# FORM

Request for special tools
Special PNG Clamping Stations

CERATIZIT GROUP

Please send the completed form to **wnt-in@wnt.com**!

**Company:** .....

**Department:** .....

**Technical Sales Engineer:** .....

**Contact:** .....

**Customer no.:** .....

**Contact Tel. No.:** .....

**Your reference:** .....

**Contact E-Mail:** .....

## Request overview

**Request Date** .....

## Project details

**Required delivery date** .....

**Budget details** ..... Estimated budget in €: ..... suggested price (detailed) in €: ☐ not specified

**Standardization potential** ◯ high ◯ quite small ◯ one-off demand

**Status at customer** ◯ order ◯ project

## Brief description of the task / possible solutions

(A sketch can be made by hand and can be attached)

**Documents from the customer** ◯ sample ◯ drawing ◯ Others

## 1 Documents to be provided

☐ Table drawing / interface drawing
☐ .....
☐ .....
☐ .....
☐ .....

## 2 Machine

..... Manufacturer ..... Type

**Machine Type:** ☐ Spindle speed: ..... rev./min.

**other:** ☐ .....

**Max. permissible table load:** ..... kg

## 3 Environment

**Loading** ◯ manual ◯ autom. – robots ◯ horizontal ◯ vertical

**Environmental conditions:** ☐ temperature ..... ° C ☐ coolant ☐ interfering contour ☐ abrasive dust

**Tact time:** ..... pcs./min

## 4 Operating time

**Shift operation** ◯ no ◯ 2-shift ◯ 3-shift

## 5 Clamping station

**What type of device is required?** ◯ Clamping station ◯ Grid plate ◯ Tower

**What will be clamped in PNG?** ◯ Vices ◯ Pallet ◯ workpiece directly

**Which machining forces / torques arise?** .....

**Which security measures are necessary?** ◯ none ◯ pallet system control ◯ clamping slide query

**Number of clamping nests:** ..... Piece

**Does a medium pass through the device to the pallet?** ◯ no ◯ yes

Description

## 6 Module type and control

**Which module type is proposed:** .....

**Turbo** ◯ yes ◯ no

**control of the modules:** ◯ common (via quick coupling) ◯ single (central air connection + valve strip) ◯ machine rotary union

## 7 Alternative

☐ initial operation

☐ special format documentation (e.g. language)