                                                                |  | TNMG                                                                                  |  | TNMG                                                                                  |  | TNMG                                                                                  |  |            |  |       |  |
|          |  | 75 035 ...                                                                          |  | 75 021 ...                                                                          |  | 75 021 ...                                                                          |  | 75 021 ...                                                                            |  | 75 021 ...                                                                            |  | 75 040 ...                                                                            |  | 75 006 ... |  |       |  |
|          |  | EUR                                                                                 |  | EUR                                                                                 |  | EUR                                                                                 |  | EUR                                                                                   |  | EUR                                                                                   |  | EUR                                                                                   |  | EUR        |  |       |  |
|          |  | 1A/08                                                                               |  | 1A/08                                                                               |  | 1A/08                                                                               |  | 1A/08                                                                                 |  | 1A/08                                                                                 |  | 1A/08                                                                                 |  | 1A/08      |  |       |  |
| ISO      |  | RE                                                                                  |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  |       |  |
|          |  | mm                                                                                  |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  |       |  |
| 160404EN |  | 0,4                                                                                 |  |                                                                                     |  | 13,40                                                                               |  | 31600                                                                                 |  |                                                                                       |  |                                                                                       |  |            |  |       |  |
| 160408EN |  | 0,8                                                                                 |  |                                                                                     |  | 13,40                                                                               |  | 31800                                                                                 |  | 13,40                                                                                 |  | 11800                                                                                 |  | 13,40      |  | 218   |  |
| 160412EN |  | 1,2                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                       |  | 13,40                                                                                 |  | 12000                                                                                 |  | 13,40      |  | 220   |  |
| 220404EN |  | 0,4                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  | 19,11 |  |
| 220408EN |  | 0,8                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  | 19,11 |  |
| 220412EN |  | 1,2                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  |       |  |
| 220416EN |  | 1,6                                                                                 |  |                                                                                     |  |                                                                                     |  |                                                                                       |  | 18,09                                                                                 |  | 33200                                                                                 |  |            |  | 19,11 |  |
| P        |  |                                                                                     |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  | ○                                                                                     |  | ○                                                                                     |  | ○          |  | ●     |  |
| M        |  |                                                                                     |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  | ●          |  | ●     |  |
| K        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  |       |  |
| N        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  | ○     |  |
| S        |  |                                                                                     |  | ○                                                                                   |  |                                                                                     |  |                                                                                       |  | ○                                                                                     |  | ○                                                                                     |  |            |  | ●     |  |
| H        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  |       |  |
| O        |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |            |  |       |  |



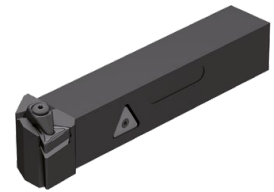
## MaxiLock-D – DTJN 93° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 591 ... |     | höger<br>70 590 ... |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24          |     | EUR<br>2A/24        |     |
| DTJN R/L 2020 K16 | 20      | 20      | 125       | 23       | 25       | 2                       | TNM. 1604 | 107,60                | 820 | 107,60              | 820 |
| DTJN R/L 2525 M16 | 25      | 25      | 150       | 24       | 32       | 2                       | TNM. 1604 | 111,30                | 825 | 111,30              | 825 |

### Reservdelar för artikel-nr.

|                         |              |       |     |          |           |       |     |           |              |      |     |              |      |     |
|-------------------------|--------------|-------|-----|----------|-----------|-------|-----|-----------|--------------|------|-----|--------------|------|-----|
| 70 590 820 / 70 591 820 | EUR<br>2A/28 | 30,48 | 823 | T09 - IP | EUR<br>Y7 | 14,50 | 126 | M3x7 - IP | EUR<br>2A/28 | 4,14 | 819 | EUR<br>2A/28 | 8,96 | 847 |
| 70 590 825 / 70 591 825 | EUR<br>2A/28 | 30,48 | 823 | T09 - IP | EUR<br>Y7 | 14,50 | 126 | M3x7 - IP | EUR<br>2A/28 | 4,14 | 819 | EUR<br>2A/28 | 8,96 | 847 |



X-klamp  
sortiment

70 950 ...

EUR  
2A/28

30,48

823



Skruvmejsel

80 950 ...

EUR  
Y7

14,50

126



Skärskruv

70 950 ...

EUR  
2A/28

4,14

819



HM-underläggs-  
platta-T

70 950 ...

EUR  
2A/28

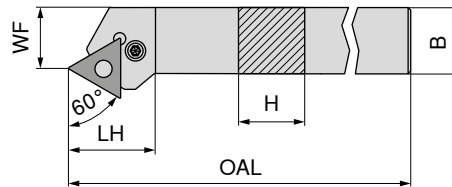
8,96

847

## MaxiLock-N – PTTN 60° – Hållare med hävarmslåsning

### Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 529 ... |     | höger<br>70 528 ... |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24          |     | EUR<br>2A/24        |     |
| PTTN R/L 2020 K16 | 20      | 20      | 125       | 25,9     | 17       | 3                       | TNM. 1604 | 107,60                | 020 | 107,60              | 020 |
| PTTN R/L 2525 M22 | 25      | 25      | 150       | 32,7     | 22       | 4                       | TNM. 2204 | 111,30                | 025 | 111,30              | 025 |

### Reservdelar för artikel-nr.

|                         |              |      |     |       |              |      |     |              |      |     |              |       |     |              |      |     |              |       |     |
|-------------------------|--------------|------|-----|-------|--------------|------|-----|--------------|------|-----|--------------|-------|-----|--------------|------|-----|--------------|-------|-----|
| 70 529 020 / 70 528 020 | EUR<br>2A/28 | 3,15 | 175 | SW2,5 | EUR<br>2A/28 | 2,27 | 197 | EUR<br>2A/28 | 1,57 | 191 | EUR<br>2A/28 | 16,08 | 185 | EUR<br>2A/28 | 4,12 | 208 | EUR<br>2A/28 | 8,96  | 225 |
| 70 529 025 / 70 528 025 | EUR<br>2A/28 | 3,15 | 176 | SW3   | EUR<br>2A/28 | 2,27 | 198 | EUR<br>2A/28 | 1,57 | 192 | EUR<br>2A/28 | 16,23 | 187 | EUR<br>2A/28 | 4,52 | 209 | EUR<br>2A/28 | 12,81 | 226 |



I-nyckel

70 950 ...

EUR  
2A/28

3,15

175



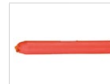
Rörstift

70 950 ...

EUR  
2A/28

2,27

197



Montagedorn

70 950 ...

EUR  
2A/28

1,57

191



Hävarm

70 950 ...

EUR  
2A/28

16,08

185



Låsskruv

70 950 ...

EUR  
2A/28

4,12

208



HM-underläggs-  
platta-T

70 950 ...

EUR  
2A/28

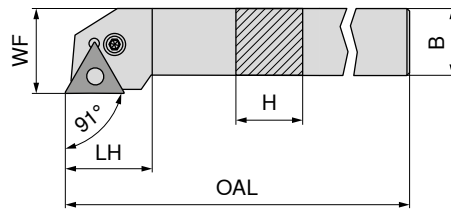
8,96

225

# MaxiLock-N – PTGN 91° – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insexnyckel



Bilderna visar högerutförande



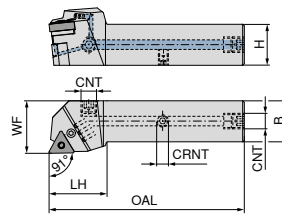
| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|-----|--------------|-----|
|                   |         |         |           |          |          |                         |           | 70 533 ...   |     | 70 532 ...   |     |
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24 |     | EUR<br>2A/24 |     |
| PTGN R/L 1616 H16 | 16      | 16      | 100       | 20       | 20       | 3                       | TNM. 1604 | 96,54        | 016 | 96,54        | 016 |
| PTGN R/L 2020 K16 | 20      | 20      | 125       | 20       | 25       | 3                       | TNM. 1604 | 107,60       | 020 | 107,60       | 020 |
| PTGN R/L 2525 M16 | 25      | 25      | 150       | 22       | 32       | 3                       | TNM. 1604 | 111,30       | 025 | 111,30       | 025 |
| PTGN R/L 3225 P16 | 32      | 25      | 170       | 22       | 32       | 3                       | TNM. 1604 | 119,40       | 032 | 119,40       | 032 |
| PTGN R/L 2525 M22 | 25      | 25      | 150       | 29       | 32       | 4                       | TNM. 2204 | 111,30       | 125 | 111,30       | 125 |
| PTGN R/L 3232 P22 | 32      | 32      | 170       | 29       | 40       | 4                       | TNM. 2204 | 150,30       | 132 | 150,30       | 132 |

| Reservdelar<br>för artikel-nr. | I-nyckel     |     | Rörstift     |     | Montagedorn  |     | Hävarm       |     | Låsskruv     |     | HM-underläggs-<br>platta-T |     |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|----------------------------|-----|
|                                | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...                 |     |
|                                | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28               |     |
| 70 532 016 / 70 533 016        | 3,15         | 175 | 2,27         | 197 | 1,57         | 191 | 16,08        | 185 | 4,12         | 208 | 8,96                       | 225 |
| 70 532 020 / 70 533 020        | 3,15         | 175 | 2,27         | 197 | 1,57         | 191 | 16,08        | 185 | 4,12         | 208 | 8,96                       | 225 |
| 70 532 025 / 70 533 025        | 3,15         | 175 | 2,27         | 197 | 1,57         | 191 | 16,08        | 185 | 4,12         | 208 | 8,96                       | 225 |
| 70 532 032 / 70 533 032        | 3,15         | 175 | 2,27         | 197 | 1,57         | 191 | 16,08        | 185 | 4,12         | 208 | 8,96                       | 225 |
| 70 532 125 / 70 533 125        | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 12,81                      | 226 |
| 70 532 132 / 70 533 132        | 3,15         | 176 | 2,27         | 198 | 1,57         | 192 | 16,23        | 187 | 4,52         | 209 | 12,81                      | 226 |

# MaxiLock-N – PTGN 91° DC – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



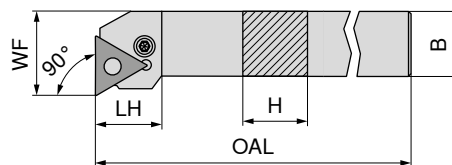
| ISO-beteckning         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | NEW vänster<br>70 598 ...<br>EUR 2A/24 | NEW höger<br>70 598 ...<br>EUR 2A/24 |
|------------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|----------------------------------------|--------------------------------------|
| PTGN R/L 2020 X16-T DC | 20      | 20      | 101       | 32       | 25       | M6   | G1/8" | 3                       | TNM. 1604 | 214,80 02000                           | 214,80 02001                         |
| PTGN R/L 2525 X16-T DC | 25      | 25      | 119       | 35       | 32       | M6   | G1/8" | 3                       | TNM. 1604 | 226,10 02500                           | 226,10 02501                         |
| PTGN R/L 3225 X16-T DC | 32      | 25      | 136       | 36       | 32       | M6   | G1/8" | 3                       | TNM. 1604 | 237,40 03200                           | 237,40 03201                         |
| PTGN R/L 2525 X22-T DC | 25      | 25      | 122       | 38       | 32       | M6   | G1/8" | 4                       | TNM. 2204 | 226,10 12500                           | 226,10 12501                         |
| PTGN R/L 3232 X22-T DC | 32      | 32      | 138       | 38       | 40       | M6   | G1/8" | 4                       | TNM. 2204 | 248,70 13200                           | 248,70 13201                         |

| Reservdelar<br>för artikel-nr. | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 |
|--------------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| 70 598 02001 / 70 598 02000    | 3,15 175                | 2,27 197                | 1,57 192                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                | 3,84 86700              |                         |                         |                         |
| 70 598 02501                   | 3,15 175                | 2,27 197                | 1,57 192                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                | 3,84 86700              |                         |                         |                         |
| 70 598 02500                   | 3,15 175                | 2,27 197                | 1,57 191                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                | 3,84 86700              |                         |                         |                         |
| 70 598 03201 / 70 598 03200    | 3,15 175                | 2,27 197                | 1,57 192                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                | 3,84 86700              |                         |                         |                         |
| 70 598 12501 / 70 598 12500    | 3,15 176                | 2,27 198                | 1,57 192                | 4,59 294                | 16,23 187               | 4,52 209                | 12,81 226               | 3,84 86700              |                         |                         |                         |
| 70 598 13201 / 70 598 13200    | 3,15 176                | 2,27 198                | 1,57 192                | 4,59 294                | 16,23 187               | 4,52 209                | 12,81 226               | 3,84 86700              |                         |                         |                         |

# MaxiLock-N – PTFN 90° – Hållare med hävarmslåsning

Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 535 ...<br>EUR 2A/24 | höger<br>70 534 ...<br>EUR 2A/24 |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|------------------------------------|----------------------------------|
| PTFN R/L 1616 H16 | 16      | 16      | 100       | 19,7     | 20       | 3                       | TNM. 1604 | 96,54 016                          | 96,54 016                        |
| PTFN R/L 2020 K16 | 20      | 20      | 125       | 20,2     | 25       | 3                       | TNM. 1604 | 107,60 020                         | 107,60 020                       |
| PTFN R/L 2525 M16 | 25      | 25      | 150       | 20,2     | 32       | 3                       | TNM. 1604 | 111,30 025                         | 111,30 025                       |
| PTFN R/L 2525 M22 | 25      | 25      | 150       | 25,2     | 32       | 4                       | TNM. 2204 | 111,30 125                         | 111,30 125                       |
| PTFN R/L 3225 P22 | 32      | 25      | 170       | 25,2     | 32       | 4                       | TNM. 2204 | 119,40 132                         | 119,40 132                       |

| Reservdelar<br>för artikel-nr. | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 | 70 950 ...<br>EUR 2A/28 |
|--------------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| 70 534 016 / 70 535 016        | 3,15 175                | 2,27 197                | 1,57 191                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                |                         |                         |
| 70 534 020 / 70 535 020        | 3,15 175                | 2,27 197                | 1,57 191                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                |                         |                         |
| 70 534 025 / 70 535 025        | 3,15 175                | 2,27 197                | 1,57 191                | 4,59 294                | 16,08 185               | 4,12 208                | 8,96 225                |                         |                         |
| 70 534 125 / 70 535 125        | 3,15 176                | 2,27 198                | 1,57 192                | 4,59 294                | 16,23 187               | 4,52 209                | 12,81 226               |                         |                         |
| 70 534 132 / 70 535 132        | 3,15 176                | 2,27 198                | 1,57 192                | 4,59 294                | 16,23 187               | 4,52 209                | 12,81 226               |                         |                         |

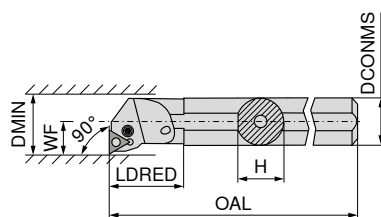
# MaxiLock-N – PTFN 90° – Svarvbom med hävarmslåsning

▲ A... = med kylkanal

▲ S... = utan kylkanal

## Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



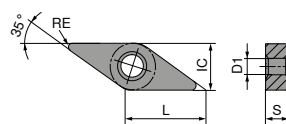
| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |       |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|--------------|-----|--------------|-------|
|                  |              |         |           |             |          |            |                         |           | 70 565 ...   |     | 70 564 ...   |       |
| S25T PTFN R 16   | 25           | 23      | 300       | 36          | 17       | 32         | 3                       | TNM. 1604 | EUR<br>2A/24 |     | EUR<br>2A/24 | 02500 |
| A25R PTFN R/L 16 | 25           | 23      | 200       | 36          | 17       | 32         | 3                       | TNM. 1604 | 281,10       | 225 | 281,10       | 225   |
| A32S PTFN R/L 16 | 32           | 30      | 250       | 50          | 22       | 40         | 3                       | TNM. 1604 | 290,60       | 232 | 290,60       | 232   |
| A40T PTFN R/L 22 | 40           | 38      | 300       | 60          | 27       | 50         | 4                       | TNM. 2204 | 323,80       | 240 | 323,80       | 240   |
| S50W PTFN R 22   | 50           | 47      | 450       | 35          | 35       | 63         | 4                       | TNM. 2204 |              |     | 400,70       | 050   |

## Reservdelar för artikel-nr.

|                         | I-nyckel     |          | Rörstift     |          | Montagedorn  |          | Hävarm       |           | Låsskruv     |          | HM-underläggs-platta-T |           |
|-------------------------|--------------|----------|--------------|----------|--------------|----------|--------------|-----------|--------------|----------|------------------------|-----------|
|                         | 70 950 ...   |          | 70 950 ...   |          | 70 950 ...   |          | 70 950 ...   |           | 70 950 ...   |          | 70 950 ...             |           |
| 70 564 02500            | EUR<br>2A/28 | 3,15 175 | EUR<br>2A/28 | 2,27 197 | EUR<br>2A/28 | 1,57 191 | EUR<br>2A/28 | 16,08 185 | EUR<br>2A/28 | 4,12 208 | EUR<br>2A/28           | 8,96 225  |
| 70 564 225 / 70 565 225 |              | 3,15 175 |              | 2,27 197 |              | 1,57 191 |              | 16,08 185 |              | 4,12 208 |                        | 8,96 225  |
| 70 564 232 / 70 565 232 |              | 3,15 175 |              | 2,27 197 |              | 1,57 191 |              | 16,08 185 |              | 4,12 208 |                        | 8,96 225  |
| 70 564 240 / 70 565 240 |              | 3,15 176 |              | 2,27 198 |              | 1,57 192 |              | 16,23 187 |              | 4,52 209 |                        | 12,81 226 |
| 70 564 050              |              | 3,15 176 |              | 2,27 198 |              | 1,57 192 |              | 16,23 187 |              | 4,52 209 |                        | 12,81 226 |

## VNMG

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| VNMG 1604.. | 16,6    | 4,76    | 3,81     | 9,52     |



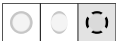
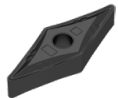
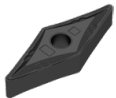
## VNMG

|          |          | NEW               |       | NEW               |       | NEW               |       | NEW               |       | NEW              |       | NEW              |       | NEW               |       |
|----------|----------|-------------------|-------|-------------------|-------|-------------------|-------|-------------------|-------|------------------|-------|------------------|-------|-------------------|-------|
|          |          | -F40<br>CTCP125-P |       | -F50<br>CTCP115-P |       | -F50<br>CTCP125-P |       | -F50<br>CTCP135-P |       | -XU<br>CTCP115-P |       | -XU<br>CTCP125-P |       | -M40<br>CTCP125-P |       |
|          |          | DRAGONSKIN        |       | DRAGONSKIN        |       | DRAGONSKIN        |       | DRAGONSKIN        |       | DRAGONSKIN       |       | DRAGONSKIN       |       | DRAGONSKIN        |       |
|          |          |                   |       |                   |       |                   |       |                   |       |                  |       |                  |       |                   |       |
|          |          | F<br>VNMG         |       | F<br>VNMG         |       | F<br>VNMG         |       | F<br>VNMG         |       | M<br>VNMG        |       | M<br>VNMG        |       | M<br>VNMG         |       |
|          |          | 76 000 ...        |       | 76 156 ...        |       | 76 156 ...        |       | 76 156 ...        |       | 76 294 ...       |       | 76 294 ...       |       | 76 001 ...        |       |
| ISO      | RE<br>mm | EUR<br>1A/08      |       | EUR<br>1A/08      |       | EUR<br>1A/08      |       | EUR<br>1A/08      |       | EUR<br>1A/08     |       | EUR<br>1A/08     |       | EUR<br>1A/08      |       |
| 160404EN | 0,4      | 27,06             | 51601 | 27,06             | 31601 | 27,06             | 51601 | 27,06             | 71601 | 26,99            | 31601 | 26,99            | 51601 | 27,06             | 51601 |
| 160408EN | 0,8      | 27,06             | 51801 | 27,06             | 31801 | 27,06             | 51801 | 27,06             | 71801 | 26,99            | 31801 | 26,99            | 51801 | 27,06             | 51801 |
| P        |          |                   | ●     |                   | ●     |                   | ●     |                   | ●     |                  | ●     |                  | ●     |                   | ●     |
| M        |          |                   |       |                   |       |                   |       |                   | ○     |                  |       |                  |       |                   |       |
| K        |          |                   | ○     |                   | ○     |                   | ○     |                   |       |                  | ○     |                  | ○     |                   | ○     |
| N        |          |                   |       |                   |       |                   |       |                   |       |                  |       |                  |       |                   |       |
| S        |          |                   |       |                   |       |                   |       |                   |       |                  |       |                  |       |                   |       |
| H        |          |                   |       |                   |       |                   |       |                   |       |                  |       |                  |       |                   |       |
| O        |          |                   |       |                   |       |                   |       |                   |       |                  |       |                  |       |                   |       |

## VNMG

|          |          | NEW             |  | NEW             |  | NEW               |  |                   |  |                 |  |                 |  |                 |  |
|----------|----------|-----------------|--|-----------------|--|-------------------|--|-------------------|--|-----------------|--|-----------------|--|-----------------|--|
|          |          | -M50<br>CTCK110 |  | -M50<br>CTCK120 |  | -M50<br>CTCP115-P |  | -M50<br>CTCP125-P |  | -F30<br>CTCM120 |  | -F30<br>CTPM125 |  | -F30<br>CTCM130 |  |
|          |          | DRAGONSKIN      |  | DRAGONSKIN      |  | DRAGONSKIN        |  | DRAGONSKIN        |  | DRAGONSKIN      |  | DRAGONSKIN      |  | DRAGONSKIN      |  |
|          |          |                 |  |                 |  |                   |  |                   |  |                 |  |                 |  |                 |  |
|          |          | M<br>VNMG       |  | M<br>VNMG       |  | M<br>VNMG         |  | M<br>VNMG         |  | F<br>VNMG       |  | F<br>VNMG       |  | F<br>VNMG       |  |
|          |          | 70 190 ...      |  | 70 131 ...      |  | 76 131 ...        |  | 76 131 ...        |  | 75 022 ...      |  | 75 022 ...      |  | 75 022 ...      |  |
| ISO      | RE<br>mm | EUR<br>1A/08    |  | EUR<br>1A/08    |  | EUR<br>1A/08      |  | EUR<br>1A/08      |  | EUR<br>1A/08    |  | EUR<br>1A/08    |  | EUR<br>1A/08    |  |
| 160404EN | 0,4      |                 |  |                 |  | 27,06 31601       |  | 27,06 51601       |  | 27,06 11600     |  | 27,06 216       |  | 27,06 31600     |  |
| 160408EN | 0,8      |                 |  | 27,06 518       |  | 27,06 31801       |  | 27,06 51801       |  | 27,06 11800     |  | 27,06 218       |  | 27,06 31800     |  |
| 160412EN | 1,2      | 27,06 01200     |  | 27,06 520       |  | 27,06 32001       |  | 27,06 52001       |  |                 |  |                 |  |                 |  |
| P        |          | ○               |  | ○               |  | ●                 |  | ●                 |  | ○               |  | ○               |  | ○               |  |
| M        |          |                 |  |                 |  |                   |  |                   |  | ●               |  | ●               |  | ●               |  |
| K        |          | ●               |  | ●               |  | ○                 |  | ○                 |  |                 |  |                 |  |                 |  |
| N        |          |                 |  |                 |  |                   |  |                   |  |                 |  |                 |  |                 |  |
| S        |          |                 |  |                 |  |                   |  |                   |  |                 |  |                 |  | ○               |  |
| H        |          |                 |  |                 |  |                   |  |                   |  |                 |  |                 |  |                 |  |
| O        |          |                 |  |                 |  |                   |  |                   |  |                 |  |                 |  |                 |  |

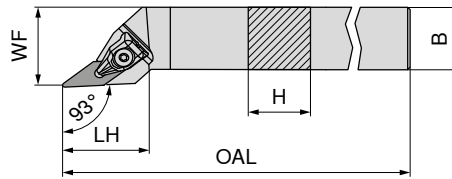
VNMG

|          |          | -M30<br>CTCM120                                                                   |  | -M30<br>CTPM125                                                                     |  | -M30<br>CTCM130                                                                     |  | -M34<br>CTPX710                                                                     |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          | M<br>VNMG                                                                         |  | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  | M<br>VNMG                                                                           |  |
|          |          | 75 023 ...                                                                        |  | 75 023 ...                                                                          |  | 75 023 ...                                                                          |  | 75 009 ...                                                                          |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  |
| 160404EN | 0,4      |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 160408EN | 0,8      | 27,06 11800                                                                       |  | 27,06 218                                                                           |  | 27,06 31800                                                                         |  | 25,73 61600                                                                         |  |
| 160412EN | 1,2      |                                                                                   |  |                                                                                     |  |                                                                                     |  | 25,73 61800                                                                         |  |
|          |          | 25,73 62000                                                                       |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| P        |          | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  |
| M        |          | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |
| S        |          |                                                                                   |  |                                                                                     |  | ○                                                                                   |  | ●                                                                                   |  |
| H        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

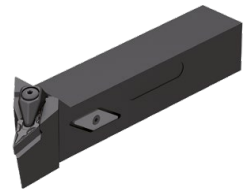
## MaxiLock-D – DVJN 93° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster                |     | höger                  |     |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|------------------------|-----|------------------------|-----|
|                   |         |         |           |          |          |                         |           | 70 503 ...             |     | 70 502 ...             |     |
| DVJN R/L 2020 K16 | 20      | 20      | 125       | 39       | 25       | 2                       | VN.. 1604 | EUR<br>2A/24<br>123,80 | 620 | EUR<br>2A/24<br>123,80 | 620 |
| DVJN R/L 2525 M16 | 25      | 25      | 150       | 39       | 32       | 2                       | VN.. 1604 | 131,30                 | 725 | 131,30                 | 725 |

### Reservdelar för artikel-nr.

|  | 70 502 620 / 70 503 620 | 70 502 725 / 70 503 725 |     |          |       |     |           |      |     |      |     |
|--|-------------------------|-------------------------|-----|----------|-------|-----|-----------|------|-----|------|-----|
|  | 36,37                   | 36,37                   | 835 | T09 - IP | 14,50 | 126 | M3x7 - IP | 4,14 | 819 | 7,22 | 806 |
|  |                         |                         |     | T09 - IP | 14,50 | 126 | M3x7 - IP | 4,14 | 819 | 7,22 | 806 |

X-klamp  
sortiment

70 950 ...

EUR  
2A/28

Skruvmejsel

80 950 ...

EUR  
Y7

Skärskruv

70 950 ...

EUR  
2A/28HM underläggs-  
platta V

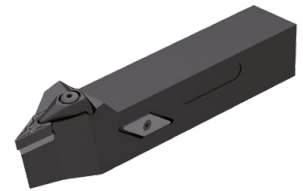
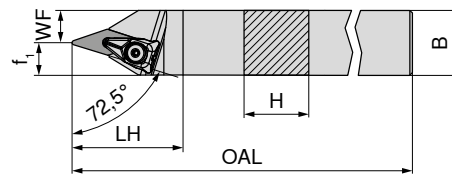
70 950 ...

EUR  
2A/28

## MaxiLock-D – DVVN 72,5° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



neutral

70 506 ...

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | f <sub>1</sub><br>mm | Åtdragningsmoment<br>Nm | Vändskär  | neutral                |     |
|-----------------|---------|---------|-----------|----------|----------|----------------------|-------------------------|-----------|------------------------|-----|
|                 |         |         |           |          |          |                      |                         |           | 70 506 ...             |     |
| DVVN N 2020 K16 | 20      | 20      | 125       | 43       | 7,5      | 12,5                 | 2                       | VN.. 1604 | EUR<br>2A/24<br>123,80 | 620 |
| DVVN N 2525 M16 | 25      | 25      | 150       | 43       | 12,5     | 12,5                 | 2                       | VN.. 1604 | 131,30                 | 625 |

X-klamp  
sortiment

70 950 ...

EUR  
2A/28

Skruvmejsel

80 950 ...

EUR  
Y7

Skärskruv

70 950 ...

EUR  
2A/28HM underläggs-  
platta V

70 950 ...

EUR  
2A/28

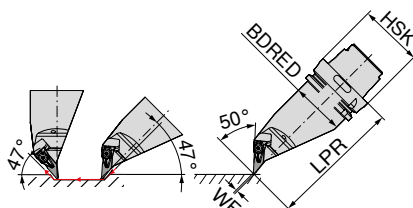
### Reservdelar för artikel-nr.

|  | 70 506 620 | 70 506 625 |     |          |       |     |           |      |     |      |     |
|--|------------|------------|-----|----------|-------|-----|-----------|------|-----|------|-----|
|  | 36,37      | 36,37      | 835 | T09 - IP | 14,50 | 126 | M3x7 - IP | 4,14 | 819 | 7,22 | 806 |
|  |            |            |     | T09 - IP | 14,50 | 126 | M3x7 - IP | 4,14 | 819 | 7,22 | 806 |

## MaxiLock-D – DVMN 50° – Hållare med spänklamp

## Leveransinnehåll:

klämhållare med Torxnyckel



vänster

74 525 ...

| ISO-beteckning     | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | EUR    |     |
|--------------------|------------|-----------|-------------|----------|-------------------------|-----------|--------|-----|
| HSK T63 DVMN L 16  | HSK-T 63   | 130       | 53          | 0        | 2                       | VN.. 1604 | 461,80 | 516 |
| HSK T100 DVMN L 16 | HSK-T 100  | 160       | 88          | 0        | 2                       | VN.. 1604 | 566,50 | 716 |

X-klamp  
sortiment

70 950 ...

EUR  
2A/28

Skruvmejsel

80 950 ...

EUR  
Y7

Skärskruv

70 950 ...

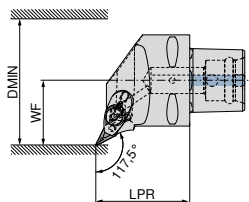
EUR  
2A/28HM underläggs-  
platta V

70 950 ...

EUR  
2A/28Reservdelar  
för artikel-nr.

|            |       |     |          |       |     |           |      |     |      |     |
|------------|-------|-----|----------|-------|-----|-----------|------|-----|------|-----|
| 74 525 516 | 36,37 | 835 | T09 - IP | 14,50 | 126 | M3x7 - IP | 4,14 | 819 | 7,22 | 806 |
| 74 525 716 | 36,37 | 835 | T09 - IP | 14,50 | 126 | M3x7 - IP | 4,14 | 819 | 7,22 | 806 |

## MaxiLock-D – DVPN 117,5° – Hållare med spänklamp



Bilden visar högerutförande



vänster

84 673 ...

EUR  
Y8

höger

84 672 ...

EUR  
Y8

| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | EUR    |       | EUR    |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|--------|-------|--------|-------|
| PSC40 DVPN R/L 50050-16 | PSC 40     | 50        | 27       | 50         | 10                      | VN.. 1604 | 303,70 | 01695 | 303,70 | 01695 |
| PSC50 DVPN R/L 65060-16 | PSC 50     | 60        | 35       | 65         | 10                      | VN.. 1604 | 341,60 | 01694 | 341,60 | 01694 |
| PSC63 DVPN R/L 80065-16 | PSC 63     | 65        | 45       | 80         | 10                      | VN.. 1604 | 373,20 | 01693 | 373,20 | 01693 |



Låsskruv

84 950 ...

EUR  
Y8

Spänklämma

84 950 ...

EUR  
Y8

Ringmunstycke

84 950 ...

EUR  
Y8

Skärskruv

84 950 ...

EUR  
Y8HM underläggs-  
platta V

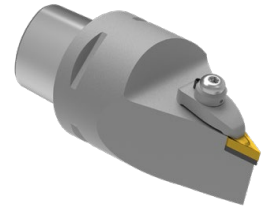
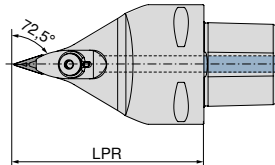
84 950 ...

EUR  
Y8Reservdelar  
för artikel-nr.

|                             |           |       |       |       |       |      |       |      |       |       |       |
|-----------------------------|-----------|-------|-------|-------|-------|------|-------|------|-------|-------|-------|
| 84 672 01695 / 84 673 01695 | M6X28 SW4 | 25,14 | 28300 | 29,78 | 28500 | 9,59 | 28400 | 3,92 | 27600 | 30,22 | 28000 |
| 84 672 01694 / 84 673 01694 | M6X28 SW4 | 25,14 | 28300 | 29,78 | 28500 | 9,59 | 28400 | 3,92 | 27600 | 30,22 | 28000 |
| 84 672 01693 / 84 673 01693 | M6X28 SW4 | 25,14 | 28300 | 29,78 | 28500 | 9,59 | 28400 | 3,92 | 27600 | 30,22 | 28000 |



## MaxiLock-D – DVVN 72,5° – Hållare med spänklamp



neutral

84 679 ...

EUR  
Y8

| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|----------------------|------------|-----------|-------------------------|-----------|
| PSC63 DVVN N 0100-16 | PSC 63     | 100       | 10                      | VN.. 1604 |
| PSC63 DVVN N 0130-16 | PSC 63     | 130       | 10                      | VN.. 1604 |

373,20 01693  
373,20 11693

Låsskruv

84 950 ...

EUR  
Y8

Spänklämma

84 950 ...

EUR  
Y8

Ringmunstycke

84 950 ...

EUR  
Y8

Skärskruv

84 950 ...

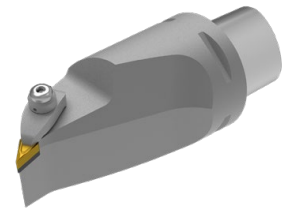
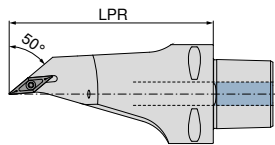
EUR  
Y8HM underläggs-  
platta V

84 950 ...

EUR  
Y8Reservdelar  
för artikel-nr.

|              |           |       |       |       |       |      |       |      |       |       |       |
|--------------|-----------|-------|-------|-------|-------|------|-------|------|-------|-------|-------|
| 84 679 01693 | M6X28 SW4 | 25,14 | 28300 | 29,78 | 28500 | 9,59 | 28400 | 3,92 | 27600 | 30,22 | 28000 |
| 84 679 11693 | M6X28 SW4 | 25,14 | 28300 | 29,78 | 28500 | 9,59 | 28400 | 3,92 | 27600 | 30,22 | 28000 |

## MaxiLock-D – DVMN 50° – Hållare med spänklamp



neutral

84 682 ...

EUR  
Y8

| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|----------------------|------------|-----------|-------------------------|-----------|
| PSC63 DVMN L 0130-16 | PSC 63     | 130       | 10                      | VN.. 1604 |

433,70 01693



Låsskruv

84 950 ...

EUR  
Y8

Spänklämma

84 950 ...

EUR  
Y8

Ringmunstycke

84 950 ...

EUR  
Y8

Skärskruv

84 950 ...

EUR  
Y8HM underläggs-  
platta V

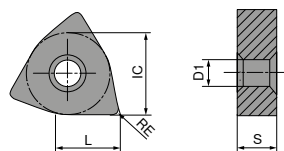
84 950 ...

EUR  
Y8Reservdelar  
för artikel-nr.

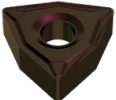
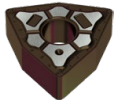
|              |           |       |       |       |       |      |       |      |       |       |       |
|--------------|-----------|-------|-------|-------|-------|------|-------|------|-------|-------|-------|
| 84 682 01693 | M6X28 SW4 | 25,14 | 28300 | 29,78 | 28600 | 9,59 | 28400 | 3,92 | 27600 | 30,22 | 28000 |
|--------------|-----------|-------|-------|-------|-------|------|-------|------|-------|-------|-------|

## WNMG / WNMA

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| WNMG 0604.. | 6,5     | 4,76    | 3,81     | 9,52     |
| WNM. 0804.. | 8,6     | 4,76    | 5,16     | 12,70    |



## WNMG

|          |          | NEW                                                                               |                                                                                   | NEW                                                                               |                                                                                   | NEW                                                                                 |                                                                                     | NEW                                                                                 |              | NEW          |       |       |       |
|----------|----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------|--------------|-------|-------|-------|
|          |          | -CF20<br>CTEP110                                                                  | -TFQ<br>CTEP110                                                                   | -F50<br>CTCP115-P                                                                 | -F50<br>CTCP125-P                                                                 | -F50<br>CTCP135-P                                                                   | -TFQ<br>CTCP115-P                                                                   | -TFQ<br>CTCP125-P                                                                   |              |              |       |       |       |
|          |          | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |              |              |       |       |       |
|          |          |  |  |  |  |    |    |    |              |              |       |       |       |
|          |          |  |  |  |  |  |  |  |              |              |       |       |       |
|          |          | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                   | F                                                                                   | F                                                                                   |              |              |       |       |       |
|          |          | CERMET                                                                            | CERMET                                                                            | WNMG                                                                              | WNMG                                                                              | WNMG                                                                                | WNMG                                                                                | WNMG                                                                                |              |              |       |       |       |
|          |          | 76 171 ...                                                                        | 76 177 ...                                                                        | 76 157 ...                                                                        | 76 157 ...                                                                        | 76 157 ...                                                                          | 76 177 ...                                                                          | 76 177 ...                                                                          |              |              |       |       |       |
| ISO      | RE<br>mm | EUR<br>1A/78                                                                      | EUR<br>1A/78                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08 | EUR<br>1A/08 |       |       |       |
| 060404EN | 0,4      | 12,73                                                                             | 004                                                                               | 13,08                                                                             | 30401                                                                             | 13,08                                                                               | 50401                                                                               | 13,08                                                                               | 70401        | 15,14        | 30401 | 15,14 | 51401 |
| 060408EN | 0,8      | 12,73                                                                             | 006                                                                               | 13,08                                                                             | 30601                                                                             | 13,08                                                                               | 50601                                                                               | 13,08                                                                               | 70601        | 15,14        | 30601 | 15,14 | 50601 |
| 080404EN | 0,4      |                                                                                   |                                                                                   | 16,47                                                                             | 31601                                                                             | 16,47                                                                               | 51601                                                                               | 16,47                                                                               | 71601        |              |       |       |       |
| 080408EN | 0,8      | 16,47                                                                             | 018                                                                               | 18,95                                                                             | 31801                                                                             | 16,47                                                                               | 51801                                                                               | 16,47                                                                               | 71801        | 18,95        | 31801 | 18,95 | 51801 |
| 080412EN | 1,2      |                                                                                   |                                                                                   | 16,47                                                                             | 32001                                                                             | 16,47                                                                               | 52001                                                                               | 16,47                                                                               | 72001        | 18,95        | 32001 | 18,95 | 52001 |
| P        |          | ●                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                   | ●                                                                                   | ●                                                                                   | ●            | ●            | ●     | ●     | ●     |
| M        |          | ○                                                                                 | ○                                                                                 |                                                                                   |                                                                                   |                                                                                     |                                                                                     | ○                                                                                   |              |              |       |       |       |
| K        |          | ○                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                   | ○                                                                                   |                                                                                     |              | ○            |       | ○     | ○     |
| N        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |       |       |       |
| S        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |       |       |       |
| H        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |       |       |       |
| O        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |              |              |       |       |       |

## WNMG

|          |          | NEW              |  | NEW              |  | NEW             |  | NEW             |  | NEW               |  | NEW               |  |                   |  |
|----------|----------|------------------|--|------------------|--|-----------------|--|-----------------|--|-------------------|--|-------------------|--|-------------------|--|
|          |          | -XU<br>CTCP115-P |  | -XU<br>CTCP125-P |  | -M50<br>CTCK110 |  | -M50<br>CTCK120 |  | -M50<br>CTCP115-P |  | -M50<br>CTCP125-P |  | -M50<br>CTCP135-P |  |
|          |          | DRAGONSKIN       |  | DRAGONSKIN       |  | DRAGONSKIN      |  | DRAGONSKIN      |  | DRAGONSKIN        |  | DRAGONSKIN        |  | DRAGONSKIN        |  |
|          |          |                  |  |                  |  |                 |  |                 |  |                   |  |                   |  |                   |  |
|          |          | M<br>WNMG        |  | M<br>WNMG        |  | M<br>WNMG       |  | M<br>WNMG       |  | M<br>WNMG         |  | M<br>WNMG         |  | M<br>WNMG         |  |
|          |          | 76 295 ...       |  | 76 295 ...       |  | 70 139 ...      |  | 70 139 ...      |  | 76 139 ...        |  | 76 139 ...        |  | 76 139 ...        |  |
| ISO      | RE<br>mm | EUR<br>1A/08     |  | EUR<br>1A/08     |  | EUR<br>1A/08    |  | EUR<br>1A/08    |  | EUR<br>1A/08      |  | EUR<br>1A/08      |  | EUR<br>1A/08      |  |
| 060404EN | 0,4      |                  |  |                  |  |                 |  |                 |  | 13,08 30401       |  | 13,08 50401       |  | 13,08 70401       |  |
| 060408EN | 0,8      |                  |  |                  |  |                 |  |                 |  | 13,08 30601       |  | 13,08 50601       |  | 13,08 70601       |  |
| 060412EN | 1,2      |                  |  |                  |  |                 |  |                 |  | 13,08 30801       |  | 13,08 50801       |  | 13,08 70801       |  |
| 080404EN | 0,4      | 16,49 31601      |  | 16,49 51601      |  |                 |  |                 |  | 16,47 31601       |  | 16,47 51601       |  | 16,47 71601       |  |
| 080408EN | 0,8      | 16,49 31801      |  | 16,49 51801      |  | 16,47 018       |  | 16,47 518       |  | 16,47 31801       |  | 16,47 51801       |  | 16,47 71801       |  |
| 080412EN | 1,2      | 16,49 32001      |  | 16,49 52001      |  | 16,47 020       |  | 16,47 520       |  | 16,47 32001       |  | 16,47 52001       |  | 16,47 72001       |  |
| 080416EN | 1,6      |                  |  |                  |  |                 |  |                 |  | 16,47 32201       |  | 16,47 52201       |  | 16,47 72201       |  |
| P        |          | ●                |  | ●                |  | ○               |  | ○               |  | ●                 |  | ●                 |  | ●                 |  |
| M        |          |                  |  |                  |  |                 |  |                 |  |                   |  |                   |  | ○                 |  |
| K        |          | ○                |  | ○                |  | ●               |  | ●               |  | ○                 |  | ○                 |  |                   |  |
| N        |          |                  |  |                  |  |                 |  |                 |  |                   |  |                   |  |                   |  |
| S        |          |                  |  |                  |  |                 |  |                 |  |                   |  |                   |  |                   |  |
| H        |          |                  |  |                  |  |                 |  |                 |  |                   |  |                   |  |                   |  |
| O        |          |                  |  |                  |  |                 |  |                 |  |                   |  |                   |  |                   |  |

## WNMG

|          |          | NEW               |       | NEW               |       | NEW             |     | NEW             |     | NEW               |       | NEW               |       |                   |       |
|----------|----------|-------------------|-------|-------------------|-------|-----------------|-----|-----------------|-----|-------------------|-------|-------------------|-------|-------------------|-------|
|          |          | -TMQ<br>CTCP115-P |       | -TMQ<br>CTCP125-P |       | -M70<br>CTCK110 |     | -M70<br>CTCK120 |     | -M70<br>CTCP115-P |       | -M70<br>CTCP125-P |       | -M70<br>CTCP135-P |       |
|          |          | DRAGONSKIN        |       | DRAGONSKIN        |       | DRAGONSKIN      |     | DRAGONSKIN      |     | DRAGONSKIN        |       | DRAGONSKIN        |       | DRAGONSKIN        |       |
|          |          |                   |       |                   |       |                 |     |                 |     |                   |       |                   |       |                   |       |
|          |          | M                 |       | M                 |       | M               |     | M               |     | M                 |       | M                 |       | M                 |       |
|          |          | WNMG              |       | WNMG              |       | WNMG            |     | WNMG            |     | WNMG              |       | WNMG              |       | WNMG              |       |
|          |          | 76 198 ...        |       | 76 198 ...        |       | 70 273 ...      |     | 70 273 ...      |     | 76 273 ...        |       | 76 273 ...        |       | 76 273 ...        |       |
| ISO      | RE<br>mm | EUR<br>1A/08      |       | EUR<br>1A/08      |       | EUR<br>1A/08    |     | EUR<br>1A/08    |     | EUR<br>1A/08      |       | EUR<br>1A/08      |       | EUR<br>1A/08      |       |
| 060408EN | 0,8      |                   |       |                   |       |                 |     |                 |     | 13,08             | 30601 | 13,08             | 50601 | 13,08             | 70601 |
| 060412EN | 1,2      |                   |       |                   |       |                 |     |                 |     | 13,08             | 30801 | 13,08             | 50801 | 13,08             | 70801 |
| 080408EN | 0,8      | 18,95             | 31801 | 18,95             | 51801 | 16,47           | 018 | 16,47           | 518 | 16,47             | 31801 | 16,47             | 51801 | 16,47             | 71801 |
| 080412EN | 1,2      | 18,95             | 32001 | 18,95             | 52001 | 16,47           | 020 | 16,47           | 520 | 16,47             | 32001 | 16,47             | 52001 | 16,47             | 72001 |
| 080416EN | 1,6      |                   |       |                   |       | 16,47           | 022 | 16,47           | 522 | 16,47             | 32201 | 16,47             | 52201 | 16,47             | 72201 |
| P        |          |                   | ●     |                   | ●     |                 | ○   |                 | ○   |                   | ●     |                   | ●     |                   | ●     |
| M        |          |                   |       |                   |       |                 |     |                 |     |                   |       |                   |       |                   | ○     |
| K        |          |                   | ○     |                   | ○     |                 | ●   |                 | ●   |                   | ○     |                   | ○     |                   |       |
| N        |          |                   |       |                   |       |                 |     |                 |     |                   |       |                   |       |                   |       |
| S        |          |                   |       |                   |       |                 |     |                 |     |                   |       |                   |       |                   |       |
| H        |          |                   |       |                   |       |                 |     |                 |     |                   |       |                   |       |                   |       |
| Q        |          |                   |       |                   |       |                 |     |                 |     |                   |       |                   |       |                   |       |

## WNMA / WNMG

| ISO      | RE<br>mm | CTCK110 | CTCK120 | -F30<br>CTCM120 | -F30<br>CTPM125 | -F30<br>CTCM130 |
|----------|----------|---------|---------|-----------------|-----------------|-----------------|
| 060404EN | 0,4      |         |         |                 |                 |                 |
| 060408EN | 0,8      |         |         |                 |                 |                 |
| 080404EN | 0,4      |         |         |                 |                 |                 |
| 080408EN | 0,8      |         |         |                 |                 |                 |
| 080412EN | 1,2      |         |         |                 |                 |                 |
| 080416EN | 1,6      |         |         |                 |                 |                 |
| P        |          |         |         |                 |                 |                 |
| M        |          |         |         |                 |                 |                 |
| K        |          |         |         |                 |                 |                 |
| N        |          |         |         |                 |                 |                 |
| S        |          |         |         |                 |                 |                 |
| H        |          |         |         |                 |                 |                 |
| O        |          |         |         |                 |                 |                 |

## WNMG

|          |     | -M30<br>CTCM120 | -M30<br>CTPM125 | -M30<br>CTCM130 | <b>NEW</b><br>-M42<br>CTCM130 | -M60<br>CTCM120 | -M60<br>CTPM125 | -M60<br>CTCM130 |
|----------|-----|-----------------|-----------------|-----------------|-------------------------------|-----------------|-----------------|-----------------|
|          |     | DRAGONSKIN      | DRAGONSKIN      | DRAGONSKIN      | DRAGONSKIN                    | DRAGONSKIN      | DRAGONSKIN      | DRAGONSKIN      |
|          |     |                 |                 |                 |                               |                 |                 |                 |
|          |     |                 |                 |                 |                               |                 |                 |                 |
|          |     | M               | M               | M               | M                             | M               | M               | M               |
|          |     | WNMG            | WNMG            | WNMG            | WNMG                          | WNMG            | WNMG            | WNMG            |
|          |     | 75 025 ...      | 75 025 ...      | 75 025 ...      | 75 036 ...                    | 75 026 ...      | 75 026 ...      | 75 026 ...      |
| ISO      | RE  | EUR             | EUR             | EUR             | EUR                           | EUR             | EUR             | EUR             |
|          | mm  | 1A/08           | 1A/08           | 1A/08           | 1A/08                         | 1A/08           | 1A/08           | 1A/08           |
| 060404EN | 0,4 |                 |                 |                 | 13,08 30400                   |                 |                 |                 |
| 060408EN | 0,8 | 13,08 10600     | 13,08 206       | 13,08 30600     | 13,08 30600                   | 13,08 10600     | 13,08 206       | 13,08 30600     |
| 060412EN | 1,2 | 13,08 10800     | 13,08 208       | 13,08 30800     |                               | 13,08 10800     | 13,08 208       | 13,08 30800     |
| 080404EN | 0,4 |                 |                 |                 | 16,47 31600                   |                 |                 |                 |
| 080408EN | 0,8 | 16,47 11800     | 16,47 218       | 16,47 31800     | 16,47 31800                   | 16,47 11800     | 16,47 218       | 16,47 31800     |
| 080412EN | 1,2 | 16,47 12000     | 16,47 220       | 16,47 32000     | 16,47 32000                   | 16,47 12000     | 16,47 220       | 16,47 32000     |
| P        |     | ○               | ○               | ○               | ○                             | ○               | ○               | ○               |
| M        |     | ●               | ●               | ●               | ●                             | ●               | ●               | ●               |
| K        |     |                 |                 |                 |                               |                 |                 |                 |
| N        |     |                 |                 |                 |                               |                 |                 |                 |
| S        |     |                 |                 | ○               | ○                             |                 |                 | ○               |
| H        |     |                 |                 |                 |                               |                 |                 |                 |
| O        |     |                 |                 |                 |                               |                 |                 |                 |

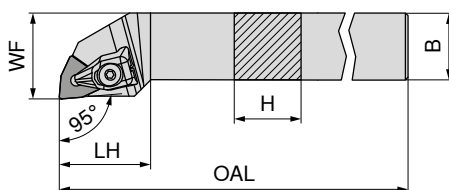
WNMG

|          |          | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -M70<br>CTCM130                                                                     |       | -F34<br>CTPX710                                                                     |       | -M34<br>CTPX710                                                                     |       |
|          |          | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       | DRAGONSkin                                                                          |       |
|          |          |  |       |  |       |  |       |
|          |          | M<br>WNMG                                                                           |       | F<br>WNMG                                                                           |       | M<br>WNMG                                                                           |       |
|          |          | 75 041 ...                                                                          |       | 75 313 ...                                                                          |       | 75 008 ...                                                                          |       |
|          |          | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       |
| ISO      | RE<br>mm |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 060408EN | 0,8      | 13,08                                                                               | 30600 |                                                                                     |       |                                                                                     |       |
| 080408EN | 0,8      | 16,47                                                                               | 31800 | 16,76                                                                               | 61800 | 17,20                                                                               | 61800 |
| 080412EN | 1,2      | 16,47                                                                               | 32000 |                                                                                     |       | 17,20                                                                               | 62000 |
| P        |          |                                                                                     | ○     |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |
| K        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N        |          |                                                                                     |       |                                                                                     | ○     |                                                                                     | ○     |
| S        |          |                                                                                     | ○     |                                                                                     | ●     |                                                                                     | ●     |
| H        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |

## MaxiLock-D – DWLN 95° – Hållare med spännklamp

### Leveransinnehåll:

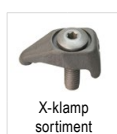
klämhållare med Torxnyckel



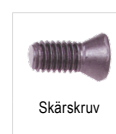
Bilderna visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 543 ...<br>EUR<br>2A/24 | höger<br>70 542 ...<br>EUR<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| DWLN R/L 1616 H06 | 16      | 16      | 100       | 25       | 20       | 2                       | WN.. 0604 | 96,54 716                             | 96,54 716                           |
| DWLN R/L 2020 K06 | 20      | 20      | 125       | 27       | 25       | 2                       | WN.. 0604 | 107,60 720                            | 107,60 720                          |
| DWLN R/L 2525 M06 | 25      | 25      | 150       | 27       | 32       | 2                       | WN.. 0604 | 111,30 725                            | 111,30 725                          |
| DWLN R/L 2020 K08 | 20      | 20      | 125       | 34       | 25       | 4                       | WN.. 0804 | 107,60 620                            | 107,60 620                          |
| DWLN R/L 2525 M08 | 25      | 25      | 150       | 34       | 32       | 4                       | WN.. 0804 | 111,30 625                            | 111,30 625                          |

X-klamp  
sortiment

Skruvmejsel



Skärskruv

HM-underläggs-  
platta-V

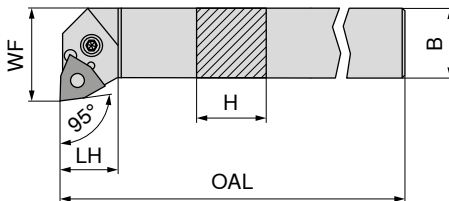
### Reservdelar för artikel-nr.

|                         |       |     |          |       |     |              |      |     |       |     |
|-------------------------|-------|-----|----------|-------|-----|--------------|------|-----|-------|-----|
| 70 543 716 / 70 542 716 | 30,48 | 823 | T09 - IP | 14,50 | 126 | M3x7 - IP    | 4,14 | 819 | 4,38  | 807 |
| 70 543 720 / 70 542 720 | 30,48 | 823 | T09 - IP | 14,50 | 126 | M3x7 - IP    | 4,14 | 819 | 4,38  | 807 |
| 70 543 725 / 70 542 725 | 30,48 | 823 | T09 - IP | 14,50 | 126 | M3x7 - IP    | 4,14 | 819 | 4,38  | 807 |
| 70 543 620 / 70 542 620 | 30,06 | 824 | T15 - IP | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 | 12,81 | 812 |
| 70 543 625 / 70 542 625 | 30,06 | 824 | T15 - IP | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 | 12,81 | 812 |

## MaxiLock-N – PWLN 95° – Hållare med hävarmslåsning

### Leveransinnehåll:

Hållare med insexnyckel



Bilderna visar högerutförande

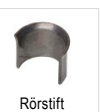


| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 543 ...<br>EUR<br>2A/24 | höger<br>70 542 ...<br>EUR<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| PWLN R/L 1616 H06 | 16      | 16      | 100       | 20       | 22,5     | 3                       | WNMG 0604 | 96,54 116                             | 96,54 11600 <sup>1)</sup>           |
| PWLN R/L 2020 K06 | 20      | 20      | 125       | 26       | 25,0     | 3                       | WNMG 0604 | 107,60 12000 <sup>1)</sup>            | 107,60 12000 <sup>1)</sup>          |
| PWLN R/L 2525 M06 | 25      | 25      | 150       | 19       | 32,0     | 3                       | WNMG 0604 | 111,30 125                            | 111,30 12500 <sup>1)</sup>          |
| PWLN R/L 2020 K08 | 20      | 20      | 125       | 22       | 25,0     | 4                       | WNMG 0804 | 107,60 020                            | 107,60 020                          |
| PWLN R/L 2525 M08 | 25      | 25      | 150       | 22       | 32,0     | 4                       | WNMG 0804 | 111,30 025                            | 111,30 025                          |
| PWLN R/L 3225 P08 | 32      | 25      | 170       | 22       | 32,0     | 4                       | WNMG 0804 | 119,40 032                            | 119,40 032                          |

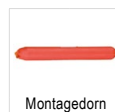
1) Nickelpläterad



I-nyckel



Rörstift



Montagedorn



Hävarm



Låsskruv

HM-underläggs-  
platta-V

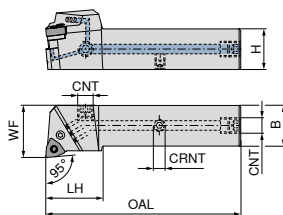
### Reservdelar för artikel-nr.

|                             |       |      |     |      |     |      |     |       |     |      |     |       |     |
|-----------------------------|-------|------|-----|------|-----|------|-----|-------|-----|------|-----|-------|-----|
| 70 542 11600 / 70 543 116   | SW2,5 | 3,15 | 175 | 2,66 | 122 | 1,57 | 191 | 16,08 | 185 | 4,12 | 208 | 9,28  | 127 |
| 70 542 12000 / 70 543 12000 | SW2,5 | 3,15 | 175 | 2,66 | 122 | 1,57 | 191 | 16,08 | 185 | 4,12 | 208 | 9,28  | 127 |
| 70 542 12500 / 70 543 125   | SW2,5 | 3,15 | 175 | 2,66 | 122 | 1,57 | 191 | 16,08 | 185 | 4,12 | 208 | 9,28  | 127 |
| 70 542 020 / 70 543 020     | SW3   | 3,15 | 176 | 2,27 | 198 | 1,57 | 192 | 16,23 | 187 | 4,52 | 209 | 11,24 | 235 |
| 70 542 025 / 70 543 025     | SW3   | 3,15 | 176 | 2,27 | 198 | 1,57 | 192 | 16,23 | 187 | 4,52 | 209 | 11,24 | 235 |
| 70 542 032 / 70 543 032     | SW3   | 3,15 | 176 | 2,27 | 198 | 1,57 | 192 | 16,23 | 187 | 4,52 | 209 | 11,24 | 235 |

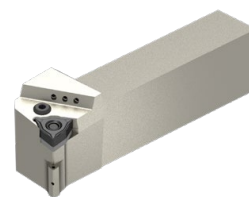
## MaxiLock-N – PWLN 95° DC – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insexnyckel



Bildens visar högerutförande



| ISO-beteckning         | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | NEW vänster |              | NEW höger  |              |
|------------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|-------------|--------------|------------|--------------|
|                        |         |         |           |          |          |      |       |                         |           | 70 599 ...  | EUR<br>2A/24 | 70 599 ... | EUR<br>2A/24 |
| PWLN R/L 2020 X06-T DC | 20      | 20      | 104       | 35       | 25       | M6   | G1/8" | 3                       | WNMG 0604 | 214,80      | 02000        | 214,80     | 02001        |
| PWLN R/L 2525 X06-T DC | 25      | 25      | 120       | 35       | 32       | M6   | G1/8" | 3                       | WNMG 0604 | 226,10      | 02500        | 226,10     | 02501        |
| PWLN R/L 2020 X08-T DC | 20      | 20      | 104       | 35       | 25       | M6   | G1/8" | 4                       | WNMG 0804 | 214,80      | 12000        | 214,80     | 12001        |
| PWLN R/L 2525 X08-T DC | 25      | 25      | 120       | 35       | 32       | M6   | G1/8" | 4                       | WNMG 0804 | 226,10      | 12500        | 226,10     | 12501        |
| PWLN R/L 3225 X08-T DC | 32      | 25      | 135       | 35       | 32       | M6   | G1/8" | 4                       | WNMG 0804 | 237,40      | 03200        | 237,40     | 03201        |



Plugg för skärvätska



Hävarm



Låsskruv

HM-underläggs-  
platta-W

Gängstift

Reservdelar  
för artikel-nr.

|                             |        | 70 950 ... | EUR<br>2A/28 |       | 70 950 ... | EUR<br>2A/28 |     | 70 950 ... | EUR<br>2A/28 |      | 70 950 ... | EUR<br>2A/28 |  |
|-----------------------------|--------|------------|--------------|-------|------------|--------------|-----|------------|--------------|------|------------|--------------|--|
| 70 599 02001 / 70 599 02000 | G 1/8" | 4,59       | 294          | 16,08 | 185        | 4,12         | 208 | 9,28       | 127          | M6x6 | 3,84       | 86700        |  |
| 70 599 02501 / 70 599 02500 | G 1/8" | 4,59       | 294          | 16,08 | 185        | 4,12         | 208 | 9,28       | 127          | M6x6 | 3,84       | 86700        |  |
| 70 599 12001 / 70 599 12000 | G 1/8" | 4,59       | 294          | 16,23 | 187        | 4,52         | 209 | 11,24      | 235          | M6x6 | 3,84       | 86700        |  |
| 70 599 12501 / 70 599 12500 | G 1/8" | 4,59       | 294          | 16,23 | 187        | 4,52         | 209 | 11,24      | 235          | M6x6 | 3,84       | 86700        |  |
| 70 599 03201 / 70 599 03200 | G 1/8" | 4,59       | 294          | 16,23 | 187        | 4,52         | 209 | 11,24      | 235          | M6x6 | 3,84       | 86700        |  |



I-nyckel



Rörstift



Montagedorn

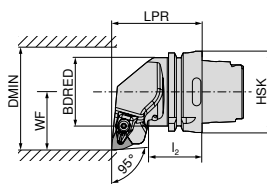
Reservdelar  
för artikel-nr.

|                             |       | EN25 |     | EN25 |     | EN25 |     |
|-----------------------------|-------|------|-----|------|-----|------|-----|
| 70 599 02001 / 70 599 02000 | SW2,5 | 3,15 | 175 | 2,66 | 122 | 1,57 | 191 |
| 70 599 02501 / 70 599 02500 | SW2,5 | 3,15 | 175 | 2,66 | 122 | 1,57 | 191 |
| 70 599 12001 / 70 599 12000 | SW3   | 3,15 | 176 | 2,27 | 198 | 1,57 | 192 |
| 70 599 12501 / 70 599 12500 | SW3   | 3,15 | 176 | 2,27 | 198 | 1,57 | 192 |
| 70 599 03201 / 70 599 03200 | SW3   | 3,15 | 176 | 2,27 | 198 | 1,57 | 192 |

## MaxiLock-D – DWLN 95° – Hållare med spännklamp

### Leveransinnehåll:

klämhållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning      | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Vändskär  | vänster                |     | höger                  |     |
|---------------------|------------|-----------|----------------------|-------------|----------|------------|-----------|------------------------|-----|------------------------|-----|
|                     |            |           |                      |             |          |            |           | 74 529 ...             |     | 74 528 ...             |     |
| HSK T63 DWLN R/L 08 | HSK-T 63   | 70        | 42,00                | 52,6        | 45       | 125        | WN.. 0804 | EUR<br>2D/80<br>289,80 | 508 | EUR<br>2D/80<br>289,80 | 508 |
| HSK T100 DWLN R 08  | HSK-T 100  | 80        | 45,00                | 87,6        | 55       | 125        | WN.. 0804 | 340,10                 | 708 | 340,10                 | 708 |
| HSK T100 DWLN L 08  | HSK-T 100  | 80        | 53,96                | 87,6        | 55       | 125        | WN.. 0804 |                        |     |                        |     |

### Reservdelar för artikel-nr.

|                         |                       |     |          |                    |     |              |                      |     |                       |     |
|-------------------------|-----------------------|-----|----------|--------------------|-----|--------------|----------------------|-----|-----------------------|-----|
| 74 528 508 / 74 529 508 | EUR<br>2A/28<br>30,06 | 824 | T15 - IP | EUR<br>Y7<br>15,33 | 128 | M4,5x12 - IP | EUR<br>2A/28<br>3,84 | 820 | EUR<br>2A/28<br>12,81 | 812 |
| 74 528 708 / 74 529 708 | EUR<br>2A/28<br>30,06 | 824 | T15 - IP | EUR<br>Y7<br>15,33 | 128 | M4,5x12 - IP | EUR<br>2A/28<br>3,84 | 820 | EUR<br>2A/28<br>12,81 | 812 |

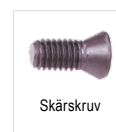
X-klamp  
sortiment

70 950 ...



Skruvmejsel

80 950 ...



Skärskruv

70 950 ...

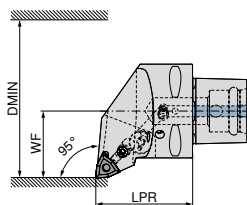
HM-underläggs-  
platta-W

70 950 ...

## MaxiLock-N – PWLN 95° – Hållare med hävarmslåsning

### Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | vänster             |       | höger               |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|------------------------------|---------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |           |                              | 84 653 ...          |       | 84 652 ...          |       |
| PSC40 PWLN R/L 50050-08 | PSC 40     | 50        | 27       | 50         | 5                       | WN.. 0804 | DC                           | EUR<br>Y8<br>281,60 | 00895 | EUR<br>Y8<br>281,60 | 00895 |
| PSC50 PWLN R/L 65060-08 | PSC 50     | 60        | 35       | 65         | 5                       | WN.. 0804 | DC                           | 310,10              | 00894 | 310,10              | 00894 |
| PSC63 PWLN R/L 80065-08 | PSC 63     | 65        | 45       | 80         | 5                       | WN.. 0804 | DC                           | 352,00              | 00893 | 352,00              | 00893 |



Högprestandakylmedelsset med artikelnummer 84 950 27400 kan beställas som tillval → sidan 40.



Rörstift

84 950 ...

EUR  
Y8

Hävarmsskruv

84 950 ...

EUR  
Y8

Hävarm

84 950 ...

EUR  
Y8HM-underläggs-  
platta-W

84 950 ...

EUR  
Y8

### Reservdelar för artikel-nr.

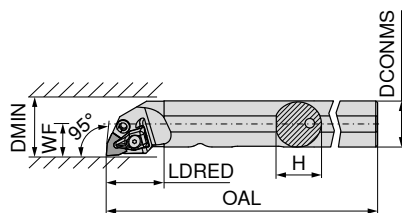
|                             |      |       |              |      |       |       |       |       |       |
|-----------------------------|------|-------|--------------|------|-------|-------|-------|-------|-------|
| 84 652 00895 / 84 653 00895 | 1,42 | 29200 | M8X1/L17 SW3 | 5,58 | 28700 | 19,24 | 28900 | 30,22 | 27700 |
| 84 652 00894 / 84 653 00894 | 1,42 | 29200 | M8X1/L17 SW3 | 5,58 | 28700 | 19,24 | 28900 | 30,22 | 27700 |
| 84 652 00893 / 84 653 00893 | 1,42 | 29200 | M8X1/L17 SW3 | 5,58 | 28700 | 19,24 | 28900 | 30,22 | 27700 |



## MaxiLock-D – DWLN 95° – Hållare med spännklamp

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande

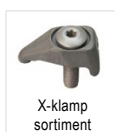


| ISO-beteckning   | DCONMS | H  | OAL | LDRED | WF | DMIN | Åtdragningsmoment | Vändskär  |            |       |
|------------------|--------|----|-----|-------|----|------|-------------------|-----------|------------|-------|
|                  | mm     | mm | mm  | mm    | mm | mm   | Nm                |           |            |       |
| A25R DWLN R/L 06 | 25     | 24 | 200 | 32    | 17 | 32   | 2                 | WN.. 0604 | EUR 281,10 | 725   |
| A32S DWLN R/L 08 | 32     | 31 | 250 | 40    | 22 | 44   | 4                 | WN.. 0804 | EUR 290,60 | 732   |
| A40T DWLN R/L 08 | 40     | 39 | 300 | 45    | 27 | 50   | 4                 | WN.. 0804 | EUR 323,80 | 64000 |

Reservdelar

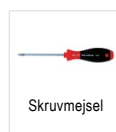
för artikel-nr.

|                           | EUR 30,48 | 823 | T09 - IP | EUR 14,50 | 126 | M3x7 - IP    | EUR 4,14 | 819 | EUR 26,87 | 834 | EUR 4,38 | 807 |
|---------------------------|-----------|-----|----------|-----------|-----|--------------|----------|-----|-----------|-----|----------|-----|
| 70 572 725 / 70 573 725   | 30,48     | 823 | T09 - IP | 14,50     | 126 | M3x7 - IP    | 4,14     | 819 | 26,87     | 834 | 4,38     | 807 |
| 70 572 732 / 70 573 732   | 30,06     | 824 | T15 - IP | 15,33     | 128 | M4,5x12 - IP | 3,84     | 820 | 26,87     | 834 | 12,81    | 812 |
| 70 572 640 / 70 573 64000 | 30,06     | 824 | T15 - IP | 15,33     | 128 | M4,5x12 - IP | 3,84     | 820 | 26,87     | 834 | 12,81    | 812 |



X-klamp  
sortiment

70 950 ...



Skruvmejsel

80 950 ...



Skärskruv

70 950 ...



Hydrant

70 950 ...



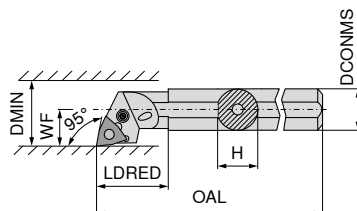
HM-underläggs-  
platta-W

70 950 ...

## MaxiLock-N – PWLN 95° – Svarvbom med hävarmslåsning

Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



| ISO-beteckning     | DCONMS | H  | OAL | LDRED | WF | DMIN | Åtdragningsmoment | Vändskär  |            |                     |
|--------------------|--------|----|-----|-------|----|------|-------------------|-----------|------------|---------------------|
|                    | mm     | mm | mm  | mm    | mm | mm   | Nm                |           |            |                     |
| A16M PWLN R/L 06   | 16     | 15 | 150 | 20    | 11 | 20   | 3                 | WNMG 0604 | EUR 228,30 | 11600 <sup>1)</sup> |
| A20Q PWLN R/L 06-1 | 20     | 19 | 180 | 30    | 13 | 25   | 3                 | WNMG 0604 | EUR 252,20 | 12100 <sup>1)</sup> |
| A25R PWLN R/L 06   | 25     | 23 | 200 | 25    | 17 | 32   | 3                 | WNMG 0604 | EUR 281,10 | 12500 <sup>1)</sup> |
| A32S PWLN R/L 06   | 32     | 30 | 250 | 50    | 22 | 40   | 3                 | WNMG 0604 | EUR 290,60 | 132                 |
| A25R PWLN R/L 08   | 25     | 23 | 200 | 40    | 17 | 31   | 4                 | WNMG 0804 | EUR 281,20 | 225                 |
| A32S PWLN R/L 08   | 32     | 30 | 250 | 50    | 22 | 40   | 4                 | WNMG 0804 | EUR 290,60 | 032                 |
| A40T PWLN R/L 08   | 40     | 39 | 300 | 60    | 27 | 50   | 4                 | WNMG 0804 | EUR 323,80 | 040                 |

1) Nickelpläterad



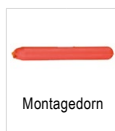
I-nyckel

70 950 ...



Rörstift

70 950 ...



Montagedorn

70 950 ...



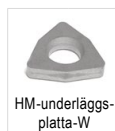
Hävarm

70 950 ...



Låsskruv

70 950 ...



HM-underläggs-  
platta-W

70 950 ...

Reservdelar

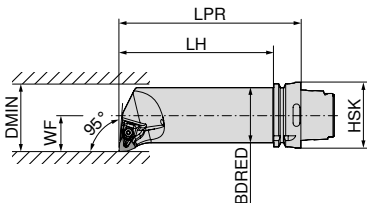
för artikel-nr.

|                             | EUR 3,15 | 177 | EUR 2,66 | 122 | EUR 1,57 | 191 | EUR 16,08 | 185 | EUR 4,12 | 208 | EUR 9,28 | 127 |
|-----------------------------|----------|-----|----------|-----|----------|-----|-----------|-----|----------|-----|----------|-----|
| 70 572 11600 / 70 573 11600 | 3,15     | 177 | 2,66     | 122 | 1,57     | 191 | 16,08     | 185 | 4,12     | 208 | 9,28     | 127 |
| 70 572 12100 / 70 573 12100 | 3,15     | 177 | 2,66     | 122 | 1,57     | 191 | 16,08     | 185 | 4,12     | 208 | 9,28     | 127 |
| 70 572 12500 / 70 573 12500 | 3,15     | 175 | 2,66     | 122 | 1,57     | 191 | 16,23     | 187 | 4,52     | 205 | 11,24    | 235 |
| 70 572 132 / 70 573 132     | 3,15     | 175 | 2,66     | 122 | 1,57     | 191 | 16,23     | 187 | 4,52     | 209 | 11,24    | 235 |
| 70 572 225 / 70 573 225     | 3,15     | 176 | 2,27     | 198 | 1,57     | 192 | 16,23     | 187 | 4,52     | 209 | 11,24    | 235 |
| 70 572 032 / 70 573 032     | 3,15     | 176 | 2,27     | 198 | 1,57     | 192 | 16,23     | 187 | 4,52     | 209 | 11,24    | 235 |
| 70 572 040 / 70 573 040     | 3,15     | 176 | 2,27     | 198 | 1,57     | 192 | 16,23     | 187 | 4,52     | 209 | 11,24    | 235 |

MaxiLock-D – DWLN 95° – Hållare med spännklamp

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |              | höger      |              |
|-------------------------|------------|-----------|----------|-------------|----------|------------|-------------------------|-----------|------------|--------------|------------|--------------|
| HSK T63 50Q DWLN R/L 08 | HSK-T 63   | 175       | 149      | 50          | 35       | 63         | 4                       | WN.. 0804 | 74 537 ... | EUR<br>2D/80 | 74 536 ... | EUR<br>2D/80 |
|                         |            |           |          |             |          |            |                         |           | 397,30     | 508          | 397,30     | 508          |

Reservdelar  
för artikel-nr.

|                         |       |     |          |       |     |              |      |     |       |     |
|-------------------------|-------|-----|----------|-------|-----|--------------|------|-----|-------|-----|
| 74 536 508 / 74 537 508 | 30,06 | 824 | T15 - IP | 15,33 | 128 | M4,5x12 - IP | 3,84 | 820 | 12,81 | 812 |
|-------------------------|-------|-----|----------|-------|-----|--------------|------|-----|-------|-----|



X-klamp  
sortiment

70 950 ...  
EUR  
2A/28  
30,06 824



Skruvmejsel

80 950 ...  
EUR  
Y7  
15,33 128



Skärskruv

70 950 ...  
EUR  
2A/28  
3,84 820

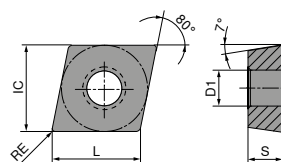


HM-underläggs-  
platta-V

70 950 ...  
EUR  
2A/28  
12,81 812

## CCGT / CCMT / CCET

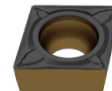
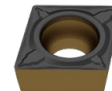
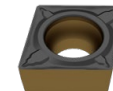
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CC.T 0602.. | 6,4     | 2,38    | 2,8      | 6,35     |
| CC.T 09T3.. | 9,7     | 3,97    | 4,4      | 9,52     |
| CC.T 1204.. | 12,9    | 4,76    | 5,5      | 12,70    |



## CCGT / CCMT

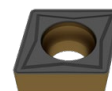
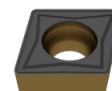
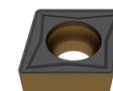
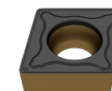
|          |          | -CF05<br>CTEP110 |     | -CF55<br>CTEP110 |     | -SF<br>TCM407  |     | -SF<br>TCM10   |     | -SMF<br>TCM10  |     | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SF<br>CTCP135-P |       |
|----------|----------|------------------|-----|------------------|-----|----------------|-----|----------------|-----|----------------|-----|-------------------------|-------|-------------------------|-------|
|          |          | DRAGONSKIN       |     | DRAGONSKIN       |     |                |     |                |     |                |     | DRAGONSKIN              |       | DRAGONSKIN              |       |
|          |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
|          |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
|          |          | F                |     | F                |     | F              |     | F              |     | F              |     | F                       |       | F                       |       |
|          |          | CERMET<br>CCGT   |     | CERMET<br>CCMT   |     | CERMET<br>CCGT |     | CERMET<br>CCGT |     | CERMET<br>CCMT |     | CCGT                    |       | CCGT                    |       |
|          |          | 76 247 ...       |     | 76 248 ...       |     | 70 251 ...     |     | 70 251 ...     |     | 70 249 ...     |     | 76 251 ...              |       | 76 251 ...              |       |
| ISO      | RE<br>mm | EUR<br>1A/78     |     | EUR<br>1A/78     |     | EUR<br>1A/78   |     | EUR<br>1A/78   |     | EUR<br>1A/78   |     | EUR<br>1A/08            |       | EUR<br>1A/08            |       |
| 060202EN | 0,2      | 18,22            | 002 |                  |     | 17,64          | 850 | 17,64          | 900 |                |     | 18,22                   | 50201 | 18,22                   | 70201 |
| 060204EN | 0,4      | 18,22            | 004 | 9,91             | 004 | 17,64          | 852 | 17,64          | 902 | 9,57           | 900 |                         |       |                         |       |
| 09T302EN | 0,2      | 19,41            | 014 |                  |     | 18,22          | 854 | 18,22          | 904 |                |     |                         |       |                         |       |
| 09T304EN | 0,4      | 19,41            | 016 | 12,73            | 016 |                |     | 18,22          | 906 | 11,87          | 904 |                         |       |                         |       |
| 09T308EN | 0,8      | 19,41            | 018 | 12,73            | 018 |                |     | 18,22          | 908 | 11,87          | 906 |                         |       |                         |       |
| 120404EN | 0,4      |                  |     | 17,96            | 028 |                |     | 22,80          | 910 |                |     |                         |       |                         |       |
| P        |          | ●                |     | ●                |     | ●              |     | ●              |     | ●              |     | ●                       |       | ●                       |       |
| M        |          | ○                |     | ○                |     | ○              |     | ○              |     | ○              |     | ○                       |       | ○                       |       |
| K        |          | ○                |     | ○                |     | ○              |     | ○              |     | ○              |     | ○                       |       | ○                       |       |
| N        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
| S        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
| H        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |
| O        |          |                  |     |                  |     |                |     |                |     |                |     |                         |       |                         |       |

## CCMT / CCGT

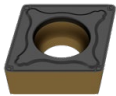
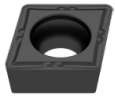
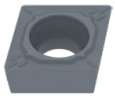
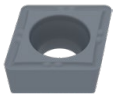
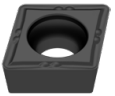
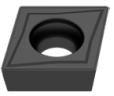
|          |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                                 |  | NEW                                                                                 |  |                                                                                     |  |
|----------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |  | -SF<br>CTCP115-P                                                                  |  | -SF<br>CTCP125-P                                                                  |  | -SF<br>CTCP135-P                                                                  |  | -SMF<br>CTCP115-P                                                                 |  | -SMF<br>CTCP125-P                                                                   |  | -SMF<br>CTCP135-P                                                                   |  | -SM<br>CTCP125-P                                                                    |  |
|          |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                         |  | F<br>CCMT                                                                           |  | F<br>CCMT                                                                           |  | M<br>CCGT                                                                           |  |
|          |  | 76 253 ...                                                                        |  | 76 253 ...                                                                        |  | 76 253 ...                                                                        |  | 76 249 ...                                                                        |  | 76 249 ...                                                                          |  | 76 249 ...                                                                          |  | 76 250 ...                                                                          |  |
| ISO      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  |
| RE<br>mm |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 060202EN |  | 0,2                                                                               |  | 0,2                                                                               |  | 0,2                                                                               |  | 0,2                                                                               |  | 0,2                                                                                 |  | 0,2                                                                                 |  | 0,2                                                                                 |  |
| 060204EN |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                                 |  | 0,4                                                                                 |  | 0,4                                                                                 |  |
| 060208EN |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                                 |  | 0,8                                                                                 |  | 0,8                                                                                 |  |
| 09T304EN |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                                 |  | 0,4                                                                                 |  | 0,4                                                                                 |  |
| 09T308EN |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                                 |  | 0,8                                                                                 |  | 0,8                                                                                 |  |
| 120404EN |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                               |  | 0,4                                                                                 |  | 0,4                                                                                 |  | 0,4                                                                                 |  |
| 120408EN |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                               |  | 0,8                                                                                 |  | 0,8                                                                                 |  | 0,8                                                                                 |  |
| P        |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| M        |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| K        |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| N        |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| S        |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| H        |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| O        |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |

9

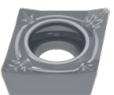
## CCGT / CCMT

|          |          | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                   |  |                                                                                       |  |                                                                                       |  |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |          | -SM<br>CTCP135-P                                                                    |  | -SM<br>CTCK110                                                                      |  | -SM<br>CTCK120                                                                      |  | -SM<br>CTCP115-P                                                                    |  | -SM<br>CTCP125-P                                                                      |  | -SM<br>CTCP135-P                                                                      |  | -SMQ<br>CTCP115-P                                                                     |  |
|          |          | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  | DRAGONSKIN                                                                            |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|          |          | M<br>CCGT                                                                           |  | M<br>CCMT                                                                           |  | M<br>CCMT                                                                           |  | M<br>CCMT                                                                           |  | M<br>CCMT                                                                             |  | M<br>CCMT                                                                             |  | F<br>CCMT                                                                             |  |
|          |          | 76 250 ...                                                                          |  | 70 252 ...                                                                          |  | 70 252 ...                                                                          |  | 76 252 ...                                                                          |  | 76 252 ...                                                                            |  | 76 252 ...                                                                            |  | 76 194 ...                                                                            |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                          |  | EUR<br>1A/08                                                                          |  | EUR<br>1A/08                                                                          |  |
| 060202EN | 0,2      | 18,22                                                                               |  | 70201                                                                               |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 060204EN | 0,4      |                                                                                     |  | 10,23 004                                                                           |  | 10,23 554                                                                           |  | 10,23 30401                                                                         |  | 10,23 50401                                                                           |  | 10,23 70401                                                                           |  |                                                                                       |  |
| 060208EN | 0,8      |                                                                                     |  | 10,23 006                                                                           |  | 10,23 506                                                                           |  | 10,23 30601                                                                         |  |                                                                                       |  | 10,23 70601                                                                           |  |                                                                                       |  |
| 09T304EN | 0,4      |                                                                                     |  | 12,76 016                                                                           |  | 12,76 516                                                                           |  | 12,76 31601                                                                         |  | 12,76 51601                                                                           |  | 12,76 71601                                                                           |  | 14,34 31601                                                                           |  |
| 09T308EN | 0,8      |                                                                                     |  | 12,76 018                                                                           |  | 12,76 518                                                                           |  | 12,76 31801                                                                         |  | 12,76 51801                                                                           |  | 12,76 71801                                                                           |  | 14,34 31801                                                                           |  |
| 09T312EN | 1,2      |                                                                                     |  | 12,76 020                                                                           |  | 12,76 520                                                                           |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| 120404EN | 0,4      |                                                                                     |  | 17,96 028                                                                           |  | 17,96 528                                                                           |  | 17,96 32801                                                                         |  | 17,96 52801                                                                           |  | 17,96 72801                                                                           |  | 20,15 32801                                                                           |  |
| 120408EN | 0,8      |                                                                                     |  | 17,96 030                                                                           |  | 17,96 530                                                                           |  | 17,96 33001                                                                         |  | 17,96 53001                                                                           |  | 17,96 73001                                                                           |  | 20,15 33001                                                                           |  |
| 120412EN | 1,2      |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  | 17,96 53201                                                                           |  |                                                                                       |  |                                                                                       |  |
| P        |          | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| M        |          | ○                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  | ○                                                                                     |  |                                                                                       |  |
| K        |          |                                                                                     |  | ●                                                                                   |  | ●                                                                                   |  | ○                                                                                   |  | ○                                                                                     |  |                                                                                       |  | ○                                                                                     |  |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| S        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |

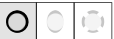
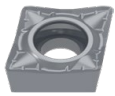
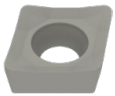
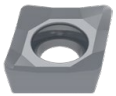
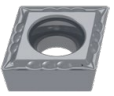
## CCMT

|          |          | NEW                                                                               |                                                                                   | NEW                                                                               |                                                                                   | NEW                                                                                 |                                                                                     | NEW                                                                                 |  |
|----------|----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|
|          |          | -SMQ<br>CTCP125-P                                                                 | -M25<br>CTCM120                                                                   | -SF<br>CTPM125                                                                    | -M25<br>CTPM125                                                                   | -F43<br>CTCM130                                                                     | -M25<br>CTCM130                                                                     | -SM<br>CTCM130                                                                      |  |
|          |          | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                        | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          | F<br>CCMT                                                                         | F<br>CCMT                                                                         | F<br>CCMT                                                                         | F<br>CCMT                                                                         | F<br>CCMT                                                                           | F<br>CCMT                                                                           | M<br>CCMT                                                                           |  |
|          |          | 76 194 ...                                                                        | 75 210 ...                                                                        | 75 042 ...                                                                        | 75 210 ...                                                                        | 75 031 ...                                                                          | 75 210 ...                                                                          | 75 047 ...                                                                          |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                      | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        |  |
| 060204EN | 0,4      |                                                                                   | 10,23 10400                                                                       | 10,23 20400                                                                       | 10,23 204                                                                         |                                                                                     | 10,23 30400                                                                         | 10,23 30400                                                                         |  |
| 09T304EN | 0,4      | 14,34 51601                                                                       | 12,76 11600                                                                       | 12,76 21600                                                                       | 12,76 216                                                                         | 12,76 31600                                                                         | 12,76 31600                                                                         | 12,76 31600                                                                         |  |
| 09T308EN | 0,8      | 14,34 51801                                                                       | 12,76 11800                                                                       |                                                                                   | 12,76 218                                                                         | 12,76 31800                                                                         | 12,76 31800                                                                         | 12,76 31800                                                                         |  |
| 120404EN | 0,4      | 20,15 52801                                                                       |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     | 17,96 32800                                                                         |  |
| 120408EN | 0,8      | 20,15 53001                                                                       |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     | 17,96 33000                                                                         |  |
| P        |          | ●                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                 | ○                                                                                   | ○                                                                                   | ○                                                                                   |  |
| M        |          |                                                                                   | ●                                                                                 | ●                                                                                 | ●                                                                                 | ●                                                                                   | ●                                                                                   | ●                                                                                   |  |
| K        |          | ○                                                                                 |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |  |
| N        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |  |
| S        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   | ○                                                                                   | ○                                                                                   | ○                                                                                   |  |
| H        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |  |
| O        |          |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |  |

