









FORM

Request for special tools
MultiChange – Reamers

Please send the completed form to wnt-in@wnt.com!

| | |
|---------------------------------|-------------------------|
| Company: | Department: |
| Technical Sales Engineer: | Contact: |
| Customer no.: | Contact Tel. No.: |
| Your reference: | Contact E-Mail: |


1 hole

| | | | | | | | | |
|--|---|---|---|---|---|---|---|---|
| Nominal diameter (e.g. 18.5 mm) | mm | | | | | | | |
| Tolerance (e.g. F7) | | or | Upper limit (e.g. +0.025) | mm | | | | |
| | | | Lower limit (e.g. +0.005) | mm | | | | |
| Pre-machining diameter (specify only in the event of deviations) | mm | | Hole depth | mm | | | | |
| Machining | horizontal stationary | | vertical rotating | | Internal Coolant | yes | no | |
| Type of hole (please tick) | | | | | | | | |
| |  |  |  |  |  |  |  |  |

2 Material

| | |
|----------------------------|-------------------|
| Standard designation | |
| Tensile strength | N/mm ² |
| Heat Treatment | |

3 Special information on machining, if required

| | |
|---|--------|
| Dimensional accuracy of the bore (e.g. $\begin{matrix} \nearrow \\ \text{D} \\ \searrow \end{matrix}$) | |
| Surface quality Ra/Rt/Rz | |
| Length of the interrupted cut  x = | mm |
| Minimum quantity lubrication | yes no |
| Special adapter (e.g. Morse taper, HSK mono tool) | |
| Machine (e.g. lathe) | |
| Machine adapter (e.g. VDI 30) | |
| Adapter (e.g. floating holder Ø 25) | |

| | |
|------------------------------------|-------|
| 4 required number of pieces: | Piece |
|------------------------------------|-------|