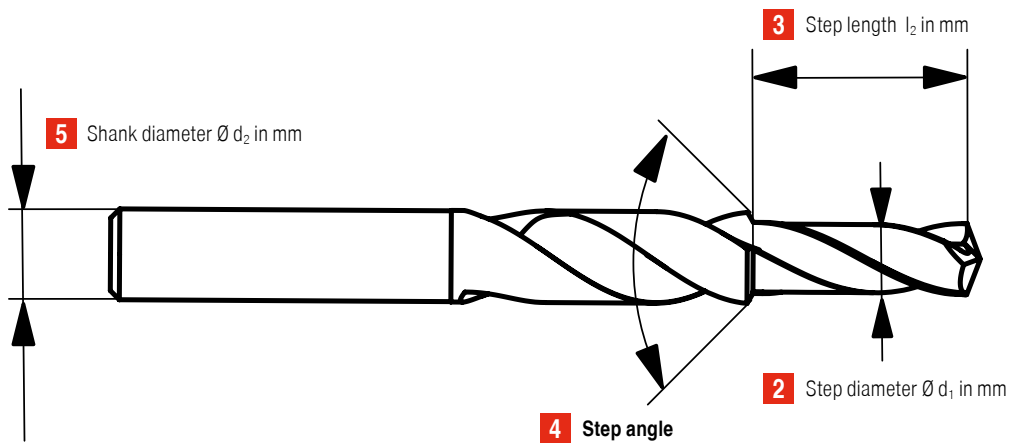


# FORM

Request for special tools  
Configurable step drills

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## 1 Article no.

3xD, without through coolant, UNI  
10 991 xxxxx

3xD, without through coolant, VA  
10 992 xxxxx

3xD, with through coolant, UNI  
10 993 xxxxx

3xD, with through coolant, VA  
10 994 xxxxx

5xD, without through coolant, UNI  
10 995 xxxxx

5xD, without through coolant, VA  
10 996 xxxxx

5xD, with through coolant, UNI  
10 997 xxxxx

5xD, with through coolant, VA  
10 998 xxxxx

## 2 Step diameter $\varnothing d_1$ in mm

..... mm  
→ see product table

## 5 Shank diameter $\varnothing d_2$ in mm

..... mm  
→ see product table

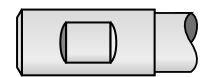
## 3 Step length $l_2$ in mm

..... mm  
→ see product table

## 6 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)



Whistle notch (DIN 6535 HE)

## 4 Step angle

..... °  
60°-120°

## 7 No. of pieces

..... Piece