

FORM

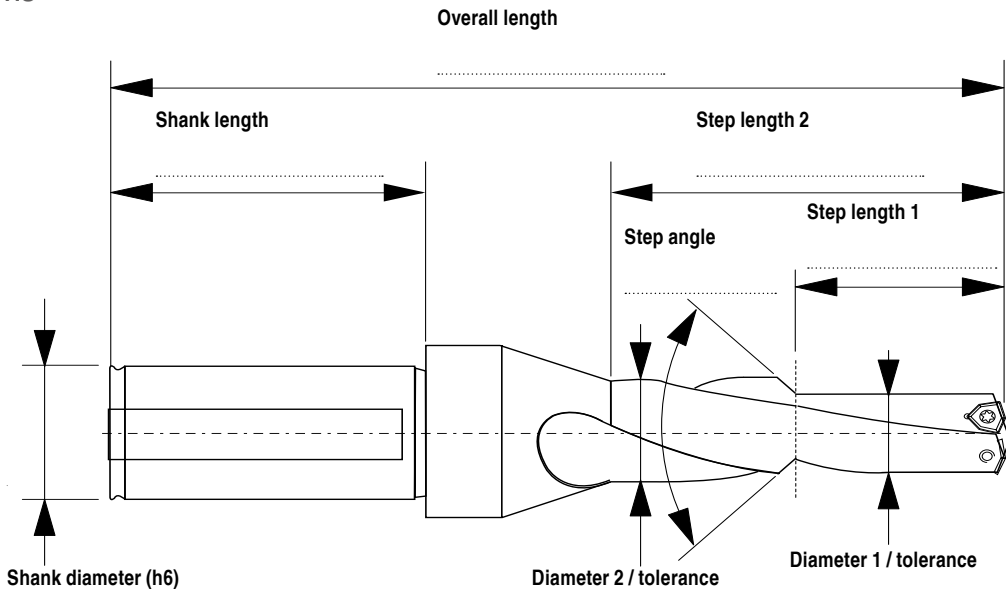
Request for special tools
Indexable insert drill – single-step

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Indexable insert drills



2 Dimensions



3 Coolant

without	Emulsion	Coolant pressure	bar
Internal Coolant	yes	no

4 Shank type

Weldon	Whistle Notch	VDI (DIN 69 880)
Working axis	horizontal

5 Type of machining



6 hole

into full material

Start drilling with pilot hole

Hole diameter

7 Material Specification

Material number

Standard designation

Tensile strength in N/mm²/hardness (HRC, HB, etc.)

.....

8 Working axis

horizontal

vertical

9 Indexable insert types (ISO designation)

.....

10 Location on the machine

.....

11 Machine type/drive power (KW)

.....

12 Comments

13 required number of pieces:

..... Piece