## CCMT / CCGT

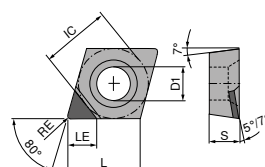
|          |          | -M55<br>CTCM120                                                                     | -M55<br>CTPM125                                                                     | -M55<br>CTCM130                                                                     | -23P<br>H216T                                                                         | -25P<br>H210T                                                                         | -25P<br>CTPX710                                                                       |  |
|----------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|
|          |          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          | DRAGONSKIN                                                                          |                                                                                       |                                                                                       | DRAGONSKIN                                                                            |  |
|          |          |  |  |  |  |  |  |  |
|          |          | M<br>CCMT                                                                           | M<br>CCMT                                                                           | M<br>CCMT                                                                           | F<br>CCGT                                                                             | F<br>CCGT                                                                             | M<br>CCGT                                                                             |  |
|          |          | 75 211 ...                                                                          | 75 211 ...                                                                          | 75 211 ...                                                                          | 70 255 ...                                                                            | 70 248 ...                                                                            | 70 248 ...                                                                            |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/08                                                                        | EUR<br>1A/90                                                                          | EUR<br>1A/90                                                                          | EUR<br>1A/90                                                                          |  |
| 060202FN | 0,2      |                                                                                     |                                                                                     |                                                                                     | 14,34 652                                                                             | 14,34 636                                                                             | 17,06 70200                                                                           |  |
| 060204EN | 0,4      | 10,23 10400                                                                         | 10,23 204                                                                           | 10,23 30400                                                                         |                                                                                       |                                                                                       |                                                                                       |  |
| 060204FN | 0,4      |                                                                                     |                                                                                     |                                                                                     | 14,34 654                                                                             | 14,34 638                                                                             | 17,06 70400                                                                           |  |
| 09T302FN | 0,2      |                                                                                     |                                                                                     |                                                                                     |                                                                                       | 15,02 639                                                                             | 17,50 71400                                                                           |  |
| 09T304EN | 0,4      | 12,76 11600                                                                         | 12,76 216                                                                           | 12,76 31600                                                                         |                                                                                       |                                                                                       |                                                                                       |  |
| 09T304FN | 0,4      |                                                                                     |                                                                                     |                                                                                     | 15,02 656                                                                             | 15,02 640                                                                             | 17,50 71600                                                                           |  |
| 09T308EN | 0,8      | 12,76 11800                                                                         | 12,76 218                                                                           | 12,76 31800                                                                         |                                                                                       |                                                                                       |                                                                                       |  |
| 09T308FN | 0,8      |                                                                                     |                                                                                     |                                                                                     | 15,02 658                                                                             | 15,02 641                                                                             | 17,50 71800                                                                           |  |
| 120402FN | 0,2      |                                                                                     |                                                                                     |                                                                                     |                                                                                       | 17,50 643                                                                             |                                                                                       |  |
| 120404EN | 0,4      | 17,96 12800                                                                         | 17,96 228                                                                           | 17,96 32800                                                                         |                                                                                       |                                                                                       |                                                                                       |  |
| 120404FN | 0,4      |                                                                                     |                                                                                     |                                                                                     |                                                                                       | 17,50 642                                                                             | 22,34 72800                                                                           |  |
| 120408EN | 0,8      | 17,96 13000                                                                         | 17,96 230                                                                           | 17,96 33000                                                                         |                                                                                       |                                                                                       |                                                                                       |  |
| 120408FN | 0,8      |                                                                                     |                                                                                     |                                                                                     |                                                                                       | 17,50 644                                                                             | 22,34 73000                                                                           |  |
| P        |          | ○                                                                                   | ○                                                                                   | ○                                                                                   |                                                                                       |                                                                                       | ●                                                                                     |  |
| M        |          | ●                                                                                   | ●                                                                                   | ●                                                                                   |                                                                                       |                                                                                       | ●                                                                                     |  |
| K        |          |                                                                                     |                                                                                     |                                                                                     | ○                                                                                     | ○                                                                                     |                                                                                       |  |
| N        |          |                                                                                     |                                                                                     |                                                                                     | ●                                                                                     | ●                                                                                     | ●                                                                                     |  |
| S        |          |                                                                                     |                                                                                     | ○                                                                                   |                                                                                       | ○                                                                                     | ●                                                                                     |  |
| H        |          |                                                                                     |                                                                                     |                                                                                     |                                                                                       |                                                                                       |                                                                                       |  |
| O        |          |                                                                                     |                                                                                     |                                                                                     | ○                                                                                     | ○                                                                                     |                                                                                       |  |

## CCGT / CCMT / CCET

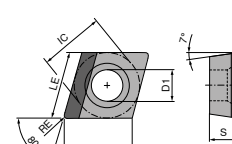
|          |          | <b>-25Q</b><br>H210T                                                              |     | <b>-25Q</b><br>CTPX710                                                            |       | <b>-27</b><br>H10T                                                                |     | <b>-27</b><br>CTPX715                                                             |       | <b>-29</b><br>H216T                                                                 |       | <b>NEW</b><br><b>-29</b><br>CTPX715                                                 |       | <b>NEW</b><br><b>-F05</b><br>CTPX710                                                |       |
|----------|----------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          |  |     |  |       |  |     |  |       |  |       |  |       |  |       |
|          |          |  |     |  |       |  |     |  |       |  |       |  |       |  |       |
|          |          | <b>M</b><br>CCGT                                                                  |     | <b>M</b><br>CCGT                                                                  |       | <b>M</b><br>CCGT                                                                  |     | <b>M</b><br>CCGT                                                                  |       | <b>M</b><br>CCMT                                                                    |       | <b>M</b><br>CCMT                                                                    |       | <b>F</b><br>CCET                                                                    |       |
|          |          | <b>70 248 ...</b>                                                                 |     | <b>70 248 ...</b>                                                                 |       | <b>70 254 ...</b>                                                                 |     | <b>70 254 ...</b>                                                                 |       | <b>70 245 ...</b>                                                                   |       | <b>70 245 ...</b>                                                                   |       | <b>76 243 ...</b>                                                                   |       |
| ISO      | RE<br>mm | <b>EUR</b><br>1A/90                                                               |     | <b>EUR</b><br>1A/90                                                               |       | <b>EUR</b><br>1A/90                                                               |     | <b>EUR</b><br>1A/90                                                               |       | <b>EUR</b><br>1A/90                                                                 |       | <b>EUR</b><br>1A/90                                                                 |       | <b>EUR</b><br>1A/08                                                                 |       |
| 060201FN | 0,1      |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       | 24,44                                                                               | 10100 |
| 060202FN | 0,2      |                                                                                   |     |                                                                                   |       | 13,43                                                                             | 600 | 16,33                                                                             | 80200 |                                                                                     |       |                                                                                     |       | 24,44                                                                               | 10200 |
| 060204EN | 0,4      |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       | 10,33                                                                               | 60400 | 12,36                                                                               | 70400 |                                                                                     |       |
| 060204FN | 0,4      | 15,58                                                                             | 678 | 20,60                                                                             | 75400 | 13,43                                                                             | 602 | 16,33                                                                             | 80400 |                                                                                     |       |                                                                                     |       | 24,44                                                                               | 10400 |
| 09T302FN | 0,2      |                                                                                   |     |                                                                                   |       | 14,34                                                                             | 604 | 16,76                                                                             | 81400 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 09T304EN | 0,4      |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       | 11,01                                                                               | 61600 | 12,78                                                                               | 71600 |                                                                                     |       |
| 09T304FN | 0,4      | 16,47                                                                             | 680 | 21,58                                                                             | 76600 | 14,34                                                                             | 606 | 16,76                                                                             | 81600 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 09T308EN | 0,8      |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       | 11,01                                                                               | 61800 | 12,78                                                                               | 71800 |                                                                                     |       |
| 09T308FN | 0,8      | 16,47                                                                             | 681 | 21,58                                                                             | 76800 | 14,34                                                                             | 608 | 16,76                                                                             | 81800 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 09T316FN | 1,6      |                                                                                   |     |                                                                                   |       |                                                                                   |     | 19,80                                                                             | 72200 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120402FN | 0,2      |                                                                                   |     |                                                                                   |       | 16,76                                                                             | 610 | 20,87                                                                             | 82600 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120404FN | 0,4      | 19,41                                                                             | 682 | 24,28                                                                             | 77800 | 16,76                                                                             | 612 | 20,87                                                                             | 82800 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120408FN | 0,8      | 19,41                                                                             | 686 | 24,28                                                                             | 78000 | 16,76                                                                             | 614 | 20,87                                                                             | 83000 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| P        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| M        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| K        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

## CCGW / CCGT

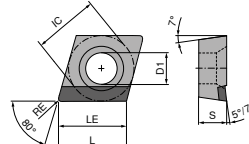
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| CCG. 0602.. | 6,4     | 2,38    | 2,8      | 6,35     |
| CCG. 09T3.. | 9,7     | 3,97    | 4,4      | 9,52     |
| CCG. 1204.. | 12,9    | 4,76    | 5,5      | 12,70    |



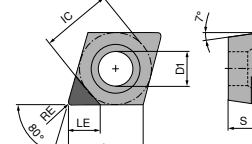
CCGT A



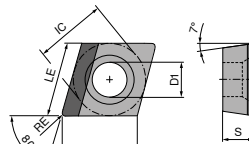
CCGT A LL



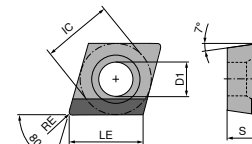
CCGT A RR



CCGW A



CCGW A LL



CCGW A RR

## CCGW / CCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppgar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDMD05 |       | CTDPD20 |       | CTDPD20 |       | -Q<br>CTDPD20 |     | -Q<br>CTDPD20 |     |
|----------|----------|--------------|----------|---------|-------|---------|-------|---------|-------|---------------|-----|---------------|-----|
|          |          |              |          | EUR     | YO    | EUR     | YO    | EUR     | YO    | EUR           | YO  | EUR           | YO  |
| 060201FN | 0,1      | A (1)        | 3,4      |         |       |         |       |         |       |               |     |               |     |
| 060201FN | 0,1      | A (1)        | 3,5      |         |       |         |       |         |       |               |     |               |     |
| 060202FN | 0,2      | A (1)        | 2,5      | 377,00  | 050   |         |       |         |       |               |     |               |     |
| 060202FN | 0,2      | A (1)        | 3,3      |         |       |         |       |         |       |               |     |               |     |
| 060202FN | 0,2      | A (1)        | 3,4      |         |       | 64,00   | 100   | 64,00   | 100   | 72,00         | 102 | 72,00         | 102 |
| 060204FN | 0,4      | A (1)        | 2,5      | 377,00  | 052   |         |       |         |       |               |     |               |     |
| 060204FN | 0,4      | A (1)        | 3,1      |         |       |         |       |         |       |               |     |               |     |
| 060204FN | 0,4      | A (1)        | 3,2      |         |       | 64,00   | 102   | 64,00   | 102   | 72,00         | 104 | 72,00         | 104 |
| 060208FN | 0,8      | A (1)        | 2,5      | 377,00  | 05300 |         |       |         |       |               |     |               |     |
| 060208FN | 0,8      | A (1)        | 3,0      |         |       | 64,00   | 10300 | 64,00   | 10300 |               |     |               |     |
| 09T301FN | 0,1      | A (1)        | 4,5      |         |       |         |       |         |       |               |     |               |     |
| 09T302FN | 0,2      | A (1)        | 4,4      |         |       |         |       |         |       | 82,00         | 111 | 82,00         | 111 |
| 09T302FN | 0,2      | A (1)        | 4,5      |         |       | 74,00   | 10500 | 74,00   | 10500 | 82,00         | 112 | 82,00         | 112 |
| 09T304FN | 0,4      | A (1)        | 2,5      | 377,00  | 054   |         |       |         |       |               |     |               |     |
| 09T304FN | 0,4      | A (1)        | 4,2      |         |       |         |       |         |       | 82,00         | 114 | 82,00         | 114 |
| 09T304FN | 0,4      | A (1)        | 4,3      |         |       | 74,00   | 104   | 74,00   | 104   |               |     |               |     |
| 09T308FN | 0,8      | A (1)        | 2,5      | 377,00  | 056   |         |       |         |       |               |     |               |     |
| 09T308FN | 0,8      | A (1)        | 4,1      |         |       | 74,00   | 106   | 74,00   | 106   |               |     |               |     |
| 120402FN | 0,2      | A (1)        | 4,4      |         |       |         |       |         |       | 92,94         | 122 | 89,00         | 122 |
| 120404FN | 0,4      | A (1)        | 4,2      |         |       |         |       |         |       | 92,94         | 124 | 89,00         | 124 |
| 120404FN | 0,4      | A (1)        | 4,3      |         |       | 81,00   | 108   | 76,00   | 108   |               |     |               |     |
| 120408FN | 0,8      | A (1)        | 4,1      |         |       | 81,00   | 110   | 76,00   | 110   |               |     |               |     |
| P        |          |              |          |         |       |         |       |         |       |               |     |               |     |
| M        |          |              |          |         |       |         |       |         |       |               |     |               |     |
| K        |          |              |          |         |       |         |       |         |       |               |     |               |     |
| N        |          |              |          |         |       |         |       |         |       |               |     |               |     |
| S        |          |              |          |         |       |         |       |         |       |               |     |               |     |
| H        |          |              |          |         |       |         |       |         |       |               |     |               |     |
| O        |          |              |          |         |       |         |       |         |       |               |     |               |     |

## CCGW / CCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

| ISO       | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPD20              |  | CTDPD20              |  | -CB1<br>CTDPD20      |  | -CB2<br>CTDPD20      |  | -CB1<br>CTDPD20      |  | -Q-CB2<br>CTDPD20    |  |
|-----------|----------|--------------|----------|----------------------|--|----------------------|--|----------------------|--|----------------------|--|----------------------|--|----------------------|--|
|           |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
|           |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
|           |          |              |          | F<br>DIAMOND<br>CCGW |  | F<br>DIAMOND<br>CCGW |  | F<br>DIAMOND<br>CCGT |  | M<br>DIAMOND<br>CCGT |  | F<br>DIAMOND<br>CCGT |  | M<br>DIAMOND<br>CCGT |  |
|           |          |              |          | 71 172 ...           |  | 71 172 ...           |  | 71 300 ...           |  | 71 168 ...           |  | 71 305 ...           |  | 71 169 ...           |  |
|           |          |              |          | EUR<br>Y0            |  | EUR<br>Y0            |  | EUR<br>Y0            |  | EUR<br>Y0            |  | EUR<br>Y0            |  | EUR<br>Y0            |  |
| 060202FN  | 0,2      | A (1)        | 3,40     |                      |  |                      |  | 72,00                |  |                      |  | 76,00                |  |                      |  |
| 060204FN  | 0,4      | A (1)        | 3,10     |                      |  |                      |  | 72,00                |  |                      |  |                      |  |                      |  |
| 060204FN  | 0,4      | A (1)        | 3,20     |                      |  |                      |  | 72,00                |  | 72,00                |  | 10001                |  |                      |  |
| 060204FRR | 0,4      | A (1)        | 6,45     |                      |  | 102,20               |  | 10101                |  |                      |  |                      |  |                      |  |
| 060204FLL | 0,4      | A (1)        | 6,45     | 102,20               |  | 10001                |  |                      |  |                      |  |                      |  |                      |  |
| 060208FN  | 0,8      | A (1)        | 3,00     |                      |  |                      |  | 72,00                |  | 10600                |  |                      |  |                      |  |
| 09T302FN  | 0,2      | A (1)        | 4,40     |                      |  |                      |  |                      |  |                      |  |                      |  | 82,00                |  |
| 09T302FN  | 0,2      | A (1)        | 4,50     |                      |  |                      |  | 82,00                |  | 112                  |  |                      |  |                      |  |
| 09T304FN  | 0,4      | A (1)        | 4,20     |                      |  |                      |  |                      |  |                      |  | 82,00                |  | 114                  |  |
| 09T304FN  | 0,4      | A (1)        | 4,30     |                      |  |                      |  | 82,00                |  | 114                  |  |                      |  | 82,00                |  |
| 09T308FN  | 0,8      | A (1)        | 4,10     |                      |  |                      |  | 82,00                |  | 118                  |  |                      |  |                      |  |
| 09T308FRR | 0,8      | A (1)        | 9,70     |                      |  | 108,80               |  | 10301                |  |                      |  |                      |  |                      |  |
| 09T308FLL | 0,8      | A (1)        | 9,70     | 108,80               |  | 10201                |  |                      |  |                      |  |                      |  |                      |  |
| 09T312FLL | 1,2      | A (1)        | 9,70     | 108,80               |  | 10401                |  |                      |  |                      |  |                      |  |                      |  |
| 120404FN  | 0,4      | A (1)        | 4,20     |                      |  |                      |  |                      |  |                      |  | 89,00                |  | 124                  |  |
| 120404FN  | 0,4      | A (1)        | 4,30     |                      |  |                      |  | 89,00                |  | 124                  |  |                      |  | 89,00                |  |
| 120408FN  | 0,8      | A (1)        | 4,10     |                      |  |                      |  | 89,00                |  | 128                  |  |                      |  |                      |  |
| 120412FRR | 1,2      | A (1)        | 12,90    |                      |  | 120,40               |  | 10601                |  |                      |  |                      |  |                      |  |
| 120412FLL | 1,2      | A (1)        | 12,90    | 120,40               |  | 10501                |  |                      |  |                      |  |                      |  |                      |  |
| P         |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| M         |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| K         |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| N         |          |              |          | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  |
| S         |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| H         |          |              |          |                      |  |                      |  |                      |  |                      |  |                      |  |                      |  |
| O         |          |              |          | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  | •                    |  |



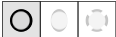
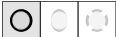
## CCGT / CCGW

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|           |          |              |          | CTDPS30              | -Q<br>CTDPS30        | -Q<br>CTDPS30        | CTDPS30              | CTDPS30              | -CB2<br>CTDPS30      |
|-----------|----------|--------------|----------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
|           |          |              |          |                      |                      |                      |                      |                      |                      |
|           |          |              |          |                      |                      |                      |                      |                      |                      |
|           |          |              |          | F<br>DIAMOND<br>CCGT | F<br>DIAMOND<br>CCGW | F<br>DIAMOND<br>CCGT | F<br>DIAMOND<br>CCGT | F<br>DIAMOND<br>CCGT | M<br>DIAMOND<br>CCGT |
|           |          |              |          | 71 166 ...           | 71 125 ...           | 71 126 ...           | 71 170 ...           | 71 170 ...           | 71 301 ...           |
| ISO       | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0            | EUR<br>Y0            | EUR<br>Y0            | EUR<br>Y0            | EUR<br>Y0            | EUR<br>Y0            |
| 060201FN  | 0,1      | A (1)        | 3,50     | 64,00                | 20001                |                      |                      |                      |                      |
| 060202FN  | 0,2      | A (1)        | 3,30     |                      | 72,00                | 152                  | 72,00                | 152                  |                      |
| 060202FN  | 0,2      | A (1)        | 3,40     | 64,00                | 20101                |                      |                      |                      | 72,00                |
| 060204FN  | 0,4      | A (1)        | 3,20     |                      |                      |                      |                      |                      | 72,00                |
| 060204FRR | 0,4      | A (1)        | 6,45     |                      |                      |                      |                      | 102,20               | 20101                |
| 060204FLL | 0,4      | A (1)        | 6,45     |                      |                      |                      | 102,20               | 20001                |                      |
| 060208FN  | 0,8      | A (1)        | 3,00     |                      |                      |                      |                      |                      | 72,00                |
| 060208FRR | 0,8      | A (1)        | 6,45     |                      |                      |                      |                      | 102,20               | 20301                |
| 060208FLL | 0,8      | A (1)        | 6,45     |                      |                      |                      | 102,20               | 20201                |                      |
| 09T301FN  | 0,1      | A (1)        | 4,50     |                      | 82,00                | 16300                |                      |                      |                      |
| 09T302FN  | 0,2      | A (1)        | 4,40     |                      | 82,00                | 162                  | 82,00                | 162                  |                      |
| 09T302FN  | 0,2      | A (1)        | 4,50     | 74,00                | 20201                |                      |                      |                      | 82,00                |
| 09T304FN  | 0,4      | A (1)        | 4,30     |                      |                      |                      |                      |                      | 82,00                |
| 09T308FN  | 0,8      | A (1)        | 4,10     |                      |                      |                      |                      |                      | 82,00                |
| 09T308FRR | 0,8      | A (1)        | 9,70     |                      |                      |                      |                      | 108,80               | 20501                |
| 09T308FLL | 0,8      | A (1)        | 9,70     |                      |                      |                      | 108,80               | 20401                |                      |
| 120402FN  | 0,2      | A (1)        | 4,40     |                      |                      | 89,00                | 172                  |                      |                      |
| 120404FN  | 0,4      | A (1)        | 4,20     |                      |                      | 89,00                | 174                  |                      |                      |
| 120404FN  | 0,4      | A (1)        | 4,30     | 81,00                | 20301                |                      |                      |                      | 89,00                |
| 120408FN  | 0,8      | A (1)        | 4,10     |                      |                      |                      |                      |                      | 89,00                |
| 120412FRR | 1,2      | A (1)        | 12,90    |                      |                      |                      |                      | 120,40               | 20701                |
| 120412FLL | 1,2      | A (1)        | 12,90    |                      |                      |                      | 120,40               | 20601                |                      |
| P         |          |              |          |                      |                      |                      |                      |                      |                      |
| M         |          |              |          |                      |                      |                      |                      |                      |                      |
| K         |          |              |          |                      |                      |                      |                      |                      |                      |
| N         |          |              |          | •                    | •                    | •                    | •                    | •                    | •                    |
| S         |          |              |          |                      |                      |                      |                      |                      |                      |
| H         |          |              |          |                      |                      |                      |                      |                      |                      |
| O         |          |              |          | •                    | •                    | •                    | •                    | •                    | •                    |

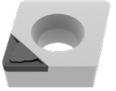
# CCGT / CCGW

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|          |          |              |          | <div>-Q-CB2</div> <div>CTDPS30</div> <div></div> <div></div> <div>M</div> <div>DIAMOND</div> <div>CCGT</div> <div>71 306 ...</div> <div>EUR</div> <div>Y0</div> |  | <div></div> <div>CTDPU20</div> <div></div> <div></div> <div>F</div> <div>DIAMOND</div> <div>CCGW</div> <div>71 171 ...</div> <div>EUR</div> <div>Y0</div> |  | <div></div> <div>-CB3</div> <div>CTDPU20</div> <div></div> <div></div> <div>R</div> <div>DIAMOND</div> <div>CCGT</div> <div>71 302 ...</div> <div>EUR</div> <div>Y0</div> |  | <div></div> <div></div> <div>CTDPS30</div> <div></div> <div></div> <div>F</div> <div>DIAMOND</div> <div>CCGW</div> <div>71 171 ...</div> <div>EUR</div> <div>Y0</div> |  |
|----------|----------|--------------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 060201FN | 0,1      | A (1)        | 3,5      |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  | 64,00 20001                                                                                                                                                                                                                                                                                                                                 |  |
| 060202FN | 0,2      | A (1)        | 3,3      | 76,00 202                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  | 64,00 20101                                                                                                                                                                                                                                                                                                                                 |  |
| 060202FN | 0,2      | A (1)        | 3,4      |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 060204FN | 0,4      | A (1)        | 3,1      | 76,00 204                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  | 64,00 20201                                                                                                                                                                                                                                                                                                                                 |  |
| 060204FN | 0,4      | A (1)        | 3,2      |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  | 72,00 204                                                                                                                                                                                                                                                                                                                                       |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 09T302FN | 0,2      | A (1)        | 4,4      | 82,00 212                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  | 74,00 20301                                                                                                                                                                                                                                                                                                                                 |  |
| 09T302FN | 0,2      | A (1)        | 4,5      |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 09T304FN | 0,4      | A (1)        | 4,2      | 82,00 214                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  | 74,00 20401                                                                                                                                                                                                                                                                                                                                 |  |
| 09T304FN | 0,4      | A (1)        | 4,3      |                                                                                                                                                                                                                                                                                                                                   |  | 74,00 30001<br>74,00 30101                                                                                                                                                                                                                                                                                                      |  | 82,00 214<br>82,00 218                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 09T308FN | 0,8      | A (1)        | 4,1      |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 120402FN | 0,2      | A (1)        | 4,4      | 89,00 222                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 120404FN | 0,4      | A (1)        | 4,2      | 89,00 224                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| 120404FN | 0,4      | A (1)        | 4,3      |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  | 81,00 20501                                                                                                                                                                                                                                                                                                                                 |  |
| P        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| M        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| K        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| N        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| S        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| H        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |
| O        |          |              |          |                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                                                                                                                                                                                                             |  |

## CCGW / CCGT

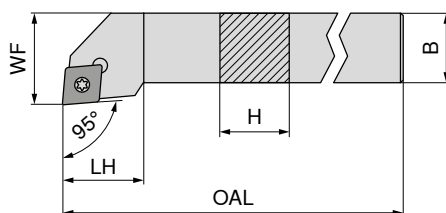
▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|          |          |              |          | CTDCD10                                                                           |       | -CB1<br>CTDCD10                                                                   |       | -Q-CB1<br>CTDCD10                                                                   |       | -CB2<br>CTDCD10                                                                     |       | -Q-CB2<br>CTDCD10                                                                   |       |
|----------|----------|--------------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          |              |          |  |       |  |       |  |       |  |       |  |       |
|          |          |              |          |  |       |  |       |  |       |  |       |  |       |
|          |          |              |          | F                                                                                 |       | F                                                                                 |       | F                                                                                   |       | M                                                                                   |       | M                                                                                   |       |
|          |          |              |          | DIAMOND                                                                           |       | DIAMOND                                                                           |       | DIAMOND                                                                             |       | DIAMOND                                                                             |       | DIAMOND                                                                             |       |
|          |          |              |          | CCGW                                                                              |       | CCGT                                                                              |       | CCGT                                                                                |       | CCGT                                                                                |       | CCGT                                                                                |       |
|          |          |              |          | 71 171 ...                                                                        |       | 71 300 ...                                                                        |       | 71 167 ...                                                                          |       | 71 301 ...                                                                          |       | 71 306 ...                                                                          |       |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0                                                                         |       | EUR<br>Y0                                                                         |       | EUR<br>Y0                                                                           |       | EUR<br>Y0                                                                           |       | EUR<br>Y0                                                                           |       |
| 060202FN | 0,2      | A (1)        | 2,3      |                                                                                   |       |                                                                                   |       | 87,84                                                                               | 40001 |                                                                                     |       |                                                                                     |       |
| 060202FN | 0,2      | A (1)        | 2,4      | 78,08                                                                             | 40001 | 87,84                                                                             | 302   |                                                                                     |       | 87,84                                                                               | 30200 |                                                                                     |       |
| 060204FN | 0,4      | A (1)        | 2,1      |                                                                                   |       |                                                                                   |       | 87,84                                                                               | 40101 |                                                                                     |       | 87,84                                                                               | 304   |
| 060204FN | 0,4      | A (1)        | 2,2      | 78,08                                                                             | 40101 | 87,84                                                                             | 304   |                                                                                     |       | 87,84                                                                               | 304   |                                                                                     |       |
| 060208FN | 0,8      | A (1)        | 2,0      |                                                                                   |       | 87,84                                                                             | 30600 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 09T302FN | 0,2      | A (1)        | 2,3      |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       | 100,00                                                                              | 31200 |
| 09T302FN | 0,2      | A (1)        | 2,4      | 90,28                                                                             | 40201 |                                                                                   |       |                                                                                     |       | 100,00                                                                              | 31200 |                                                                                     |       |
| 09T304FN | 0,4      | A (1)        | 2,1      |                                                                                   |       |                                                                                   |       | 100,00                                                                              | 40201 |                                                                                     |       | 100,00                                                                              | 314   |
| 09T304FN | 0,4      | A (1)        | 2,2      | 90,28                                                                             | 40301 | 100,00                                                                            | 314   |                                                                                     |       | 100,00                                                                              | 314   |                                                                                     |       |
| 09T308FN | 0,8      | A (1)        | 2,0      | 90,28                                                                             | 40401 |                                                                                   |       |                                                                                     |       | 100,00                                                                              | 31600 |                                                                                     |       |
| 120404FN | 0,4      | A (1)        | 2,1      |                                                                                   |       |                                                                                   |       | 113,40                                                                              | 40301 |                                                                                     |       | 113,40                                                                              | 324   |
| 120404FN | 0,4      | A (1)        | 2,2      |                                                                                   |       |                                                                                   |       |                                                                                     |       | 113,40                                                                              | 32600 |                                                                                     |       |
| 120408FN | 0,8      | A (1)        | 2,0      | 98,82                                                                             | 40501 |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 120408FN | 0,8      | A (1)        | 2,1      |                                                                                   |       |                                                                                   |       |                                                                                     |       | 113,40                                                                              | 328   |                                                                                     |       |
| P        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| M        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| K        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

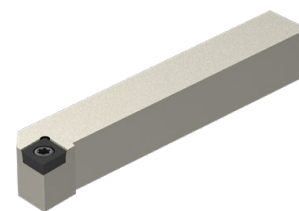
# MaxiLock-S – SCLC 95° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | NEW<br>vänster |       | NEW<br>höger |       |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|----------------|-------|--------------|-------|
|                   |         |         |           |          |          |                         |           | 70 636 ...     |       | 70 636 ...   |       |
|                   |         |         |           |          |          |                         |           | EUR<br>2A/24   |       | EUR<br>2A/24 |       |
| SCLC R/L 0808 D06 | 8       | 8       | 60        | 9        | 10       | 1,2                     | CC.. 0602 | 75,87          | 00800 | 75,87        | 00801 |
| SCLC R/L 1010 E06 | 10      | 10      | 70        | 9        | 12       | 1,2                     | CC.. 0602 | 80,94          | 01000 | 80,94        | 01001 |
| SCLC R/L 1212 F09 | 12      | 12      | 80        | 15       | 16       | 3,2                     | CC.. 09T3 | 80,94          | 01200 | 80,94        | 01201 |
| SCLC R/L 1616 H09 | 16      | 16      | 100       | 17       | 20       | 3,2                     | CC.. 09T3 | 101,20         | 01600 | 101,20       | 01601 |
| SCLC R/L 2020 K09 | 20      | 20      | 125       | 17       | 25       | 3,2                     | CC.. 09T3 | 107,20         | 02000 | 107,20       | 02001 |
| SCLC R/L 1616 H12 | 16      | 16      | 100       | 20       | 20       | 5                       | CC.. 1204 | 101,20         | 11600 | 101,20       | 11601 |
| SCLC R/L 2020 K12 | 20      | 20      | 125       | 20       | 25       | 5                       | CC.. 1204 | 107,20         | 12000 | 107,20       | 12001 |
| SCLC R/L 2525 M12 | 25      | 25      | 150       | 20       | 32       | 5                       | CC.. 1204 | 111,30         | 12500 | 111,30       | 12501 |
| SCLC R/L 3225 P12 | 32      | 25      | 170       | 20       | 32       | 5                       | CC.. 1204 | 116,40         | 13200 | 116,40       | 13201 |

## Reservdelar för artikel-nr.

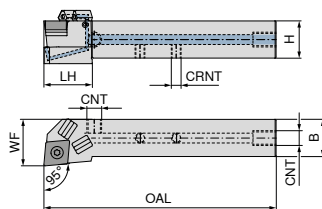
|                             | 80 950 ... |     | 70 950 ...   |       | 70 950 ...   |     | 70 950 ...   |     |
|-----------------------------|------------|-----|--------------|-------|--------------|-----|--------------|-----|
|                             | EUR<br>Y7  |     | EUR<br>2A/28 |       | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
| 70 636 00800 / 70 636 00801 | 8,11       | 039 | 5,38         | 857   |              |     |              |     |
| 70 636 01000 / 70 636 01001 | 8,11       | 039 | 5,38         | 857   |              |     |              |     |
| 70 636 01200 / 70 636 01201 | 11,79      | 120 | 4,82         | 87900 |              |     |              |     |
| 70 636 01600 / 70 636 01601 | 11,79      | 120 | 4,82         | 87900 |              |     |              |     |
| 70 636 02000 / 70 636 02001 | 11,79      | 120 | 4,82         | 87900 |              |     |              |     |
| 70 636 11600 / 70 636 11601 | 11,79      | 120 | 3,84         | 820   | 15,94        | 166 | 5,98         | 170 |
| 70 636 12000 / 70 636 12001 | 11,79      | 120 | 3,84         | 820   | 15,94        | 166 | 5,98         | 170 |
| 70 636 12500 / 70 636 12501 | 11,79      | 120 | 3,84         | 820   | 15,94        | 166 | 5,98         | 170 |
| 70 636 13200 / 70 636 13201 | 11,79      | 120 | 3,84         | 820   | 15,94        | 166 | 5,98         | 170 |

|             |              |                           |              |
|-------------|--------------|---------------------------|--------------|
|             |              |                           |              |
| Skrummejsel | Skärskruv    | HM-<br>underläggsplatta-C | Gänghylsa    |
| 80 950 ...  | 70 950 ...   | 70 950 ...                | 70 950 ...   |
| EUR<br>Y7   | EUR<br>2A/28 | EUR<br>2A/28              | EUR<br>2A/28 |
| 8,11        | 5,38         |                           |              |
| 039         | 857          |                           |              |
| 11,79       | 4,82         |                           |              |
| 120         | 87900        |                           |              |
| 11,79       | 4,82         |                           |              |
| 120         | 87900        |                           |              |
| 11,79       | 3,84         | 15,94                     | 5,98         |
| 120         | 820          | 166                       | 170          |
| 11,79       | 3,84         | 15,94                     | 5,98         |
| 120         | 820          | 166                       | 170          |
| 11,79       | 3,84         | 15,94                     | 5,98         |
| 120         | 820          | 166                       | 170          |

## MaxiLock-S – SCLC 95° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilderna visar högerutförande

NEW  
vänsterNEW  
höger

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | 70 770 ...<br>EUR<br>2A/24 | 01001 | 70 770 ...<br>EUR<br>2A/24 | 01000 |
|----------------------|---------|---------|-----------|----------|----------|-------|-------|-------------------------|-----------|----------------------------|-------|----------------------------|-------|
| SCLC R/L 1010 E06 DC | 10      | 10      | 70        | 14       | 12       | M6    | M6    | 1,2                     | CC.. 0602 | 171,30                     | 01001 | 171,30                     | 01000 |
| SCLC R/L 1212 F09 DC | 12      | 12      | 80        | 19       | 16       | M6    | M6    | 3,2                     | CC.. 09T3 | 171,30                     | 01201 | 171,30                     | 01200 |
| SCLC R/L 1616 H09 DC | 16      | 16      | 100       | 26       | 20       | M6    | G1/8" | 3,2                     | CC.. 09T3 | 190,30                     | 11601 | 190,30                     | 01600 |
| SCLC R/L 2020 K09 DC | 20      | 20      | 125       | 28       | 25       | M6    | G1/8" | 3,2                     | CC.. 09T3 | 201,70                     | 12001 | 201,70                     | 02000 |
| SCLC R/L 1616 H12 DC | 16      | 16      | 100       | 28       | 20       | M6    | G1/8" | 5                       | CC.. 1204 | 190,30                     | 01601 | 190,30                     | 11600 |
| SCLC R/L 2020 K12 DC | 20      | 20      | 125       | 26       | 25       | M6    | G1/8" | 5                       | CC.. 1204 | 201,70                     | 02001 | 201,70                     | 12000 |
| SCLC R/L 2525 M12 DC | 25      | 25      | 150       | 28       | 30       | M6    | G1/8" | 5                       | CC.. 1204 | 209,40                     | 02501 | 209,40                     | 02500 |
| SCLC R/L 3225 P12 DC | 32      | 25      | 170       | 26       | 32       | G1/8" | G1/8" | 5                       | CC.. 1204 | 219,80                     | 03201 | 219,80                     | 03200 |

Reservdelar  
för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 857   | 70 950 ...<br>EUR<br>2A/28 | 165 | 70 950 ...<br>EUR<br>2A/28 | 88000 | 70 950 ...<br>EUR<br>2A/28 | 86700 | 70 950 ...<br>EUR<br>2A/28 | 171 |
|-----------------------------|----------------------------|-------|----------------------------|-----|----------------------------|-------|----------------------------|-------|----------------------------|-----|
| 70 770 01000 / 70 770 01001 | 5,38                       | 857   |                            |     |                            |       | 3,84                       | 86700 |                            |     |
| 70 770 01200 / 70 770 01201 | 4,14                       | 859   |                            |     |                            |       | 3,84                       | 86700 |                            |     |
| 70 770 01600 / 70 770 11601 | 4,82                       | 87900 | 12,46                      | 165 | 2,19                       | 88000 | 3,84                       | 86700 | 5,98                       | 171 |
| 70 770 02000 / 70 770 12001 | 4,82                       | 87900 | 12,46                      | 165 | 2,19                       | 88000 | 3,84                       | 86700 | 5,98                       | 171 |
| 70 770 11600 / 70 770 01601 | 3,84                       | 820   | 15,94                      | 166 | 2,19                       | 88000 | 3,84                       | 86700 | 5,98                       | 170 |
| 70 770 12000 / 70 770 02001 | 3,84                       | 820   | 15,94                      | 166 | 2,19                       | 88000 | 3,84                       | 86700 | 5,98                       | 170 |
| 70 770 02500 / 70 770 02501 | 3,84                       | 820   | 15,94                      | 166 | 2,19                       | 88000 | 3,84                       | 86700 | 5,98                       | 170 |
| 70 770 03200 / 70 770 03201 | 3,84                       | 820   | 15,94                      | 166 | 2,19                       | 88000 |                            |       | 5,98                       | 170 |

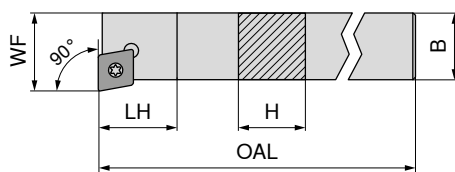
Reservdelar  
för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 87600 | 80 950 ...<br>EUR<br>Y7 | 120 | 70 950 ...<br>EUR<br>2A/28 | 88100 | 70 950 ...<br>EUR<br>2A/28 | 87700 | 70 950 ...<br>EUR<br>2A/28 | 294 |
|-----------------------------|----------------------------|-------|-------------------------|-----|----------------------------|-------|----------------------------|-------|----------------------------|-----|
| 70 770 01000 / 70 770 01001 |                            |       | 8,11                    | 039 |                            |       |                            |       |                            |     |
| 70 770 01200 / 70 770 01201 |                            |       | 11,79                   | 120 |                            |       |                            |       |                            |     |
| 70 770 01600 / 70 770 11601 | 1,53                       | 87600 | 11,79                   | 120 | 1,36                       | 88100 | 30,13                      | 87700 | 4,59                       | 294 |
| 70 770 02000 / 70 770 12001 | 1,53                       | 87600 | 11,79                   | 120 | 1,36                       | 88100 | 30,13                      | 87700 | 4,59                       | 294 |
| 70 770 11600 / 70 770 01601 | 1,53                       | 87600 | 11,79                   | 120 | 1,36                       | 88100 | 30,13                      | 87700 | 4,59                       | 294 |
| 70 770 12000 / 70 770 02001 | 1,53                       | 87600 | 11,79                   | 120 | 1,36                       | 88100 | 30,13                      | 87700 | 4,59                       | 294 |
| 70 770 02500 / 70 770 02501 | 1,53                       | 87600 | 11,79                   | 120 | 1,36                       | 88100 | 30,13                      | 87700 | 4,59                       | 294 |
| 70 770 03200 / 70 770 03201 | 1,53                       | 87600 | 11,79                   | 120 | 1,36                       | 88100 | 30,13                      | 87700 | 4,59                       | 294 |

## MaxiLock-S – SCFC 90° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



Bildens visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--|--|
| SCFC R 0808 D06   | 8       | 8       | 60        | 10       | 10       | 1,2                     | CC.. 0602 |  |  |
| SCFC R 1010 E06   | 10      | 10      | 70        | 10       | 12       | 1,2                     | CC.. 0602 |  |  |
| SCFC R 1212 F09   | 12      | 12      | 80        | 13       | 16       | 3,2                     | CC.. 09T3 |  |  |
| SCFC R 1616 H09   | 16      | 16      | 100       | 13       | 20       | 3,2                     | CC.. 09T3 |  |  |
| SCFC R/L 2020 K12 | 20      | 20      | 125       | 17       | 25       | 5                       | CC.. 1204 |  |  |

1) Nickelpåterad

### Reservdelar för artikel-nr.

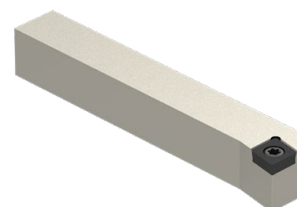
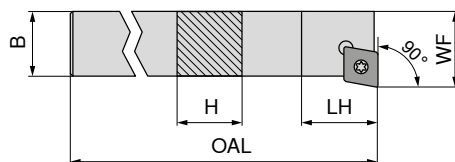
70 760 008  
70 760 010  
70 760 012  
70 760 016  
70 760 020 / 70 761 02000

|                                                                                     | 80 950 ...       | 70 950 ...          | 70 950 ...          | 70 950 ...          | 70 950 ...          |
|-------------------------------------------------------------------------------------|------------------|---------------------|---------------------|---------------------|---------------------|
|    | <b>EUR</b><br>Y7 | <b>EUR</b><br>2A/28 | <b>EUR</b><br>2A/28 | <b>EUR</b><br>2A/28 | <b>EUR</b><br>2A/28 |
|   |                  |                     |                     |                     |                     |
|  |                  |                     |                     |                     |                     |
|  |                  |                     |                     |                     |                     |
|  |                  |                     |                     |                     |                     |
|                                                                                     | <b>EUR</b><br>Y7 | <b>EUR</b><br>2A/28 | <b>EUR</b><br>2A/28 | <b>EUR</b><br>2A/28 | <b>EUR</b><br>2A/28 |
|                                                                                     | 10,05 110        |                     | 2,99 13800          |                     |                     |
|                                                                                     | 10,05 110        |                     | 2,99 13800          |                     |                     |
|                                                                                     | 11,96 113        |                     | 4,14 113            |                     |                     |
|                                                                                     |                  | 10,66 398           | 4,14 113            | 12,46 165           | 5,98 171            |
|                                                                                     |                  | 10,66 398           | 3,38 114            | 15,94 166           | 5,98 170            |

## MaxiLock-S – SCFC 90° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



NEW

vänster

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--|--|
| SCFC L 0808 D06 | 8       | 8       | 60        | 10       | 10       | 1,2                     | CC.. 0602 |  |  |
| SCFC L 1010 E06 | 10      | 10      | 70        | 10       | 12       | 1,2                     | CC.. 0602 |  |  |
| SCFC L 1212 F09 | 12      | 12      | 80        | 13       | 16       | 3,2                     | CC.. 09T3 |  |  |
| SCFC L 1616 H09 | 16      | 16      | 100       | 13       | 20       | 3,2                     | CC.. 09T3 |  |  |

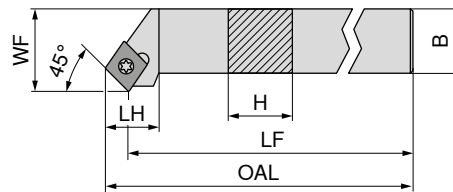
### för artikel-nr.

|              |                  |           |                     |            |
|--------------|------------------|-----------|---------------------|------------|
| 70 635 00800 | <b>EUR</b><br>Y7 | 8,11 039  | <b>EUR</b><br>2A/28 | 5,38 857   |
| 70 635 01000 | <b>EUR</b><br>Y7 | 8,11 039  | <b>EUR</b><br>2A/28 | 5,38 857   |
| 70 635 01200 | <b>EUR</b><br>Y7 | 11,79 120 | <b>EUR</b><br>2A/28 | 4,82 87900 |
| 70 635 01600 | <b>EUR</b><br>Y7 | 11,79 120 | <b>EUR</b><br>2A/28 | 4,82 87900 |

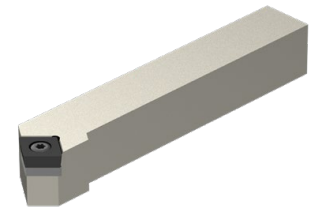
## MaxiLock-S – SCSC 45° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



Bildens visar högerutförande



NEW

vänster

70 638 ...

EUR  
2A/24

NEW

höger

70 638 ...

EUR  
2A/24

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |        |       |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------|-------|
| SCSC R 1616 H12   | 16      | 16      | 100       | 20       | 20       | 5                       | CC.. 1204 |        |       |
| SCSC R/L 2020 K12 | 20      | 20      | 125       | 20       | 25       | 5                       | CC.. 1204 | 107,20 | 02000 |
| SCSC R/L 2525 M12 | 25      | 25      | 150       | 20       | 32       | 5                       | CC.. 1204 | 111,30 | 02500 |

101,20 01601  
107,20 02001  
111,30 02501



Skruvmejsel



Skärskruv

HM-  
underläggsplatta-C

Gänghylsa

80 950 ...

EUR  
Y7

70 950 ...

EUR  
2A/28

70 950 ...

EUR  
2A/28

70 950 ...

EUR  
2A/28

### Reservdelar för artikel-nr.

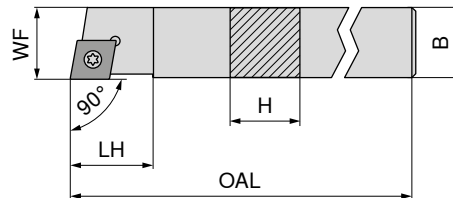
|                             |          |       |     |              |      |     |       |     |      |      |     |
|-----------------------------|----------|-------|-----|--------------|------|-----|-------|-----|------|------|-----|
| 70 638 01601                | T15 - IP | 11,79 | 120 | M4,5x12 - IP | 3,84 | 820 | 15,94 | 166 | M4,5 | 5,98 | 170 |
| 70 638 02001 / 70 638 02000 | T15 - IP | 11,79 | 120 | M4,5x12 - IP | 3,84 | 820 | 15,94 | 166 | M4,5 | 5,98 | 170 |
| 70 638 02501 / 70 638 02500 | T15 - IP | 11,79 | 120 | M4,5x12 - IP | 3,84 | 820 | 15,94 | 166 | M4,5 | 5,98 | 170 |

## MaxiLock-S – SCAC 90° – Hållare med skruvlåsning

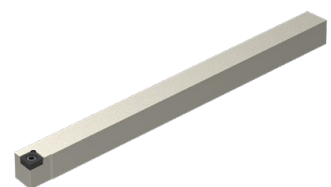
▲ För längdsvärvautomater

### Leveransinnehåll:

Hållare med Torxnyckel



Bildens visar högerutförande



NEW

vänster

70 633 ...

EUR  
2A/24

NEW

höger

70 633 ...

EUR  
2A/24

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |        |       |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------|-------|
| SCAC R/L 0808 K06 | 8       | 8       | 125       | 9        | 8        | 1,2                     | CC.. 0602 | 80,94  | 10800 |
| SCAC R/L 0808 D06 | 8       | 8       | 60        | 9        | 8        | 1,2                     | CC.. 0602 | 75,87  | 00800 |
| SCAC R/L 1010 E06 | 10      | 10      | 70        | 9        | 10       | 1,2                     | CC.. 0602 | 80,94  | 01000 |
| SCAC R/L 1010 M06 | 10      | 10      | 150       | 9        | 10       | 1,2                     | CC.. 0602 | 80,94  | 11000 |
| SCAC R/L 1212 F09 | 12      | 12      | 80        | 13       | 12       | 3,2                     | CC.. 09T3 | 80,94  | 01200 |
| SCAC R/L 1212 M09 | 12      | 12      | 150       | 13       | 12       | 3,2                     | CC.. 09T3 | 91,06  | 11200 |
| SCAC R/L 1616 H09 | 16      | 16      | 100       | 13       | 16       | 3,2                     | CC.. 09T3 | 101,20 | 11600 |
| SCAC R/L 2020 K12 | 20      | 20      | 125       | 17       | 20       | 5                       | CC.. 1204 | 107,20 | 12000 |

80,94 10801  
75,87 00801  
80,94 01001  
80,94 11001  
80,94 01201  
91,06 11201  
101,20 11601  
107,20 12001



Skruvmejsel



Skärskruv

HM-  
underläggsplatta-C

Gänghylsa

80 950 ...

EUR  
Y7

70 950 ...

EUR  
2A/28

70 950 ...

EUR  
2A/28

70 950 ...

EUR  
2A/28

### Reservdelar för artikel-nr.

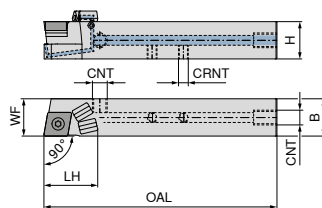
|                             |       |     |      |       |       |     |  |      |     |  |  |
|-----------------------------|-------|-----|------|-------|-------|-----|--|------|-----|--|--|
| 70 633 10801 / 70 633 10800 | 8,11  | 039 | 5,38 | 857   |       |     |  |      |     |  |  |
| 70 633 00801 / 70 633 00800 | 8,11  | 039 | 5,38 | 857   |       |     |  |      |     |  |  |
| 70 633 01001 / 70 633 01000 | 8,11  | 039 | 5,38 | 857   |       |     |  |      |     |  |  |
| 70 633 11001 / 70 633 11000 | 8,11  | 039 | 5,38 | 857   |       |     |  |      |     |  |  |
| 70 633 01201 / 70 633 01200 | 11,79 | 120 | 4,82 | 87900 |       |     |  |      |     |  |  |
| 70 633 11201 / 70 633 11200 | 11,79 | 120 | 4,82 | 87900 |       |     |  |      |     |  |  |
| 70 633 11601 / 70 633 11600 | 11,79 | 120 | 4,82 | 87900 |       |     |  |      |     |  |  |
| 70 633 12001 / 70 633 12000 | 11,79 | 120 | 3,84 | 820   | 15,94 | 166 |  | 5,98 | 170 |  |  |

# MaxiLock-S – SCAC 90° DC – Hållare med skruvlåsning

▲ För längdsvarvautomater

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilden visar högerutförande



NEW

vänster

NEW

höger

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | 70 766 ...<br>vänster<br>EUR<br>2A/24 | 70 766 ...<br>höger<br>EUR<br>2A/24 |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| SCAC R/L 1212 M09 DC | 12      | 12      | 150       | 21       | 12       | M6   | M6    | 3,2                     | CC.. 09T3 | 183,00 11201                          | 183,00 11200                        |
| SCAC R/L 1212 F09 DC | 12      | 12      | 80        | 22       | 12       | M6   | M6    | 3,2                     | CC.. 09T3 | 171,30 01201                          | 171,30 01200                        |
| SCAC R/L 1616 H09 DC | 16      | 16      | 100       | 30       | 16       | M6   | G1/8" | 3,2                     | CC.. 09T3 | 190,30 01601                          | 190,30 01600                        |
| SCAC R/L 2020 K12 DC | 20      | 20      | 125       | 30       | 20       | M6   | G1/8" | 5                       | CC.. 1204 | 201,70 02001                          | 201,70 02000                        |

## Reservdelar för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 766 11200 / 70 766 11201 | 4,14 859                   |                            |                            | 3,84 86700                 |                            |
| 70 766 01200 / 70 766 01201 | 4,14 859                   |                            |                            | 3,84 86700                 |                            |
| 70 766 01600 / 70 766 01601 | 4,82 87900                 | 12,46 165                  | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |
| 70 766 02000 / 70 766 02001 | 3,84 820                   | 15,94 166                  | 2,19 88000                 | 3,84 86700                 | 5,98 170                   |

## Reservdelar för artikel-nr.

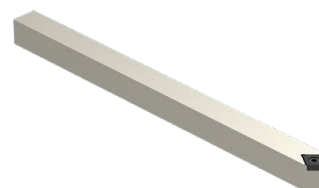
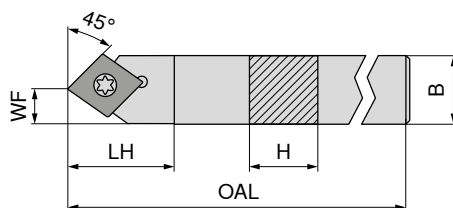
|                             | 70 950 ...<br>EUR<br>2A/28 | 80 950 ...<br>EUR<br>Y7 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 766 11200 / 70 766 11201 |                            | 11,79 120               |                            |                            |                            |
| 70 766 01200 / 70 766 01201 |                            | 11,79 120               |                            |                            |                            |
| 70 766 01600 / 70 766 01601 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |
| 70 766 02000 / 70 766 02001 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |



# MaxiLock-S – SCDC 45° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel

**NEW**

vänster

**70 634 ...**EUR  
2A/24

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------|
| SCDC L 0808 K06 | 8       | 8       | 125       | 13       | 4        | 1,2                     | CC.. 0602 |
| SCDC L 1010 M06 | 10      | 10      | 150       | 13       | 5        | 1,2                     | CC.. 0602 |
| SCDC L 1212 M09 | 12      | 12      | 150       | 18       | 6        | 3,2                     | CC.. 09T3 |
| SCDC L 1414 M09 | 14      | 14      | 150       | 18       | 7        | 3,2                     | CC.. 09T3 |

75,87 00800

80,94 01000

91,06 01200

91,06 01400



Skruvmejsel



Skårskruv

**80 950 ...**EUR  
Y7**70 950 ...**EUR  
2A/28

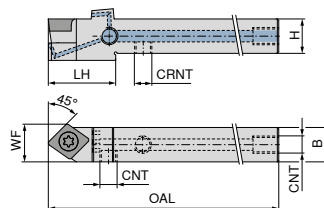
## Reservdelar för artikel-nr.

|              |          |           |             |            |
|--------------|----------|-----------|-------------|------------|
| 70 634 00800 | T08 - IP | 8,11 039  | M2,5x6 - IP | 5,38 857   |
| 70 634 01000 | T08 - IP | 8,11 039  | M2,5x6 - IP | 5,38 857   |
| 70 634 01200 | T15 - IP | 11,79 120 | M3,5x11     | 4,82 87900 |
| 70 634 01400 | T15 - IP | 11,79 120 | M3,5x11     | 4,82 87900 |

# MaxiLock-S – SCDC 45° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



NEW

vänster

70 767 ...

| ISO-beteckning     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  |                        |
|--------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|------------------------|
| SCDC L 0808 K06 DC | 8       | 8       | 125       | 17       | 8,5      | M5   | M5    | 1,2                     | CC.. 0602 | EUR 171,30 2A/24 00801 |
| SCDC L 1010 M06 DC | 10      | 10      | 150       | 17       | 10,0     | M6   | M6    | 1,2                     | CC.. 0602 | EUR 171,30 2A/24 01001 |
| SCDC L 1212 M09 DC | 12      | 12      | 150       | 23       | 13,0     | M6   | M6    | 3,2                     | CC.. 09T3 | EUR 183,00 2A/24 01201 |
| SCDC L 1414 M09 DC | 14      | 14      | 150       | 25       | 14,0     | M6   | G1/8" | 3,2                     | CC.. 09T3 | EUR 183,00 2A/24 01401 |



Plugg för skärvätska



Skärskruv



Låsskruv

70 950 ...

70 950 ...

70 950 ...

Reservdelar  
för artikel-nr.EUR  
2A/28EUR  
2A/28EUR  
2A/28

|              |        |              |      |       |      |            |
|--------------|--------|--------------|------|-------|------|------------|
| 70 767 00801 |        | M2,5x6 - T08 | 2,99 | 13800 |      |            |
| 70 767 01001 |        | M2,5x6 - T08 | 2,99 | 13800 | M6x6 | 3,84 86700 |
| 70 767 01201 |        | M3,5x11      | 4,14 | 113   | M6x6 | 3,84 86700 |
| 70 767 01401 | G 1/8" | M3,5x11      | 4,14 | 113   | M6x6 | 3,84 86700 |



Plugg



Skruvmejsel

83 950 ...

80 950 ...

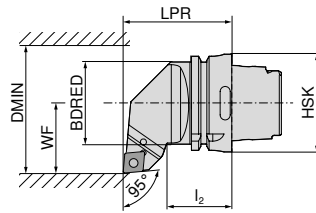
Reservdelar  
för artikel-nr.EUR  
Y7EUR  
Y7

|              |  |              |      |     |          |           |
|--------------|--|--------------|------|-----|----------|-----------|
| 70 767 00801 |  | M5x5 - SW2,5 | 2,39 | 157 | T08 - IP | 8,11 039  |
| 70 767 01001 |  |              |      |     | T08 - IP | 8,11 039  |
| 70 767 01201 |  |              |      |     | T15 - IP | 11,79 120 |
| 70 767 01401 |  |              |      |     | T15 - IP | 11,79 120 |

## MaxiLock-S – SCLC 95° – Hållare med skruvlåsning

**Leveransinnehåll:**

Hållare med Torxnyckel



Bilden visar högerutförande



| Bildn visar högerutförande |            |           |                      |             |          |            |                         |           | vänster      |     | höger        |     |
|----------------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|--------------|-----|--------------|-----|
|                            |            |           |                      |             |          |            |                         |           | 74 541 ...   |     | 74 540 ...   |     |
| ISO-beteckning             | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | EUR<br>2D/80 |     | EUR<br>2D/80 |     |
| HSK T63 SCLC R/L 12        | HSK-T 63   | 70        | 42                   | 53          | 45       | 100        | 5                       | CC.. 1204 | 286,80       | 512 | 286,80       | 512 |



Kombinycke



Skärskrub



HM-  
underläggsplatta-C



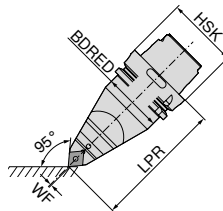
Gänghylsa

| Reservdelar<br>för artikel-nr. | 70 950 ... |       |     | 70 950 ... |      |     | 70 950 ... |     |      | 70 950 ... |     |  |
|--------------------------------|------------|-------|-----|------------|------|-----|------------|-----|------|------------|-----|--|
|                                | EUR        |       |     | EUR        |      |     | EUR        |     |      | EUR        |     |  |
|                                | 2A/28      |       |     | 2A/28      |      |     | 2A/28      |     |      | 2A/28      |     |  |
| 74 540 512 / 74 541 512        | T15/SW     | 10,66 | 398 | M4,5x12    | 3,38 | 114 | 15,94      | 166 | M4,5 | 5,98       | 170 |  |

## MaxiLock-S – SCMC 50° – Hållare med skruvlåsning

**Leveransinnehåll:**

Hållare med Torxnyckel



|                   |            |     |       |    |                   |           |            |
|-------------------|------------|-----|-------|----|-------------------|-----------|------------|
|                   |            |     |       |    |                   |           | neutral    |
|                   |            |     |       |    |                   |           | 74 542 ... |
| ISO-beteckning    | Infästning | LPR | BDRED | WF | Åtdragningsmoment | Vändskär  | EUR        |
|                   |            | mm  | mm    | mm | Nm                |           | 2D/80      |
| HSK T63 SCMC N 12 | HSK-T 63   | 115 | 53    | 0  | 5                 | CC.. 1204 | 391,70     |
|                   |            |     |       |    |                   |           | 512        |



Kombinycke



Skärskruv



HM-  
underläggsplatta-C



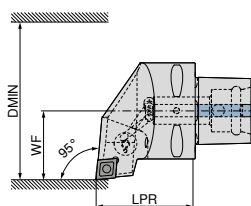
Gänghylsa

|                                |  | 70 950 ...   |       |     | 70 950 ...   |      |     | 70 950 ...   |     |      | 70 950 ...   |     |  |
|--------------------------------|--|--------------|-------|-----|--------------|------|-----|--------------|-----|------|--------------|-----|--|
| Reservdelar<br>för artikel-nr. |  | EUR<br>2A/28 |       |     | EUR<br>2A/28 |      |     | EUR<br>2A/28 |     |      | EUR<br>2A/28 |     |  |
| 74 542 512                     |  | T15/SW       | 10.66 | 398 | M4,5x12      | 3.38 | 114 | 15.94        | 166 | M4,5 | 5.98         | 170 |  |

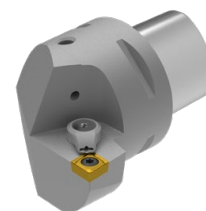
## MaxiLock-S – SCLC 95° – Hållare med skruvlåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | vänster<br>84 655 ... |       | höger<br>84 654 ... |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|------------------------------|-----------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |           |                              | EUR<br>Y8             |       | EUR<br>Y8           |       |
| PSC40 SCLC R/L 50050-12 | PSC 40     | 50        | 27       | 50         | 5                       | CC.. 1204 | DC                           | 252,20                | 01295 | 252,20              | 01295 |
| PSC50 SCLC R/L 65060-12 | PSC 50     | 60        | 35       | 65         | 5                       | CC.. 1204 | DC                           | 289,10                | 01294 | 289,10              | 01294 |
| PSC63 SCLC R/L 80065-12 | PSC 63     | 65        | 45       | 80         | 5                       | CC.. 1204 | DC                           | 321,60                | 01293 | 321,60              | 01293 |

Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **Sidan 40**.

Reservdelar

för artikel-nr.

84 654 01295 / 84 655 01295

84 654 01294 / 84 655 01294

84 654 01293 / 84 655 01293



Skärskruv

84 950 ...

EUR  
Y8

5,93 27500

5,93 27500

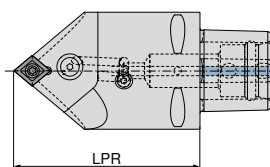
5,93 27500

9

## MaxiLock-S – SMC 50° – Hållare med skruvlåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



neutral

84 674 ...

EUR  
Y8

321,60 01293

321,60 11293

| ISO-beteckning      | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel |
|---------------------|------------|-----------|-------------------------|-----------|------------------------------|
| PSC63 SMC N 0100-12 | PSC 63     | 100       | 5                       | CC.. 1204 | DC                           |
| PSC63 SMC N 0130-12 | PSC 63     | 130       | 5                       | CC.. 1204 | DC                           |

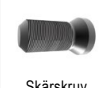
Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **Sidan 40**.

Reservdelar

för artikel-nr.

84 674 01293

84 674 11293



Skärskruv

84 950 ...

EUR  
Y8

5,93 27500

5,93 27500

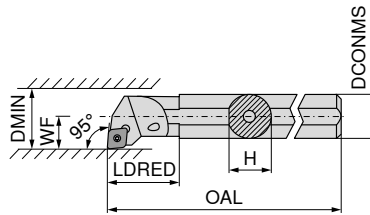
# MaxiLock-S – SCLC 95° – Svarvbom med skruvlåsning

▲ A... = med kylkanal

▲ S... = utan kylkanal

## Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



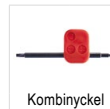
| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster                    |     | höger                      |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|----------------------------|-----|----------------------------|-----|
|                  |              |         |           |             |          |            |                         |           | 70 717 ...<br>EUR<br>2A/24 |     | 70 716 ...<br>EUR<br>2A/24 |     |
| S08H SCLC R/L 06 | 8            | 7,2     | 100       | 11,0        | 5        | 11         | 1,2                     | CC.. 0602 | 124,50                     | 008 | 124,50                     | 008 |
| A08F SCLC R/L 06 | 8            | 7,6     | 80        | 17,0        | 5        | 11         | 1,2                     | CC.. 0602 | 124,50                     | 208 | 124,50                     | 208 |
| S10K SCLC R/L 06 | 10           | 9,0     | 125       | 15,0        | 7        | 13         | 1,2                     | CC.. 0602 | 124,50                     | 010 | 124,50                     | 010 |
| A10H SCLC R/L 06 | 10           | 9,5     | 100       | 19,0        | 7        | 13         | 1,2                     | CC.. 0602 | 124,50                     | 210 | 124,50                     | 210 |
| S12Q SCLC R/L 06 | 12           | 11,0    | 180       | 18,8        | 9        | 16         | 1,2                     | CC.. 0602 | 124,50                     | 012 | 124,50                     | 012 |
| A12K SCLC R/L 06 | 12           | 11,5    | 125       | 22,0        | 9        | 16         | 1,2                     | CC.. 0602 | 124,50                     | 212 | 124,50                     | 212 |
| A16M SCLC R/L 06 | 16           | 14,0    | 150       | 50,0        | 9        | 18         | 1,2                     | CC.. 0602 | 124,80                     | 116 | 124,80                     | 116 |
| S16R SCLC R/L 09 | 16           | 14,5    | 200       | 25,0        | 11       | 20         | 3,2                     | CC.. 09T3 | 127,20                     | 016 | 127,20                     | 016 |
| A16M SCLC R/L 09 | 16           | 15,0    | 150       | 29,0        | 11       | 20         | 3,2                     | CC.. 09T3 | 127,20                     | 216 | 127,20                     | 216 |
| S20S SCLC R/L 09 | 20           | 18,0    | 250       | 25,0        | 13       | 25         | 3,2                     | CC.. 09T3 | 158,60                     | 020 | 158,60                     | 020 |
| A20Q SCLC R/L 09 | 20           | 18,5    | 180       | 32,0        | 13       | 25         | 3,2                     | CC.. 09T3 | 158,60                     | 220 | 158,60                     | 220 |
| S25T SCLC R/L 09 | 25           | 23,0    | 300       | 20,0        | 17       | 32         | 3,2                     | CC.. 09T3 | 182,30                     | 025 | 182,30                     | 025 |
| A25R SCLC R/L 09 | 25           | 23,0    | 200       | 36,0        | 17       | 32         | 3,2                     | CC.. 09T3 | 182,30                     | 225 | 182,30                     | 225 |
| A32S SCLC R/L 12 | 32           | 30,0    | 250       | 50,0        | 22       | 40         | 5                       | CC.. 1204 | 250,60                     | 232 | 250,60                     | 232 |
| A40T SCLC R/L 12 | 40           | 38,0    | 300       | 60,0        | 27       | 50         | 5                       | CC.. 1204 | 301,00                     | 240 | 301,00                     | 240 |

## Reservdelar för artikel-nr.

|                         | 80 950 ... |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     |
|-------------------------|------------|-----|--------------|-----|--------------|-----|--------------|-----|--------------|-----|
|                         | EUR<br>Y7  |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
| 70 716 008 / 70 717 008 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 208 / 70 717 208 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 010 / 70 717 010 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 210 / 70 717 210 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 012 / 70 717 012 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 212 / 70 717 212 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 116 / 70 717 116 | 10,05      | 110 |              |     | 3,32         | 116 |              |     |              |     |
| 70 716 016 / 70 717 016 | 11,96      | 113 |              |     | 4,14         | 110 |              |     |              |     |
| 70 716 216 / 70 717 216 | 11,96      | 113 |              |     | 4,14         | 110 |              |     |              |     |
| 70 716 020 / 70 717 020 | 11,96      | 113 |              |     | 4,14         | 110 |              |     |              |     |
| 70 716 220 / 70 717 220 | 11,96      | 113 |              |     | 4,06         | 304 |              |     |              |     |
| 70 716 025 / 70 717 025 | 11,96      | 113 |              |     | 4,14         | 113 |              |     |              |     |
| 70 716 225 / 70 717 225 | 11,96      | 113 |              |     | 4,06         | 304 |              |     |              |     |
| 70 716 232 / 70 717 232 |            |     | 10,66        | 398 | 3,38         | 114 | 15,94        | 166 | 5,98         | 170 |
| 70 716 240 / 70 717 240 |            |     | 10,66        | 398 | 3,38         | 114 | 15,94        | 166 | 5,98         | 170 |



Skruvmejsel



Kombinyckel



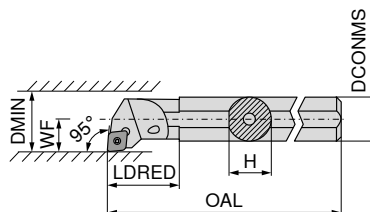
Skärskruv

HM-  
underräggsskiva-C

Gänghylsa

## MaxiLock-S – SCLC 95° – Svarvbom med skruvlåsning

▲ med Hårdmetallkärna



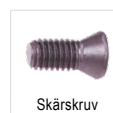
Bilden visar högerutförande



| ISO-beteckning     | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |     | höger      |     |
|--------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|------------|-----|------------|-----|
|                    |              |         |           |             |          |            |                         |           | 70 719 ... |     | 70 718 ... |     |
| E-A08F SCLC R/L 06 | 8            | 7,5     | 80        | 20,60       | 6        | 12         | 1,2                     | CC.. 0602 | EUR 2A     |     | EUR 2A     |     |
| E-A10H SCLC R/L 06 | 10           | 9,0     | 100       | 31,75       | 7        | 14         | 1,2                     | CC.. 0602 | 228,50     | 208 | 228,50     | 208 |
| E-A12K SCLC R/L 06 | 12           | 11,0    | 125       | 20,00       | 9        | 18         | 1,2                     | CC.. 0602 | 228,50     | 210 | 228,50     | 210 |
| E-A16M SCLC R/L 09 | 16           | 15,0    | 150       | 45,30       | 11       | 22         | 3,2                     | CC.. 09T3 | 246,20     | 212 | 246,20     | 212 |
| E-A20Q SCLC R/L 09 | 20           | 18,0    | 180       | 38,00       | 13       | 26         | 3,2                     | CC.. 09T3 | 417,70     | 216 | 417,70     | 216 |
| E-A25R SCLC R/L 09 | 25           | 23,0    | 200       | 40,25       | 17       | 34         | 3,2                     | CC.. 09T3 | 516,40     | 220 | 516,40     | 220 |
| E-A32S SCLC R/L 12 | 32           | 30,0    | 250       | 50,25       | 22       | 39         | 5                       | CC.. 1204 | 655,60     | 225 | 655,60     | 225 |
|                    |              |         |           |             |          |            |                         |           | 1.032,00   | 232 | 1.032,00   | 232 |



Skruvmejsel



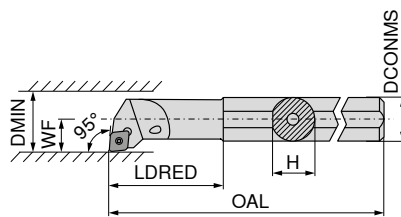
Skärskruv

Reservdelar  
för artikel-nr.

|                         |     | 80 950 ... |     | 70 950 ... |          |
|-------------------------|-----|------------|-----|------------|----------|
|                         |     | EUR Y7     |     | EUR 2A/28  |          |
| 70 718 208 / 70 719 208 | T08 | 10,05      | 110 | M2,5x5     | 3,32 116 |
| 70 718 210 / 70 719 210 | T08 | 10,05      | 110 | M2,5x5     | 3,32 116 |
| 70 718 212 / 70 719 212 | T08 | 10,05      | 110 | M2,5x5     | 3,32 116 |
| 70 718 216 / 70 719 216 | T15 | 11,96      | 113 | M4x9,5     | 4,06 449 |
| 70 718 220 / 70 719 220 | T15 | 11,96      | 113 | M4x9,5     | 4,06 449 |
| 70 718 225 / 70 719 225 | T15 | 11,96      | 113 | M4x9,5     | 4,06 449 |
| 70 718 232 / 70 719 232 | T15 | 11,96      | 113 | M4x11      | 4,46 174 |

## MaxiLock-S – SCLC 95° – Svarvbom med skruvlåsning

▲ med Hårdmetallkärna



Bilden visar högerutförande



| ISO-beteckning       | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 719 ... |     | höger<br>70 718 ... |     |
|----------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                      |              |         |           |             |          |            |                         |           | EUR<br>2A             |     | EUR<br>2A           |     |
| E-A0608F SCLC R/L 06 | 8            | 7,5     | 100       | 25          | 4        | 8          | 1,2                     | CC.. 0602 | 246,20                | 308 | 246,20              | 308 |
| E-A0810H SCLC R/L 06 | 10           | 9,0     | 110       | 32          | 6        | 12         | 1,2                     | CC.. 0602 | 246,20                | 310 | 246,20              | 310 |
| E-A1012K SCLC R/L 06 | 12           | 11,0    | 125       | 38          | 7        | 14         | 1,2                     | CC.. 0602 | 246,20                | 312 | 246,20              | 312 |
| E-A1216M SCLC R/L 06 | 16           | 15,0    | 150       | 50          | 9        | 18         | 1,2                     | CC.. 0602 | 246,20                | 316 | 246,20              | 316 |

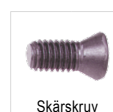
### Reservdelar

för artikel-nr.

| 70 718 308 / 70 719 308 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5 | 3,32 116 |
|-------------------------|--|--|--|--|--|--|--|-----|-------|-----|--------|----------|
| 70 718 310 / 70 719 310 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5 | 3,32 116 |
| 70 718 312 / 70 719 312 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5 | 3,32 116 |
| 70 718 316 / 70 719 316 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5 | 3,32 116 |



Skruvmejsel



Skärskruv

80 950 ...

EUR  
Y7

70 950 ...

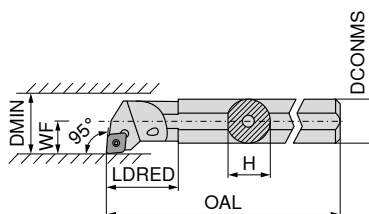
EUR  
2A/28

## MaxiLock-S – SCLC 95° – Svarvbom med skruvlåsning

▲ Utförande: hårdmetall

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 719 ... |     | höger<br>70 718 ... |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                  |              |         |           |             |          |            |                         |           | EUR<br>2A/24          |     | EUR<br>2A/24        |     |
| E08H SCLC R/L 06 | 8            | 7,6     | 100       | 20          | 6        | 11         | 1,2                     | CC.. 0602 | 283,20                | 008 | 283,20              | 008 |
| E10K SCLC R/L 06 | 10           | 9,0     | 125       | 22          | 7        | 13         | 1,2                     | CC.. 0602 | 327,10                | 010 | 327,10              | 010 |
| E12Q SCLC R/L 06 | 12           | 11,5    | 180       | 26          | 9        | 16         | 1,2                     | CC.. 0602 | 429,60                | 012 | 429,60              | 012 |
| E16R SCLC R/L 09 | 16           | 15,0    | 200       | 34          | 11       | 20         | 3,2                     | CC.. 09T3 | 561,40                | 016 | 561,40              | 016 |
| E20S SCLC R/L 09 | 20           | 18,5    | 250       | 38          | 13       | 25         | 3,2                     | CC.. 09T3 | 701,20                | 020 | 701,20              | 020 |
| E25T SCLC R/L 09 | 25           | 23,0    | 300       | 43          | 17       | 32         | 3,2                     | CC.. 09T3 | 1.236,00              | 025 | 1.236,00            | 025 |



Skruvmejsel



Skärskruv

80 950 ...

EUR  
Y7

70 950 ...

EUR  
2A/28

### Reservdelar

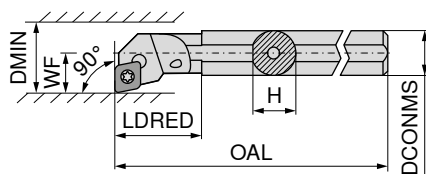
för artikel-nr.

| 70 719 008 / 70 718 008 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5   | 3,32 116 |
|-------------------------|--|--|--|--|--|--|--|-----|-------|-----|----------|----------|
| 70 719 010 / 70 718 010 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5   | 3,32 116 |
| 70 719 012 / 70 718 012 |  |  |  |  |  |  |  | T08 | 10,05 | 110 | M2,5x5   | 3,32 116 |
| 70 719 016 / 70 718 016 |  |  |  |  |  |  |  | T15 | 11,96 | 113 | M3,5x7,2 | 4,14 110 |
| 70 719 020 / 70 718 020 |  |  |  |  |  |  |  | T15 | 11,96 | 113 | M3,5x8,6 | 4,06 304 |
| 70 719 025 / 70 718 025 |  |  |  |  |  |  |  | T15 | 11,96 | 113 | M3,5x11  | 4,14 113 |

## MaxiLock-S – SCFC 90° – Svarvbom med skruvlåsning

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|--|--|
| A08F SCFC R/L 06 | 8            | 7,6     | 80        | 17          | 5        | 11         | 1,2                     | CC.. 0602 |  |  |
| A10H SCFC R/L 06 | 10           | 9,5     | 100       | 19          | 7        | 13         | 1,2                     | CC.. 0602 |  |  |
| A12K SCFC R/L 06 | 12           | 11,5    | 125       | 22          | 9        | 16         | 1,2                     | CC.. 0602 |  |  |

vänster

70 793 ...

EUR  
2A/24

124,50

208

124,50

210

124,50

212

höger

70 792 ...

EUR  
2A/24

124,50

208

124,50

210

124,50

212

Reservdelar

för artikel-nr.

|                         |     |           |     |        |              |     |
|-------------------------|-----|-----------|-----|--------|--------------|-----|
| 70 792 208 / 70 793 208 | T08 | EUR<br>Y7 | 110 | M2,5x5 | EUR<br>2A/28 | 116 |
| 70 792 210 / 70 793 210 | T08 | 10,05     | 110 | M2,5x5 | 3,32         | 116 |
| 70 792 212 / 70 793 212 | T08 | 10,05     | 110 | M2,5x5 | 3,32         | 116 |



Skruvmejsel



Skärskruv

80 950 ...

EUR  
Y7

10,05

110

10,05

110

10,05

110

70 950 ...

EUR  
2A/28

3,32

116

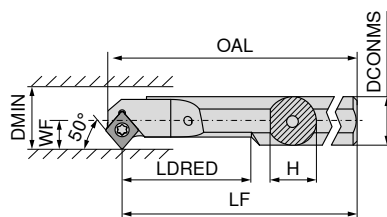
3,32

116

3,32

116

## MaxiLock-S – SMC 50° – Svarvbom med skruvlåsning



Bilden visar högerutförande



| ISO-beteckning  | DCONMS<br>mm | H<br>mm | OAL<br>mm | LF<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |
|-----------------|--------------|---------|-----------|----------|-------------|----------|------------|-------------------------|-----------|--|--|
| A08H SMC R/L 06 | 8            | 7       | 104,15    | 100      | 20          | 5,5      | 10,5       | 1,2                     | CC.. 0602 |  |  |
| A10H SMC R/L 06 | 10           | 9       | 114,15    | 110      | 26          | 6,0      | 11,0       | 1,2                     | CC.. 0602 |  |  |
| A12K SMC R/L 06 | 12           | 11      | 129,15    | 125      | 32          | 7,0      | 13,0       | 1,2                     | CC.. 0602 |  |  |
| A16M SMC R/L 06 | 16           | 15      | 154,15    | 150      | 40          | 9,0      | 16,0       | 1,2                     | CC.. 0602 |  |  |

vänster

70 723 ...

EUR  
2A

122,10

208

122,10

210

122,10

212

124,80

216

höger

70 722 ...

EUR  
2A

122,10

208

122,10

210

122,10

212

124,80

216

Reservdelar

för artikel-nr.

|                         |     |           |     |        |              |     |
|-------------------------|-----|-----------|-----|--------|--------------|-----|
| 70 723 208 / 70 722 208 | T08 | EUR<br>Y7 | 110 | M2,5x5 | EUR<br>2A/28 | 116 |
| 70 723 210 / 70 722 210 | T08 | 10,05     | 110 | M2,5x5 | 3,32         | 116 |
| 70 723 212 / 70 722 212 | T08 | 10,05     | 110 | M2,5x5 | 3,32         | 116 |
| 70 723 216 / 70 722 216 | T08 | 10,05     | 110 | M2,5x5 | 3,32         | 116 |



Skruvmejsel



Skärskruv

80 950 ...

EUR  
Y7

10,05

110

10,05

110

10,05

110

70 950 ...

