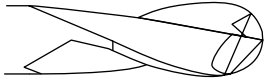


Despatch note for regrind articles

Torus and ball nosed end mills



Ball-nosed end mills are reground on the end only, as grinding the rake face would make the cutting diameter and thus the radius smaller. **Torus cutters** are also reground on the end and radius only. If the end is too severely worn, it is cut off and reground. Coated cutters will be recoated with their original coating. For HSS milling cutters, the Ti 100 Pro, Ti 100 XL and TiCN coating will be replaced with Ti 100 Black.

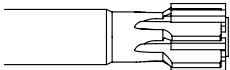
Standard process			End + Original coating*	Customer request, when non standard required please indicate with a cross in the relevant box				
Position	Article No. (New article)	No. of pieces		End	Rake face	Diameter	Neck (if known)	minimum cutting length
1			<input checked="" type="checkbox"/>					
2			<input checked="" type="checkbox"/>					
3			<input checked="" type="checkbox"/>					

* For tools with reduced neck, the neck will also be reground.

Reamers Type HSR or DIHART Monomax®



For machine and HSR reamers, the cutting edge, tooth and diameter is reground, and the reamer is coated with the original coating.



With DIHART Monomax® and MTR reamers, the segments are removed, new segments brazed in and then ground and the reamer coated if required.

Position	Article No. (New article)	No. of pieces	Comment
1			
2			
3			

Other tools

Position	Article No. (New article)	No. of pieces	Comment
1			
2			
3			

i If a regrind is not economically viable, your tools will be returned unprocessed.

Company	Department
Street	Contact
Post code / town	Contact Tel. No.
Customer No. (if known)	Your order number



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