

Request for special tools – Special PNG Clamping Stations

Please send the completed form to **Techsupport.UK@ceratizit.com!**

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

Request overview

Request Date

Project details

Required delivery date

Budget details

	Estimated budget in €:	suggested price (detailed) in €:	not specified
Standardization potential	high	quite small	one-off demand
Status at customer	order	project	

Brief description of the task / possible solutions

(A sketch can be made by hand and can be attached)

Documents from the customer sample drawing Others

1 Documents to be provided

Table drawing / interface drawing

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.....

.....

2 Machine

Machine Type:	Manufacturer	Type
	Spindle speed:	rev./min.
other:	
Max. permissible table load:	kg	

3 Environment

Loading	manual	autom. – robots
	horizontal	vertical
Environmental conditions:	temperature	° C
	interfering contour	coolant
		abrasive dust
Tact time:	pcs./min	

4 Operating time

Shift operation no 2-shift 3-shift

5 Clamping station

What type of device is required? Clamping station Grid plate Tower

What will be clamped in PNG? Vices Pallet workpiece directly

Which machining forces / torques arise?

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Which security measures are necessary? none pallet system control clamping slide query

Number of clamping nests: Piece

Does a medium pass through the device to the pallet? no yes

Description

6 Module type and control

Which module type is proposed:

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Turbo yes no

control of the modules: common (via quick coupling) single (central air connection + valve strip) machine rotary union

7 Alternative

initial operation

special format documentation (e.g. language)