EUR  
2A/28

3,32

116

3,32

116

3,32

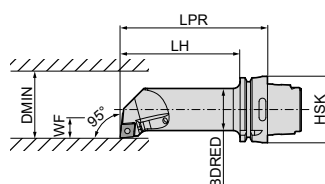
116



# MaxiLock-S – SCLC 95° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande

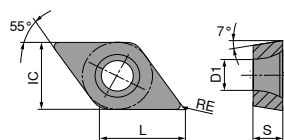


| ISO-beteckning          | Infästning | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  | vänster<br>74 564 ...<br>EUR<br>2D/80<br>394,60 512 | höger<br>74 563 ...<br>EUR<br>2D/80<br>394,60 512 |
|-------------------------|------------|-----------|----------|-------------|----------|------------|-------------------------|-----------|--|-----------------------------------------------------|---------------------------------------------------|
| HSK T63 40L SCLC R/L 12 | HSK-T 63   | 140       | 114      | 40          | 27       | 50         | 5                       | CC.. 1204 |  |                                                     |                                                   |

| Reservdelar<br>för artikel-nr. |        | Kombinyckel                             | Skärskruv                              | HM-<br>underläggsplatta-C               | Gänghylsa                              |
|--------------------------------|--------|-----------------------------------------|----------------------------------------|-----------------------------------------|----------------------------------------|
|                                |        | 70 950 ...<br>EUR<br>2A/28<br>10,66 398 | 70 950 ...<br>EUR<br>2A/28<br>3,38 114 | 70 950 ...<br>EUR<br>2A/28<br>15,94 166 | 70 950 ...<br>EUR<br>2A/28<br>5,98 170 |
| 74 563 512 / 74 564 512        | T15/SW |                                         | M4,5x12                                |                                         | M4,5                                   |

## DCGT / DCMT / DCET

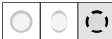
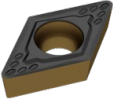
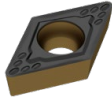
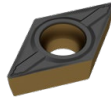
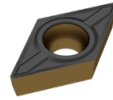
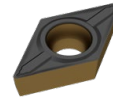
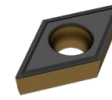
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DC.T 0702.. | 7,75    | 2,38    | 2,8      | 6,35     |
| DC.T 11T3.. | 11,60   | 3,97    | 4,4      | 9,52     |



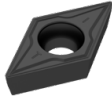
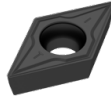
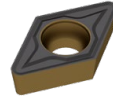
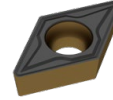
## DCGT / DCMT

|          |          | -CF05<br>CTEP110 |  | -CF55<br>CTEP110 |  | -SF<br>TCM407  |  | -SF<br>TCM10   |  | -SMF<br>TCM10  |  | NEW<br>-SF<br>CTCP125-P |  | NEW<br>-SF<br>CTCP115-P |  |
|----------|----------|------------------|--|------------------|--|----------------|--|----------------|--|----------------|--|-------------------------|--|-------------------------|--|
|          |          | DRAGONSkin       |  | DRAGONSkin       |  |                |  |                |  |                |  | DRAGONSkin              |  | DRAGONSkin              |  |
|          |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
|          |          | F                |  | F                |  | F              |  | F              |  | F              |  | F                       |  | F                       |  |
|          |          | CERMET<br>DCGT   |  | CERMET<br>DCMT   |  | CERMET<br>DCGT |  | CERMET<br>DCGT |  | CERMET<br>DCMT |  | DCGT                    |  | DCMT                    |  |
|          |          | 76 245 ...       |  | 76 246 ...       |  | 70 257 ...     |  | 70 257 ...     |  | 70 265 ...     |  | 76 257 ...              |  | 76 259 ...              |  |
| ISO      | RE<br>mm | EUR<br>1A/78     |  | EUR<br>1A/78     |  | EUR<br>1A/78   |  | EUR<br>1A/78   |  | EUR<br>1A/78   |  | EUR<br>1A/08            |  | EUR<br>1A/08            |  |
| 070201EN | 0,1      |                  |  |                  |  |                |  | 17,64 898      |  |                |  |                         |  |                         |  |
| 070202EN | 0,2      | 18,22 002        |  | 10,34 002        |  |                |  | 17,64 900      |  |                |  | 18,22 50201             |  |                         |  |
| 070204EN | 0,4      | 18,22 004        |  | 10,34 004        |  | 17,64 852      |  | 17,64 902      |  | 9,57 898       |  |                         |  | 10,23 30401             |  |
|          |          |                  |  |                  |  |                |  |                |  | 9,57 900       |  |                         |  |                         |  |
| 11T302EN | 0,2      | 24,12 014        |  |                  |  | 22,50 854      |  | 22,50 904      |  |                |  |                         |  |                         |  |
| 11T304EN | 0,4      | 24,12 016        |  | 14,34 016        |  | 22,50 856      |  | 22,50 906      |  | 13,43 904      |  |                         |  | 14,36 31601             |  |
| 11T308EN | 0,8      | 24,12 018        |  | 14,34 018        |  | 22,50 858      |  | 22,50 908      |  | 13,43 906      |  |                         |  | 14,36 31801             |  |
| P        |          | ●                |  | ●                |  | ●              |  | ●              |  | ●              |  | ●                       |  | ●                       |  |
| M        |          | ○                |  | ○                |  | ○              |  | ○              |  | ○              |  | ○                       |  | ○                       |  |
| K        |          | ○                |  | ○                |  | ○              |  | ○              |  | ○              |  | ○                       |  | ○                       |  |
| N        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| S        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| H        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| O        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |

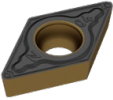
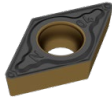
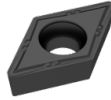
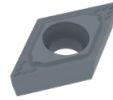
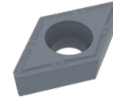
## DCMT / DCGT

|          |     | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                                 |       | NEW                                                                                 |   |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|---|
|          |     | -SF<br>CTCP125-P                                                                  |       | -SF<br>CTCP135-P                                                                  |       | -SMF<br>CTCP115-P                                                                 |       | -SMF<br>CTCP125-P                                                                 |       | -SMF<br>CTCP135-P                                                                   |       | -SM<br>CTCP125-P                                                                    |   |
|          |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |   |
|          |     |  |       |  |       |  |       |  |       |  |       |  |   |
|          |     |  |       |  |       |  |       |  |       |  |       |  |   |
|          |     | F<br>DCMT                                                                         |       | F<br>DCMT                                                                         |       | F<br>DCMT                                                                         |       | F<br>DCMT                                                                         |       | F<br>DCMT                                                                           |       | M<br>DCGT                                                                           |   |
|          |     | 76 259 ...                                                                        |       | 76 259 ...                                                                        |       | 76 265 ...                                                                        |       | 76 265 ...                                                                        |       | 76 265 ...                                                                          |       | 76 256 ...                                                                          |   |
| ISO      |     | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |   |
| 070202EN | 0,2 |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |   |
| 070204EN | 0,4 | 10,23                                                                             | 50401 | 10,23                                                                             | 70401 |                                                                                   |       | 10,23                                                                             | 50401 | 10,23                                                                               | 70401 |                                                                                     |   |
| 070208EN | 0,8 |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       | 10,23                                                                               | 70601 |                                                                                     |   |
| 11T304EN | 0,4 | 14,36                                                                             | 51601 | 14,36                                                                             | 71601 | 14,36                                                                             | 31601 | 14,36                                                                             | 51601 | 14,36                                                                               | 71601 |                                                                                     |   |
| 11T308EN | 0,8 | 14,36                                                                             | 51801 | 14,36                                                                             | 71801 | 14,36                                                                             | 31801 | 14,36                                                                             | 51801 | 14,36                                                                               | 71801 |                                                                                     |   |
| P        |     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                   | ●     |                                                                                     | ●     |                                                                                     | ● |
| M        |     |                                                                                   |       |                                                                                   | ○     |                                                                                   |       |                                                                                   |       |                                                                                     | ○     |                                                                                     | ○ |
| K        |     |                                                                                   | ○     |                                                                                   |       |                                                                                   | ○     |                                                                                   | ○     |                                                                                     |       | ○                                                                                   |   |
| N        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |   |
| S        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |   |
| H        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |   |
| O        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |   |

## DCMT

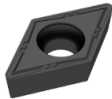
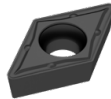
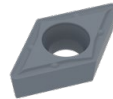
|          |     | NEW                                                                                 |     | NEW                                                                                 |     | NEW                                                                                 |       | NEW                                                                                   |       |
|----------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|
|          |     | -SM<br>CTCK110                                                                      |     | -SM<br>CTCK120                                                                      |     | -SM<br>CTCP115-P                                                                    |       | -SM<br>CTCP115-P                                                                      |       |
|          |     | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                            |       |
|          |     |  |     |  |     |  |       |  |       |
|          |     |  |     |  |     |  |       |  |       |
|          |     | M<br>DCMT                                                                           |     | M<br>DCMT                                                                           |     | M<br>DCMT                                                                           |       | M<br>DCMT                                                                             |       |
|          |     | 70 258 ...                                                                          |     | 70 258 ...                                                                          |     | 76 183 ...                                                                          |       | 76 258 ...                                                                            |       |
| ISO      |     | EUR<br>1A/08                                                                        |     | EUR<br>1A/08                                                                        |     | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                          |       |
| 070204EN | 0,4 | 10,23                                                                               | 004 | 10,23                                                                               | 554 |                                                                                     |       | 10,23                                                                                 | 30401 |
| 070208EN | 0,8 | 10,23                                                                               | 006 | 10,23                                                                               | 506 |                                                                                     |       | 10,23                                                                                 | 30601 |
| 11T304EN | 0,4 | 14,36                                                                               | 016 | 14,36                                                                               | 516 |                                                                                     |       | 14,36                                                                                 | 31601 |
| 11T308EN | 0,8 | 14,36                                                                               | 018 | 14,36                                                                               | 518 |                                                                                     |       | 14,36                                                                                 | 31801 |
| 11T312EN | 1,2 |                                                                                     |     |                                                                                     |     | 14,36                                                                               | 32001 | 14,36                                                                                 | 52001 |
| P        |     |                                                                                     | ○   |                                                                                     | ○   |                                                                                     | ●     |                                                                                       | ●     |
| M        |     |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                       | ○     |
| K        |     |                                                                                     | ●   |                                                                                     | ●   |                                                                                     | ○     |                                                                                       | ○     |
| N        |     |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                       |       |
| S        |     |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                       |       |
| H        |     |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                       |       |
| O        |     |                                                                                     |     |                                                                                     |     |                                                                                     |       |                                                                                       |       |

## DCMT

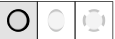
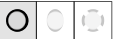
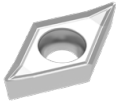
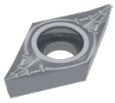
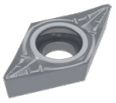
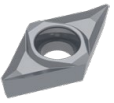
|          |     | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                               |       | NEW                                                                                 |     |
|----------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|
|          |     | -SMQ<br>CTCP115-P                                                                 |       | -SMQ<br>CTCP125-P                                                                 |       | -M25<br>CTCM120                                                                   |       | -SF<br>CTPM125                                                                    |       | -M25<br>CTPM125                                                                     |     |
|          |     | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                          |     |
|          |     |  |       |  |       |  |       |  |       |  |     |
|          |     |  |       |  |       |  |       |  |       |  |     |
|          |     | M                                                                                 |       | M                                                                                 |       | F                                                                                 |       | F                                                                                 |       | F                                                                                   |     |
|          |     | DCMT                                                                              |       | DCMT                                                                              |       | DCMT                                                                              |       | DCMT                                                                              |       | DCMT                                                                                |     |
|          |     | 76 195 ...                                                                        |       | 76 195 ...                                                                        |       | 75 213 ...                                                                        |       | 75 044 ...                                                                        |       | 75 213 ...                                                                          |     |
| ISO      |     | EUR                                                                               |       | EUR                                                                               |       | EUR                                                                               |       | EUR                                                                               |       | EUR                                                                                 |     |
|          |     | 1A/08                                                                             |       | 1A/08                                                                             |       | 1A/08                                                                             |       | 1A/08                                                                             |       | 1A/08                                                                               |     |
| 070202EN | 0,2 |                                                                                   |       |                                                                                   |       | 10,23                                                                             | 10200 |                                                                                   |       | 10,23                                                                               | 202 |
| 070204EN | 0,4 | 11,66                                                                             | 30401 | 11,66                                                                             | 50401 | 10,23                                                                             | 10400 | 10,23                                                                             | 20400 | 10,23                                                                               | 204 |
| 11T302EN | 0,2 |                                                                                   |       |                                                                                   |       | 14,36                                                                             | 11400 |                                                                                   |       | 14,36                                                                               | 214 |
| 11T304EL | 0,4 | 16,02                                                                             | 31601 | 16,02                                                                             | 51601 |                                                                                   |       |                                                                                   |       |                                                                                     |     |
| 11T304EN | 0,4 | 16,02                                                                             | 31501 | 16,02                                                                             | 51501 | 14,36                                                                             | 11600 | 14,36                                                                             | 21600 | 14,36                                                                               | 216 |
| 11T304ER | 0,4 | 16,02                                                                             | 31701 | 16,02                                                                             | 51701 |                                                                                   |       |                                                                                   |       |                                                                                     |     |
| 11T308EN | 0,8 | 16,02                                                                             | 31801 | 16,02                                                                             | 51801 | 14,36                                                                             | 11800 | 14,36                                                                             | 21800 | 14,36                                                                               | 218 |
| P        |     |                                                                                   | •     |                                                                                   | •     | ○                                                                                 |       | ○                                                                                 |       | ○                                                                                   |     |
| M        |     |                                                                                   |       |                                                                                   |       | •                                                                                 |       | •                                                                                 |       | •                                                                                   |     |
| K        |     |                                                                                   | ○     |                                                                                   | ○     |                                                                                   |       |                                                                                   |       |                                                                                     |     |
| N        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |     |
| S        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     | ○   |
| H        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |     |
| O        |     |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |     |

9

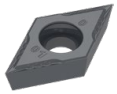
## DCMT / DCGT

|          |     | NEW                                                                                 |       | NEW                                                                                 |       | NEW                                                                                 |     |
|----------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|
|          |     | -M25<br>CTCM130                                                                     |       | -M55<br>CTCM120                                                                     |       | -M55<br>CTPM125                                                                     |     |
|          |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |     |
|          |     |  |       |  |       |  |     |
|          |     |  |       |  |       |  |     |
|          |     | F                                                                                   |       | M                                                                                   |       | M                                                                                   |     |
|          |     | DCMT                                                                                |       | DCMT                                                                                |       | DCMT                                                                                |     |
|          |     | 75 213 ...                                                                          |       | 75 214 ...                                                                          |       | 75 214 ...                                                                          |     |
| ISO      |     | EUR                                                                                 |       | EUR                                                                                 |       | EUR                                                                                 |     |
|          |     | 1A/08                                                                               |       | 1A/08                                                                               |       | 1A/08                                                                               |     |
| 070202EN | 0,2 | 10,23                                                                               | 30200 |                                                                                     |       |                                                                                     |     |
| 070204EN | 0,4 | 10,23                                                                               | 30400 | 10,23                                                                               | 10400 | 10,23                                                                               | 204 |
| 070208EN | 0,8 |                                                                                     |       | 10,23                                                                               | 10600 | 10,23                                                                               | 206 |
| 11T302EN | 0,2 | 14,36                                                                               | 31400 |                                                                                     |       |                                                                                     |     |
| 11T304EN | 0,4 | 14,36                                                                               | 31600 | 14,36                                                                               | 11600 | 14,36                                                                               | 216 |
| 11T308EN | 0,8 | 14,36                                                                               | 31800 | 14,36                                                                               | 11800 | 14,36                                                                               | 218 |
| P        |     |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ○   |
| M        |     |                                                                                     | •     |                                                                                     | •     |                                                                                     | •   |
| K        |     |                                                                                     |       |                                                                                     |       |                                                                                     |     |
| N        |     |                                                                                     |       |                                                                                     |       |                                                                                     |     |
| S        |     |                                                                                     | ○     |                                                                                     |       |                                                                                     | ○   |
| H        |     |                                                                                     |       |                                                                                     |       |                                                                                     |     |
| O        |     |                                                                                     |       |                                                                                     |       |                                                                                     |     |

## DCGT

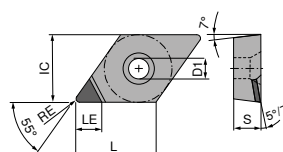
|          |          | <b>-23P</b><br>H216T                                                              |     | <b>-25P</b><br>H210T                                                              |     | <b>-25P</b><br>CTPX710                                                            |       | <b>-25Q</b><br>H210T                                                              |     | <b>-25Q</b><br>CTPX710                                                              |       | <b>-27</b><br>H10T                                                                  |     | <b>-27</b><br>CTPX715                                                               |       |
|----------|----------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|
|          |          |  |     |  |     |  |       |  |     |  |       |  |     |  |       |
|          |          |  |     |  |     |  |       |  |     |  |       |  |     |  |       |
|          |          | <b>F</b><br>DCGT                                                                  |     | <b>F</b><br>DCGT                                                                  |     | <b>M</b><br>DCGT                                                                  |       | <b>M</b><br>DCGT                                                                  |     | <b>M</b><br>DCGT                                                                    |       | <b>M</b><br>DCGT                                                                    |     | <b>M</b><br>DCGT                                                                    |       |
|          |          | <b>70 261 ...</b>                                                                 |     | <b>70 263 ...</b>                                                                 |     | <b>70 263 ...</b>                                                                 |       | <b>70 263 ...</b>                                                                 |     | <b>70 263 ...</b>                                                                   |       | <b>70 260 ...</b>                                                                   |     | <b>70 260 ...</b>                                                                   |       |
| ISO      | RE<br>mm | EUR<br>1A/90                                                                      |     | EUR<br>1A/90                                                                      |     | EUR<br>1A/90                                                                      |       | EUR<br>1A/90                                                                      |     | EUR<br>1A/90                                                                        |       | EUR<br>1A/90                                                                        |     | EUR<br>1A/90                                                                        |       |
| 070202FN | 0,2      |                                                                                   |     | 12,92                                                                             | 632 | 15,45                                                                             | 70200 |                                                                                   |     |                                                                                     |       | 12,20                                                                               | 600 | 14,83                                                                               | 80200 |
| 070204FN | 0,4      | 12,92                                                                             | 654 | 12,92                                                                             | 634 | 15,45                                                                             | 70400 |                                                                                   |     |                                                                                     |       | 12,20                                                                               | 602 | 14,83                                                                               | 80400 |
| 11T302FN | 0,2      |                                                                                   |     | 16,02                                                                             | 635 | 18,68                                                                             | 71400 |                                                                                   |     |                                                                                     |       | 15,29                                                                               | 604 | 17,96                                                                               | 81400 |
| 11T304FN | 0,4      | 16,02                                                                             | 664 | 16,02                                                                             | 636 | 18,68                                                                             | 71600 | 17,50                                                                             | 660 | 22,30                                                                               | 75600 | 15,29                                                                               | 606 | 17,96                                                                               | 81600 |
| 11T304FL | 0,4      |                                                                                   |     |                                                                                   |     |                                                                                   |       | 17,50                                                                             | 670 | 22,30                                                                               | 75700 |                                                                                     |     |                                                                                     |       |
| 11T304FR | 0,4      |                                                                                   |     |                                                                                   |     |                                                                                   |       | 17,50                                                                             | 680 | 22,30                                                                               | 75800 |                                                                                     |     |                                                                                     |       |
| 11T308FN | 0,8      | 16,02                                                                             | 666 | 16,02                                                                             | 638 | 18,68                                                                             | 71800 | 17,50                                                                             | 662 | 22,30                                                                               | 76000 | 15,29                                                                               | 608 | 17,96                                                                               | 81800 |
| 11T308FL | 0,8      |                                                                                   |     |                                                                                   |     |                                                                                   |       | 17,50                                                                             | 672 |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| 11T308FR | 0,8      |                                                                                   |     |                                                                                   |     |                                                                                   |       | 17,50                                                                             | 682 |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| P        |          |                                                                                   |     |                                                                                   |     | •                                                                                 |       |                                                                                   |     | •                                                                                   |       |                                                                                     |     | •                                                                                   |       |
| M        |          |                                                                                   |     |                                                                                   |     | •                                                                                 |       |                                                                                   |     | •                                                                                   |       |                                                                                     |     | •                                                                                   |       |
| K        |          |                                                                                   | ○   |                                                                                   | ○   |                                                                                   |       |                                                                                   | ○   |                                                                                     |       |                                                                                     | ○   |                                                                                     | ○     |
| N        |          |                                                                                   | •   |                                                                                   | •   |                                                                                   | •     |                                                                                   | •   |                                                                                     | •     |                                                                                     | •   |                                                                                     | •     |
| S        |          |                                                                                   |     |                                                                                   | ○   |                                                                                   | •     |                                                                                   | ○   |                                                                                     | •     |                                                                                     |     |                                                                                     | •     |
| H        |          |                                                                                   |     |                                                                                   |     |                                                                                   |       |                                                                                   |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| O        |          |                                                                                   | ○   |                                                                                   | ○   |                                                                                   |       |                                                                                   | ○   |                                                                                     |       |                                                                                     | ○   |                                                                                     | ○     |

DCMT / DCET

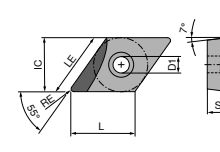
|           |          | NEW                                                                                 |                                                                                     |                                                                                     |       |
|-----------|----------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------|
|           |          | -29<br>H216T                                                                        | -29<br>CTPX715                                                                      | -F05<br>CTPX710                                                                     |       |
|           |          |  |  |  |       |
|           |          |  |  |  |       |
|           |          | M<br>DCMT                                                                           | M<br>DCMT                                                                           | F<br>DCET                                                                           |       |
|           |          | 70 246 ...                                                                          | 70 246 ...                                                                          | 76 254 ...                                                                          |       |
| ISO       | RE<br>mm | EUR<br>1A/90                                                                        | EUR<br>1A/90                                                                        | EUR<br>1A/08                                                                        |       |
| 0702005FN | 0,05     |                                                                                     |                                                                                     | 22,03                                                                               | 10200 |
| 070201FN  | 0,10     |                                                                                     |                                                                                     | 22,03                                                                               | 10400 |
| 0702015FN | 0,15     |                                                                                     |                                                                                     | 22,03                                                                               | 10600 |
| 070202FN  | 0,20     |                                                                                     |                                                                                     | 22,03                                                                               | 10800 |
| 070204EN  | 0,40     | 9,37 60400                                                                          | 11,52 70400                                                                         |                                                                                     |       |
| 11T3005FN | 0,05     |                                                                                     |                                                                                     | 29,20                                                                               | 11400 |
| 11T301FN  | 0,10     |                                                                                     |                                                                                     | 29,20                                                                               | 11600 |
| 11T3015FN | 0,15     |                                                                                     |                                                                                     | 29,20                                                                               | 11800 |
| 11T302FN  | 0,20     |                                                                                     |                                                                                     | 29,20                                                                               | 12000 |
| 11T304EN  | 0,40     | 12,61 61600                                                                         | 14,39 71600                                                                         |                                                                                     |       |
| 11T304FN  | 0,40     |                                                                                     |                                                                                     | 29,20                                                                               | 12200 |
| 11T308EN  | 0,80     | 12,61 61800                                                                         | 14,39 71800                                                                         |                                                                                     |       |
| P         |          |                                                                                     | ●                                                                                   | ●                                                                                   |       |
| M         |          |                                                                                     | ●                                                                                   | ●                                                                                   |       |
| K         |          | ○                                                                                   | ○                                                                                   |                                                                                     |       |
| N         |          | ●                                                                                   | ●                                                                                   | ●                                                                                   |       |
| S         |          |                                                                                     | ●                                                                                   | ●                                                                                   |       |
| H         |          |                                                                                     |                                                                                     |                                                                                     |       |
| O         |          | ○                                                                                   | ○                                                                                   |                                                                                     |       |

## DCGW / DCGT

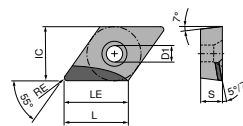
| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| DCG. 0702.. | 7,75    | 2,38    | 2,8      | 6,35     |
| DCG. 11T3.. | 11,60   | 3,97    | 4,4      | 9,52     |



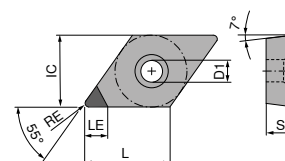
DCGT A



DCGT A L



DCGT A R



DCGW A

## DCGW / DCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDMD05 |       | CTDMD05 |     | -Q CTDMD05 |       | -Q CTDMD05 |       | CTDPD20 |       | CTDPD20 |       |
|----------|----------|--------------|----------|---------|-------|---------|-----|------------|-------|------------|-------|---------|-------|---------|-------|
|          |          |              |          | EUR     | Y0    | EUR     | Y0  | EUR        | Y0    | EUR        | Y0    | EUR     | Y0    | EUR     | Y0    |
| 070202FN | 0,2      | A (1)        | 2,5      | 377,00  | 00200 | 402,50  | 050 |            |       |            |       | 64,00   | 100   | 64,00   | 100   |
| 070202FN | 0,2      | A (1)        | 3,7      |         |       |         |     |            |       |            |       |         |       |         |       |
| 070204FN | 0,4      | A (1)        | 2,5      | 377,00  | 00400 | 402,50  | 052 |            |       |            |       |         |       |         |       |
| 070204FR | 0,4      | A (1)        | 2,5      |         |       |         |     |            |       | 565,00     | 50001 |         |       |         |       |
| 070204FN | 0,4      | A (1)        | 3,4      |         |       |         |     |            |       |            |       | 64,00   | 102   | 64,00   | 102   |
| 070208FN | 0,8      | A (1)        | 2,5      | 377,00  | 00600 | 402,50  | 054 |            |       |            |       | 64,00   | 104   | 64,00   | 104   |
| 070208FN | 0,8      | A (1)        | 3,0      |         |       |         |     |            |       |            |       |         |       |         |       |
| 11T302FN | 0,2      | A (1)        | 2,5      |         |       | 402,50  | 056 |            |       |            |       |         |       |         |       |
| 11T302FN | 0,2      | A (1)        | 3,0      | 377,00  | 056   |         |     |            |       |            |       |         |       |         |       |
| 11T302FN | 0,2      | A (1)        | 4,7      |         |       |         |     |            |       |            |       | 74,00   | 106   | 74,00   | 106   |
| 11T304FN | 0,4      | A (1)        | 2,5      |         |       | 402,50  | 058 |            |       |            |       |         |       |         |       |
| 11T304FL | 0,4      | A (1)        | 3,0      |         |       |         |     |            |       |            |       |         |       |         |       |
| 11T304FN | 0,4      | A (1)        | 3,0      | 377,00  | 058   |         |     | 565,00     | 50001 |            |       |         |       |         |       |
| 11T304FN | 0,4      | A (1)        | 4,3      |         |       |         |     |            |       |            |       | 74,00   | 108   | 74,00   | 108   |
| 11T308FN | 0,8      | A (1)        | 2,5      |         |       | 402,50  | 060 |            |       |            |       |         |       |         |       |
| 11T308FN | 0,8      | A (1)        | 4,0      |         |       |         |     |            |       |            |       | 74,00   | 110   | 74,00   | 110   |
| 11T312FN | 1,2      | A (1)        | 3,5      |         |       |         |     |            |       |            |       |         |       | 74,00   | 11200 |
| 11T312FN | 1,2      | A (1)        | 3,6      |         |       |         |     |            |       |            |       | 74,00   | 11200 |         |       |
| P        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |
| M        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |
| K        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |
| N        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |
| S        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |
| H        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |
| O        |          |              |          |         |       |         |     |            |       |            |       |         |       |         |       |

# DCGW / DCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|          |          |              |          | CTDPS30    |       | CTDPS30    |       | CTDPS30    |       | CTDPS30    |  | -CB1<br>CTDPU20 |       | -CB2<br>CTDPU20 |       |
|----------|----------|--------------|----------|------------|-------|------------|-------|------------|-------|------------|--|-----------------|-------|-----------------|-------|
|          |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
|          |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
|          |          |              |          | F          |       | F          |       | F          |       | F          |  | F               |       | M               |       |
|          |          |              |          | DIAMOND    |       | DIAMOND    |       | DIAMOND    |       | DIAMOND    |  | DIAMOND         |       | DIAMOND         |       |
|          |          |              |          | DCGW       |       | DCGT       |       | DCGT       |       | DCGT       |  | DCGT            |       | DCGT            |       |
|          |          |              |          | 71 177 ... |       | 71 173 ... |       | 71 173 ... |       | 71 173 ... |  | 71 174 ...      |       | 71 175 ...      |       |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0  |       | EUR<br>Y0  |       | EUR<br>Y0  |       | EUR<br>Y0  |  | EUR<br>Y0       |       | EUR<br>Y0       |       |
| 070201FN | 0,1      | A (1)        | 3,8      | 64,00      | 20001 |            |       | 64,00      | 20001 |            |  |                 |       |                 |       |
| 070202FN | 0,2      | A (1)        | 3,7      | 64,00      | 20101 |            |       | 64,00      | 20101 |            |  | 72,00           | 30001 |                 |       |
| 070204FN | 0,4      | A (1)        | 3,4      | 64,00      | 20201 |            |       |            |       |            |  | 72,00           | 30101 | 72,00           | 30001 |
| 070204FL | 0,4      | A (1)        | 5,5      |            |       | 102,20     | 20201 |            |       |            |  |                 |       |                 |       |
| 070208FN | 0,8      | A (1)        | 3,0      | 64,00      | 20301 |            |       |            |       |            |  |                 |       |                 |       |
| 11T301FN | 0,1      | A (1)        | 4,8      | 74,00      | 20401 |            |       | 74,00      | 20301 |            |  |                 |       |                 |       |
| 11T302FN | 0,2      | A (1)        | 4,7      | 74,00      | 20501 |            |       | 74,00      | 20401 |            |  |                 |       |                 |       |
| 11T304FN | 0,4      | A (1)        | 4,3      | 74,00      | 20601 |            |       |            |       |            |  | 82,00           | 30201 | 82,00           | 30101 |
| 11T304FL | 0,4      | A (1)        | 7,5      |            |       | 112,10     | 20501 |            |       |            |  |                 |       |                 |       |
| 11T308FN | 0,8      | A (1)        | 4,0      | 74,00      | 20701 |            |       |            |       |            |  | 82,00           | 30301 |                 |       |
| 11T308FL | 0,8      | A (1)        | 7,0      |            |       | 112,10     | 20601 |            |       |            |  |                 |       |                 |       |
| 11T308FR | 0,8      | A (1)        | 7,0      |            |       |            |       | 112,10     | 20701 |            |  |                 |       |                 |       |
| 11T312FN | 1,2      | A (1)        | 3,6      | 74,00      | 20801 |            |       |            |       |            |  |                 |       |                 |       |
| 11T312FL | 1,2      | A (1)        | 6,5      |            |       | 112,10     | 20801 |            |       |            |  |                 |       |                 |       |
| 11T312FR | 1,2      | A (1)        | 6,5      |            |       |            |       | 112,10     | 20901 |            |  |                 |       |                 |       |
| P        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| M        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| K        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| N        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| S        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| H        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |
| O        |          |              |          |            |       |            |       |            |       |            |  |                 |       |                 |       |



## DCGT / DCGW

▲ TCE(NOI) = utförande och antal bestyckade skäreppgar

|           |          |              |          | CTDPD20                     | CTDPD20                     | -Q<br>CTDPD20               | -Q<br>CTDPD20               | -CB1<br>CTDPD20             | -Q<br>CTDPS30               |
|-----------|----------|--------------|----------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
|           |          |              |          |                             |                             |                             |                             |                             |                             |
|           |          |              |          |                             |                             |                             |                             |                             |                             |
|           |          |              |          | <b>F</b><br>DIAMOND<br>DCGT | <b>F</b><br>DIAMOND<br>DCGT | <b>F</b><br>DIAMOND<br>DCGT | <b>F</b><br>DIAMOND<br>DCGT | <b>F</b><br>DIAMOND<br>DCGT | <b>F</b><br>DIAMOND<br>DCGW |
|           |          |              |          | 71 136 ...                  | 71 135 ...                  | 71 144 ...                  | 71 145 ...                  | 71 310 ...                  | 71 138 ...                  |
| ISO       | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0                   | EUR<br>Y0                   | EUR<br>Y0                   | EUR<br>Y0                   | EUR<br>Y0                   | EUR<br>Y0                   |
| 070201FN  | 0,1      | A (1)        | 3,8      |                             |                             |                             |                             |                             |                             |
| 070202FN  | 0,2      | A (1)        | 3,7      |                             |                             |                             |                             |                             |                             |
| 070204FL  | 0,4      | A (1)        | 3,0      |                             |                             |                             |                             |                             |                             |
| 070204FR  | 0,4      | A (1)        | 3,0      |                             |                             |                             |                             |                             |                             |
| 070204FN  | 0,4      | A (1)        | 3,4      |                             |                             |                             |                             |                             |                             |
| 070204FRR | 0,4      | A (1)        | 5,5      |                             |                             |                             |                             |                             |                             |
| 070204FLL | 0,4      | A (1)        | 5,5      | 64,00                       | 64,00                       |                             |                             |                             |                             |
| 070208FN  | 0,8      | A (1)        | 3,0      |                             |                             |                             |                             |                             |                             |
| 070208FRR | 0,8      | A (1)        | 5,0      |                             | 64,00                       |                             |                             |                             |                             |
| 070208FLL | 0,8      | A (1)        | 5,0      | 64,00                       |                             |                             |                             |                             |                             |
|           |          |              |          |                             |                             |                             |                             |                             |                             |
| 11T301FN  | 0,1      | A (1)        | 4,8      |                             |                             |                             |                             |                             |                             |
| 11T302FR  | 0,2      | A (1)        | 4,0      |                             |                             |                             |                             |                             |                             |
| 11T302FN  | 0,2      | A (1)        | 4,7      |                             |                             |                             |                             |                             |                             |
| 11T304FL  | 0,4      | A (1)        | 4,0      |                             |                             |                             |                             |                             |                             |
| 11T304FR  | 0,4      | A (1)        | 4,0      |                             |                             |                             |                             |                             |                             |
| 11T304FN  | 0,4      | A (1)        | 4,3      |                             |                             |                             |                             |                             |                             |
| 11T304FRR | 0,4      | A (1)        | 7,5      |                             | 80,00                       |                             |                             |                             |                             |
| 11T304FLL | 0,4      | A (1)        | 7,5      | 80,00                       |                             |                             |                             |                             |                             |
| 11T308FN  | 0,8      | A (1)        | 4,0      |                             |                             |                             |                             |                             |                             |
| 11T308FRR | 0,8      | A (1)        | 7,0      |                             | 80,00                       |                             |                             |                             |                             |
| 11T308FLL | 0,8      | A (1)        | 7,0      | 80,00                       |                             |                             |                             |                             |                             |
|           |          |              |          |                             |                             |                             |                             |                             |                             |
| P         |          |              |          |                             |                             |                             |                             |                             |                             |
| M         |          |              |          |                             |                             |                             |                             |                             |                             |
| K         |          |              |          |                             |                             |                             |                             |                             |                             |
| N         |          |              |          |                             |                             |                             |                             |                             |                             |
| S         |          |              |          |                             |                             |                             |                             |                             |                             |
| H         |          |              |          |                             |                             |                             |                             |                             |                             |
| O         |          |              |          |                             |                             |                             |                             |                             |                             |

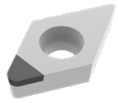
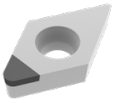
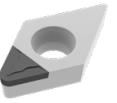
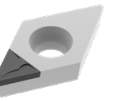
# DCGW / DCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreggar

|          |          |              |          | -Q<br>CTDPS30        |     | -Q<br>CTDPS30        |       | -Q<br>CTDPS30        |     | -CB1<br>CTDPS30      |       | -CB2<br>CTDPS30      |       | -CB3<br>CTDPU20      |     |
|----------|----------|--------------|----------|----------------------|-----|----------------------|-------|----------------------|-----|----------------------|-------|----------------------|-------|----------------------|-----|
|          |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
|          |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
|          |          |              |          | F<br>DIAMOND<br>DCGW |     | F<br>DIAMOND<br>DCGT |       | F<br>DIAMOND<br>DCGT |     | F<br>DIAMOND<br>DCGT |       | M<br>DIAMOND<br>DCGT |       | R<br>DIAMOND<br>DCGT |     |
|          |          |              |          | 71 139 ...           |     | 71 144 ...           |       | 71 145 ...           |     | 71 310 ...           |       | 71 311 ...           |       | 71 312 ...           |     |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0            |     | EUR<br>Y0            |       | EUR<br>Y0            |     | EUR<br>Y0            |       | EUR<br>Y0            |       | EUR<br>Y0            |     |
| 070201FL | 0,1      | A (1)        | 3,0      |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| 070201FR | 0,1      | A (1)        | 3,0      |                      |     | 72,00                | 15000 |                      |     |                      |       |                      |       |                      |     |
| 070201FN | 0,1      | A (1)        | 3,8      |                      |     |                      |       |                      |     | 72,00                | 20100 |                      |       |                      |     |
| 070202FL | 0,2      | A (1)        | 3,0      |                      |     |                      |       | 72,00                | 152 |                      |       |                      |       |                      |     |
| 070202FR | 0,2      | A (1)        | 3,0      |                      |     | 72,00                | 152   |                      |     |                      |       |                      |       |                      |     |
| 070202FN | 0,2      | A (1)        | 3,7      |                      |     |                      |       |                      |     | 72,00                | 202   | 72,00                | 202   |                      |     |
| 070204FN | 0,4      | A (1)        | 3,4      |                      |     |                      |       |                      |     | 72,00                | 204   | 72,00                | 204   | 72,00                | 204 |
| 070208FN | 0,8      | A (1)        | 3,0      |                      |     |                      |       |                      |     |                      |       | 72,00                | 208   |                      |     |
| 11T301FR | 0,1      | A (1)        | 4,0      |                      |     | 82,00                | 161   |                      |     |                      |       |                      |       |                      |     |
| 11T301FL | 0,1      | A (1)        | 4,0      |                      |     |                      |       | 82,00                | 161 |                      |       |                      |       |                      |     |
| 11T301FN | 0,1      | A (1)        | 4,8      |                      |     |                      |       |                      |     | 82,00                | 21100 | 82,00                | 21100 |                      |     |
| 11T302FL | 0,2      | A (1)        | 4,0      |                      |     |                      |       | 82,00                | 162 |                      |       |                      |       |                      |     |
| 11T302FR | 0,2      | A (1)        | 4,0      |                      |     | 82,00                | 162   |                      |     |                      |       |                      |       |                      |     |
| 11T302FN | 0,2      | A (1)        | 4,7      |                      |     |                      |       |                      |     | 82,00                | 212   | 82,00                | 212   |                      |     |
| 11T304FL | 0,4      | A (1)        | 4,0      | 82,00                | 164 |                      |       |                      |     |                      |       |                      |       |                      |     |
| 11T304FN | 0,4      | A (1)        | 4,3      |                      |     |                      |       |                      |     | 82,00                | 214   | 82,00                | 214   | 82,00                | 214 |
| 11T308FN | 0,8      | A (1)        | 4,0      |                      |     |                      |       |                      |     | 82,00                | 218   | 82,00                | 218   | 82,00                | 218 |
| P        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| M        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| K        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| N        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| S        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| H        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |
| O        |          |              |          |                      |     |                      |       |                      |     |                      |       |                      |       |                      |     |

## DCGW / DCGT

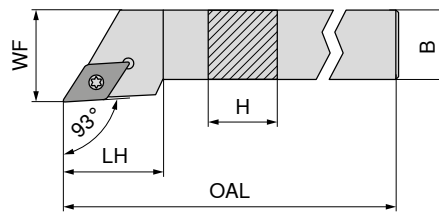
▲ TCE(NOI) = utförande och antal bestyckade skäreppar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPU20                                                                           |  | CTDCD10                                                                             |  | -CB1<br>CTDCD10                                                                     |  | -CB2<br>CTDCD10                                                                     |  |
|----------|----------|--------------|----------|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          |              |          |  |  |  |  |  |  |  |  |
|          |          |              |          |  |  |  |  |  |  |  |  |
|          |          |              |          | <b>F</b><br>DIAMOND<br>DCGW                                                       |  | <b>F</b><br>DIAMOND<br>DCGW                                                         |  | <b>F</b><br>DIAMOND<br>DCGT                                                         |  | <b>M</b><br>DIAMOND<br>DCGT                                                         |  |
|          |          |              |          | <b>71 177 ...</b>                                                                 |  | <b>71 177 ...</b>                                                                   |  | <b>71 310 ...</b>                                                                   |  | <b>71 311 ...</b>                                                                   |  |
|          |          |              |          | EUR<br>Y0                                                                         |  | EUR<br>Y0                                                                           |  | EUR<br>Y0                                                                           |  | EUR<br>Y0                                                                           |  |
| 070202FN | 0,2      | A (1)        | 2,6      |                                                                                   |  | 78,08 40001                                                                         |  | 100,00 302                                                                          |  | 100,00 30200                                                                        |  |
| 070204FN | 0,4      | A (1)        | 2,3      |                                                                                   |  | 78,08 40101                                                                         |  | 100,00 304                                                                          |  | 100,00 304                                                                          |  |
| 070204FN | 0,4      | A (1)        | 3,4      | 64,00 30001                                                                       |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 070208FN | 0,8      | A (1)        | 2,0      |                                                                                   |  | 78,08 40201                                                                         |  |                                                                                     |  | 87,84 308                                                                           |  |
| 070208FN | 0,8      | A (1)        | 3,0      | 64,00 30101                                                                       |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 11T302FN | 0,2      | A (1)        | 2,6      |                                                                                   |  | 90,28 40301                                                                         |  | 100,00 31200                                                                        |  | 100,00 31200                                                                        |  |
| 11T304FN | 0,4      | A (1)        | 2,3      |                                                                                   |  | 90,28 40401                                                                         |  | 100,00 314                                                                          |  | 100,00 314                                                                          |  |
| 11T304FN | 0,4      | A (1)        | 4,3      | 74,00 30201                                                                       |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 11T308FN | 0,8      | A (1)        | 2,0      |                                                                                   |  | 90,28 40501                                                                         |  | 100,00 318                                                                          |  | 100,00 318                                                                          |  |
| 11T308FN | 0,8      | A (1)        | 4,0      | 74,00 30301                                                                       |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| P        |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| M        |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| K        |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |          |              |          |                                                                                   |  | •                                                                                   |  | •                                                                                   |  | •                                                                                   |  |
| S        |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| H        |          |              |          |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |              |          | •                                                                                 |  | •                                                                                   |  | •                                                                                   |  | •                                                                                   |  |

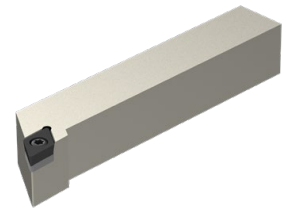
## MaxiLock-S – SDJC 93° – Hållare med skruvlåsning

**Leveransinnehåll:**

Hållare med Torxnyckel



Bilden visar högerutförande



NEW

vänster

NEW

höger

| ISO-beteckning    | H  | B  | OAL | LH   | WF | Ätdragningsmoment<br>Nm | Vändskär  | EUR    |       | EUR          |
|-------------------|----|----|-----|------|----|-------------------------|-----------|--------|-------|--------------|
|                   | mm | mm | mm  | mm   | mm |                         |           | 2A/24  | 0800  | 2A/24        |
| SDJC R/L 0808 D07 | 8  | 8  | 60  | 13,0 | 10 | 1,2                     | DC.. 0702 | 75,87  | 00800 | 75,87 00801  |
| SDJC R/L 1010 E07 | 10 | 10 | 70  | 13,0 | 12 | 1,2                     | DC.. 0702 | 80,94  | 01000 | 80,94 01001  |
| SDJC R/L 1212 F07 | 12 | 12 | 80  | 14,3 | 16 | 1,2                     | DC.. 0702 | 80,94  | 01200 | 80,94 01201  |
| SDJC R/L 1616 H11 | 16 | 16 | 100 | 19,3 | 20 | 3,2                     | DC.. 11T3 | 101,20 | 01600 | 101,20 01601 |
| SDJC R/L 2020 K11 | 20 | 20 | 125 | 19,9 | 25 | 3,2                     | DC.. 11T3 | 107,20 | 02000 | 107,20 02001 |
| SDJC R/L 2525 M11 | 25 | 25 | 150 | 21,2 | 32 | 3,2                     | DC.. 11T3 | 111,30 | 02500 | 111,30 02501 |
| SDJC R/L 3225 P11 | 32 | 25 | 170 | 21,2 | 32 | 3,2                     | DC.. 11T3 | 116,40 | 03200 | 116,40 03201 |



Skruvmejsel



Skärskruv



HM underläggs-  
platta D



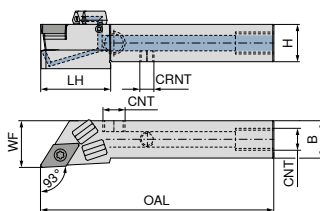
## Gänghylsa

|                                |  | 80 950 ... |     | 70 950 ...   |      | 70 950 ...   |      | 70 950 ...   |      |
|--------------------------------|--|------------|-----|--------------|------|--------------|------|--------------|------|
| Reservdelar<br>för artikel-nr. |  | EUR<br>Y7  |     | EUR<br>2A/28 |      | EUR<br>2A/28 |      | EUR<br>2A/28 |      |
| 70 643 00800 / 70 643 00801    |  | 8,11       | 039 | M2,5x6 - IP  | 5,38 | 857          |      |              |      |
| 70 643 01000 / 70 643 01001    |  | 8,11       | 039 | M2,5x6 - IP  | 5,38 | 857          |      |              |      |
| 70 643 01200 / 70 643 01201    |  | 8,11       | 039 | M2,5x6 - IP  | 5,38 | 857          |      |              |      |
| 70 643 01600 / 70 643 01601    |  | 11,79      | 120 | M3,5x11      | 4,82 | 87900        | 9,66 | 106          | M3,5 |
| 70 643 02000 / 70 643 02001    |  | 11,79      | 120 | M3,5x11      | 4,82 | 87900        | 9,66 | 106          | M3,5 |
| 70 643 02500 / 70 643 02501    |  | 11,79      | 120 | M3,5x11      | 4,82 | 87900        | 9,66 | 106          | M3,5 |
| 70 643 03200 / 70 643 03201    |  | 11,79      | 120 | M3,5x11      | 4,82 | 87900        | 9,66 | 106          | M3,5 |

## MaxiLock-S – SDJC 93° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilderna visar högerutförande



| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|
| SDJC R/L 1010 E07 DC | 10      | 10      | 70        | 20       | 12       | M6   | M6    | 1,2                     | DC.. 0702 |
| SDJC R/L 1212 F07 DC | 12      | 12      | 80        | 21       | 16       | M6   | M6    | 1,2                     | DC.. 0702 |
| SDJC R/L 1616 H11 DC | 16      | 16      | 100       | 30       | 20       | M6   | G1/8" | 3,2                     | DC.. 11T3 |
| SDJC R/L 2020 K11 DC | 20      | 20      | 125       | 30       | 25       | M6   | G1/8" | 3,2                     | DC.. 11T3 |
| SDJC R/L 2525 M11 DC | 25      | 25      | 150       | 35       | 32       | M6   | G1/8" | 3,2                     | DC.. 11T3 |

Reservdelar  
för artikel-nr.

70 773 01000 / 70 773 01001  
70 773 01200 / 70 773 01201  
70 773 01600 / 70 773 01601  
70 773 02000 / 70 773 02001  
70 773 02500 / 70 773 02501

| Skärskruv    | HM underläggs-platta D | Låsskruv     | Låsskruv     | Gånghylsa    |
|--------------|------------------------|--------------|--------------|--------------|
| 70 950 ...   | 70 950 ...             | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| EUR<br>2A/28 | EUR<br>2A/28           | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 5,38 857     |                        |              | 3,84 86700   |              |
| 5,38 857     |                        |              | 3,84 86700   |              |
| 4,82 87900   | 9,66 106               | 2,19 88000   | 3,84 86700   | 5,98 171     |
| 4,82 87900   | 9,66 106               | 2,19 88000   | 3,84 86700   | 5,98 171     |
| 4,82 87900   | 9,66 106               | 2,19 88000   | 3,84 86700   | 5,98 171     |

Reservdelar  
för artikel-nr.

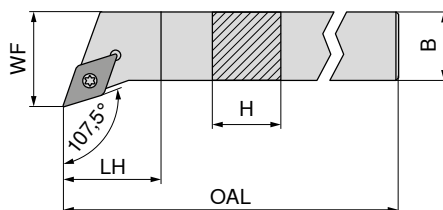
70 773 01000 / 70 773 01001  
70 773 01200 / 70 773 01201  
70 773 01600 / 70 773 01601  
70 773 02000 / 70 773 02001  
70 773 02500 / 70 773 02501

| Blindplugg DC | Skruvmejsel | O-ring       | Skärvätskemun-stycke DC | Plugg för skärvätska |
|---------------|-------------|--------------|-------------------------|----------------------|
| 70 950 ...    | 80 950 ...  | 70 950 ...   | 70 950 ...              | 70 950 ...           |
| EUR<br>2A/28  | EUR<br>Y7   | EUR<br>2A/28 | EUR<br>2A/28            | EUR<br>2A/28         |
|               | 8,11 039    |              |                         |                      |
|               | 8,11 039    |              |                         |                      |
| 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |
| 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |
| 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |

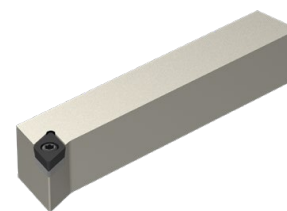
## MaxiLock-S – SDHC 107,5° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |  |  |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--|--|
| SDHC R/L 1010 E07 | 10      | 10      | 70        | 7,6      | 12       | 1,2                     | DC.. 0702 |  |  |
| SDHC R/L 1212 F07 | 12      | 12      | 80        | 12,2     | 16       | 1,2                     | DC.. 0702 |  |  |
| SDHC R/L 1616 H11 | 16      | 16      | 100       | 11,6     | 20       | 3,2                     | DC.. 11T3 |  |  |
| SDHC R/L 2020 K11 | 20      | 20      | 125       | 14,1     | 25       | 3,2                     | DC.. 11T3 |  |  |
| SDHC R/L 2525 M11 | 25      | 25      | 150       | 20,5     | 32       | 3,2                     | DC.. 11T3 |  |  |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 70 642 ...     | 70 642 ...   |
| EUR<br>2A/24   | EUR<br>2A/24 |
| 80,94 01000    | 80,94 01001  |
| 80,94 01200    | 80,94 01201  |
| 101,20 01600   | 101,20 01601 |
| 107,20 02000   | 107,20 02001 |
| 111,30 02500   | 111,30 02501 |

Reservdelar  
för artikel-nr.

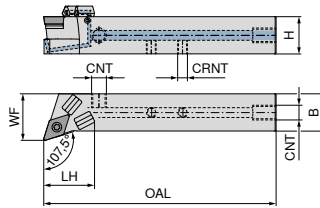
|                             | 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|-----------------------------|------------|--------------|--------------|--------------|
|                             | EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 70 642 01000 / 70 642 01001 | 8,11 039   | 5,38 857     |              |              |
| 70 642 01200 / 70 642 01201 | 8,11 039   | 5,38 857     |              |              |
| 70 642 01600 / 70 642 01601 | 11,79 120  | 4,82 87900   | 9,66 106     | 5,98 171     |
| 70 642 02000 / 70 642 02001 | 11,79 120  | 4,82 87900   | 9,66 106     | 5,98 171     |
| 70 642 02500 / 70 642 02501 | 11,79 120  | 4,82 87900   | 9,66 106     | 5,98 171     |

|             |           |                        |           |
|-------------|-----------|------------------------|-----------|
|             |           |                        |           |
| Skrummejsel | Skärskruv | HM underläggs-platta D | Gänghylsa |

## MaxiLock-S – SDHC 107,5° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilderna visar högerutförande



NEW

vänster

NEW

höger

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | 70 772 ...<br>vänster<br>EUR<br>2A/24 | 70 772 ...<br>höger<br>EUR<br>2A/24 |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| SDHC R/L 1212 F07 DC | 12      | 12      | 80        | 20       | 16       | M6   | M6    | 1,2                     | DC.. 0702 | 171,30 01201                          | 171,30 01200                        |
| SDHC R/L 1616 H11 DC | 16      | 16      | 100       | 25       | 20       | M6   | G1/8" | 3,2                     | DC.. 11T3 | 190,30 01601                          | 190,30 01600                        |
| SDHC R/L 2020 K11 DC | 20      | 20      | 125       | 28       | 25       | M6   | G1/8" | 3,2                     | DC.. 11T3 | 201,70 02001                          | 201,70 02000                        |
| SDHC R/L 2525 M11 DC | 25      | 25      | 150       | 27       | 32       | M6   | G1/8" | 3,2                     | DC.. 11T3 | 209,40 02501                          | 209,40 02500                        |

Reservdelar  
för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 772 01201 / 70 772 01200 | 5,38 857                   |                            |                            | 3,84 86700                 |                            |
| 70 772 01601 / 70 772 01600 | 4,82 87900                 | 9,66 106                   | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |
| 70 772 02001 / 70 772 02000 | 4,82 87900                 | 9,66 106                   | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |
| 70 772 02501 / 70 772 02500 | 4,82 87900                 | 9,66 106                   | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |

Reservdelar  
för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 80 950 ...<br>EUR<br>Y7 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 772 01201 / 70 772 01200 |                            | 8,11 039                |                            |                            |                            |
| 70 772 01601 / 70 772 01600 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |
| 70 772 02001 / 70 772 02000 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |
| 70 772 02501 / 70 772 02500 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |



Skärskruv

70 950 ...

EUR  
2A/28HM underläggs-  
platta D

70 950 ...

EUR  
2A/28

Låsskruv

70 950 ...

EUR  
2A/28

Låsskruv

70 950 ...

EUR  
2A/28

Gänghylsa

70 950 ...

EUR  
2A/28

Blindplugg DC

70 950 ...

EUR  
2A/28

Skruvmejsel

80 950 ...

EUR  
Y7

O-ring

70 950 ...

EUR  
2A/28Skärvätskemun-  
stycke DC

70 950 ...

EUR  
2A/28Plugg för  
skärvätska

70 950 ...

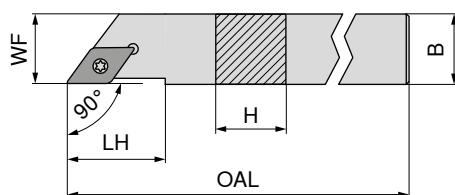
EUR  
2A/28

## MaxiLock-S – SDAC 90° – Hållare med skruvlåsning

▲ För längdsvavarautomater

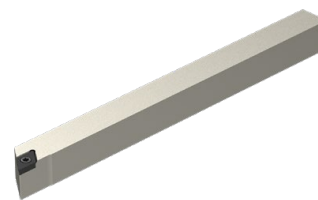
Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|
| SDAC R/L 0808 K07 | 8       | 8       | 125       | 14       | 8        | 1,2                     | DC.. 0702 |
| SDAC R/L 1010 M07 | 10      | 10      | 150       | 14       | 10       | 1,2                     | DC.. 0702 |
| SDAC R/L 1212 M07 | 12      | 12      | 150       | 14       | 12       | 1,2                     | DC.. 0702 |
| SDAC R/L 1212 M11 | 12      | 12      | 150       | 21       | 12       | 3,2                     | DC.. 11T3 |
| SDAC R/L 1414 M11 | 14      | 14      | 150       | 21       | 14       | 3,2                     | DC.. 11T3 |



| NEW         | NEW         |
|-------------|-------------|
| vänster     | höger       |
| 70 639 ...  | 70 639 ...  |
| EUR         | EUR         |
| 2A/24       | 2A/24       |
| 80,94 00800 | 80,94 00801 |
| 80,94 01000 | 80,94 01001 |
| 91,06 01200 | 91,06 01201 |
| 91,06 11200 | 91,06 11201 |
| 91,06 01400 | 91,06 01401 |

Reservdelar  
för artikel-nr.

70 639 00800 / 70 639 00801  
70 639 01000 / 70 639 01001  
70 639 01200 / 70 639 01201  
70 639 11200 / 70 639 11201  
70 639 01400 / 70 639 01401

| 80 950 ... | 70 950 ... |
|------------|------------|
| EUR        | EUR        |
| Y7         | 2A/28      |
| 8,11 039   | 5,38 857   |
| 8,11 039   | 5,38 857   |
| 8,11 039   | 5,38 857   |
| 11,79 120  | 4,82 87900 |
| 11,79 120  | 4,82 87900 |

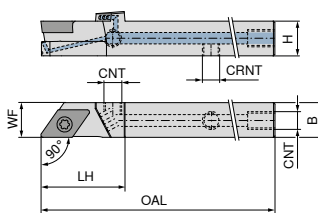


## MaxiLock-S – SDAC 90° DC – Hållare med skruvlåsning

▲ För längdsvavarautomater

Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilden visar högerutförande

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT | Åtdragningsmoment<br>Nm | Vändskär  |
|----------------------|---------|---------|-----------|----------|----------|------|-----|-------------------------|-----------|
| SDAC R/L 0808 K07 DC | 8       | 8       | 125       | 21       | 8        | M5   | M5  | 1,2                     | DC.. 0702 |
| SDAC R/L 1010 M07 DC | 10      | 10      | 150       | 21       | 10       | M6   | M6  | 1,2                     | DC.. 0702 |
| SDAC R/L 1212 M07 DC | 12      | 12      | 150       | 21       | 12       | M6   | M6  | 1,2                     | DC.. 0702 |
| SDAC R/L 1212 M11 DC | 12      | 12      | 150       | 29       | 12       | M6   | M6  | 3,2                     | DC.. 11T3 |

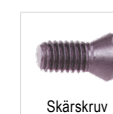


| NEW          | NEW          |
|--------------|--------------|
| vänster      | höger        |
| 70 771 ...   | 70 771 ...   |
| EUR          | EUR          |
| 2A/24        | 2A/24        |
| 171,30 00801 | 171,30 00800 |
| 171,30 01001 | 171,30 01000 |
| 183,00 01201 | 183,00 01200 |
| 183,00 11201 | 183,00 11200 |

Reservdelar  
för artikel-nr.

70 771 00800 / 70 771 00801  
70 771 01000 / 70 771 01001  
70 771 01200 / 70 771 01201  
70 771 11200 / 70 771 11201

| 83 950 ... | 80 950 ... | 70 950 ... | 70 950 ... |
|------------|------------|------------|------------|
| EUR        | EUR        | EUR        | EUR        |
| Y7         | Y7         | 2A/28      | 2A/28      |
| 2,39 157   | 8,11 039   | 2,99 13800 | 3,84 86700 |
|            | 8,11 039   | 2,99 13800 | 3,84 86700 |
|            | 11,79 120  | 4,14 113   | 3,84 86700 |

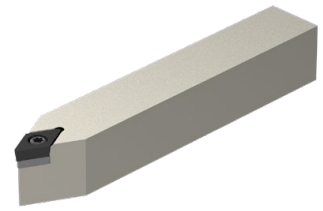
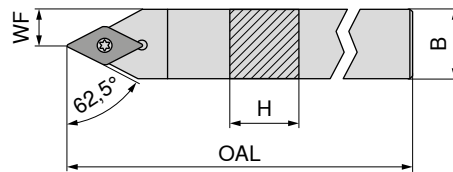




## MaxiLock-S – SDNC 62,5° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



NEW

neutral

70 645 ...

EUR  
2A/24

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |              |
|-----------------|---------|---------|-----------|----------|-------------------------|-----------|--------------|
| SDNC N 0808 K07 | 8       | 8       | 125       | 4,0      | 1,2                     | DC.. 0702 | 75,87 00800  |
| SDNC N 1010 M07 | 10      | 10      | 150       | 5,0      | 1,2                     | DC.. 0702 | 80,94 11000  |
| SDNC N 1010 E07 | 10      | 10      | 70        | 5,0      | 1,2                     | DC.. 0702 | 80,94 01000  |
| SDNC N 1212 F07 | 12      | 12      | 80        | 6,0      | 1,2                     | DC.. 0702 | 80,94 01200  |
| SDNC N 1212 M07 | 12      | 12      | 150       | 6,0      | 1,2                     | DC.. 0702 | 91,06 11200  |
| SDNC N 1212 M11 | 12      | 12      | 150       | 6,0      | 3,2                     | DC.. 11T3 | 91,06 21200  |
| SDNC N 1616 H11 | 16      | 16      | 100       | 8,0      | 3,2                     | DC.. 11T3 | 101,20 01600 |
| SDNC N 2020 K11 | 20      | 20      | 125       | 10,0     | 3,2                     | DC.. 11T3 | 107,20 02000 |
| SDNC N 2525 M11 | 25      | 25      | 150       | 12,5     | 3,2                     | DC.. 11T3 | 111,30 02500 |



Skruvmejsel



Skärskruv

HM underläggs-  
platta D

Gänghylsa

80 950 ...

EUR  
Y7

70 950 ...

EUR  
2A/28

70 950 ...

EUR  
2A/28

70 950 ...

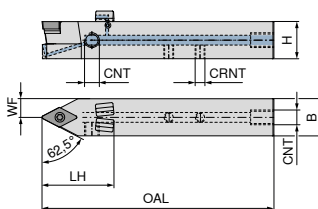
EUR  
2A/28Reservdelar  
för artikel-nr.

| Reservdelar<br>för artikel-nr. |          |       |     |             |      |       |      |     |      |      |     |  |  |
|--------------------------------|----------|-------|-----|-------------|------|-------|------|-----|------|------|-----|--|--|
| 70 645 00800                   | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857   |      |     |      |      |     |  |  |
| 70 645 11000                   | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857   |      |     |      |      |     |  |  |
| 70 645 01000                   | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857   |      |     |      |      |     |  |  |
| 70 645 01200                   | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857   |      |     |      |      |     |  |  |
| 70 645 11200                   | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857   |      |     |      |      |     |  |  |
| 70 645 21200                   | T15 - IP | 11,79 | 120 | M3,5x11     | 4,82 | 87900 |      |     |      |      |     |  |  |
| 70 645 01600                   | T15 - IP | 11,79 | 120 | M3,5x11     | 4,82 | 87900 | 9,66 | 106 | M3,5 | 5,98 | 171 |  |  |
| 70 645 02000                   | T15 - IP | 11,79 | 120 | M3,5x11     | 4,82 | 87900 | 9,66 | 106 | M3,5 | 5,98 | 171 |  |  |
| 70 645 02500                   | T15 - IP | 11,79 | 120 | M3,5x11     | 4,82 | 87900 | 9,66 | 106 | M3,5 | 5,98 | 171 |  |  |

## MaxiLock-S – SDNC 62,5° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



NEW

neutral

70 774 ...

| ISO-beteckning     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|
| SDNC N 1212 M07 DC | 12      | 12      | 150       | 24       | 6,0      | M6   | M6    | 1,2                     | DC.. 0702 |
| SDNC N 1212 F07 DC | 12      | 12      | 80        | 24       | 6,0      | M6   | M6    | 1,2                     | DC.. 0702 |
| SDNC N 1212 M11 DC | 12      | 12      | 150       | 31       | 6,0      | M6   | M6    | 3,2                     | DC.. 11T3 |
| SDNC N 1616 H11 DC | 16      | 16      | 100       | 30       | 8,0      | M6   | G1/8" | 3,2                     | DC.. 11T3 |
| SDNC N 2020 K11 DC | 20      | 20      | 125       | 39       | 10,0     | M6   | G1/8" | 3,2                     | DC.. 11T3 |
| SDNC N 2525 M11 DC | 25      | 25      | 150       | 30       | 12,5     | M6   | G1/8" | 3,2                     | DC.. 11T3 |

EUR

2A/24

183,00 11200

171,30 01200

183,00 21200

190,30 01600

201,70 02000

209,40 02500



Skärskruv

70 950 ...

EUR

2A/28

5,38 857

HM underläggs-  
platta D

70 950 ...

EUR

2A/28

9,66 106



Lässkruv

70 950 ...

EUR

2A/28

2,19 88000



Lässkruv

70 950 ...

EUR

2A/28

3,84 86700



Gänghylsa

70 950 ...

EUR

2A/28

5,98 171

Reservdelar  
för artikel-nr.

70 774 11200

70 774 01200

70 774 21200

70 774 01600

70 774 02000

70 774 02500



Blindplugg DC

70 950 ...

EUR

2A/28

1,53 87600



Skruvmejsel

80 950 ...

EUR

Y7

8,11 039



O-ring

70 950 ...

EUR

2A/28

1,36 88100

Skärvätskemun-  
stycke DC

70 950 ...

EUR

2A/28

30,13 87700

Plugg för  
skärvätska

70 950 ...

EUR

2A/28

4,59 294

Reservdelar  
för artikel-nr.

70 774 11200

70 774 01200

70 774 21200

70 774 01600

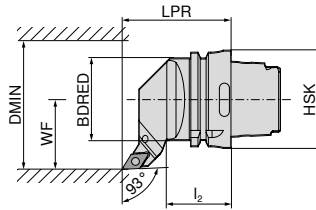
70 774 02000

70 774 02500

## MaxiLock-S – SDJC 93° – Hållare med skruvlåsning

**Leveransinnehåll:**

Hållare med Torxnyckel



Bilden visar högerutförande



| Bildn visar högerutförande |            |           |                      |             |          |            |                         |            | vänster      |     | höger        |     |
|----------------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|------------|--------------|-----|--------------|-----|
|                            |            |           |                      |             |          |            |                         |            | 74 544 ...   |     | 74 543 ...   |     |
| ISO-beteckning             | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär   | EUR<br>2D/80 |     | EUR<br>2D/80 |     |
| HSK T63 SDJC R/L 11        | HSK-T 63   | 70        | 42                   | 53          | 45       | 100        | 3.2                     | DC... 11T3 | 286,80       | 511 | 286,80       | 511 |



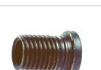
Kombinycke



Skärskrub



HM underläggs-  
platta D



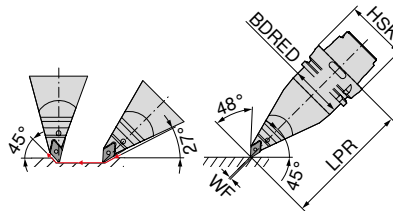
Gänghylsa

|                                |        | 70 950 ...   |     | 70 950 ...   |      | 70 950 ...   |      | 70 950 ...   |      |      |     |
|--------------------------------|--------|--------------|-----|--------------|------|--------------|------|--------------|------|------|-----|
| Reservdelar<br>för artikel-nr. |        | EUR<br>2A/28 |     | EUR<br>2A/28 |      | EUR<br>2A/28 |      | EUR<br>2A/28 |      |      |     |
| 74 543 511 / 74 544 511        | T15/SW | 10,66        | 398 | M3,5x11      | 4,14 | 113          | 9,66 | 106          | M3,5 | 5,98 | 171 |

## MaxiLock-S – SDMC 48° – Hållare med skruvlåsning

**Leveransinnehåll:**

Hållare med Torxnyckel



|                   |            |     |       |    |                   |           |            |
|-------------------|------------|-----|-------|----|-------------------|-----------|------------|
|                   |            |     |       |    |                   |           | vänster    |
|                   |            |     |       |    |                   |           | 74 546 ... |
| ISO-beteckning    | Infästning | LPR | BDRED | WF | Åtdragningsmoment | Vändskär  | EUR        |
|                   |            | mm  | mm    | mm | Nm                |           | 2D/80      |
| HSK T63 SDMC L 11 | HSK-T 63   | 130 | 53    | 0  | 3.2               | DC.. 11T3 | 391,70     |
|                   |            |     |       |    |                   |           | 511        |



Kombinycke



Skärskruv

HM underläggs-  
platta D

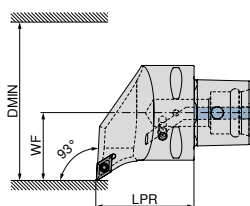
Gänghylsa

| Reservdelar<br>för artikel-nr. | 70 950 ... |              |     | 70 950 ... |              |     | 70 950 ... |              |     | 70 950 ... |              |     |
|--------------------------------|------------|--------------|-----|------------|--------------|-----|------------|--------------|-----|------------|--------------|-----|
|                                |            | EUR<br>2A/28 |     |            | EUR<br>2A/28 |     |            | EUR<br>2A/28 |     |            | EUR<br>2A/28 |     |
| 74 546 511                     | T15/SW     | 10.66        | 398 | M3.5x11    | 4.14         | 113 |            | 9.66         | 106 | M3.5       | 5.98         | 171 |

## MaxiLock-S – SDUC 93° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster             |       | höger               |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|---------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |           | 84 659 ...          |       | 84 658 ...          |       |
| PSC40 SDUC R/L 50050-11 | PSC 40     | 50        | 27       | 50         | 3                       | DC.. 11T3 | EUR<br>Y8<br>252,20 | 01195 | EUR<br>Y8<br>252,20 | 01195 |
| PSC50 SDUC R/L 65060-11 | PSC 50     | 60        | 35       | 65         | 3                       | DC.. 11T3 | 289,10              | 01194 | 289,10              | 01194 |
| PSC63 SDUC R/L 80065-11 | PSC 63     | 65        | 45       | 80         | 3                       | DC.. 11T3 | 321,60              | 01193 | 321,60              | 01193 |

### Reservdelar för artikel-nr.

84 658 01195 / 84 659 01195

84 658 01194 / 84 659 01194

84 658 01193 / 84 659 01193



Skärskruv

84 950 ...

EUR  
Y8

3,92 27600

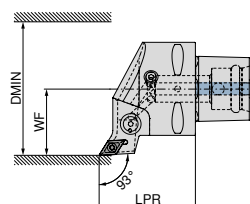
3,92 27600

3,92 27600

## MaxiLock-S – SDJC 93° – Hållare med skruvlåsning

### Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | vänster             |       | höger               |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|------------------------------|---------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |           |                              | 84 663 ...          |       | 84 662 ...          |       |
| PSC40 SDJC R/L 50050-11 | PSC 40     | 50        | 27       | 50         | 3                       | DC.. 11T3 | DC                           | EUR<br>Y8<br>252,20 | 01195 | EUR<br>Y8<br>252,20 | 01195 |
| PSC50 SDJC R/L 65060-11 | PSC 50     | 60        | 35       | 65         | 3                       | DC.. 11T3 | DC                           | 289,10              | 01194 | 289,10              | 01194 |
| PSC63 SDJC R/L 80065-11 | PSC 63     | 65        | 45       | 80         | 3                       | DC.. 11T3 | DC                           | 321,60              | 01193 | 321,60              | 01193 |



Högprestandakylmedelssetet med artikelnummer 84 950 27400 kan beställas som tillval → sidan 40.



Skärskruv

84 950 ...

EUR  
Y8

3,92 27600

3,92 27600

3,92 27600

### Reservdelar för artikel-nr.

84 662 01195 / 84 663 01195

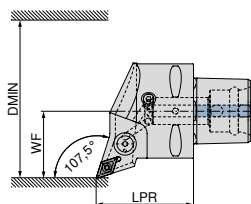
84 662 01194 / 84 663 01194

84 662 01193 / 84 663 01193

## MaxiLock-S – SDHC 107,5° – Hållare med skruvlåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | vänster<br>84 667 ... |       | höger<br>84 666 ... |       |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|------------------------------|-----------------------|-------|---------------------|-------|
|                         |            |           |          |            |                         |           |                              | EUR<br>Y8             |       | EUR<br>Y8           |       |
| PSC40 SDHC R/L 50050-11 | PSC 40     | 50        | 27       | 50         | 3                       | DC.. 11T3 | DC                           | 252,20                | 01195 | 252,20              | 01195 |
| PSC50 SDHC R/L 65060-11 | PSC 50     | 60        | 35       | 65         | 3                       | DC.. 11T3 | DC                           | 289,10                | 01194 | 289,10              | 01194 |
| PSC63 SDHC R/L 80065-11 | PSC 63     | 65        | 45       | 80         | 3                       | DC.. 11T3 | DC                           | 321,60                | 01193 | 321,60              | 01193 |

Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **sidan 40**.

Reservdelar

för artikel-nr.

84 666 01195 / 84 667 01195

84 666 01194 / 84 667 01194

84 666 01193 / 84 667 01193



Skärskruv

84 950 ...

EUR  
Y8

3,92 27600

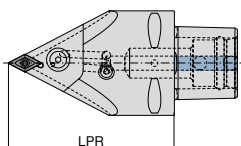
3,92 27600

3,92 27600

## MaxiLock-S – SDNC 62,5° – Hållare med skruvlåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



neutral

84 677 ...

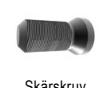
EUR  
Y8

321,60 01193

321,60 11193

| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel |
|----------------------|------------|-----------|-------------------------|-----------|------------------------------|
| PSC63 SDNC N 0100-11 | PSC 63     | 100       | 3                       | DC.. 11T3 | DC                           |
| PSC63 SDNC N 0130-11 | PSC 63     | 130       | 3                       | DC.. 11T3 | DC                           |

Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **sidan 40**.



Skärskruv

84 950 ...

EUR  
Y8

3,92 27600

3,92 27600

Reservdelar

för artikel-nr.

84 677 01193

84 677 11193

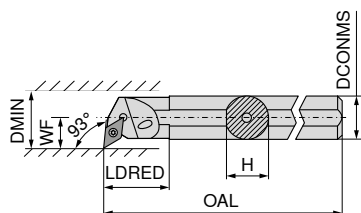
# MaxiLock-S – SDUC 93° – Svarvbom med skruvlåsning

▲ A... = med kylkanal

▲ S... = utan kylkanal

## Leveransinnehåll:

borrskaft med Torxnyckel



Bilden visar högerutförande

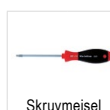


| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster                |     | höger                  |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|------------------------|-----|------------------------|-----|
|                  |              |         |           |             |          |            |                         |           | 70 737 ...             |     | 70 736 ...             |     |
| S12Q SDUC R/L 07 | 12           | 11,0    | 180       | 12,5        | 9        | 17         | 1,2                     | DC.. 0702 | EUR<br>2A/24<br>124,50 | 012 | EUR<br>2A/24<br>124,50 | 012 |
| A12K SDUC R/L 07 | 12           | 11,5    | 125       | 22,0        | 9        | 16         | 1,2                     | DC.. 0702 | 124,50                 | 212 | 124,50                 | 212 |
| S16R SDUC R/L 07 | 16           | 15,0    | 200       | 13,0        | 11       | 21         | 1,2                     | DC.. 0702 | 127,20                 | 016 | 127,20                 | 016 |
| A16M SDUC R/L 07 | 16           | 15,0    | 150       | 29,0        | 11       | 20         | 1,2                     | DC.. 0702 | 127,20                 | 216 | 127,20                 | 216 |
| S20S SDUC R 07   | 20           | 18,0    | 250       | 20,0        | 13       | 25         | 1,2                     | DC.. 0702 |                        |     | 158,60                 | 020 |
| A20Q SDUC R/L 07 | 20           | 18,5    | 180       | 32,0        | 13       | 25         | 1,2                     | DC.. 0702 | 158,60                 | 220 | 158,60                 | 220 |
| S20S SDUC R 11   | 20           | 18,0    | 250       | 20,0        | 13       | 25         | 3,2                     | DC.. 11T3 |                        |     | 158,60                 | 120 |
| A20Q SDUC R/L 11 | 20           | 19,0    | 180       | 32,0        | 13       | 25         | 3,2                     | DC.. 11T3 | 158,60                 | 320 | 158,60                 | 320 |
| S25T SDUC R/L 11 | 25           | 23,0    | 300       |             | 17       | 32         | 3,2                     | DC.. 11T3 | 182,30                 | 125 | 182,30                 | 125 |
| A25R SDUC R/L 11 | 25           | 24,0    | 200       | 36,0        | 17       | 32         | 3,2                     | DC.. 11T3 | 182,30                 | 325 | 182,30                 | 325 |
| S32U SDUC R 11   | 32           | 30,0    | 350       |             | 22       | 40         | 3,2                     | DC.. 11T3 |                        |     | 250,60                 | 132 |
| A32S SDUC R/L 11 | 32           | 31,0    | 250       | 50,0        | 22       | 40         | 3,2                     | DC.. 11T3 | 250,60                 | 332 | 250,60                 | 332 |
| A40T SDUC R/L 11 | 40           | 39,0    | 300       | 60,0        | 27       | 50         | 3,2                     | DC.. 11T3 | 301,00                 | 340 | 301,00                 | 340 |

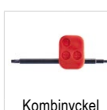
## Reservdelar

för artikel-nr.

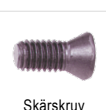
|                         | 80 950 ... |     | 70 950 ... |     | 70 950 ... |       | 70 950 ... |     | 70 950 ... |     |
|-------------------------|------------|-----|------------|-----|------------|-------|------------|-----|------------|-----|
|                         | EUR        |     | EUR        |     | EUR        |       | EUR        |     | EUR        |     |
| 70 736 012 / 70 737 012 | Y7         | 110 | 2A/28      |     | 2A/28      |       | 2A/28      |     | 2A/28      |     |
| 70 736 212 / 70 737 212 | 10,05      | 110 |            |     | 2,99       | 13800 |            |     |            |     |
| 70 736 016 / 70 737 016 | 10,05      | 110 |            |     | 2,99       | 13800 |            |     |            |     |
| 70 736 216 / 70 737 216 | 10,05      | 110 |            |     | 2,99       | 13800 |            |     |            |     |
| 70 736 020              | 10,05      | 110 |            |     | 2,99       | 13800 |            |     |            |     |
| 70 736 220 / 70 737 220 | 10,05      | 110 |            |     | 2,99       | 13800 |            |     |            |     |
| 70 736 120              | 11,96      | 113 |            |     | 4,14       | 110   |            |     |            |     |
| 70 736 320 / 70 737 320 | 11,96      | 113 |            |     | 4,14       | 110   |            |     |            |     |
| 70 736 125 / 70 737 125 |            |     | 10,66      | 398 | 4,14       | 113   | 9,66       | 106 | 5,98       | 171 |
| 70 736 325 / 70 737 325 | 11,96      | 113 |            |     | 4,14       | 113   |            |     |            |     |
| 70 736 132              |            |     | 10,66      | 398 | 4,14       | 113   | 9,66       | 106 | 5,98       | 171 |
| 70 736 332 / 70 737 332 |            |     | 10,66      | 398 | 4,14       | 113   | 9,66       | 106 | 5,98       | 171 |
| 70 736 340 / 70 737 340 |            |     | 10,66      | 398 | 4,14       | 113   | 9,66       | 106 | 5,98       | 171 |



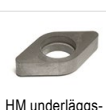
Skruvmejsel



Kombinyckel



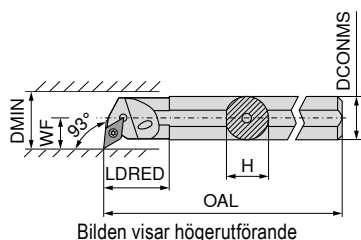
Skärskruv

HM underläggs-  
platta D

Gänghylsa

## MaxiLock-S – SDUC 93° – Svarvbom med skruvlåsning

▲ med Hårdmetallkärna



Bilden visar högerutförande



| ISO-beteckning     | DCONMS | H  | OAL | LDRED | WF | DMIN | Ädragningsmoment | Vändskär  |
|--------------------|--------|----|-----|-------|----|------|------------------|-----------|
|                    | mm     | mm | mm  | mm    | mm | mm   | Nm               |           |
| E-A10H SDUC R/L 07 | 10     | 9  | 100 | 28,0  | 8  | 13   | 1,2              | DC.. 0702 |
| E-A12K SDUC R/L 07 | 12     | 11 | 125 | 18,0  | 9  | 18   | 1,2              | DC.. 0702 |
| E-A16M SDUC R/L 07 | 16     | 15 | 150 | 30,0  | 11 | 22   | 1,2              | DC.. 0702 |
| E-A20Q SDUC R/L 07 | 20     | 18 | 180 | 38,0  | 13 | 26   | 1,2              | DC.. 0702 |
| E-A20Q SDUC R/L 11 | 20     | 18 | 180 | 38,0  | 13 | 26   | 3,2              | DC.. 11T3 |
| E-A25R SDUC R/L 11 | 25     | 23 | 200 | 40,0  | 17 | 34   | 3,2              | DC.. 11T3 |
| E-A32S SDUC R/L 11 | 32     | 30 | 250 | 39,5  | 22 | 39   | 3,2              | DC.. 11T3 |

| vänster    | höger      |
|------------|------------|
| 70 739 ... | 70 738 ... |
| EUR        | EUR        |
| 2A         | 2A         |
| 231,30     | 231,30     |
| 210        | 210        |
| 231,30     | 231,30     |
| 212        | 212        |
| 367,80     | 367,80     |
| 216        | 216        |
| 461,10     | 461,10     |
| 220        | 220        |
| 488,10     | 488,10     |
| 320        | 320        |
| 703,10     | 703,10     |
| 225        | 225        |
| 1.032,00   | 1.032,00   |
| 232        | 232        |

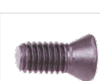
### Reservdelar

för artikel-nr.

|                         |
|-------------------------|
| 70 738 210 / 70 739 210 |
| 70 738 212 / 70 739 212 |
| 70 738 216 / 70 739 216 |
| 70 738 220 / 70 739 220 |
| 70 738 320 / 70 739 320 |
| 70 738 225 / 70 739 225 |
| 70 738 232 / 70 739 232 |



Skruvmejsel



Skärskruv

80 950 ...

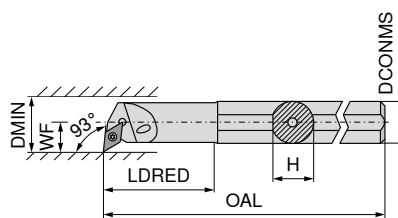
| EUR   |     |
|-------|-----|
| Y7    |     |
| 10,05 | 110 |
| 10,05 | 110 |
| 10,05 | 110 |
| 10,05 | 110 |
| 11,96 | 113 |
| 11,96 | 113 |
| 11,96 | 113 |

70 950 ...

| EUR   |       |
|-------|-------|
| 2A/28 |       |
| 2,99  | 13800 |
| 2,99  | 13800 |
| 2,99  | 13800 |
| 2,99  | 13800 |
| 4,06  | 449   |
| 4,06  | 449   |
| 4,06  | 449   |

## MaxiLock-S – SDUC 93° – Svarvbom med skruvlåsning

▲ med Hårdmetallkärna



Bilden visar högerutförande



| ISO-beteckning       | DCONMS | H  | OAL | LDRED | WF | DMIN | Ädragningsmoment | Vändskär  |
|----------------------|--------|----|-----|-------|----|------|------------------|-----------|
|                      | mm     | mm | mm  | mm    | mm | mm   | Nm               |           |
| E-A0810H SDUC R/L 07 | 10     | 9  | 100 | 22    | 7  | 12,5 | 1,2              | DC.. 0702 |
| E-A1012K SDUC R/L 07 | 12     | 11 | 125 | 28    | 9  | 15,5 | 1,2              | DC.. 0702 |
| E-A1216M SDUC R/L 07 | 16     | 15 | 150 | 36    | 11 | 19,5 | 1,2              | DC.. 0702 |

| vänster    | höger      |
|------------|------------|
| 70 739 ... | 70 738 ... |
| EUR        | EUR        |
| 2A         | 2A         |
| 288,10     | 288,10     |
| 410        | 410        |
| 288,10     | 288,10     |
| 412        | 412        |
| 288,10     | 288,10     |
| 416        | 416        |



Skruvmejsel



Skärskruv

80 950 ...

| EUR   |     |
|-------|-----|
| Y7    |     |
| 10,05 | 110 |
| 10,05 | 110 |
| 10,05 | 110 |

70 950 ...

| EUR   |       |
|-------|-------|
| 2A/28 |       |
| 2,99  | 13800 |
| 2,99  | 13800 |
| 2,99  | 13800 |

### Reservdelar

för artikel-nr.

