

FORM

Request turning - CBN / PCD inserts



Please send the completed form to csc.international@ceratizit.com!

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Quotation

Customer's price expectation

Guide price/Piece:	€	
Quantity:		
Quote deadline:	Quote submission deadline:
Quantity/scale:	Delivery date of the inserts:

Annual requirement of inserts:

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similar CERATIZIT no.

.....

2 Material Specification

Material No.	Standard designation:	Tensile strength in N/mm ² /hardness (HRC, HB, etc.)
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3 Machine data

Make/type:

Machining method: horizontal vertical

Power: P_A (kW)

Speed: n_{min}

n_{max}

rotating stationary

Spindle holders: (e.g. HSK, SK)

Radial run-out accuracy of the spindle:

4 Machining

Roughing

unstable

Finishing

Stable

very stable

Smooth cut

Irregular cutting depth

Interrupted cut

Depth of cut a_p in mm

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5 Indexable Insert

ISO designation

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**Indexable inserts, CBN,
ceramic – metric**

C N G A 12 04 08 S N - 020D - B 3 - Q

6 Note and other requirements