FORM

Request for special tools Special PNG Clamping Stations



Company: Fechnical Sales Engineer:		Department:		
Customer no.: Your reference:		Contact Tel. No.:		
Request overview Request Date				
Project details Required delivery date Budget details				
Standardization potential	Estimated budget in €:	suggested price (detailed) in €: quite small	not specified one-off demand	
Status at customer	high order	project	une-un demand	
(A sketch can be made by hand and can Documents from the custome Documents to be Table drawing / inter	er sample provided	drawing	Others	
2 Machine				
Machine Type:	Manufacturer Spindle speed:	lype rev./min.		
other:				
Max. permissible table load:	kg			
3 Environment				
Loading	manual horizontal	autom. – robots vertical		
Environmental conditions:	temperature interfering contour	° C	coolant abrasive dust	
Tact time:	pcs./min			
TEAM CUTTIN	IG TOOLS		Page 1 of 2	
CUTTING SOLUTIONS BY		кіерк	cuttingtools.ceratizit.com	

4 Operating time

	Shift operation	no	2-shift	3-shift		
5	Clamping station					
	What type of device is required?	Clamping station	Grid plate	Tower		
	What will be clamped in PNG?	Vices	Pallet	workpiece directly		
	Which machining forces / torques arise?					
	Which security measures are necessary?	none	pallet system control	clamping slide query		
	Number of clamping nests:	Pi	ece			
	Does a medium pass through the device to the pallet?	no	yes	scription		
6	6 Module type and control					
	Which module type is proposed:					

Turbo	yes	no	
control of the modules:	common (via quick coupling)	single (central air connection + valve strip)	machine rotary union

7 Alternative

initial operation

special format documentation (e.g. language)



KOMET

κιεηκ

Page 2 of 2

11/2019