

FORM

Request for special tools
Special solid carbide milling cutter

Please send the completed form to **wnt-in@wnt.com!**

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Dimensions



No. of cutting edges

.....

End cutting

.....

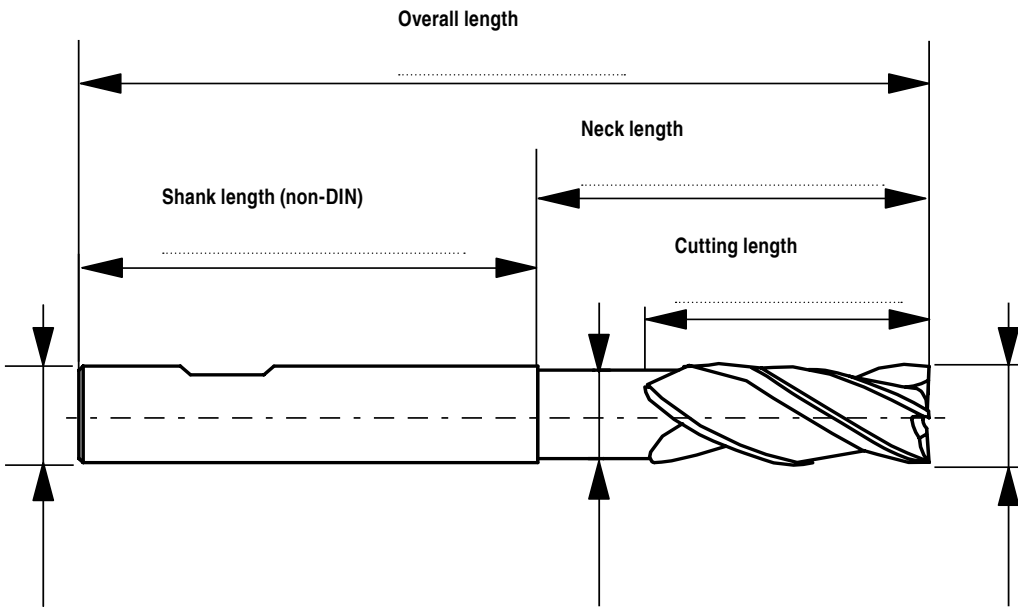
Internal Coolant

yes

no

Shank type & size

.....



Overall length

.....

Neck length

.....

Cutting length

.....

Shank length (non-DIN)

.....

Reduced neck diameter

.....

Cutting diameter

.....

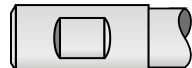
2 Cooling

Emulsion	Oil	Air	without
Minimum quantity lubrication	Coolant pressure	bar	
			

3 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)

Non-DIN
(enter dimensions on drawing)

4 Protective bevel / radii



Sharp cutting edge



Protective corner bevel



Corner radius

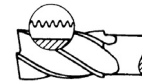
Size mm

5 Geometry

Finishing cutter



Roughing and Finishing Cutters



Rough milling cutters

6 HPC

yes

7 Feed

Slot milling



Rough milling



Finish milling



Copy milling

Depth of cut a_p in mm

.....

Width of cut a_e in mm

.....

8 Coating

uncoated

coated

9 Material Specification

Material number

Standard designation

Tensile strength in N/mm²/hardness (HRC, HB, etc.)

.....

.....

.....

10 Comments**11** required number of pieces: Piece