

# FORM

Request for special tools  
Indexable insert drill

<b>Company:</b> .....	<b>Department:</b> .....
<b>Technical Sales Engineer:</b> .....	<b>Contact:</b> .....
<b>Customer no.:</b> .....	<b>Contact Tel. No.:</b> .....
<b>Your reference:</b> .....	<b>Contact E-Mail:</b> .....

## 1 Indexable insert drills

MaxiDrill 900



SONT

Pentron



SOGX

Trigon



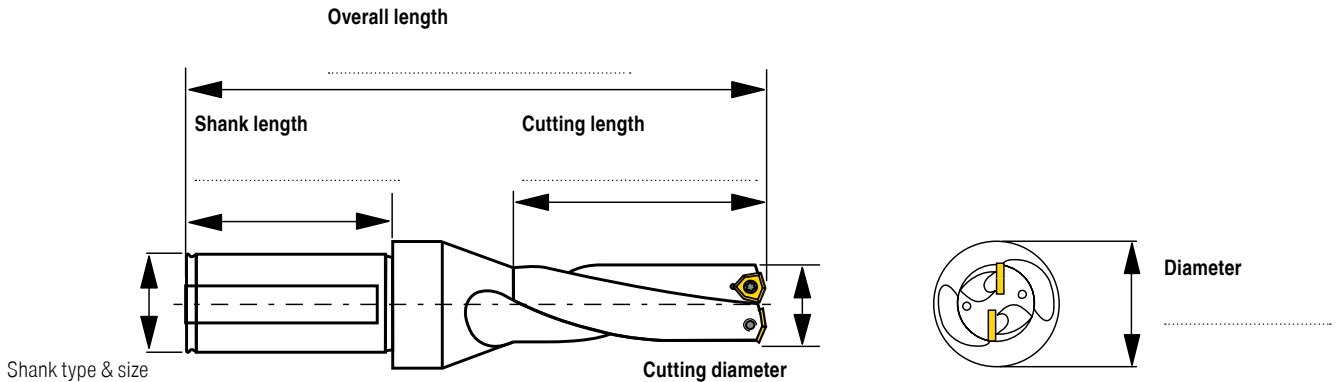
WOEX

MaxiDrill Classic



XOMT

## 2 Dimensions



## 3 Coolant

without	Emulsion	Coolant pressure	bar
<b>Internal Coolant</b>	yes	no	.....

## 4 Shank type

Weldon	Whistle Notch	VDI (DIN 69 880)
ABS	Capto	

## 5 hole

into full material	Start drilling with pilot hole	Hole diameter in mm
		.....

## 6 Material Specification

Material number	Standard designation	Tensile strength in N/mm <sup>2</sup> /hardness (HRC, HB, etc.)
.....	.....	.....

## 7 Working axis

horizontal	vertical
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**8** Comments

**9** Location on the machine

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**10** Machine type/drive power (KW)

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**11** required number of pieces:

..... Piece