

Form

Request for special tools MultiChange – Reamers

Please send the completed form to Techsupport.UK@ceratizit.com!

Company:		Department:	
Technical Sales Engineer:		Contact:	
Customer no.:		Contact Tel. No.:	
Your reference:		Contact E-Mail:	

1 hole

Nominal diameter (e.g. 18.5 mm)	 mm		
Tolerance (e.g. F7)		or	Upper limit (e.g. +0.025) mm
			Lower limit (e.g. +0.005) mm
Pre-machining diameter (specify only in the event of deviations)	 mm		Hole depth mm

Machining	horizontal stationary	vertical rotating	Internal Coolant	yes no
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Type of hole (please tick)



2 Material

Standard designation	
Tensile strength	 N/mm ²
Heat Treatment	

3 Special information on machining, if required

Dimensional accuracy of the bore	(e.g. $\varnothing \begin{smallmatrix} \nearrow \\ \searrow \end{smallmatrix}$)	
Surface quality Ra/Rt/Rz		
Length of the interrupted cut	 x =	 mm
Minimum quantity lubrication	yes	no
Special adapter (e.g. Morse taper, HSK mono tool)		
Machine (e.g. lathe)		
Machine adapter (e.g. VDI 30)		
Adapter (e.g. floating holder Ø 25)		

4 required number of pieces: Piece