

FORM

Complaint form – Supplement Thread cutting / forming / milling / turning



Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Thread cutting / forming

Thread size		
Thread type	Through hole	Blind hole	
Core hole Ø mm	Formed core diameter (after threading) mm
Core hole depth mm	Thread depth mm
Emulsion strength %		
Chuck type	rigid	synchro	with length compensation
	Reverse apparatus	
Peck threading	yes	(Number of cuts)
	no		

2 Thread milling

Thread size		
Thread type	Through hole	Blind hole	
Core hole Ø mm		
Core hole depth mm	Thread depth mm
Chuck type	Weldon	Collet chuck	Shrink holder
	Hydraulic chuck	
Feed type	Contour feed	Centre path	
Milling direction	Conventional milling	Climb milling	
Peck threading	over profile depth	(Number of cuts)
	over thread depth	(Number of cuts)

3 Thread turning

Thread size		
Cut distribution	(Number of cuts)		
Thread length		
when using a shim	Pitch angle	or	Correction angle

Peak height tested?	yes	no	