

# FORM

Request for special tools  
Driven tools

<b>Company:</b> .....	<b>Department:</b> .....
<b>Technical Sales Engineer:</b> .....	<b>Contact:</b> .....
<b>Customer no.:</b> .....	<b>Contact Tel. No.:</b> .....
<b>Your reference:</b> .....	<b>Contact E-Mail:</b> .....

## 1 Details of the machine

<b>Machine type</b> <small>(e.g. Gildemeister)</small>	.....	<b>Model</b> <small>(e.g. CTX 400)</small>	.....
<b>Direction of operation</b>	Main spindle (MS)	Sub spindle (SS)	Both (double sided)
<b>Shank type &amp; size</b> <small>(e.g. VDI 40 to DIN 69880, Ø 40 for Mazak)</small>	.....		
<b>Turret manufacturer</b> <small>(e.g. Sauter, Duplomatic)</small>	.....		
<b>Turret type</b>	Disc turret	Star turret	Nominal height .....
<b>Turret model number</b> <small>(e.g. Sauter 05.473.516)</small>	.....		
<b>Number of mounting positions</b> <small>(e.g. 12/16/25)</small>	.....	of which driven	.....

### Turret drive

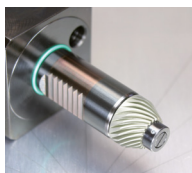
**Castleated shaft**  
e.g. Duplomatic, DIN 1809



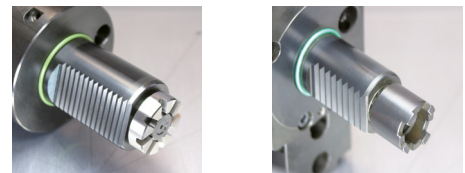
**Spline shaft**  
e.g. Sauter, DIN 5480/5482



**Bevel shaft**  
e.g. GDM, Traub TNS 60



**Castleated shaft**  
e.g. Okuma, Baruffaldi



## 2 Details of the application

Drilling	Milling	Thread cutting
Universal	Quick change system	

## 3 Details of the Driven Tool

<b>Type</b>	axial	.....	Piece					
	radial -right-	.....	Piece	radial offset -right-	.....	Piece	Angle adjustable ± 105°	Piece
	radial -left-	.....	Piece	radial offset -left-	.....	Piece	Others (e.g. double sided)	Piece
<b>Spindle nose tooling type</b> <small>(e.g. ER16/PRECI-FLEX®)</small>		ER	Solidfix	Modifix	PRECI-FLEX®	Varia VX		
<b>Cooling agent supply</b>		without thro' coolant		with thro' coolant (Note: Filter to < 50 µm)				
<b>Requested special accessories</b> <small>(e.g. Clamping devices with range)</small>	.....							
<b>Others</b> <small>E.g. transmission 1:1 or 1:-1 (reversed direction of rotation)</small>	.....							