

# FORM

Request for special tools  
Indexable insert drill – single-step

Please send the completed form to [Techsupport.UK@ceratizit.com](mailto:Techsupport.UK@ceratizit.com)!

<b>Company:</b> .....	<b>Department:</b> .....
<b>Technical Sales Engineer:</b> .....	<b>Contact:</b> .....
<b>Customer no.:</b> .....	<b>Contact Tel. No.:</b> .....
<b>Your reference:</b> .....	<b>Contact E-Mail:</b> .....

## 1 Indexable insert drills

MaxiDrill 900



SONT

Pentron



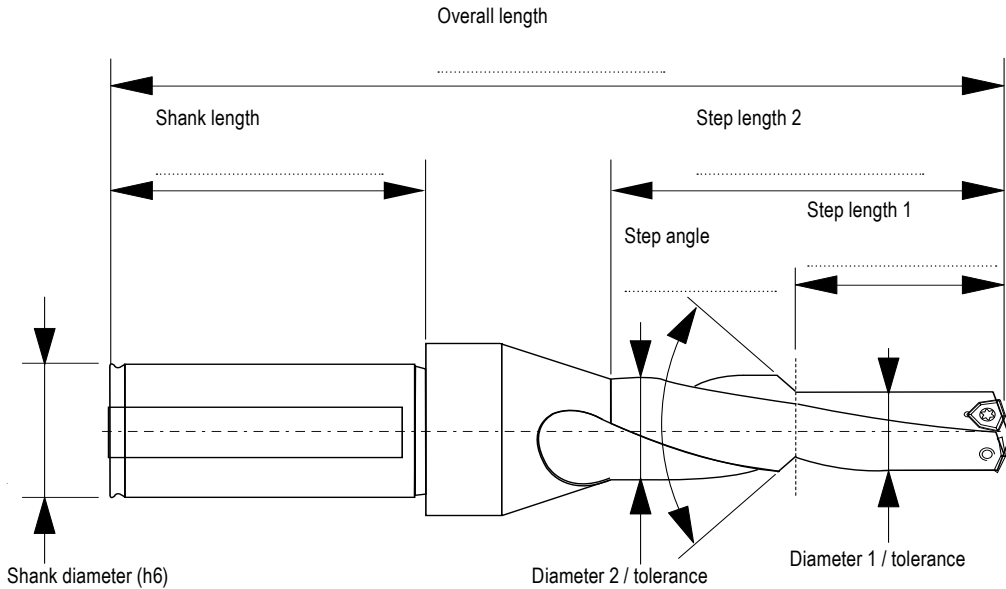
SOGX

Trigon



WOEX

## 2 Dimensions



## 3 Coolant

without  
**Internal Coolant**

Emulsion  
yes

no

Coolant pressure .....

bar

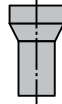
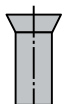
## 4 Shank type

Weldon  
Working axis

Whistle Notch  
horizontal

VDI (DIN 69 880)

## 5 Type of machining



Through hole

Blind hole

**6** hole

into full material

Start drilling with pilot hole

Hole diameter (mm) .....

**7** Material Specification

Material number

Standard designation

Tensile strength in N/mm<sup>2</sup>/hardness (HRC, HB, etc.)

.....

**8** Working axis

horizontal

vertical

**9** Indexable insert types (ISO designation)

.....

**10** Location on the machine

.....

**11** Machine type/drive power (KW)

.....

**12** Comments**13** required number of pieces:

.....

Piece