

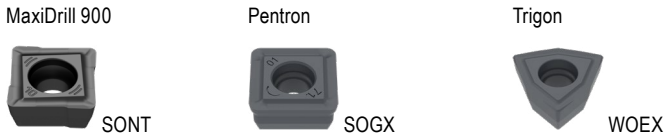
FORM

Request for special tools
Indexable insert drill

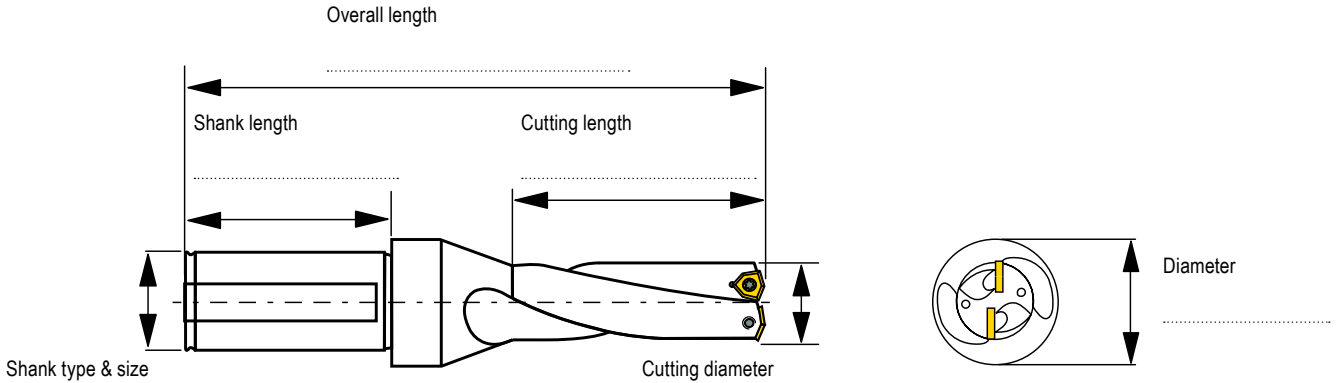
Please send the completed form to Techsupport.UK@ceratizit.com!

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Indexable insert drills



2 Dimensions



3 Coolant

without	Emulsion	Coolant pressure	bar
Internal Coolant	yes	no

4 Shank type

Weldon	Whistle Notch	VDI (DIN 69 880)
ABS	Capto	

5 hole

into full material	Start drilling with pilot hole	Hole diameter (mm)
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6 Material Specification

Material number	Standard designation	Tensile strength in N/mm ² /hardness (HRC, HB, etc.)
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7 Working axis

horizontal	vertical
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8 Comments

9 Location on the machine

.....

10 Machine type/drive power (KW)

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11 required number of pieces:

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Piece