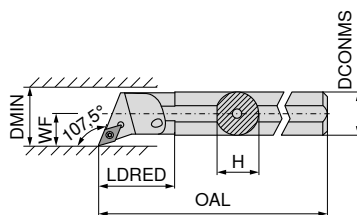
|                         |
|-------------------------|
| 70 738 410 / 70 739 410 |
| 70 738 412 / 70 739 412 |
| 70 738 416 / 70 739 416 |





**MaxiLock-S – SDQC 107,5° – Svarvbom med skruvlåsning**

▲ med Hårdmetallkärna



Bilden visar högerutförande



| ISO-beteckning     | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 751 ... |     | höger<br>70 750 ... |     |
|--------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                    |              |         |           |             |          |            |                         |           | EUR<br>2A             |     | EUR<br>2A           |     |
| E-A12K SDQC R/L 07 | 12           | 11      | 125       | 24          | 9        | 18         | 1,2                     | DC.. 0702 | 231,30                | 012 | 231,30              | 012 |
| E-A16M SDQC R/L 07 | 16           | 15      | 150       | 30          | 11       | 22         | 1,2                     | DC.. 0702 | 394,80                | 016 | 394,80              | 016 |
| E-A20Q SDQC R/L 07 | 20           | 18      | 180       | 38          | 13       | 26         | 1,2                     | DC.. 0702 | 461,10                | 020 | 461,10              | 020 |
| E-A20Q SDQC R/L 11 | 20           | 18      | 180       | 45          | 13       | 26         | 3,2                     | DC.. 11T3 | 488,10                | 120 | 488,10              | 120 |
| E-A25R SDQC R/L 11 | 25           | 23      | 200       | 38          | 17       | 34         | 3,2                     | DC.. 11T3 | 780,20                | 025 | 780,20              | 025 |
| E-A32S SDQC R/L 11 | 32           | 30      | 250       | 43          | 22       | 39         | 3,2                     | DC.. 11T3 | 1.032,00              | 032 | 1.032,00            | 032 |

**Reservdelar**

för artikel-nr.

|                         |           |     |              |       |
|-------------------------|-----------|-----|--------------|-------|
| 70 750 012 / 70 751 012 | EUR<br>Y7 |     | EUR<br>2A/28 |       |
| 70 750 016 / 70 751 016 | 10,05     | 110 | 2,99         | 13800 |
| 70 750 020 / 70 751 020 | 10,05     | 110 | 2,99         | 13800 |
| 70 750 120 / 70 751 120 | 11,96     | 113 | 4,06         | 449   |
| 70 750 025 / 70 751 025 | 11,96     | 113 | 4,06         | 449   |
| 70 750 032 / 70 751 032 | 11,96     | 113 | 4,06         | 449   |



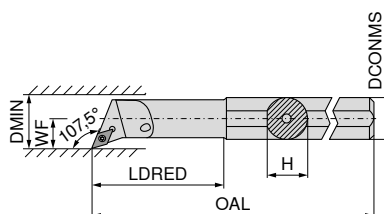
Skruvmejsel



Skärskruv

**MaxiLock-S – SDQC 107,5° – Svarvbom med skruvlåsning**

▲ med Hårdmetallkärna



Bilden visar högerutförande



| ISO-beteckning       | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 751 ... |     | höger<br>70 750 ... |     |
|----------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                      |              |         |           |             |          |            |                         |           | EUR<br>2A             |     | EUR<br>2A           |     |
| E-A0810H SDQC R/L 07 | 10           | 9       | 100       | 22          | 7        | 12,5       | 1,2                     | DC.. 0702 | 288,10                | 210 | 288,10              | 210 |
| E-A1012K SDQC R/L 07 | 12           | 11      | 125       | 28          | 9        | 15,5       | 1,2                     | DC.. 0702 | 288,10                | 212 | 288,10              | 212 |
| E-A1216M SDQC R/L 07 | 16           | 15      | 150       | 36          | 11       | 19,5       | 1,2                     | DC.. 0702 | 288,10                | 216 | 288,10              | 216 |

**Reservdelar**

för artikel-nr.

|                         |           |     |              |       |
|-------------------------|-----------|-----|--------------|-------|
| 70 750 210 / 70 751 210 | EUR<br>Y7 |     | EUR<br>2A/28 |       |
| 70 750 212 / 70 751 212 | 10,05     | 110 | 2,99         | 13800 |
| 70 750 216 / 70 751 216 | 10,05     | 110 | 2,99         | 13800 |



Skruvmejsel

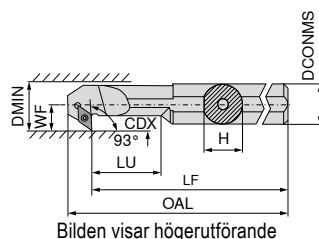


Skärskruv

## MaxiLock-S – SDXC 93° – Svarvbom med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



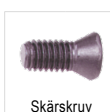
Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LU<br>mm | WF<br>mm | DMIN<br>mm | CDX<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 733 ...<br>EUR<br>2A/24 | höger<br>70 732 ...<br>EUR<br>2A/24 |
|------------------|--------------|---------|----------|-----------|----------|----------|------------|-----------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| A12K SDXC R/L 07 | 12           | 11,5    | 125      | 137,0     | 24       | 9        | 16         | 4,5       | 1,2                     | DC.. 0702 | 124,50                                | 212                                 |
| A16M SDXC R/L 07 | 16           | 15,0    | 150      | 162,0     | 36       | 11       | 20         | 4,5       | 1,2                     | DC.. 0702 | 127,20                                | 216                                 |
| A20Q SDXC R/L 11 | 20           | 18,5    | 180      | 196,5     | 40       | 13       | 25         | 6,5       | 3,2                     | DC.. 11T3 | 158,60                                | 220                                 |
| A25R SDXC R/L 11 | 25           | 23,0    | 200      | 216,8     | 50       | 17       | 32         | 9,5       | 3,2                     | DC.. 11T3 | 182,30                                | 225                                 |



Skruvmejsel



Skärskruv

### Reservdelar

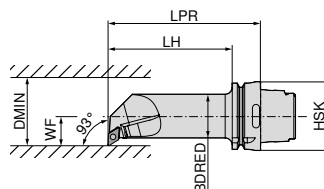
för artikel-nr.

|                         |           |       |     |              |      |       |
|-------------------------|-----------|-------|-----|--------------|------|-------|
| 70 733 212 / 70 732 212 | EUR<br>Y7 | 10,05 | 110 | EUR<br>2A/28 | 2,99 | 13800 |
| 70 733 216 / 70 732 216 | EUR<br>Y7 | 10,05 | 110 | EUR<br>2A/28 | 2,99 | 13800 |
| 70 733 220 / 70 732 220 | EUR<br>Y7 | 11,96 | 113 | EUR<br>2A/28 | 4,06 | 304   |
| 70 733 225 / 70 732 225 | EUR<br>Y7 | 11,96 | 113 | EUR<br>2A/28 | 4,06 | 304   |

## MaxiLock-S – SDUC 93° – Hållare med skruvlåsning

### Leveransinnehåll:

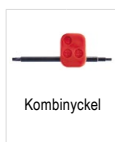
Hållare med Torxnyckel



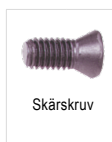
Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>74 566 ...<br>EUR<br>2D/80 | höger<br>74 565 ...<br>EUR<br>2D/80 |
|-------------------------|------------|-----------|----------|-------------|----------|------------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| HSK T63 40L SDUC R/L 11 | HSK-T 63   | 140       | 114      | 40          | 27       | 50         | 3,2                     | DC.. 11T3 | 394,60                                | 511                                 |



Kombinyckel



Skärskruv



HM underläggs-platta D



Gånghylla

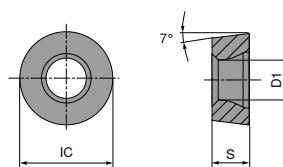
### Reservdelar

för artikel-nr.

|                         |        |              |       |     |         |              |      |     |              |      |     |      |              |      |     |
|-------------------------|--------|--------------|-------|-----|---------|--------------|------|-----|--------------|------|-----|------|--------------|------|-----|
| 74 565 511 / 74 566 511 | T15/SW | EUR<br>2A/28 | 10,66 | 398 | M3,5x11 | EUR<br>2A/28 | 4,14 | 113 | EUR<br>2A/28 | 9,66 | 106 | M3,5 | EUR<br>2A/28 | 5,98 | 171 |
|-------------------------|--------|--------------|-------|-----|---------|--------------|------|-----|--------------|------|-----|------|--------------|------|-----|

## RCMT / RCGT / RCMX

| Beteckning  | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|----------|----------|
| RCGT 0602.. | 2,38    | 2,8      | 6        |
| RCGT 0803.. | 3,18    | 3,4      | 8        |
| RC.T 1003.. | 3,18    | 4,0      | 10       |
| RCMT 10T3.. | 3,97    | 4,4      | 10       |
| RCMT 1204.. | 4,76    | 4,9      | 12       |
| RCMT 1606.. | 6,35    | 5,3      | 16       |
| RCMT 2006.. | 6,35    | 6,5      | 20       |
| RCMT 2507.. | 7,94    | 7,2      | 25       |
| RCMX 2507.. | 7,94    | 10,5     | 25       |



## RCMT / RCGT

|          |          | NEW             |                  |                  |                  |                  |                  |                  |
|----------|----------|-----------------|------------------|------------------|------------------|------------------|------------------|------------------|
|          |          | -SMF<br>CTCK110 | -SM<br>CTCP115-P | -SM<br>CTCP115-P | -SM<br>CTCP115-P | -SM<br>CTCP125-P | -SM<br>CTCP125-P | -SM<br>CTCP135-P |
|          |          | DRAGONSKIN      | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       | DRAGONSKIN       |
|          |          |                 |                  |                  |                  |                  |                  |                  |
|          |          | F<br>RCMT       | M<br>RCGT        | M<br>RCMT        | M<br>RCMT        | M<br>RCGT        | M<br>RCMT        | M<br>RCGT        |
|          |          | 70 188 ...      | 76 185 ...       | 76 186 ...       | 76 264 ...       | 76 262 ...       | 76 264 ...       | 76 262 ...       |
| ISO      | RE<br>mm | EUR<br>1A/08    | EUR<br>1A/08     | EUR<br>1A/08     | EUR<br>1A/08     | EUR<br>1A/08     | EUR<br>1A/08     | EUR<br>1A/08     |
| 0602M0EN | 3,0      |                 |                  |                  |                  | 10,61 50201      |                  | 10,61 70201      |
| 0803M0EN | 4,0      |                 | 11,81 30401      |                  |                  | 11,81 51201      |                  | 11,81 71201      |
| 1003M0SN | 5,0      |                 |                  |                  |                  |                  | 10,23 51401      |                  |
| 1204M0SN | 6,0      |                 |                  |                  | 12,12 32801      |                  | 12,12 52601      |                  |
| 1606M0EN | 8,0      | 23,85 038       |                  |                  |                  |                  |                  |                  |
| 1606M0SN | 8,0      |                 |                  |                  | 23,85 34001      |                  | 23,85 53801      |                  |
| 2006M0SN | 10,0     |                 |                  | 32,80 35001      |                  |                  | 32,80 55001      |                  |
| 2507M0SN | 12,5     |                 |                  |                  | 52,82 36201      |                  | 52,82 56201      |                  |
| P        |          | ○               | ●                | ●                | ●                | ●                | ●                | ●                |
| M        |          |                 |                  |                  |                  |                  |                  | ○                |
| K        |          | ●               | ○                | ○                | ○                | ○                | ○                |                  |
| N        |          |                 |                  |                  |                  |                  |                  |                  |
| S        |          |                 |                  |                  |                  |                  |                  |                  |
| H        |          |                 |                  |                  |                  |                  |                  |                  |
| O        |          |                 |                  |                  |                  |                  |                  |                  |

## RCMT / RCMX

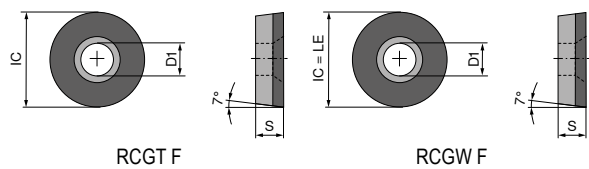
|          |       | NEW              | NEW               | NEW               | NEW               | NEW               | NEW            | NEW            |
|----------|-------|------------------|-------------------|-------------------|-------------------|-------------------|----------------|----------------|
|          |       | -SM<br>CTCP135-P | -M23<br>CTCP115-P | -M23<br>CTCP115-P | -M23<br>CTCP115-P | -M23<br>CTCP125-P | -SM<br>CTCM120 | -SM<br>CTPM125 |
|          |       | DRAGONSKIN       | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN        | DRAGONSKIN     | DRAGONSKIN     |
|          |       |                  |                   |                   |                   |                   |                |                |
|          |       | M                | M                 | M                 | M                 | M                 | M              | M              |
|          |       | RCMT             | RCMT              | RCMX              | RCMT              | RCMT              | RCMT           | RCMT           |
|          |       | 76 264 ...       | 74 117 ...        | 74 117 ...        | 74 121 ...        | 74 121 ...        | 75 221 ...     | 75 221 ...     |
| ISO      | RE mm | EUR 1A/08        | EUR 1A/08         | EUR 1A/08         | EUR 1A/08         | EUR 1A/08         | EUR 1A/08      | EUR 1A/08      |
| 1003M0SN | 5,0   | 10,23 71401      |                   |                   | 10,23 21400       |                   | 10,23 11400    |                |
| 10T3M0SN | 5,0   |                  |                   |                   |                   |                   |                |                |
| 1204M0SN | 6,0   | 12,12 72601      |                   |                   | 12,12 22600       | 12,12 62600       |                |                |
| 1606M0SN | 8,0   | 23,85 73801      |                   |                   | 23,85 23800       | 23,85 63800       |                |                |
| 2006M0SN | 10,0  | 32,80 75001      | 32,80 25000       |                   |                   | 32,80 65000       |                | 32,80 25000    |
| 2507M0SN | 12,5  | 52,82 76201      |                   | 52,82 25400       |                   |                   |                | 52,82 26200    |
| 2507MOSN | 12,5  |                  |                   |                   |                   |                   |                |                |
| P        |       | ●                | ●                 | ●                 | ●                 | ●                 | ○              | ○              |
| M        |       | ○                |                   |                   |                   |                   | ●              | ●              |
| K        |       |                  | ○                 | ○                 | ○                 | ○                 |                |                |
| N        |       |                  |                   |                   |                   |                   |                |                |
| S        |       |                  |                   |                   |                   |                   |                |                |
| H        |       |                  |                   |                   |                   |                   |                |                |
| O        |       |                  |                   |                   |                   |                   |                |                |

## RCGT / RCMT

[illegible]

# RCGW / RCGT

| Beteckning  | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|----------|----------|
| RCG. 0602.. | 2,38    | 2,8      | 6        |
| RCGW 0803.. | 3,18    | 3,4      | 8        |
| RCGW 1003.. | 3,18    | 4,4      | 10       |
| RCGT 10T3.. | 3,97    | 4,4      | 10       |
| RCGW 1204.. | 4,76    | 4,4      | 12       |



# RCGW / RCGT

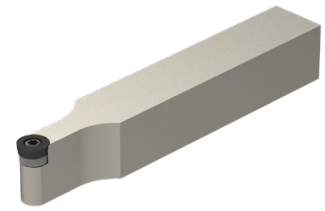
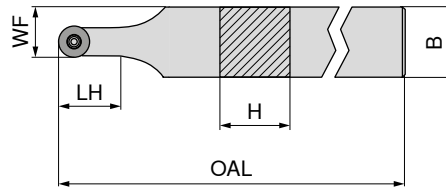
▲ TCE(NOI) = utförande och antal bestyckade skäreggar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDPD20 |       | -CB1<br>CTDPD20 |     | CTDPS30 |       | -CB1<br>CTDPS30 |     | -CB2<br>CTDPS30 |     |
|----------|----------|--------------|----------|---------|-------|-----------------|-----|---------|-------|-----------------|-----|-----------------|-----|
|          |          |              |          | EUR     | Y0    | EUR             | Y0  | EUR     | Y0    | EUR             | Y0  | EUR             | Y0  |
| 0602M0FN | 3        | F            | 6        | 134,40  | 10001 | 187,40          | 102 | 134,40  | 20001 | 187,40          | 202 | 187,40          | 202 |
| 0803M0FN | 4        | F            | 8        | 174,20  | 10101 |                 |     | 174,20  | 20101 |                 |     |                 |     |
| 1003M0FN | 6        | F            | 10       | 225,00  | 10201 |                 |     |         |       |                 |     |                 |     |
| 10T3M0FN | 5        | F            | 10       |         |       | 245,80          | 104 |         |       | 245,80          | 204 | 245,80          | 204 |
| 1204M0FN | 6        | F            | 12       | 284,80  | 10301 |                 |     |         |       |                 |     |                 |     |
| P        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |
| M        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |
| K        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |
| N        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |
| S        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |
| H        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |
| O        |          |              |          |         |       |                 |     |         |       |                 |     |                 |     |

## MaxiLock-S – SRDC 0° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



NEW

neutral

70 646 ...

EUR  
2A/24

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär              |              |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------------------|--------------|
| SRDC N 1212 F06 | 12      | 12      | 80        | 12,0     | 9,0      | 1,2                     | RC.. 0602             | 91,06 01200  |
| SRDC N 1616 H06 | 16      | 16      | 100       | 12,0     | 11,0     | 1,2                     | RC.. 0602             | 96,12 01600  |
| SRDC N 2020 K06 | 20      | 20      | 125       | 12,0     | 13,0     | 1,2                     | RC.. 0602             | 107,20 02000 |
| SRDC N 2525 M06 | 25      | 25      | 150       | 12,4     | 15,5     | 1,2                     | RC.. 0602             | 111,30 02500 |
| SRDC N 1616 H08 | 16      | 16      | 100       | 16,0     | 12,0     | 1,8                     | RC.. 0803             | 96,12 11600  |
| SRDC N 2020 K08 | 20      | 20      | 125       | 16,5     | 14,0     | 1,8                     | RC.. 0803             | 107,20 12000 |
| SRDC N 2525 M08 | 25      | 25      | 150       | 16,5     | 16,5     | 1,8                     | RC.. 0803             | 111,30 12500 |
| SRDC N 1616 H10 | 16      | 16      | 100       | 20,9     | 13,0     | 3,2                     | RC.. 1003 / RC.. 10T3 | 96,12 21600  |
| SRDC N 2020 K10 | 20      | 20      | 125       | 20,0     | 15,0     | 3,2                     | RC.. 1003 / RC.. 10T3 | 107,20 22000 |
| SRDC N 2525 M10 | 25      | 25      | 150       | 20,9     | 17,5     | 3,2                     | RC.. 1003 / RC.. 10T3 | 111,30 22500 |



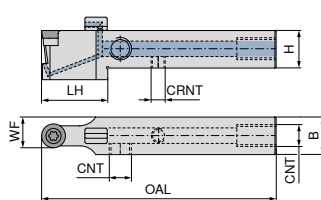
Vid användning av WSP RC .. För 10T3 skär använd underläggsplatta artikelnr 70 950 92100.

|                                | Skruvmejsel | Skärskruv    | HM underläggs-<br>platta R | Gänghylsa    |
|--------------------------------|-------------|--------------|----------------------------|--------------|
|                                | 80 950 ...  | 70 950 ...   | 70 950 ...                 | 70 950 ...   |
| Reservdelar<br>för artikel-nr. | EUR<br>Y7   | EUR<br>2A/28 | EUR<br>2A/28               | EUR<br>2A/28 |
| 70 646 01200                   | 8,11 039    | 5,38 857     |                            |              |
| 70 646 01600                   | 8,11 039    | 5,38 857     |                            |              |
| 70 646 02000                   | 8,11 039    | 5,38 857     |                            |              |
| 70 646 02500                   | 8,11 039    | 5,38 857     |                            |              |
| 70 646 11600                   | 11,13 118   | 4,14 819     |                            |              |
| 70 646 12000                   | 11,13 118   | 4,14 819     |                            |              |
| 70 646 12500                   | 11,13 118   | 4,14 819     |                            |              |
| 70 646 21600                   | 11,79 120   | 4,82 87900   | 15,94 117                  | 5,98 171     |
| 70 646 22000                   | 11,79 120   | 4,82 87900   | 15,94 117                  | 5,98 171     |
| 70 646 22500                   | 11,79 120   | 4,82 87900   | 15,94 117                  | 5,98 171     |

## MaxiLock-S – SRDC 0° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



NEW

neutral

70 775 ...

| ISO-beteckning     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär              | EUR<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------------------|--------------|-------|
| SRDC N 1212 F06 DC | 12      | 12      | 80        | 26       | 9,0      | M6   | M6    | 1,2                     | RC.. 0602             | 212,30       | 01200 |
| SRDC N 1616 H06 DC | 16      | 16      | 100       | 30       | 11,0     | M6   | G1/8" | 1,2                     | RC.. 0602             | 214,80       | 01600 |
| SRDC N 2020 K06 DC | 20      | 20      | 125       | 30       | 13,0     | M6   | G1/8" | 1,2                     | RC.. 0602             | 201,70       | 02000 |
| SRDC N 2525 M06 DC | 25      | 25      | 150       | 30       | 15,5     | M6   | G1/8" | 1,2                     | RC.. 0602             | 209,40       | 02500 |
| SRDC N 1616 H08 DC | 16      | 16      | 100       | 30       | 12,0     | M6   | G1/8" | 1,8                     | RC.. 0803             | 214,80       | 11600 |
| SRDC N 2020 K08 DC | 20      | 20      | 125       | 30       | 14,0     | M6   | G1/8" | 1,8                     | RC.. 0803             | 201,70       | 12000 |
| SRDC N 2525 M08 DC | 25      | 25      | 150       | 31       | 16,5     | M6   | G1/8" | 1,8                     | RC.. 0803             | 209,40       | 12500 |
| SRDC N 1616 H10 DC | 16      | 16      | 100       | 30       | 13,0     | M6   | G1/8" | 3,2                     | RC.. 1003 / RC.. 10T3 | 214,80       | 21600 |
| SRDC N 2020 K10 DC | 20      | 20      | 125       | 30       | 15,0     | M6   | G1/8" | 3,2                     | RC.. 1003 / RC.. 10T3 | 201,70       | 22000 |
| SRDC N 2525 M10 DC | 25      | 25      | 150       | 36       | 17,5     | M6   | G1/8" | 3,2                     | RC.. 1003 / RC.. 10T3 | 209,40       | 22500 |



Vid användning av WSP RC .. För 10T3 skär använd underläggsplatta artikelnr 70 950 92100.

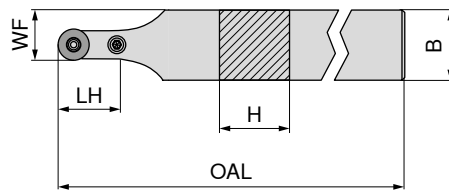
| Reservdelar<br>för artikel-nr. | Skärskruv<br>70 950 ...<br>EUR<br>2A/28 | HM underläggs-<br>platta R<br>70 950 ...<br>EUR<br>2A/28 | Låsskruv<br>70 950 ...<br>EUR<br>2A/28 | Låsskruv<br>70 950 ...<br>EUR<br>2A/28 | Gänghylsa<br>70 950 ...<br>EUR<br>2A/28 |
|--------------------------------|-----------------------------------------|----------------------------------------------------------|----------------------------------------|----------------------------------------|-----------------------------------------|
| 70 775 01200                   | 5,38 857                                |                                                          |                                        | 3,84 86700                             |                                         |
| 70 775 01600                   | 5,38 857                                |                                                          | 2,19 88000                             | 3,84 86700                             |                                         |
| 70 775 02000                   | 5,38 857                                |                                                          | 2,19 88000                             | 3,84 86700                             |                                         |
| 70 775 02500                   | 5,38 857                                |                                                          | 2,19 88000                             | 3,84 86700                             |                                         |
| 70 775 11600                   | 4,14 819                                |                                                          | 2,19 88000                             | 3,84 86700                             |                                         |
| 70 775 12000                   | 4,14 819                                |                                                          | 2,19 88000                             | 3,84 86700                             |                                         |
| 70 775 12500                   | 4,14 819                                |                                                          | 2,19 88000                             | 3,84 86700                             |                                         |
| 70 775 21600                   | 4,82 87900                              | 15,94 117                                                | 2,19 88000                             | 3,84 86700                             | 5,98 171                                |
| 70 775 22000                   | 4,82 87900                              | 15,94 117                                                | 2,19 88000                             | 3,84 86700                             | 5,98 171                                |
| 70 775 22500                   | 4,82 87900                              | 15,94 117                                                | 2,19 88000                             | 3,84 86700                             | 5,98 171                                |

| Reservdelar<br>för artikel-nr. | Blindplugg DC<br>70 950 ...<br>EUR<br>2A/28 | Skruvmejsel<br>80 950 ...<br>EUR<br>Y7 | O-ring<br>70 950 ...<br>EUR<br>2A/28 | Skärvätskemun-<br>stycke DC<br>70 950 ...<br>EUR<br>2A/28 | Plugg för<br>skärvätska<br>70 950 ...<br>EUR<br>2A/28 |
|--------------------------------|---------------------------------------------|----------------------------------------|--------------------------------------|-----------------------------------------------------------|-------------------------------------------------------|
| 70 775 01200                   |                                             | 8,11 039                               |                                      |                                                           |                                                       |
| 70 775 01600                   | 1,53 87600                                  | 8,11 039                               | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 02000                   | 1,53 87600                                  | 8,11 039                               | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 02500                   | 1,53 87600                                  | 8,11 039                               | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 11600                   | 1,53 87600                                  | 11,13 118                              | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 12000                   | 1,53 87600                                  | 11,13 118                              | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 12500                   | 1,53 87600                                  | 11,13 118                              | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 21600                   | 1,53 87600                                  | 11,79 120                              | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 22000                   | 1,53 87600                                  | 11,79 120                              | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |
| 70 775 22500                   | 1,53 87600                                  | 11,79 120                              | 1,36 88100                           | 30,13 87700                                               | 4,59 294                                              |

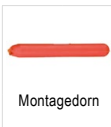
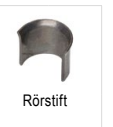
## MaxiLock-N – PRDC 0° – Hållare med hävarmslåsning

**Leveransinnehåll:**

Hållare med insexnyckel



| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | EUR<br>2A/24 |     |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------------|-----|
| PRDC N 2525 M12 | 25      | 25      | 150       | 24       | 18,5     | 3                       | RC.. 1204 | 113,40       | 025 |
| PRDC N 3225 P12 | 32      | 25      | 170       | 24       | 18,5     | 3                       | RC.. 1204 | 119,40       | 032 |
| PRDC N 3225 P16 | 32      | 25      | 170       | 28       | 20,5     | 4                       | RC.. 1606 | 119,40       | 132 |

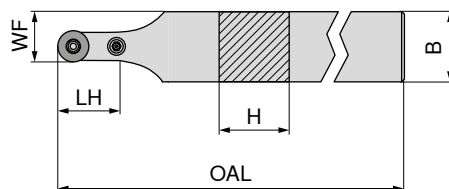


|                                |       | 70 950 ... |     |  | 70 950 ... |     |  | 70 950 ... |     |  | 70 950 ... |     |  | 70 950 ... |     |  |       |     |
|--------------------------------|-------|------------|-----|--|------------|-----|--|------------|-----|--|------------|-----|--|------------|-----|--|-------|-----|
| Reservdelar<br>för artikel-nr. |       | EUR        |     |  | EUR        |     |  | EUR        |     |  | EUR        |     |  | EUR        |     |  |       |     |
|                                |       | 2A/28      |     |  | 2A/28      |     |  | 2A/28      |     |  | 2A/28      |     |  | 2A/28      |     |  |       |     |
|                                |       |            |     |  |            |     |  |            |     |  |            |     |  |            |     |  |       |     |
|                                |       |            |     |  |            |     |  |            |     |  |            |     |  |            |     |  |       |     |
| 70 544 025                     | SW2,5 | 3,15       | 175 |  | 2,27       | 197 |  | 1,57       | 191 |  | 20,01      | 178 |  | 4,12       | 208 |  | 9,14  | 215 |
| 70 544 032                     | SW2,5 | 3,15       | 175 |  | 2,27       | 197 |  | 1,57       | 191 |  | 20,01      | 178 |  | 4,12       | 208 |  | 9,14  | 215 |
| 70 544 132                     | SW3   | 3,15       | 176 |  | 1,76       | 196 |  | 1,57       | 192 |  | 20,70      | 387 |  | 4,52       | 390 |  | 16,23 | 384 |

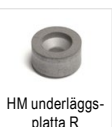
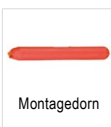
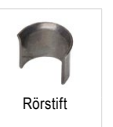
## MaxiLock-N – PRDC 0° – Hållare med hävarmslåsning

**Leveransinnehåll:**

Hållare med insexnyckel



| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär              |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-----------------------|
| PRDC N 3232 P20 | 32      | 32      | 170       | 32       | 26,0     | 5                       | RC.. 2006             |
| PRDC N 4040 S25 | 40      | 40      | 250       | 42       | 32,5     | 6                       | RCMT 2507 / RCMX 2507 |



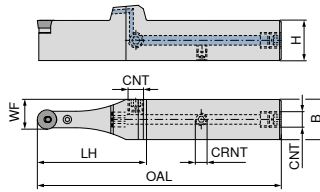
| Reservdelar<br>för artikel-nr. | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |     | 70 950 ...   |       | 70 950 ...   |       | 70 950 ...   |       |
|--------------------------------|--------------|-----|--------------|-----|--------------|-----|--------------|-------|--------------|-------|--------------|-------|
|                                | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |     | EUR<br>2A/28 |       | EUR<br>2A/28 |       | EUR<br>2A/28 |       |
| 70 545 23200                   | 3,15         | 177 | 1,45         | 391 | 1,57         | 394 | 19,63        | 28100 | 4,43         | 28500 | 21,97        | 27400 |
| 70 545 40400                   | 3,32         | 396 | 2,27         | 392 | 1,57         | 395 | 24,18        | 28400 | 9,63         | 28600 | 41,19        | 27500 |



## MaxiLock-N – PRDC 0° DC – Hållare med hävarmslåsning

## Leveransinnehåll:

Hållare med insettnyckel



NEW

neutral

70 595 ...

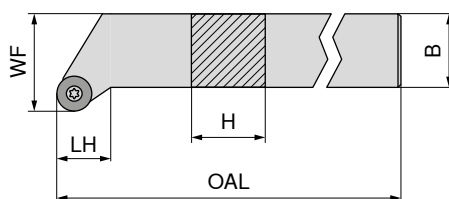
| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Atdragningsmoment<br>Nm | Vändskär              | EUR<br>2A/24 |       |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------------------|--------------|-------|
| PRDC N 2020 X12-T DC | 20      | 20      | 132       | 63       | 16,0     | M6   | G1/8" | 3                       | RC.. 1204             | 214,80       | 02000 |
| PRDC N 2525 X12-T DC | 25      | 25      | 152       | 68       | 18,5     | M6   | G1/8" | 3                       | RC.. 1204             | 226,10       | 02500 |
| PRDC N 3225 X12-T DC | 32      | 25      | 168       | 68       | 18,5     | M6   | G1/8" | 3                       | RC.. 1204             | 237,40       | 03200 |
| PRDC N 3225 X16-T DC | 32      | 25      | 172       | 72       | 20,5     | M6   | G1/8" | 4                       | RC.. 1606             | 237,40       | 13200 |
| PRDC N 3232 X20-T DC | 32      | 32      | 176       | 76       | 26,0     | M6   | G1/8" | 5                       | RC.. 2006             | 248,70       | 23200 |
| PRDC N 4040 X25-T DC | 40      | 40      | 216       | 91       | 32,5     | M6   | G1/8" | 6                       | RCMT 2507 / RCMX 2507 | 271,30       | 04000 |

|                                |  |  |  |  |  |  |  |  |            |
|--------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------|
|                                | I-nyckel                                                                          | Rörstift                                                                          | Montagedorn                                                                       | Plugg för skärvätska                                                              | Hävarm                                                                             | Låsskruv                                                                            | HM underläggs-platta R                                                              | Låsskruv                                                                            |            |
|                                | 70 950 ...                                                                        | 70 950 ...                                                                        | 70 950 ...                                                                        | 70 950 ...                                                                        | 70 950 ...                                                                         | 70 950 ...                                                                          | 70 950 ...                                                                          | 70 950 ...                                                                          |            |
| Reservdelar<br>för artikel-nr. | EUR<br>2A/28                                                                      | EUR<br>2A/28                                                                      | EUR<br>2A/28                                                                      | EUR<br>2A/28                                                                      | EUR<br>2A/28                                                                       | EUR<br>2A/28                                                                        | EUR<br>2A/28                                                                        | EUR<br>2A/28                                                                        |            |
|                                | 70 595 02000                                                                      | 3,15 175                                                                          | 2,27 197                                                                          | 1,57 191                                                                          | 4,59 294                                                                           | 20,01 178                                                                           | 4,12 208                                                                            | 9,14 215                                                                            | 3,84 86700 |
|                                | 70 595 02500                                                                      | 3,15 175                                                                          | 2,27 197                                                                          | 1,57 191                                                                          | 4,59 294                                                                           | 20,01 178                                                                           | 4,12 208                                                                            | 9,14 215                                                                            | 3,84 86700 |
|                                | 70 595 03200                                                                      | 3,15 175                                                                          | 2,27 197                                                                          | 1,57 191                                                                          | 4,59 294                                                                           | 20,01 178                                                                           | 4,12 208                                                                            | 9,14 215                                                                            | 3,84 86700 |
|                                | 70 595 13200                                                                      | 3,15 175                                                                          | 1,76 196                                                                          | 1,57 192                                                                          | 4,59 294                                                                           | 20,70 387                                                                           | 4,52 390                                                                            | 16,23 384                                                                           | 3,84 86700 |
|                                | 70 595 23200                                                                      | 3,15 177                                                                          | 1,45 391                                                                          | 1,57 394                                                                          | 4,59 294                                                                           | 19,63 28100                                                                         | 4,43 28500                                                                          | 21,97 27400                                                                         | 3,84 86700 |
|                                | 70 595 04000                                                                      | 3,32 396                                                                          | 2,27 392                                                                          | 1,57 395                                                                          | 4,59 294                                                                           | 24,18 28400                                                                         | 9,63 28600                                                                          | 41,19 27500                                                                         | 3,84 86700 |

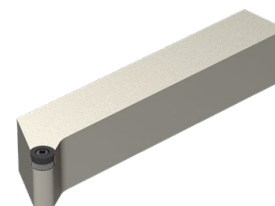
## MaxiLock-S – SRGC – Hållare med skruvlåsning

## Leveransinnehåll:

klämhållare med Torxnyckel



Bilderna visar högerutförande



NEW

vänster

NEW

höger

70 647 ...

70 647 ...

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär              | EUR<br>2A/24 |       | EUR<br>2A/24 |       |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------------------|--------------|-------|--------------|-------|
| SRGC R/L 1212 F06 | 12      | 12      | 80        | 12,5     | 16       | 1,2                     | RC.. 0602             | 91,06        | 01200 | 91,06        | 01201 |
| SRGC R 1616 H06   | 16      | 16      | 100       | 12,5     | 20       | 1,2                     | RC.. 0602             | 96,12        | 01601 | 96,12        | 01601 |
| SRGC R/L 2020 K06 | 20      | 20      | 125       | 15,0     | 25       | 1,2                     | RC.. 0602             | 107,20       | 02000 | 107,20       | 02001 |
| SRGC R/L 2525 M06 | 25      | 25      | 150       | 18,5     | 32       | 1,2                     | RC.. 0602             | 111,30       | 02500 | 111,30       | 02501 |
| SRGC R/L 1616 H08 | 16      | 16      | 100       | 13,6     | 20       | 1,8                     | RC.. 0803             | 96,12        | 11600 | 96,12        | 11601 |
| SRGC R 2020 K08   | 20      | 20      | 125       | 16,1     | 25       | 1,8                     | RC.. 0803             | 107,20       | 12001 | 107,20       | 12001 |
| SRGC R/L 2525 M08 | 25      | 25      | 150       | 19,6     | 32       | 1,8                     | RC.. 0803             | 111,30       | 12500 | 111,30       | 12501 |
| SRGC R/L 2020 K10 | 20      | 20      | 125       | 16,1     | 25       | 3,2                     | RC.. 1003 / RC.. 10T3 | 107,20       | 22000 | 107,20       | 22001 |
| SRGC R/L 2525 M10 | 25      | 25      | 150       | 19,6     | 32       | 3,2                     | RC.. 1003 / RC.. 10T3 | 111,30       | 22500 | 111,30       | 22501 |



Vid användning av WSP RC .. För 10T3 skär använd underläggsplatta artikelnr 70 950 92100.



Skruvmejsel



Skärskruv

HM underläggs-  
platta R

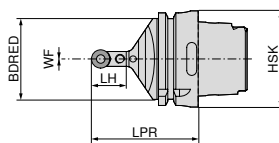
Gänghylsa

| Reservdelar<br>för artikel-nr. |          | 80 950 ... | 70 950 ...           | 70 950 ...   | 70 950 ...    |
|--------------------------------|----------|------------|----------------------|--------------|---------------|
|                                |          | EUR<br>Y7  | EUR<br>2A/28         | EUR<br>2A/28 | EUR<br>2A/28  |
| 70 647 01200 / 70 647 01201    | T08 - IP | 8,11 039   | M2,5x6 - IP 5,38 857 |              |               |
| 70 647 01601                   | T08 - IP | 8,11 039   | M2,5x6 - IP 5,38 857 |              |               |
| 70 647 02000 / 70 647 02001    | T08 - IP | 8,11 039   | M2,5x6 - IP 5,38 857 |              |               |
| 70 647 02500 / 70 647 02501    | T08 - IP | 8,11 039   | M2,5x6 - IP 5,38 857 |              |               |
| 70 647 11600 / 70 647 11601    | T09 - IP | 11,13 118  | M3x7 - IP 4,14 819   |              |               |
| 70 647 12001                   | T09 - IP | 11,13 118  | M3x7 - IP 4,14 819   |              |               |
| 70 647 12500 / 70 647 12501    | T09 - IP | 11,13 118  | M3x7 - IP 4,14 819   |              |               |
| 70 647 22000 / 70 647 22001    | T15 - IP | 11,79 120  | M3,5x11 4,82 87900   | 15,94 117    | M3,5 5,98 171 |
| 70 647 22500 / 70 647 22501    | T15 - IP | 11,79 120  | M3,5x11 4,82 87900   | 15,94 117    | M3,5 5,98 171 |

## MaxiLock-N – PRDC 0° – Hållare med hävarmslåsning

### Leveransinnehåll:

Hållare med insexnyckel



neutral

74 548 ...

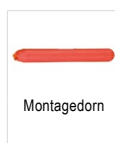
| ISO-beteckning     | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär     | EUR<br>2D/80 |     |
|--------------------|------------|-----------|-------------|----------|-------------------------|--------------|--------------|-----|
| HSK T63 PRDC N 12  | HSK-T 63   | 70        | 53          | 0        | 3                       | RC.. 1204 M0 | 289,80       | 512 |
| HSK T100 PRDC N 12 | HSK-T 100  | 80        | 88          | 0        | 3                       | RC.. 1204 M0 | 330,20       | 712 |
| HSK T100 PRDC N 16 | HSK-T 100  | 80        | 88          | 0        | 4                       | RC.. 1606 M0 | 330,20       | 716 |



I-nyckel



Rörstift



Montagedorn



Hävarm



Låsskruv

HM underläggs-  
platta R

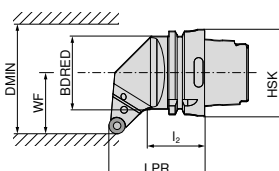
### Reservdelar för artikel-nr.

|            |       | EUR  | EUR | EUR  | EUR | EUR  | EUR | EUR   | EUR | EUR  | EUR | EUR   | EUR |
|------------|-------|------|-----|------|-----|------|-----|-------|-----|------|-----|-------|-----|
| 74 548 512 | SW2,5 | 3,15 | 175 | 2,27 | 197 | 1,57 | 191 | 20,01 | 178 | 4,12 | 208 | 9,14  | 215 |
| 74 548 712 | SW2,5 | 3,15 | 175 | 2,27 | 197 | 1,57 | 191 | 20,01 | 178 | 4,12 | 208 | 9,14  | 215 |
| 74 548 716 | SW3   | 3,15 | 176 | 1,76 | 196 | 1,57 | 192 | 20,70 | 387 | 4,52 | 390 | 16,23 | 384 |

## MaxiLock-N – PRSC – Hållare med hävarmslåsning

### Leveransinnehåll:

Hållare med insexnyckel



Bilden visar högerutförande



vänster

höger

74 552 ...

74 551 ...

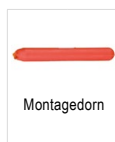
| ISO-beteckning       | Infästning | LPR<br>mm | l <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär     | EUR<br>2D/80 |     | EUR<br>2D/80 |     |
|----------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|--------------|--------------|-----|--------------|-----|
| HSK T63 PRSC R/L 12  | HSK-T 63   | 70        | 44                   | 53          | 45       | 100        | 3                       | RC.. 1204 M0 | 289,80       | 512 | 289,80       | 512 |
| HSK T100 PRSC R/L 12 | HSK-T 100  | 80        | 57                   | 88          | 55       | 106        | 3                       | RC.. 1204 M0 | 330,20       | 712 | 330,20       | 712 |
| HSK T100 PRSC R/L 16 | HSK-T 100  | 80        | 55                   | 88          | 55       | 125        | 4                       | RC.. 1606 M0 | 330,20       | 716 | 330,20       | 716 |



I-nyckel



Rörstift



Montagedorn



Hävarm



Låsskruv

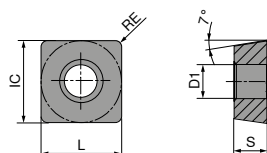
HM underläggs-  
platta R

### Reservdelar för artikel-nr.

|                         |       | EN28 |     | EN28 |     | EN28 |     | EN28  |     | EN28 |     | EN28  |     |
|-------------------------|-------|------|-----|------|-----|------|-----|-------|-----|------|-----|-------|-----|
| 74 551 512 / 74 552 512 | SW2,5 | 3,15 | 175 | 2,27 | 197 | 1,57 | 191 | 20,01 | 178 | 4,12 | 208 | 9,14  | 215 |
| 74 551 712 / 74 552 712 | SW2,5 | 3,15 | 175 | 2,27 | 197 | 1,57 | 191 | 20,01 | 178 | 4,12 | 208 | 9,14  | 215 |
| 74 551 716 / 74 552 716 | SW3   | 3,15 | 176 | 1,76 | 196 | 1,57 | 192 | 20,70 | 387 | 4,52 | 390 | 16,23 | 384 |

## SCGT / SCMT

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| SC.T 09T3.. | 9,52    | 3,97    | 4,4      | 9,52     |
| SC.T 1204.. | 12,70   | 4,76    | 5,5      | 12,70    |



## SCGT / SCMT

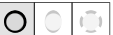
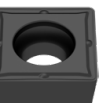
|          |          | -CF05<br>CTEP110 |     | -CF55<br>CTEP110 |     | -SF<br>TCM10   |     | NEW<br>-SF<br>CTCP115-P |       | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SMF<br>CTCP115-P |       | NEW<br>-SMF<br>CTCP135-P |       |
|----------|----------|------------------|-----|------------------|-----|----------------|-----|-------------------------|-------|-------------------------|-------|--------------------------|-------|--------------------------|-------|
|          |          | DRAGONSKIN       |     | DRAGONSKIN       |     | DRAGONSKIN     |     | DRAGONSKIN              |       | DRAGONSKIN              |       | DRAGONSKIN               |       | DRAGONSKIN               |       |
|          |          |                  |     |                  |     |                |     |                         |       |                         |       |                          |       |                          |       |
|          |          |                  |     |                  |     |                |     |                         |       |                         |       |                          |       |                          |       |
|          |          | F                |     | F                |     | F              |     | F                       |       | F                       |       | F                        |       | F                        |       |
|          |          | CERMET<br>SCGT   |     | CERMET<br>SCMT   |     | CERMET<br>SCGT |     | SCMT                    |       | SCMT                    |       | SCMT                     |       | SCMT                     |       |
|          |          | 76 261 ...       |     | 76 260 ...       |     | 70 271 ...     |     | 76 187 ...              |       | 76 269 ...              |       | 76 267 ...               |       | 76 267 ...               |       |
| ISO      | RE<br>mm | EUR<br>1A/78     |     | EUR<br>1A/78     |     | EUR<br>1A/78   |     | EUR<br>1A/08            |       | EUR<br>1A/08            |       | EUR<br>1A/08             |       | EUR<br>1A/08             |       |
| 09T304EN | 0,4      | 19,86            | 004 | 12,73            | 004 | 18,22          | 902 | 12,76                   | 30601 | 12,76                   | 50401 | 12,76                    | 30401 |                          |       |
| 09T308EN | 0,8      | 19,86            | 006 | 12,73            | 006 | 18,22          | 904 |                         |       | 12,76                   | 50601 | 12,76                    | 30601 |                          |       |
| 120408EN | 0,8      |                  |     |                  |     |                |     |                         |       | 17,96                   | 51801 |                          |       | 17,96                    | 71801 |
| P        |          |                  | ●   |                  | ●   |                | ●   |                         | ●     |                         | ●     |                          | ●     |                          | ●     |
| M        |          |                  | ○   |                  | ○   |                | ○   |                         | ○     |                         | ○     |                          | ○     |                          | ○     |
| K        |          |                  | ○   |                  | ○   |                | ○   |                         | ○     |                         | ○     |                          | ○     |                          | ○     |
| N        |          |                  |     |                  |     |                |     |                         |       |                         |       |                          |       |                          |       |
| S        |          |                  |     |                  |     |                |     |                         |       |                         |       |                          |       |                          |       |
| H        |          |                  |     |                  |     |                |     |                         |       |                         |       |                          |       |                          |       |
| O        |          |                  |     |                  |     |                |     |                         |       |                         |       |                          |       |                          |       |

9

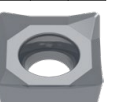
## SCMT

|          |          | -SM<br>CTCK110 |     | -SM<br>CTCK120 |     | NEW<br>-SM<br>CTCP115-P |       | NEW<br>-SM<br>CTCP125-P |       | NEW<br>-SM<br>CTCP135-P |       |
|----------|----------|----------------|-----|----------------|-----|-------------------------|-------|-------------------------|-------|-------------------------|-------|
|          |          | DRAGONSKIN     |     | DRAGONSKIN     |     | DRAGONSKIN              |       | DRAGONSKIN              |       | DRAGONSKIN              |       |
|          |          |                |     |                |     |                         |       |                         |       |                         |       |
|          |          |                |     |                |     |                         |       |                         |       |                         |       |
|          |          | M              |     | M              |     | M                       |       | M                       |       | M                       |       |
|          |          | SCMT           |     | SCMT           |     | SCMT                    |       | SCMT                    |       | SCMT                    |       |
|          |          | 70 268 ...     |     | 70 268 ...     |     | 76 268 ...              |       | 76 268 ...              |       | 76 268 ...              |       |
| ISO      | RE<br>mm | EUR<br>1A/08   |     | EUR<br>1A/08   |     | EUR<br>1A/08            |       | EUR<br>1A/08            |       | EUR<br>1A/08            |       |
| 09T304EN | 0,4      | 12,76          | 004 | 12,76          | 504 | 12,76                   | 30401 | 12,76                   | 50401 | 12,76                   | 70401 |
| 09T308EN | 0,8      | 12,76          | 006 | 12,76          | 506 | 12,76                   | 30601 | 12,76                   | 50601 | 12,76                   | 70601 |
| 120408EN | 0,8      | 17,96          | 018 | 17,96          | 518 | 17,96                   | 31801 | 17,96                   | 51801 | 17,96                   | 71801 |
| 120412EN | 1,2      | 17,96          | 020 | 17,96          | 520 |                         |       | 17,96                   | 52001 |                         |       |
| P        |          |                | ○   |                | ○   |                         | ●     |                         | ●     |                         | ●     |
| M        |          |                |     |                |     |                         |       |                         |       |                         | ○     |
| K        |          |                | ●   |                | ●   |                         | ○     |                         | ○     |                         |       |
| N        |          |                |     |                |     |                         |       |                         |       |                         |       |
| S        |          |                |     |                |     |                         |       |                         |       |                         |       |
| H        |          |                |     |                |     |                         |       |                         |       |                         |       |
| O        |          |                |     |                |     |                         |       |                         |       |                         |       |

## SCMT

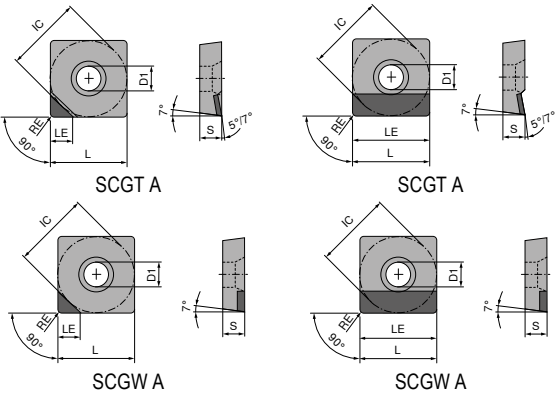
|          |          | NEW                                                                               |  | NEW                                                                               |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | -M25<br>CTPM125                                                                   |  | -SM<br>CTPM125                                                                    |  | -M55<br>CTCM120                                                                     |  | -M55<br>CTPM125                                                                     |  | -M55<br>CTCM130                                                                     |  |
|          |          | DRAGONSkin                                                                        |  | DRAGONSkin                                                                        |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  | DRAGONSkin                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          | F<br>SCMT                                                                         |  | M<br>SCMT                                                                         |  | M<br>SCMT                                                                           |  | M<br>SCMT                                                                           |  | M<br>SCMT                                                                           |  |
|          |          | 75 222 ...                                                                        |  | 75 049 ...                                                                        |  | 75 216 ...                                                                          |  | 75 216 ...                                                                          |  | 75 216 ...                                                                          |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  |
| 09T304EN | 0,4      | 12,76                                                                             |  | 70400                                                                             |  | 12,76                                                                               |  | 20600                                                                               |  | 12,76                                                                               |  |
| 09T308EN | 0,8      |                                                                                   |  | 17,96                                                                             |  | 21800                                                                               |  | 17,96                                                                               |  | 218                                                                                 |  |
| 120408EN | 0,8      |                                                                                   |  |                                                                                   |  | 17,96                                                                               |  | 11800                                                                               |  | 17,96                                                                               |  |
| P        |          | ○                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| M        |          | ●                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| S        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  | ○                                                                                   |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                     |  |                                                                                     |  |                                                                                     |  |

## SCGT

|          |          | -25P<br>H210T                                                                       |  | -25P<br>CTPX710                                                                       |  | -27<br>CTPX715                                                                        |  | -27<br>H10T                                                                           |  |
|----------|----------|-------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|
|          |          | DRAGONSkin                                                                          |  | DRAGONSkin                                                                            |  | DRAGONSkin                                                                            |  | DRAGONSkin                                                                            |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |
|          |          | F<br>SCGT                                                                           |  | M<br>SCGT                                                                             |  | M<br>SCGT                                                                             |  | M<br>SCGT                                                                             |  |
|          |          | 70 283 ...                                                                          |  | 70 283 ...                                                                            |  | 70 270 ...                                                                            |  | 70 270 ...                                                                            |  |
| ISO      | RE<br>mm | EUR<br>1A/90                                                                        |  | EUR<br>1A/90                                                                          |  | EUR<br>1A/90                                                                          |  | EUR<br>1A/90                                                                          |  |
| 09T304FN | 0,4      |                                                                                     |  |                                                                                       |  | 17,91                                                                                 |  | 80400                                                                                 |  |
| 09T308FN | 0,8      |                                                                                     |  |                                                                                       |  | 17,91                                                                                 |  | 80600                                                                                 |  |
| 120408FN | 0,8      | 17,50                                                                               |  | 634                                                                                   |  | 20,74                                                                                 |  | 71600                                                                                 |  |
|          |          |                                                                                     |  |                                                                                       |  | 20,31                                                                                 |  | 71800                                                                                 |  |
|          |          |                                                                                     |  |                                                                                       |  | 16,76                                                                                 |  | 604                                                                                   |  |
| P        |          |                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| M        |          |                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| K        |          | ○                                                                                   |  | ○                                                                                     |  | ○                                                                                     |  | ○                                                                                     |  |
| N        |          | ●                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| S        |          | ○                                                                                   |  | ●                                                                                     |  | ●                                                                                     |  | ●                                                                                     |  |
| H        |          |                                                                                     |  |                                                                                       |  |                                                                                       |  |                                                                                       |  |
| O        |          | ○                                                                                   |  | ○                                                                                     |  | ○                                                                                     |  | ○                                                                                     |  |

SCGW / SCGT

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| SCG. 09T3.. | 9,52    | 3,97    | 4,4      | 9,52     |
| SCG. 1204.. | 12,70   | 4,76    | 5,5      | 12,70    |



SCGW / SCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|          |          |              |          | CTDPD20         | CTDPD20         | -CB1<br>CTDPD20 | CTDPS30         | CTDPS30         |       |       |       |
|----------|----------|--------------|----------|-----------------|-----------------|-----------------|-----------------|-----------------|-------|-------|-------|
|          |          |              |          |                 |                 |                 |                 |                 |       |       |       |
|          |          |              |          |                 |                 |                 |                 |                 |       |       |       |
|          |          |              |          | F               | F               | F               | F               | F               |       |       |       |
|          |          |              |          | DIAMOND<br>SCGW | DIAMOND<br>SCGW | DIAMOND<br>SCGT | DIAMOND<br>SCGW | DIAMOND<br>SCGT |       |       |       |
|          |          |              |          | 71 182 ...      | 71 183 ...      | 71 320 ...      | 71 182 ...      | 71 180 ...      |       |       |       |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0       | EUR<br>Y0       | EUR<br>Y0       | EUR<br>Y0       | EUR<br>Y0       |       |       |       |
| 09T304FN | 0,4      | A (1)        | 9,52     |                 | 108,80          |                 |                 |                 |       |       |       |
| 09T304FN | 0,4      | A (1)        | 4,40     | 74,00           | 10001           | 82,00           | 114             | 74,00           | 20601 | 74,00 | 20001 |
| 09T308FN | 0,8      | A (1)        | 9,52     |                 | 108,80          |                 |                 |                 |       |       |       |
| 09T308FN | 0,8      | A (1)        | 4,30     | 74,00           | 10101           | 82,00           | 118             |                 |       | 74,00 | 20101 |
| 09T312FN | 1,2      | A (1)        | 4,20     | 74,00           | 10201           |                 |                 |                 |       | 74,00 | 20201 |
| 120404FN | 0,4      | A (1)        | 12,70    |                 | 120,40          |                 |                 |                 |       |       |       |
| 120404FN | 0,4      | A (1)        | 4,40     | 81,00           | 10301           |                 |                 |                 |       |       |       |
| 120408FN | 0,8      | A (1)        | 4,30     | 81,00           | 10401           |                 |                 |                 |       |       |       |
| 120408FN | 0,8      | A (1)        | 12,70    |                 | 120,40          |                 | 10301           |                 |       |       |       |
| 120412FN | 1,2      | A (1)        | 4,20     | 81,00           | 10501           |                 |                 |                 |       |       |       |
| 120412FN | 1,2      | A (1)        | 12,70    |                 | 120,40          |                 | 10401           |                 |       |       |       |
| P        |          |              |          |                 |                 |                 |                 |                 |       |       |       |
| M        |          |              |          |                 |                 |                 |                 |                 |       |       |       |
| K        |          |              |          |                 |                 |                 |                 |                 |       |       |       |
| N        |          |              |          |                 |                 |                 |                 |                 |       |       |       |
| S        |          |              |          |                 |                 |                 |                 |                 |       |       |       |
| H        |          |              |          |                 |                 |                 |                 |                 |       |       |       |
| O        |          |              |          |                 |                 |                 |                 |                 |       |       |       |

# SCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |
|----------|----------|--------------|----------|
| 09T304FN | 0,4      | A (1)        | 4,4      |
| 09T308FN | 0,8      | A (1)        | 9,5      |
| 09T308FN | 0,8      | A (1)        | 4,3      |
| 120408FN | 0,8      | A (1)        | 12,7     |
| 120412FN | 1,2      | A (1)        | 12,0     |

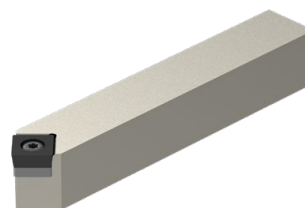
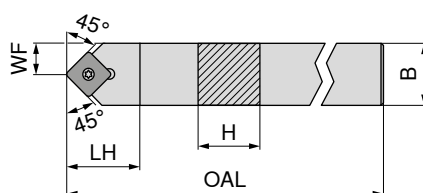
|   |  |   |   |
|---|--|---|---|
| P |  |   |   |
| M |  |   |   |
| K |  |   |   |
| N |  | • | • |
| S |  |   |   |
| H |  |   |   |
| O |  | • | • |

|                             |                             |                             |
|-----------------------------|-----------------------------|-----------------------------|
| CTDPS30                     | -CB2<br>CTDPS30             | -CB3<br>CTDPU20             |
|                             |                             |                             |
|                             |                             |                             |
| <b>F</b><br>DIAMOND<br>SCGT | <b>M</b><br>DIAMOND<br>SCGT | <b>R</b><br>DIAMOND<br>SCGT |
| <b>71 181 ...</b>           | <b>71 321 ...</b>           | <b>71 322 ...</b>           |
| EUR<br>Y0                   | EUR<br>Y0                   | EUR<br>Y0                   |
| 108,80 20001                | 82,00 214                   | 82,00 214                   |
| 120,40 20101                | 82,00 218                   | 82,00 218                   |
| 120,40 20201                |                             |                             |

# MaxiLock-S – SSDC 45° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



NEW

neutral

70 651 ...

EUR  
2A/24

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär    |
|-----------------|---------|---------|-----------|----------|----------|-------------------------|-------------|
| SSDC N 1212 F09 | 12      | 12      | 80        | 16       | 6,0      | 3,2                     | SC.. 09T3.. |
| SSDC N 1616 H09 | 16      | 16      | 100       | 20       | 8,0      | 3,2                     | SC.. 09T3.. |
| SSDC N 2020 K09 | 20      | 20      | 125       | 20       | 10,0     | 3,2                     | SC.. 09T3.. |
| SSDC N 1616 H12 | 16      | 16      | 100       | 25       | 8,0      | 5                       | SC.. 1204.. |
| SSDC N 2020 K12 | 20      | 20      | 125       | 25       | 10,0     | 5                       | SC.. 1204.. |
| SSDC N 2525 M12 | 25      | 25      | 150       | 25       | 12,5     | 5                       | SC.. 1204.. |

80,94

01200

101,20

01600

107,20

02000

101,20

11600

107,20

12000

111,30

12500

## Reservdelar för artikel-nr.

|              | EUR<br>Y7 |     | EUR<br>2A/28 |       | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
|--------------|-----------|-----|--------------|-------|--------------|-----|--------------|-----|
| 70 651 01200 | 11,79     | 120 | 4,82         | 87900 |              |     |              |     |
| 70 651 01600 | 11,79     | 120 | 4,82         | 87900 |              |     |              |     |
| 70 651 02000 | 11,79     | 120 | 4,82         | 87900 | 12,46        | 167 | 5,98         | 171 |
| 70 651 11600 | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |
| 70 651 12000 | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |
| 70 651 12500 | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |



Skruvmejsel

80 950 ...



Skärskruv

70 950 ...



HM-underläggs-platta-S

70 950 ...



Gänghylsa

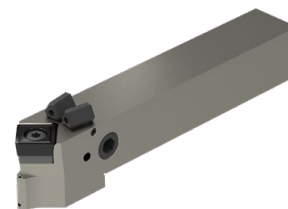
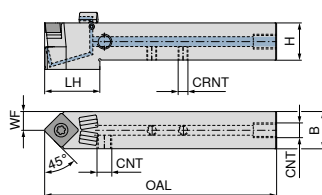
70 950 ...



# MaxiLock-S – SSDC 45° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



NEW

neutral

70 776 ...

| ISO-beteckning     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär   | EUR<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|------------|--------------|-------|
| SSDC N 1212 F09 DC | 12      | 12      | 80        | 25       | 12,8     | M6   | M6    | 3,2                     | SC..09T3.. | 171,30       | 01200 |
| SSDC N 1616 H09 DC | 16      | 16      | 100       | 30       | 16,0     | M6   | G1/8" | 3,2                     | SC..09T3.. | 190,30       | 01600 |
| SSDC N 2020 K09 DC | 20      | 20      | 125       | 30       | 20,0     | M6   | G1/8" | 3,2                     | SC..09T3.. | 201,70       | 02000 |
| SSDC N 1616 H12 DC | 16      | 16      | 100       | 29       | 17,3     | M6   | G1/8" | 5                       | SC..1204.. | 190,30       | 11600 |
| SSDC N 2020 K12 DC | 20      | 20      | 125       | 30       | 20,0     | M6   | G1/8" | 5                       | SC..1204.. | 201,70       | 12000 |
| SSDC N 2525 M12 DC | 25      | 25      | 150       | 30       | 25,0     | M6   | G1/8" | 5                       | SC..1204.. | 209,40       | 02500 |

## Reservdelar för artikel-nr.

|              | Skärskruv    | HM-underläggs-platta-S | Låsskruv     | Låsskruv     | Gänghylsa    |
|--------------|--------------|------------------------|--------------|--------------|--------------|
|              | 70 950 ...   | 70 950 ...             | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|              | EUR<br>2A/28 | EUR<br>2A/28           | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 70 776 01200 | 4,82 87900   |                        |              | 3,84 86700   |              |
| 70 776 01600 | 4,82 87900   | 12,46 167              | 2,19 88000   | 3,84 86700   | 5,98 171     |
| 70 776 02000 | 4,82 87900   | 12,46 167              | 2,19 88000   | 3,84 86700   | 5,98 171     |
| 70 776 11600 | 3,84 820     | 15,94 168              | 2,19 88000   | 3,84 86700   | 5,98 170     |
| 70 776 12000 | 3,84 820     | 15,94 168              | 2,19 88000   | 3,84 86700   | 5,98 170     |
| 70 776 02500 | 3,84 820     | 15,94 168              | 2,19 88000   | 3,84 86700   | 5,98 170     |

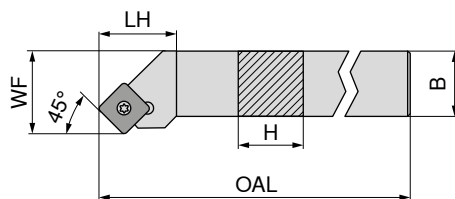
## Reservdelar för artikel-nr.

|              | Blindplugg DC | Skruvmejsel | O-ring       | Skärvätskemun-stycke DC | Plugg för skärvätska |
|--------------|---------------|-------------|--------------|-------------------------|----------------------|
|              | 70 950 ...    | 80 950 ...  | 70 950 ...   | 70 950 ...              | 70 950 ...           |
|              | EUR<br>2A/28  | EUR<br>Y7   | EUR<br>2A/28 | EUR<br>2A/28            | EUR<br>2A/28         |
| 70 776 01200 |               | 11,79 120   |              |                         |                      |
| 70 776 01600 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |
| 70 776 02000 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |
| 70 776 11600 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |
| 70 776 12000 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |
| 70 776 02500 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700             | 4,59 294             |

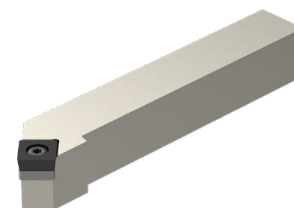
# MaxiLock-S – SSSC 45° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



NEW

vänster

70 654 ...

EUR  
2A/24

NEW

höger

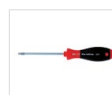
70 654 ...

EUR  
2A/24

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär    |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-------------|
| SSSC R/L 1212 F09 | 12      | 12      | 80        | 18       | 16       | 3,2                     | SC.. 09T3.. |
| SSSC R/L 1616 H09 | 16      | 16      | 100       | 20       | 20       | 3,2                     | SC.. 09T3.. |
| SSSC R/L 2020 K09 | 20      | 20      | 125       | 20       | 25       | 3,2                     | SC.. 09T3.. |
| SSSC R/L 1616 H12 | 16      | 16      | 100       | 25       | 20       | 5                       | SC.. 1204.. |
| SSSC R/L 2020 K12 | 20      | 20      | 125       | 25       | 25       | 5                       | SC.. 1204.. |
| SSSC R/L 2525 M12 | 25      | 25      | 150       | 25       | 32       | 5                       | SC.. 1204.. |
| SSSC R 3225 P12   | 32      | 25      | 170       | 25       | 32       | 5                       | SC.. 1204.. |

## Reservdelar för artikel-nr.

|                             | EUR<br>Y7 |     | EUR<br>2A/28 |       | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
|-----------------------------|-----------|-----|--------------|-------|--------------|-----|--------------|-----|
| 70 654 01201 / 70 654 01200 | 11,79     | 120 | 4,82         | 87900 |              |     |              |     |
| 70 654 01601 / 70 654 01600 | 11,79     | 120 | 4,82         | 87900 | 12,46        | 167 | 5,98         | 171 |
| 70 654 02001 / 70 654 02000 | 11,79     | 120 | 4,82         | 87900 | 12,46        | 167 | 5,98         | 171 |
| 70 654 11601 / 70 654 11600 | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |
| 70 654 12001 / 70 654 12000 | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |
| 70 654 12501 / 70 654 12500 | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |
| 70 654 13201                | 11,79     | 120 | 3,84         | 820   | 15,94        | 168 | 5,98         | 170 |



Skruvmejsel



Skärskruv

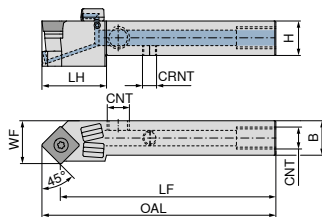
HM-underläggs-  
platta-S

Gänghylsa

## MaxiLock-S – SSSC 45° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilderna visar högerutförande



NEW

vänster

NEW

höger

70 777 ...

70 777 ...

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Åtdragningsmoment<br>Nm | Vändskär   | EUR<br>2A/24 | 01201 | EUR<br>2A/24 | 01200 |
|----------------------|---------|---------|-----------|----------|----------|-------|-------|-------------------------|------------|--------------|-------|--------------|-------|
| SSSC R/L 1212 F09 DC | 12      | 12      | 86,5      | 22       | 16,0     | M6    | M6    | 3,2                     | SC..09T3.. | 171,30       | 01201 | 171,30       | 01200 |
| SSSC R/L 1616 H09 DC | 16      | 16      | 106,5     | 30       | 20,0     | M6    | G1/8" | 3,2                     | SC..09T3.. | 190,30       | 01601 | 190,30       | 01600 |
| SSSC R/L 2020 K09 DC | 20      | 20      | 131,5     | 30       | 25,0     | M6    | G1/8" | 3,2                     | SC..09T3.. | 201,70       | 02001 | 201,70       | 02000 |
| SSSC R/L 1616 H12 DC | 16      | 16      | 108,5     | 30       | 20,0     | M6    | G1/8" | 5                       | SC..1204.. | 190,30       | 11601 | 190,30       | 11600 |
| SSSC R/L 2020 K12 DC | 20      | 20      | 133,5     | 30       | 25,0     | M6    | G1/8" | 5                       | SC..1204.. | 201,70       | 12001 | 201,70       | 12000 |
| SSSC R/L 2525 M12 DC | 25      | 25      | 158,5     | 32       | 32,0     | M6    | G1/8" | 5                       | SC..1204.. | 209,40       | 02501 | 209,40       | 02500 |
| SSSC L 3225 P 12 DC  | 32      | 25      | 178,5     | 32       | 32,1     | G1/8" | G1/8" | 5                       | SC..1204.. | 219,80       | 03201 |              |       |

## Reservdelar

för artikel-nr.

|                             | EUR<br>2A/28 | 859   | EUR<br>2A/28 | 167 | EUR<br>2A/28 | 88000 | EUR<br>2A/28 | 86700 | EUR<br>2A/28 | 171 |
|-----------------------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|-----|
| 70 777 01200 / 70 777 01201 | 4,14         | 859   |              |     |              |       | 3,84         | 86700 |              |     |
| 70 777 01600 / 70 777 01601 | 4,82         | 87900 | 12,46        | 167 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 171 |
| 70 777 02000 / 70 777 02001 | 4,82         | 87900 | 12,46        | 167 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 171 |
| 70 777 11600 / 70 777 11601 | 3,84         | 820   | 15,94        | 168 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 170 |
| 70 777 12000 / 70 777 12001 | 3,84         | 820   | 15,94        | 168 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 170 |
| 70 777 02500 / 70 777 02501 | 3,84         | 820   | 15,94        | 168 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 170 |
| 70 777 03201                | 3,84         | 820   | 15,94        | 168 | 2,19         | 88000 |              |       | 5,98         | 170 |

## Reservdelar

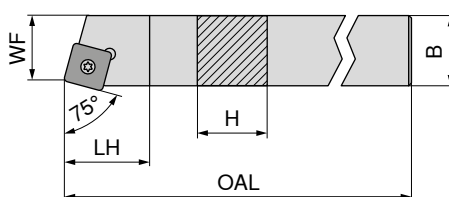
för artikel-nr.

|                             | EUR<br>2A/28 | 87600 | EUR<br>Y7 | 120 | EUR<br>2A/28 | 88100 | EUR<br>2A/28 | 87700 | EUR<br>2A/28 | 294 |
|-----------------------------|--------------|-------|-----------|-----|--------------|-------|--------------|-------|--------------|-----|
| 70 777 01200 / 70 777 01201 |              |       | 11,79     | 120 |              |       |              |       |              |     |
| 70 777 01600 / 70 777 01601 | 1,53         | 87600 | 11,79     | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 777 02000 / 70 777 02001 | 1,53         | 87600 | 11,79     | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 777 11600 / 70 777 11601 | 1,53         | 87600 | 11,79     | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 777 12000 / 70 777 12001 | 1,53         | 87600 | 11,79     | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 777 02500 / 70 777 02501 | 1,53         | 87600 | 11,79     | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 777 03201                | 1,53         | 87600 | 11,79     | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |

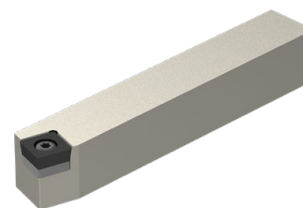
## MaxiLock-S – SSBC 75° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilden visar högerutförande



NEW

vänster

70 650 ...

EUR  
2A/24

107,20 12000

111,30 12500

NEW

höger

70 650 ...

EUR  
2A/24

107,20 12001

111,30 12501

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär    |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-------------|
| SSBC R/L 2020 K12 | 20      | 20      | 125       | 20       | 17       | 5                       | SC.. 1204.. |
| SSBC R/L 2525 M12 | 25      | 25      | 150       | 20       | 22       | 5                       | SC.. 1204.. |

### Reservdelar för artikel-nr.

70 650 12001 / 70 650 12000

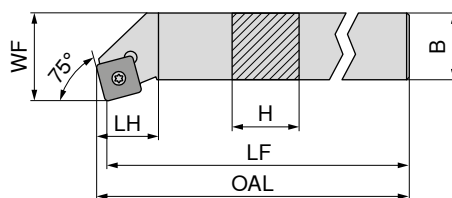
70 650 12501 / 70 650 12500

|            |              |              |              |
|------------|--------------|--------------|--------------|
|            |              |              |              |
| 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 11,79 120  | 3,84 820     | 15,94 168    | 5,98 170     |
| 11,79 120  | 3,84 820     | 15,94 168    | 5,98 170     |

## MaxiLock-S – SSKC 75° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilden visar högerutförande



vänster

70 669 ...

EUR  
2A/24

103,10 016

109,60 020

höger

70 668 ...

EUR  
2A/24

103,10 016

109,60 020

109,60 120

113,40 125

| ISO-beteckning    | H<br>mm | B<br>mm | LF<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär    |
|-------------------|---------|---------|----------|-----------|----------|----------|-------------------------|-------------|
| SSKC R/L 1616 H09 | 16      | 16      | 100      | 102,3     | 22       | 20       | 3,2                     | SC.. 09T3.. |
| SSKC R/L 2020 K09 | 20      | 20      | 125      | 127,3     | 22       | 25       | 3,2                     | SC.. 09T3.. |
| SSKC R 2020 K12   | 20      | 20      | 125      | 127,3     | 23       | 25       | 5                       | SC.. 1204.. |
| SSKC R 2525 M12   | 25      | 25      | 150      | 153,3     | 23       | 32       | 5                       | SC.. 1204.. |

### Reservdelar för artikel-nr.

70 668 016 / 70 669 016

70 668 020 / 70 669 020

70 668 120

70 668 125

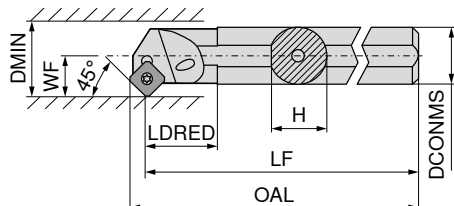
|            |              |              |              |              |
|------------|--------------|--------------|--------------|--------------|
|            |              |              |              |              |
| 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 11,96 113  | 10,66 398    | 4,14 113     | 12,46 167    | 5,98 171     |
| 11,96 113  | 10,66 398    | 4,14 113     | 12,46 167    | 5,98 171     |
| 11,96 113  | 10,66 398    | 3,38 114     | 15,94 168    | 5,98 170     |
| 11,96 113  | 10,66 398    | 3,38 114     | 15,94 168    | 5,98 170     |

## MaxiLock-S – SSSC 45° – Svarvbom med skruvlåsning

▲ A... = med kylkanal  
▲ S... = utan kylkanal

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär    | vänster    |              | höger      |              |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|-------------------------|-------------|------------|--------------|------------|--------------|
|                  |              |         |          |           |             |          |            |                         |             | 70 721 ... | EUR<br>2A/24 | 70 720 ... | EUR<br>2A/24 |
| S16R SSSC R 09   | 16           | 15,00   | 200      | 206,0     | 13,97       | 11       | 20         | 3,2                     | SC.. 09T3.. |            |              | 127,20     | 016          |
| A16M SSSC R/L 09 | 16           | 15,25   | 150      | 156,0     | 29,00       | 11       | 20         | 3,2                     | SC.. 09T3.. | 127,20     | 216          | 127,20     | 216          |
| A20Q SSSC R/L 09 | 20           | 19,00   | 180      | 186,0     | 32,00       | 13       | 25         | 3,2                     | SC.. 09T3.. | 158,60     | 220          | 158,60     | 220          |
| A25R SSSC R/L 09 | 25           | 24,50   | 200      | 206,0     | 36,00       | 17       | 32         | 3,2                     | SC.. 09T3.. | 182,30     | 225          | 182,30     | 225          |
| A32S SSSC R/L 12 | 32           | 31,00   | 250      | 258,3     | 50,00       | 22       | 40         | 5                       | SC.. 1204.. | 250,60     | 232          | 250,60     | 232          |
| A40T SSSC R/L 12 | 40           | 39,00   | 300      | 308,1     | 60,00       | 27       | 50         | 5                       | SC.. 1204.. | 301,00     | 240          | 301,00     | 240          |

### Reservdelar

för artikel-nr.

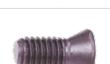
|                         | 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|-------------------------|------------|--------------|--------------|--------------|--------------|
|                         | EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 70 720 016              | 11,96 113  |              | 4,14 110     |              |              |
| 70 720 216 / 70 721 216 | 11,96 113  |              | 4,14 110     |              |              |
| 70 720 220 / 70 721 220 | 11,96 113  |              | 4,06 304     |              |              |
| 70 720 225 / 70 721 225 | 11,96 113  |              | 4,06 304     |              |              |
| 70 720 232 / 70 721 232 |            | 10,66 398    | 3,38 114     | 15,94 168    | 5,98 170     |
| 70 720 240 / 70 721 240 |            | 10,66 398    | 3,38 114     | 15,94 168    | 5,98 170     |



Skruvmejsel



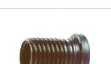
Kombinyckel



Skärskruv



HM-underläggs-  
platta-S

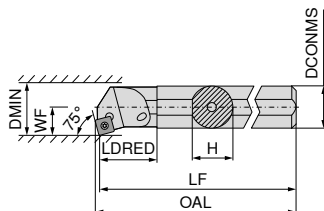


Gänghylsa

## MaxiLock-S – SSKC 75° – Svarvbom med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



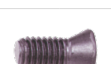
Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | LF<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär    | vänster    |              | höger      |              |
|------------------|--------------|---------|----------|-----------|-------------|----------|------------|-------------------------|-------------|------------|--------------|------------|--------------|
|                  |              |         |          |           |             |          |            |                         |             | 70 725 ... | EUR<br>2A/24 | 70 724 ... | EUR<br>2A/24 |
| A16M SSKC R/L 09 | 16           | 15,0    | 150      | 152,4     | 29          | 11       | 20         | 3,2                     | SC.. 09T3.. | 127,20     | 216          | 127,20     | 216          |
| A20Q SSKC R/L 09 | 20           | 18,5    | 180      | 182,4     | 32          | 13       | 25         | 3,2                     | SC.. 09T3.. | 158,60     | 220          | 158,60     | 220          |
| A25R SSKC R/L 09 | 25           | 23,0    | 200      | 202,4     | 36          | 17       | 32         | 3,2                     | SC.. 09T3.. | 182,30     | 225          | 182,30     | 225          |



Skruvmejsel



Skärskruv

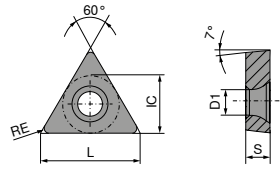
### Reservdelar

för artikel-nr.

|                         | 80 950 ... | 70 950 ...   |
|-------------------------|------------|--------------|
|                         | EUR<br>Y7  | EUR<br>2A/28 |
| 70 724 216 / 70 725 216 | 11,96 113  | 4,14 110     |
| 70 724 220              | 11,96 113  | 4,06 304     |
| 70 725 220              | 11,96 113  | 4,06 304     |
| 70 724 225 / 70 725 225 | 11,96 113  | 4,06 304     |

# TCGT / TCMT

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| TCMT 0902.. | 9,6     | 2,38    | 2,50     | 5,56     |
| TC.T 1102.. | 11,0    | 2,38    | 2,80     | 6,35     |
| TC.T 16T3.. | 16,5    | 3,97    | 4,40     | 9,52     |
| TCMT 2204.. | 22,0    | 4,76    | 5,16     | 12,70    |



# TCGT / TCMT

|          |          | -CF05<br>CTEP110 |     | -CF55<br>CTEP110 |     | -SF<br>TCM10   |     | -SMF<br>TCM10  |     | NEW<br>-SF<br>CTCP125-P |       | NEW<br>-SMF<br>CTCP115-P |       | NEW<br>-SMF<br>CTCP135-P |       |
|----------|----------|------------------|-----|------------------|-----|----------------|-----|----------------|-----|-------------------------|-------|--------------------------|-------|--------------------------|-------|
|          |          | DRAGONSkin       |     | DRAGONSkin       |     |                |     |                |     | DRAGONSkin              |       | DRAGONSkin               |       | DRAGONSkin               |       |
|          |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
|          |          | F                |     | F                |     | F              |     | F              |     | F                       |       | F                        |       | F                        |       |
|          |          | CERMET<br>TCGT   |     | CERMET<br>TCMT   |     | CERMET<br>TCGT |     | CERMET<br>TCMT |     | TCMT                    |       | TCMT                     |       | TCMT                     |       |
|          |          | 76 272 ...       |     | 76 266 ...       |     | 70 273 ...     |     | 70 284 ...     |     | 76 275 ...              |       | 76 284 ...               |       | 76 284 ...               |       |
| ISO      | RE<br>mm | EUR<br>1A/78     |     | EUR<br>1A/78     |     | EUR<br>1A/78   |     | EUR<br>1A/78   |     | EUR<br>1A/08            |       | EUR<br>1A/08             |       | EUR<br>1A/08             |       |
| 110202EN | 0,2      | 17,80            | 014 |                  |     | 16,47          | 900 |                |     | 10,04                   | 51601 |                          |       |                          |       |
| 110204EN | 0,4      | 17,80            | 016 | 10,14            | 016 | 16,47          | 902 | 9,57           | 902 | 10,04                   | 51801 |                          |       |                          |       |
| 110208EN | 0,8      | 17,80            | 018 |                  |     |                |     |                |     | 10,04                   | 51801 | 10,04                    | 31801 | 10,04                    | 71801 |
| 16T304EN | 0,4      | 22,55            | 028 |                  |     | 20,87          | 906 |                |     | 14,51                   | 52801 | 14,51                    | 32801 |                          |       |
| 16T308EN | 0,8      |                  |     | 14,07            | 030 |                |     |                |     | 14,51                   | 53001 | 14,51                    | 33001 |                          |       |
| P        |          |                  | ●   |                  | ●   |                | ●   |                | ●   |                         | ●     |                          | ●     |                          | ●     |
| M        |          |                  | ○   |                  | ○   |                | ○   |                | ○   |                         |       |                          |       |                          | ○     |
| K        |          |                  | ○   |                  | ○   |                | ○   |                | ○   |                         | ○     |                          | ○     |                          |       |
| N        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
| S        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
| H        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |
| O        |          |                  |     |                  |     |                |     |                |     |                         |       |                          |       |                          |       |

## TCGT / TCMT

|          |          | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                               |  | NEW                                                                                 |  |
|----------|----------|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | -SM<br>CTCP135-P                                                                  |  | -SM<br>CTCK110                                                                    |  | -SM<br>CTCK120                                                                    |  | -SM<br>CTCP115-P                                                                  |  | -SM<br>CTCP115-P                                                                    |  |
|          |          | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                        |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |  |  |  |  |
|          |          | M<br>TCGT                                                                         |  | M<br>TCMT                                                                         |  | M<br>TCMT                                                                         |  | M<br>TCMT                                                                         |  | M<br>TCMT                                                                           |  |
|          |          | 76 270 ...                                                                        |  | 70 274 ...                                                                        |  | 70 274 ...                                                                        |  | 76 189 ...                                                                        |  | 76 274 ...                                                                          |  |
|          |          | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                      |  | EUR<br>1A/08                                                                        |  |
| ISO      | RE<br>mm |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| 090204EN | 0,4      |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 10,04 50401                                                                         |  |
| 110202EN | 0,2      | 17,80 71401                                                                       |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | 10,04 70401                                                                         |  |
| 110204EN | 0,4      |                                                                                   |  | 10,04 016                                                                         |  | 10,04 516                                                                         |  | 10,04 31601                                                                       |  | 10,04 51601                                                                         |  |
| 110208EN | 0,8      |                                                                                   |  | 10,04 018                                                                         |  | 10,04 518                                                                         |  | 10,04 31801                                                                       |  | 10,04 51801                                                                         |  |
| 16T304EN | 0,4      |                                                                                   |  | 14,51 028                                                                         |  | 14,51 528                                                                         |  | 14,51 32801                                                                       |  | 14,51 52801                                                                         |  |
| 16T308EN | 0,8      |                                                                                   |  | 14,51 030                                                                         |  | 14,51 530                                                                         |  | 14,51 33001                                                                       |  | 14,51 53001                                                                         |  |
| 16T312EN | 1,2      |                                                                                   |  | 14,51 032                                                                         |  | 14,51 532                                                                         |  |                                                                                   |  | 14,51 73001                                                                         |  |
| 220408EN | 0,8      |                                                                                   |  |                                                                                   |  | 20,87 34201                                                                       |  |                                                                                   |  | 20,87 54201                                                                         |  |
| P        |          | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                 |  | ●                                                                                 |  | ●                                                                                   |  |
| M        |          | ○                                                                                 |  |                                                                                   |  |                                                                                   |  |                                                                                   |  | ○                                                                                   |  |
| K        |          |                                                                                   |  | ●                                                                                 |  | ●                                                                                 |  | ○                                                                                 |  | ○                                                                                   |  |
| N        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| S        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| H        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |
| O        |          |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                   |  |                                                                                     |  |

## TCMT

|          |          | NEW                                                                                 |  | NEW                                                                                 |  | NEW                                                                                 |  |
|----------|----------|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|          |          | -F43<br>CTCM130                                                                     |  | -M25<br>CTCM120                                                                     |  | -M25<br>CTPM125                                                                     |  |
|          |          | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  | DRAGONSKIN                                                                          |  |
|          |          |  |  |  |  |  |  |
|          |          |  |  |  |  |  |  |
|          |          | F<br>TCMT                                                                           |  | F<br>TCMT                                                                           |  | F<br>TCMT                                                                           |  |
|          |          | 75 033 ...                                                                          |  | 75 217 ...                                                                          |  | 75 217 ...                                                                          |  |
|          |          | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  | EUR<br>1A/08                                                                        |  |
| ISO      | RE<br>mm |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| 090204EN | 0,4      |                                                                                     |  | 10,04 20400                                                                         |  |                                                                                     |  |
| 110204EN | 0,4      | 10,04 31600                                                                         |  | 10,04 11600                                                                         |  | 10,04 31600                                                                         |  |
| 16T304EN | 0,4      | 14,51 32800                                                                         |  | 13,81 12800                                                                         |  | 14,51 32800                                                                         |  |
| 16T308EN | 0,8      | 14,51 33000                                                                         |  | 13,81 13000                                                                         |  | 14,51 33000                                                                         |  |
| 220408EN | 0,8      |                                                                                     |  |                                                                                     |  | 20,87 24200                                                                         |  |
| 220412EN | 1,2      |                                                                                     |  |                                                                                     |  | 20,87 24400                                                                         |  |
| P        |          | ○                                                                                   |  | ○                                                                                   |  | ○                                                                                   |  |
| M        |          | ●                                                                                   |  | ●                                                                                   |  | ●                                                                                   |  |
| K        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| N        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| S        |          | ○                                                                                   |  |                                                                                     |  | ○                                                                                   |  |
| H        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |
| O        |          |                                                                                     |  |                                                                                     |  |                                                                                     |  |

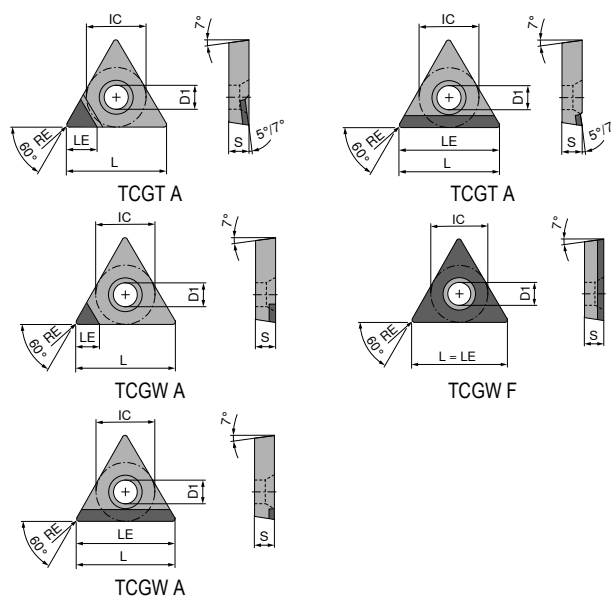
# TCMT / TCGT

|          |          | -M55<br>CTPM125                                                                   |     | -M55<br>CTCM130                                                                     |       | -27<br>H10T                                                                         |     | -27<br>CTPX715                                                                      |       |
|----------|----------|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|
|          |          | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |       |                                                                                     |     | DRAGONSKIN                                                                          |       |
|          |          |  |     |  |       |  |     |  |       |
|          |          |  |     |  |       |  |     |  |       |
|          |          | M<br>TCMT                                                                         |     | M<br>TCMT                                                                           |       | M<br>TCGT                                                                           |     | M<br>TCGT                                                                           |       |
|          |          | 75 218 ...                                                                        |     | 75 218 ...                                                                          |       | 70 276 ...                                                                          |     | 70 276 ...                                                                          |       |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                      |     | EUR<br>1A/08                                                                        |       | EUR<br>1A/90                                                                        |     | EUR<br>1A/90                                                                        |       |
| 090204EN | 0,4      | 10,04                                                                             | 204 | 10,04                                                                               | 30400 |                                                                                     |     |                                                                                     |       |
| 110202FN | 0,2      |                                                                                   |     |                                                                                     |       | 14,34                                                                               | 600 | 17,06                                                                               | 71400 |
| 110204EN | 0,4      | 10,04                                                                             | 216 | 10,04                                                                               | 31600 |                                                                                     |     | 17,91                                                                               | 81600 |
| 110204FN | 0,4      |                                                                                   |     |                                                                                     |       | 14,34                                                                               | 602 |                                                                                     |       |
| 16T302FN | 0,2      |                                                                                   |     |                                                                                     |       | 16,89                                                                               | 604 |                                                                                     |       |
| 16T304FN | 0,4      |                                                                                   |     |                                                                                     |       | 16,89                                                                               | 606 | 20,01                                                                               | 72800 |
| 16T308EN | 0,8      | 14,51                                                                             | 230 | 14,51                                                                               | 33000 |                                                                                     |     | 21,02                                                                               | 83000 |
| 16T308FN | 0,8      |                                                                                   |     |                                                                                     |       | 16,89                                                                               | 608 |                                                                                     |       |
| P        |          |                                                                                   | ○   |                                                                                     | ○     |                                                                                     |     |                                                                                     | ●     |
| M        |          |                                                                                   | ●   |                                                                                     | ●     |                                                                                     |     |                                                                                     | ●     |
| K        |          |                                                                                   |     |                                                                                     |       |                                                                                     | ○   |                                                                                     | ○     |
| N        |          |                                                                                   |     |                                                                                     |       |                                                                                     | ●   |                                                                                     | ●     |
| S        |          |                                                                                   |     |                                                                                     |       |                                                                                     |     |                                                                                     | ●     |
| H        |          |                                                                                   |     |                                                                                     |       |                                                                                     |     |                                                                                     |       |
| O        |          |                                                                                   |     |                                                                                     |       |                                                                                     | ○   |                                                                                     | ○     |



## TCGW / TCGT

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| TCG. 0902.. | 9,6     | 2,38    | 2,5      | 5,56     |
| TCG. 1102.. | 11,0    | 2,38    | 2,8      | 6,35     |
| TCG. 16T3.. | 16,5    | 3,97    | 4,4      | 9,52     |



## TCGW / TCGT

▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|          |          |              |          |  | CTDPD20    | CTDPD20    | CTDPD20    | CTDPD20    | -CB1<br>CTDPD20 | CTDPS30    |
|----------|----------|--------------|----------|--|------------|------------|------------|------------|-----------------|------------|
|          |          |              |          |  |            |            |            |            |                 |            |
|          |          |              |          |  |            |            |            |            |                 |            |
|          |          |              |          |  | F          | F          | F          | F          | F               | F          |
|          |          |              |          |  | DIAMOND    | DIAMOND    | DIAMOND    | DIAMOND    | DIAMOND         | DIAMOND    |
|          |          |              |          |  | TCGW       | TCGW       | TCGW       | TCGT       | TCGT            | TCGT       |
|          |          |              |          |  | 71 188 ... | 71 187 ... | 71 140 ... | 71 184 ... | 71 325 ...      | 71 184 ... |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm |  | EUR<br>Y0  | EUR<br>Y0  | EUR<br>Y0  | EUR<br>Y0  | EUR<br>Y0       | EUR<br>Y0  |
| 090202FN | 0,2      | A (1)        | 3,7      |  |            |            | 64,00      | 100        | 72,00           | 112        |
| 090204FN | 0,4      | A (1)        | 3,4      |  |            |            | 64,00      | 102        | 72,00           | 114        |
| 090208FN | 0,8      | A (1)        | 3,0      |  |            |            | 64,00      | 104        | 64,00           | 10001      |
| 090208FN | 0,8      | A (1)        | 9,6      |  | 97,30      | 10001      |            |            |                 |            |
| 110202FN | 0,2      | A (1)        | 3,7      |  |            |            | 74,00      | 106        | 74,00           | 10101      |
| 110202FN | 0,2      | F            | 11,0     |  |            | 219,60     | 10001      |            | 82,00           | 122        |
| 110204FN | 0,4      | A (1)        | 3,4      |  |            |            | 74,00      | 108        | 74,00           | 10201      |
| 110204FN | 0,4      | F            | 11,0     |  |            | 219,60     | 10101      |            | 82,00           | 124        |
| 110204FN | 0,4      | A (1)        | 11,0     |  | 102,20     | 10101      |            |            |                 | 74,00      |
| 110208FN | 0,8      | A (1)        | 3,0      |  |            |            | 74,00      | 110        | 74,00           | 10301      |
| 110208FN | 0,8      | A (1)        | 11,0     |  | 102,20     | 10201      |            |            |                 |            |
| 16T304FN | 0,4      | A (1)        | 4,6      |  |            |            | 81,00      | 112        | 81,00           | 10401      |
| 16T304FN | 0,4      | A (1)        | 16,5     |  | 135,20     | 10301      |            |            | 81,00           | 134        |
| 16T308FN | 0,8      | A (1)        | 4,2      |  |            |            | 81,00      | 114        | 81,00           | 10501      |
| 16T308FN | 0,8      | A (1)        | 16,5     |  | 135,20     | 10401      |            |            | 81,00           | 13600      |
| 16T312FN | 1,2      | A (1)        | 3,8      |  |            |            | 81,00      | 11600      |                 |            |
| P        |          |              |          |  |            |            |            |            |                 |            |
| M        |          |              |          |  |            |            |            |            |                 |            |
| K        |          |              |          |  |            |            |            |            |                 |            |
| N        |          |              |          |  |            |            |            |            |                 |            |
| S        |          |              |          |  |            |            |            |            |                 |            |
| H        |          |              |          |  |            |            |            |            |                 |            |
| O        |          |              |          |  |            |            |            |            |                 |            |

TCGW / TCGT

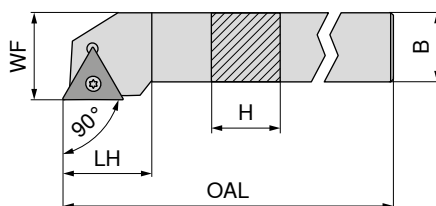
▲ TCE(NOI) = utförande och antal bestyckade skäreggar

|          |          |              |          | CTDPS30    | CTDPS30    | -CB2<br>CTDPS30 | CTDPU20    | -CB3<br>CTDPU20 | CTDCD10    |
|----------|----------|--------------|----------|------------|------------|-----------------|------------|-----------------|------------|
|          |          |              |          |            |            |                 |            |                 |            |
|          |          |              |          |            |            |                 |            |                 |            |
|          |          |              |          | F          | F          | M               | F          | R               | F          |
|          |          |              |          | DIAMOND    | DIAMOND    | DIAMOND         | DIAMOND    | DIAMOND         | DIAMOND    |
|          |          |              |          | TCGW       | TCGT       | TCGT            | TCGW       | TCGT            | TCGW       |
|          |          |              |          | 71 186 ... | 71 185 ... | 71 326 ...      | 71 188 ... | 71 327 ...      | 71 186 ... |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0  | EUR<br>Y0  | EUR<br>Y0       | EUR<br>Y0  | EUR<br>Y0       | EUR<br>Y0  |
| 090202FN | 0,2      | A (1)        | 3,7      | 64,00      |            | 72,00           |            |                 |            |
| 090204FN | 0,4      | A (1)        | 3,4      |            |            | 72,00           |            |                 |            |
| 090204FN | 0,4      | A (1)        | 9,6      |            | 97,30      |                 |            |                 |            |
| 110202FN | 0,2      | A (1)        | 2,6      |            |            |                 |            |                 | 90,28      |
| 110202FN | 0,2      | A (1)        | 3,7      | 74,00      |            | 82,00           |            |                 |            |
| 110204FN | 0,4      | A (1)        | 2,3      |            |            |                 |            |                 | 90,28      |
| 110204FN | 0,4      | A (1)        | 3,4      | 74,00      |            | 82,00           |            |                 |            |
| 110204FN | 0,4      | A (1)        | 11,0     |            | 102,20     |                 | 95,65      | 82,00           |            |
| 110208FN | 0,8      | A (1)        | 2,0      |            |            |                 |            |                 | 90,28      |
| 110208FN | 0,8      | A (1)        | 11,0     |            | 102,20     |                 |            |                 |            |
| 16T304FN | 0,4      | A (1)        | 2,3      |            |            |                 |            |                 | 98,82      |
| 16T304FN | 0,4      | A (1)        | 4,6      |            |            | 81,00           |            |                 |            |
| 16T304FN | 0,4      | A (1)        | 16,5     |            | 135,20     |                 |            |                 |            |
| 16T308FN | 0,8      | A (1)        | 2,0      |            |            |                 |            |                 | 98,82      |
| 16T308FN | 0,8      | A (1)        | 4,2      |            |            |                 |            | 81,00           |            |
| 16T308FN | 0,8      | A (1)        | 16,5     |            | 135,20     |                 |            | 238             |            |
| P        |          |              |          |            |            |                 |            |                 |            |
| M        |          |              |          |            |            |                 |            |                 |            |
| K        |          |              |          |            |            |                 |            |                 |            |
| N        |          |              |          | •          | •          | •               | •          | •               | •          |
| S        |          |              |          |            |            |                 |            |                 |            |
| H        |          |              |          |            |            |                 |            |                 |            |
| O        |          |              |          | •          | •          | •               | •          | •               | •          |

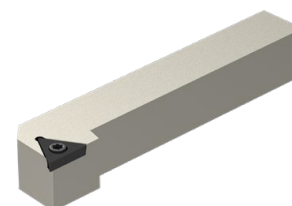
# MaxiLock-S – STGC 90° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



NEW

vänster

70 659 ...

