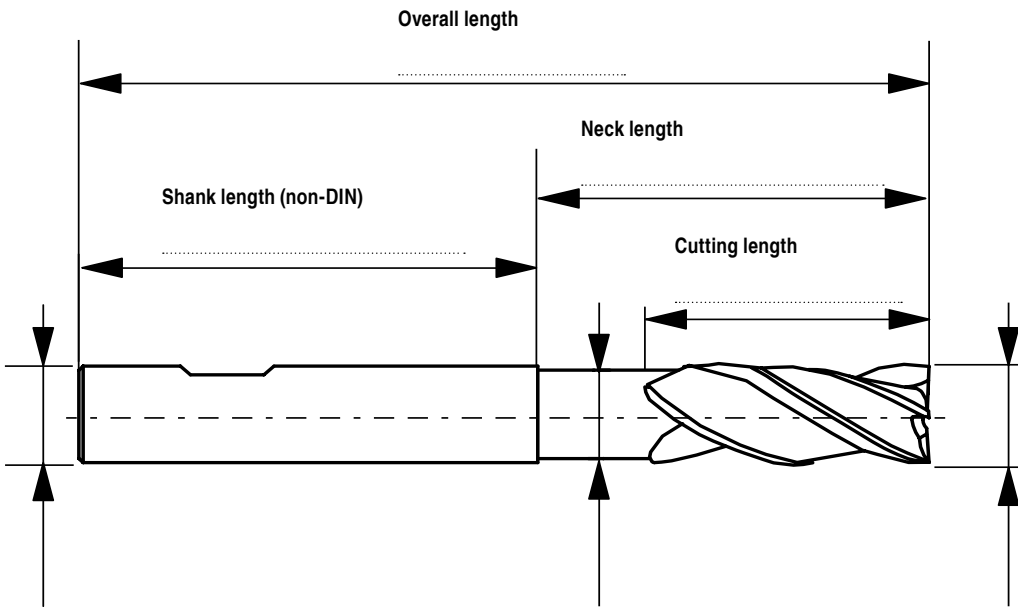


FORM

Request for special tools
Special solid carbide milling cutter

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Dimensions



No. of cutting edges
End cutting
Internal Coolant
 yes
 no
Shank type & size

Overall length
Shank length (non-DIN)
Neck length
Cutting length
Reduced neck diameter
Cutting diameter

2 Cooling

Emulsion Oil Air without
 Minimum quantity lubrication Coolant pressure bar

3 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)

Non-DIN
(enter dimensions on drawing)

4 Protective bevel / radii



Sharp cutting edge



Protective corner bevel



Corner radius

Size mm

5 Geometry



Finishing cutter



Roughing and Finishing Cutters



Rough milling cutters

6 HPC

yes

7 Feed



Slot milling



Rough milling



Finish milling



Copy milling

Depth of cut a_p in mm

Width of cut a_e in mm

.....
.....

8 Coating

uncoated

coated

9 Material Specification

Material number

Standard designation

Tensile strength in N/mm²/hardness (HRC, HB, etc.)

.....

10 Comments

11 required number of pieces:

.....

Piece