

FORM

Request for special tools
Solid carbide drill – single-step

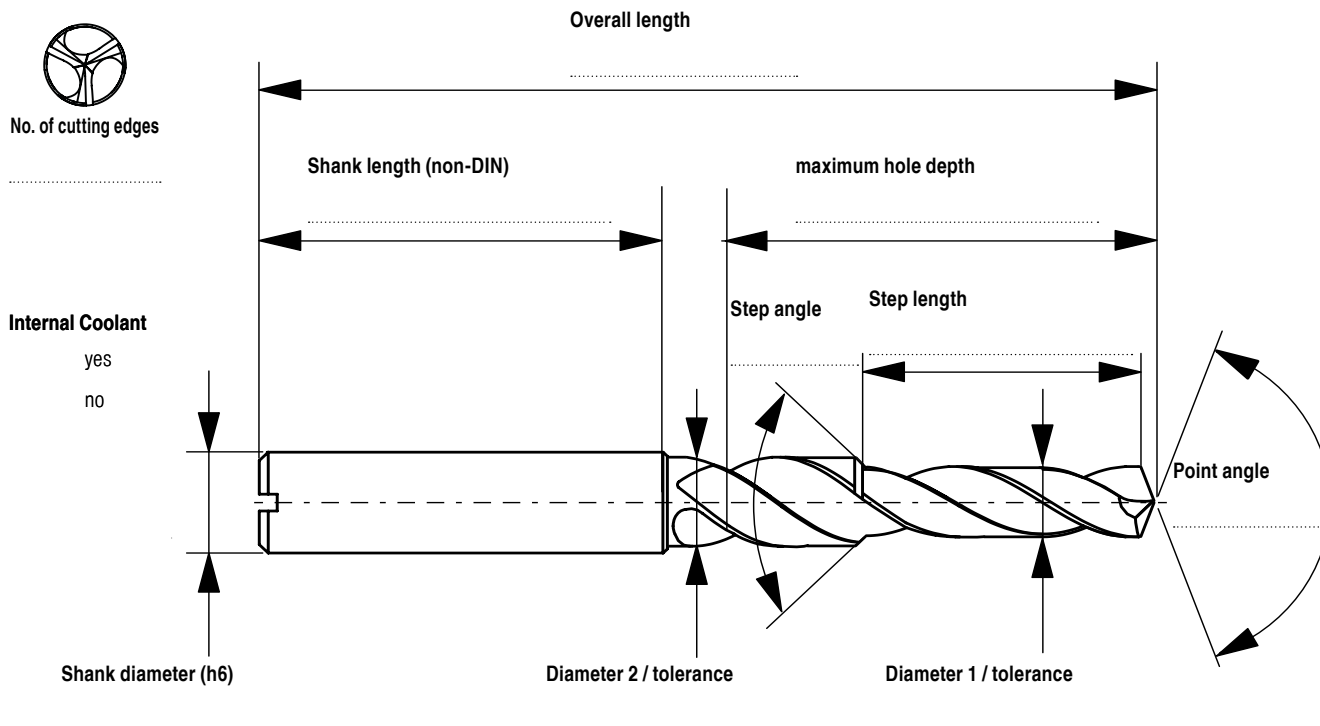
Company: Department:

Technical Sales Engineer: Contact:

Customer no.: Contact Tel. No.:

Your reference: Contact E-Mail:

1 Dimensions



2 Coolant

Emulsion Oil Air without

Minimum quantity lubrication Coolant pressure bar

3 Shank Type



Plain shank (DIN 6535 HA) Weldon (DIN 6535 HB) Whistle notch (DIN 6535 HE) Non-DIN (enter dimensions on drawing)

4 Type of machining



Through hole Blind hole

5 Coating

uncoated
coated

6 Material Specification

Material number	Standard designation	Tensile strength in N/mm ² /hardness (HRC, HB, etc.)
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7 Comments

8 required number of pieces: Piece