EUR  
2A/24

NEW

höger

70 659 ...

EUR  
2A/24

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |        |       |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|--------|-------|
| STGC R/L 1212 F11 | 12      | 12      | 80        | 15       | 16       | 1,2                     | TC.. 1102 | 80,94  | 01200 |
| STGC R/L 1616 H16 | 16      | 16      | 100       | 22       | 20       | 3,2                     | TC.. 16T3 | 101,20 | 01600 |
| STGC R/L 2020 K16 | 20      | 20      | 125       | 22       | 25       | 3,2                     | TC.. 16T3 | 107,20 | 02000 |
| STGC R/L 2525 M16 | 25      | 25      | 150       | 22       | 32       | 3,2                     | TC.. 16T3 | 111,30 | 02500 |

## Reservdelar

för artikel-nr.

|                             | EUR<br>Y7 |     | EUR<br>2A/28 |       | EUR<br>2A/28 |     | EUR<br>2A/28 |     |
|-----------------------------|-----------|-----|--------------|-------|--------------|-----|--------------|-----|
| 70 659 01201 / 70 659 01200 | 8,11      | 039 | 5,38         | 857   |              |     |              |     |
| 70 659 01601 / 70 659 01600 | 11,79     | 120 | 4,82         | 87900 | 10,01        | 169 | 5,98         | 171 |
| 70 659 02001 / 70 659 02000 | 11,79     | 120 | 4,82         | 87900 | 10,01        | 169 | 5,98         | 171 |
| 70 659 02501 / 70 659 02500 | 11,79     | 120 | 4,82         | 87900 | 10,01        | 169 | 5,98         | 171 |



Skruvmejsel

80 950 ...

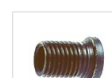


Skärskruv

70 950 ...

HM-underläggs-  
platta-T

70 950 ...



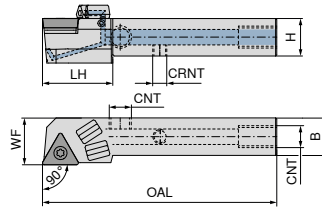
Gänghylsa

70 950 ...

# MaxiLock-S – STGC 90° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilderna visar högerutförande

NEW  
vänsterNEW  
höger

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | 70 778 ...<br>vänster<br>EUR<br>2A/24 | 70 778 ...<br>höger<br>EUR<br>2A/24 |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| STGC R/L 1212 F11 DC | 12      | 12      | 80        | 17,1     | 16       | M6   | M6    | 1,2                     | TC.. 1102 | 171,30 01201                          | 171,30 01200                        |
| STGC R/L 1616 H16 DC | 16      | 16      | 100       | 30,0     | 20       | M6   | G1/8" | 3,2                     | TC.. 16T3 | 190,30 01601                          | 190,30 01600                        |
| STGC R/L 2020 K16 DC | 20      | 20      | 125       | 28,0     | 25       | M6   | G1/8" | 3,2                     | TC.. 16T3 | 201,70 02001                          | 201,70 02000                        |
| STGC R/L 2525 M16 DC | 25      | 25      | 150       | 30,0     | 32       | M6   | G1/8" | 3,2                     | TC.. 16T3 | 209,40 02501                          | 209,40 02500                        |

## Reservdelar för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 70 778 01200 / 70 778 01201 | 5,38 857                   |                            |                            | 3,84 86700                 |                            |
| 70 778 01600 / 70 778 01601 | 4,82 87900                 | 10,01 169                  | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |
| 70 778 02000 / 70 778 02001 | 4,82 87900                 | 10,01 169                  | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |
| 70 778 02500 / 70 778 02501 | 4,82 87900                 | 10,01 169                  | 2,19 88000                 | 3,84 86700                 | 5,98 171                   |

## Reservdelar för artikel-nr.

|                             | 70 950 ...<br>EUR<br>2A/28 | 80 950 ...<br>EUR<br>Y7 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 778 01200 / 70 778 01201 |                            | 8,11 039                |                            |                            |                            |
| 70 778 01600 / 70 778 01601 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |
| 70 778 02000 / 70 778 02001 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |
| 70 778 02500 / 70 778 02501 | 1,53 87600                 | 11,79 120               | 1,36 88100                 | 30,13 87700                | 4,59 294                   |



Skärskruv

70 950 ...

EUR  
2A/28

HM-underläggs-platta-T

70 950 ...

EUR  
2A/28

Låsskruv

70 950 ...

EUR  
2A/28

Låsskruv

70 950 ...

EUR  
2A/28

Gänghylsa

70 950 ...

EUR  
2A/28

Blindplugg DC

70 950 ...

EUR  
2A/28

Skruvmejsel

80 950 ...

EUR  
Y7

O-ring

70 950 ...

EUR  
2A/28

Skärvätskemun-stycke DC

70 950 ...

EUR  
2A/28

Plugg för skärvätska

70 950 ...

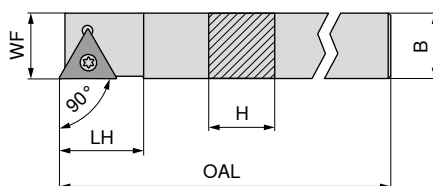
EUR  
2A/28

**MaxiLock-S – STAC 90° – Hållare med skruvlåsning**

▲ För längdsvavarautomater

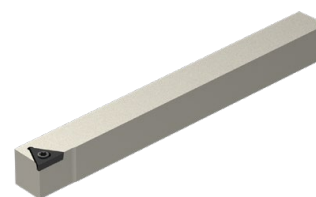
**Leveransinnehåll:**

Hållare med Torxnyckel



Bilderna visar högerutförande

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|
| STAC R/L 1212 K11 | 12      | 12      | 125       | 15       | 12       | 1,2                     | TC.. 1102 |



| NEW               | NEW               |
|-------------------|-------------------|
| vänster           | höger             |
| <b>70 655 ...</b> | <b>70 655 ...</b> |
| EUR 2A/24         | EUR 2A/24         |
| 91,06 01200       | 91,06 01201       |

**Reservdelar  
för artikel-nr.**

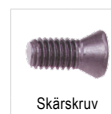
70 655 01201 / 70 655 01200

T08 - IP



Skruvmejsel

|                   |
|-------------------|
| <b>80 950 ...</b> |
| EUR Y7            |
| 8,11 039          |

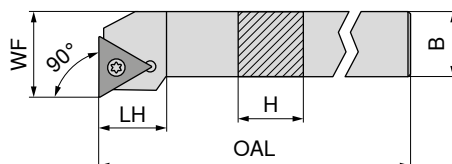


Skärskruv

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 5,38 857          |

**MaxiLock-S – STFC 90° – Hållare med skruvlåsning****Leveransinnehåll:**

Hållare med Torxnyckel



Bilderna visar högerutförande

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|
| STFC R/L 1212 F11 | 12      | 12      | 80        | 15       | 16       | 1,2                     | TC.. 1102 |
| STFC R/L 1616 H16 | 16      | 16      | 100       | 20       | 20       | 3,2                     | TC.. 16T3 |
| STFC R/L 2020 K16 | 20      | 20      | 125       | 20       | 25       | 3,2                     | TC.. 16T3 |
| STFC R/L 2525 M16 | 25      | 25      | 150       | 20       | 32       | 3,2                     | TC.. 16T3 |



| NEW               | NEW               |
|-------------------|-------------------|
| vänster           | höger             |
| <b>70 658 ...</b> | <b>70 658 ...</b> |
| EUR 2A/24         | EUR 2A/24         |
| 80,94 01200       | 80,94 01201       |
| 101,20 01600      | 101,20 01601      |
| 107,20 02000      | 107,20 02001      |
| 111,30 02500      | 111,30 02501      |

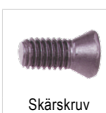
**Reservdelar  
för artikel-nr.**

70 658 01200 / 70 658 01201  
 70 658 01600 / 70 658 01601  
 70 658 02000 / 70 658 02001  
 70 658 02500 / 70 658 02501



Skruvmejsel

|                   |
|-------------------|
| <b>80 950 ...</b> |
| EUR Y7            |
| 8,11 039          |



Skärskruv

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 5,38 857          |



HM-underläggs-platta-T

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 10,01 169         |



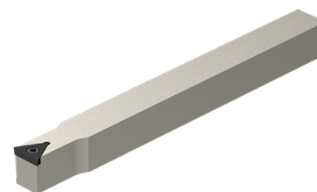
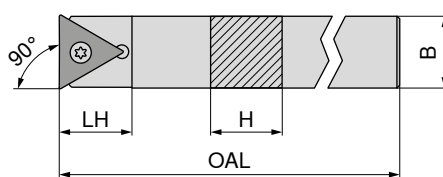
Gänghylsa

|                   |
|-------------------|
| <b>70 950 ...</b> |
| EUR 2A/28         |
| 5,98 171          |

# MaxiLock-S – STCC 90° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



NEW

neutral

70 657 ...

EUR  
2A/24

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-----------------|---------|---------|-----------|----------|-------------------------|-----------|
| STCC N 0808 K09 | 8       | 8       | 125       | 11       | 1                       | TC.. 0902 |
| STCC N 1010 K11 | 10      | 10      | 125       | 15       | 1,2                     | TC.. 1102 |
| STCC N 1212 K11 | 12      | 12      | 125       | 15       | 1,2                     | TC.. 1102 |
| STCC N 1414 K11 | 14      | 14      | 125       | 21       | 1,2                     | TC.. 1102 |
| STCC N 1616 K11 | 16      | 16      | 125       | 24       | 1,2                     | TC.. 1102 |

75,87 00800

80,94 01000

91,06 01200

91,06 01400

101,20 01600



Skruvmejsel



Skärskruv

80 950 ...

EUR  
Y7

70 950 ...

EUR  
2A/28Reservdelar  
för artikel-nr.

|              |          |       |     |             |      |     |
|--------------|----------|-------|-----|-------------|------|-----|
| 70 657 00800 | T07 - IP | 10,26 | 117 | M2,2x5 - IP | 4,19 | 856 |
| 70 657 01000 | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857 |
| 70 657 01200 | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857 |
| 70 657 01400 | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857 |
| 70 657 01600 | T08 - IP | 8,11  | 039 | M2,5x6 - IP | 5,38 | 857 |

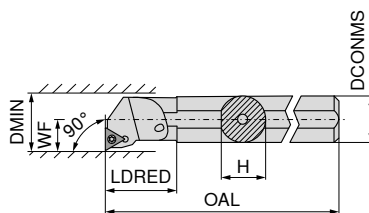
# MaxiLock-S – STFC 90° – Svarvbom med skruvlåsning

▲ A... = med kylkanal

▲ S... = utan kylkanal

## Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|--------------|-----|--------------|-----|
|                  |              |         |           |             |          |            |                         |           | 70 729 ...   |     | 70 728 ...   |     |
|                  |              |         |           |             |          |            |                         |           | EUR<br>2A/24 |     | EUR<br>2A/24 |     |
| A10H STFC R/L 09 | 10           | 9,5     | 100       | 19          | 7        | 13         | 1                       | TC.. 0902 | 124,50       | 210 | 124,50       | 210 |
| A12K STFC R/L 11 | 12           | 11,5    | 125       | 22          | 9        | 16         | 1,2                     | TC.. 1102 | 124,50       | 212 | 124,50       | 212 |
| A16M STFC R/L 11 | 16           | 15,0    | 150       | 29          | 11       | 20         | 1,2                     | TC.. 1102 | 127,20       | 216 | 127,20       | 216 |
| S16R STFC R 11   | 16           | 15,0    | 200       | 21          | 11       | 21         | 1,2                     | TC.. 1102 |              |     | 127,20       | 016 |
| S20S STFC R 11   | 20           | 18,0    | 250       | 15          | 13       | 25         | 1,2                     | TC.. 1102 |              |     | 158,60       | 020 |
| A20Q STFC R/L 11 | 20           | 18,5    | 180       | 32          | 13       | 25         | 1,2                     | TC.. 1102 | 158,60       | 220 | 158,60       | 220 |
| A25R STFC R/L 16 | 25           | 24,0    | 200       | 36          | 17       | 32         | 3,2                     | TC.. 16T3 | 182,30       | 225 | 182,30       | 225 |
| A32S STFC R/L 16 | 32           | 31,0    | 250       | 50          | 22       | 40         | 3,2                     | TC.. 16T3 | 250,60       | 232 | 250,60       | 232 |
| A40T STFC R/L 16 | 40           | 39,0    | 300       | 60          | 27       | 50         | 3,2                     | TC.. 16T3 | 301,00       | 240 | 301,00       | 240 |

## Reservdelar

för artikel-nr.

|                         |              | 70 950 ...   | 70 950 ...   | 70 950 ...    |
|-------------------------|--------------|--------------|--------------|---------------|
|                         |              | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28  |
| 70 728 020              | M2,5x6 - T08 | 2,99 13800   |              |               |
| 70 729 210 / 70 728 210 | M2,2x5       | 3,32 111     |              |               |
| 70 728 016              | M2,5x6 - T08 | 2,99 13800   |              |               |
| 70 729 212 / 70 728 212 | M2,5x6 - T08 | 2,99 13800   |              |               |
| 70 729 216 / 70 728 216 | M2,5x6 - T08 | 2,99 13800   |              |               |
| 70 729 220 / 70 728 220 | M2,5x6 - T08 | 2,99 13800   |              |               |
| 70 729 225 / 70 728 225 | M3,5x11      | 4,14 113     | 10,01 169    | M3,5 5,98 171 |
| 70 729 232 / 70 728 232 | M3,5x11      | 4,14 113     | 10,01 169    | M3,5 5,98 171 |
| 70 729 240 / 70 728 240 | M3,5x11      | 4,14 113     | 10,01 169    | M3,5 5,98 171 |

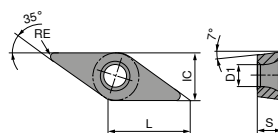
## Reservdelar

för artikel-nr.

|                         |     | 80 950 ... | 70 950 ...       |
|-------------------------|-----|------------|------------------|
|                         |     | EUR<br>Y7  | EUR<br>2A/28     |
| 70 728 020              | T08 | 10,05 110  |                  |
| 70 729 210 / 70 728 210 | T07 | 10,05 109  |                  |
| 70 728 016              | T08 | 10,05 110  |                  |
| 70 729 212 / 70 728 212 | T08 | 10,05 110  |                  |
| 70 729 216 / 70 728 216 | T08 | 10,05 110  |                  |
| 70 729 220 / 70 728 220 | T08 | 10,05 110  |                  |
| 70 729 225 / 70 728 225 |     |            | T15/SW 10,66 398 |
| 70 729 232 / 70 728 232 |     |            | T15/SW 10,66 398 |
| 70 729 240 / 70 728 240 |     |            | T15/SW 10,66 398 |

## VCGT / VCMT / VCET

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| VC.T 1103.. | 11,1    | 3,18    | 2,9      | 6,35     |
| VC.T 1604.. | 16,6    | 4,76    | 4,4      | 9,52     |
| VCGT 2205.. | 22,1    | 5,56    | 5,5      | 12,70    |



## VCGT / VCMT

|          |          | -CF05<br>CTEP110 |  | -CF55<br>CTEP110 |  | -SF<br>TCM407  |  | -SF<br>TCM10   |  | -SMF<br>TCM10  |  | NEW<br>-SF<br>CTCP115-P |  | NEW<br>-SF<br>CTCP115-P |  |
|----------|----------|------------------|--|------------------|--|----------------|--|----------------|--|----------------|--|-------------------------|--|-------------------------|--|
|          |          | DRAGONSKIN       |  | DRAGONSKIN       |  |                |  |                |  |                |  | DRAGONSKIN              |  | DRAGONSKIN              |  |
|          |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
|          |          | F                |  | F                |  | F              |  | F              |  | F              |  | F                       |  | F                       |  |
|          |          | CERMET<br>VCGT   |  | CERMET<br>VCMT   |  | CERMET<br>VCGT |  | CERMET<br>VCGT |  | CERMET<br>VCMT |  | VCMT                    |  | VCMT                    |  |
|          |          | 76 276 ...       |  | 76 292 ...       |  | 70 277 ...     |  | 70 277 ...     |  | 70 288 ...     |  | 76 279 ...              |  | 76 277 ...              |  |
|          |          | EUR<br>1A/78     |  | EUR<br>1A/78     |  | EUR<br>1A/78   |  | EUR<br>1A/78   |  | EUR<br>1A/78   |  | EUR<br>1A/08            |  | EUR<br>1A/08            |  |
| ISO      | RE<br>mm |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| 110301EN | 0,1      |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| 110302EN | 0,2      | 22,08            |  |                  |  | 20,15          |  | 20,15          |  |                |  |                         |  | 21,03                   |  |
| 110304EN | 0,4      | 22,08            |  | 17,14            |  | 20,15          |  | 20,15          |  | 16,19          |  |                         |  | 21,03                   |  |
| 110308EN | 0,8      |                  |  |                  |  |                |  |                |  |                |  |                         |  | 21,03                   |  |
| 160404EN | 0,4      | 26,33            |  | 21,03            |  | 25,44          |  | 25,44          |  | 20,01          |  | 21,03                   |  |                         |  |
| 160408EN | 0,8      | 26,33            |  | 21,03            |  |                |  | 25,44          |  | 20,01          |  | 21,03                   |  | 31801                   |  |
| P        |          | ●                |  | ●                |  | ●              |  | ●              |  | ●              |  | ●                       |  | ●                       |  |
| M        |          | ○                |  | ○                |  | ○              |  | ○              |  | ○              |  | ○                       |  | ○                       |  |
| K        |          | ○                |  | ○                |  | ○              |  | ○              |  | ○              |  | ○                       |  | ○                       |  |
| N        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| S        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| H        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |
| O        |          |                  |  |                  |  |                |  |                |  |                |  |                         |  |                         |  |

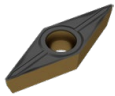
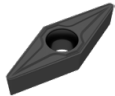
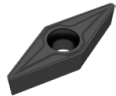
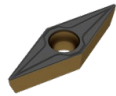
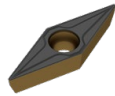
9

## VCGT / VCMT

|          |     | NEW<br>-SF<br>CTCP125-P |  | NEW<br>-SF<br>CTCP125-P |  | NEW<br>-SF<br>CTCP135-P |  | NEW<br>-SF<br>CTCP135-P |  | NEW<br>-SMF<br>CTCP115-P |  | NEW<br>-SMF<br>CTCP125-P |  | NEW<br>-SMF<br>CTCP135-P |  |
|----------|-----|-------------------------|--|-------------------------|--|-------------------------|--|-------------------------|--|--------------------------|--|--------------------------|--|--------------------------|--|
|          |     | DRAGONSKIN              |  | DRAGONSKIN              |  | DRAGONSKIN              |  | DRAGONSKIN              |  | DRAGONSKIN               |  | DRAGONSKIN               |  | DRAGONSKIN               |  |
|          |     |                         |  |                         |  |                         |  |                         |  |                          |  |                          |  |                          |  |
|          |     | F                       |  | F                       |  | F                       |  | F                       |  | F                        |  | F                        |  | F                        |  |
|          |     | VCGT                    |  | VCMT                    |  | VCGT                    |  | VCMT                    |  | VCMT                     |  | VCMT                     |  | VCMT                     |  |
|          |     | 76 277 ...              |  | 76 279 ...              |  | 76 277 ...              |  | 76 279 ...              |  | 76 288 ...               |  | 76 288 ...               |  | 76 285 ...               |  |
|          |     | EUR<br>1A/08            |  | EUR<br>1A/08            |  | EUR<br>1A/08            |  | EUR<br>1A/08            |  | EUR<br>1A/08             |  | EUR<br>1A/08             |  | EUR<br>1A/08             |  |
| 110302EN | 0,2 | 21,03                   |  | 51401                   |  | 21,03                   |  | 71401                   |  |                          |  |                          |  | 21,03                    |  |
| 110304EN | 0,4 | 21,03                   |  | 51601                   |  | 21,03                   |  | 71601                   |  | 18,09                    |  | 18,09                    |  | 51601                    |  |
| 110308EN | 0,8 | 21,03                   |  | 51801                   |  | 21,03                   |  | 71801                   |  |                          |  |                          |  |                          |  |
| 160404EN | 0,4 |                         |  | 21,03                   |  | 52801                   |  | 21,03                   |  | 72801                    |  | 21,03                    |  | 52801                    |  |
| 160408EN | 0,8 |                         |  | 21,03                   |  | 53001                   |  |                         |  | 21,03                    |  | 21,03                    |  | 53001                    |  |
| P        |     | ●                       |  | ●                       |  | ●                       |  | ●                       |  | ●                        |  | ●                        |  | ●                        |  |
| M        |     | ○                       |  | ○                       |  | ○                       |  | ○                       |  | ○                        |  | ○                        |  | ○                        |  |
| K        |     | ○                       |  | ○                       |  | ○                       |  | ○                       |  | ○                        |  | ○                        |  | ○                        |  |
| N        |     |                         |  |                         |  |                         |  |                         |  |                          |  |                          |  |                          |  |
| S        |     |                         |  |                         |  |                         |  |                         |  |                          |  |                          |  |                          |  |
| H        |     |                         |  |                         |  |                         |  |                         |  |                          |  |                          |  |                          |  |
| O        |     |                         |  |                         |  |                         |  |                         |  |                          |  |                          |  |                          |  |



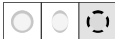
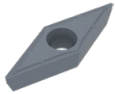
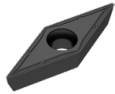
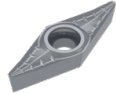
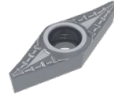
## VCMT

|          |          | NEW                                                                               |       |                                                                                   |     | NEW                                                                               |     | NEW                                                                                 |       | NEW                                                                                 |       |
|----------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          | -SMF<br>CTCP135-P                                                                 |       | -SM<br>CTCK110                                                                    |     | -SM<br>CTCK120                                                                    |     | -SM<br>CTCP115-P                                                                    |       | -SM<br>CTCP125-P                                                                    |       |
|          |          | DRAGONSKIN                                                                        |       | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                        |     | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       |
|          |          |  |       |  |     |  |     |  |       |  |       |
|          |          |  |       |  |     |  |     |  |       |  |       |
|          |          | F<br>VCMT                                                                         |       | M<br>VCMT                                                                         |     | M<br>VCMT                                                                         |     | M<br>VCMT                                                                           |       | M<br>VCMT                                                                           |       |
|          |          | 76 288 ...                                                                        |       | 70 278 ...                                                                        |     | 70 278 ...                                                                        |     | 76 278 ...                                                                          |       | 76 278 ...                                                                          |       |
|          |          | EUR<br>1A/08                                                                      |       | EUR<br>1A/08                                                                      |     | EUR<br>1A/08                                                                      |     | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       |
| ISO      | RE<br>mm |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |
| 110304EN | 0,4      | 18,09                                                                             | 71601 |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |
| 160404EN | 0,4      | 21,03                                                                             | 72801 | 21,03                                                                             | 028 | 21,03                                                                             | 528 | 21,03                                                                               | 32801 | 21,03                                                                               | 52801 |
| 160406EN | 0,6      |                                                                                   |       |                                                                                   |     |                                                                                   |     | 21,03                                                                               | 32901 |                                                                                     |       |
| 160408EN | 0,8      | 21,03                                                                             | 73001 | 21,03                                                                             | 030 | 21,03                                                                             | 530 | 21,03                                                                               | 33001 | 21,03                                                                               | 53001 |
| 160412EN | 1,2      |                                                                                   |       | 21,03                                                                             | 032 | 21,03                                                                             | 532 | 21,03                                                                               | 33201 | 21,03                                                                               | 53201 |
| P        |          |                                                                                   | ●     |                                                                                   | ○   |                                                                                   | ○   |                                                                                     | ●     |                                                                                     | ●     |
| M        |          |                                                                                   | ○     |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     | ○     |
| K        |          |                                                                                   |       |                                                                                   | ●   |                                                                                   | ●   |                                                                                     | ○     |                                                                                     | ○     |
| N        |          |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |
| S        |          |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |
| H        |          |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |
| O        |          |                                                                                   |       |                                                                                   |     |                                                                                   |     |                                                                                     |       |                                                                                     |       |

## VCGT / VCMT

|          |          | NEW                                                                                 |       | NEW                                                                                 |       |                                                                                     |       | NEW                                                                                 |       |                                                                                       |       |
|----------|----------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------------|-------|
|          |          | -SF<br>CTPM125                                                                      |       | -SF<br>CTPM125                                                                      |       | -M25<br>CTCM120                                                                     |       | -M25<br>CTPM125                                                                     |       | -M25<br>CTCM130                                                                       |       |
|          |          | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                          |       | DRAGONSKIN                                                                            |       |
|          |          |  |       |  |       |  |       |  |       |  |       |
|          |          |  |       |  |       |  |       |  |       |  |       |
|          |          | F<br>VCGT                                                                           |       | F<br>VCMT                                                                           |       | F<br>VCMT                                                                           |       | F<br>VCMT                                                                           |       | M<br>VCMT                                                                             |       |
|          |          | 75 045 ...                                                                          |       | 75 046 ...                                                                          |       | 75 219 ...                                                                          |       | 75 219 ...                                                                          |       | 75 219 ...                                                                            |       |
|          |          | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                        |       | EUR<br>1A/08                                                                          |       |
| ISO      | RE<br>mm |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |
| 110302EN | 0,2      | 21,03                                                                               | 21400 |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |
| 110304EN | 0,4      | 21,03                                                                               | 21600 |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |
| 160404EN | 0,4      |                                                                                     |       | 21,03                                                                               | 22800 | 21,03                                                                               | 12800 | 21,03                                                                               | 228   | 21,03                                                                                 | 32800 |
| 160408EN | 0,8      |                                                                                     |       | 21,03                                                                               | 23000 | 21,03                                                                               | 13000 | 21,03                                                                               | 23000 | 21,03                                                                                 | 33000 |
| P        |          |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ○     |                                                                                     | ○     |                                                                                       | ○     |
| M        |          |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                     | ●     |                                                                                       | ●     |
| K        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |
| N        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |
| S        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     | ○     |                                                                                       |       |
| H        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |
| O        |          |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |                                                                                       |       |

VCMT / VCGT

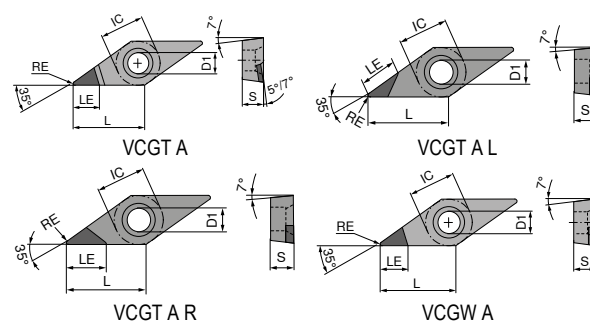
|          |          | <div>-M55<br/>CTPM125</div> <div>DRAGONSKIN</div>  |  | <div>-M55<br/>CTCM130</div> <div>DRAGONSKIN</div>  |  | <div>-25P<br/>H210T</div>  |  | <div>-25P<br/>CTPX710</div> <div>DRAGONSKIN</div>  |  | <div>-25Q<br/>H210T</div>  |  | <div>NEW<br/>-25Q<br/>CTPX710</div>  |  |
|----------|----------|-------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------|--|
|          |          |                                                    |  |                                                    |  |                            |  |                                                    |  |                            |  |                                      |  |
|          |          | <div>M</div> <div>VCMT</div>                                                                                                        |  | <div>M</div> <div>VCMT</div>                                                                                                        |  | <div>F</div> <div>VCGT</div>                                                                                |  | <div>M</div> <div>VCGT</div>                                                                                                          |  | <div>M</div> <div>VCGT</div>                                                                                  |  | <div>M</div> <div>VCGT</div>                                                                                            |  |
|          |          | 75 220 ...                                                                                                                          |  | 75 220 ...                                                                                                                          |  | 70 282 ...                                                                                                  |  | 70 282 ...                                                                                                                            |  | 70 282 ...                                                                                                    |  | 70 282 ...                                                                                                              |  |
| ISO      | RE<br>mm | EUR<br>1A/08                                                                                                                        |  | EUR<br>1A/08                                                                                                                        |  | EUR<br>1A/90                                                                                                |  | EUR<br>1A/90                                                                                                                          |  | EUR<br>1A/90                                                                                                  |  | EUR<br>1A/90                                                                                                            |  |
| 110302FN | 0,2      |                                                                                                                                     |  |                                                                                                                                     |  | 19,86 638                                                                                                   |  | 22,80 71400                                                                                                                           |  | 22,08 670                                                                                                     |  | 26,86 81600                                                                                                             |  |
| 110304FL | 0,4      |                                                                                                                                     |  |                                                                                                                                     |  |                                                                                                             |  |                                                                                                                                       |  |                                                                                                               |  |                                                                                                                         |  |
| 110304FN | 0,4      |                                                                                                                                     |  |                                                                                                                                     |  | 19,86 640                                                                                                   |  | 22,80 71600                                                                                                                           |  | 22,08 680                                                                                                     |  | 26,86 81700                                                                                                             |  |
| 110304FR | 0,4      |                                                                                                                                     |  |                                                                                                                                     |  |                                                                                                             |  |                                                                                                                                       |  |                                                                                                               |  |                                                                                                                         |  |
| 160404EN | 0,4      | 21,03 228                                                                                                                           |  | 21,03 32800                                                                                                                         |  |                                                                                                             |  |                                                                                                                                       |  |                                                                                                               |  |                                                                                                                         |  |
| 160404FN | 0,4      |                                                                                                                                     |  |                                                                                                                                     |  | 24,26 642                                                                                                   |  | 28,23 72800                                                                                                                           |  |                                                                                                               |  |                                                                                                                         |  |
| 160408EN | 0,8      | 21,03 230                                                                                                                           |  | 21,03 33000                                                                                                                         |  |                                                                                                             |  |                                                                                                                                       |  |                                                                                                               |  |                                                                                                                         |  |
| 160408FN | 0,8      |                                                                                                                                     |  |                                                                                                                                     |  | 24,26 644                                                                                                   |  | 28,23 73000                                                                                                                           |  |                                                                                                               |  |                                                                                                                         |  |
| 160412FN | 1,2      |                                                                                                                                     |  |                                                                                                                                     |  | 24,26 646                                                                                                   |  | 28,23 73200                                                                                                                           |  |                                                                                                               |  |                                                                                                                         |  |
| 220530FN | 3,0      |                                                                                                                                     |  |                                                                                                                                     |  | 32,80 648                                                                                                   |  | 37,63 75000                                                                                                                           |  |                                                                                                               |  |                                                                                                                         |  |
| P        |          | ○                                                                                                                                   |  | ○                                                                                                                                   |  |                                                                                                             |  | ●                                                                                                                                     |  |                                                                                                               |  | ●                                                                                                                       |  |
| M        |          | ●                                                                                                                                   |  | ●                                                                                                                                   |  |                                                                                                             |  | ●                                                                                                                                     |  |                                                                                                               |  | ●                                                                                                                       |  |
| K        |          |                                                                                                                                     |  |                                                                                                                                     |  | ○                                                                                                           |  |                                                                                                                                       |  | ○                                                                                                             |  |                                                                                                                         |  |
| N        |          |                                                                                                                                     |  |                                                                                                                                     |  | ●                                                                                                           |  | ●                                                                                                                                     |  | ●                                                                                                             |  | ●                                                                                                                       |  |
| S        |          |                                                                                                                                     |  | ○                                                                                                                                   |  | ○                                                                                                           |  | ●                                                                                                                                     |  | ○                                                                                                             |  | ●                                                                                                                       |  |
| H        |          |                                                                                                                                     |  |                                                                                                                                     |  |                                                                                                             |  |                                                                                                                                       |  |                                                                                                               |  |                                                                                                                         |  |
| O        |          |                                                                                                                                     |  |                                                                                                                                     |  | ○                                                                                                           |  |                                                                                                                                       |  | ○                                                                                                             |  |                                                                                                                         |  |

## VCGT / VCMT / VCET

|           |          | -27<br>H10T                                                                       |     | -27<br>CTPX715                                                                    |       | -29<br>H216T                                                                        |       | NEW<br>-29<br>CTPX715                                                               |       | -F05<br>CTPX710                                                                     |       |
|-----------|----------|-----------------------------------------------------------------------------------|-----|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|           |          |  |     |  |       |  |       |  |       |  |       |
|           |          |  |     |  |       |  |       |  |       |  |       |
|           |          | M<br>VCGT                                                                         |     | M<br>VCGT                                                                         |       | M<br>VCMT                                                                           |       | M<br>VCMT                                                                           |       | F<br>VCET                                                                           |       |
|           |          | 70 280 ...                                                                        |     | 70 280 ...                                                                        |       | 70 247 ...                                                                          |       | 70 247 ...                                                                          |       | 76 255 ...                                                                          |       |
| ISO       | RE<br>mm | EUR<br>1A/90                                                                      |     | EUR<br>1A/90                                                                      |       | EUR<br>1A/90                                                                        |       | EUR<br>1A/90                                                                        |       | EUR<br>1A/08                                                                        |       |
| 1103005FN | 0,05     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       | 30,61                                                                               | 11400 |
| 110301FN  | 0,10     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       | 30,61                                                                               | 11600 |
| 1103015FN | 0,15     |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       | 30,61                                                                               | 11800 |
| 110302FN  | 0,20     | 18,95                                                                             | 606 | 22,22                                                                             | 81400 |                                                                                     |       |                                                                                     |       | 30,61                                                                               | 12000 |
| 160404EN  | 0,40     |                                                                                   |     |                                                                                   |       | 17,80                                                                               | 62800 | 21,33                                                                               | 72800 |                                                                                     |       |
| 110304FN  | 0,40     | 18,95                                                                             | 608 | 22,22                                                                             | 81600 |                                                                                     |       |                                                                                     |       | 30,61                                                                               | 12200 |
| 160404FN  | 0,40     | 23,10                                                                             | 612 | 26,91                                                                             | 82800 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160408EN  | 0,80     |                                                                                   |     |                                                                                   |       | 17,80                                                                               | 63000 | 21,33                                                                               | 73000 |                                                                                     |       |
| 160408FN  | 0,80     | 23,10                                                                             | 614 | 26,91                                                                             | 83000 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 110308FN  | 0,80     | 18,95                                                                             | 610 | 25,69                                                                             | 71800 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160412FN  | 1,20     | 23,10                                                                             | 616 |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160412EN  | 1,20     |                                                                                   |     |                                                                                   |       | 17,80                                                                               | 63200 | 21,33                                                                               | 73200 |                                                                                     |       |
| 220530FN  | 3,00     | 31,33                                                                             | 618 |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| P         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| M         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| K         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| S         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O         |          |                                                                                   |     |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |

## VCGT / VCGW

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| VCG. 0702.. | 6,9     | 2,38    | 2,2      | 3,97     |
| VCG. 1103.. | 11,1    | 3,18    | 2,9      | 6,35     |
| VCG. 1303.. | 13,3    | 3,18    | 3,4      | 7,94     |
| VCG. 1604.. | 16,6    | 4,76    | 4,4      | 9,52     |



## VCGT / VCGW

▲ TCE(NOI) = utförande och antal bestyckade skäreggar

| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | CTDMD05           | CTDMD05           | CTDPD20           | CTDPD20           | CTDPD20           | CTDPD20           |
|----------|----------|--------------|----------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
|          |          |              |          | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 |
|          |          |              |          |                   |                   |                   |                   |                   |                   |
|          |          |              |          | <b>F</b>          | <b>F</b>          | <b>F</b>          | <b>F</b>          | <b>F</b>          | <b>F</b>          |
|          |          |              |          | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    | <b>DIAMOND</b>    |
|          |          |              |          | <b>VCGT</b>       | <b>VCGW</b>       | <b>VCGW</b>       | <b>VCGT</b>       | <b>VCGT</b>       | <b>VCGT</b>       |
|          |          |              |          | <b>71 189 ...</b> | <b>71 160 ...</b> | <b>71 160 ...</b> | <b>71 062 ...</b> | <b>71 063 ...</b> | <b>71 064 ...</b> |
|          |          |              |          | <b>EUR</b>        | <b>EUR</b>        | <b>EUR</b>        | <b>EUR</b>        | <b>EUR</b>        | <b>EUR</b>        |
|          |          |              |          | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         | <b>Y0</b>         |
| 070202FN | 0,2      | A (1)        |          | 635,90            |                   |                   |                   |                   |                   |
| 070204FN | 0,4      | A (1)        |          | 635,90            |                   |                   |                   |                   |                   |
| 110301FN | 0,1      | A (1)        | 5,4      |                   |                   |                   | 74,00             | 10100             |                   |
| 110302FN | 0,2      | A (1)        | 3,0      |                   | 469,00            | 050               |                   |                   |                   |
| 110302FN | 0,2      | A (1)        | 4,6      | 659,60            |                   | 74,00             | 100               | 74,00             | 100               |
| 110304FN | 0,4      | A (1)        | 3,0      |                   | 469,00            | 052               |                   |                   |                   |
| 110304FN | 0,4      | A (1)        | 3,9      | 659,60            |                   | 74,00             | 102               | 74,00             | 102               |
| 110304FR | 0,4      | A (1)        | 6,5      |                   |                   |                   |                   | 80,00             | 102               |
| 110304FL | 0,4      | A (1)        | 6,5      |                   |                   |                   |                   |                   | 80,00             |
| 110308FN | 0,8      | A (1)        | 3,3      |                   |                   | 74,00             | 104               | 74,00             | 104               |
| 110308FR | 0,8      | A (1)        | 6,0      |                   |                   |                   |                   | 80,00             | 104               |
| 110308FL | 0,8      | A (1)        | 6,0      |                   |                   |                   |                   |                   | 80,00             |
| 160401FN | 0,1      | A (1)        | 6,0      |                   |                   |                   | 81,00             | 10700             |                   |
| 160402FN | 0,2      | A (1)        | 5,9      |                   |                   | 72,00             | 105               | 81,00             | 105               |
| 160402FN | 0,2      | A (1)        |          | 635,90            |                   |                   |                   |                   |                   |
| 160404FN | 0,4      | A (1)        | 5,5      |                   |                   | 72,00             | 106               | 81,00             | 106               |
| 160404FN | 0,4      | A (1)        |          | 635,90            |                   |                   |                   |                   |                   |
| 160404FR | 0,4      | A (1)        | 7,5      |                   |                   |                   |                   | 86,00             | 106               |
| 160404FL | 0,4      | A (1)        | 7,5      |                   |                   |                   |                   |                   | 86,00             |
| 160408FN | 0,8      | A (1)        | 5,0      |                   | 659,60            | 07800             | 72,00             | 81,00             | 108               |
| 160408FR | 0,8      | A (1)        | 7,0      |                   |                   |                   |                   | 86,00             | 108               |
| 160408FL | 0,8      | A (1)        | 7,0      |                   |                   |                   |                   |                   | 86,00             |
| 160408FN | 0,8      | A (1)        |          | 635,90            |                   |                   |                   |                   |                   |
| 160412FN | 1,2      | A (1)        | 4,5      |                   |                   | 72,00             | 110               | 81,00             | 110               |
| 160412FR | 1,2      | A (1)        | 7,0      |                   |                   |                   |                   | 86,00             | 110               |
| 160412FL | 1,2      | A (1)        | 7,0      |                   |                   |                   |                   |                   | 86,00             |
| P        |          |              |          |                   |                   |                   |                   |                   |                   |
| M        |          |              |          |                   |                   |                   |                   |                   |                   |
| K        |          |              |          |                   |                   |                   |                   |                   |                   |
| N        |          |              |          | •                 | •                 | •                 | •                 | •                 | •                 |
| S        |          |              |          |                   |                   |                   |                   |                   |                   |
| H        |          |              |          |                   |                   |                   |                   |                   |                   |
| O        |          |              |          | •                 | •                 | •                 | •                 | •                 | •                 |

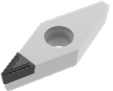
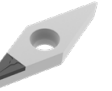
## VCGT / VCGW

▲ TCE(NOI) = utförande och antal bestyckade skäreggar

|          |          |              |          | -CB1<br>CTDPD20                                                                   |       | CTDPS30                                                                           |       | CTDPS30                                                                           |       | -CB1<br>CTDPS30                                                                     |       | -CB2<br>CTDPS30                                                                     |       | CTDPU20                                                                             |       |
|----------|----------|--------------|----------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|-------------------------------------------------------------------------------------|-------|
|          |          |              |          |  |       |  |       |  |       |  |       |  |       |  |       |
|          |          |              |          |  |       |  |       |  |       |  |       |  |       |  |       |
|          |          |              |          | F<br>DIAMOND<br>VCGT                                                              |       | F<br>DIAMOND<br>VCGW                                                              |       | F<br>DIAMOND<br>VCGT                                                              |       | F<br>DIAMOND<br>VCGT                                                                |       | M<br>DIAMOND<br>VCGT                                                                |       | F<br>DIAMOND<br>VCGW                                                                |       |
|          |          |              |          | 71 330 ...                                                                        |       | 71 191 ...                                                                        |       | 71 189 ...                                                                        |       | 71 330 ...                                                                          |       | 71 331 ...                                                                          |       | 71 191 ...                                                                          |       |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0                                                                         |       | EUR<br>Y0                                                                         |       | EUR<br>Y0                                                                         |       | EUR<br>Y0                                                                           |       | EUR<br>Y0                                                                           |       | EUR<br>Y0                                                                           |       |
| 070201FN | 0,1      | A (1)        | 3,8      |                                                                                   |       |                                                                                   |       | 64,00                                                                             | 20001 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 070202FN | 0,2      | A (1)        | 3,6      |                                                                                   |       | 64,00                                                                             | 20001 |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 070204FN | 0,4      | A (1)        | 3,2      |                                                                                   |       | 64,00                                                                             | 20101 |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 110301FN | 0,1      | A (1)        | 5,4      | 82,00                                                                             | 11000 | 74,00                                                                             | 20201 | 74,00                                                                             | 20101 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 110302FN | 0,2      | A (1)        | 4,6      | 82,00                                                                             | 112   | 74,00                                                                             | 20301 | 74,00                                                                             | 20201 | 82,00                                                                               | 21200 | 82,00                                                                               | 212   |                                                                                     |       |
| 110304FN | 0,4      | A (1)        | 3,9      | 82,00                                                                             | 114   | 74,00                                                                             | 20401 | 74,00                                                                             | 20301 | 82,00                                                                               | 214   | 82,00                                                                               | 214   |                                                                                     |       |
| 110308FN | 0,8      | A (1)        | 3,3      |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       | 82,00                                                                               | 21800 |                                                                                     |       |
| 130302FN | 0,2      | A (1)        | 5,9      |                                                                                   |       | 81,00                                                                             | 20501 | 81,00                                                                             | 20401 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160401FN | 0,1      | A (1)        | 6,0      |                                                                                   |       | 72,00                                                                             | 20601 | 81,00                                                                             | 20501 |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| 160402FN | 0,2      | A (1)        | 5,9      | 92,94                                                                             | 13200 |                                                                                   |       | 81,00                                                                             | 20601 |                                                                                     |       | 92,94                                                                               | 23200 |                                                                                     |       |
| 160404FN | 0,4      | A (1)        | 5,5      | 92,94                                                                             | 134   | 72,00                                                                             | 20701 | 81,00                                                                             | 20701 | 92,94                                                                               | 234   | 92,94                                                                               | 234   | 72,00                                                                               | 30001 |
| 160408FN | 0,8      | A (1)        | 5,0      | 92,94                                                                             | 138   | 72,00                                                                             | 20801 |                                                                                   |       | 92,94                                                                               | 238   | 92,94                                                                               | 238   |                                                                                     |       |
| 160412FN | 1,2      | A (1)        | 4,5      | 92,94                                                                             | 14000 | 72,00                                                                             | 20901 |                                                                                   |       | 92,94                                                                               | 24000 | 92,94                                                                               | 242   |                                                                                     |       |
| P        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| M        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| K        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| N        |          |              |          |                                                                                   | •     |                                                                                   | •     |                                                                                   | •     |                                                                                     | •     |                                                                                     | •     |                                                                                     | •     |
| S        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| H        |          |              |          |                                                                                   |       |                                                                                   |       |                                                                                   |       |                                                                                     |       |                                                                                     |       |                                                                                     |       |
| O        |          |              |          |                                                                                   | •     |                                                                                   | •     |                                                                                   | •     |                                                                                     | •     |                                                                                     | •     |                                                                                     | •     |

VCGT / VCGW

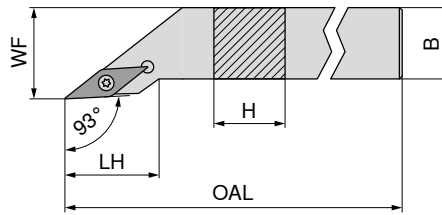
▲ TCE(NOI) = utförande och antal bestyckade skäreppar

|          |          |              |          | <div>-CB2<br/>CTDPU20</div> <div></div> <div></div> <div>M<br/>DIAMOND<br/>VCGT</div> |            | <div>-CB3<br/>CTDPU20</div> <div></div> <div></div> <div>R<br/>DIAMOND<br/>VCGT</div> |              | <div>CTDCD10</div> <div></div> <div></div> <div>F<br/>DIAMOND<br/>VCGW</div> |  | <div>-CB1<br/>CTDCD10</div> <div></div> <div></div> <div>F<br/>DIAMOND<br/>VCGT</div> |  | <div>-CB2<br/>CTDCD10</div> <div></div> <div></div> <div>M<br/>DIAMOND<br/>VCGT</div> |  |
|----------|----------|--------------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|          |          |              |          | 71 190 ...                                                                                                                                                                                                                                                                                                                                                                                                                | 71 332 ... | 71 191 ...                                                                                                                                                                                                                                                                                                                                                                                                                | 71 330 ...   | 71 331 ...                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | EUR<br>Y0                                                                                                                                                                                                                                                                                                                                                                                                                 | EUR<br>Y0  | EUR<br>Y0                                                                                                                                                                                                                                                                                                                                                                                                                 | EUR<br>Y0    | EUR<br>Y0                                                                                                                                                                                                                                                                                                                                                                                                                |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 110301FN | 0,1      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           | 100,00 31000 |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 110302FN | 0,2      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            | 90,28 40001                                                                                                                                                                                                                                                                                                                                                                                                               | 100,00 312   | 100,00 312                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 110304FN | 0,4      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            | 90,28 40101                                                                                                                                                                                                                                                                                                                                                                                                               | 100,00 314   | 100,00 314                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 110304FN | 0,4      | A (1)        | 3,9      |                                                                                                                                                                                                                                                                                                                                                                                                                           | 82,00 214  |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 110308FN | 0,8      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            | 90,28 40201                                                                                                                                                                                                                                                                                                                                                                                                               |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 160402FN | 0,2      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            | 98,82 40301                                                                                                                                                                                                                                                                                                                                                                                                               | 113,40 32200 | 113,40 33200                                                                                                                                                                                                                                                                                                                                                                                                             |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 160404FN | 0,4      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            | 98,82 40401                                                                                                                                                                                                                                                                                                                                                                                                               | 113,40 32400 | 113,40 334                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 160404FN | 0,4      | A (1)        | 5,5      | 92,94 30001                                                                                                                                                                                                                                                                                                                                                                                                               | 92,94 234  |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 160408FN | 0,8      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            | 98,82 40501                                                                                                                                                                                                                                                                                                                                                                                                               | 113,40 32600 | 113,40 338                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| 160412FN | 1,2      | A (1)        | 3,0      |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           | 113,40 32800 | 113,40 34000                                                                                                                                                                                                                                                                                                                                                                                                             |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| P        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| M        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| K        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| N        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| S        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| H        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
| O        |          |              |          |                                                                                                                                                                                                                                                                                                                                                                                                                           |            |                                                                                                                                                                                                                                                                                                                                                                                                                           |              |                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |

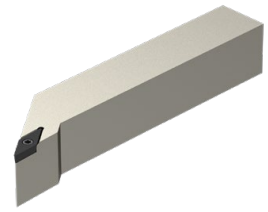
# MaxiLock-S – SVJC 93° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



NEW

vänster

NEW

höger

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | 70 663 ...<br>vänster<br>EUR<br>2A/24 | 70 663 ...<br>höger<br>EUR<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| SVJC R/L 1212 F11 | 12      | 12      | 80        | 21,6     | 16       | 1,2                     | VC.. 1103 | 99,92 01200                           | 99,92 01201                         |
| SVJC R/L 1616 H11 | 16      | 16      | 100       | 21,6     | 20       | 1,2                     | VC.. 1103 | 111,30 01600                          | 111,30 01601                        |
| SVJC R/L 2020 K11 | 20      | 20      | 125       | 23,0     | 25       | 1,2                     | VC.. 1103 | 118,90 02000                          | 118,90 02001                        |
| SVJC R/L 2525 M11 | 25      | 25      | 150       | 25,5     | 32       | 1,2                     | VC.. 1103 | 118,90 02500                          | 118,90 02501                        |
| SVJC R/L 2020 K16 | 20      | 20      | 125       | 29,4     | 25       | 3,2                     | VC.. 1604 | 118,90 12000                          | 118,90 12001                        |
| SVJC R/L 2525 M16 | 25      | 25      | 150       | 32,5     | 32       | 3,2                     | VC.. 1604 | 118,90 12500                          | 118,90 12501                        |
| SVJC R/L 3225 P16 | 32      | 25      | 170       | 32,5     | 32       | 3,2                     | VC.. 1604 | 128,90 13200                          | 128,90 13201                        |

## Reservdelar för artikel-nr.

|                             | 80 950 ...<br>EUR<br>Y7 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 663 01201 / 70 663 01200 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 663 01601 / 70 663 01600 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 663 02001 / 70 663 02000 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 663 02501 / 70 663 02500 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 663 12001 / 70 663 12000 | 11,79 120               | 4,82 87900                 | 12,97 107                  | 5,98 171                   |
| 70 663 12501 / 70 663 12500 | 11,79 120               | 4,82 87900                 | 12,97 107                  | 5,98 171                   |
| 70 663 13201 / 70 663 13200 | 11,79 120               | 4,82 87900                 | 12,97 107                  | 5,98 171                   |



Skruvmejsel



Skärskruv

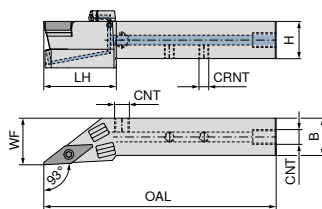
HM underläggs-  
platta V

Gänghylsa

## MaxiLock-S – SVJC 93° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilden visar högerutförande



NEW

vänster

NEW

höger

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | 70 780 ...<br>EUR<br>2A/24 | 01201 | 70 780 ...<br>EUR<br>2A/24 | 01200 |
|----------------------|---------|---------|-----------|----------|----------|-------|-------|-------------------------|-----------|----------------------------|-------|----------------------------|-------|
| SVJC R/L 1212 F11 DC | 12      | 12      | 80        | 30       | 16       | M6    | M6    | 1,2                     | VC.. 1103 | 209,40                     | 01201 | 209,40                     | 01200 |
| SVJC R/L 1616 H11 DC | 16      | 16      | 100       | 27       | 20       | M6    | G1/8" | 1,2                     | VC.. 1103 | 213,60                     | 01601 | 213,60                     | 01600 |
| SVJC R/L 2020 K11 DC | 20      | 20      | 125       | 39       | 25       | M6    | G1/8" | 1,2                     | VC.. 1103 | 219,80                     | 02001 | 219,80                     | 02000 |
| SVJC R/L 2525 M11 DC | 25      | 25      | 150       | 41       | 32       | M6    | G1/8" | 1,2                     | VC.. 1103 | 232,10                     | 02501 | 232,10                     | 02500 |
| SVJC R/L 2020 K16 DC | 20      | 20      | 125       | 39       | 25       | M6    | G1/8" | 3,2                     | VC.. 1604 | 219,80                     | 12001 | 219,80                     | 12000 |
| SVJC R/L 2525 M16 DC | 25      | 25      | 150       | 41       | 32       | M6    | G1/8" | 3,2                     | VC.. 1604 | 232,10                     | 12501 | 232,10                     | 12500 |
| SVJC R/L 3225 P16 DC | 32      | 25      | 170       | 41       | 32       | G1/8" | G1/8" | 3,2                     | VC.. 1604 | 238,20                     | 03201 | 238,20                     | 03200 |

## Reservdelar

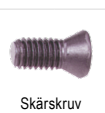
för artikel-nr.

|                             | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... |
|-----------------------------|--------------|------------|--------------|------------|--------------|------------|--------------|------------|--------------|------------|
| 70 780 01200 / 70 780 01201 | 5,38         | 857        |              |            |              |            | 3,84         | 86700      |              |            |
| 70 780 01600 / 70 780 01601 | 5,38         | 857        |              |            | 2,19         | 88000      | 3,84         | 86700      |              |            |
| 70 780 02000 / 70 780 02001 | 5,38         | 857        |              |            | 2,19         | 88000      | 3,84         | 86700      |              |            |
| 70 780 02500 / 70 780 02501 | 5,38         | 857        |              |            | 2,19         | 88000      | 3,84         | 86700      |              |            |
| 70 780 12000 / 70 780 12001 | 4,82         | 87900      | 12,97        | 107        | 2,19         | 88000      | 3,84         | 86700      | 5,98         | 171        |
| 70 780 12500 / 70 780 12501 | 4,82         | 87900      | 12,97        | 107        | 2,19         | 88000      | 3,84         | 86700      | 5,98         | 171        |
| 70 780 03200 / 70 780 03201 | 4,82         | 87900      | 12,97        | 107        | 2,19         | 88000      |              |            | 5,98         | 171        |

## Reservdelar

för artikel-nr.

|                             | EUR<br>2A/28 | 70 950 ... | EUR<br>Y7 | 80 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... | EUR<br>2A/28 | 70 950 ... |
|-----------------------------|--------------|------------|-----------|------------|--------------|------------|--------------|------------|--------------|------------|
| 70 780 01200 / 70 780 01201 |              |            | 8,11      | 039        |              |            |              |            |              |            |
| 70 780 01600 / 70 780 01601 | 1,53         | 87600      | 8,11      | 039        | 1,36         | 88100      | 30,13        | 87700      | 4,59         | 294        |
| 70 780 02000 / 70 780 02001 | 1,53         | 87600      | 8,11      | 039        | 1,36         | 88100      | 30,13        | 87700      | 4,59         | 294        |
| 70 780 02500 / 70 780 02501 | 1,53         | 87600      | 8,11      | 039        | 1,36         | 88100      | 30,13        | 87700      | 4,59         | 294        |
| 70 780 12000 / 70 780 12001 | 1,53         | 87600      | 11,79     | 120        | 1,36         | 88100      | 30,13        | 87700      | 4,59         | 294        |
| 70 780 12500 / 70 780 12501 | 1,53         | 87600      | 11,79     | 120        | 1,36         | 88100      | 30,13        | 87700      | 4,59         | 294        |
| 70 780 03200 / 70 780 03201 | 1,53         | 87600      | 11,79     | 120        | 1,36         | 88100      | 30,13        | 87700      | 4,59         | 294        |



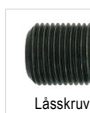
Skärskruv



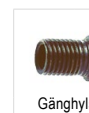
HM underläggs-platta V



Låsskruv



Låsskruv



Gänghylsa



Blindplugg DC



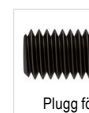
Skruvmejsel



O-ring



Skärvätskemunstycke DC



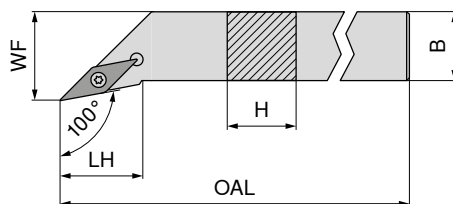
Plugg för skärvätska



# MaxiLock-S – SVZC 100° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande

NEW

vänster

70 667 ...

EUR  
2A/24

118,90 02500

NEW

höger

70 667 ...

EUR  
2A/24

118,90 02501

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|
| SVZC R/L 2525 M16 | 25      | 25      | 150       | 27,3     | 32       | 3,2                     | VC.. 1604 |



Skruvmejsel

80 950 ...

EUR  
Y7  
11,79

120



Skärskruv

70 950 ...

EUR  
2A/28  
4,82

87900

HM underläggs-  
platta V

70 950 ...

EUR  
2A/28  
12,97

107



Gänghylsa

70 950 ...

EUR  
2A/28  
5,98

171

## Reservdelar för artikel-nr.

70 667 02500 / 70 667 02501

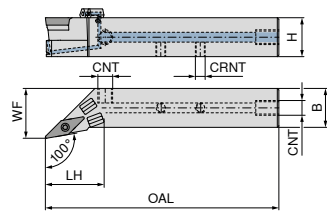
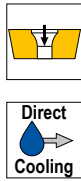
T15 - IP

M3,5x11

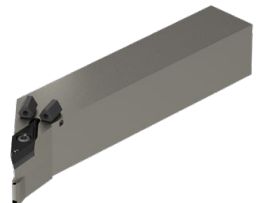
M3,5

# MaxiLock-S – SVZC 100° DC – Hållare med skruvlåsning

Leveransinnehåll:  
Hållare med blindplugg och Torxnyckel



Bilden visar högerutförande



| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  |  |  |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|--|--|
| SVZC R/L 2525 M16 DC | 25      | 25      | 150       | 38       | 32       | M6   | G1/8" | 3,2                     | VC.. 1604 |  |  |

|                       |                     |
|-----------------------|---------------------|
| <b>NEW</b><br>vänster | <b>NEW</b><br>höger |
| 70 783 ...            | 70 783 ...          |
| EUR 2A/24             | EUR 2A/24           |
| 232,10 02501          | 232,10 02500        |

Reservdelar  
för artikel-nr.  
70 783 02500 / 70 783 02501

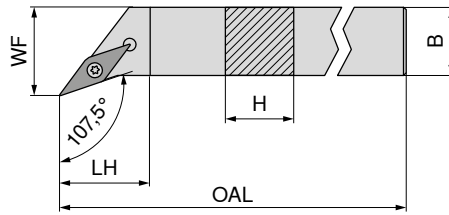
|                                                                                                     |                                                                                                              |                                                                                                 |                                                                                                                 |                                                                                                              |
|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| <br>Skärskruv      | <br>HM underläggs-platta V | <br>Låsskruv | <br>Låsskruv                 | <br>Gänghylsa             |
| 70 950 ...                                                                                          | 70 950 ...                                                                                                   | 70 950 ...                                                                                      | 70 950 ...                                                                                                      | 70 950 ...                                                                                                   |
| EUR 2A/28                                                                                           | EUR 2A/28                                                                                                    | EUR 2A/28                                                                                       | EUR 2A/28                                                                                                       | EUR 2A/28                                                                                                    |
| 4,82 87900                                                                                          | 12,97 107                                                                                                    | 2,19 88000                                                                                      | 3,84 86700                                                                                                      | 5,98 171                                                                                                     |
| <br>Blindplugg DC | <br>Skruvmejsel           | <br>O-ring  | <br>Skärvätskemun-stycke DC | <br>Plugg för skärvätska |
| 70 950 ...                                                                                          | 80 950 ...                                                                                                   | 70 950 ...                                                                                      | 70 950 ...                                                                                                      | 70 950 ...                                                                                                   |
| EUR 2A/28                                                                                           | EUR Y7                                                                                                       | EUR 2A/28                                                                                       | EUR 2A/28                                                                                                       | EUR 2A/28                                                                                                    |
| 1,53 87600                                                                                          | 11,79 120                                                                                                    | 1,36 88100                                                                                      | 30,13 87700                                                                                                     | 4,59 294                                                                                                     |

Reservdelar  
för artikel-nr.  
70 783 02500 / 70 783 02501

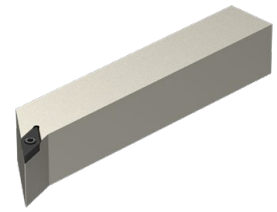
## MaxiLock-S – SVHC 107,5° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



NEW

vänster

NEW

höger

| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | 70 662 ...<br>vänster<br>EUR<br>2A/24 | 70 662 ...<br>höger<br>EUR<br>2A/24 |
|-------------------|---------|---------|-----------|----------|----------|-------------------------|-----------|---------------------------------------|-------------------------------------|
| SVHC R/L 1212 F11 | 12      | 12      | 80        | 11,9     | 16       | 1,2                     | VC.. 1103 | 99,92 01200                           | 99,92 01201                         |
| SVHC R/L 1616 H11 | 16      | 16      | 100       | 11,9     | 20       | 1,2                     | VC.. 1103 | 111,30 01600                          | 111,30 01601                        |
| SVHC R/L 2020 K11 | 20      | 20      | 125       | 14,7     | 25       | 1,2                     | VC.. 1103 | 118,90 02000                          | 118,90 02001                        |
| SVHC R/L 2525 M11 | 25      | 25      | 150       | 20,1     | 32       | 1,2                     | VC.. 1103 | 122,70 02500                          | 122,70 02501                        |
| SVHC R/L 2020 K16 | 20      | 20      | 125       | 13,7     | 25       | 3,2                     | VC.. 1604 | 118,90 12000                          | 118,90 12001                        |
| SVHC R/L 2525 M16 | 25      | 25      | 150       | 20,0     | 32       | 3,2                     | VC.. 1604 | 122,70 12500                          | 122,70 12501                        |
| SVHC R/L 3225 P16 | 32      | 25      | 170       | 20,0     | 32       | 3,2                     | VC.. 1604 | 128,90 13200                          | 128,90 13201                        |
| SVHC R/L 2525 M22 | 25      | 25      | 150       | 21,9     | 32       | 5                       | VC.. 2205 | 122,70 22500                          | 122,70 22501                        |

Reservdelar  
för artikel-nr.

|                             | 80 950 ...<br>EUR<br>Y7 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 | 70 950 ...<br>EUR<br>2A/28 |
|-----------------------------|-------------------------|----------------------------|----------------------------|----------------------------|
| 70 662 01201 / 70 662 01200 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 662 01601 / 70 662 01600 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 662 02001 / 70 662 02000 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 662 02501 / 70 662 02500 | 8,11 039                | 5,38 857                   |                            |                            |
| 70 662 12001 / 70 662 12000 | 11,79 120               | 4,82 87900                 | 12,97 107                  | 5,98 171                   |
| 70 662 12501 / 70 662 12500 | 11,79 120               | 4,82 87900                 | 12,97 107                  | 5,98 171                   |
| 70 662 13201 / 70 662 13200 | 11,79 120               | 4,82 87900                 | 12,97 107                  | 5,98 171                   |
| 70 662 22501 / 70 662 22500 | 11,79 120               | 3,84 820                   | 17,21 109                  | 5,98 170                   |



Skruvmejsel



Skärskruv

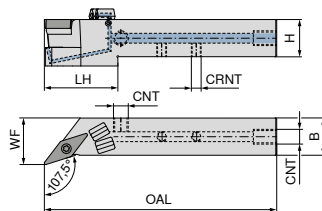
HM underläggs-  
platta V

Gånghylsa

## MaxiLock-S – SVHC 107,5° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



Bilderna visar högerutförande

| ISO-beteckning       | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | NEW<br>vänster<br>70 779 ... |       | NEW<br>höger<br>70 779 ... |       |
|----------------------|---------|---------|-----------|----------|----------|------|-------|-------------------------|-----------|------------------------------|-------|----------------------------|-------|
|                      |         |         |           |          |          |      |       |                         |           | EUR<br>2A/24                 |       | EUR<br>2A/24               |       |
| SVHC R/L 1212 F11 DC | 12      | 12      | 80        | 28       | 16       | M6   | M6    | 1,2                     | VC.. 1103 | 213,60                       | 01201 | 213,60                     | 01200 |
| SVHC R/L 1616 H11 DC | 16      | 16      | 100       | 27       | 20       | M6   | G1/8" | 1,2                     | VC.. 1103 | 219,80                       | 01601 | 219,80                     | 01600 |
| SVHC R/L 2020 K11 DC | 20      | 20      | 125       | 37       | 27       | M6   | G1/8" | 1,2                     | VC.. 1103 | 225,90                       | 02001 | 225,90                     | 02000 |
| SVHC R/L 2525 M11 DC | 25      | 25      | 150       | 38       | 32       | M6   | G1/8" | 1,2                     | VC.. 1103 | 232,10                       | 02501 | 232,10                     | 02500 |
| SVHC R/L 2020 K16 DC | 20      | 20      | 125       | 38       | 25       | M6   | G1/8" | 3,2                     | VC.. 1604 | 225,90                       | 12001 | 225,90                     | 12000 |
| SVHC R/L 2525 M16 DC | 25      | 25      | 150       | 38       | 32       | M6   | G1/8" | 3,2                     | VC.. 1604 | 232,10                       | 12501 | 232,10                     | 12500 |
| SVHC R/L 3225 P16 DC | 32      | 25      | 170       | 38       | 32       | M6   | G1/8" | 3,2                     | VC.. 1604 | 238,20                       | 03201 | 238,20                     | 03200 |
| SVHC R/L 2525 M22 DC | 25      | 25      | 150       | 41       | 32       | M6   | G1/8" | 5                       | VC.. 2205 | 232,10                       | 22501 | 232,10                     | 22500 |

Reservdelar  
för artikel-nr.

|                             | 70 950 ...   |       | 70 950 ...   |     | 70 950 ...   |       | 70 950 ...   |       | 70 950 ...   |     |
|-----------------------------|--------------|-------|--------------|-----|--------------|-------|--------------|-------|--------------|-----|
|                             | EUR<br>2A/28 |       | EUR<br>2A/28 |     | EUR<br>2A/28 |       | EUR<br>2A/28 |       | EUR<br>2A/28 |     |
| 70 779 01200 / 70 779 01201 | 5,38         | 857   |              |     |              |       | 3,84         | 86700 |              |     |
| 70 779 01600 / 70 779 01601 | 5,38         | 857   |              |     | 2,19         | 88000 | 3,84         | 86700 |              |     |
| 70 779 02000 / 70 779 02001 | 5,38         | 857   |              |     | 2,19         | 88000 | 3,84         | 86700 |              |     |
| 70 779 02500 / 70 779 02501 | 5,38         | 857   |              |     | 2,19         | 88000 | 3,84         | 86700 |              |     |
| 70 779 12000 / 70 779 12001 | 4,82         | 87900 | 12,97        | 107 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 171 |
| 70 779 12500 / 70 779 12501 | 4,82         | 87900 | 12,97        | 107 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 171 |
| 70 779 03200 / 70 779 03201 | 4,82         | 87900 | 12,97        | 107 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 171 |
| 70 779 22500 / 70 779 22501 | 3,84         | 820   | 17,21        | 109 | 2,19         | 88000 | 3,84         | 86700 | 5,98         | 170 |

Reservdelar  
för artikel-nr.

|                             | 70 950 ...   |       | 80 950 ... |     | 70 950 ...   |       | 70 950 ...   |       | 70 950 ...   |     |
|-----------------------------|--------------|-------|------------|-----|--------------|-------|--------------|-------|--------------|-----|
|                             | EUR<br>2A/28 |       | EUR<br>Y7  |     | EUR<br>2A/28 |       | EUR<br>2A/28 |       | EUR<br>2A/28 |     |
| 70 779 01200 / 70 779 01201 |              |       | 8,11       | 039 |              |       |              |       |              |     |
| 70 779 01600 / 70 779 01601 | 1,53         | 87600 | 8,11       | 039 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 779 02000 / 70 779 02001 | 1,53         | 87600 | 8,11       | 039 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 779 02500 / 70 779 02501 | 1,53         | 87600 | 8,11       | 039 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 779 12000 / 70 779 12001 | 1,53         | 87600 | 11,79      | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 779 12500 / 70 779 12501 | 1,53         | 87600 | 11,79      | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 779 03200 / 70 779 03201 | 1,53         | 87600 | 11,79      | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |
| 70 779 22500 / 70 779 22501 | 1,53         | 87600 | 11,79      | 120 | 1,36         | 88100 | 30,13        | 87700 | 4,59         | 294 |



Skärskruv

HM underläggs-  
platta V

Låsskruv



Låsskruv



Gänghylsa



Blindplugg DC



Skruvmejsel



O-ring

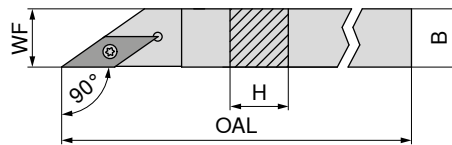
Skärvätskemun-  
stycke DCPlugg för  
skärvätska

## MaxiLock-S – SVAC 90° – Hållare med skruvlåsning

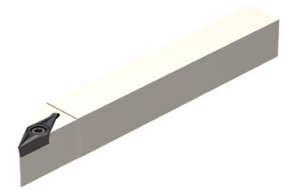
▲ För längdsvavarautomater

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|---------|---------|-----------|----------|-------------------------|-----------|
| SVAC R/L 0808 H11 | 8       | 8       | 100       | 8        | 1,2                     | VC.. 1103 |
| SVAC R/L 1010 H11 | 10      | 10      | 100       | 10       | 1,2                     | VC.. 1103 |
| SVAC R/L 1212 H11 | 12      | 12      | 100       | 12       | 1,2                     | VC.. 1103 |

| vänster    | höger      |
|------------|------------|
| 70 695 ... | 70 694 ... |
| EUR X0     | EUR X0     |
| 106,90 008 | 106,90 008 |
| 106,90 010 | 106,90 010 |
| 123,00 012 | 123,00 012 |

Reservdelar

för artikel-nr.

|                         |     |        |           |              |            |
|-------------------------|-----|--------|-----------|--------------|------------|
| 70 694 008 / 70 695 008 | T08 | EUR Y7 | 10,05 110 | M2,5x6 - T08 | 2,99 13800 |
| 70 694 010 / 70 695 010 | T08 | EUR Y7 | 10,05 110 | M2,5x6 - T08 | 2,99 13800 |
| 70 694 012 / 70 695 012 | T08 | EUR Y7 | 10,05 110 | M2,5x6 - T08 | 2,99 13800 |



80 950 ...

70 950 ...

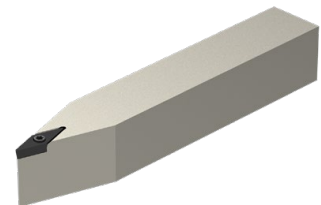
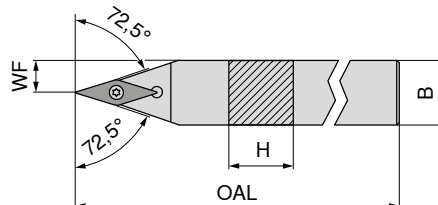
EUR Y7

EUR 2A/28

## MaxiLock-S – SVVC 72,5° – Hållare med skruvlåsning

Leveransinnehåll:

Hållare med Torxnyckel



NEW  
neutral

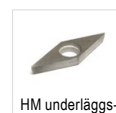
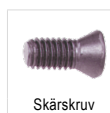
70 666 ...

| ISO-beteckning  | H<br>mm | B<br>mm | OAL<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-----------------|---------|---------|-----------|----------|-------------------------|-----------|
| SVVC N 1212 F11 | 12      | 12      | 80        | 6,0      | 1,2                     | VC.. 1103 |
| SVVC N 1616 H11 | 16      | 16      | 100       | 8,0      | 1,2                     | VC.. 1103 |
| SVVC N 2020 K11 | 20      | 20      | 125       | 10,0     | 1,2                     | VC.. 1103 |
| SVVC N 2525 M11 | 25      | 25      | 150       | 12,5     | 1,2                     | VC.. 1103 |
| SVVC N 2020 K16 | 20      | 20      | 125       | 10,0     | 3,2                     | VC.. 1604 |
| SVVC N 2525 M16 | 25      | 25      | 150       | 12,5     | 3,2                     | VC.. 1604 |
| SVVC N 3225 P16 | 32      | 25      | 170       | 12,5     | 3,2                     | VC.. 1604 |

| EUR 2A/24 |       |
|-----------|-------|
| 99,92     | 01200 |
| 111,30    | 01600 |
| 118,90    | 02000 |
| 118,90    | 02500 |
| 118,90    | 12000 |
| 118,90    | 12500 |
| 128,90    | 13200 |

Reservdelar  
för artikel-nr.

|              |        |           |           |            |           |          |
|--------------|--------|-----------|-----------|------------|-----------|----------|
| 70 666 01200 | EUR Y7 | 8,11 039  | EUR 2A/28 | 5,38 857   |           |          |
| 70 666 01600 | EUR Y7 | 8,11 039  | EUR 2A/28 | 5,38 857   |           |          |
| 70 666 02000 | EUR Y7 | 8,11 039  | EUR 2A/28 | 5,38 857   |           |          |
| 70 666 02500 | EUR Y7 | 8,11 039  | EUR 2A/28 | 5,38 857   |           |          |
| 70 666 12000 | EUR Y7 | 11,79 120 | EUR 2A/28 | 4,82 87900 | 12,97 107 | 5,98 171 |
| 70 666 12500 | EUR Y7 | 11,79 120 | EUR 2A/28 | 4,82 87900 | 12,97 107 | 5,98 171 |
| 70 666 13200 | EUR Y7 | 11,79 120 | EUR 2A/28 | 4,82 87900 | 12,97 107 | 5,98 171 |



80 950 ...

70 950 ...

70 950 ...

70 950 ...

EUR Y7

EUR 2A/28

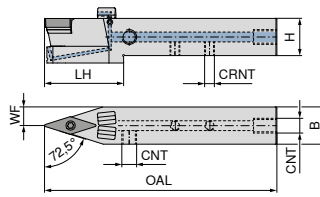
EUR 2A/28

EUR 2A/28

## MaxiLock-S – SVVC 72,5° DC – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med blindplugg och Torxnyckel



NEW

neutral

70 781 ...

| ISO-beteckning     | H<br>mm | B<br>mm | OAL<br>mm | LH<br>mm | WF<br>mm | CRNT  | CNT   | Åtdragningsmoment<br>Nm | Vändskär  | EUR<br>2A/24 |       |
|--------------------|---------|---------|-----------|----------|----------|-------|-------|-------------------------|-----------|--------------|-------|
| SVVC N 1212 F11 DC | 12      | 12      | 80        | 29,0     | 6,0      | M6    | M6    | 1,2                     | VC.. 1103 | 209,40       | 01200 |
| SVVC N 1616 H11 DC | 16      | 16      | 100       | 29,5     | 8,0      | M6    | G1/8" | 1,2                     | VC.. 1103 | 213,60       | 01600 |
| SVVC N 2020 K11 DC | 20      | 20      | 125       | 43,0     | 10,0     | M6    | G1/8" | 1,2                     | VC.. 1103 | 219,80       | 02000 |
| SVVC N 2525 M11 DC | 25      | 25      | 150       | 43,0     | 12,5     | M6    | G1/8" | 1,2                     | VC.. 1103 | 232,10       | 02500 |
| SVVC N 2020 K16 DC | 20      | 20      | 125       | 43,0     | 10,0     | M6    | G1/8" | 3,2                     | VC.. 1604 | 219,80       | 12000 |
| SVVC N 2525 M16 DC | 25      | 25      | 150       | 43,0     | 12,5     | M6    | G1/8" | 3,2                     | VC.. 1604 | 232,10       | 12500 |
| SVVC N 3225 P16 DC | 32      | 25      | 170       | 44,0     | 12,5     | G1/8" | G1/8" | 3,2                     | VC.. 1604 | 238,20       | 03200 |

Reservdelar  
för artikel-nr.

|              | Skärskruv    | HM underläggs-<br>platta V | Låsskruv     | Låsskruv     | Gänghylsa    |
|--------------|--------------|----------------------------|--------------|--------------|--------------|
|              | 70 950 ...   | 70 950 ...                 | 70 950 ...   | 70 950 ...   | 70 950 ...   |
|              | EUR<br>2A/28 | EUR<br>2A/28               | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 70 781 01200 | 5,38 857     |                            |              | 3,84 86700   |              |
| 70 781 01600 | 5,38 857     |                            | 2,19 88000   | 3,84 86700   |              |
| 70 781 02000 | 5,38 857     |                            | 2,19 88000   | 3,84 86700   |              |
| 70 781 02500 | 5,38 857     |                            | 2,19 88000   | 3,84 86700   |              |
| 70 781 12000 | 4,82 87900   | 12,97 107                  | 2,19 88000   | 3,84 86700   | 5,98 171     |
| 70 781 12500 | 4,82 87900   | 12,97 107                  | 2,19 88000   | 3,84 86700   | 5,98 171     |
| 70 781 03200 | 4,82 87900   | 12,97 107                  | 2,19 88000   |              | 5,98 171     |

Reservdelar  
för artikel-nr.

