

Please send the completed form to [wnt-in@wnt.com](mailto:wnt-in@wnt.com)!

|                                        |                                |
|----------------------------------------|--------------------------------|
| <b>Company:</b> .....                  | <b>Department:</b> .....       |
| <b>Technical Sales Engineer:</b> ..... | <b>Contact:</b> .....          |
| <b>Customer no.:</b> .....             | <b>Contact Tel. No.:</b> ..... |
| <b>Your reference:</b> .....           | <b>Contact E-Mail:</b> .....   |

## 1 hole

|                                                                     |                                                                                      |                      |                           |           |
|---------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------------------|---------------------------|-----------|
| Nominal diameter (e.g. 18.5 mm)                                     | ..... mm                                                                             |                      |                           |           |
| Tolerance (e.g. F7)                                                 | .....                                                                                | or                   | Upper limit (e.g. +0.025) | ..... mm  |
|                                                                     |                                                                                      |                      | Lower limit (e.g. +0.005) | ..... mm  |
| Pre-machining diameter<br>(specify only in the event of deviations) | ..... mm                                                                             |                      | Hole depth                | ..... mm  |
| Machining                                                           | horizontal<br>stationary                                                             | vertical<br>rotating | Internal Coolant          | yes<br>no |
| Type of hole (please tick)                                          |  |                      |                           |           |

## 2 Material

|                      |                         |
|----------------------|-------------------------|
| Standard designation | .....                   |
| Tensile strength     | ..... N/mm <sup>2</sup> |
| Heat Treatment       | .....                   |

## 3 Preferred type

REAMAX up to tolerance zone IT 7

Monomax up to tolerance zone IT 5

## 4 Special information on machining, if required

|                                                      |                                                                                                  |       |
|------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------|
| Dimensional accuracy of the bore                     | (e.g. $\varnothing 10 \pm 0.01$ )                                                                | ..... |
| Surface quality Ra/Rt/Rz                             | .....                                                                                            |       |
| Length of the interrupted cut                        |  x = ..... mm |       |
| Minimum quantity lubrication                         | yes                                                                                              | no    |
| Special adapter<br>(e.g. Morse taper, HSK mono tool) | .....                                                                                            |       |
| Machine (e.g. lathe)                                 | .....                                                                                            |       |
| Machine adapter (e.g. VDI 30)                        | .....                                                                                            |       |
| Adapter (e.g. floating holder Ø 25)                  | .....                                                                                            |       |

## 5 required number of pieces: .....

Piece