

FORM

Request for special tools
REAMAX and Monomax Reamers



Company: Department:

Technical Sales Engineer: Contact:

Customer no.: Contact Tel. No.:

Your reference: Contact E-Mail:

1 hole

Nominal diameter (e.g. 18.5 mm) mm

Tolerance (e.g. F7) or Upper limit (e.g. +0.025) mm
Lower limit (e.g. +0.005) mm

Pre-machining diameter (specify only in the event of deviations) mm Hole depth mm

Machining horizontal stationary vertical rotating Internal Coolant yes no

Type of hole (please tick)

2 Material

Standard designation

Tensile strength N/mm²

Heat Treatment

3 Preferred type

REAMAX up to tolerance zone IT 7 Monomax up to tolerance zone IT 5

4 Special information on machining, if required

Dimensional accuracy of the bore (e.g. $\varnothing/\varnothing/\varnothing$)

Surface quality Ra/Rt/Rz

Length of the interrupted cut x = mm

Minimum quantity lubrication yes no

Special adapter (e.g. Morse taper, HSK mono tool)

Machine (e.g. lathe)

Machine adapter (e.g. VDI 30)

Adapter (e.g. floating holder \varnothing 25)

5 required number of pieces: Piece