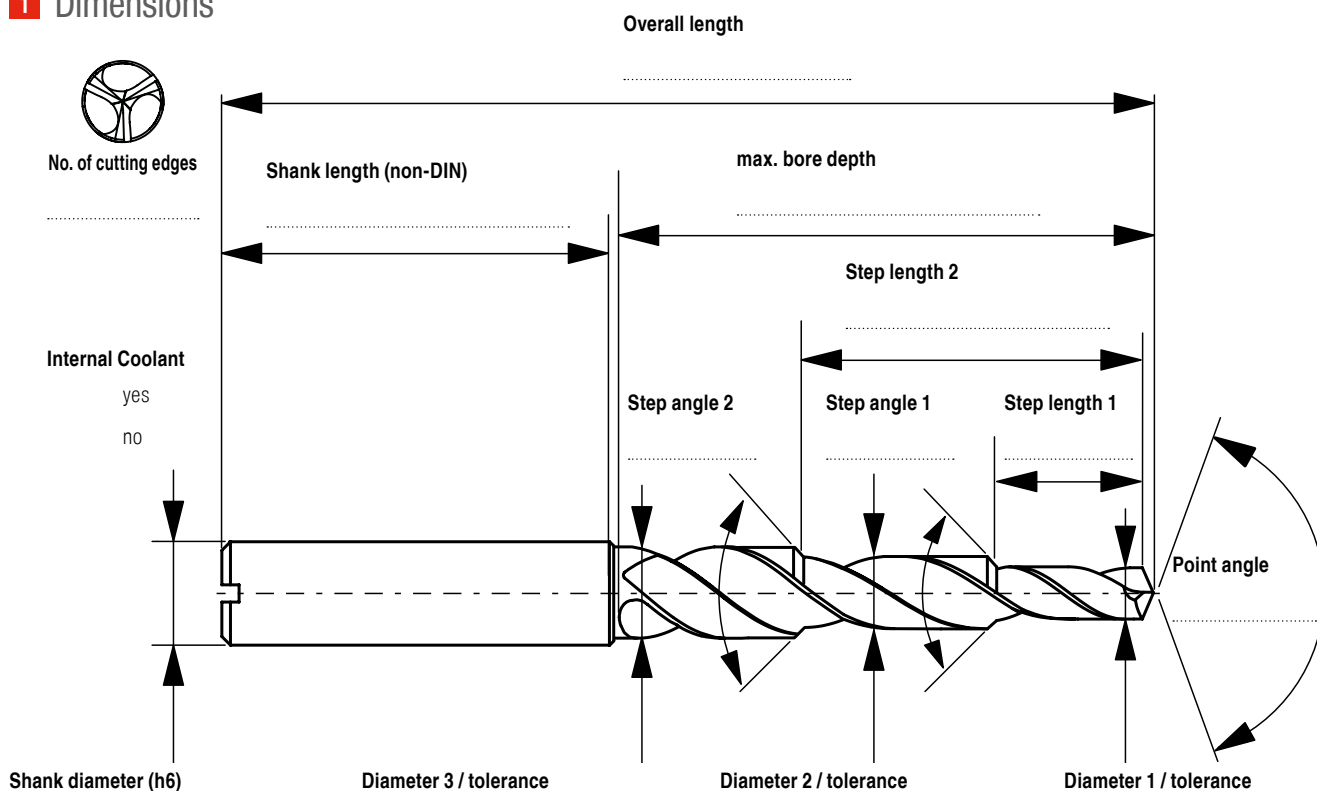


# FORM

Request for special tools  
Solid carbide drill – two-step

Company: ..... Department: .....  
 Technical Sales Engineer: ..... Contact: .....  
 Customer no.: ..... Contact Tel. No.: .....  
 Your reference: ..... Contact E-Mail: .....

## 1 Dimensions



## 2 Coolant

Emulsion                      Oil                      Air                      without  
 Minimum quantity lubrication                      Coolant pressure ..... bar

## 3 Shank Type



## 4 Type of machining



**5** Coating

uncoated  
coated

**6** Material Specification

Material number	Standard designation	Tensile strength in N/mm <sup>2</sup> /hardness (HRC, HB, etc.)
.....	.....	.....

**7** Comments

**8** required number of pieces: ..... Piece