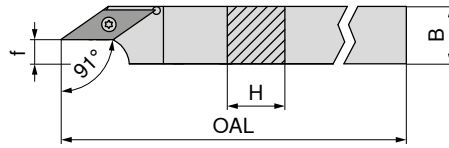
|              | Blindplugg DC | Skruvmejsel | O-ring       | Skärsvätskemun-<br>stycke DC | Plugg för<br>skärsvätska |
|--------------|---------------|-------------|--------------|------------------------------|--------------------------|
|              | 70 950 ...    | 80 950 ...  | 70 950 ...   | 70 950 ...                   | 70 950 ...               |
|              | EUR<br>2A/28  | EUR<br>Y7   | EUR<br>2A/28 | EUR<br>2A/28                 | EUR<br>2A/28             |
| 70 781 01200 |               | 8,11 039    |              |                              |                          |
| 70 781 01600 | 1,53 87600    | 8,11 039    | 1,36 88100   | 30,13 87700                  | 4,59 294                 |
| 70 781 02000 | 1,53 87600    | 8,11 039    | 1,36 88100   | 30,13 87800                  | 4,59 294                 |
| 70 781 02500 | 1,53 87600    | 8,11 039    | 1,36 88100   | 30,13 87700                  | 4,59 294                 |
| 70 781 12000 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87800                  | 4,59 294                 |
| 70 781 12500 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87800                  | 4,59 294                 |
| 70 781 03200 | 1,53 87600    | 11,79 120   | 1,36 88100   | 30,13 87700                  | 4,59 294                 |

## MaxiLock-S – SVXC 91° – Hållare med skruvlåsning

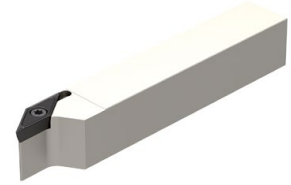
▲ För längdsvavarautomater

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning    | H<br>mm | B<br>mm | OAL<br>mm | f<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 691 ... |     | höger<br>70 690 ... |     |
|-------------------|---------|---------|-----------|---------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                   |         |         |           |         |                         |           | EUR<br>X0             |     | EUR<br>X0           |     |
| SVXC R/L 1010 H11 | 10      | 10      | 100       | 2,5     | 1,2                     | VC.. 1103 | 106,90                | 010 | 106,90              | 010 |
| SVXC R/L 1212 H11 | 12      | 12      | 100       | 4,5     | 1,2                     | VC.. 1103 | 123,00                | 012 | 123,00              | 012 |
| SVXC R/L 1616 K11 | 16      | 16      | 125       | 8,5     | 1,2                     | VC.. 1103 | 134,00                | 016 | 134,00              | 016 |
| SVXC R/L 2020 K16 | 20      | 20      | 125       | 8,5     | 3,2                     | VC.. 1604 | 153,90                | 020 | 153,90              | 020 |

Reservdelar  
för artikel-nr.

|                         |     | 80 950 ... |              | 70 950 ...   |
|-------------------------|-----|------------|--------------|--------------|
|                         |     | EUR<br>Y7  |              | EUR<br>2A/28 |
| 70 690 010 / 70 691 010 | T08 | 10,05 110  | M2,5x6 - T08 | 2,99 13800   |
| 70 690 012 / 70 691 012 | T08 | 10,05 110  | M2,5x6 - T08 | 2,99 13800   |
| 70 690 016 / 70 691 016 | T08 | 10,05 110  | M2,5x6 - T08 | 2,99 13800   |
| 70 690 020 / 70 691 020 | T15 | 11,96 113  | M3,5x11      | 4,14 113     |



Skruvmejsel

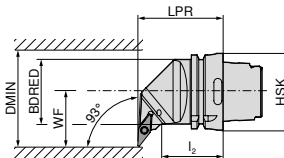


Skärskruv

## MaxiLock-S – SVUC 93° – Hållare med skruvlåsning

Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning      | Infästning | LPR<br>mm | l <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>74 557 ... |     | höger<br>74 558 ... |     |
|---------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                     |            |           |                      |             |          |            |                         |           | EUR<br>2D/80          |     | EUR<br>2D/80        |     |
| HSK T63 SVUC R/L 16 | HSK-T 63   | 70        | 42                   | 53          | 45       | 100        | 3.2                     | VC.. 1604 | 344,20                | 516 | 344,20              | 516 |

Reservdelar  
för artikel-nr.

|                         |        | 70 950 ...   |         | 70 950 ...   |  | 70 950 ...   |      | 70 950 ...   |
|-------------------------|--------|--------------|---------|--------------|--|--------------|------|--------------|
|                         |        | EUR<br>2A/28 |         | EUR<br>2A/28 |  | EUR<br>2A/28 |      | EUR<br>2A/28 |
| 74 558 516 / 74 557 516 | T15/SW | 10,66 398    | M3,5x11 | 4,14 113     |  | 12,97 107    | M3,5 | 5,98 171     |



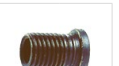
Kombinyckel



Skärskruv



HM underläggs-  
platta V

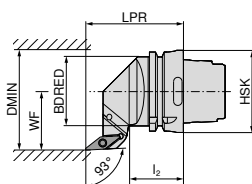


Gänghylsa

## MaxiLock-S – SVJC 93° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



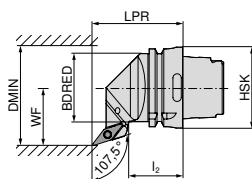
| ISO-beteckning      | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |              | höger      |              |
|---------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|------------|--------------|------------|--------------|
|                     |            |           |                      |             |          |            |                         |           | 74 556 ... | EUR<br>2D/80 | 74 555 ... | EUR<br>2D/80 |
| HSK T63 SVJC R/L 16 | HSK-T 63   | 75        | 42                   | 53          | 45       | 100        | 3.2                     | VC.. 1604 | 344,20     | 516          | 344,20     | 516          |

| Reservdelar<br>för artikel-nr. | 74 555 516 / 74 556 516 | T15/SW | 10,66 | 398 | M3,5x11 | 4,14 | 113 | 12,97 | 107 | M3,5 | 5,98 | 171 |
|--------------------------------|-------------------------|--------|-------|-----|---------|------|-----|-------|-----|------|------|-----|
|                                |                         |        |       |     |         |      |     |       |     |      |      |     |
| Kombinyckel                    |                         |        |       |     |         |      |     |       |     |      |      |     |
| Skärskruv                      |                         |        |       |     |         |      |     |       |     |      |      |     |
| HM underläggs-platta V         |                         |        |       |     |         |      |     |       |     |      |      |     |
| Gånghylsa                      |                         |        |       |     |         |      |     |       |     |      |      |     |
|                                |                         |        |       |     |         |      |     |       |     |      |      |     |

## MaxiLock-S – SVHC 107,5° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning      | Infästning | LPR<br>mm | I <sub>2</sub><br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |              | höger      |              |
|---------------------|------------|-----------|----------------------|-------------|----------|------------|-------------------------|-----------|------------|--------------|------------|--------------|
|                     |            |           |                      |             |          |            |                         |           | 74 554 ... | EUR<br>2D/80 | 74 553 ... | EUR<br>2D/80 |
| HSK T63 SVHC R/L 16 | HSK-T 63   | 70        | 42                   | 53          | 45       | 100        | 3.2                     | VC.. 1604 | 344,20     | 516          | 344,20     | 516          |

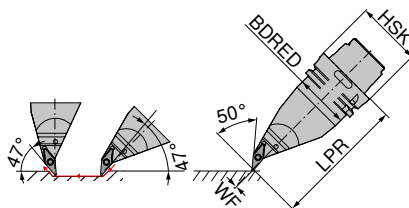
| Reservdelar<br>för artikel-nr. | 74 553 516 / 74 554 516 | T15/SW | 10,66 | 398 | M3,5x11 | 4,14 | 113 | 12,97 | 107 | M3,5 | 5,98 | 171 |
|--------------------------------|-------------------------|--------|-------|-----|---------|------|-----|-------|-----|------|------|-----|
|                                |                         |        |       |     |         |      |     |       |     |      |      |     |
| Kombinyckel                    |                         |        |       |     |         |      |     |       |     |      |      |     |
| Skärskruv                      |                         |        |       |     |         |      |     |       |     |      |      |     |
| HM underläggs-platta V         |                         |        |       |     |         |      |     |       |     |      |      |     |
| Gånghylsa                      |                         |        |       |     |         |      |     |       |     |      |      |     |
|                                |                         |        |       |     |         |      |     |       |     |      |      |     |



## MaxiLock-S – SVMC 50° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



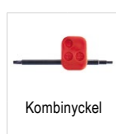
vänster

74 560 ...

EUR  
2D/80

461,80 516

| ISO-beteckning    | Infästning | LPR<br>mm | BDRED<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|-------------------|------------|-----------|-------------|----------|-------------------------|-----------|
| HSK T63 SVMC L 16 | HSK-T 63   | 130       | 53          | 0        | 3.2                     | VC.. 1604 |

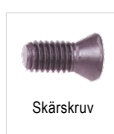


Kombinyckel

70 950 ...

EUR  
2A/28

10,66 398

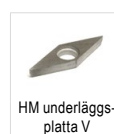


Skärskruv

70 950 ...

EUR  
2A/28

4,14 113

HM underläggs-  
platta V

70 950 ...

EUR  
2A/28

12,97 107



Gånghylsa

70 950 ...

EUR  
2A/28

5,98 171

Reservdelar  
för artikel-nr.

74 560 516

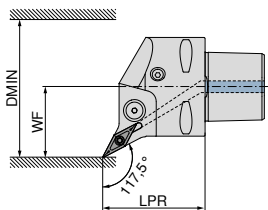
T15/SW

M3,5x11

## MaxiLock-S – SVPC 117,5° – Hållare med skruvlåsning

### Leveransinnehåll:

Utan Högprestandakylmedelsset



Bilden visar högerutförande



vänster

84 671 ...

EUR  
Y8

252,20 01695

höger

84 670 ...

EUR  
Y8

252,20 01695

| ISO-beteckning          | Infästning | LPR<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel | EUR<br>Y8 | 01695 | EUR<br>Y8 | 01695 |
|-------------------------|------------|-----------|----------|------------|-------------------------|-----------|------------------------------|-----------|-------|-----------|-------|
| PSC40 SVPC R/L 50050-16 | PSC 40     | 50        | 27       | 50         | 3                       | VC.. 1604 | DC                           | 252,20    | 01695 | 252,20    | 01695 |
| PSC50 SVPC R/L 65060-16 | PSC 50     | 60        | 35       | 65         | 3                       | VC.. 1604 | DC                           | 289,10    | 01694 | 289,10    | 01694 |
| PSC63 SVPC R/L 80065-16 | PSC 63     | 65        | 45       | 80         | 3                       | VC.. 1604 | DC                           | 321,60    | 01693 | 321,60    | 01693 |



Högprestandakylmedelssetet med artikelnummer 84 950 27400 kan beställas som tillval → Sidan 40.



Skärskruv

84 950 ...

EUR  
Y8

3,92 27600

3,92 27600

3,92 27600

Reservdelar  
för artikel-nr.

84 670 01695 / 84 671 01695

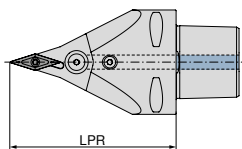
84 670 01694 / 84 671 01694

84 670 01693 / 84 671 01693

## MaxiLock-S – SVVC 72,5° – Hållare med skruvlåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



neutral

**84 678 ...**

| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel |                     |
|----------------------|------------|-----------|-------------------------|-----------|------------------------------|---------------------|
| PSC63 SVVC N 0100-16 | PSC 63     | 100       | 3                       | VC.. 1604 | DC                           | EUR Y8 321,60 01693 |
| PSC63 SVVC N 0130-16 | PSC 63     | 130       | 3                       | VC.. 1604 | DC                           | EUR Y8 321,60 11693 |

 Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **Sidan 40.**

Reservdelar  
för artikel-nr.

84 678 01693  
84 678 11693



Skärskruv

**84 950 ...**

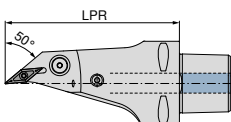
EUR  
Y8

3,92 27600  
3,92 27600

## MaxiLock-S – SVMC 50° – Hållare med skruvlåsning

Leveransinnehåll:

Utan Högprestandakylmedelsset



neutral

**84 681 ...**

| ISO-beteckning       | Infästning | LPR<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | Direct Cooling<br>kompatibel |                     |
|----------------------|------------|-----------|-------------------------|-----------|------------------------------|---------------------|
| PSC63 SVMC L 0130-16 | PSC 63     | 130       | 3                       | VC.. 1604 | DC                           | EUR Y8 433,70 11693 |

 Högprestandakylmedelssetet med artikelnummer **84 950 27400** kan beställas som tillval → **Sidan 40.**

Reservdelar  
för artikel-nr.

84 681 11693



Skärskruv

**84 950 ...**

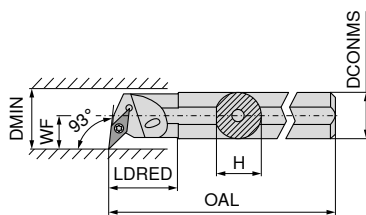
EUR  
Y8

3,92 27600

## MaxiLock-S – SVUC 93° – Hållare med skruvlåsning

### Leveransinnehåll:

Hållare med Torxnyckel



Bilderna visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 745 ... |     | höger<br>70 744 ... |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                  |              |         |           |             |          |            |                         |           | EUR<br>2A/24          |     | EUR<br>2A/24        |     |
| A16M SVUC R/L 11 | 16           | 15      | 150       | 29          | 11       | 20         | 1,2                     | VC.. 1103 | 162,30                | 216 | 162,30              | 216 |
| A20Q SVUC R/L 11 | 20           | 19      | 180       | 43          | 13       | 25         | 1,2                     | VC.. 1103 | 187,10                | 220 | 187,10              | 220 |
| A25R SVUC R/L 11 | 25           | 24      | 200       | 38          | 17       | 32         | 1,2                     | VC.. 1103 | 229,20                | 225 | 229,20              | 225 |
| A32S SVUC R/L 16 | 32           | 31      | 250       | 50          | 22       | 40         | 3,2                     | VC.. 1604 | 275,00                | 232 | 275,00              | 232 |
| A40T SVUC R/L 16 | 40           | 39      | 300       | 60          | 27       | 50         | 3,2                     | VC.. 1604 | 319,10                | 240 | 319,10              | 240 |

### Reservdelar

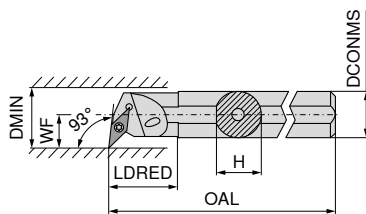
för artikel-nr.

|                         |       |     |
|-------------------------|-------|-----|
| 70 744 216 / 70 745 216 | 10,05 | 110 |
| 70 744 220 / 70 745 220 | 10,05 | 110 |
| 70 744 225 / 70 745 225 | 10,05 | 110 |
| 70 744 232 / 70 745 232 |       |     |
| 70 744 240 / 70 745 240 |       |     |

|            |              |              |              |              |
|------------|--------------|--------------|--------------|--------------|
|            |              |              |              |              |
| 80 950 ... | 70 950 ...   | 70 950 ...   | 70 950 ...   | 70 950 ...   |
| EUR<br>Y7  | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 | EUR<br>2A/28 |
| 10,05      |              | 2,99         |              |              |
| 110        |              | 13800        |              |              |
|            |              | 2,99         |              |              |
|            |              | 13800        |              |              |
|            | 10,66        | 398          | 12,97        | 107          |
|            | 10,66        | 398          | 12,97        | 107          |
|            |              | 4,14         | 113          | 5,98         |
|            |              | 4,14         | 113          | 5,98         |
|            |              |              | 171          | 171          |

## MaxiLock-S – SVUC 93° – Svarvbom med skruvlåsning

▲ med Hårdmetallkärna



Bilderna visar högerutförande



| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | höger<br>70 746 ... |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|---------------------|-----|
|                  |              |         |           |             |          |            |                         |           | EUR<br>2A           |     |
| E-A16M SVUC R 11 | 16           | 15      | 150       | 16,5        | 11       | 21         | 1,2                     | VC.. 1103 | 420,40              | 216 |
| E-A20Q SVUC R 11 | 20           | 18      | 180       | 20,5        | 13       | 25         | 1,2                     | VC.. 1103 | 598,80              | 220 |
| E-A25R SVUC R 11 | 25           | 23      | 200       | 25,5        | 17       | 31         | 1,2                     | VC.. 1103 | 1.017,00            | 225 |
| E-A25R SVUC R 16 | 25           | 23      | 200       | 25,5        | 17       | 31         | 3,2                     | VC.. 1604 | 1.017,00            | 325 |
| E-A32S SVUC R 16 | 32           | 30      | 250       | 32,5        | 22       | 39         | 3,2                     | VC.. 1604 | 1.096,00            | 232 |

### Reservdelar

för artikel-nr.

|            |       |     |
|------------|-------|-----|
| 70 746 216 | 10,05 | 110 |
| 70 746 220 | 10,05 | 110 |
| 70 746 225 | 10,05 | 110 |
| 70 746 325 | 11,96 | 113 |
| 70 746 232 | 11,96 | 113 |

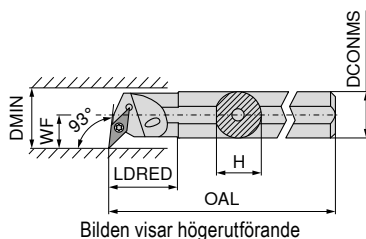
|            |              |
|------------|--------------|
|            |              |
| 80 950 ... | 70 950 ...   |
| EUR<br>Y7  | EUR<br>2A/28 |
| 10,05      | 2,99         |
| 110        | 13800        |
| 10,05      | 2,99         |
| 110        | 13800        |
| 10,05      | 2,99         |
| 110        | 13800        |
| 11,96      | 4,06         |
| 113        | 449          |
| 11,96      | 4,06         |
| 113        | 449          |

# MaxiLock-S – SVUC 93° – Svarvbom med skruvlåsning

▲ Utförande: hårdmetall

Leveransinnehåll:

Hållare med Torxnyckel



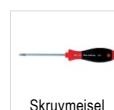
Bilden visar högerutförande



| ISO-beteckning | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 747 ... |     | höger<br>70 746 ... |     |
|----------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                |              |         |           |             |          |            |                         |           | EUR<br>2A/24          |     | EUR<br>2A/24        |     |
| E16R SVUC L 11 | 16           | 15,0    | 200       | 34          | 11       | 20         | 1,2                     | VC.. 1103 | 621,60                | 016 | 621,60              | 016 |
| E16R SVUC R 11 | 16           | 15,5    | 200       | 34          | 11       | 20         | 1,2                     | VC.. 1103 |                       |     |                     |     |
| E20S SVUC L 11 | 20           | 18,5    | 250       | 38          | 13       | 25         | 1,2                     | VC.. 1103 | 737,20                | 020 | 737,20              | 020 |
| E20S SVUC R 11 | 20           | 19,0    | 250       | 38          | 13       | 25         | 1,2                     | VC.. 1103 |                       |     |                     |     |

Reservdelar  
för artikel-nr.

|            |     | 80 950 ...    | 70 950 ...     |
|------------|-----|---------------|----------------|
| 70 747 016 | T08 | EUR 10,05 110 | EUR 2,99 13800 |
| 70 746 016 | T08 | EUR 10,05 110 | EUR 2,99 13800 |
| 70 747 020 | T08 | EUR 10,05 110 | EUR 2,99 13800 |
| 70 746 020 | T08 | EUR 10,05 110 | EUR 2,99 13800 |



Skruvmejsel

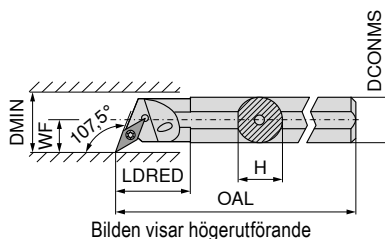


Skärskruv

# MaxiLock-S – SVQC 107,5° – Svarvbom med skruvlåsning

Leveransinnehåll:

Hållare med Torxnyckel



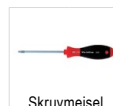
Bilden visar högerutförande



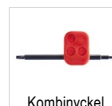
| ISO-beteckning   | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster<br>70 749 ... |     | höger<br>70 748 ... |     |
|------------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|-----------------------|-----|---------------------|-----|
|                  |              |         |           |             |          |            |                         |           | EUR<br>2A/24          |     | EUR<br>2A/24        |     |
| A16M SVQC R/L 11 | 16           | 15,0    | 150       | 29          | 11       | 20         | 1,2                     | VC.. 1103 | 162,30                | 216 | 162,30              | 216 |
| A20Q SVQC R/L 11 | 20           | 18,5    | 180       | 32          | 13       | 25         | 1,2                     | VC.. 1103 | 187,10                | 220 | 187,10              | 220 |
| A25R SVQC R/L 11 | 25           | 23,0    | 200       | 36          | 17       | 32         | 1,2                     | VC.. 1103 | 229,20                | 225 | 229,20              | 225 |
| A32S SVQC R/L 16 | 32           | 30,0    | 250       | 50          | 22       | 40         | 3,2                     | VC.. 1604 | 275,00                | 232 | 275,00              | 232 |
| A40T SVQC R/L 16 | 40           | 38,0    | 300       | 60          | 27       | 50         | 3,2                     | VC.. 1604 | 319,10                | 240 | 319,10              | 240 |

Reservdelar  
för artikel-nr.

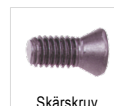
|                         | 80 950 ...    | 70 950 ...    | 70 950 ...     | 70 950 ...    | 70 950 ...   |
|-------------------------|---------------|---------------|----------------|---------------|--------------|
| 70 748 216 / 70 749 216 | EUR 10,05 110 | EUR 2A/28     | EUR 2,99 13800 | EUR 2A/28     | EUR 2A/28    |
| 70 748 220 / 70 749 220 | EUR 10,05 110 |               | EUR 2,99 13800 |               |              |
| 70 748 225 / 70 749 225 | EUR 10,05 110 |               | EUR 2,99 13800 |               |              |
| 70 748 232 / 70 749 232 |               | EUR 10,66 398 | EUR 4,14 113   | EUR 12,97 107 | EUR 5,98 171 |
| 70 748 240 / 70 749 240 |               | EUR 10,66 398 | EUR 4,14 113   | EUR 12,97 107 | EUR 5,98 171 |



Skruvmejsel



Kombinyckel



Skärskruv

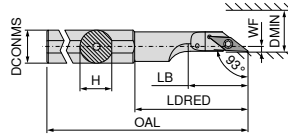


HM underläggs-  
platta V



Gänghylsa

## MaxiLock-S – SVJC 93° – Svarvbom med skruvlåsning



| ISO-beteckning | DCONMS<br>mm | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |     |
|----------------|--------------|---------|-----------|-------------|----------|------------|-------------------------|-----------|------------|-----|
|                |              |         |           |             |          |            |                         |           | 70 727 ... |     |
| A16M SVJC L 11 | 16           | 15      | 150       | 50,0        | 2        | 22         | 1,2                     | VC.. 1103 | EUR<br>2A  |     |
| A20M SVJC L 11 | 20           | 19      | 150       | 55,5        | 2        | 25         | 1,2                     | VC.. 1103 | 144,50     | 216 |
| A25M SVJC L 16 | 25           | 24      | 150       | 58,0        | 5        | 28         | 3,2                     | VC.. 1604 | 144,50     | 225 |

Reservdelar  
för artikel-nr.

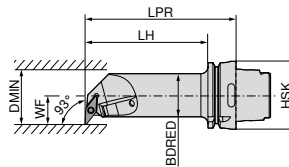
70 727 216 / 70 726 216  
70 727 220 / 70 726 220  
70 727 225 / 70 726 225

|                                                                                                    |            |     |                                                                                                  |              |       |
|----------------------------------------------------------------------------------------------------|------------|-----|--------------------------------------------------------------------------------------------------|--------------|-------|
| <br>Skruvmejsel | 80 950 ... |     | <br>Skärskruv | 70 950 ...   |       |
|                                                                                                    | EUR<br>Y7  |     |                                                                                                  | EUR<br>2A/28 |       |
|                                                                                                    | 10,05      | 110 |                                                                                                  | 2,99         | 13800 |
|                                                                                                    | 10,05      | 110 |                                                                                                  | 2,99         | 13800 |
|                                                                                                    | 11,96      | 113 |                                                                                                  | 4,46         | 174   |

## MaxiLock-S – SVUC 93° – Hållare med skruvlåsning

## Leveransinnehåll:

Hållare med Torxnyckel



Bilden visar högerutförande



| ISO-beteckning          | Infästning | LPR<br>mm | LH<br>mm | BDRED<br>mm | WF<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster      |     | höger        |     |
|-------------------------|------------|-----------|----------|-------------|----------|------------|-------------------------|-----------|--------------|-----|--------------|-----|
|                         |            |           |          |             |          |            |                         |           | 74 568 ...   |     | 74 567 ...   |     |
| HSK T63 40L SVUC R/L 16 | HSK-T 63   | 140       | 114      | 40          | 27       | 50         | 3,2                     | VC.. 1604 | EUR<br>2D/80 |     | EUR<br>2D/80 |     |
|                         |            |           |          |             |          |            |                         |           | 458,90       | 516 | 458,90       | 516 |

|                                                                                                    |              |     |                                                                                                   |              |     |                                                                                                                 |              |     |                                                                                                    |              |     |
|----------------------------------------------------------------------------------------------------|--------------|-----|---------------------------------------------------------------------------------------------------|--------------|-----|-----------------------------------------------------------------------------------------------------------------|--------------|-----|----------------------------------------------------------------------------------------------------|--------------|-----|
| <br>Kombinyckel | 70 950 ...   |     | <br>Skärskruv | 70 950 ...   |     | <br>HM underläggs-platta V | 70 950 ...   |     | <br>Gänghylsa | 70 950 ...   |     |
|                                                                                                    | EUR<br>2A/28 |     |                                                                                                   | EUR<br>2A/28 |     |                                                                                                                 | EUR<br>2A/28 |     |                                                                                                    | EUR<br>2A/28 |     |
|                                                                                                    | 10,66        | 398 |                                                                                                   | 4,14         | 113 |                                                                                                                 | 12,97        | 107 |                                                                                                    | 5,98         | 171 |

Reservdelar  
för artikel-nr.

74 567 516 / 74 568 516

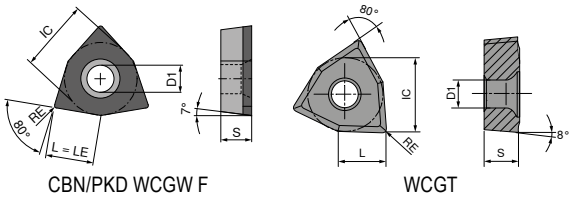
T15/SW

M3,5x11

M3,5

WCGT / WCGW

| Beteckning  | L<br>mm | S<br>mm | D1<br>mm | IC<br>mm |
|-------------|---------|---------|----------|----------|
| WCGW 0201.. | 2,70    | 1,58    | 2,3      | 3,97     |
| WCGT 0201.. | 2,71    | 1,59    | 2,1      | 3,97     |



WCGT

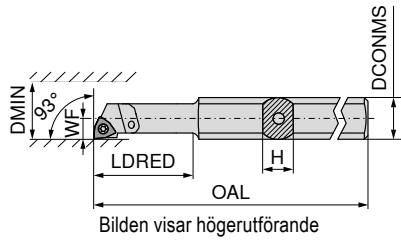
|          |          | -SF<br>TCM10   |     | -SF<br>CTPP430 |     | -SF<br>H216T |     |
|----------|----------|----------------|-----|----------------|-----|--------------|-----|
|          |          |                |     |                |     |              |     |
|          |          |                |     |                |     |              |     |
|          |          | F              |     | F              |     | F            |     |
|          |          | CERMET<br>WCGT |     | WCGT           |     | WCGT         |     |
|          |          | 70 287 ...     |     | 70 287 ...     |     | 70 287 ...   |     |
|          |          | EUR<br>1A/78   |     | EUR<br>1A/08   |     | EUR<br>1A/08 |     |
| ISO      | RE<br>mm | 21,33          | 900 | 22,95          | 450 | 17,54        | 600 |
| 020102EN | 0,2      | 21,33          | 902 | 22,95          | 452 | 17,54        | 602 |
| 020104EN | 0,4      |                |     |                |     |              |     |
| P        |          |                | ●   |                | ●   |              |     |
| M        |          |                | ○   |                | ●   |              |     |
| K        |          |                | ○   |                | ○   |              | ○   |
| N        |          |                |     |                | ○   |              | ●   |
| S        |          |                |     |                | ○   |              |     |
| H        |          |                |     |                |     |              |     |
| O        |          |                |     |                |     |              | ○   |

WCGW

▲ TCE(NOI) = utförande och antal bestyckade skäreppgar

|          |          |              |          | CTDPD20         |     |
|----------|----------|--------------|----------|-----------------|-----|
|          |          |              |          |                 |     |
|          |          | F            |          | DIAMOND<br>WCGW |     |
|          |          |              |          | 71 154 ...      |     |
|          |          |              |          | EUR<br>Y0       |     |
| ISO      | RE<br>mm | TCE<br>(NOI) | LE<br>mm | 161,80          | 100 |
| 020102FN | 0,2      | F            | 2,7      | 161,80          | 102 |
| 020104FN | 0,4      | F            | 2,7      |                 |     |
| P        |          |              |          |                 |     |
| M        |          |              |          |                 |     |
| K        |          |              |          |                 |     |
| N        |          |              |          |                 | ●   |
| S        |          |              |          |                 |     |
| H        |          |              |          |                 |     |
| O        |          |              |          |                 | ●   |

## MaxiLock-S – SWUC 93° – Svarvbom med skruvlåsning



| ISO-beteckning     | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DCONMS<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär    |            |            |
|--------------------|---------|-----------|-------------|----------|--------------|------------|-------------------------|-------------|------------|------------|
| A0508H SWUC R/L 02 | 7       | 100       | 24          | 2,9      | 8            | 5,8        | 0,4                     | WC.. 0201.. | 70 731 ... | 70 730 ... |
| A0608H SWUC R/L 02 | 7       | 100       | 24          | 3,9      | 8            | 7,8        | 0,4                     | WC.. 0201.. | EUR 2A     | EUR 2A     |
|                    |         |           |             |          |              |            |                         |             | 178,40 005 | 178,40 005 |
|                    |         |           |             |          |              |            |                         |             | 178,40 006 | 178,40 006 |

Reservdelar  
för artikel-nr.

|                         |     |           |     |          |          |     |
|-------------------------|-----|-----------|-----|----------|----------|-----|
| 70 731 005 / 70 730 005 | T06 | EUR 10,87 | 108 | M1,8x3,4 | EUR 4,75 | 334 |
| 70 731 006 / 70 730 006 | T06 | EUR 10,87 | 108 | M1,8x3,4 | EUR 4,75 | 334 |



Skruvmejsel



Skärskruv

80 950 ...

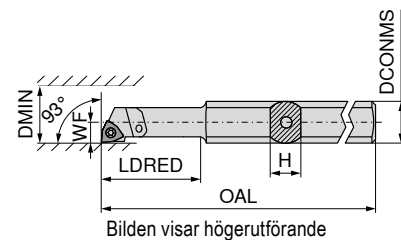
EUR Y7

70 950 ...

EUR 2A/28

## MaxiLock-S – SWUC 93° – Svarvbom med skruvlåsning

▲ med Hårdmetallkärna

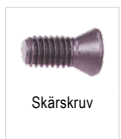


| ISO-beteckning       | H<br>mm | OAL<br>mm | LDRED<br>mm | WF<br>mm | DCONMS<br>mm | DMIN<br>mm | Åtdragningsmoment<br>Nm | Vändskär    |            |            |
|----------------------|---------|-----------|-------------|----------|--------------|------------|-------------------------|-------------|------------|------------|
| E-A0508H SWUC R/L 02 | 7       | 100       | 24          | 2,9      | 8            | 5,8        | 0,4                     | WC.. 0201.. | 70 743 ... | 70 742 ... |
| E-A0608H SWUC R/L 02 | 7       | 100       | 24          | 3,9      | 8            | 7,8        | 0,4                     | WC.. 0201.. | EUR 2A     | EUR 2A     |
| SET                  |         |           |             |          |              |            | 0,4                     | WC.. 0201.. | 198,70 005 | 198,70 005 |
|                      |         |           |             |          |              |            |                         |             | 198,70 006 | 198,70 006 |
|                      |         |           |             |          |              |            |                         |             | 394,80 999 | 394,80 999 |

1 Set innehåller svarvbom 70 743 005 och 70 743 006 eller 70 742 005 och 70 742 006.



Skruvmejsel



Skärskruv

80 950 ...

EUR Y7

70 950 ...

EUR 2A/28

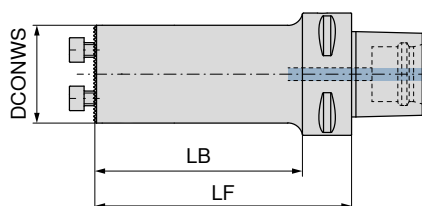
Reservdelar  
för artikel-nr.

|                         |     |           |     |          |          |     |
|-------------------------|-----|-----------|-----|----------|----------|-----|
| 70 743 005 / 70 742 005 | T06 | EUR 10,87 | 108 | M1,8x3,4 | EUR 4,75 | 334 |
| 70 743 006 / 70 742 006 | T06 | EUR 10,87 | 108 | M1,8x3,4 | EUR 4,75 | 334 |

# MaxiChange – Grundhållare för system med utbytbara huvuden

## Leveransinnehåll:

Inklusive spännskravar



NEW

84 192 ...

EUR  
Y8

| Infästning | LF<br>mm | LB<br>mm | DCONWS<br>mm |        |       |
|------------|----------|----------|--------------|--------|-------|
| PSC 40     | 40       | 20       | 16           | 321,30 | 01695 |
| PSC 40     | 50       | 30       | 20           | 331,80 | 02095 |
| PSC 40     | 55       | 35       | 25           | 323,50 | 02595 |
| PSC 40     | 75       | 55       | 32           | 323,50 | 03295 |
| PSC 40     | 80       |          | 40           | 323,50 | 04095 |
| PSC 50     | 40       | 20       | 16           | 361,80 | 01694 |
| PSC 50     | 50       | 30       | 20           | 361,80 | 02094 |
| PSC 50     | 55       | 35       | 25           | 363,90 | 02594 |
| PSC 50     | 75       | 55       | 32           | 363,90 | 03294 |
| PSC 50     | 100      | 80       | 40           | 363,90 | 04094 |
| PSC 63     | 40       | 18       | 16           | 394,20 | 01693 |
| PSC 63     | 50       | 28       | 20           | 394,20 | 02093 |
| PSC 63     | 65       | 43       | 25           | 397,00 | 02593 |
| PSC 63     | 90       | 68       | 32           | 397,00 | 03293 |
| PSC 63     | 125      | 103      | 32           | 397,00 | 13293 |
| PSC 63     | 100      | 78       | 40           | 397,00 | 04093 |
| PSC 63     | 140      | 118      | 40           | 397,00 | 14093 |



Låsskruv

84 950 ...

EUR  
Y8

## Reservdelar för artikel-nr.

|              |             |      |       |
|--------------|-------------|------|-------|
| 84 192 02595 | M4X12 (SW3) | 2,14 | 30000 |
| 84 192 03295 | M5X14 (SW4) | 2,14 | 29900 |
| 84 192 04095 | M6X16 (SW5) | 2,14 | 29800 |
| 84 192 02594 | M4X12 (SW3) | 2,14 | 30000 |
| 84 192 03294 | M5X14 (SW4) | 2,14 | 29900 |
| 84 192 04094 | M6X16 (SW5) | 2,14 | 29800 |
| 84 192 02593 | M4X12 (SW3) | 2,14 | 30000 |
| 84 192 03293 | M5X14 (SW4) | 2,14 | 29900 |
| 84 192 04093 | M6X16 (SW5) | 2,14 | 29800 |
| 84 192 13293 | M5X14 (SW4) | 2,14 | 29900 |
| 84 192 14093 | M6X16 (SW5) | 2,14 | 29800 |

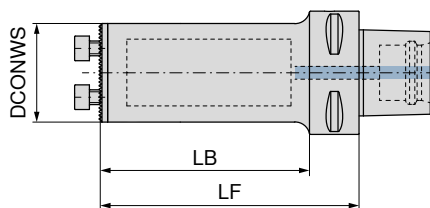


**MaxiChange** – Grundhållare för system med utbytbara huvuden – vibrationsdämpad

▲ Heavy metal core reduces vibrations

**Leveransinnehåll:**

Inklusive spännskruvar



| Infästning | LF<br>mm | LB<br>mm | DCONWS<br>mm |
|------------|----------|----------|--------------|
| PSC 63     | 115      | 93       | 25           |
| PSC 63     | 150      | 128      | 32           |
| PSC 63     | 185      | 163      | 40           |

**84 195 ...**EUR  
Y8

|          |       |
|----------|-------|
| 1.117,00 | 02593 |
| 1.235,00 | 03293 |
| 1.353,00 | 04093 |



Låsskruv

**84 950 ...**EUR  
Y8

|      |       |
|------|-------|
| 2,14 | 30000 |
| 2,14 | 29900 |
| 2,14 | 29800 |

**Reservdelar  
för artikel-nr.**

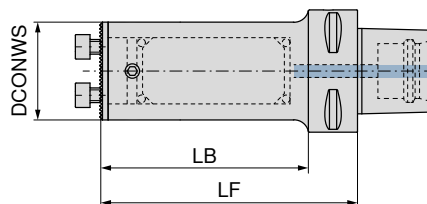
|              |
|--------------|
| 84 195 02593 |
| 84 195 03293 |
| 84 195 04093 |

# MaxiChange – Grundhållare för borrar med utbytbart huvud – aktivt vibrationsdämpad

- ▲ Reducering av svängningarna genom monterade aktiva dämpare
- ▲ Förbättrad ytkvalitet och spånutförelse

## Leveransinnehåll:

Inklusive spännskravar



NEW

84 198 ...

| Infästning | LF<br>mm | LB<br>mm | DCONWS<br>mm | EUR<br>Y8 |       |
|------------|----------|----------|--------------|-----------|-------|
| PSC 40     | 88       | 68       | 16           | 1.532,00  | 31695 |
| PSC 40     | 107      | 87       | 20           | 1.121,00  | 32095 |
| PSC 40     | 132      | 112      | 25           | 1.093,00  | 42595 |
| PSC 40     | 154      | 134      | 32           | 1.301,00  | 43295 |
| PSC 40     | 173      |          | 40           | 1.395,00  | 44095 |
| PSC 50     | 85       | 65       | 16           | 1.228,00  | 31694 |
| PSC 50     | 109      | 89       | 20           | 1.205,00  | 32094 |
| PSC 50     | 133      | 113      | 25           | 1.215,00  | 32594 |
| PSC 50     | 180      | 160      | 25           | 1.821,00  | 42594 |
| PSC 50     | 154      | 134      | 32           | 1.314,00  | 33294 |
| PSC 50     | 224      | 204      | 32           | 1.380,00  | 43294 |
| PSC 50     | 194      | 174      | 40           | 1.580,00  | 34094 |
| PSC 50     | 288      | 268      | 40           | 2.631,00  | 44094 |
| PSC 63     | 90       | 68       | 16           | 1.571,00  | 31693 |
| PSC 63     | 110      | 88       | 20           | 1.547,00  | 32093 |
| PSC 63     | 132      | 110      | 25           | 1.442,00  | 32593 |
| PSC 63     | 180      | 158      | 25           | 2.022,00  | 42593 |
| PSC 63     | 230      | 208      | 25           | 2.865,00  | 52593 |
| PSC 63     | 159      | 137      | 32           | 1.636,00  | 33293 |
| PSC 63     | 224      | 202      | 32           | 2.291,00  | 43293 |
| PSC 63     | 288      | 266      | 32           | 3.250,00  | 53293 |
| PSC 63     | 198      | 176      | 40           | 1.790,00  | 34093 |
| PSC 63     | 288      | 266      | 40           | 2.631,00  | 44093 |
| PSC 63     | 368      | 346      | 40           | 3.440,00  | 54093 |



Låsskruv

84 950 ...

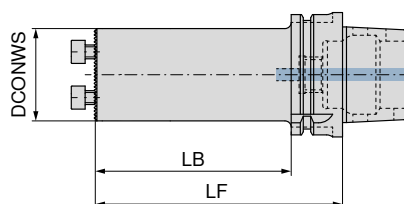
## Reservdelar för artikel-nr.

| Reservdelar<br>för artikel-nr. | EUR<br>Y8 |       |
|--------------------------------|-----------|-------|
| 84 198 42595                   | 2,14      | 30000 |
| 84 198 43295                   | 2,14      | 29900 |
| 84 198 44095                   | 2,14      | 29800 |
| 84 198 32594                   | 2,14      | 30000 |
| 84 198 33294                   | 2,14      | 29900 |
| 84 198 42594                   | 2,14      | 30000 |
| 84 198 34094                   | 2,14      | 29800 |
| 84 198 43294                   | 2,14      | 29900 |
| 84 198 44094                   | 2,14      | 29800 |
| 84 198 32593                   | 2,14      | 30000 |
| 84 198 33293                   | 2,14      | 29900 |
| 84 198 42593                   | 2,14      | 30000 |
| 84 198 34093                   | 2,14      | 29800 |
| 84 198 43293                   | 2,14      | 29900 |
| 84 198 52593                   | 2,14      | 30000 |
| 84 198 53293                   | 2,14      | 29900 |
| 84 198 44093                   | 2,14      | 29800 |
| 84 198 54093                   | 2,14      | 29800 |

# MaxiChange – Grundhållare för system med utbytbara huvuden

## Leveransinnehåll:

Inklusive spännskruvar



**NEW**

**84 193 ...**

| Infästning | LF<br>mm | LB<br>mm | DCONWS<br>mm |  |  |
|------------|----------|----------|--------------|--|--|
| HSK-T 40   | 55       | 35       | 25           |  |  |
| HSK-T 40   | 75       | 55       | 25           |  |  |
| HSK-T 40   | 80       | 60       | 32           |  |  |
| HSK-T 40   | 80       |          | 40           |  |  |
| HSK-T 63   | 56       | 30       | 16           |  |  |
| HSK-T 63   | 80       | 54       | 20           |  |  |
| HSK-T 63   | 80       | 44       | 25           |  |  |
| HSK-T 63   | 90       | 64       | 32           |  |  |
| HSK-T 63   | 100      | 74       | 40           |  |  |
| HSK-T 63   | 125      | 99       | 32           |  |  |
| HSK-T 63   | 140      | 114      | 40           |  |  |
| HSK-T 100  | 140      | 111      | 40           |  |  |

EUR

Y8

323,50 02539

323,50 12539

323,50 03239

323,50 04039

474,50 01637

533,90 02037

397,00 02537

397,00 03237

397,00 04037

397,00 13237

397,00 14037

523,90 04035



Låsskruv

**84 950 ...**

## Reservdelar för artikel-nr.

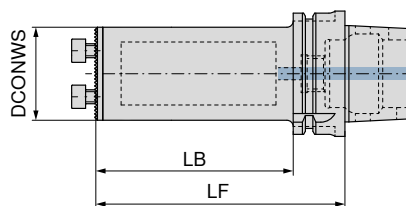
|              |             | EUR  |       |
|--------------|-------------|------|-------|
|              |             | Y8   |       |
| 84 193 02539 | M4X12 (SW3) | 2,14 | 30000 |
| 84 193 12539 | M4X12 (SW3) | 2,14 | 30000 |
| 84 193 03239 | M5X14 (SW4) | 2,14 | 29900 |
| 84 193 04039 | M6X16 (SW5) | 2,14 | 29800 |
| 84 193 02537 | M4X12 (SW3) | 2,14 | 30000 |
| 84 193 03237 | M5X14 (SW4) | 2,14 | 29900 |
| 84 193 04037 | M6X16 (SW5) | 2,14 | 29800 |
| 84 193 13237 | M5X14 (SW4) | 2,14 | 29900 |
| 84 193 14037 | M6X16 (SW5) | 2,14 | 29800 |
| 84 193 04035 | M6X16 (SW5) | 2,14 | 29800 |

**MaxiChange** – Grundhållare för system med utbytbara huvuden – vibrationsdämpad

▲ Heavy metal core reduces vibrations

**Leveransinnehåll:**

Inklusive spännskruvar



| Infästning | LF<br>mm | LB<br>mm | DCONWS<br>mm |
|------------|----------|----------|--------------|
| HSK-T 63   | 115      | 89       | 25           |
| HSK-T 63   | 150      | 124      | 32           |
| HSK-T 63   | 185      | 159      | 40           |

**NEW****84 195 ...**EUR  
Y8

1.117,00 02537

1.235,00 03237

1.353,00 04037



Låsskruv

**84 950 ...**EUR  
Y8

2,14 30000

2,14 30000

2,14 30000

**Reservdelar  
för artikel-nr.**

84 195 02537

84 195 03237

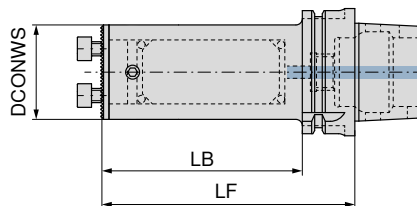
84 195 04037

# MaxiChange – Grundhållare för borrar med utbytbart huvud – aktivt vibrationsdämpad

- ▲ Reducering av svängningarna genom monterade aktiva dämpare
- ▲ Förbättrad ytkvalitet och spånutförelse

## Leveransinnehåll:

Inklusive spännskruvar



| Infästning | LF<br>mm | LB<br>mm | DCONWS<br>mm |  |
|------------|----------|----------|--------------|--|
| HSK-T 63   | 90       | 64       | 16           |  |
| HSK-T 63   | 106      | 80       | 20           |  |
| HSK-T 63   | 126      | 100      | 25           |  |
| HSK-T 63   | 151      | 125      | 25           |  |
| HSK-T 63   | 154      | 128      | 32           |  |
| HSK-T 63   | 186      | 160      | 32           |  |
| HSK-T 63   | 186      | 160      | 40           |  |
| HSK-T 63   | 226      | 200      | 40           |  |

NEW

84 198 ...

EUR  
Y8

|          |       |
|----------|-------|
| 1.571,00 | 31637 |
| 1.547,00 | 32037 |
| 1.442,00 | 32537 |
| 2.020,00 | 42537 |
| 1.634,00 | 33237 |
| 2.289,00 | 43237 |
| 1.788,00 | 34037 |
| 2.631,00 | 44037 |

## Reservdelar för artikel-nr.

|              |      |       |
|--------------|------|-------|
| 84 198 42537 | 2,14 | 30000 |
| 84 198 32537 | 2,14 | 30000 |
| 84 198 43237 | 2,14 | 29900 |
| 84 198 33237 | 2,14 | 29900 |
| 84 198 44037 | 2,14 | 29800 |
| 84 198 34037 | 2,14 | 29800 |



Låsskruv

84 950 ...

EUR  
Y8

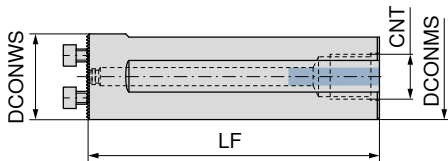
|      |       |
|------|-------|
| 2,14 | 30000 |
| 2,14 | 30000 |
| 2,14 | 29900 |
| 2,14 | 29900 |
| 2,14 | 29800 |
| 2,14 | 29800 |

# MaxiChange – Grundhållare för system med utbytbara huvuden – cylindrisk

- ▲ Anslutningsgänga för invändig kylning
- ▲ 3 spännnytor

## Leveransinnehåll:

Inklusive spännskruvar



NEW

84 194 ...

EUR  
Y8

| DCONWS<br>mm | LF<br>mm | DCONMS<br>mm | CNT    |
|--------------|----------|--------------|--------|
| 25           | 100      | 25           | M8 x 1 |
| 32           | 120      | 32           | M8 x 1 |
| 40           | 120      | 40           | M8 x 1 |
| 25           | 200      | 25           | 1/4    |
| 32           | 218      | 32           | 3/8    |
| 40           | 283      | 40           | 1/2    |

|        |       |
|--------|-------|
| 224,90 | 12599 |
| 224,90 | 13299 |
| 224,90 | 14099 |
| 313,60 | 02599 |
| 333,70 | 03299 |
| 407,40 | 04099 |



Låsskruv

84 950 ...

EUR  
Y8

## Reservdelar för artikel-nr.

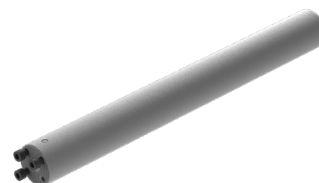
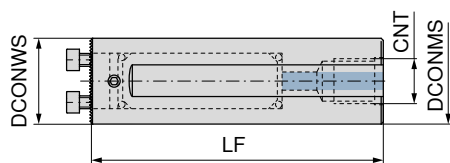
|              |             |      |       |
|--------------|-------------|------|-------|
| 84 194 02599 | M4X12 (SW3) | 2,14 | 30000 |
| 84 194 03299 | M5X14 (SW4) | 2,14 | 29900 |
| 84 194 04099 | M6X16 (SW5) | 2,14 | 29800 |

# MaxiChange – Grundhållare för borrar med utbytbart huvud – aktivt vibrationsdämpad

- ▲ Reducering av svängningarna genom monterade aktiva dämpare
- ▲ Förbättrad ytkvalitet och spånbortförel

## Leveransinnehåll:

Inklusive spännskruvar



| DCONWS<br>mm | LF<br>mm | DCONMS<br>mm | CNT |
|--------------|----------|--------------|-----|
| 16           | 170      | 16           | 1/4 |
| 20           | 200      | 20           | 1/4 |
| 25           | 255      | 25           | 1/4 |
| 32           | 320      | 32           | 1/2 |
| 40           | 408      | 40           | 1/2 |

NEW

84 198 ...

EUR  
Y8

|          |       |
|----------|-------|
| 1.017,00 | 31699 |
| 1.190,00 | 32099 |
| 1.245,00 | 32599 |
| 1.272,00 | 33299 |
| 1.797,00 | 34099 |

## Reservdelar för artikel-nr.

|              |
|--------------|
| 84 198 31699 |
| 84 198 32099 |
| 84 198 32599 |
| 84 198 33299 |
| 84 198 34099 |



Låsskruv

84 950 ...

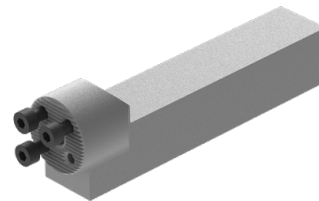
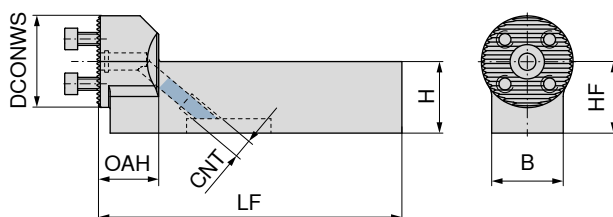
EUR  
Y8

|      |       |
|------|-------|
| 4,35 | 44800 |
| 9,26 | 44900 |
| 2,14 | 30000 |
| 2,14 | 29900 |
| 2,14 | 29800 |

## MaxiChange – Grundhållare 0° för system med utbytbart huvud

## Leveransinnehåll:

Inklusive spännskruvar



NEW

84 185 ...

EUR

Y8

224,90 02500

224,90 03200

224,90 13200

224,90 14000

| DCONWS<br>mm | H<br>mm | B<br>mm | HF<br>mm | OAH<br>mm | LF<br>mm | CNT  |
|--------------|---------|---------|----------|-----------|----------|------|
| 25           | 20      | 20      | 20       | 21        | 106      | M8x1 |
| 32           | 20      | 20      | 20       | 21        | 106      | M8x1 |
| 32           | 25      | 25      | 25       | 21        | 106      | M8x1 |
| 40           | 25      | 25      | 25       | 21        | 106      | M8x1 |



Låsskruv

84 950 ...

EUR

Y8

2,14 30000

2,14 29900

2,14 29900

2,14 29800

Reservdelar  
för artikel-nr.

84 185 02500

84 185 03200

84 185 13200

84 185 14000



→ Kapitel 16 Verktgshållare och tillbehör

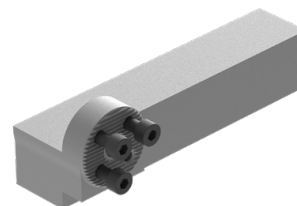
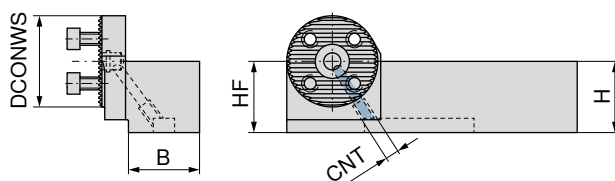
Här hittar du lämpliga basadaptar.



# MaxiChange – Grundhållare 90° för system med utbytbart huvud

## Leveransinnehåll:

Inklusive spännskruvar



| DCONWS<br>mm | H<br>mm | B<br>mm | HF<br>mm | CNT  |  |
|--------------|---------|---------|----------|------|--|
| 25           | 20      | 20      | 20       | M8x1 |  |
| 32           | 20      | 20      | 20       | M8x1 |  |
| 32           | 25      | 25      | 25       | M8x1 |  |
| 40           | 25      | 25      | 25       | M8x1 |  |

NEW

84 184 ...

EUR

Y8

224,90 02500

224,90 03200

224,90 13200

224,90 14000

## Reservdelar för artikel-nr.

|              |      |       |
|--------------|------|-------|
| 84 184 02500 | 2,14 | 30000 |
| 84 184 03200 | 2,14 | 30000 |
| 84 184 13200 | 2,14 | 30000 |
| 84 184 14000 | 2,14 | 29800 |



Lässkruv

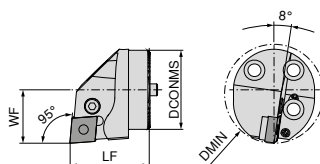
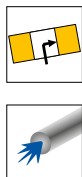
84 950 ...

EUR

Y8

→ Kapitel 16 Verkttygshållare och tillbehör  
Här hittar du lämpliga basadaptarar.

## MaxiChange-N – Vändskärshuvud PCLN 95°



Bilden visar högerutförande

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 25           | 35       | 32         | 17       | 5                       | CN.. 1204 |
| 32           | 35       | 40         | 22       | 5                       | CN.. 1204 |
| 40           | 40       | 50         | 27       | 5                       | CN.. 1204 |

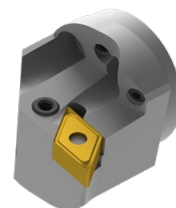
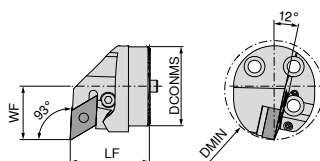
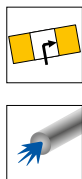
| vänster      | höger        |
|--------------|--------------|
| 84 159 ...   | 84 160 ...   |
| EUR Y8       | EUR Y8       |
| 245,90 02500 | 245,90 02500 |
| 253,00 03200 | 253,00 03200 |
| 256,50 04000 | 256,50 04000 |

Reservdelar  
för artikel-nr.

|                             |            |              |            |             |             |
|-----------------------------|------------|--------------|------------|-------------|-------------|
| 84 160 02500 / 84 159 02500 | 1,42 29200 | M8X1/L17 SW3 | 5,58 28700 | 16,53 29000 | 16,43 27800 |
| 84 160 03200 / 84 159 03200 | 1,42 29200 | M8X1/L17 SW3 | 5,58 28700 | 16,53 29000 | 16,43 27800 |
| 84 160 04000 / 84 159 04000 | 1,42 29200 | M8X1/L17 SW3 | 5,58 28700 | 16,53 29000 | 16,43 27800 |

| Rörstift   | Hävarmsskruv | Hävarm      | HM-<br>underläggsplatta-C |
|------------|--------------|-------------|---------------------------|
| 84 950 ... | 84 950 ...   | 84 950 ...  | 84 950 ...                |
| EUR Y8     | EUR Y8       | EUR Y8      | EUR Y8                    |
| 1,42 29200 | 5,58 28700   | 16,53 29000 | 16,43 27800               |

## MaxiChange-N – Vändskärshuvud PDUN 93°



Bilden visar högerutförande

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär         |
|--------------|----------|------------|----------|-------------------------|------------------|
| 25           | 35       | 32         | 17       | 5                       | DN.. 1104        |
| 32           | 35       | 40         | 22       | 5                       | DN.. 1104        |
| 32           | 35       | 40         | 22       | 5                       | DN.. 1504 / 1506 |
| 40           | 40       | 50         | 27       | 5                       | DN.. 1104        |
| 40           | 40       | 50         | 27       | 5                       | DN.. 1504 / 1506 |

| vänster      | höger        |
|--------------|--------------|
| 84 161 ...   | 84 162 ...   |
| EUR Y8       | EUR Y8       |
| 245,90 02500 | 245,90 02500 |
| 253,00 03200 | 253,00 03200 |
| 253,00 13200 | 253,00 13200 |
| 256,50 04000 | 256,50 04000 |
| 256,50 14000 | 256,50 14000 |

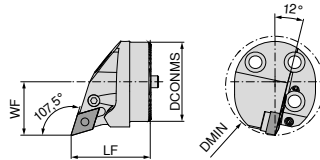
 Vid användning av DN.. För 1504 skär använd underläggsplatta artikelnr **84 950 28200**.

Reservdelar  
för artikel-nr.

|                             |            |               |            |             |             |
|-----------------------------|------------|---------------|------------|-------------|-------------|
| 84 162 02500 / 84 161 02500 | 1,42 29300 | M6/ L14 SW2,5 | 5,58 28800 | 18,89 29100 | 30,22 28100 |
| 84 162 03200 / 84 161 03200 | 1,42 29300 | M6/ L14 SW2,5 | 5,58 28800 | 18,89 29100 | 30,22 28100 |
| 84 162 13200 / 84 161 13200 | 1,42 29200 | M8X1/L17 SW3  | 5,58 28700 | 19,24 28900 | 30,22 27900 |
| 84 162 04000 / 84 161 04000 | 1,42 29300 | M6/ L14 SW2,5 | 5,58 28800 | 18,89 29100 | 30,22 28100 |
| 84 162 14000 / 84 161 14000 | 1,42 29200 | M8X1/L17 SW3  | 5,58 28700 | 19,24 28900 | 30,22 27900 |

| Rörstift   | Hävarmsskruv | Hävarm      | HM underläggs-<br>platta D |
|------------|--------------|-------------|----------------------------|
| 84 950 ... | 84 950 ...   | 84 950 ...  | 84 950 ...                 |
| EUR Y8     | EUR Y8       | EUR Y8      | EUR Y8                     |
| 1,42 29300 | 5,58 28800   | 18,89 29100 | 30,22 28100                |

## MaxiChange-N – Vändskärshuvud PDQN 107,5°



Bilden visar högerutförande



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |       | höger      |       |
|--------------|----------|------------|----------|-------------------------|-----------|------------|-------|------------|-------|
|              |          |            |          |                         |           | 84 163 ... |       | 84 164 ... |       |
|              |          |            |          |                         |           | EUR        |       | EUR        |       |
|              |          |            |          |                         |           | Y8         |       | Y8         |       |
| 25           | 35       | 32         | 17       | 5                       | DN.. 1104 | 245,90     | 02500 | 245,90     | 02500 |
| 32           | 35       | 40         | 22       | 5                       | DN.. 1104 | 253,00     | 03200 | 253,00     | 03200 |
| 40           | 40       | 50         | 27       | 5                       | DN.. 1104 | 256,50     | 04000 | 256,50     | 04000 |

Reservdelar  
för artikel-nr.

|                             |      |       |               |      |       |       |       |       |       |
|-----------------------------|------|-------|---------------|------|-------|-------|-------|-------|-------|
| 84 163 02500 / 84 164 02500 | 1,42 | 29300 | M6/ L14 SW2,5 | 5,58 | 28800 | 18,89 | 29100 | 30,22 | 28100 |
| 84 163 03200 / 84 164 03200 | 1,42 | 29300 | M6/ L14 SW2,5 | 5,58 | 28800 | 18,89 | 29100 | 30,22 | 28100 |
| 84 163 04000 / 84 164 04000 | 1,42 | 29300 | M6/ L14 SW2,5 | 5,58 | 28800 | 18,89 | 29100 | 30,22 | 28100 |



Rörstift

84 950 ...

EUR  
Y8

Hävarmsskruv

84 950 ...

EUR  
Y8

Hävarm

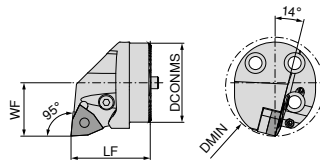
84 950 ...

EUR  
Y8HM-underläggs-  
platta D

84 950 ...

EUR  
Y8

## MaxiChange-N – Vändskärshuvud PWLN 95°



Bilden visar högerutförande



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  | vänster    |       | höger      |       |
|--------------|----------|------------|----------|-------------------------|-----------|------------|-------|------------|-------|
|              |          |            |          |                         |           | 84 165 ... |       | 84 166 ... |       |
|              |          |            |          |                         |           | EUR        |       | EUR        |       |
|              |          |            |          |                         |           | Y8         |       | Y8         |       |
| 32           | 35       | 40         | 22       | 5                       | WN.. 0804 | 253,00     | 03200 | 253,00     | 03200 |
| 40           | 40       | 50         | 27       | 5                       | WN.. 0804 | 256,50     | 04000 | 256,50     | 04000 |

Reservdelar  
för artikel-nr.

|                             |      |       |              |      |       |       |       |       |       |
|-----------------------------|------|-------|--------------|------|-------|-------|-------|-------|-------|
| 84 166 03200 / 84 165 03200 | 1,42 | 29200 | M8X1/L17 SW3 | 5,58 | 28700 | 19,24 | 28900 | 30,22 | 27700 |
| 84 166 04000 / 84 165 04000 | 1,42 | 29200 | M8X1/L17 SW3 | 5,58 | 28700 | 19,24 | 28900 | 30,22 | 27700 |



Rörstift

84 950 ...

EUR  
Y8

Hävarmsskruv

84 950 ...

EUR  
Y8

Hävarm

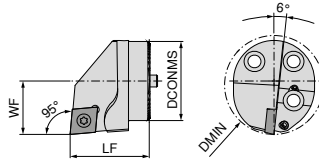
84 950 ...

EUR  
Y8HM-underläggs-  
platta W

84 950 ...

EUR  
Y8

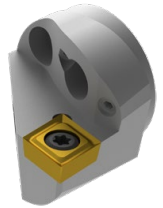
## MaxiChange-S – SCLC 95° – utbytbart skärhuvud



Bilden visar högerutförande

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 16           | 20       | 20         | 11       | 0,9                     | CC.. 0602 |
| 20           | 20       | 25         | 13       | 3                       | CC.. 09T3 |
| 25           | 35       | 32         | 17       | 5                       | CC.. 1204 |
| 32           | 35       | 40         | 22       | 5                       | CC.. 1204 |
| 40           | 40       | 50         | 27       | 5                       | CC.. 1204 |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 84 147 ...     | 84 148 ...   |
| EUR<br>Y8      | EUR<br>Y8    |
| 199,70 01600   | 199,70 01600 |
| 216,40 02000   | 199,70 02000 |
| 200,90 02500   | 200,90 02500 |
| 204,60 03200   | 204,60 03200 |
| 207,90 04000   | 207,90 04000 |

Reservdelar  
för artikel-nr.

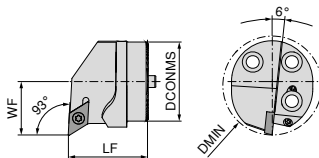
84 148 02500 / 84 147 02500  
84 148 03200 / 84 147 03200  
84 148 04000 / 84 147 04000



Skärskruv

| 84 950 ... |
|------------|
| EUR<br>Y8  |
| 5,93 27500 |
| 5,93 27500 |
| 5,93 27500 |

## MaxiChange-S – SDUC 93° – utbytbart skärhuvud



Bilden visar högerutförande

| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 16           | 20       | 20         | 11       | 0,9                     | DC.. 0702 |
| 20           | 20       | 25         | 13       | 3                       | DC.. 11T3 |
| 25           | 35       | 32         | 17       | 3                       | DC.. 11T3 |
| 32           | 35       | 40         | 22       | 3                       | DC.. 11T3 |
| 40           | 40       | 50         | 27       | 3                       | DC.. 11T3 |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 84 143 ...     | 84 144 ...   |
| EUR<br>Y8      | EUR<br>Y8    |
| 199,70 01600   | 199,70 01600 |
| 199,70 02000   | 199,70 02000 |
| 200,90 02500   | 200,90 02500 |
| 204,60 03200   | 204,60 03200 |
| 207,90 04000   | 207,90 04000 |

Reservdelar  
för artikel-nr.

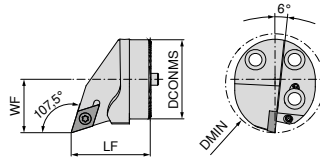
84 144 01600 / 84 143 01600  
84 144 02000 / 84 143 02000  
84 144 02500 / 84 143 02500  
84 144 03200 / 84 143 03200  
84 144 04000 / 84 143 04000



Skärskruv

| 84 950 ... |
|------------|
| EUR<br>Y8  |
| 4,13 44700 |
| 3,92 27600 |
| 3,92 27600 |
| 3,92 27600 |
| 3,92 27600 |

## MaxiChange-S – SDQC 107,5° – utbytbart skärhuvud



Bilden visar högerutförande



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 20           | 20       | 25         | 13       | 3                       | DC.. 11T3 |
| 25           | 35       | 32         | 17       | 3                       | DC.. 11T3 |
| 32           | 35       | 40         | 22       | 3                       | DC.. 11T3 |
| 40           | 40       | 50         | 27       | 3                       | DC.. 11T3 |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 84 145 ...     | 84 146 ...   |
| EUR<br>Y8      | EUR<br>Y8    |
| 199,70 02000   | 199,70 02000 |
| 200,90 02500   | 200,90 02500 |
| 204,60 03200   | 204,60 03200 |
| 207,90 04000   | 207,90 04000 |

Reservdelar  
för artikel-nr.

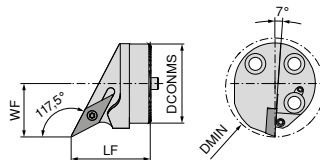
84 146 02500 / 84 145 02500  
84 146 03200 / 84 145 03200  
84 146 04000 / 84 145 04000



Skärskriv

| 84 950 ... |
|------------|
| EUR<br>Y8  |
| 3,92 27600 |
| 3,92 27600 |

## MaxiChange-S – SVPC 117,5° – utbytbart skärhuvud



Bilden visar högerutförande



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 25           | 35       | 32         | 17       | 3                       | VC.. 1103 |
| 32           | 35       | 40         | 22       | 3                       | VC.. 1604 |
| 40           | 40       | 50         | 27       | 3                       | VC.. 1604 |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 84 176 ...     | 84 176 ...   |
| EUR<br>Y8      | EUR<br>Y8    |
| 203,30 12500   | 199,70 02500 |
| 206,70 13200   | 199,70 03200 |
| 206,70 14000   | 203,30 04000 |

## för artikel-nr.

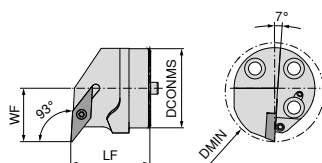
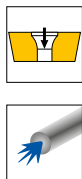
84 176 02500 / 84 176 12500  
84 176 03200 / 84 176 13200  
84 176 04000 / 84 176 14000



Skärskriv

| 84 950 ... |
|------------|
| EUR<br>Y8  |
| 3,92 27600 |
| 3,92 27600 |

## MaxiChange-S – SVUC 93° – utbytbart skärhuvud



Bilden visar högerutförande

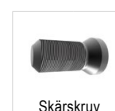


| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 20           | 20       | 25         | 13       | 3                       | VC.. 1103 |
| 25           | 35       | 32         | 17       | 3                       | VC.. 1103 |
| 32           | 35       | 40         | 22       | 3                       | VC.. 1604 |
| 40           | 40       | 50         | 27       | 3                       | VC.. 1604 |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 84 177 ...     | 84 177 ...   |
| EUR<br>Y8      | EUR<br>Y8    |
| 203,30 12000   | 199,70 02000 |
| 203,30 12500   | 199,70 02500 |
| 206,70 13200   | 199,70 03200 |
| 206,70 14000   | 199,70 04000 |

Reservdelar  
för artikel-nr.

84 177 02000 / 84 177 12000  
84 177 02500 / 84 177 12500  
84 177 03200 / 84 177 13200  
84 177 04000 / 84 177 14000

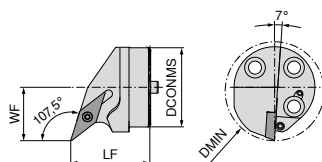
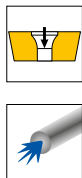


Skärskruv

84 950 ...

|            |
|------------|
| EUR<br>Y8  |
| 3,92 27600 |
| 3,92 27600 |
| 3,92 27600 |
| 3,92 27600 |

## MaxiChange-S – SVQC 107,5° – utbytbart skärhuvud



Bilden visar högerutförande

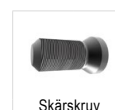


| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär  |
|--------------|----------|------------|----------|-------------------------|-----------|
| 20           | 20       | 25         | 13       | 3                       | VC.. 1103 |
| 25           | 35       | 32         | 17       | 3                       | VC.. 1103 |
| 32           | 35       | 40         | 22       | 3                       | VC.. 1604 |
| 40           | 40       | 50         | 27       | 3                       | VC.. 1604 |

| NEW<br>vänster | NEW<br>höger |
|----------------|--------------|
| 84 178 ...     | 84 178 ...   |
| EUR<br>Y8      | EUR<br>Y8    |
| 203,30 12000   | 199,70 02000 |
| 203,30 12500   | 199,70 02500 |
| 206,70 13200   | 199,70 03200 |
| 206,70 14000   | 199,70 04000 |

## för artikel-nr.

84 178 02000 / 84 178 12000  
84 178 02500 / 84 178 12500  
84 178 03200 / 84 178 13200  
84 178 04000 / 84 178 14000

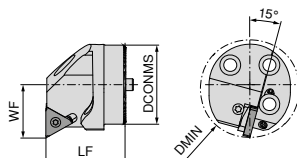


Skärskruv

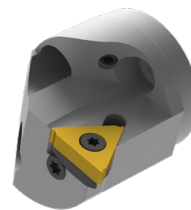
84 950 ...

|            |
|------------|
| EUR<br>Y8  |
| 3,92 27600 |
| 3,92 27600 |
| 3,92 27600 |
| 3,92 27600 |

## MaxiChange – Vändskärshuvud för invändig gänga



Bilden visar högerutförande



| DCONMS<br>mm | LF<br>mm | DMIN<br>mm | WF<br>mm | Åtdragningsmoment<br>Nm | Vändskär |
|--------------|----------|------------|----------|-------------------------|----------|
| 25           | 35       | 32         | 17       | 2                       | 16 ..    |
| 32           | 35       | 40         | 22       | 2                       | 16 ..    |
| 40           | 40       | 50         | 27       | 2                       | 16 ..    |

| vänster    |       | höger      |       |
|------------|-------|------------|-------|
| 84 167 ... |       | 84 168 ... |       |
| EUR        |       | EUR        |       |
| Y8         |       | Y8         |       |
| 266,80     | 02500 | 266,80     | 02500 |
| 278,20     | 03200 | 278,20     | 03200 |
| 292,90     | 04000 | 292,90     | 04000 |



Lämpliga plattor med invändig gänga finns i → kapitel 8 – gängsvärningsverktyg, sidan 6–30

Reservdelar  
för artikel-nr.

|              | Underlägg  |       |          | U-skruv    |       |  | Skärskruv  |       |
|--------------|------------|-------|----------|------------|-------|--|------------|-------|
|              | 84 950 ... |       |          | 84 950 ... |       |  | 84 950 ... |       |
|              | EUR        |       |          | EUR        |       |  | EUR        |       |
|              | Y8         |       |          | Y8         |       |  | Y8         |       |
| 84 168 02500 | 35,62      | 29500 | UNC5x7,3 | 7,06       | 29700 |  | 7,06       | 29400 |
| 84 167 02500 | 35,62      | 29600 | UNC5x7,3 | 7,06       | 29700 |  | 7,06       | 29400 |
| 84 168 03200 | 35,62      | 29500 | UNC5x7,3 | 7,06       | 29700 |  | 7,06       | 29400 |
| 84 167 03200 | 35,62      | 29600 | UNC5x7,3 | 7,06       | 29700 |  | 7,06       | 29400 |
| 84 168 04000 | 35,62      | 29500 | UNC5x7,3 | 7,06       | 29700 |  | 7,06       | 29400 |
| 84 167 04000 | 35,62      | 29600 | UNC5x7,3 | 7,06       | 29700 |  | 7,06       | 29400 |

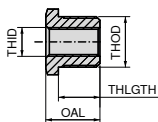
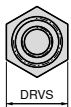
## Flexibla skärvätskeslangar

- ▲ inkl. förmonterad snabbkoppling och kopplingsstycke
- ▲ extremt flexibel och böjbar
- ▲ tryckbeständig upp till 300 bar



|                |          |           |           | 72 990 ... |       |
|----------------|----------|-----------|-----------|------------|-------|
| Beteckning     | BD<br>mm | CND<br>mm | OAL<br>mm | EUR<br>X0  |       |
| MU.KSS-DN3-150 | 6,0      | 3         | 150       | 90,58      | 11005 |
| MU.KSS-DN3-250 | 6,0      | 3         | 250       | 95,70      | 11006 |
| MU.KSS-DN5-200 | 9,5      | 5         | 200       | 103,30     | 11001 |
| MU.KSS-DN5-300 | 9,5      | 5         | 300       | 108,40     | 11002 |
| MU.KSS-DN5-400 | 9,5      | 5         | 400       | 111,00     | 11003 |
| MU.KSS-DN5-500 | 9,5      | 5         | 500       | 113,60     | 11004 |

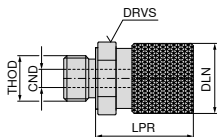
## Gängadapter



|       |       |              |            |           |  | 72 988 ... |       |
|-------|-------|--------------|------------|-----------|--|------------|-------|
| THID  | THOD  | THLGTH<br>mm | DRVS<br>mm | OAL<br>mm |  | EUR<br>X0  |       |
| G1/8" | G1/4" | 11,5         | 17         | 15,0      |  | 15,19      | 01005 |
| G1/8" | M8x1  | 11,5         | 14         | 15,0      |  | 15,19      | 01006 |
| G1/8" | M12x1 | 11,5         | 14         | 15,0      |  | 15,19      | 01007 |
| G1/8" | M14x1 | 11,5         | 17         | 15,0      |  | 15,19      | 01008 |
| M8x1  | G1/4" | 11,5         | 17         | 15,0      |  | 15,19      | 01003 |
| M8x1  | M12x1 | 11,5         | 14         | 15,0      |  | 15,19      | 01001 |
| M8x1  | M14x1 | 11,5         | 17         | 15,0      |  | 15,19      | 01002 |
| M8x1  | G1/8" | 11,5         | 14         | 23,5      |  | 15,19      | 01004 |

## Snabbkoppling

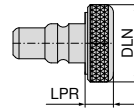
- ▲ tryckbeständig upp till minst 400 bar
- ▲ snabbt och enkelt byte av skärvätsketilldelning tack vare klick-system – utan avskruvning



|       |          |           |           |           |            | 72 993 ... |       |
|-------|----------|-----------|-----------|-----------|------------|------------|-------|
| THOD  | BD<br>mm | DLN<br>mm | LPR<br>mm | CND<br>mm | DRVS<br>mm | EUR<br>X0  |       |
| G1/8" | 16       | 15,5      | 21,5      | 4         | 14         | 33,81      | 15001 |

## Blindplugg

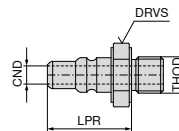
- ▲ för tillslutning av snabbkopplingen som skydd mot smuts



|            |           |           | 72 994 ... |       |
|------------|-----------|-----------|------------|-------|
| Beteckning | LPR<br>mm | DLN<br>mm | EUR<br>X0  |       |
| MU.KSVS    | 5,5       | 15,5      | 4,45       | 17001 |

## Kopplingsstycke

- ▲ tryckbeständig upp till minst 400 bar



|              |           |           |            |           | 72 992 ... |       |
|--------------|-----------|-----------|------------|-----------|------------|-------|
| Beteckning   | LPR<br>mm | CND<br>mm | DRVS<br>mm | OAL<br>mm | EUR<br>X0  |       |
| MU.KSKS-M8x1 | 18,5      | 4         | 12         | 19        | 14,66      | 13001 |

## Förslutningsskruv G1/8"

- ▲ Max. 200 bar/2900 psi
- ▲ Ingen tätningssring behövs



|            |        | 72 950 ... |     |
|------------|--------|------------|-----|
| Beteckning | THSZMS | EUR<br>X0  |     |
| VS.G1/8    | G1/8"  | 21,72      | 010 |

## Vinklad skärvätskeanslutning för fördelare

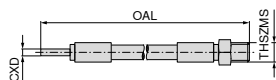


|              |       |       | 72 987 ... |       |
|--------------|-------|-------|------------|-------|
| Beteckning   | THOD  | THID  | EUR<br>X0  |       |
| MU.KS-KA-KSV | G1/8" | G1/8" | 42,78      | 18003 |



## Slang (stuts/gänga)

- ▲ Max. 200 bar/2900 psi
- ▲ Ingen tättningsring behövs



| 72 305 ...    |        |           |           |
|---------------|--------|-----------|-----------|
| Beteckning    | THSZMS | CXD<br>mm | OAL<br>mm |
| HDKS.150.M5-4 | M5     | 4         | 150       |
| HDKS.200.M5-4 | M5     | 4         | 200       |
| HDKS.300.M5-4 | M5     | 4         | 300       |
| HDKS.500.M5-4 | M5     | 4         | 500       |

72 305 ...

EUR

X0

63,83

64,48

64,00

66,82

010

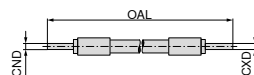
021

033

045

## Slang (stuts/stuts)

- ▲ Max. 200 bar/2900 psi



| 72 305 ...   |           |           |           |
|--------------|-----------|-----------|-----------|
| Beteckning   | CND<br>mm | CXD<br>mm | OAL<br>mm |
| HDKS.150.4-4 | 4         | 4         | 150       |
| HDKS.200.4-4 | 4         | 4         | 200       |
| HDKS.300.4-4 | 4         | 4         | 300       |
| HDKS.500.4-4 | 4         | 4         | 500       |

72 305 ...

EUR

X0

58,65

59,46

59,80

61,66

003

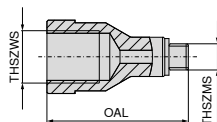
014

025

037

## Reduceringsskruvförband

- ▲ Max. 200 bar/2900 psi
- ▲ Inkl. tättningsring



| 72 301 ...      |        |        |           |
|-----------------|--------|--------|-----------|
| Beteckning      | THSZWS | THSZMS | OAL<br>mm |
| RV.100.M5-M6    | M6     | M5     | 15        |
| RV.100.M5-M8x1  | M8x1   | M5     | 23        |
| RV.100.M5-M10x1 | M10x1  | M5     | 27        |
| RV.100.M5-G1/8  | G1/8"  | M5     | 27        |

72 301 ...

EUR

X0

40,27

40,27

40,27

40,27

001

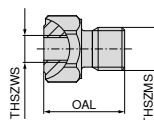
003

005

004

## Reduceringsskruvförband

- ▲ Max. 200 bar/2900 psi
- ▲ Ingen tättningsring behövs



| 72 301 ...      |        |        |           |
|-----------------|--------|--------|-----------|
| Beteckning      | THSZWS | THSZMS | OAL<br>mm |
| RV.100.M6-M5    | M5     | M6     | 18        |
| RV.100.M8x1-M5  | M5     | M8x1   | 15        |
| RV.100.M10x1-M5 | M5     | M10x1  | 15        |
| RV.100.G1/8-M5  | M5     | G1/8"  | 15        |

72 301 ...

