

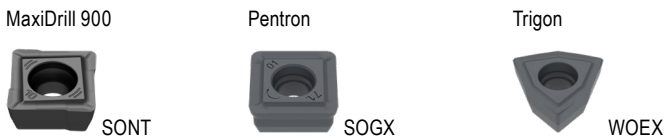
# FORM

Request for special tools  
Indexable insert drill – single-step

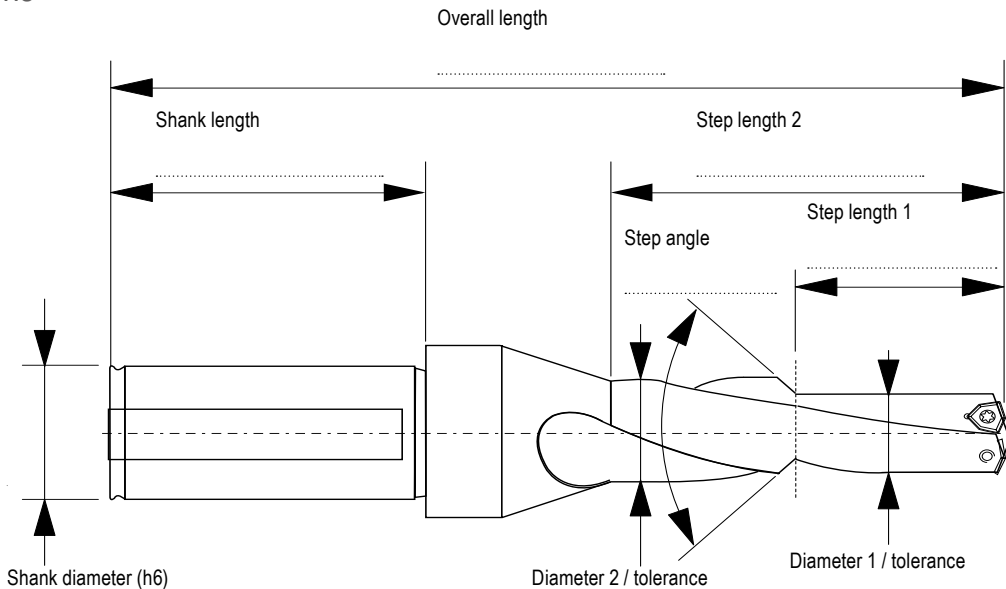
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## 1 Indexable insert drills



## 2 Dimensions



## 3 Coolant

without	Emulsion	Coolant pressure	bar
<b>Internal Coolant</b>	yes	no	.....

## 4 Shank type

Weldon	Whistle Notch	VDI (DIN 69 880)
Working axis	horizontal	.....

## 5 Type of machining



**6** hole

into full material

Start drilling with pilot hole

Hole diameter (mm) .....

**7** Material Specification

Material number

Standard designation

Tensile strength in N/mm<sup>2</sup>/hardness (HRC, HB, etc.)

.....

**8** Working axis

horizontal

vertical

**9** Indexable insert types (ISO designation)

.....

**10** Location on the machine

.....

**11** Machine type/drive power (KW)

.....

**12** Comments

**13** required number of pieces:

.....

Piece