

FORM

Request for special tools
Special PNG Clamping Stations



Please send the completed form to Techsupport.UK@ceratizit.com!

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

Request overview

Request Date

Project details

Required delivery date

Budget details

	Estimated budget in €:	suggested price (detailed) in €:	not specified
Standardization potential	high	quite small	one-off demand
Status at customer	order	project	

Brief description of the task / possible solutions

(A sketch can be made by hand and can be attached)

Documents from the customer sample drawing Others

1 Documents to be provided

Table drawing / interface drawing

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.....

.....

2 Machine

Machine Type:	Manufacturer	Type
other:	Spindle speed:	rev./min.
Max. permissible table load:	kg

3 Environment

Loading	manual	autom. - robots
	horizontal	vertical
Environmental conditions:	temperature	° C
	interfering contour	coolant
		abrasive dust
Tact time:	pcs./min

4 Operating time

Shift operation	no	2-shift	3-shift
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5 Clamping station

What type of device is required?	Clamping station	Grid plate	Tower
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What will be clamped in PNG?	Vices	Pallet	workpiece directly
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Which machining forces / torques arise?

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Which security measures are necessary?	none	pallet system control	clamping slide query
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Number of clamping nests:	Piece
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Does a medium pass through the device to the pallet?	no	yes
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Description	<div style="border: 1px solid black; height: 40px; width: 100%;"></div>
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6 Module type and control

Which module type is proposed:

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Turbo	yes	no
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control of the modules:	common (via quick coupling)	single (central air connection + valve strip)	machine rotary union
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7 Alternative

initial operation

special format documentation (e.g. language)