EUR

X0

40,27

40,27

40,27

40,27

002

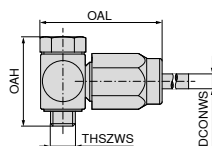
008

007

006

## Svängförskruvning

▲ Max. 200 bar/2900 psi



| 72 307 ...   |              |           |        |           |
|--------------|--------------|-----------|--------|-----------|
| Beteckning   | DCONWS<br>mm | OAH<br>mm | THSZMS | OAL<br>mm |
| KA.SV.M5-4   | 4            | 21        | M5     | 28        |
| KA.SV.G1/8-4 | 4            | 30        | G1/8"  | 37        |

EUR  
X0

135,10

129,40

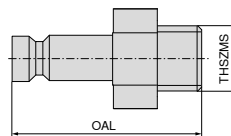
017

012

## Snabbanslutning (kontakt)

▲ Max. 200 bar/2900 psi

▲ Ingen tätningring behövs



| 72 320 ... |        |           |
|------------|--------|-----------|
| Beteckning | THSZMS | OAL<br>mm |
| SAG.M5     | M5     | 20        |

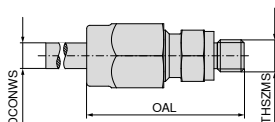
EUR  
X0

60,44

001

## Rak förskruvning

▲ Max. 200 bar/2900 psi



| 72 307 ... |              |        |           |  |
|------------|--------------|--------|-----------|--|
| Beteckning | DCONWS<br>mm | THSZMS | OAL<br>mm |  |
| KA. M5-4   | 4            | M5     | 27        |  |
| KA. G1/8-4 | 4            | G1/8"  | 32        |  |

EUR  
X0

41,11

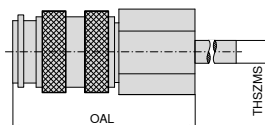
35,62

009

003

## Snabbanslutning (koppling)

▲ Max. 200 bar/2900 psi



| 72 319 ... |        |           |
|------------|--------|-----------|
| Beteckning | THSZMS | OAL<br>mm |
| KIG.M5     | M5     | 26        |

EUR  
X0

175,70

001

# Material exempel till skärdatatabell

|   | Materialundergrupp                                | Index | Sammansättning / struktur / värmebehandling |                   | Draghållfasthet<br>N/mm <sup>2</sup> / HB / HRC | Material-<br>nummer | Material-<br>beteckning    | Material-<br>nummer | Material-<br>beteckning |
|---|---------------------------------------------------|-------|---------------------------------------------|-------------------|-------------------------------------------------|---------------------|----------------------------|---------------------|-------------------------|
| P | Olegerat stål                                     | P.1.1 | < 0,15 % C                                  | glödgat           | 420 N/mm <sup>2</sup> / 125 HB                  | 1.0401              | C15                        | 1.1141              | Ck15                    |
|   |                                                   | P.1.2 | < 0,45 % C                                  | glödgat           | 640 N/mm <sup>2</sup> / 190 HB                  | 1.1191              | C45E                       | 1.0718              | 9SMnPb28                |
|   |                                                   | P.1.3 |                                             | härdat            | 840 N/mm <sup>2</sup> / 250 HB                  | 1.1191              | C45E                       | 1.0535              | C55                     |
|   |                                                   | P.1.4 | < 0,75 % C                                  | glödgat           | 910 N/mm <sup>2</sup> / 270 HB                  | 1.1223              | C60R                       | 1.0535              | C55                     |
|   |                                                   | P.1.5 |                                             | härdat            | 1010 N/mm <sup>2</sup> / 300 HB                 | 1.1223              | C60R                       | 1.0727              | 45S20                   |
|   | Låglegerat stål                                   | P.2.1 |                                             | glödgat           | 610 N/mm <sup>2</sup> / 180 HB                  | 1.7131              | 16MnCr5                    | 1.6587              | 17CrNiMo6               |
|   |                                                   | P.2.2 |                                             | härdat            | 930 N/mm <sup>2</sup> / 275 HB                  | 1.7131              | 16MnCr5                    | 1.6587              | 17CrNiMo6               |
|   |                                                   | P.2.3 |                                             | härdat            | 1010 N/mm <sup>2</sup> / 300 HB                 | 1.7225              | 42CrMo4                    | 1.3505              | 100Cr6                  |
|   |                                                   | P.2.4 |                                             | härdat            | 1200 N/mm <sup>2</sup> / 375 HB                 | 1.7225              | 42CrMo4                    | 1.3505              | 100Cr6                  |
|   | Höglegerat stål och<br>höglegerat Verktygsstål    | P.3.1 |                                             | glödgat           | 680 N/mm <sup>2</sup> / 200 HB                  | 1.4021              | X20Cr13                    | 1.4034              | X46Cr13                 |
|   |                                                   | P.3.2 |                                             | härdat och anlöpt | 1100 N/mm <sup>2</sup> / 300 HB                 | 1.2343              | X38CrMoV5-1                | 1.4034              | X46Cr13                 |
|   |                                                   | P.3.3 |                                             | härdat och anlöpt | 1300 N/mm <sup>2</sup> / 400 HB                 | 1.2343              | X38CrMoV5-1                | 1.4034              | X46Cr13                 |
|   | Rostfritt stål                                    | P.4.1 | ferritiskt/martensitiskt                    | glödgat           | 680 N/mm <sup>2</sup> / 200 HB                  | 1.4016              | X6Cr17                     | 1.2316              | X36CrMo16               |
|   |                                                   | P.4.2 | martensitiskt                               | härdat            | 1010 N/mm <sup>2</sup> / 300 HB                 | 1.4112              | X90CrMoV18                 | 1.2316              | X36CrMo16               |
| M | Rostfritt stål                                    | M.1.1 | austenitiskt/austenitisk-ferritiskt         | släckhärdat       | 610 N/mm <sup>2</sup> / 180 HB                  | 1.4301              | X5CrNi18-10                | 1.4571              | X6CrNiMoTi17-12-2       |
|   |                                                   | M.2.1 | austenitiskt                                | härdat            | 300 HB                                          | 1.4841              | X15CrNiSi25-21             | 1.4539              | X1NiCrMoCu25-20-5       |
|   |                                                   | M.3.1 | austenitiskt/ferritiskt (duplex)            |                   | 780 N/mm <sup>2</sup> / 230 HB                  | 1.4462              | X2CrNiMoN22-5-3            | 1.4501              | X2CrNiMoCuWN25-7-4      |
| K | Gråjärn                                           | K.1.1 | perlitiskt/ferritiskt                       |                   | 350 N/mm <sup>2</sup> / 180 HB                  | 0.6010              | GG-10                      | 0.6025              | GG-25                   |
|   |                                                   | K.1.2 | perlitiskt (martensitiskt)                  |                   | 500 N/mm <sup>2</sup> / 260 HB                  | 0.6030              | GG-30                      | 0.6045              | GG-45                   |
|   | Segjärn                                           | K.2.1 | ferritiskt                                  |                   | 540 N/mm <sup>2</sup> / 160 HB                  | 0.7040              | GGG-40                     | 0.7060              | GGG-60                  |
|   |                                                   | K.2.2 | perlitiskt                                  |                   | 845 N/mm <sup>2</sup> / 250 HB                  | 0.7070              | GGG-70                     | 0.7080              | GGG-80                  |
|   | Smidesjärn                                        | K.3.1 | ferritiskt                                  |                   | 440 N/mm <sup>2</sup> / 130 HB                  | 0.8035              | GTW-35-04                  | 0.8045              | GTW-45                  |
|   |                                                   | K.3.2 | perlitiskt                                  |                   | 780 N/mm <sup>2</sup> / 230 HB                  | 0.8165              | GTS-65-02                  | 0.8170              | GTS-70-02               |
| N | Smidd aluminiumlegering                           | N.1.1 | ej hårdbar                                  |                   | 60 HB                                           | 3.0255              | Al99,5                     | 3.3315              | AlMg1                   |
|   |                                                   | N.1.2 | hårdbar                                     | hårdad            | 340 N/mm <sup>2</sup> / 100 HB                  | 3.1355              | AlCuMg2                    | 3.2315              | AlMgSi1                 |
|   | Gjuten aluminiumlegering                          | N.2.1 | ≤ 12 % Si, ej hårdbar                       |                   | 250 N/mm <sup>2</sup> / 75 HB                   | 3.2581              | G-AlSi12                   | 3.2163              | G-AlSi9Cu3              |
|   |                                                   | N.2.2 | ≤ 12 % Si, hårdbar                          | hårdad            | 300 N/mm <sup>2</sup> / 90 HB                   | 3.2134              | G-AlSi5Cu1Mg               | 3.2373              | G-AlSi9Mg               |
|   |                                                   | N.2.3 | > 12 % Si, ej hårdbar                       |                   | 440 N/mm <sup>2</sup> / 130 HB                  |                     | G-AlSi17Cu4Mg              |                     | G-AlSi18CuNiMg          |
|   | Koppar och<br>kopparlegeringar<br>(brons/mässing) | N.3.1 | Automatlegeringar, PB > 1 %                 |                   | 375 N/mm <sup>2</sup> / 110 HB                  | 2.0380              | CuZn39Pb2 (Ms58)           | 2.0410              | CuZn44Pb2               |
|   |                                                   | N.3.2 | CuZn, CuSnZn                                |                   | 300 N/mm <sup>2</sup> / 90 HB                   | 2.0331              | CuZn15                     | 2.4070              | CuZn28Sn1As             |
|   |                                                   | N.3.3 | CuSn, blyfri koppar och elektrolytkoppar    |                   | 340 N/mm <sup>2</sup> / 100 HB                  | 2.0060              | E-Cu57                     | 2.0590              | CuZn40Fe                |
|   | Magnesiumlegeringar                               | N.4.1 | Magnesium och magnesiumlegeringar           |                   | 70 HB                                           | 3.5612              | MgAl6Zn                    | 3.5312              | MgAl3Zn                 |
| S | Varmhållfasta<br>legeringar                       | S.1.1 | Fe-bas                                      | glödgad           | 680 N/mm <sup>2</sup> / 200 HB                  | 1.4864              | X12NiCrSi 36-16            | 1.4865              | G-X40NiCrSi38-18        |
|   |                                                   | S.1.2 |                                             | hårdad            | 950 N/mm <sup>2</sup> / 280 HB                  | 1.4980              | X6NiCrTiMoVB25-15-2        | 1.4876              | X10NiCrAlTi32-20        |
|   |                                                   | S.2.1 | Ni- eller Co-bas                            | glödgad           | 840 N/mm <sup>2</sup> / 250 HB                  | 2.4631              | NiCr20TiAl (Nimonic80A)    | 3.4856              | NiCr22Mo9Nb             |
|   |                                                   | S.2.2 |                                             | hårdad            | 1180 N/mm <sup>2</sup> / 350 HB                 | 2.4668              | NiCr19Nb5Mo3 (Inconel 718) | 2.4955              | NiFe25Cr20NbTi          |
|   |                                                   | S.2.3 |                                             | gjuten            | 1080 N/mm <sup>2</sup> / 320 HB                 | 2.4765              | CoCr20W15Ni                | 1.3401              | G-X120Mn12              |
|   | Titanlegeringar                                   | S.3.1 | Ren titan                                   |                   | 400 N/mm <sup>2</sup>                           | 3.7025              | Ti99,8                     | 3.7034              | Ti99,7                  |
|   |                                                   | S.3.2 | Alpha- + Beta-legeringar                    | hårdad            | 1050 N/mm <sup>2</sup> / 320 HB                 | 3.7165              | TiAl6V4                    | Ti-6246             | Ti-6Al-2Sn-4Zr-6Mo      |
|   |                                                   | S.3.3 | Beta-legeringar                             |                   | 1400 N/mm <sup>2</sup> / 410 HB                 | Ti555.3             | Ti-5Al-5V-5Mo-3Cr          | R56410              | Ti-10V-2Fe-3Al          |
| H | Härdat stål                                       | H.1.1 |                                             | härdat och anlöpt | 46–55 HRC                                       |                     |                            |                     |                         |
|   |                                                   | H.1.2 |                                             | härdat och anlöpt | 56–60 HRC                                       |                     |                            |                     |                         |
|   |                                                   | H.1.3 |                                             | härdat och anlöpt | 61–65 HRC                                       |                     |                            |                     |                         |
|   |                                                   | H.1.4 |                                             | härdat och anlöpt | 66–70 HRC                                       |                     |                            |                     |                         |
|   | Hårt gjutgods                                     | H.2.1 |                                             | gjutet            | 400 HB                                          |                     |                            |                     |                         |
|   | Härdat gjutjärn                                   | H.3.1 |                                             | härdat och anlöpt | 55 HRC                                          |                     |                            |                     |                         |
| O | Icke-metalliska<br>material                       | O.1.1 | Plast, duroplast                            |                   | ≤ 150 N/mm <sup>2</sup>                         |                     |                            |                     |                         |
|   |                                                   | O.1.2 | Plast, termoplast                           |                   | ≤ 100 N/mm <sup>2</sup>                         |                     |                            |                     |                         |
|   |                                                   | O.2.1 | aramidfiberförstärkt                        |                   | ≤ 1000 N/mm <sup>2</sup>                        |                     |                            |                     |                         |
|   |                                                   | O.2.2 | glas-/kolfiberförstärkt                     |                   | ≤ 1000 N/mm <sup>2</sup>                        |                     |                            |                     |                         |
|   |                                                   | O.3.1 | Grafit                                      |                   |                                                 |                     |                            |                     |                         |

\* Draghållfasthet

## Skärdata

| Index | DRAGONSKIN             |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      | H210T | H10T<br>H216T |
|-------|------------------------|-------|---------|-----------|-----------|-----------|---------|---------|---------|---------|---------|-----------------------------------------|-------------------------|-----------------------|------|-------|---------------|
|       | TCM407                 | TCM10 | CTEP110 | CTCP115-P | CTCP125-P | CTCP135-P | CTCK110 | CTCK120 | CTPM125 | CTCM120 | CTCM130 | CTPX710<br>-F05<br>-F34<br>-M34<br>-M42 | CTPX710<br>-25P<br>-25Q | CTPX715<br>-27<br>-29 |      |       |               |
|       | v <sub>c</sub> i m/min |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| P.1.1 | 380                    | 310   | 460     | 370       | 295       | 210       | 395     | 330     | 200     | 230     | 185     | 325                                     | 340                     | 275                   |      |       |               |
| P.1.2 | 330                    | 265   | 400     | 315       | 250       | 175       | 345     | 280     | 170     | 200     | 150     | 290                                     | 300                     | 235                   |      |       |               |
| P.1.3 | 280                    | 230   | 350     | 270       | 210       | 145       | 300     | 240     | 140     | 175     | 125     | 250                                     | 260                     | 200                   |      |       |               |
| P.1.4 | 265                    | 210   | 330     | 250       | 200       | 135       | 280     | 220     | 130     | 165     | 115     | 240                                     | 250                     | 190                   |      |       |               |
| P.1.5 | 240                    | 190   | 300     | 230       | 180       | 120       | 260     | 200     | 120     | 150     | 100     | 220                                     | 235                     | 170                   |      |       |               |
| P.2.1 | 335                    | 270   | 410     | 325       | 260       | 180       | 350     | 290     | 175     | 200     | 160     | 290                                     | 300                     | 240                   |      |       |               |
| P.2.2 | 260                    | 210   | 325     | 250       | 195       | 130       | 280     | 220     | 130     | 160     | 110     | 235                                     | 250                     | 185                   |      |       |               |
| P.2.3 | 240                    | 190   | 300     | 230       | 180       | 120       | 260     | 200     | 120     | 150     | 100     | 220                                     | 235                     | 170                   |      |       |               |
| P.2.4 | 180                    | 145   | 230     | 170       | 130       | 85        | 200     | 150     | 80      | 115     | 60      | 175                                     | 190                     | 125                   |      |       |               |
| P.3.1 | 280                    | 220   | 345     | 200       | 170       | 150       | 270     | 220     | 140     | 160     | 125     | 140                                     | 150                     | 140                   |      |       |               |
| P.3.2 | 225                    | 170   | 280     | 140       | 105       | 95        | 225     | 175     | 100     | 115     | 80      | 85                                      | 95                      | 80                    |      |       |               |
| P.3.3 | 170                    | 115   | 210     | 85        | 40        | 35        | 180     | 130     | 50      | 75      | 40      | 30                                      | 35                      | 25                    |      |       |               |
| P.4.1 | 280                    | 220   | 345     | 200       | 170       | 155       |         |         | 140     | 160     | 125     | 140                                     | 155                     | 140                   |      |       |               |
| P.4.2 | 250                    | 195   | 310     | 170       | 135       | 125       |         |         | 120     | 140     | 100     | 115                                     | 130                     | 110                   |      |       |               |
| M.1.1 | 280                    | 220   | 345     |           |           | 155       |         |         | 140     | 160     | 125     | 140                                     | 150                     | 140                   |      |       |               |
| M.2.1 |                        |       |         |           |           | 95        |         |         | 100     | 115     | 80      | 85                                      | 90                      | 80                    |      |       |               |
| M.3.1 |                        |       |         |           |           | 135       |         |         | 130     | 150     | 110     | 125                                     | 130                     | 120                   |      |       |               |
| K.1.1 |                        |       | 410     | 255       | 170       |           | 400     | 275     |         |         |         |                                         |                         | 200                   | 170  | 140   |               |
| K.1.2 |                        |       | 310     | 235       | 160       |           | 310     | 265     |         |         |         |                                         |                         | 160                   | 130  | 115   |               |
| K.2.1 | 355                    | 260   | 440     | 270       | 180       |           | 320     | 290     |         |         |         |                                         |                         | 190                   | 180  | 150   |               |
| K.2.2 | 315                    | 215   | 350     | 205       | 160       |           | 275     | 230     |         |         |         |                                         |                         | 150                   | 130  | 110   |               |
| K.3.1 | 325                    | 300   | 415     | 250       | 200       |           | 310     | 275     |         |         |         |                                         |                         | 210                   | 190  | 170   |               |
| K.3.2 | 250                    | 205   | 250     | 210       | 160       |           | 265     | 230     |         |         |         |                                         |                         | 180                   | 160  | 140   |               |
| N.1.1 |                        |       |         |           |           |           |         |         |         |         |         | 1840                                    | 1840                    | 1750                  | 1650 | 1400  |               |
| N.1.2 |                        |       |         |           |           |           |         |         |         |         |         | 1600                                    | 1600                    | 1500                  | 1350 | 1100  |               |
| N.2.1 |                        |       |         |           |           |           |         |         |         |         |         | 1250                                    | 1250                    | 1200                  | 1200 | 950   |               |
| N.2.2 |                        |       |         |           |           |           |         |         |         |         |         | 1250                                    | 1250                    | 1200                  | 1100 | 950   |               |
| N.2.3 |                        |       |         |           |           |           |         |         |         |         |         | 750                                     | 750                     | 700                   | 600  | 500   |               |
| N.3.1 |                        |       |         |           |           |           |         |         |         |         |         | 650                                     | 650                     | 625                   | 525  | 425   |               |
| N.3.2 |                        |       |         |           |           |           |         |         |         |         |         | 630                                     | 630                     | 600                   | 500  | 400   |               |
| N.3.3 |                        |       |         |           |           |           |         |         |         |         |         | 500                                     | 500                     | 475                   | 375  | 275   |               |
| N.4.1 |                        |       |         |           |           |           |         |         |         |         |         | 340                                     | 340                     | 325                   | 275  | 225   |               |
| S.1.1 |                        |       |         |           |           |           |         |         |         |         | 35      | 100                                     | 110                     | 40                    | 45   |       |               |
| S.1.2 |                        |       |         |           |           |           |         |         |         |         | 25      | 80                                      | 85                      | 30                    | 35   |       |               |
| S.2.1 |                        |       |         |           |           |           |         |         |         |         | 20      | 65                                      | 75                      | 30                    | 35   |       |               |
| S.2.2 |                        |       |         |           |           |           |         |         |         |         | 20      | 40                                      | 45                      | 25                    | 25   |       |               |
| S.2.3 |                        |       |         |           |           |           |         |         |         |         | 20      | 40                                      | 45                      | 20                    | 20   |       |               |
| S.3.1 |                        |       |         |           |           |           |         |         |         |         | 110     | 95                                      | 100                     | 110                   | 110  |       |               |
| S.3.2 |                        |       |         |           |           |           |         |         |         |         | 65      | 55                                      | 60                      | 70                    | 70   |       |               |
| S.3.3 |                        |       |         |           |           |           |         |         |         |         | 45      | 40                                      | 45                      | 50                    | 50   |       |               |
| H.1.1 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| H.1.2 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| H.1.3 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| H.1.4 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| H.2.1 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| H.3.1 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| O.1.1 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         | 140                   | 160  | 130   |               |
| O.1.2 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| O.2.1 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         | 150                   | 140  | 105   |               |
| O.2.2 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |
| O.3.1 |                        |       |         |           |           |           |         |         |         |         |         |                                         |                         |                       |      |       |               |



Skärdata är beroende av de yttre förhållandena, t.ex. stabiliteten hos fastspänningen av verktyg och arbetsstycke samt material- och maskintyp!  
De angivna värdena visar möjliga skärdata, som kan korrigeras uppåt eller nedåt ca  $\pm 20$  %!

## Riktvärden för skärdata för diamantskärmaterial CTD PD20 / PS30 / PU20 / CD10 / MD05

| Index                   | Materialgrupp                                                                                               |                                                                                                                |                                              | $a_p = 0,04-0,4 \text{ mm}$<br>Ytjämnhet $R_z$ i $\mu\text{m}$ |                                              | $a_p = 0,4-1,0 \text{ mm}$<br>Ytjämnhet $R_z$ i $\mu\text{m}$ |                                              | $a_p = 0,4-2,5 \text{ mm}$<br>Ytjämnhet $R_z$ i $\mu\text{m}$ |                                              |
|-------------------------|-------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|----------------------------------------------|----------------------------------------------------------------|----------------------------------------------|---------------------------------------------------------------|----------------------------------------------|---------------------------------------------------------------|----------------------------------------------|
|                         |                                                                                                             |                                                                                                                |                                              | 2,5-5,0                                                        | 5,0-10                                       | 2,5-5,0                                                       | 5,0-10                                       | 2,5-5,0                                                       | 5,0-10                                       |
|                         |                                                                                                             |                                                                                                                |                                              | CTD ...                                                        | CTD ...                                      | CTD ...                                                       | CTD ...                                      | CTD ...                                                       | CTD ...                                      |
| N.1.1<br>N.1.2          | Aluminium - sega legeringar utan Si $f=0,05-0,5 \text{ mm/varv}$                                            |  Skärmaterial $v_c$ i m/min   | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b>                   | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b>                  | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b>                  | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min   |                                              | PD20 / CD10<br><b>min. 400</b>                                 |                                              | PD20 / CD10<br><b>min. 400</b>                                |                                              | PD20 / CD10<br><b>min. 400</b>                                |                                              |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min   | PD20 / PU20<br><b>min. 400</b>               | PD20 / PU20<br><b>min. 400</b>                                 | PD20 / PU20<br><b>min. 400</b>               | PD20 / PU20<br><b>min. 400</b>                                | PD20 / PU20<br><b>min. 400</b>               | PD20 / PU20<br><b>min. 400</b>                                | PD20 / PU20<br><b>min. 400</b>               |
| N.2.1                   | Aluminium-gjutlegeringar Si $\leq 12\%$ – hårdbar eller Si=12–20% – ej hårdbar $f=0,05-0,5 \text{ mm/varv}$ |  Skärmaterial $v_c$ i m/min   | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b> | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b>                   | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b> | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b>                  | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b> | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b>                  | PS30 / PU20 / CD10 / MD05<br><b>min. 600</b> |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min   | PD20 / PU20 / CD10<br><b>min. 400</b>        | PD20 / PU20 / CD10<br><b>min. 400</b>                          | PD20 / PU20 / CD10<br><b>min. 400</b>        | PS30 / PU20 / CD10<br><b>min. 600</b>                         | PS30 / PU20 / CD10<br><b>min. 400</b>        | PS30 / PU20 / CD10<br><b>min. 400</b>                         | PS30 / PU20 / CD10<br><b>min. 400</b>        |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min   | PS30<br><b>min. 600</b>                      | PS30<br><b>min. 600</b>                                        | PS30<br><b>min. 600</b>                      | PS30<br><b>min. 600</b>                                       | PS30<br><b>min. 600</b>                      | PS30<br><b>min. 600</b>                                       |                                              |
| N.2.2<br>N.2.3          | Aluminium-gjutlegeringar Si=12–20% $f=0,05-0,5 \text{ mm/varv}$                                             |  Skärmaterial $v_c$ i m/min   | PU20 / CD10 / MD05<br><b>min. 800</b>        | PU20 / CD10 / MD05<br><b>min. 400</b>                          | PU20 / CD10 / MD05<br><b>min. 700</b>        | PU20 / CD10 / MD05<br><b>min. 400</b>                         | PU20 / CD10 / MD05<br><b>min. 600</b>        | PU20 / CD10 / MD05<br><b>min. 400</b>                         | PU20 / CD10 / MD05<br><b>min. 400</b>        |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min |                                              | PU20 / CD10<br><b>min. 600</b>                                 |                                              | PU20 / CD10<br><b>min. 600</b>                                |                                              | PU20 / CD10<br><b>min. 600</b>                                |                                              |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min |                                              | PU20<br><b>min. 600</b>                                        |                                              | PU20<br><b>min. 600</b>                                       |                                              |                                                               |                                              |
| N.3.1<br>N.3.2<br>N.3.3 | Koppar - sega legeringar $f=0,05-0,5 \text{ mm/varv}$                                                       |  Skärmaterial $v_c$ i m/min | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b>                   | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> | PS30 / PU20 / CD10 / MD05<br><b>300-1600</b>                  | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b>                  | PD20 / PU20 / CD10 / MD05<br><b>min. 400</b> |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min | PU20 / CD10<br><b>min. 300</b>               | PD20 / PU20 / CD10<br><b>min. 300</b>                          | PD20 / PU20 / CD10<br><b>min. 400</b>        | PS30 / PU20 / CD10<br><b>min. 300</b>                         | PD20 / PU20 / CD10<br><b>min. 400</b>        | PD20 / PU20 / CD10<br><b>min. 300</b>                         | PD20 / PU20 / CD10<br><b>min. 300</b>        |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min |                                              | PD20 / PU20<br><b>min. 300</b>                                 |                                              | PS30 / PU20<br><b>min. 300</b>                                | PD20 / PU20<br><b>min. 300</b>               | PS30 / PU20<br><b>min. 200</b>                                |                                              |
| O.1.1<br>O.1.2          | Plast utan fyllmaterial (akrylglas) $f=0,05-0,7 \text{ mm/varv}$                                            |  Skärmaterial $v_c$ i m/min |                                              | PD20 / CD10 / MD05<br><b>min. 400</b>                          |                                              | PD20 / CD10 / MD05<br><b>min. 300</b>                         |                                              | PS30 / CD10 / MD05<br><b>min. 200</b>                         |                                              |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min |                                              | PD20 / CD10<br><b>min. 300</b>                                 |                                              | PD20 / CD10<br><b>min. 200</b>                                |                                              | PS30 / CD10<br><b>min. 200</b>                                |                                              |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min |                                              | PD20 / CD10<br><b>min. 400</b>                                 |                                              | PD20 / CD10<br><b>min. 300</b>                                |                                              | PD20 / CD10<br><b>min. 200</b>                                |                                              |
| O.2.1<br>O.2.2          | Armerad plast (glas-, kolfiber) $f=0,05-0,7 \text{ mm/varv}$                                                |  Skärmaterial $v_c$ i m/min | PS30 / PU20 / CD10 / MD05<br><b>min. 500</b> |                                                                | PS30 / PU20 / CD10 / MD05<br><b>min. 400</b> | PS30 / PU20 / CD10 / MD05<br><b>min. 300</b>                  | PS30 / PU20 / CD10 / MD05<br><b>min. 300</b> | PS30 / PU20 / CD10 / MD05<br><b>min. 200</b>                  | PS30 / PU20 / CD10 / MD05<br><b>min. 200</b> |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min | PS30 / PU20 / CD10<br><b>min. 400</b>        |                                                                | PS30 / PU20 / CD10<br><b>min. 300</b>        | PS30 / PU20 / CD10<br><b>min. 200</b>                         | PS30 / PU20 / CD10<br><b>min. 200</b>        | PS30 / PU20 / CD10<br><b>min. 200</b>                         | PS30 / PU20 / CD10<br><b>min. 200</b>        |
|                         |                                                                                                             |  Skärmaterial $v_c$ i m/min | PU20<br><b>min. 500</b>                      |                                                                | PU20<br><b>min. 400</b>                      | PU20<br><b>min. 300</b>                                       | PU20<br><b>min. 300</b>                      |                                                               |                                              |
| O.3.1                   | Grafit                                                                                                      | Skärmaterial $v_c$ i m/min                                                                                     | PD20 / PS30 / PU20 / CD10<br><b>min. 100</b> |                                                                | PD20 / PS30 / PU20 / CD10<br><b>min. 100</b> |                                                               | PD20 / PS30 / PU20 / CD10<br><b>min. 100</b> |                                                               |                                              |



Jämnt skärförlopp



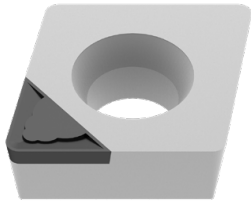
Varierande skärförlopp



Intermittenta skärförlopp

## Riktvärden för skärdata för CB-spånbrytargeometrin

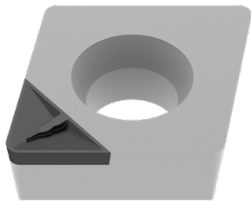
## -CB1



| 3D-spånbrytargeometri -CB1 |            |      |                 |      |
|----------------------------|------------|------|-----------------|------|
| Nosradie                   | $a_p$ i mm |      | $f_z$ i mm/varv |      |
|                            | min        | max  | min             | max  |
| 0,1 mm                     | 0,05       | 0,30 | 0,02            | 0,05 |
| 0,2 mm                     | 0,06       | 0,40 | 0,03            | 0,08 |
| 0,4 mm                     | 0,10       | 0,80 | 0,04            | 0,15 |
| 0,8 mm                     | 0,15       | 1,00 | 0,08            | 0,20 |
| 1,2 mm                     | 0,30       | 1,50 | 0,12            | 0,25 |

- ▲ Fin och superfin
- ▲ Extremt skarpa skärgeometrier
- ▲ Skärdjup  $a_p$ : 0,05–1,5 mm
- ▲ Lägsta möjliga skärtryck för högsta möjliga noggrannhet
- ▲ För bearbetning av tunnväggiga och instabila arbetsstycken

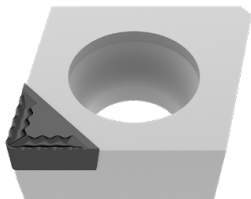
## -CB2



| 3D-spånbrytargeometri -CB2 |            |      |                 |      |
|----------------------------|------------|------|-----------------|------|
| Nosradie                   | $a_p$ i mm |      | $f_z$ i mm/varv |      |
|                            | min        | max  | min             | max  |
| 0,2 mm                     | 0,50       | 0,80 | 0,08            | 0,12 |
| 0,4 mm                     | 0,60       | 1,50 | 0,08            | 0,20 |
| 0,8 mm                     | 0,70       | 1,50 | 0,15            | 0,30 |
| 1,2 mm                     | 0,80       | 2,00 | 0,20            | 0,40 |

- ▲ Semifin och finbearbetning
- ▲ Lätt negativ skärgeometri
- ▲ Skärdjup  $a_p$ : 0,5–2,0 mm
- ▲ Hög ytkvalitet i kombination med mycket snäva toleranser
- ▲ För bearbetning av massiva arbetsstycken under stabila förutsättningar

## -CB3



| 3D-spånbrytargeometri -CB3 |            |      |                 |      |
|----------------------------|------------|------|-----------------|------|
| Nosradie                   | $a_p$ i mm |      | $f_z$ i mm/varv |      |
|                            | min        | max  | min             | max  |
| 0,4 mm                     | 1,00       | 3,00 | 0,10            | 0,20 |
| 0,8 mm                     | 1,00       | 3,00 | 0,15            | 0,35 |

- ▲ Medel och grovbearbetning
- ▲ Mycket aggressiv spånbrytare
- ▲ Skärdjup  $a_p$ : 1,0–3,0 mm
- ▲ Stabila komponent förhållanden är nödvändiga
- ▲ Kylning måste säkerställas

## Riktvärde skärdata för negativa skär

| Beteckning  | -CF20 (Cermet) |               |      |                |               |     | -F50    |               |      |                |               |     |
|-------------|----------------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|
|             | f              |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     |
|             | min            | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max |
|             | mm/varv        |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     |
| CN.. 090304 |                |               |      |                |               |     | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,5</b>    | 1,5 |
| CN.. 090308 |                |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| CN.. 120404 | 0,05           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| CN.. 120408 | 0,07           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| CN.. 120412 |                |               |      |                |               |     | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| CN.. 120416 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160608 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160612 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160616 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160624 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190608 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190612 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190616 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190624 |                |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 250924 |                |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 110402 |                |               |      |                |               |     | 0,04    | <b>0,10</b>   | 0,20 | 0,1            | <b>0,4</b>    | 2,3 |
| DN.. 110404 | 0,05           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| DN.. 110408 | 0,07           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| DN.. 110412 |                |               |      |                |               |     | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| DN.. 150404 |                |               |      |                |               |     | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| DN.. 150408 |                |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| DN.. 150412 |                |               |      |                |               |     | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| DN.. 150416 |                |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 150604 | 0,05           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| DN.. 150608 | 0,07           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| DN.. 150612 | 0,10           | <b>0,20</b>   | 0,30 | 0,5            | <b>0,7</b>    | 1,5 | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| DN.. 150616 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 090308 |                |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| SN.. 120404 |                |               |      |                |               |     | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| SN.. 120408 |                |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| SN.. 120412 |                |               |      |                |               |     | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| SN.. 120416 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150608 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150612 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150616 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190612 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190616 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190624 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 250724 |                |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 250924 |                |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 110304 |                |               |      |                |               |     | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| TN.. 110308 |                |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| TN.. 160404 | 0,05           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| TN.. 160408 | 0,07           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| TN.. 160412 | 0,10           | <b>0,20</b>   | 0,30 | 0,5            | <b>0,7</b>    | 1,5 | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| TN.. 220404 |                |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220408 |                |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220412 |                |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220416 |                |               |      |                |               |     |         |               |      |                |               |     |
| VN.. 160404 |                |               |      |                |               |     | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| VN.. 160408 |                |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| VN.. 160412 |                |               |      |                |               |     |         |               |      |                |               |     |
| WN.. 060404 | 0,05           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| WN.. 060408 | 0,07           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| WN.. 060412 |                |               |      |                |               |     |         |               |      |                |               |     |
| WN.. 080404 |                |               |      |                |               |     | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,6</b>    | 1,5 |
| WN.. 080408 | 0,07           | <b>0,15</b>   | 0,25 | 0,3            | <b>0,5</b>    | 1,5 | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |
| WN.. 080412 |                |               |      |                |               |     | 0,14    | <b>0,25</b>   | 0,35 | 0,6            | <b>1,4</b>    | 2,6 |
| WN.. 080416 |                |               |      |                |               |     |         |               |      |                |               |     |

Skarp ← → Stabil



De angivna skärdata är ungefärliga värden. En anpassning till rådande förhållanden rekommenderas.

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 Information om skärdataområde för spånbrytare, som inte finns med i denna översikt, finner ni på → **Sida 211–217**



## Riktvärde skärdata för negativa skär

| Beteckning  | -TMQ    |               |      |                |               |     | -M70    |               |      |                |               |      |
|-------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|------|
|             | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |      |
|             | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max  |
|             | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |      |
| CN.. 090304 |         |               |      |                |               |     |         |               |      |                |               |      |
| CN.. 090308 |         |               |      |                |               |     |         |               |      |                |               |      |
| CN.. 120404 |         |               |      |                |               |     |         |               |      |                |               |      |
| CN.. 120408 | 0,20    | <b>0,40</b>   | 0,65 | 0,8            | <b>3,0</b>    | 5,0 | 0,20    | <b>0,30</b>   | 0,45 | 0,8            | <b>3,0</b>    | 6,0  |
| CN.. 120412 | 0,25    | <b>0,50</b>   | 0,85 | 1,0            | <b>3,0</b>    | 6,0 | 0,25    | <b>0,40</b>   | 0,60 | 1,2            | <b>3,0</b>    | 6,0  |
| CN.. 120416 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,70 | 1,6            | <b>3,0</b>    | 6,0  |
| CN.. 160608 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,45 | 0,8            | <b>4,0</b>    | 8,0  |
| CN.. 160612 |         |               |      |                |               |     | 0,25    | <b>0,40</b>   | 0,60 | 1,2            | <b>4,0</b>    | 8,0  |
| CN.. 160616 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,70 | 1,6            | <b>4,0</b>    | 8,0  |
| CN.. 160624 |         |               |      |                |               |     | 0,40    | <b>0,70</b>   | 1,20 | 2,4            | <b>4,0</b>    | 8,0  |
| CN.. 190608 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,45 | 0,8            | <b>4,5</b>    | 9,0  |
| CN.. 190612 |         |               |      |                |               |     | 0,25    | <b>0,40</b>   | 0,60 | 1,2            | <b>4,5</b>    | 9,0  |
| CN.. 190616 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,70 | 1,6            | <b>4,5</b>    | 9,0  |
| CN.. 190624 |         |               |      |                |               |     | 0,40    | <b>0,70</b>   | 1,20 | 2,4            | <b>4,5</b>    | 9,0  |
| CN.. 250924 |         |               |      |                |               |     | 0,40    | <b>0,70</b>   | 1,20 | 2,4            | <b>6,0</b>    | 13,0 |
| DN.. 110402 |         |               |      |                |               |     |         |               |      |                |               |      |
| DN.. 110404 |         |               |      |                |               |     |         |               |      |                |               |      |
| DN.. 110408 |         |               |      |                |               |     | 0,20    | <b>0,25</b>   | 0,45 | 0,8            | <b>2,0</b>    | 5,0  |
| DN.. 110412 |         |               |      |                |               |     | 0,25    | <b>0,35</b>   | 0,60 | 1,2            | <b>2,0</b>    | 5,0  |
| DN.. 150404 |         |               |      |                |               |     |         |               |      |                |               |      |
| DN.. 150408 |         |               |      |                |               |     | 0,20    | <b>0,25</b>   | 0,45 | 0,8            | <b>2,5</b>    | 6,0  |
| DN.. 150412 |         |               |      |                |               |     | 0,25    | <b>0,35</b>   | 0,60 | 1,2            | <b>2,5</b>    | 6,0  |
| DN.. 150416 |         |               |      |                |               |     | 0,30    | <b>0,40</b>   | 0,70 | 1,6            | <b>2,5</b>    | 6,0  |
| DN.. 150604 |         |               |      |                |               |     |         |               |      |                |               |      |
| DN.. 150608 | 0,15    | <b>0,30</b>   | 0,50 | 0,8            | <b>2,5</b>    | 5,0 | 0,20    | <b>0,25</b>   | 0,45 | 0,8            | <b>2,5</b>    | 6,0  |
| DN.. 150612 | 0,20    | <b>0,40</b>   | 0,60 | 1,0            | <b>3,0</b>    | 5,0 | 0,25    | <b>0,35</b>   | 0,60 | 1,2            | <b>2,5</b>    | 6,0  |
| DN.. 150616 |         |               |      |                |               |     | 0,30    | <b>0,40</b>   | 0,70 | 1,6            | <b>2,5</b>    | 6,0  |
| SN.. 090308 |         |               |      |                |               |     |         |               |      |                |               |      |
| SN.. 120404 |         |               |      |                |               |     |         |               |      |                |               |      |
| SN.. 120408 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,50 | 0,8            | <b>3,0</b>    | 6,0  |
| SN.. 120412 |         |               |      |                |               |     | 0,25    | <b>0,40</b>   | 0,65 | 1,2            | <b>3,0</b>    | 6,0  |
| SN.. 120416 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,70 | 1,6            | <b>3,0</b>    | 6,0  |
| SN.. 150608 |         |               |      |                |               |     |         |               |      |                |               |      |
| SN.. 150612 |         |               |      |                |               |     | 0,25    | <b>0,40</b>   | 0,65 | 1,2            | <b>4,0</b>    | 8,0  |
| SN.. 150616 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,75 | 1,6            | <b>4,0</b>    | 8,0  |
| SN.. 190612 |         |               |      |                |               |     | 0,25    | <b>0,40</b>   | 0,65 | 1,2            | <b>4,5</b>    | 9,0  |
| SN.. 190616 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,75 | 1,6            | <b>4,5</b>    | 9,0  |
| SN.. 190624 |         |               |      |                |               |     | 0,40    | <b>0,70</b>   | 1,20 | 2,4            | <b>4,5</b>    | 9,0  |
| SN.. 250724 |         |               |      |                |               |     |         |               |      |                |               |      |
| SN.. 250924 |         |               |      |                |               |     | 0,40    | <b>0,70</b>   | 1,20 | 2,4            | <b>6,0</b>    | 13,0 |
| TN.. 110304 |         |               |      |                |               |     |         |               |      |                |               |      |
| TN.. 110308 |         |               |      |                |               |     |         |               |      |                |               |      |
| TN.. 160404 |         |               |      |                |               |     |         |               |      |                |               |      |
| TN.. 160408 |         |               |      |                |               |     | 0,20    | <b>0,25</b>   | 0,45 | 0,8            | <b>2,5</b>    | 6,0  |
| TN.. 160412 |         |               |      |                |               |     | 0,25    | <b>0,35</b>   | 0,60 | 1,2            | <b>2,5</b>    | 6,0  |
| TN.. 220404 |         |               |      |                |               |     | 0,15    | <b>0,20</b>   | 0,30 | 0,4            | <b>3,0</b>    | 7,0  |
| TN.. 220408 |         |               |      |                |               |     | 0,20    | <b>0,25</b>   | 0,45 | 0,8            | <b>3,0</b>    | 7,0  |
| TN.. 220412 |         |               |      |                |               |     | 0,25    | <b>0,35</b>   | 0,60 | 1,2            | <b>3,0</b>    | 7,0  |
| TN.. 220416 |         |               |      |                |               |     | 0,30    | <b>0,40</b>   | 0,70 | 1,6            | <b>3,0</b>    | 7,0  |
| VN.. 160404 |         |               |      |                |               |     |         |               |      |                |               |      |
| VN.. 160408 |         |               |      |                |               |     |         |               |      |                |               |      |
| VN.. 160412 |         |               |      |                |               |     |         |               |      |                |               |      |
| WN.. 060404 |         |               |      |                |               |     |         |               |      |                |               |      |
| WN.. 060408 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,45 | 0,8            | <b>2,0</b>    | 4,0  |
| WN.. 060412 |         |               |      |                |               |     | 0,25    | <b>0,40</b>   | 0,60 | 1,2            | <b>2,0</b>    | 4,0  |
| WN.. 080404 |         |               |      |                |               |     |         |               |      |                |               |      |
| WN.. 080408 | 0,20    | <b>0,30</b>   | 0,65 | 0,8            | <b>3,0</b>    | 5,0 | 0,20    | <b>0,30</b>   | 0,45 | 0,8            | <b>2,5</b>    | 5,0  |
| WN.. 080412 | 0,25    | <b>0,40</b>   | 0,85 | 1,0            | <b>3,0</b>    | 6,0 | 0,25    | <b>0,40</b>   | 0,60 | 1,2            | <b>2,5</b>    | 5,0  |
| WN.. 080416 |         |               |      |                |               |     | 0,30    | <b>0,45</b>   | 0,70 | 1,6            | <b>2,5</b>    | 5,0  |

Skarp → Stabil



De angivna skärdata är ungefärliga värden. En anpassning till rådande förhållanden rekommenderas.

| Beteckning  | -R28    |               |      |                |               |      | -R58    |               |      |                |               |      | -R88    |               |      |                |               |      |
|-------------|---------|---------------|------|----------------|---------------|------|---------|---------------|------|----------------|---------------|------|---------|---------------|------|----------------|---------------|------|
|             | f       |               |      | a <sub>p</sub> |               |      | f       |               |      | a <sub>p</sub> |               |      | f       |               |      | a <sub>p</sub> |               |      |
|             | min     | Rekommenderad | max  | min            | Rekommenderad | max  | min     | Rekommenderad | max  | min            | Rekommenderad | max  | min     | Rekommenderad | max  | min            | Rekommenderad | max  |
|             | mm/varv |               |      | mm             |               |      | mm/varv |               |      | mm             |               |      | mm/varv |               |      | mm             |               |      |
| CN.. 090304 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| CN.. 090308 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| CN.. 120404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| CN.. 120408 | 0,25    | <b>0,35</b>   | 0,55 | 0,8            | <b>3,0</b>    | 7,0  | 0,25    | <b>0,45</b>   | 0,70 | 1,0            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |
| CN.. 120412 | 0,30    | <b>0,45</b>   | 0,70 | 1,0            | <b>3,0</b>    | 7,0  | 0,30    | <b>0,55</b>   | 0,85 | 1,5            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |
| CN.. 120416 | 0,30    | <b>0,60</b>   | 0,90 | 1,5            | <b>3,0</b>    | 7,0  | 0,35    | <b>0,65</b>   | 1,00 | 2,0            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |
| CN.. 160608 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| CN.. 160612 | 0,30    | <b>0,45</b>   | 0,70 | 1,0            | <b>4,0</b>    | 9,0  | 0,30    | <b>0,55</b>   | 0,85 | 1,5            | <b>4,0</b>    | 9,0  |         |               |      |                |               |      |
| CN.. 160616 | 0,35    | <b>0,60</b>   | 0,90 | 1,5            | <b>4,0</b>    | 9,0  | 0,35    | <b>0,65</b>   | 1,00 | 2,0            | <b>4,0</b>    | 9,0  |         |               |      |                |               |      |
| CN.. 160624 |         |               |      |                |               |      | 0,40    | <b>0,75</b>   | 1,20 | 2,5            | <b>4,0</b>    | 9,0  | 0,40    | <b>0,70</b>   | 1,20 | 2,0            | <b>5,0</b>    | 9,0  |
| CN.. 190608 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| CN.. 190612 | 0,30    | <b>0,45</b>   | 0,70 | 1,0            | <b>5,5</b>    | 12,0 | 0,35    | <b>0,55</b>   | 0,85 | 1,5            | <b>5,5</b>    | 12,0 |         |               |      |                |               |      |
| CN.. 190616 | 0,35    | <b>0,60</b>   | 0,90 | 1,5            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,65</b>   | 1,00 | 2,0            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,70</b>   | 1,00 | 2,0            | <b>5,0</b>    | 12,0 |
| CN.. 190624 | 0,35    | <b>0,65</b>   | 1,00 | 2,0            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,75</b>   | 1,20 | 2,5            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,70</b>   | 1,20 | 2,0            | <b>5,0</b>    | 12,0 |
| CN.. 250924 | 0,35    | <b>0,7</b>    | 1,0  | 2,0            | <b>7,0</b>    | 16,0 | 0,45    | <b>0,80</b>   | 1,30 | 2,5            | <b>8,0</b>    | 16,0 | 0,60    | <b>1,00</b>   | 1,50 | 3,5            | <b>10,0</b>   | 18,0 |
| DN.. 110402 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 110404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 110408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 110412 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150412 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150416 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150604 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150608 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| DN.. 150612 | 0,25    | <b>0,45</b>   | 0,70 | 1,0            | <b>2,5</b>    | 6,0  | 0,30    | <b>0,50</b>   | 0,80 | 1,5            | <b>2,5</b>    | 6,0  |         |               |      |                |               |      |
| DN.. 150616 | 0,30    | <b>0,60</b>   | 0,85 | 1,5            | <b>2,5</b>    | 6,0  | 0,35    | <b>0,60</b>   | 0,90 | 2,0            | <b>2,5</b>    | 6,0  |         |               |      |                |               |      |
| SN.. 090308 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| SN.. 120404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| SN.. 120408 |         |               |      |                |               |      | 0,25    | <b>0,45</b>   | 0,70 | 1,0            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |
| SN.. 120412 |         |               |      |                |               |      | 0,30    | <b>0,55</b>   | 0,85 | 1,5            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |
| SN.. 120416 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| SN.. 150608 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| SN.. 150612 | 0,30    | <b>0,35</b>   | 0,70 | 1,0            | <b>4,0</b>    | 9,0  | 0,30    | <b>0,55</b>   | 0,85 | 1,5            | <b>4,0</b>    | 9,0  |         |               |      |                |               |      |
| SN.. 150616 | 0,35    | <b>0,60</b>   | 0,90 | 1,5            | <b>4,0</b>    | 9,0  | 0,35    | <b>0,65</b>   | 1,00 | 2,0            | <b>4,0</b>    | 9,0  |         |               |      |                |               |      |
| SN.. 190612 |         |               |      |                |               |      | 0,35    | <b>0,55</b>   | 0,85 | 1,5            | <b>5,5</b>    | 12,0 |         |               |      |                |               |      |
| SN.. 190616 | 0,35    | <b>0,60</b>   | 0,90 | 1,5            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,65</b>   | 1,00 | 2,0            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,70</b>   | 1,00 | 2,0            | <b>5,0</b>    | 12,0 |
| SN.. 190624 |         |               |      |                |               |      | 0,40    | <b>0,75</b>   | 1,20 | 2,0            | <b>5,5</b>    | 12,0 | 0,40    | <b>0,70</b>   | 1,20 | 2,0            | <b>5,0</b>    | 12,0 |
| SN.. 250724 | 0,35    | <b>0,65</b>   | 1,00 | 2,0            | <b>7,0</b>    | 16,0 | 0,45    | <b>0,80</b>   | 1,30 | 2,5            | <b>8,0</b>    | 16,0 | 0,60    | <b>1,00</b>   | 1,50 | 3,5            | <b>10,0</b>   | 18,0 |
| SN.. 250924 | 0,35    | <b>0,65</b>   | 1,00 | 2,0            | <b>7,0</b>    | 16,0 | 0,45    | <b>0,80</b>   | 1,30 | 2,5            | <b>8,0</b>    | 16,0 | 0,60    | <b>1,00</b>   | 1,50 | 3,5            | <b>10,0</b>   | 18,0 |
| TN.. 110304 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 110308 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 160404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 160408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 160412 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 220404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 220408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| TN.. 220412 |         |               |      |                |               |      | 0,30    | <b>0,50</b>   | 0,80 | 1,5            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |
| TN.. 220416 | 0,30    | <b>0,55</b>   | 0,85 | 1,5            | <b>3,0</b>    | 7,0  |         |               |      |                |               |      |         |               |      |                |               |      |
| VN.. 160404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| VN.. 160408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| VN.. 160412 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 060404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 060408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 060412 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 080404 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 080408 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 080412 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |
| WN.. 080416 |         |               |      |                |               |      |         |               |      |                |               |      |         |               |      |                |               |      |

Skarp Stabil



Information om skärdataområde för spånbrytare, som inte finns med i denna översikt, finner ni på → Sida 211–217

## Riktvärde skärdata för negativa skär

| Beteckning  | -F30    |               |      |                |               |     | -M30    |               |      |                |               |     |
|-------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|
|             | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     |
|             | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max |
|             | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     |
| CN.. 090304 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 090308 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 120404 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| CN.. 120408 | 0,10    | <b>0,22</b>   | 0,35 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>2,0</b>    | 4,5 |
| CN.. 120412 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,50 | 1,2            | <b>2,5</b>    | 5,0 |
| CN.. 120416 |         |               |      |                |               |     | 0,25    | <b>0,35</b>   | 0,55 | 1,6            | <b>2,5</b>    | 5,0 |
| CN.. 160608 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160612 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160616 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160624 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190608 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190612 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190616 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190624 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 250924 |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 110402 |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 110404 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| DN.. 110408 | 0,10    | <b>0,20</b>   | 0,35 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>2,0</b>    | 4,5 |
| DN.. 110412 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,50 | 1,2            | <b>2,0</b>    | 4,5 |
| DN.. 150404 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| DN.. 150408 | 0,1     | <b>0,2</b>    | 0,35 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,35 | 1,0            | <b>2,5</b>    | 4,0 |
| DN.. 150412 |         |               |      |                |               |     | 0,2     | <b>0,3</b>    | 0,5  | 1,0            | <b>2,5</b>    | 4,0 |
| DN.. 150416 |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 150604 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| DN.. 150608 | 0,10    | <b>0,20</b>   | 0,35 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>2,0</b>    | 5,5 |
| DN.. 150612 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,50 | 1,2            | <b>2,0</b>    | 5,5 |
| DN.. 150616 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 090308 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 120404 | 0,10    | <b>0,15</b>   | 0,30 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| SN.. 120408 | 0,15    | <b>0,20</b>   | 0,40 | 0,8            | <b>1,5</b>    | 2,5 | 0,20    | <b>0,25</b>   | 0,45 | 1,0            | <b>2,0</b>    | 4,5 |
| SN.. 120412 | 0,15    | <b>0,20</b>   | 0,40 | 1,2            | <b>1,8</b>    | 2,5 | 0,25    | <b>0,30</b>   | 0,50 | 1,2            | <b>2,0</b>    | 5,0 |
| SN.. 120416 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150608 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150612 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150616 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190612 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190616 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190624 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 250724 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 250924 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 110304 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 110308 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 160404 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| TN.. 160408 | 0,10    | <b>0,15</b>   | 0,35 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>2,0</b>    | 4,5 |
| TN.. 160412 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,50 | 1,2            | <b>2,0</b>    | 4,5 |
| TN.. 220404 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220408 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220412 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220416 |         |               |      |                |               |     |         |               |      |                |               |     |
| VN.. 160404 | 0,08    | <b>0,10</b>   | 0,20 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| VN.. 160408 | 0,10    | <b>0,15</b>   | 0,30 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>1,5</b>    | 4,0 |
| VN.. 160412 |         |               |      |                |               |     |         |               |      |                |               |     |
| WN.. 060404 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| WN.. 060408 | 0,10    | <b>0,20</b>   | 0,30 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>1,5</b>    | 3,5 |
| WN.. 060412 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,45 | 1,2            | <b>1,5</b>    | 4,0 |
| WN.. 080404 | 0,05    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,0</b>    | 2,0 |         |               |      |                |               |     |
| WN.. 080408 | 0,10    | <b>0,20</b>   | 0,35 | 0,8            | <b>1,5</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>2,0</b>    | 4,5 |
| WN.. 080412 |         |               |      |                |               |     | 0,20    | <b>0,30</b>   | 0,50 | 1,2            | <b>2,0</b>    | 5,0 |
| WN.. 080416 |         |               |      |                |               |     |         |               |      |                |               |     |

Skarp → Stabil



De angivna skärdata är ungefärliga värden. En anpassning till rådande förhållanden rekommenderas.

| Beteckning  | -M60    |               |      |                |               |     | -M34    |               |      |                |               |     | -M42    |               |      |                |               |     |
|-------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|
|             | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     |
|             | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max |
|             | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     |
| CN.. 090304 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 090308 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 120404 |         |               |      |                |               |     | 0,08    | <b>0,12</b>   | 0,18 | 1,0            | <b>1,5</b>    | 3,0 | 0,1     | <b>0,2</b>    | 0,25 | 0,8            | <b>1,5</b>    | 4,0 |
| CN.. 120408 | 0,25    | <b>0,30</b>   | 0,50 | 1,5            | <b>2,5</b>    | 6,0 | 0,10    | <b>0,15</b>   | 0,35 | 1,0            | <b>1,8</b>    | 3,5 | 0,2     | <b>0,3</b>    | 0,44 | 1,0            | <b>2,5</b>    | 4,0 |
| CN.. 120412 | 0,30    | <b>0,35</b>   | 0,55 | 2,0            | <b>3,0</b>    | 6,0 | 0,13    | <b>0,20</b>   | 0,40 | 1,5            | <b>2,0</b>    | 4,0 | 0,28    | <b>0,35</b>   | 0,55 | 1,2            | <b>3,0</b>    | 4,2 |
| CN.. 120416 | 0,30    | <b>0,40</b>   | 0,60 | 2,0            | <b>3,0</b>    | 6,0 | 0,15    | <b>0,25</b>   | 0,45 | 2,0            | <b>3,0</b>    | 4,5 |         |               |      |                |               |     |
| CN.. 160608 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160612 | 0,30    | <b>0,35</b>   | 0,55 | 2,0            | <b>3,0</b>    | 8,0 |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160616 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 160624 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190608 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190612 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190616 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 190624 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CN.. 250924 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 110402 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 110404 |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,25</b>   | 0,3  | 1,0            | <b>2,0</b>    | 3,5 |
| DN.. 110408 |         |               |      |                |               |     |         |               |      |                |               |     | 0,2     | <b>0,3</b>    | 0,4  | 1,2            | <b>2,5</b>    | 4,0 |
| DN.. 110412 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 150404 |         |               |      |                |               |     | 0,08    | <b>0,12</b>   | 0,18 | 0,8            | <b>1,2</b>    | 2,5 | 0,15    | <b>0,25</b>   | 0,35 | 1,0            | <b>2,0</b>    | 4,0 |
| DN.. 150408 | 0,25    | <b>0,3</b>    | 0,45 | 1,5            | <b>2,5</b>    | 6,0 | 0,10    | <b>0,15</b>   | 0,30 | 1,0            | <b>1,8</b>    | 3,5 | 0,2     | <b>0,3</b>    | 0,4  | 1,2            | <b>2,5</b>    | 5,0 |
| DN.. 150412 | 0,3     | <b>0,4</b>    | 0,55 | 1,5            | <b>2,5</b>    | 6,0 | 0,13    | <b>0,20</b>   | 0,38 | 1,5            | <b>2,0</b>    | 4,0 |         |               |      |                |               |     |
| DN.. 150416 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DN.. 150604 |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,25</b>   | 0,35 | 1,0            | <b>2,0</b>    | 4,0 |
| DN.. 150608 | 0,25    | <b>0,30</b>   | 0,45 | 1,5            | <b>2,5</b>    | 6,0 | 0,10    | <b>0,15</b>   | 0,30 | 1,0            | <b>1,8</b>    | 3,5 | 0,2     | <b>0,3</b>    | 0,44 | 1,2            | <b>2,5</b>    | 5,0 |
| DN.. 150612 | 0,30    | <b>0,40</b>   | 0,55 | 1,5            | <b>2,5</b>    | 6,0 | 0,13    | <b>0,20</b>   | 0,38 | 1,5            | <b>2,0</b>    | 4,0 |         |               |      |                |               |     |
| DN.. 150616 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 090308 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 120404 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 120408 | 0,30    | <b>0,35</b>   | 0,50 | 1,5            | <b>2,0</b>    | 6,0 | 0,15    | <b>0,25</b>   | 0,40 | 1,0            | <b>2,0</b>    | 4,0 | 0,15    | <b>0,25</b>   | 0,4  | 1,0            | <b>2,0</b>    | 4,5 |
| SN.. 120412 | 0,30    | <b>0,40</b>   | 0,55 | 2,0            | <b>2,5</b>    | 6,0 | 0,15    | <b>0,25</b>   | 0,45 | 1,5            | <b>2,5</b>    | 4,5 | 0,2     | <b>0,25</b>   | 0,45 | 1,0            | <b>2,0</b>    | 5,0 |
| SN.. 120416 | 0,30    | <b>0,40</b>   | 0,60 | 2,0            | <b>2,5</b>    | 6,0 |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150608 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150612 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 150616 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190612 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190616 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 190624 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 250724 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| SN.. 250924 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 110304 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 110308 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 160404 |         |               |      |                |               |     |         |               |      |                |               |     | 0,1     | <b>0,2</b>    | 0,3  | 0,8            | <b>2,0</b>    | 5,0 |
| TN.. 160408 | 0,25    | <b>0,25</b>   | 0,45 | 1,5            | <b>2,5</b>    | 5,0 | 0,10    | <b>0,15</b>   | 0,35 | 1,0            | <b>2,0</b>    | 4,0 | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>2,0</b>    | 5,0 |
| TN.. 160412 | 0,30    | <b>0,30</b>   | 0,55 | 2,0            | <b>2,5</b>    | 5,5 |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220404 |         |               |      |                |               |     | 0,10    | <b>0,15</b>   | 0,35 | 1,0            | <b>2,0</b>    | 4,0 |         |               |      |                |               |     |
| TN.. 220408 |         |               |      |                |               |     | 0,13    | <b>0,20</b>   | 0,40 | 1,5            | <b>2,5</b>    | 4,0 |         |               |      |                |               |     |
| TN.. 220412 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| TN.. 220416 |         |               |      |                |               |     | 0,15    | <b>0,25</b>   | 0,45 | 2,0            | <b>2,5</b>    | 4,5 |         |               |      |                |               |     |
| VN.. 160404 |         |               |      |                |               |     | 0,07    | <b>0,10</b>   | 0,18 | 0,8            | <b>1,2</b>    | 2,0 |         |               |      |                |               |     |
| VN.. 160408 |         |               |      |                |               |     | 0,10    | <b>0,15</b>   | 0,20 | 1,0            | <b>1,5</b>    | 2,5 |         |               |      |                |               |     |
| VN.. 160412 |         |               |      |                |               |     | 0,13    | <b>0,18</b>   | 0,25 | 1,5            | <b>1,8</b>    | 3,0 |         |               |      |                |               |     |
| WN.. 060404 |         |               |      |                |               |     |         |               |      |                |               |     | 0,1     | <b>0,22</b>   | 0,35 | 0,5            | <b>1,0</b>    | 3,0 |
| WN.. 060408 | 0,25    | <b>0,30</b>   | 0,45 | 1,5            | <b>2,0</b>    | 4,0 |         |               |      |                |               |     | 0,1     | <b>0,22</b>   | 0,35 | 0,5            | <b>1,0</b>    | 3,0 |
| WN.. 060412 | 0,30    | <b>0,35</b>   | 0,50 | 2,0            | <b>2,5</b>    | 4,5 |         |               |      |                |               |     |         |               |      |                |               |     |
| WN.. 080404 |         |               |      |                |               |     |         |               |      |                |               |     | 0,1     | <b>0,2</b>    | 0,35 | 0,4            | <b>1,5</b>    | 4,0 |
| WN.. 080408 | 0,25    | <b>0,30</b>   | 0,50 | 1,5            | <b>2,0</b>    | 5,0 | 0,10    | <b>0,15</b>   | 0,35 | 1,0            | <b>2,0</b>    | 4,0 | 0,15    | <b>0,25</b>   | 0,4  | 0,8            | <b>1,5</b>    | 4,0 |
| WN.. 080412 | 0,30    | <b>0,35</b>   | 0,55 | 2,0            | <b>2,5</b>    | 5,5 | 0,13    | <b>0,20</b>   | 0,40 | 1,5            | <b>2,0</b>    | 4,0 | 0,2     | <b>0,3</b>    | 0,45 | 1,0            | <b>2,0</b>    | 4,0 |
| WN.. 080416 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |

Skarp ←————→ Stabil



Information om skärdataområde för spånbrytare, som inte finns med i denna översikt, finner ni på → Sida 211–217

## Riktvärde skärdata för positiva skär

| Beteckning   | -CF05   |               |      |                |               |     | -SF     |               |      |                |               |     |
|--------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|
|              | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     |
|              | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max |
|              | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     |
| CC.. 060200  |         |               |      |                |               |     | 0,02    | <b>0,035</b>  | 0,05 | 0,1            | <b>0,4</b>    | 1,5 |
| CC.. 060201  |         |               |      |                |               |     | 0,02    | <b>0,035</b>  | 0,05 | 0,2            | <b>0,4</b>    | 1,5 |
| CC.. 060202  | 0,03    | <b>0,08</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 | 0,03    | <b>0,1</b>    | 0,15 | 0,2            | <b>0,4</b>    | 1,5 |
| CC.. 060204  | 0,05    | <b>0,10</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 | 0,05    | <b>0,1</b>    | 0,2  | 0,2            | <b>0,6</b>    | 1,5 |
| CC.. 060208  |         |               |      |                |               |     | 0,05    | <b>0,125</b>  | 0,2  | 0,2            | <b>1</b>      | 1,5 |
| CC.. 09T300  |         |               |      |                |               |     | 0,02    | <b>0,035</b>  | 0,05 | 0,2            | <b>0,75</b>   | 2   |
| CC.. 09T301  |         |               |      |                |               |     | 0,02    | <b>0,035</b>  | 0,05 | 0,2            | <b>0,75</b>   | 2   |
| CC.. 09T302  | 0,03    | <b>0,08</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 | 0,05    | <b>0,075</b>  | 0,1  | 0,2            | <b>0,75</b>   | 2   |
| CC.. 09T304  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,75</b>   | 2   |
| CC.. 09T308  | 0,06    | <b>0,13</b>   | 0,25 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,125</b>  | 0,25 | 0,4            | <b>1</b>      | 2   |
| CC.. 09T312  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 120402  |         |               |      |                |               |     | 0,05    | <b>0,075</b>  | 0,1  | 0,2            | <b>0,8</b>    | 2,5 |
| CC.. 120404  |         |               |      |                |               |     | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>1</b>      | 2,5 |
| CC.. 120408  |         |               |      |                |               |     | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1</b>      | 2,5 |
| CC.. 120412  |         |               |      |                |               |     | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,5</b>    | 2,5 |
| DC.. 0702005 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 070201  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 0702015 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 070202  | 0,03    | <b>0,08</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 | 0,03    | <b>0,1</b>    | 0,15 | 0,1            | <b>0,4</b>    | 1,5 |
| DC.. 070204  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,6</b>    | 1,5 |
| DC.. 070208  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T3005 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T301  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T3015 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T302  | 0,03    | <b>0,08</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 |         |               |      |                |               |     |
| DC.. 11T304  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,7</b>    | 2   |
| DC.. 11T308  | 0,06    | <b>0,13</b>   | 0,25 | 0,2            | <b>0,4</b>    | 1,3 | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1</b>      | 2   |
| DC.. 11T312  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 0602MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 0803MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 1003MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 1204MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 1606MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 2006MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 2507MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| SC.. 09T304  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,7</b>    | 2   |
| SC.. 09T308  | 0,06    | <b>0,13</b>   | 0,25 | 0,2            | <b>0,4</b>    | 1,3 | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1</b>      | 2   |
| SC.. 120408  |         |               |      |                |               |     | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1</b>      | 2,5 |
| SC.. 120412  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 090204  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 110202  | 0,03    | <b>0,08</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 |         |               |      |                |               |     |
| TC.. 110204  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,7</b>    | 2   |
| TC.. 110208  | 0,06    | <b>0,13</b>   | 0,25 | 0,2            | <b>0,4</b>    | 1,3 | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1</b>      | 2   |
| TC.. 16T302  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 16T304  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,8</b>    | 2,5 |
| TC.. 16T308  |         |               |      |                |               |     | 0,08    | <b>0,15</b>   | 0,25 | 0,4            | <b>1</b>      | 2,5 |
| TC.. 16T312  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 220408  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 1103005 |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110301  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 1103015 |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110302  | 0,03    | <b>0,06</b>   | 0,12 | 0,1            | <b>0,3</b>    | 1,3 | 0,02    | <b>0,08</b>   | 0,15 | 0,1            | <b>0,4</b>    | 1,5 |
| VC.. 110304  | 0,05    | <b>0,08</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,1</b>    | 0,2  | 0,2            | <b>0,6</b>    | 1,5 |
| VC.. 110308  |         |               |      |                |               |     | 0,08    | <b>0,12</b>   | 0,22 | 0,4            | <b>1</b>      | 1,5 |
| VC.. 160402  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 160404  | 0,05    | <b>0,08</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,05    | <b>0,1</b>    | 0,2  | 0,2            | <b>0,7</b>    | 2   |
| VC.. 160408  | 0,06    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,4</b>    | 1,3 | 0,08    | <b>0,12</b>   | 0,22 | 0,4            | <b>1</b>      | 2   |
| VC.. 160412  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 220530  |         |               |      |                |               |     |         |               |      |                |               |     |
| WC.. 020102  |         |               |      |                |               |     | 0,02    | <b>0,075</b>  | 0,1  | 0,1            | <b>0,4</b>    | 1   |
| WC.. 020104  |         |               |      |                |               |     | 0,02    | <b>0,1</b>    | 0,2  | 0,1            | <b>0,6</b>    | 1,5 |

Skarp

Stabil



De angivna skärdata är ungefärliga värden. En anpassning till rådande förhållanden rekommenderas.

| Beteckning   | -CF55   |               |      |                |               |     | -SMF    |               |      |                |               |     | -SM     |               |      |                |               |     |
|--------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|
|              | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     |
|              | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max |
|              | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     |
| CC.. 060200  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 060201  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 060202  |         |               |      |                |               |     |         |               |      |                |               |     | 0,04    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,6</b>    | 2,5 |
| CC.. 060204  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>0,7</b>    | 2   | 0,08    | <b>0,17</b>   | 0,3  | 0,4            | <b>0,8</b>    | 2,5 |
| CC.. 060208  |         |               |      |                |               |     | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1</b>      | 2   | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1</b>      | 2,5 |
| CC.. 09T300  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T301  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T302  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T304  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>0,8</b>    | 2,5 | 0,08    | <b>0,17</b>   | 0,3  | 0,4            | <b>1</b>      | 3   |
| CC.. 09T308  | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,5</b>    | 1,3 | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1</b>      | 2,5 | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,2</b>    | 3   |
| CC.. 09T312  |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,22</b>   | 0,4  | 1,2            | <b>1,5</b>    | 3   |
| CC.. 120402  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 120404  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>1</b>      | 3   | 0,08    | <b>0,17</b>   | 0,3  | 0,4            | <b>1,2</b>    | 3,5 |
| CC.. 120408  |         |               |      |                |               |     | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1,2</b>    | 3   | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,5</b>    | 3,5 |
| CC.. 120412  |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,22</b>   | 0,4  | 1,2            | <b>2</b>      | 3,5 |
| DC.. 0702005 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 070201  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 0702015 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 070202  | 0,03    | <b>0,10</b>   | 0,12 | 0,1            | <b>0,4</b>    | 1,3 |         |               |      |                |               |     | 0,04    | <b>0,12</b>   | 0,2  | 0,2            | <b>0,6</b>    | 2,5 |
| DC.. 070204  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>0,7</b>    | 2   | 0,08    | <b>0,17</b>   | 0,3  | 0,4            | <b>0,8</b>    | 2,5 |
| DC.. 070208  |         |               |      |                |               |     | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1</b>      | 2   | 0,12    | <b>0,2</b>    | 0,3  | 0,8            | <b>1</b>      | 2,5 |
| DC.. 11T3005 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T301  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T3015 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T302  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T304  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>0,8</b>    | 2,5 | 0,8     | <b>0,17</b>   | 0,3  | 0,4            | <b>1</b>      | 3   |
| DC.. 11T308  | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,5</b>    | 1,3 | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1,2</b>    | 2,5 | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,2</b>    | 3   |
| DC.. 11T312  |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,22</b>   | 0,4  | 1,2            | <b>1,7</b>    | 3   |
| RC.. 0602MO  |         |               |      |                |               |     |         |               |      |                |               |     | 0,2     | <b>0,3</b>    | 0,5  | 0,2            | <b>0,5</b>    | 1,5 |
| RC.. 0803MO  |         |               |      |                |               |     |         |               |      |                |               |     | 0,2     | <b>0,3</b>    | 0,6  | 0,2            | <b>0,6</b>    | 2   |
| RC.. 1003MO  |         |               |      |                |               |     |         |               |      |                |               |     | 0,25    | <b>0,4</b>    | 0,7  | 0,2            | <b>0,7</b>    | 2,5 |
| RC.. 1204MO  |         |               |      |                |               |     |         |               |      |                |               |     | 0,3     | <b>0,5</b>    | 0,8  | 0,2            | <b>0,8</b>    | 3   |
| RC.. 1606MO  |         |               |      |                |               |     | 0,15    | <b>0,3</b>    | 0,6  | 0,25           | <b>2</b>      | 3,5 | 0,4     | <b>0,6</b>    | 1    | 0,3            | <b>1</b>      | 3,5 |
| RC.. 2006MO  |         |               |      |                |               |     |         |               |      |                |               |     | 0,5     | <b>0,8</b>    | 1,2  | 0,4            | <b>1,2</b>    | 4   |
| RC.. 2507MO  |         |               |      |                |               |     |         |               |      |                |               |     | 0,6     | <b>0,9</b>    | 1,4  | 0,6            | <b>2</b>      | 5   |
| SC.. 09T304  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>0,8</b>    | 2,5 | 0,08    | <b>0,17</b>   | 0,3  | 0,4            | <b>1</b>      | 3   |
| SC.. 09T308  | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,5</b>    | 1,3 | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1</b>      | 2,5 | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,2</b>    | 3   |
| SC.. 120408  |         |               |      |                |               |     | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1,2</b>    | 3   | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,5</b>    | 3,5 |
| SC.. 120412  |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,22</b>   | 0,4  | 1,2            | <b>2</b>      | 3,5 |
| TC.. 090204  |         |               |      |                |               |     |         |               |      |                |               |     | 0,08    | <b>0,12</b>   | 0,2  | 0,4            | <b>0,8</b>    | 2   |
| TC.. 110202  |         |               |      |                |               |     |         |               |      |                |               |     | 0,08    | <b>0,1</b>    | 0,2  | 0,4            | <b>0,6</b>    | 3   |
| TC.. 110204  | 0,05    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 |         |               |      |                |               |     | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,2</b>    | 3   |
| TC.. 110208  |         |               |      |                |               |     | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1</b>      | 2,5 | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,2</b>    | 3   |
| TC.. 16T302  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 16T304  |         |               |      |                |               |     | 0,07    | <b>0,15</b>   | 0,25 | 0,3            | <b>1</b>      | 3   | 0,08    | <b>0,17</b>   | 0,3  | 0,4            | <b>1,2</b>    | 3,5 |
| TC.. 16T308  | 0,06    | <b>0,15</b>   | 0,25 | 0,2            | <b>0,5</b>    | 1,3 | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1,2</b>    | 3   | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>1,5</b>    | 3,5 |
| TC.. 16T312  |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,22</b>   | 0,4  | 1,2            | <b>1,7</b>    | 3,5 |
| TC.. 220408  |         |               |      |                |               |     |         |               |      |                |               |     | 0,12    | <b>0,2</b>    | 0,35 | 0,8            | <b>2,5</b>    | 6   |
| VC.. 1103005 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110301  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 1103015 |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110302  |         |               |      |                |               |     | 0,05    | <b>0,1</b>    | 0,18 | 0,2            | <b>0,5</b>    | 2   |         |               |      |                |               |     |
| VC.. 110304  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,23 | 0,3            | <b>0,7</b>    | 2   |         |               |      |                |               |     |
| VC.. 110308  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 160402  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 160404  | 0,05    | <b>0,10</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,07    | <b>0,15</b>   | 0,23 | 0,3            | <b>0,8</b>    | 2,5 | 0,08    | <b>0,17</b>   | 0,25 | 0,4            | <b>1</b>      | 3   |
| VC.. 160408  | 0,06    | <b>0,12</b>   | 0,22 | 0,2            | <b>0,5</b>    | 1,3 | 0,1     | <b>0,17</b>   | 0,27 | 0,6            | <b>1</b>      | 2,5 | 0,12    | <b>0,2</b>    | 0,3  | 0,8            | <b>1,2</b>    | 3   |
| VC.. 160412  |         |               |      |                |               |     |         |               |      |                |               |     | 0,15    | <b>0,22</b>   | 0,32 | 1,2            | <b>1,5</b>    | 3   |
| VC.. 220530  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| WC.. 020102  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |
| WC.. 020104  |         |               |      |                |               |     |         |               |      |                |               |     |         |               |      |                |               |     |

Skarp ← → Stabil



Information om skärdataområde för spån­brytare, som inte finns med i denna översikt, finner ni på → Sida 211–217

## Riktvärde skärdata för positiva skär

| Beteckning   | -SMQ    |               |      |                |               |     | -M25    |               |      |                |               |     |
|--------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|------|----------------|---------------|-----|
|              | f       |               |      | a <sub>p</sub> |               |     | f       |               |      | a <sub>p</sub> |               |     |
|              | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max  | min            | Rekommenderad | max |
|              | mm/varv |               |      | mm             |               |     | mm/varv |               |      | mm             |               |     |
| CC.. 060200  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 060201  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 060202  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 060204  |         |               |      |                |               |     | 0,06    | <b>0,13</b>   | 0,20 | 0,2            | <b>1,1</b>    | 2,0 |
| CC.. 060208  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T300  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T301  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T302  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 09T304  | 0,10    | <b>0,25</b>   | 0,4  | 0,4            | <b>2</b>      | 4   | 0,06    | <b>0,14</b>   | 0,22 | 0,2            | <b>1,2</b>    | 2,2 |
| CC.. 09T308  | 0,15    | <b>0,30</b>   | 0,5  | 0,8            | <b>2</b>      | 4   | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,8</b>    | 3,2 |
| CC.. 09T312  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 120402  |         |               |      |                |               |     |         |               |      |                |               |     |
| CC.. 120404  | 0,10    | <b>0,25</b>   | 0,4  | 0,4            | <b>2</b>      | 4   |         |               |      |                |               |     |
| CC.. 120408  | 0,15    | <b>0,30</b>   | 0,5  | 0,8            | <b>2</b>      | 4   |         |               |      |                |               |     |
| CC.. 120412  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 0702005 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 070201  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 0702015 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 070202  |         |               |      |                |               |     | 0,04    | <b>0,09</b>   | 0,13 | 0,1            | <b>0,9</b>    | 1,6 |
| DC.. 070204  | 0,10    | <b>0,18</b>   | 0,25 | 0,4            | <b>1,5</b>    | 3   | 0,06    | <b>0,12</b>   | 0,18 | 0,2            | <b>1,1</b>    | 2,0 |
| DC.. 070208  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T3005 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T301  |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T3015 |         |               |      |                |               |     |         |               |      |                |               |     |
| DC.. 11T302  |         |               |      |                |               |     | 0,04    | <b>0,10</b>   | 0,16 | 0,1            | <b>1,1</b>    | 2,0 |
| DC.. 11T304  | 0,10    | <b>0,25</b>   | 0,4  | 0,4            | <b>2</b>      | 4   | 0,06    | <b>0,14</b>   | 0,22 | 0,2            | <b>1,2</b>    | 2,2 |
| DC.. 11T308  | 0,15    | <b>0,30</b>   | 0,5  | 0,8            | <b>2</b>      | 4   | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,8</b>    | 3,2 |
| DC.. 11T312  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 0602MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 0803MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 1003MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 1204MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 1606MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 2006MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| RC.. 2507MO  |         |               |      |                |               |     |         |               |      |                |               |     |
| SC.. 09T304  |         |               |      |                |               |     |         |               |      |                |               |     |
| SC.. 09T308  |         |               |      |                |               |     |         |               |      |                |               |     |
| SC.. 120408  |         |               |      |                |               |     |         |               |      |                |               |     |
| SC.. 120412  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 090204  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 110202  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 110204  |         |               |      |                |               |     | 0,06    | <b>0,13</b>   | 0,20 | 0,2            | <b>1,2</b>    | 2,2 |
| TC.. 110208  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 16T302  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 16T304  |         |               |      |                |               |     | 0,06    | <b>0,14</b>   | 0,22 | 0,2            | <b>1,6</b>    | 3,0 |
| TC.. 16T308  |         |               |      |                |               |     | 0,10    | <b>0,20</b>   | 0,30 | 0,4            | <b>1,9</b>    | 3,4 |
| TC.. 16T312  |         |               |      |                |               |     |         |               |      |                |               |     |
| TC.. 220408  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 1103005 |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110301  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 1103015 |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110302  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110304  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 110308  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 160402  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 160404  |         |               |      |                |               |     | 0,06    | <b>0,13</b>   | 0,20 | 0,2            | <b>1,2</b>    | 2,2 |
| VC.. 160408  |         |               |      |                |               |     | 0,10    | <b>0,15</b>   | 0,25 | 0,4            | <b>1,4</b>    | 3,0 |
| VC.. 160412  |         |               |      |                |               |     |         |               |      |                |               |     |
| VC.. 220530  |         |               |      |                |               |     |         |               |      |                |               |     |
| WC.. 020102  |         |               |      |                |               |     |         |               |      |                |               |     |
| WC.. 020104  |         |               |      |                |               |     |         |               |      |                |               |     |

Skarp → Stabil



De angivna skärdata är ungefärliga värden. En anpassning till rådande förhållanden rekommenderas.

| Beteckning   | -M55    |               |      |                |               |     | -F05    |               |       |                |               |     |
|--------------|---------|---------------|------|----------------|---------------|-----|---------|---------------|-------|----------------|---------------|-----|
|              | f       |               |      | a <sub>p</sub> |               |     | f       |               |       | a <sub>p</sub> |               |     |
|              | min     | Rekommenderad | max  | min            | Rekommenderad | max | min     | Rekommenderad | max   | min            | Rekommenderad | max |
|              | mm/varv |               |      | mm             |               |     | mm/varv |               |       | mm             |               |     |
| CC.. 060200  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 060201  |         |               |      |                |               |     | 0,02    | <b>0,03</b>   | 0,05  | 0,1            | <b>1</b>      | 2   |
| CC.. 060202  |         |               |      |                |               |     | 0,02    | <b>0,05</b>   | 0,1   | 0,1            | <b>1</b>      | 2   |
| CC.. 060204  | 0,06    | <b>0,13</b>   | 0,20 | 0,4            | <b>1,5</b>    | 2,6 | 0,02    | <b>0,1</b>    | 0,2   | 0,1            | <b>1</b>      | 2   |
| CC.. 060208  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 09T300  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 09T301  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 09T302  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 09T304  | 0,08    | <b>0,16</b>   | 0,24 | 0,4            | <b>1,7</b>    | 3,0 |         |               |       |                |               |     |
| CC.. 09T308  | 0,12    | <b>0,24</b>   | 0,35 | 0,8            | <b>2,4</b>    | 4,0 |         |               |       |                |               |     |
| CC.. 09T312  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 120402  |         |               |      |                |               |     |         |               |       |                |               |     |
| CC.. 120404  | 0,08    | <b>0,18</b>   | 0,28 | 0,4            | <b>2,2</b>    | 4,0 |         |               |       |                |               |     |
| CC.. 120408  | 0,12    | <b>0,26</b>   | 0,40 | 0,8            | <b>2,8</b>    | 4,8 |         |               |       |                |               |     |
| CC.. 120412  |         |               |      |                |               |     |         |               |       |                |               |     |
| DC.. 0702005 |         |               |      |                |               |     | 0,02    | <b>0,025</b>  | 0,04  | 0,1            | <b>1</b>      | 2   |
| DC.. 070201  |         |               |      |                |               |     | 0,02    | <b>0,03</b>   | 0,05  | 0,1            | <b>1</b>      | 2   |
| DC.. 0702015 |         |               |      |                |               |     | 0,02    | <b>0,04</b>   | 0,075 | 0,1            | <b>1</b>      | 2   |
| DC.. 070202  |         |               |      |                |               |     | 0,02    | <b>0,05</b>   | 0,1   | 0,1            | <b>1</b>      | 2   |
| DC.. 070204  | 0,06    | <b>0,14</b>   | 0,22 | 0,4            | <b>1,3</b>    | 2,2 |         |               |       |                |               |     |
| DC.. 070208  | 0,08    | <b>0,16</b>   | 0,24 | 0,8            | <b>1,6</b>    | 2,4 |         |               |       |                |               |     |
| DC.. 11T3005 |         |               |      |                |               |     | 0,02    | <b>0,025</b>  | 0,04  | 0,1            | <b>1,25</b>   | 2,5 |
| DC.. 11T301  |         |               |      |                |               |     | 0,02    | <b>0,03</b>   | 0,05  | 0,1            | <b>1,25</b>   | 2,5 |
| DC.. 11T3015 |         |               |      |                |               |     | 0,02    | <b>0,04</b>   | 0,075 | 0,1            | <b>1,25</b>   | 2,5 |
| DC.. 11T302  |         |               |      |                |               |     | 0,02    | <b>0,075</b>  | 0,1   | 0,1            | <b>1,25</b>   | 2,5 |
| DC.. 11T304  | 0,08    | <b>0,16</b>   | 0,24 | 0,4            | <b>1,7</b>    | 3,0 | 0,02    | <b>0,1</b>    | 0,25  | 0,1            | <b>1,25</b>   | 2,5 |
| DC.. 11T308  | 0,12    | <b>0,24</b>   | 0,35 | 0,8            | <b>2,4</b>    | 4,0 |         |               |       |                |               |     |
| DC.. 11T312  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 0602MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 0803MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 1003MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 1204MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 1606MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 2006MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| RC.. 2507MO  |         |               |      |                |               |     |         |               |       |                |               |     |
| SC.. 09T304  | 0,12    | <b>0,24</b>   | 0,35 | 0,8            | <b>2,4</b>    | 4,0 |         |               |       |                |               |     |
| SC.. 09T308  | 0,12    | <b>0,26</b>   | 0,40 | 0,8            | <b>2,8</b>    | 4,8 |         |               |       |                |               |     |
| SC.. 120408  |         |               |      |                |               |     |         |               |       |                |               |     |
| SC.. 120412  |         |               |      |                |               |     |         |               |       |                |               |     |
| TC.. 090204  | 0,06    | <b>0,12</b>   | 0,18 | 0,4            | <b>1,3</b>    | 2,2 |         |               |       |                |               |     |
| TC.. 110202  |         |               |      |                |               |     |         |               |       |                |               |     |
| TC.. 110204  | 0,06    | <b>0,14</b>   | 0,22 | 0,4            | <b>1,4</b>    | 2,4 |         |               |       |                |               |     |
| TC.. 110208  |         |               |      |                |               |     |         |               |       |                |               |     |
| TC.. 16T302  |         |               |      |                |               |     |         |               |       |                |               |     |
| TC.. 16T304  |         |               |      |                |               |     |         |               |       |                |               |     |
| TC.. 16T308  | 0,12    | <b>0,24</b>   | 0,35 | 0,8            | <b>2,6</b>    | 4,4 |         |               |       |                |               |     |
| TC.. 16T312  |         |               |      |                |               |     |         |               |       |                |               |     |
| TC.. 220408  |         |               |      |                |               |     |         |               |       |                |               |     |
| VC.. 1103005 |         |               |      |                |               |     | 0,02    | <b>0,025</b>  | 0,04  | 0,1            | <b>1,25</b>   | 2,5 |
| VC.. 110301  |         |               |      |                |               |     | 0,02    | <b>0,03</b>   | 0,05  | 0,1            | <b>1,25</b>   | 2,5 |
| VC.. 1103015 |         |               |      |                |               |     | 0,02    | <b>0,04</b>   | 0,075 | 0,1            | <b>1,25</b>   | 2,5 |
| VC.. 110302  |         |               |      |                |               |     | 0,02    | <b>0,075</b>  | 0,1   | 0,1            | <b>1,25</b>   | 2,5 |
| VC.. 110304  |         |               |      |                |               |     | 0,02    | <b>0,15</b>   | 0,25  | 0,1            | <b>1,25</b>   | 2,5 |
| VC.. 110308  |         |               |      |                |               |     |         |               |       |                |               |     |
| VC.. 160402  |         |               |      |                |               |     |         |               |       |                |               |     |
| VC.. 160404  | 0,08    | <b>0,14</b>   | 0,20 | 0,4            | <b>1,7</b>    | 3,0 |         |               |       |                |               |     |
| VC.. 160408  | 0,12    | <b>0,21</b>   | 0,30 | 0,8            | <b>2,1</b>    | 3,4 |         |               |       |                |               |     |
| VC.. 160412  |         |               |      |                |               |     |         |               |       |                |               |     |
| VC.. 220530  |         |               |      |                |               |     |         |               |       |                |               |     |
| WC.. 020102  |         |               |      |                |               |     |         |               |       |                |               |     |
| WC.. 020104  |         |               |      |                |               |     |         |               |       |                |               |     |

Skarp ←————→ Stabil



Information om skärdataområde för spånbrytare, som inte finns med i denna översikt, finner ni på → Sida 211–217



## Diamant som skärmaterial



### Garanterar

- ▲ Optimala ytor
- ▲ Gradfritt arbetsstycke
- ▲ Lång livslängd
- ▲ Lägsta möjliga skärkraft
- ▲ Hög processsäkerhet

Komplett program av grov-, fin- och bredskärsplattor för bearbetning av aluminium, icke-järnmetaller, plast...

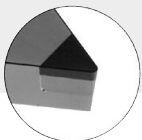
## Skärmaterialen

|            | CTD CD10 (CVD)                                                                                                                                                                                                          | CTD PD20 (PKD)                                                                                                                                                           | CTD PU20 (PKD)                                                                                                                                                                      | CTD PS30 (PKD)                                                                                                                                                            |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|            | Finkornig sort (N10)                                                                                                                                                                                                    | Finkornig sort (N20)                                                                                                                                                     | Grovkornig sort (N20)                                                                                                                                                               | Grovkornig sort (N30)                                                                                                                                                     |
| Egenskaper | <ul style="list-style-type: none"> <li>▲ perfekt skärpa</li> <li>▲ inget skärtryck</li> <li>▲ mycket snäva toleranser</li> <li>▲ högsta slitstyrka med bra seghet</li> <li>▲ mycket bra värmeledningsförmåga</li> </ul> | <ul style="list-style-type: none"> <li>▲ bra skärpa</li> <li>▲ lägre skärtryck än PDC-S</li> <li>▲ snäva toleranser</li> <li>▲ låg slitstyrka med ökad seghet</li> </ul> | <ul style="list-style-type: none"> <li>▲ bra skärskärpa</li> <li>▲ lågt skärtryck</li> <li>▲ snäva toleranser</li> <li>▲ mycket hög slitstyrka och samtidigt hög seghet</li> </ul>  | <ul style="list-style-type: none"> <li>▲ bra skärpa</li> <li>▲ lågt skärtryck</li> <li>▲ snäva toleranser</li> <li>▲ lägre slitstyrka än PDC, med högre seghet</li> </ul> |
| Material   | Lämpad för superfina till semifina av alla icke-järnmetaller och icke-järnkompositerna med låg till hög andel av abrasiva fyllmaterial                                                                                  | Lämpad för mycket fina till fina bearbetning av alla icke-järnmetaller och icke-järnkompositerna med låg andel av abrasiva fyllmaterial                                  | Lämpad för grov- och finfräsning av icke-järnmetaller och icke-järnhaltiga material med mycket högt abrasivt fyllmaterial. Hög spånvolym vid fasförstärkta plaster som CFK och GFK. | Lämpad för mycket fina till fina bearbetning av alla icke-järnmetaller och icke-järnkompositerna med låg till mycket hög andel av abrasiva fyllmaterial                   |

## Skärgeometri

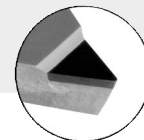
### Neutral spånvinkel:

- ▲ högt skärtryck
- ▲ högre bearbetningstemperatur
- ▲ bättre ytkvalitet
- ▲ för stabila arbetsstycken



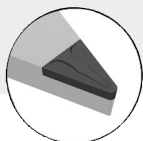
### Positiv spånvinkel: 5° / 7°

- ▲ lägre skärtryck
- ▲ låg bearbetningstemperatur
- ▲ lätt försämrings av ytkvaliteten
- ▲ för instabila arbetsstycken
- ▲ bättre mått noggrannhet



### CB-spånbrytargeometri:

- ▲ tillförlitlig spånkontroll
- ▲ perfekt för aluminium med låg andel fyllmaterial
- ▲ för användning av F | M | R

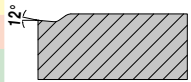
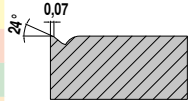
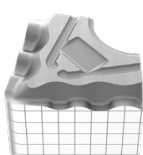
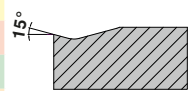
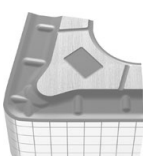
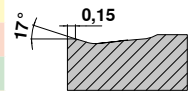
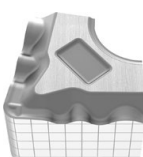
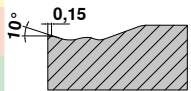


## Tips för användningen av diamant

- ▲ Det är generellt sett inte nödvändigt att använda skärvätska, men bortförslut av spån går lättare
- ▲ Observera att en kemisk reaktion med karbidbildande element (PKD) kan uppstå
- ▲ Observera värmewäxlingseffekt och kritisk temperatur:  
PKD: 600 °C, CVD: 700 °C  
Arbeta med kylning beroende på material.

