

FORM

Request for special tools
MultiChange – Reamers

Company: Department:
Technical Sales Contact:
Engineer: Contact Tel. No.:
Customer no.: Contact E-Mail:
Your reference:

1 hole


Nominal diameter (e.g. 18.5 mm) mm
Tolerance (e.g. F7) or Upper limit (e.g. +0.025) mm
Lower limit (e.g. +0.005) mm
Pre-machining diameter mm Hole depth mm
(specify only in the event of deviations)
Machining horizontal stationary vertical rotating Internal Coolant yes no
Type of hole (please tick)

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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2 Material

Standard designation
Tensile strength N/mm²
Heat Treatment

3 Special information on machining, if required

Dimensional accuracy of the bore (e.g. $\text{H}7/k6$)
Surface quality Ra/Rt/Rz
Length of the interrupted cut  x = mm
Minimum quantity lubrication yes no
Special adapter (e.g. Morse taper, HSK mono tool)
Machine (e.g. lathe)
Machine adapter (e.g. VDI 30)
Adapter (e.g. floating holder Ø 25)

4 required number of pieces: Piece