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Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 General Information

Customer is already familiar with magnetic workholding	yes	no		
Scope / aim	Reduce clamping time	Increase holding force	Other clamping solution	
	Reduce clamping deformation	Fixture in a fully automated system		
Present clamping method	mechanical	magnetic	Not existing	other

2 Workpiece

Dimension (mm)	Length (min/max)	/	Ø (min/max)	/
	Width (min/max)	/	Thickness (min)		
Weight (kg)					
Material (Nr)					
Conditions	Soft / annealed	Hardened / coated				
Clamping surfaces	Rough	Finished	other			

3 Machine and Process

Machine	Manufacturer	Type			
Machine type	horizontal	vertical	5-Axis-machine		
Machine table dimension (Length / Ø x width) (mm)	mm	/	mm
Max. loading of machine table (kg)				
Machining	Roughing	Finishing	Drilling	other	
Operation	OP 10:			
	OP 20:			
	OP 30:			
	OP 40:			
5-side machining	yes	no			
Workpiece stop allowed / possible	yes	no			
Loading / unloading	Robot loading	By crane	by hand	other	
Shift operation	1-shift	2-shift	3-shift		
Cycle time (sec/min)				

4 Other (installation, additional requirements, task description)**5** Comments