## Spånbrytare / Användningsexempel

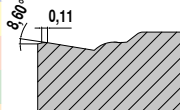
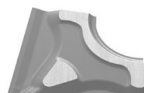
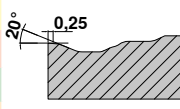
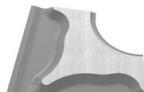
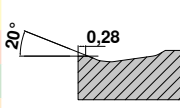
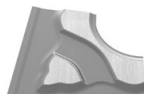
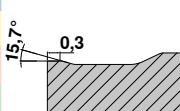
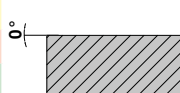
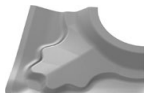
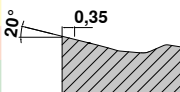
Huvudanvändning stål och gjutgods, alternativ användning rostfritt stål

| Negativ                                                                                                                                                                                                                                                                                          | Modell                | Jämnt skärförlopp                 | Varierande skärförlopp | Intermittenta skärförlopp                                                             | Skär                 |           | Geometri                                     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------------------|------------------------|---------------------------------------------------------------------------------------|----------------------|-----------|----------------------------------------------|
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       | a <sub>p</sub><br>mm | f<br>mm   |                                              |
| <div>-CF / -CF20</div> <div>▲ Finaste spånbrytare</div> <div>▲ Skarp skäregg för minskad skärkraft</div> <div>▲ Bra spånkontroll även vid små skärdjup</div> <div></div> <div>F</div>                           | CTEP110 / TCM10       |                                   |                        |    | 0,30–1,50            | 0,07–0,25 | CN..<br>DN..<br>TN..<br>WN..                 |
|                                                                                                                                                                                                                                                                                                  | CTEP110 / TCM10       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  | CTEP110 / TCM10       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
| <div>-F40</div> <div>▲ Spår för bearbetning av stål</div> <div>▲ Bra spånkontroll</div> <div>▲ Perfekt för kopiersvarvningsarbeten</div> <div></div> <div>F</div>                                               | CTCP125-P             | CTCP125-P                         |                        |    | 0,50–2,00            | 0,10–0,30 | VN..                                         |
|                                                                                                                                                                                                                                                                                                  | CTCP125-P             | CTCP125-P                         |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
| <div>-F50</div> <div>▲ Spår för finbearbetning</div> <div>▲ Stål och rostfritt stål</div> <div>▲ Mycket bra spånkontroll</div> <div>▲ Hög ytkvalitet</div> <div></div> <div>F</div>                            | CTCP115-P / CTCP125-P | CTCP115-P / CTCP125-P / CTCP135-P | CTCP135-P              |    | 0,10–2,60            | 0,06–0,35 | CN..<br>DN..<br>SN..<br>TN..<br>VN..<br>WN.. |
|                                                                                                                                                                                                                                                                                                  |                       | CTCP135-P                         | CTCP135-P              |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
| <div>-TFQ</div> <div>▲ Släpskärsgeometri</div> <div>▲ Fin till medelbearbetning</div> <div>▲ Mycket höga matningar</div> <div>▲ Hög ytkvalitet</div> <div></div> <div>F</div>                                 | CTEP110 / CTCP115-P   | CTCP115-P / CTCP125-P             |                        |  | 0,50–5,00            | 0,10–0,60 | CN..<br>DN..<br>WN..                         |
|                                                                                                                                                                                                                                                                                                  | CTEP110               |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  | CTEP110 / CTCP115-P   | CTCP115-P / CTCP125-P             |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
| <div>-XU</div> <div>▲ Fin till lätt grovskär</div> <div>▲ Universell spånbrytare</div> <div>▲ Kopiersvarvning</div> <div>▲ Utmärkt spånformning</div> <div>▲ Minskad skärkraft</div> <div></div> <div>M</div> | CTCP115-P / CTCP125-P | CTCP115-P / CTCP125-P             | CTCP125-P              |  | 0,40–4,50            | 0,12–0,40 | CN..<br>DN..<br>VN..<br>WN..                 |
|                                                                                                                                                                                                                                                                                                  | CTCP115-P             | CTCP115-P / CTCP125-P             |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |
|                                                                                                                                                                                                                                                                                                  |                       |                                   |                        |                                                                                       |                      |           |                                              |

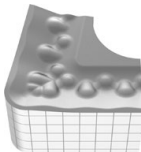
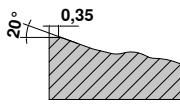
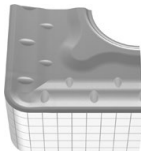
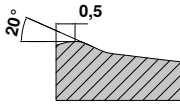
## Spånbrytare / Användningsexempel

Huvudanvändning stål och gjutgods, alternativ användning rostfritt stål

Negativ

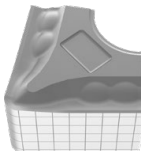
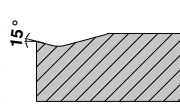
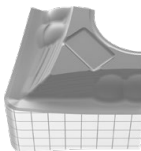
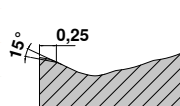
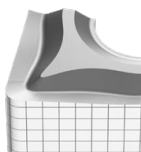
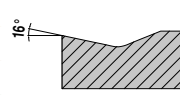
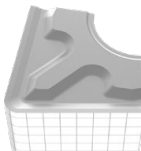
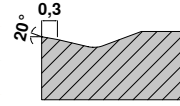
|                                                                                                                                                                                                                        | Modell                                                                                                        | Jämnt skärförlopp                         | Varierande skärförlopp                    | Intermittenta skärförlopp | Skär                                                                                  |            | Geometri  |                                              |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------|---------------------------|---------------------------------------------------------------------------------------|------------|-----------|----------------------------------------------|
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           | a <sub>p</sub><br>mm                                                                  | f<br>mm    |           |                                              |
| <div>-M40</div> <div>▲ Stabil geometri</div> <div>▲ Måttliga matningar</div> <div>▲ Universellt användbar</div> <div>▲ Bra spånk kontroll</div>                                                                        |  <div>M</div>                | CTCP125-P                                 | CTCP125-P                                 |                           |    | 0,50–3,00  | 0,10–0,35 | VN..                                         |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP125-P                                 | CTCP125-P                                 |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
| <div>-M50</div> <div>▲ Medelbearbetning</div> <div>▲ Förstaval vid stålbearbetning</div> <div>▲ Universell användning</div> <div>▲ Brett användningsområde</div>                                                       |  <div>M</div>                | CTCP115-P / CTCP125-P / CTCK110 / CTCK120 | CTCP115-P / CTCP125-P                     | CTCP125-P / CTCP135-P     |    | 0,50–5,00  | 0,12–0,40 | CN..<br>DN..<br>SN..<br>TN..<br>VN..<br>WN.. |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP115-P                                 | CTCP125-P                                 | CTCP135-P                 |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP115-P / CTCP125-P / CTCK110 / CTCK120 | CTCP115-P / CTCP125-P / CTCK110 / CTCK120 | CTCP125-P / CTCK120       |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
| <div>-TMQ</div> <div>▲ Släpkskärgeometri</div> <div>▲ Lätt till medelgrov bearbetning</div> <div>▲ Mycket höga matningar</div> <div>▲ Hög ytkvalitet</div>                                                             |  <div>M</div>                | CTCP115-P                                 | CTCP125-P                                 |                           |    | 0,80–6,00  | 0,20–0,85 | CN..<br>DN..<br>WN..                         |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP125-P                                 | CTCP125-P                                 |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP125-P                                 | CTCP125-P                                 |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
| <div>-M70</div> <div>▲ Lätt till medelgrov bearbetning</div> <div>▲ Gjutskal och smideshud</div> <div>▲ Stabil skärkant</div> <div>▲ Intermittenta skär</div> <div>▲ Rå- och smidesdetaljer</div>                      |  <div>M</div> <div>R</div> | CTCK110 / CTCK120 / CTCP115-P             | CTCP115-P / CTCP125-P                     | CTCP125-P / CTCP135-P     |  | 1,50–4,50  | 0,20–0,80 | CN..<br>DN..<br>SN..<br>TN..<br>WN..         |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP115-P                                 | CTCP125-P                                 | CTCP135-P                 |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               | CTCK110 / CTCK120 / CTCP115-P / CTCP125-P | CTCK120 / CTCP125-P                       | CTCP125-P / CTCK120       |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
| <div>-NMA</div> <div>▲ Grovbearbetning</div> <div>▲ Stabil skärkant</div> <div>▲ För kortspånande material</div> <div>▲ Förstahandsvalet för gråjärn</div>                                                             |  <div>R</div>              |                                           |                                           |                           |  | 1,50–4,50  | 0,20–0,80 | CN..<br>DN..<br>SN..<br>TN..<br>WN..         |
|                                                                                                                                                                                                                        |                                                                                                               | CTCK110                                   | CTCK110 / CTCK120                         | CTCK120                   |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
| <div>-R28</div> <div>▲ Ensida grovgeometrier</div> <div>▲ Längd, plan och kopiersvarning</div> <div>▲ Växlande skärdjup</div> <div>▲ Stål med lägre hållfasthet (&lt; 800 N/mm²)</div> <div>▲ Bra spånk kontroll</div> |  <div>R</div>              | CTCP115-P / CTCP125-P                     | CTCP115-P / CTCP125-P / CTCP135-P         | CTCP135-P                 |  | 1,00–12,00 | 0,25–0,80 | CN..<br>DN..<br>SN..                         |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP115-P / CTCP125-P                     | CTCP125-P / CTCP135-P                     | CTCP135-P                 |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               | CTCP115-P                                 | CTCP125-P                                 | CTCP135-P                 |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |
|                                                                                                                                                                                                                        |                                                                                                               |                                           |                                           |                           |                                                                                       |            |           |                                              |

## Spånbrytare / Användningsexempel

| Negativ                                                                    | Modell                                                                                                                                                                                                                                                                                              | Jämnt skärförlopp                                                                 | Varierande skärförlopp                                                            | Intermittenta skärförlopp                                                           | Skär                                                                                |                              | Geometri  |
|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------|-----------|
|                                                                            |                                                                                                                                                                                                                                                                                                     |  |  |  | a <sub>p</sub><br>mm                                                                | f<br>mm                      |           |
| Huvudanvändning stål och gjutgods,<br>alternativ användning rostfritt stål | <div>-R58</div> <div>▲ Ensidig grovgeometri</div> <div>▲ Längd och plansvarvning</div> <div>▲ Lätt intermittenta skär</div> <div>▲ Låga skärkrafter</div> <div>▲ Instabila maskiner</div> <div></div> <div>R</div> | CTCP115-P / CTCP125-P                                                             | CTCP115-P / CTCP125-P / CTCP135-P                                                 | CTCP135-P                                                                           |  | CN..<br>DN..<br>SN..<br>TN.. |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     | CTCP115-P / CTCP125-P                                                             | CTCP125-P / CTCP135-P                                                             | CTCP135-P                                                                           |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     | CTCP115-P                                                                         | CTCP115-P / CTCP125-P                                                             | CTCP125-P                                                                           |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     |                                                                                   |                                                                                   | 1,50–12,00                                                                          |                                                                                     |                              | 0,30–1,20 |
|                                                                            | <div>-R88</div> <div>▲ Ensidig grovgeometri</div> <div>▲ Längd och plansvarvning</div> <div>▲ Höga matningar</div> <div>▲ Stora skärdjup</div> <div>▲ Kraftigt intermittenta skär</div> <div></div> <div>R</div>   | CTCP115-P / CTCP125-P                                                             | CTCP115-P / CTCP125-P / CTCP135-P                                                 | CTCP135-P                                                                           |  | SN..                         |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     | CTCP115-P / CTCP125-P                                                             | CTCP115-P / CTCP125-P                                                             | CTCP135-P                                                                           |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     | CTCP115-P                                                                         | CTCP115-P / CTCP125-P                                                             | CTCP125-P                                                                           |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                              |           |
|                                                                            |                                                                                                                                                                                                                                                                                                     |                                                                                   |                                                                                   | 3,50–16,00                                                                          |                                                                                     |                              | 0,50–1,50 |

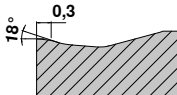
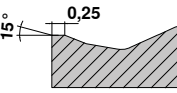
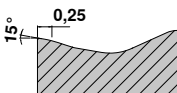
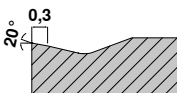
## Negativ

Huvudanvändning rostfritt stål, alternativ användning stål och superlegeringar

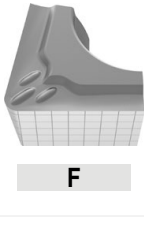
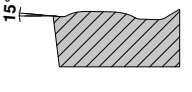
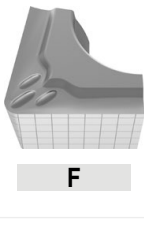
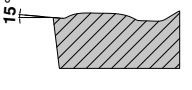
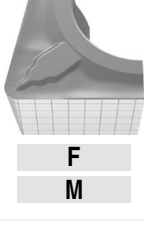
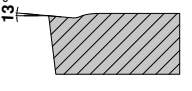
|                                                                                                                                                                                                                                                   |                                                                                                                          |                                                                                                                       |                                                                                                                                           |                                                                                                          |                                                                                                                                                                                                                                        |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div><div>-F30</div><div>▲ Finbearbetning av rostfria stål</div><div>▲ Kontinuerliga skär</div><div>▲ Hög ytkvalitet</div><div>▲ Bra spånkontroll</div></div>                                                                                     | <div></div> <div>F</div>               | <div>CTCM120 / CTPM125</div> <div>CTCM120 / CTPM125</div> <div></div> <div></div> <div></div> <div></div> <div></div> | <div>CTCM120 / CTPM125 / CTCM130</div> <div>CTCM120 / CTPM125 / CTCM130</div> <div></div> <div></div> <div></div> <div></div> <div></div> | <div>CTCM130</div> <div>CTCM130</div> <div></div> <div></div> <div></div> <div></div> <div></div>        | <div></div> <div>15°</div> <div>0,08–2,5</div> <div>0,10–0,35</div> <div>CN..<br/>DN..<br/>SN..<br/>TN..<br/>VN..<br/>WN..</div>                   |
| <div><div>-M30</div><div>▲ Val för bearbetning av rostfritt</div><div>▲ Bra spånkontroll</div><div>▲ Minskad gradbildning</div><div>▲ Låga skärkrafter</div><div>▲ Minskad löseggsbildning</div><div>▲ Användbar i instabila maskiner</div></div> | <div></div> <div>F</div> <div>M</div> | <div>CTCM120 / CTPM125</div> <div>CTCM120 / CTPM125</div> <div></div> <div></div> <div></div> <div></div> <div></div> | <div>CTCM120 / CTPM125 / CTCM130</div> <div>CTCM120 / CTPM125 / CTCM130</div> <div></div> <div></div> <div></div> <div></div> <div></div> | <div>CTCM130</div> <div>CTCM130</div> <div></div> <div></div> <div></div> <div></div> <div></div>        | <div></div> <div>15°</div> <div>0,25</div> <div>1,00–4,50</div> <div>0,15–0,40</div> <div>CN..<br/>DN..<br/>SN..<br/>TN..<br/>VN..<br/>WN..</div> |
| <div><div>-42</div><div>▲ extremt mjuk skärande spånbrytare</div><div>▲ för små och medelstora ingreppsbredder</div><div>▲ lämplig vid tunnväggiga delar</div></div>                                                                              | <div></div> <div>M</div>              | <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>                                   | <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>                                                       | <div>CTCM130</div> <div>CTCM130</div> <div></div> <div></div> <div>CTCM130</div> <div></div> <div></div> | <div></div> <div>16°</div> <div>0,50–4,50</div> <div>0,05–0,35</div> <div>CN..</div>                                                              |
| <div><div>-M42</div><div>▲ För medium bearbetning i rostfritt stål</div><div>▲ Som andrahandsval för bearbetning i stål och superlegeringar</div></div>                                                                                           | <div></div> <div>M</div>              | <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>                                   | <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>                                                       | <div>CTCM130</div> <div>CTCM130</div> <div></div> <div></div> <div>CTCM130</div> <div></div> <div></div> | <div></div> <div>20°</div> <div>0,3</div> <div>1,00–3,50</div> <div>0,15–0,40</div> <div>DN..<br/>SN..<br/>TN..<br/>WN..</div>                    |

## Spånbrytare / Användningsexempel

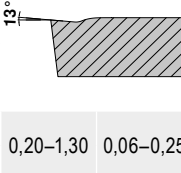
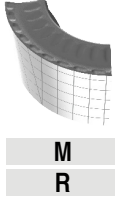
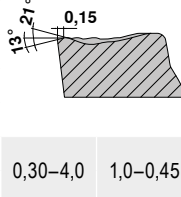
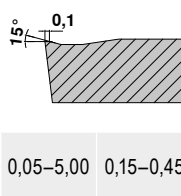
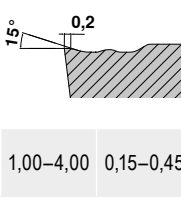
Huvudanvändning superlegeringar, alternativ användning rostfritt stål

| Negativ                                                                                                                                                          | Modell                                                                                                      | Jämnt skärförlopp | Varierande skärförlopp      | Intermittenta skärförlopp | Skär                                                                                  |           | Geometri  |                                      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-------------------|-----------------------------|---------------------------|---------------------------------------------------------------------------------------|-----------|-----------|--------------------------------------|
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           | a <sub>p</sub><br>mm                                                                  | f<br>mm   |           |                                      |
| <div>-M60</div> <div>▲ Fin till medelgrov bearbetning</div> <div>▲ Stabil skärkant</div> <div>▲ Intermittenta skär</div> <div>▲ Gjutskal smideshud</div>         |  <div>M</div> <div>R</div> | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130                   |    | 1,50–6,00 | 0,25–0,50 | CN..<br>DN..<br>SN..<br>TN..<br>WN.. |
|                                                                                                                                                                  |                                                                                                             | CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130 | CTCM130                   |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
| <div>-F34</div> <div>▲ Stabil, positiv skäregg</div> <div>▲ Bra även i något intermeittenta skärförlopp</div>                                                    |  <div>F</div>              | CTPX710           | CTPX710                     |                           |    | 0,50–2,50 | 0,08–0,25 | CN..<br>WN..                         |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
| <div>-M34</div> <div>▲ Förstaval för superlegeringar</div> <div>▲ Lättskärande geometri</div> <div>▲ Minskad löseggbildning</div> <div>▲ Minskad skärkraft</div> |  <div>M</div>             | CTPX710           | CTPX710                     |                           |    | 0,80–3,0  | 0,10–0,30 | CN..<br>DN..<br>SN..<br>VN..<br>WN.. |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
| <div>-M42</div> <div>▲ För medium bearbetning i rostfritt stål</div> <div>▲ Som andrahandsval för bearbetning i stål och superlegeringar</div>                   |  <div>M</div>            | CTCM130           | CTCM130                     | CTCM130                   |  | 1,0–3,50  | 0,15–0,40 | CN..<br>DN..                         |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             | CTPX710           | CTPX710                     |                           |                                                                                       |           |           |                                      |
|                                                                                                                                                                  |                                                                                                             |                   |                             |                           |                                                                                       |           |           |                                      |

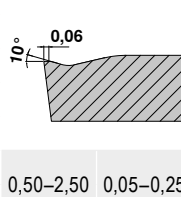
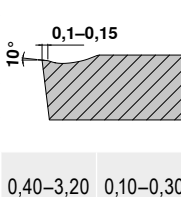
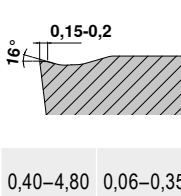
## Positiv

|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|---------------------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------------------|----------------------------------------|---------------------------------------|------------------------------------|---------------------------------------------------------------------------------------|-----------|-----------|----------------------------------------------|
| Huvudanvändning stål och gjutgods, alternativ användning rostfritt stål och superlegeringar | -CF05 | <br>F      | CTEP110 / TCM407<br>CTEP110<br>CTEP110 | TCM10 / TCM407<br>TCM10 / TCM407      |                                    |  | 0,20–1,30 | 0,06–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..<br>WC.. |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             | -SF   | <br>F      | CTCP115-P<br>CTCP115-P<br>CTCP115-P    | CTCP125-P<br>CTCP125-P<br>CTCP125-P   | CTCP125-P / CTCP135-P<br>CTCP125-P |  | 0,05–2,50 | 0,05–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..<br>WC.. |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             | -CF55 | <br>F<br>M | CTEP110<br>CTEP110<br>CTEP110          | TCM10 / CTEP110<br>CTEP110<br>CTEP110 |                                    |  | 0,20–1,30 | 0,06–0,25 | CC..<br>DC..<br>SC..<br>TC..<br>VC..         |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |
|                                                                                             |       |                                                                                               |                                        |                                       |                                    |                                                                                       |           |           |                                              |

## Spånbrytare / Användningsexempel

| Positiv                                                                                     | Modell | Jämnt skärförlopp                                                                   | Varierande skärförlopp                                 | Intermittenta skärförlopp                                                       | Skär                                |                                                                                       | Geometri                                     |
|---------------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------------------------------------------------------------|-------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------------|
|                                                                                             |        |                                                                                     |                                                        |                                                                                 | $a_p$<br>mm                         | $f$<br>mm                                                                             |                                              |
| Huvudanvändning stål och gjutgods, alternativ användning rostfritt stål och superlegeringar | -SMF   |    | CTEP110 / CTCP115-P<br>CTEP110<br>CTEP110              | TCM10 / CTCP125-P / CTCP115-P<br>CTCP135-P<br>CTCP135-P                         | CTCP135-P<br>CTCP135-P<br>CTCP135-P |    | CC..<br>DC..<br>SC..<br>TC..<br>VC..         |
|                                                                                             | -M23   |    | CTCP115-P / CTCP125-P<br>CTCP115-P / CTCP125-P         | CTCP125-P<br>CTCP125-P                                                          | CTCP125-P<br>CTCP125-P              |    | RC..                                         |
|                                                                                             | -SM    |   | CTCP115-P / CTCP125-P<br>CTCP115-P / CTCK110 / CTCK120 | CTCP125-P / CTCP135-P / CTCP115-P<br>CTCP135-P<br>CTCP125-P / CTCK110 / CTCK120 | CTCP135-P<br>CTCP135-P<br>CTCK120   |   | CC..<br>DC..<br>RC..<br>SC..<br>TC..<br>VC.. |
|                                                                                             | -SMQ   |  | CTCP115-P<br>CTCP125-P / CTCP115-P                     | CTCP125-P<br>CTCP125-P                                                          | CTCP125-P<br>CTCP125-P              |  | CC..<br>DC..                                 |
|                                                                                             |        |                                                                                     |                                                        |                                                                                 |                                     |                                                                                       |                                              |

## Positiv

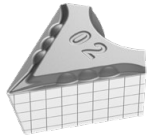
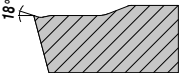
|                                                                                             |      |                                                                                     |                                        |                                                            |                               |                                                                                       |                                      |
|---------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------|----------------------------------------|------------------------------------------------------------|-------------------------------|---------------------------------------------------------------------------------------|--------------------------------------|
| Huvudanvändning stål och gjutgods, alternativ användning rostfritt stål och superlegeringar | -F43 |  |                                        |                                                            | CTCM130<br>CTCM130<br>CTCM130 |  | CC..<br>DC..<br>TC..                 |
|                                                                                             | -M25 |  | CTCM120 / CTPM125<br>CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130<br>CTCM120 / CTPM125 / CTCM130 | CTCM130<br>CTCM130            |  | CC..<br>DC..<br>TC..<br>VC..         |
|                                                                                             | -M55 |  | CTCM120 / CTPM125<br>CTCM120 / CTPM125 | CTCM120 / CTPM125 / CTCM130<br>CTCM120 / CTPM125 / CTCM130 | CTCM130<br>CTCM130            |  | CC..<br>DC..<br>SC..<br>TC..<br>VC.. |
|                                                                                             |      |                                                                                     |                                        |                                                            |                               |                                                                                       |                                      |
|                                                                                             |      |                                                                                     |                                        |                                                            |                               |                                                                                       |                                      |

## Spånbrytare / Användningsexempel

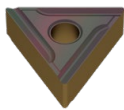
Huvudanvändning icke-järnmetaller, alternativ användning rostfritt stål, stål, superlegeringar, gjutgods

| Positiv                                                                                                                                                                                                     | Modell                   | Jämnt skärförlopp | Varierande skärförlopp | Intermittenta skärförlopp | Skär                 |            | Geometri  |                                              |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|-------------------|------------------------|---------------------------|----------------------|------------|-----------|----------------------------------------------|
|                                                                                                                                                                                                             |                          |                   |                        |                           | a <sub>p</sub><br>mm | f<br>mm    |           |                                              |
| -23P <ul style="list-style-type: none"><li>▲ Låg lösegsbildning</li><li>▲ Bra spånkontroll vid mjuka aluminiumlegeringar</li></ul>                                                                          | <br><b>F</b>             |                   |                        |                           |                      | 0,2–4,0    | 0,05–0,3  | CC..<br>DC..                                 |
|                                                                                                                                                                                                             |                          | H216T             | H216T                  |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | H216T             | H216T                  | H216T                     |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          |                   |                        |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | H216T             | H216T                  | H216T                     |                      |            |           |                                              |
| -25P <ul style="list-style-type: none"><li>▲ Skarp skärkant</li><li>▲ Bra spånkontroll i mjukare Alu-legeringar</li><li>▲ Mindre påkletning</li></ul>                                                       | <br><b>F</b><br><b>M</b> | CTPX710           | CTPX710                |                           |                      | 0,50–4,50  | 0,05–0,60 | CC..<br>DC..<br>SC..<br>VC..                 |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX710 / H216T   | CTPX710 / H216T        | CTPX710 / H216T           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |
| -25Q <ul style="list-style-type: none"><li>▲ Släpkskärsgeometri</li><li>▲ Höga matningar</li><li>▲ Hög ytkvalitet</li><li>▲ Bra spånkontroll i mjukare Alu-legeringar</li><li>▲ Mindre påkletning</li></ul> | <br><b>M</b>             | CTPX710           | CTPX710                |                           |                      | 0,05–6,50  | 0,05–0,60 | CC..<br>DC..<br>VC..                         |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | H210T             | H210T                  |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | H210T / CTPX710   | H210T / CTPX710        | H210T / CTPX710           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | H210T / CTPX710   | H210T / CTPX710        |                           |                      |            |           |                                              |
| -27 <ul style="list-style-type: none"><li>▲ Universell Alu-geometri</li><li>▲ Skarp skärkant</li><li>▲ Extremt positiv spånvinkel</li><li>▲ Mindre påkletning</li><li>▲ Höga matningar</li></ul>            | <br><b>M</b><br><b>R</b> | CTPX715           | CTPX715                |                           |                      | 1,00–10,00 | 0,10–0,75 | CC..<br>DC..<br>RC..<br>SC..<br>TC..<br>VC.. |
|                                                                                                                                                                                                             |                          | CTPX715           | CTPX715                |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX715 / H216T   | CTPX715 / H216T        |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX715 / H216T   | CTPX715 / H216T        | CTPX715 / H216T           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX715           | CTPX715                |                           |                      |            |           |                                              |
| -29 <ul style="list-style-type: none"><li>▲ Oslipad aluminiumgeometri</li><li>▲ Positiv spånvinkel</li><li>▲ God spånkontroll</li><li>▲ För medelgrov till grov bearbetning</li></ul>                       | <br><b>M</b><br><b>R</b> | CTPX710           | CTPX710                |                           |                      | 1,00–6,00  | 0,25–0,60 | CC..<br>DC..<br>VC..                         |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | H216T             | H216T                  | H216T                     |                      |            |           |                                              |
|                                                                                                                                                                                                             |                          | CTPX710           | CTPX710                |                           |                      |            |           |                                              |

## Positiv

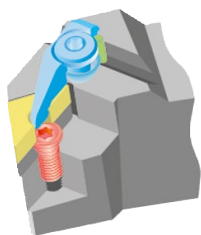
|                                                                                                      |                                                                                                                                                                                                                |         |         |  |                                                                                       |           |           |              |
|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|--|---------------------------------------------------------------------------------------|-----------|-----------|--------------|
| Huvudanvändning superlegeringar och rostfritt stål, alternativ användning stål och icke-järnmetaller | -F05<br>▲ Högsta toleransklass<br>▲ Utmärkt spånkontroll även på de lägsta skärdjupen<br>▲ Mycket låga skärkrafter<br><br>F | CTPX710 | CTPX710 |  |  | 0,10–2,50 | 0,02–0,25 | DC..<br>VC.. |
|                                                                                                      |                                                                                                                                                                                                                | CTPX710 | CTPX710 |  |                                                                                       |           |           |              |
|                                                                                                      |                                                                                                                                                                                                                | CTPX710 | CTPX710 |  |                                                                                       |           |           |              |
|                                                                                                      |                                                                                                                                                                                                                | CTPX710 | CTPX710 |  |                                                                                       |           |           |              |
|                                                                                                      |                                                                                                                                                                                                                | CTPX710 | CTPX710 |  |                                                                                       |           |           |              |
|                                                                                                      |                                                                                                                                                                                                                | CTPX710 | CTPX710 |  |                                                                                       |           |           |              |
|                                                                                                      |                                                                                                                                                                                                                | CTPX710 | CTPX710 |  |                                                                                       |           |           |              |

## Kompletterande spånbrytare / Användningsexempel

|                                                                                                                                                        | Modell                                                                                 | Jämnt skärförlopp                                                                 | Varierande skärförlopp                                                              | Intermittenta skärförlopp                                                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                                                                                                                                                        |                                                                                        |  |  |  |
| -EN<br>▲ Universellt spår för stål                                                                                                                     | <br>M | CTCP115-P                                                                         | CTCP125-P                                                                           | CTCP135-P                                                                           |
|                                                                                                                                                        |                                                                                        | CTCP125-P                                                                         | CTCP135-P                                                                           | CTCP135-P                                                                           |
|                                                                                                                                                        |                                                                                        | CTCK110                                                                           | CTCK120                                                                             | CTCP125-P                                                                           |
|                                                                                                                                                        |                                                                                        |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                        |                                                                                        |                                                                                   |                                                                                     |                                                                                     |
| -ER   -EL<br>▲ Perfekt vid instabila förhållanden<br>▲ Kan användas på effektsvaga maskiner<br>▲ Kan även användas till stål och på rostfritt material | <br>M |                                                                                   | CTCP125-P                                                                           | CTCP135-P                                                                           |
|                                                                                                                                                        |                                                                                        |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                        |                                                                                        |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                        |                                                                                        |                                                                                   |                                                                                     |                                                                                     |
|                                                                                                                                                        |                                                                                        |                                                                                   |                                                                                     |                                                                                     |

## Fastspänningssystem

## MaxiLock D

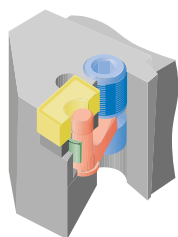


- Fastspänningselement
- Vändskär
- Underläggsplatta
- Stift
- Skruv

Förstavalet för bearbetning med negativa mitthålsskär. Stabil och exakt positionering av skäret tack vare spännelementets dubbla klämeffekt

9

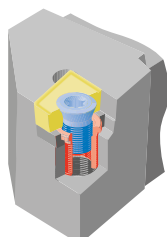
## MaxiLock N



- Fastspänningselement
- Vändskär
- Underläggsplatta
- Rörstift
- Hävarm

Detta spännsystem är lämpligt för alla mitthålsskär med negativ grundform. Spännskruven är lätt att komma åt från toppen och botten av hållaren. När klämsystemet lossas finns det inga lösa reservdelar.

## MaxiLock S



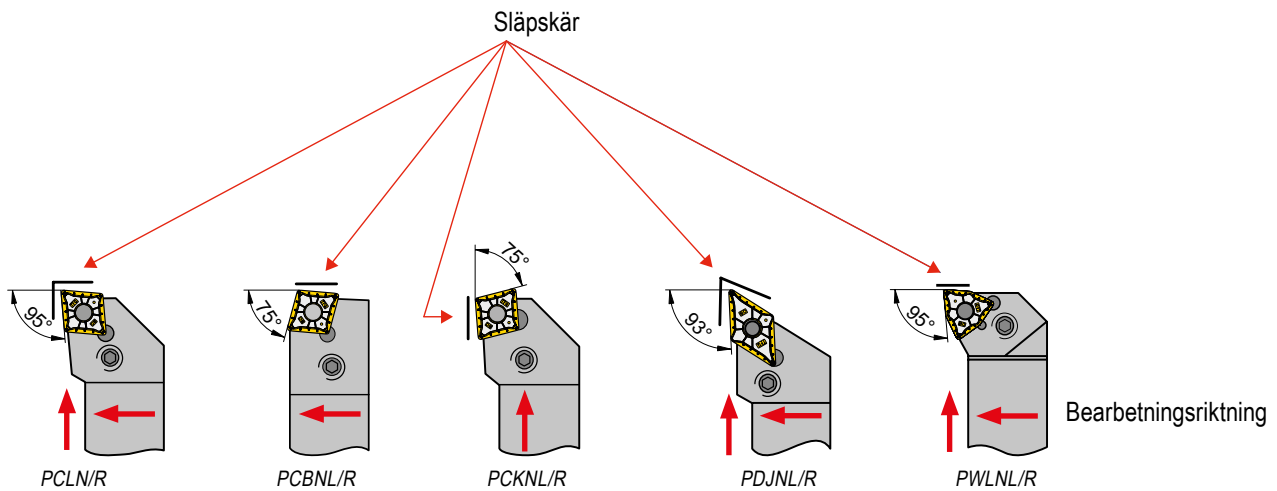
- Fastspänningselement
- Vändskär
- Underläggsplatta
- Gängad bussning

Den positiva skruvlåsningen garanterar en stabil och säker infästning av skäret i verktygshållaren. Spånflödet störs inte av utskjutande spännelement. Tack vare det neutrala skärläget är den effektiva tillgängliga spånvinkeln identisk med vändskärets spånvinkel.

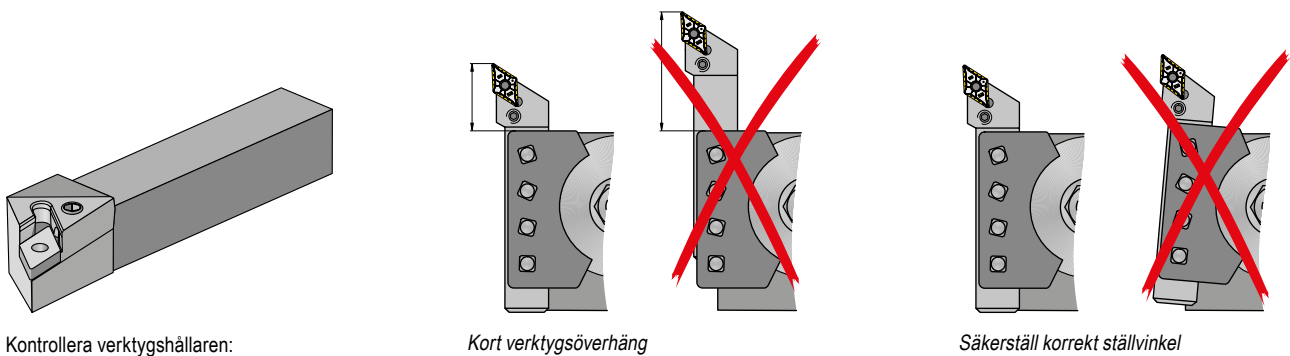


## Släpskär – tips

Genom användning av vändskärsplattor med släpskär (-TFQ; -TMQ; -SMQ; -25Q) kan högkvalitativa ytor produceras ekonomiskt.



Alla vändskär med släpskär kan monteras i standard-ISO hållare



Kontrollera verktyghållaren:

- ▲ Skärläge
- ▲ U-platta
- ▲ Hävarm

## Matningsrekommendation för ytkvalitet

| Profildjupområde<br>$R_z$ i $\mu m$ | $R_{th}$             | motsvarar $R_s$ | Råhetsbeteckning | ISO 1302       | Nosradie $r_n$ i mm och matning $f$ i mm/varv |          |          |          |          |          |          |
|-------------------------------------|----------------------|-----------------|------------------|----------------|-----------------------------------------------|----------|----------|----------|----------|----------|----------|
|                                     |                      |                 |                  |                | RE = 0,1                                      | RE = 0,2 | RE = 0,4 | RE = 0,8 | RE = 1,2 | RE = 1,6 | RE = 2,4 |
| 63–100                              | $\sqrt{R_{th} 63}$   | 12,5–25         | N11              | 25/ $\nabla$   | 0,22*                                         | 0,32*    | 0,45*    | 0,63     | 0,78     | 0,9      | 1,1      |
| 40–63                               | $\sqrt{R_{th} 40}$   | 6,3–12,5        | N10              | 12,5/ $\nabla$ | 0,18*                                         | 0,25*    | 0,36     | 0,51     | 0,62     | 0,72     | 0,88     |
| 31,5–40                             | $\sqrt{R_{th} 31,5}$ | 4,9–6,3         | N9               | 6,3/ $\nabla$  | 0,16*                                         | 0,22*    | 0,32     | 0,45     | 0,55     | 0,63     | 0,78     |
| 25–31,5                             | $\sqrt{R_{th} 25}$   | 4,0–4,9         |                  |                | 0,14*                                         | 0,2*     | 0,28     | 0,4      | 0,49     | 0,57     | 0,69     |
| 16–25                               | $\sqrt{R_{th} 16}$   | 2,5–4,0         | N8               | 3,2/ $\nabla$  | 0,11*                                         | 0,16     | 0,23     | 0,32     | 0,39     | 0,45     | 0,55     |
| 10–16                               | $\sqrt{R_{th} 10}$   | 1,6–2,5         |                  |                | 0,09                                          | 0,13     | 0,18     | 0,25     | 0,31     | 0,36     | 0,44     |
| 6,3–10                              | $\sqrt{R_{th} 6,3}$  | 1,0–1,6         | N7               | 1,6/ $\nabla$  | 0,07                                          | 0,1      | 0,14     | 0,2      | 0,25     | 0,28     | 0,35     |
| 4–6,3                               | $\sqrt{R_{th} 4}$    | 0,8–1,0         | N6               | 0,8/ $\nabla$  | 0,06                                          | 0,08     | 0,11     | 0,16     | 0,2      | 0,23     | 0,28     |
| 2,5–4                               | $\sqrt{R_{th} 2,5}$  | 0,4–0,8         | N5               | 0,4/ $\nabla$  | 0,04                                          | 0,06     | 0,09     | 0,13     | 0,15     | 0,18     | 0,22     |
| 1,6–2,5                             | $\sqrt{R_{th} 1,6}$  | 0,2–0,4         | N4               | 0,2/ $\nabla$  | 0,04                                          | 0,05     | 0,07     | 0,1      | 0,12     | 0,14     | 0,18     |
| 1–1,6                               | $\sqrt{R_{th} 1}$    | 0,1–0,2         | N3               | 0,1/ $\nabla$  | 0,03                                          | 0,04     | 0,06     | 0,08     | 0,1      | 0,11     | 0,14     |

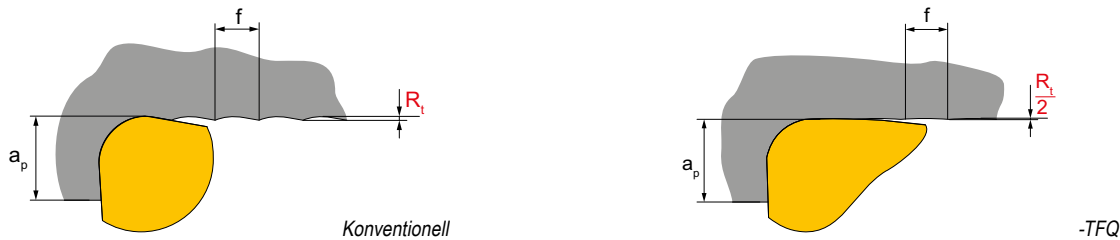
\*Försök att inte låta matningsvärdena som används överstiga hörnradien (RE).

## Släpskär – funktionsprincip

### Förhållande mellan matning och profildjup

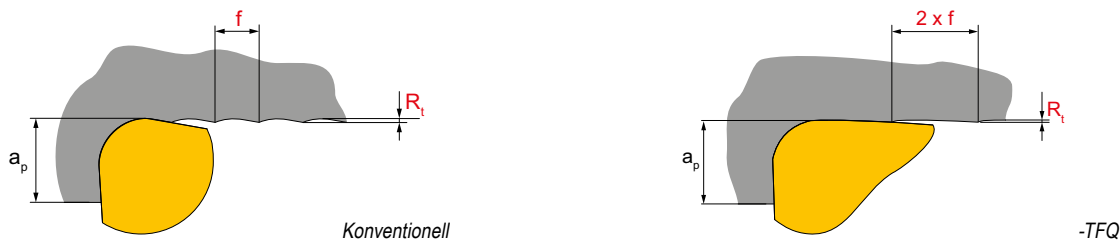
#### Bättre yta

Vid samma matning åstadkommer skäret med släpskär ett flerfaldigt förbättrat  $R_t$ -värde jämfört med ett konventionellt skär.



#### Minskad bearbetningstid

Om samma  $R_t$ -värde ska uppnås som för ett standardskär så kan matningen dubblas för släpskåret, dvs **bearbetningstiden halveras!**



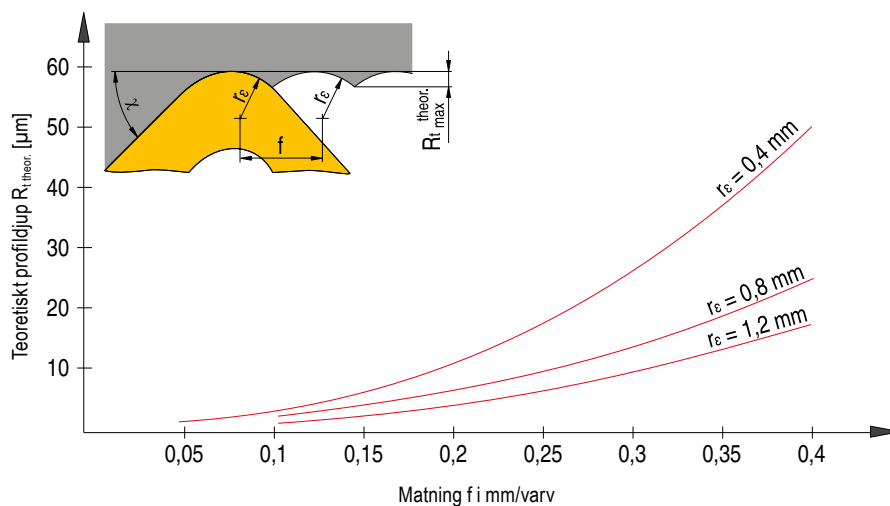
### Teoretisk ytkvalitet

Det maximala profildjupet vid svarvning  $R_{t,theor.}$  bestäms av matningen och nosradien:

$$R_{t,theor.} = \left( r_\epsilon - \sqrt{r_\epsilon^2 - \frac{f^2}{4}} \right) \cdot 1000$$

eller uppskattningsvis:

$$R_{t,theor.} = \frac{125 \cdot f^2}{r_\epsilon} \quad [\mu m]$$



## ISO-beteckningssystem för vändskär

## Vändskär – metriskt

C N M G 12 04 08 E N - M50

1 2 3 4 5 6 7 8 9 13

## Vändskär – tum

C N M G 4 3 2 E N - M50

1 2 3 4 5 6 7 8 9 13

## Vändskär, CBN, keramik – metriskt

C N G A 12 04 08 S N - 020D - B 3 - Q

1 2 3 4 5 6 7 8 9 10 11 12 13

## Vändskär, CBN, keramik – tum

C N G A 4 3 2 S N - 020D - B 3 - Q

1 2 3 4 5 6 7 8 9 10 11 12 13

| 1 Skärform |      |              |  |
|------------|------|--------------|--|
| V          | 35°  | Romb         |  |
| D          | 55°  |              |  |
| E          | 75°  |              |  |
| C          | 80°  |              |  |
| M          | 86°  | Romboïd      |  |
| K          | 55°  |              |  |
| B          | 82°  |              |  |
| A          | 85°  |              |  |
| L          | 90°  | andra former |  |
| P          | 108° |              |  |
| H          | 120° |              |  |
| O          | 135° |              |  |
| R          | -    |              |  |
| S          | 90°  |              |  |
| T          | 60°  |              |  |
| W          | 80°  |              |  |

| 2 Släppningsvinkel |                                                                   |   |          |
|--------------------|-------------------------------------------------------------------|---|----------|
|                    |                                                                   |   |          |
|                    | $\alpha$                                                          |   | $\alpha$ |
| A                  | 3°                                                                | F | 25°      |
| B                  | 5°                                                                | G | 30°      |
| C                  | 7°                                                                | N | 0°       |
| D                  | 15°                                                               | P | 11°      |
| E                  | 20°                                                               |   |          |
| O                  | Släppningsvinkel ej enligt norm, speciella uppgifter erforderliga |   |          |

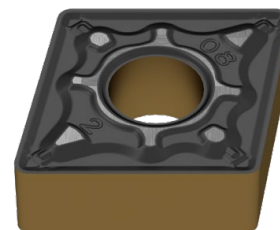
| 3 Toleranser             |            |            |            |            |       |      |
|--------------------------|------------|------------|------------|------------|-------|------|
|                          |            |            |            |            |       |      |
|                          | IC±        |            | BS         |            | S     |      |
|                          | mm         | Tum        | mm         | Tum        | mm    | Tum  |
| A                        | 0,025      | .0010      | 0,005      | .0002      | 0,025 | .001 |
| F                        | 0,013      | .0005      | 0,005      | .0002      | 0,025 | .001 |
| C                        | 0,025      | .0010      | 0,013      | .0005      | 0,025 | .001 |
| H                        | 0,013      | .0005      | 0,013      | .0005      | 0,025 | .001 |
| E                        | 0,025      | .0010      | 0,025      | .0010      | 0,025 | .001 |
| G                        | 0,025      | .0010      | 0,025      | .0010      | 0,13  | .005 |
| J                        | 0,05-0,15* | .002-.006* | 0,005      | .0002      | 0,025 | .001 |
| K                        | 0,05-0,15* | .002-.006* | 0,013      | .0005      | 0,025 | .001 |
| L                        | 0,05-0,15* | .002-.006* | 0,025      | .0010      | 0,025 | .001 |
| M                        | 0,05-0,15* | .002-.006* | 0,05-0,20* | .003-.008* | 0,13  | .005 |
| N                        | 0,05-0,15* | .002-.006* | 0,05-0,20* | .003-.008* | 0,025 | .001 |
| U                        | 0,08-0,25* | .003-.010* | 0,13-0,38* | .005-.015* | 0,13  | .005 |
| * Beror på skärstorleken |            |            |            |            |       |      |

| 6 Skärtjocklek |      |            |     |  |
|----------------|------|------------|-----|--|
|                |      |            |     |  |
| mm             | Tum  | Beteckning |     |  |
|                |      | mm         | Tum |  |
| 1,59           | 1/16 | 01         | 1   |  |
| 2,38           | 3/32 | 02         | 1.5 |  |
| 3,18           | 1/8  | 03         | 2   |  |
| 3,97           | 5/32 | T3         | 2.5 |  |
| 4,76           | 3/16 | 04         | 3   |  |
| 5,56           | 7/32 | 05         | 3.5 |  |
| 6,35           | 1/4  | 06         | 4   |  |
| 7,94           | 5/16 | 07         | 5   |  |
| 9,52           | 3/8  | 09         | 6   |  |

| 7 Hörnradie |       |            |     |  |
|-------------|-------|------------|-----|--|
|             |       |            |     |  |
| mm          | Tum   | Beteckning |     |  |
|             |       | mm         | Tum |  |
| ≤ 0,05      | .0015 | 00         | X0  |  |
| 0,1         | .004  | 01         | 0   |  |
| 0,2         | .008  | 02         | .5  |  |
| 0,4         | 1/64  | 04         | 1   |  |
| 0,8         | 1/32  | 08         | 2   |  |
| 1,2         | 3/64  | 12         | 3   |  |
| 1,6         | 1/16  | 16         | 4   |  |
| 2,0         | 5/64  | 20         | 5   |  |
| 2,4         | 3/32  | 24         | 6   |  |
| 2,8         | 7/64  | 28         | 7   |  |
| 3,2         | 1/8   | 32         | 8   |  |

| 8 Skärkant |                         |
|------------|-------------------------|
| F          | Skarp                   |
| E          | rundad                  |
| T          | fasad                   |
| S          | fasad och rundad        |
| K          | dubbel fas              |
| P          | dubbel fas och rundning |
| R          | rundfas                 |

| 9 Skärriktning                  |  |
|---------------------------------|--|
| R                               |  |
| L                               |  |
| N                               |  |
| Vid CBN och PKD segmentriktning |  |
| -L                              |  |
| -R                              |  |



4

## Egenskap

|      |                  |
|------|------------------|
| N    |                  |
| R    |                  |
| F    |                  |
| A    |                  |
| M, P |                  |
| G, P |                  |
| W    |                  |
| T    |                  |
| Q    |                  |
| U    |                  |
| B    |                  |
| H    |                  |
| C    |                  |
| J    |                  |
| X    | Specialutförande |

## Tum

Ändring vid IK &lt; som 1/4"

| IK > 1/4" | IK < 1/4" |
|-----------|-----------|
| N / R / F | E         |
| A / M / G | D         |
| X         | X         |

5

## Skärkantslängd

| Typ | ISO | ANSI | L      |       | IC     |       |
|-----|-----|------|--------|-------|--------|-------|
|     |     |      | mm     | Tum   | mm     | Tum   |
| C   | 06  | 2    | 6,4    | .250  | 6,35   | .250  |
|     | 09  | 3    | 9,7    | .382  | 9,525  | .375  |
|     | 12  | 4    | 12,9   | .508  | 12,70  | .500  |
|     | 16  | 5    | 16,1   | .634  | 15,875 | .625  |
|     | 19  | 6    | 19,3   | .760  | 19,05  | .750  |
|     | 25  | 8    | 25,8   | 1.016 | 25,4   | 1.000 |
| S   | 32  | 12   | 35,24  | 1.269 | 31,75  | 1.250 |
|     | 06  | 2    | 6,35   | .250  | 6,35   | .250  |
|     | 09  | 3    | 9,525  | .375  | 9,525  | .375  |
|     | 12  | 4    | 12,7   | .500  | 12,7   | .500  |
|     | 15  | 5    | 15,875 | .625  | 15,875 | .625  |
|     | 19  | 6    | 19,05  | .750  | 19,05  | .750  |
| D   | 25  | 8    | 25,4   | 1.000 | 25,4   | 1.000 |
|     | 31  | 10   | 31,75  | 1.250 | 31,75  | 1.250 |
|     | 07  | 2    | 7,7    | .303  | 6,35   | .250  |
|     | 11  | 3    | 11,6   | .457  | 9,525  | .375  |
|     | 15  | 4    | 15,5   | .610  | 12,70  | .500  |
|     |     |      |        |       |        |       |
| V   | 11  | 2    | 11,1   | .437  | 6,35   | .250  |
|     | 16  | 3    | 16,6   | .653  | 9,525  | .375  |
|     | 22  | 4    | 22,10  | .870  | 12,70  | .500  |
|     |     |      |        |       |        |       |
|     |     |      |        |       |        |       |
|     |     |      |        |       |        |       |

\* tumutförande

| Typ | ISO | ANSI | L      |       | IC     |       |
|-----|-----|------|--------|-------|--------|-------|
|     |     |      | mm     | Tum   | mm     | Tum   |
| T   | 06  | 1.2  | 6,9    | .272  | 3,97   | .156  |
|     | 09  | 1.8  | 9,6    | .378  | 5,56   | .219  |
|     | 11  | 2    | 11,0   | .433  | 6,35   | .250  |
|     | 16  | 3    | 16,5   | .650  | 9,525  | .375  |
|     | 22  | 4    | 22,    | .079  | 12,70  | .039  |
|     | 27  | 5    | 27,5   | 1.083 | 15,875 | .625  |
| W   | 33  | 6    | 33,0   | 1.299 | 19,05  | .750  |
|     | 06  | 3    | 6,5    | .256  | 9,525  | .375  |
|     | 08  | 4    | 8,7    | .331  | 12,70  | .039  |
|     | 10  | 5    | 10,9   | .429  | 15,875 | .625  |
|     |     |      |        |       |        |       |
|     |     |      |        |       |        |       |
| R   | 06  | 2    | 6,35   | .250  | 6,35   | .250  |
|     | 08  | -    | 8,0    | .315  | 8,0    | .315  |
|     | 09  | 3    | 9,52   | .375  | 9,52   | .375  |
|     | 10  | -    | 10,0   | .394  | 10,0   | .394  |
|     | 12* | -    | 12,0   | .472  | 12,0   | .472  |
|     | 12  | 4    | 12,7   | .488  | 12,70  | .488  |
| IC  | 15  | 5    | 15,875 | .625  | 15,875 | .625  |
|     | 16  | -    | 16,0   | .630  | 16,0   | .630  |
|     | 19  | 6    | 19,05  | .750  | 19,05  | .750  |
|     | 25  | 8    | 25,0   | .984  | 25,0   | .984  |
|     | 25* | -    | 25,4   | 1.000 | 25,4   | 1.000 |
|     | 31  | 10   | 31,75  | 1.250 | 31,75  | 1.250 |
| 32  | -   |      | 32,0   | 1.260 | 32,0   | 1.260 |

9

10

## Fasstyrning



|     | mm   | Tum  |   |     |
|-----|------|------|---|-----|
| 015 | 0,15 | .006 | A | 05° |
| 020 | 0,20 | .008 | B | 10° |
| 025 | 0,25 | .010 | C | 15° |
| 050 | 0,50 | .020 | D | 20° |
| 075 | 0,75 | .030 | E | 25° |
| 100 | 1,00 | .040 | F | 30° |
|     |      |      | G | 35° |

1) För dubbelfasade skär anges två bokstäver  
t.ex. BE =  
fasvinkel 1 ( $y_1$ ) = 10°  
fasvinkel 2 ( $y_2$ ) = 25°

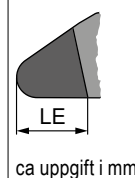
11

## Antal skär

| ensidig    |  | total styrka |  |
|------------|--|--------------|--|
| A          |  | T            |  |
| B          |  | U            |  |
| C          |  | V            |  |
| D          |  | W            |  |
| G          |  | X            |  |
| H          |  | Y            |  |
| båda sidor |  | hel spännyta |  |
| K          |  | S            |  |
| L          |  | F            |  |
| M          |  | E            |  |
| N          |  |              |  |
| P          |  |              |  |
| Q          |  |              |  |

12

## Segmentlängd



ca uppgift i mm

13

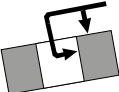
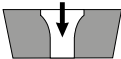
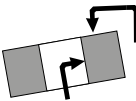
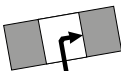
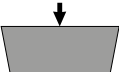
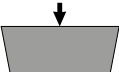
## Spår beteckning

En utförlig översikt över spån brytare finns på  
→ **sidan 211-217**

## ISO beteckningssystem för hållare

|         |   |   |   |   |    |    |   |    |     |    |
|---------|---|---|---|---|----|----|---|----|-----|----|
| P       | C | L | N | R | 20 | 20 | K | 12 | -   | T  |
| 1       | 2 | 3 | 4 | 5 | 6  | 7  | 8 | 9  | 10  |    |
| UT50    | - | P | C | L | N  | R  |   |    | -12 |    |
| 0       | 1 | 2 | 3 | 4 | 5  | 6  | 7 | 8  | 9   | 10 |
| HSK-T63 | - | D | C | L | N  | R  |   |    | -12 |    |
| 0       | 1 | 2 | 3 | 4 | 5  | 6  | 7 | 8  | 9   | 10 |

|                                                                                                |
|------------------------------------------------------------------------------------------------|
| <b>0</b>                                                                                       |
| <b>System/storlek</b>                                                                          |
| <b>UT = UTS</b><br>enligt ISO 26622<br>UT40 = UTS 40 mm<br>UT50 = UTS 50 mm<br>UT63 = UTS 63mm |
| <b>HSK-T</b><br>enligt ISO 12164<br>HSK-T63 = 63 mm<br>HSK-T100 = 100 mm                       |

|                                                                                          |                                                                                          |
|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|
| 1                                                                                        |                                                                                          |
| Hållare                                                                                  |                                                                                          |
| D<br>   | S<br>   |
| Fastspänd från ovan och över hålet                                                       | Skruv genom hålet                                                                        |
| M<br> | P<br> |
| Fastspänd från ovan och över hålet                                                       | Fastspänd över hålet                                                                     |
| C<br> | X<br> |
| Fastspänd från ovan                                                                      | Specialutförande                                                                         |

|          |      |                                                                                       |
|----------|------|---------------------------------------------------------------------------------------|
| 2        |      |                                                                                       |
| Skärform |      |                                                                                       |
| V        | 35°  | Romb                                                                                  |
| D        | 55°  |                                                                                       |
| E        | 75°  |                                                                                       |
| C        | 80°  |                                                                                       |
| M        | 86°  |    |
| K        | 55°  | Romboid                                                                               |
| B        | 82°  |  |
| A        | 85°  |                                                                                       |
| L        | 90°  |                                                                                       |
| P        | 108° |                                                                                       |
| H        | 120° |  |
| O        | 135° |  |
| R        | -    |  |
| S        | 90°  |  |
| T        | 60°  |  |
| W        | 80°  |  |

andra former

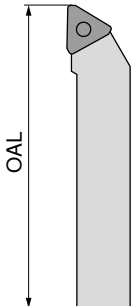
|                                                                                     |
|-------------------------------------------------------------------------------------|
| <b>6</b>                                                                            |
| <b>Skaft höjd</b>                                                                   |
|  |

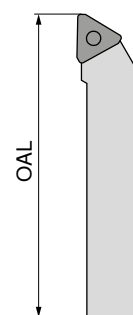
|                                                                                     |
|-------------------------------------------------------------------------------------|
| <b>7</b>                                                                            |
| <b>Skaft bredd</b>                                                                  |
|  |

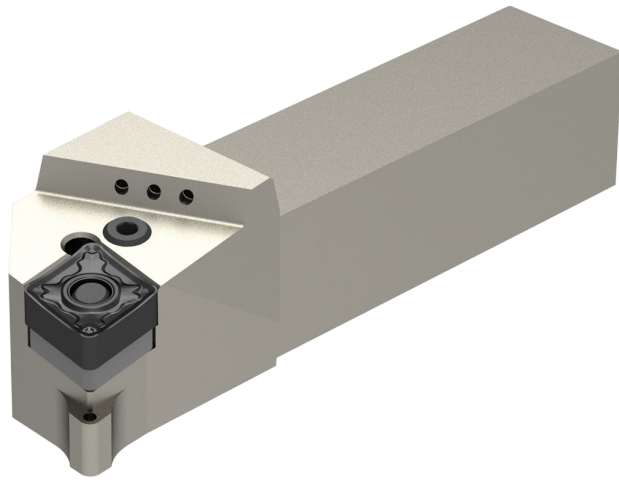
8

Verktöglängd

| OAL |        |   | OAL     |       |   |
|-----|--------|---|---------|-------|---|
| mm  | Tum    |   | mm      | Tum   |   |
| 32  | 4.000  | A | 160     | 4.500 | N |
| 40  | 4.500  | B | 170     | 5.500 | P |
| 50  | 5.000  | C | 180     | –     | Q |
| 60  | 6.000  | D | 200     | 6.000 | R |
| 70  | 7.000  | E | 250     | 7.000 | S |
| 80  | 8.000  | F | 300     | 8.000 | T |
| 90  | 5.500  | G | 350     | 5.500 | U |
| 100 | 5.625  | H | 400     | 3.500 | V |
| 110 | 5.300  | J | 450     | 3.500 | W |
| 125 | 14.000 | K | 500     | 3.750 | Y |
| 140 | 6.800  | L | Special |       | X |
| 150 | 4.400  | M |         |       |   |







3

Hållarform

90°

A

75°

B

90°

C

45°

D

60°

E

90°

F

90°

G

107,5°

H

93°

J

75°

K

95°

L

50°

M

63°

N

117,5°

P

75°

R

45°

S

60°

T

93°

U

72,5°

V

60°

W

85°

Y

4

Släppningsvinkel

|   | $\alpha$ |   | $\alpha$ |
|---|----------|---|----------|
| A | 3°       | F | 25°      |
| B | 5°       | G | 30°      |
| C | 7°       | N | 0°       |
| D | 15°      | P | 11°      |
| E | 20°      |   |          |

O Släppningsvinkel ej enligt norm,  
speciella uppgifter erforderliga

5

Skärriktning

R

L

N

9

Skärkantslängd

L

S

R

ABK

T

VDECM

O

H

P

W

10

Tillverkarinformation

T = hävrm  
speciallängd (mm)  
skärstyrka (avvikande standard)  
specialutförande (X.)  
maskintillverkare (specifik)  
DC = DirectCooling

# ISO beteckningssystem för svarvbommar

A 25 R
P C L N R
12

1
2
3
4
5
6
7
8
9
10

UT40 -
25 G -
P C L N R -
12

0
1
2
3
4
5
6
7
8
9
10

HSK-T63 -
50 Q -
D C L N R -
12

0
1
2
3
4
5
6
7
8
9
10

**0**

**System/storlek**

**UT = UTS**  
enligt ISO 26622  
UT40 = UTS 40 mm  
UT50 = UTS 50 mm  
UT63 = UTS 63mm

**HSK-T**  
enligt ISO 12164  
HSK-T63 = 63 mm  
HSK-T100 = 100 mm

**1**

**Skaftutförande**

|                                                        |                                                    |
|--------------------------------------------------------|----------------------------------------------------|
| <b>S</b> Stålskaft                                     | <b>E</b> Som C med kylkanal                        |
| <b>A</b> Stålskaft med kylkanal                        | <b>F</b> Som C med vibrationsdämpning              |
| <b>B</b> Stålskaft med vibrationsdämpning              | <b>G</b> Som C med kylkanal och vibrationsdämpning |
| <b>D</b> Stålskaft med kylkanal och vibrationsdämpning | <b>H</b> Tungmetall                                |
| <b>C</b> Hårdmetallskaft med stålhuvud                 | <b>J</b> Tungmetall med kylkanal                   |

**5**

**Skärform**

|               |              |
|---------------|--------------|
| <b>V</b> 35°  | Romb         |
| <b>D</b> 55°  |              |
| <b>E</b> 75°  |              |
| <b>C</b> 80°  |              |
| <b>M</b> 86°  | Romboid      |
| <b>K</b> 55°  |              |
| <b>B</b> 82°  | andra former |
| <b>A</b> 85°  |              |
| <b>L</b> 90°  |              |
| <b>P</b> 108° |              |
| <b>H</b> 120° |              |
| <b>O</b> 135° |              |
| <b>R</b> -    |              |
| <b>S</b> 90°  |              |
| <b>T</b> 60°  |              |
| <b>W</b> 80°  |              |

**6**

**Hållarform**

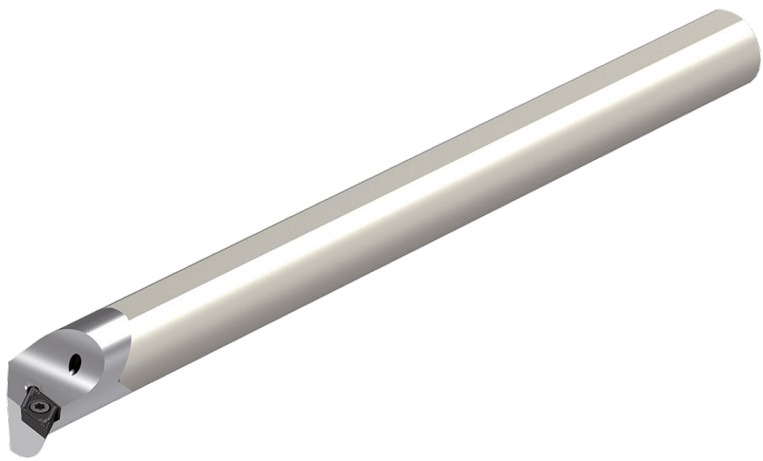
\*) Industrinorm CERATIZIT

**7**

**Släppningsvinkel**

| $\alpha$     | $\alpha$     |
|--------------|--------------|
| <b>A</b> 3°  | <b>F</b> 25° |
| <b>B</b> 5°  | <b>G</b> 30° |
| <b>C</b> 7°  | <b>N</b> 0°  |
| <b>D</b> 15° | <b>P</b> 11° |
| <b>E</b> 20° |              |

**O** Släppningsvinkel ej enligt norm, speciella uppgifter erforderliga



2

Skaftdiameter

| DCONMS<br>mm | DCONMS<br>Tum |
|--------------|---------------|
| 08           |               |
| 10           |               |
| 12           |               |
| 16           |               |
| 20           |               |
| 25           |               |
| 32           |               |
| 40           |               |
| 50           |               |
| 60           |               |

Ett tvåsiffrigt tal som visar svarvbommens diameter i 1/16-tum.

3

Verktöglängd

| OAL     |      |   |
|---------|------|---|
| mm      | Tum  |   |
| 80      | 3    | F |
| 100     | 3,5  | H |
| 110     | 4    | J |
| 125     | 4,5  | K |
| 140     | 5    | L |
| 150     | 5,5  | M |
| 160     | 6    | N |
| 170     | 6,5  | P |
| 180     | 6,75 | Q |
| 200     | 7    | R |
| 250     | 8    | S |
| 300     | 10   | T |
| 350     | 12   | U |
| 400     | 14   | V |
| 450     | 16   | W |
| 500     | 18   | Y |
|         | 20   |   |
| Special |      | X |

4

Fastspänning

|                                                    |                                      |
|----------------------------------------------------|--------------------------------------|
| <b>D</b><br><br>Fastspänd från ovan och över hålet | <b>S</b><br><br>Skruv genom hålet    |
| <b>M</b><br><br>Fastspänd från ovan och över hålet | <b>P</b><br><br>Fastspänd över hålet |
| <b>C</b><br><br>Fastspänd från ovan                | <b>X</b><br><br>Specialutförande     |

8

Skärriktning

**R**

**L**

9

Skärkantslängd

10

Tillverkarinformation

T = hävarm  
speciellängd (mm)  
skärstyrka (avvikande standard)  
specialutförande (X..)  
maskintillverkare (specifik)



## Förslitningstyper

### Fasförslitning



Fasförslitning: normalt slitage efter en viss ingreppstid

#### Orsaker

- ▲ för hög skärhastighet
- ▲ hårdmetallsort med för låg slitstyrka
- ▲ matning ej anpassad

#### Åtgärd

- ▲ sänk skärhastigheten
- ▲ använd slitstarkare HM-sort
- ▲ anpassa matningen efter skärhastighet och skärdjup

### Urflisning



Vid för hög mekanisk belastning av skäreggen kan HM-partiklar lossna

#### Orsaker

- ▲ för slitstark sort
- ▲ vibrationer
- ▲ för hög matning resp. skärdjup
- ▲ avbrutet skärförlopp
- ▲ spånhamring

#### Åtgärd

- ▲ använd segare sort
- ▲ använd negativ skärgeometri med spånbrytare
- ▲ förbättra stabiliteten (verktyg, arbetsstycke)

### Gropförslitning



Den avgående, heta spånan bildar en grop på skärets spånyta

#### Orsaker

- ▲ för hög skärhastighet, matning eller båda delar
- ▲ för liten spånvinkel
- ▲ sort med för låg slitstyrka
- ▲ felaktig skärvätsketillförsel

#### Åtgärd

- ▲ sänk skärhastigheten och/eller matningen
- ▲ använd skär med slitstarkare HM-sort
- ▲ öka skärvätskemängden och/eller trycket, kontrollera tillförseln
- ▲ använd sort med bättre gropförslitningsmotstånd

### Plastisk deformation



Hög bearbetningstemperatur ihop med samtidig mekanisk belastning kan leda till plastisk deformation.

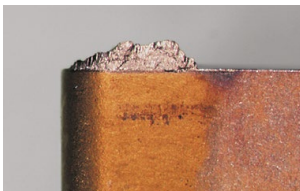
#### Orsaker

- ▲ för hög arbetstemperatur, vilket mjukar upp grundmaterialet
- ▲ beläggningen är skadad
- ▲ sort med för låg slitstyrka
- ▲ felaktig skärvätsketillförsel

#### Åtgärd

- ▲ sänk skärhastigheten
- ▲ använd skär med slitstarkare HM-sort
- ▲ tillför kylning

### Löseeggsbildning



Löseeggsbildning uppstår när spånorna inte flyter av skäret riktigt på grund av för låg skärtemperatur

#### Orsaker

- ▲ för låg skärhastighet
- ▲ för liten spånvinkel
- ▲ fel skärmaterial
- ▲ bristande kylning/smörjning

#### Åtgärd

- ▲ hög skärhastigheten
- ▲ öka spånvinkeln
- ▲ använd skär med TiN-beläggning
- ▲ använd fetare emulsion

### Skärbrott



Överbelastning av skäret kan leda till skärbrott

#### Orsaker

- ▲ överbelastning av skärmaterialet
- ▲ bristande stabilitet
- ▲ för liten spånvinkel

#### Åtgärd

- ▲ använd segare skärmaterial
- ▲ använd skär med kantskyddsfas
- ▲ välj skär med större eggavrundning
- ▲ välj skär med stabilare geometri

## Optimalt bearbetningsresultat

| Problemställning  |                |           |                      |           |        |                           |              |              |            |                                       |                                  |
|-------------------|----------------|-----------|----------------------|-----------|--------|---------------------------|--------------|--------------|------------|---------------------------------------|----------------------------------|
| Typ av förlitning |                |           |                      |           |        | Problem med arbetsstycket |              |              |            | Spånbrytning                          |                                  |
| Fasförlitning     | Gropförlitning | Urförling | Plastisk deformation | Skärbrott | Lösegg | Vibrationer               | Gradbildning | Bomberad yta | Ytkvalitet | För långa spånor (oregelbunda spånor) | För korta spånor (brutna spånor) |
| ↓                 | ↓              |           | ↓                    |           | ↓      | ↓                         |              |              | ↑          | ↓                                     |                                  |
| ~                 |                | ↓         | ↓                    | ↓         |        | ↑                         |              | ↓            | ↓          | ↑                                     | ↓                                |
| ↓                 | ↓              | ↓         | ↓                    |           |        |                           | ↓            | ↓            | ↓          |                                       |                                  |
|                   |                | ↑         | ~                    |           | ↓      | ~                         | ↓            | ↓            | ↓          | ↓                                     | ↑                                |
| ↑                 |                | ↑         | ↑                    | ↑         |        | ↓                         | ↓            | ↓            | ↑          |                                       |                                  |
| ↑                 | ↑              | ↓         | ↑                    | ↓         |        |                           |              |              |            |                                       |                                  |
|                   |                | ~         |                      | ~         |        | ~                         |              | ~            | ~          |                                       |                                  |
|                   |                | ~         |                      | ~         |        | ~                         |              | ~            | ~          |                                       |                                  |
|                   |                | ~         |                      | ~         |        | ~                         |              |              | ↓          |                                       |                                  |
| ~                 |                | ~         |                      |           |        | ~                         | ~            |              | ~          |                                       |                                  |
| ●                 | ~              |           | ●                    |           | ●      |                           | ●            |              | ●          | ●                                     |                                  |

|                           |                    |        |   |                |                      |
|---------------------------|--------------------|--------|---|----------------|----------------------|
| Skärhastighet             | Skärdata           | Åtgärd |   |                |                      |
| Matning                   |                    |        |   |                |                      |
| Matning vid centrum       |                    |        |   |                |                      |
| Spånbrytare               | ↑                  |        | ↓ | Val av skärtyp |                      |
| Hörnradie                 | ↑                  |        | ↓ |                | öka<br>minska        |
| Skärmaterial              | ↑                  |        | ↓ |                | slitstyrka<br>seghet |
| Fastspänning verktyg      | Allmänna kriterier |        |   |                |                      |
| Fastspänning arbetsstycke |                    |        |   |                |                      |
| Uthäng                    |                    |        |   |                |                      |
| Skärhöjd                  |                    |        |   |                |                      |
| Kylvätska                 |                    |        |   |                |                      |

↑

öka

↑

stort inflytande

↑

öka

↑

litet inflytande

↓

undvik, minska

↓

stort inflytande

↓

undvik, minska

↓

litet inflytande

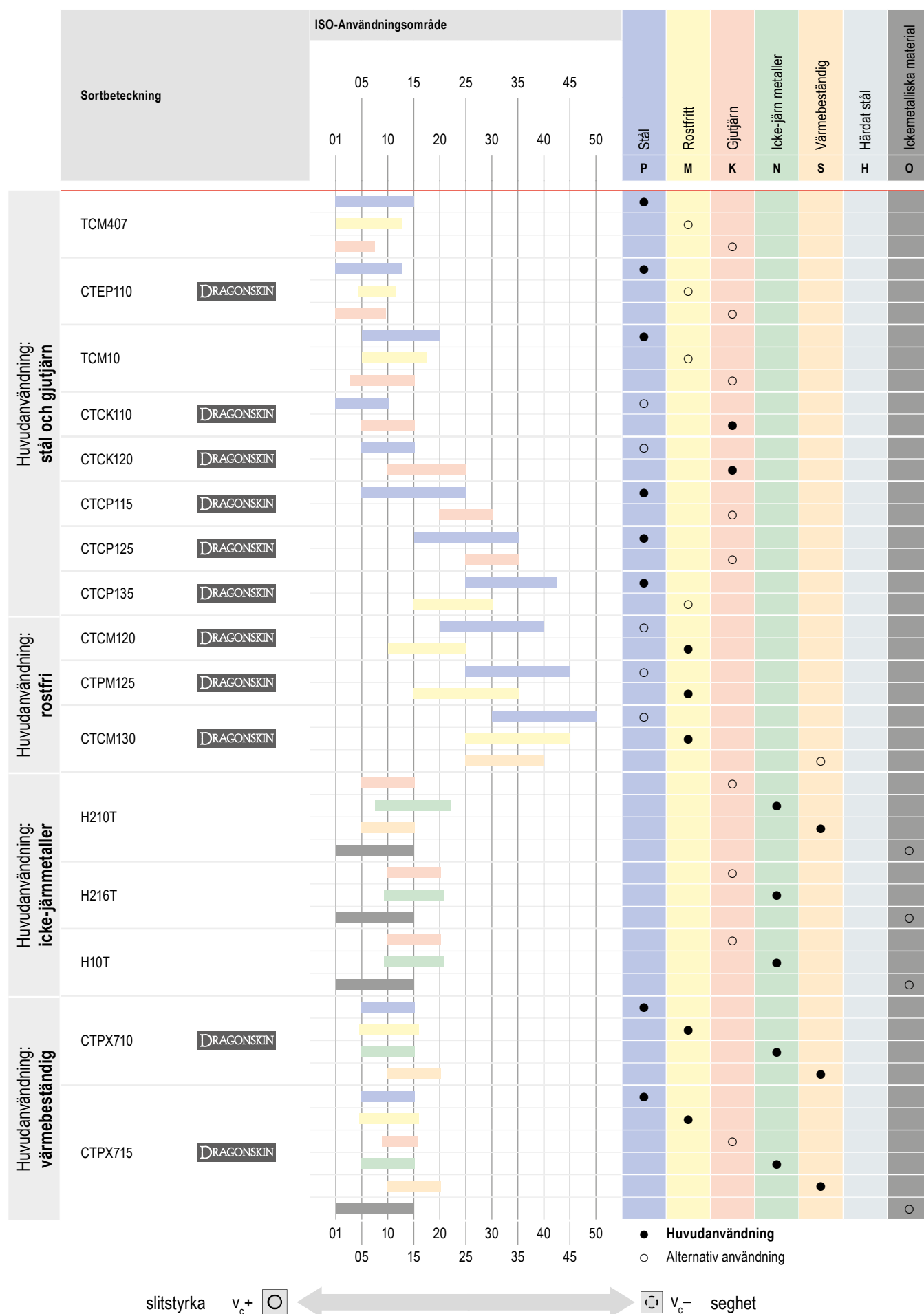
~

kontrollera, optimera

●

använd

## Sortöversikt

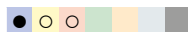


## Sortbeskrivning

## TCM407



ISO | P10 | M05 | K05

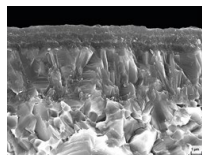
**Specifikation:**

Sammansättning: Co 8,0%, WC 16,0%, TaNbC 10,0%, resten TiCN | Kornstorlek: 2–3 µm |  
Hårdhet: HV30 1760

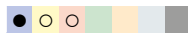
**Användningsrekommendation:**

Obelagda cermet sorter för mycket fin bearbetning av stålmaterial.

## CTEP110



ISO | P10 | M10 | K05

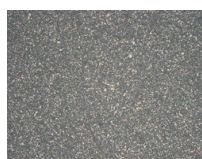
**Specifikation:**

Sammansättning: Co/Ni 12,2%, WC 15,0%, TaNbC 10,0%, resten TiCN | Kornstorlek: 2–3 µm |  
Hårdhet: HV30 1650 | Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub> Multilayer

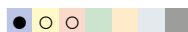
**Användningsrekommendation:**

Cermet sorter med extra seghet för finbearbetning med höga skärhastigheter.

## TCM10



P15 | K10

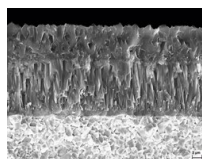
**Specifikation:**

Sammansättning: Cermet Co/Ni 12,2%; WC 15,0%; TaNbC 10,0%; resten TiCN | Kornstorlek: 2–3 µm |  
Hårdhet: HV30 1650

**Användningsrekommendation:**

Den obelagda cermet sorten för finbearbetning av stål, rostfritt stål och härdat stål.

## CTCK110



ISO | P10 | K10

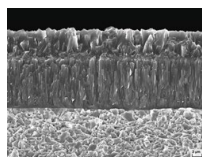
**Specifikation:**

Sammansättning: Co 5,0%, karbidblandning 2,0%, resten WC | Kornstorlek: 1–2 µm | Hårdhet: HV30 1730 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

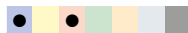
**Användningsrekommendation:**

Slitstarka sorter för bearbetning av gjutgods och stål vid kontinuerlig skärning med höga skärhastigheter.

## CTCK120



ISO | P20 | K20

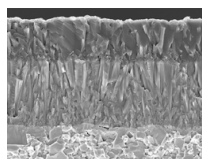
**Specifikation:**

Sammansättning: Co 6,0%, karbidblandning 2,0%, resten WC | Kornstorlek: 1 µm | Hårdhet: HV<sub>30</sub> 1630 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

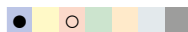
**Användningsrekommendation:**

Sorter för bearbetning av gjutgods med extra seghet för besvärliga förhållanden och brutna snitt.

## CTCP115-P



ISO | P15 | K25

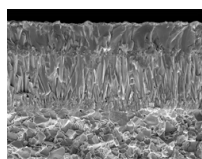
**Specifikation:**

Sammansättning: Co 5,5 %, karbidblandning 6,4 %, resten WC | Kornstorlek 1 µm | Hårdhet: HV<sub>30</sub> 1530 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

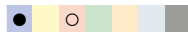
**Användningsrekommendation:**

Slitstarka högprestandasorter för stålbearbetning under stabila förhållanden och med kontinuerliga snitt.

## CTCP125-P



ISO | P25 | K30

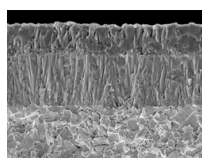
**Specifikation:**

Sammansättning: Co 7,0%, karbidblandning 6,0%, resten WC | Kornstorlek: 1–2 µm | Hårdhet: HV<sub>30</sub> 1500 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

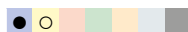
**Användningsrekommendation:**

Förstahandsvalet för universell bearbetning av stål.

## CTCP135-P



ISO | P35 | M25

**Specifikation:**

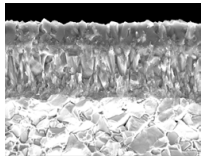
Sammansättning: Co 9,6%, karbidblandning 7,8%, resten WC | Kornstorlek: 1–2 µm | Hårdhet: HV<sub>30</sub> 1460 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

**Användningsrekommendation:**

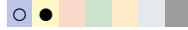
Segt alternativ för snittvillkor med många brott.

## Sortbeskrivning

## CTCM120



ISO | P15 | M20

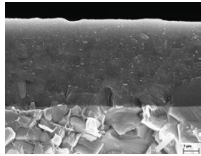
**Specifikation:**

Sammansättning: Co 7%, karbidblandning 6%, resten WC | Kornstorlek: 1–2 µm KG | Hårdhet: HV<sub>30</sub> 1500 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

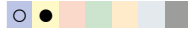
**Användningsrekommendation:**

Slitstarka hårdmetallsorter för austenitiskt rostfritt stål med bästa prestanda i släta snitt.

## CTPM125



ISO | P35 | M25

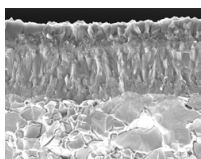
**Specifikation:**

Sammansättning: Co 9,6%, karbidblandning 7,8%, övrigt 0,4%, resten WC | Kornstorlek: 1–2 µm |  
Hårdhet: HV<sub>30</sub> 1460 | Beläggningssystem: PVD TiAlTaN

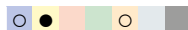
**Användningsrekommendation:**

Förstahandsvalet för bearbetning av austenitiskt stål.

## CTCM130



ISO | P25 | M30 | S30

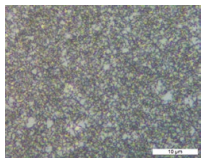
**Specifikation:**

Sammansättning: Co 9,6%, karbidblandning 7,8%, resten WC | Kornstorlek: 1–2 µm KG | Hårdhet: HV<sub>30</sub> 1460 |  
Beläggningssystem: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

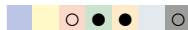
**Användningsrekommendation:**

Slitstarka sorter för bearbetning av gjutgods och stål vid kontinuerlig skärning med höga skärhastigheter.

## H210T



ISO | K10 | N10 | S10 | O10

**Specifikation:**

Sammansättning: Co 6,0%, resten WC | Kornstorlek: 0,8 µm | Hårdhet: HV<sub>30</sub> 1850

**Användningsrekommendation:**

Slitstarka, obelagda hårdmetallsorter för bearbetning av aluminium och andra icke-järnmetaller.

## H10T



ISO | K15 | N15 | S15 | O10

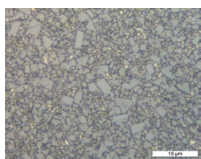
**Specifikation:**

Sammansättning: Co 6,0%, resten WC | Kornstorlek: 1 µm | Hårdhet: HV<sub>30</sub> 1650

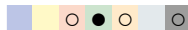
**Användningsrekommendation:**

Obelagda hårdmetallsorter för bearbetning av aluminium och andra icke-järnmetaller.

## H216T



ISO | K15 | N15 | S15 | O10

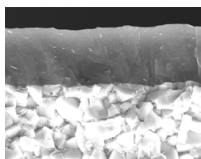
**Specifikation:**

Sammansättning: Co 6,0%, resten WC | Kornstorlek: 1 µm | Hårdhet: HV<sub>30</sub> 1650

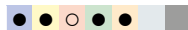
**Användningsrekommendation:**

Obelagda hårdmetallsorter för bearbetning av aluminium och andra icke-järnmetaller.

## CTPX710



ISO | P10 | M10 | K10 | N10 | S15

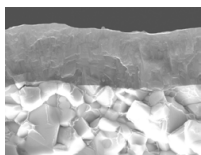
**Specifikation:**

Sammansättning: Co 6,0%, resten WC | Kornstorlek: 0,8 µm | Hårdhet: HV<sub>30</sub> 1820 |  
Beläggningssystem: PVD AlTiN

**Användningsrekommendation:**

Universella hårdmetallsorter för högsta bearbetningskrav i flera material.

## CTPX715



ISO | P15 | M15 | K15 | N15 | S20 | O10

**Specifikation:**

Sammansättning: Co 6,0%, resten WC | Kornstorlek: 1 µm | Hårdhet: HV<sub>30</sub> 1650 |  
Beläggningssystem: PVD AlTiN

**Användningsrekommendation:**

Universella hårdmetallsorter för högsta bearbetningskrav i flera material.

## Sortbeskrivning

