

Regrinding Service – delivery note for regrind articles

Please enclose the completed form in the **regrinding box** !

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
your order number	Contact E-Mail:

Torus and ball nosed end mills



Ball-nosed end mills are reground on the end only, as grinding the rake face would make the cutting diameter and thus the radius smaller. **Torus cutters** are also reground on the end and radius only. If the end is too severely worn, it is cut off and reground. Coated cutters will be recoated with their original coating. For HSS milling cutters, the Ti 100 Pro, Ti 100 XL and TiCN coating will be replaced with Ti 100 Black.

Standard process				special order					
Position	Article no. (New article)	No. of pieces	End + Original coating*	End	Rake face	Diameter	Neck	Overhang Length (mm)	cutting length (mm)
1			<input checked="" type="checkbox"/>						
2			<input checked="" type="checkbox"/>						
3			<input checked="" type="checkbox"/>						

* For tools with reduced neck, the neck will also be reground.

Solid carbide Reamers and KOMET Monomax



For machine and solid carbide reamers, the cutting edge, tooth and diameter is reground, and the reamer is coated with the original coating.




With KOMET Monomax reamers, the segments are removed, new segments brazed in and then ground and the reamer coated if required.

Position	Article no. (New article)	No. of pieces	Comment
1			
2			
3			

Other tools

Position	Article no. (New article)	No. of pieces	Comment
1			
2			
3			

 If a regrind is not economically viable, your tools will be returned unprocessed.

 All information about our regrinding service can be found under → cuttingtools.ceratizit.com