

# FORM

Request for special tools  
Special solid carbide milling cutters based on the standard product



Please send the completed form to **Techsupport.UK@ceratizit.com!**

<b>Company:</b> .....	<b>Department:</b> .....
<b>Technical Sales Engineer:</b> .....	<b>Contact:</b> .....
<b>Customer no.:</b> .....	<b>Contact Tel. No.:</b> .....
<b>Your reference:</b> .....	<b>Contact E-Mail:</b> .....

## 1 Geometry

similar CERATIZIT no. ....

## 2\* Dimensions



No. of cutting edges

.....

End cutting

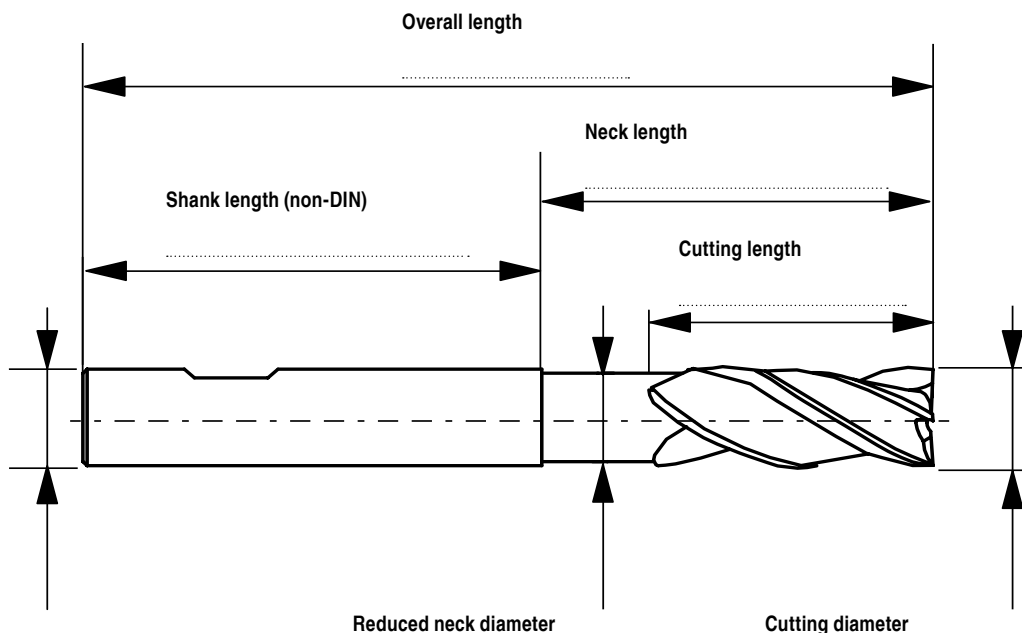
Internal Coolant

yes

no

Shank Ø

.....



.....

.....

## 3 Coolant

Emulsion

Oil

Air

without

Minimum quantity lubrication

Coolant pressure ..... bar

## 4\* Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)

Non-DIN  
(enter dimensions on drawing)

## 5\* Protective bevel / radii



Sharp cutting edge



Protective corner bevel



Corner radius

Size ..... mm

\* If you have not specified any preferences under Points 2, 4 and 5, we will apply the standard dimensions.

**5 Coating**

uncoated .....  
as per reference article

**6 Material Specification**

Material number	Standard designation	Tensile strength in N/mm <sup>2</sup> /hardness (HRC, HB, etc.)
.....	.....	.....

**7 Comments**

**8** required number of pieces: ..... Piece

\* If you have not specified any preferences under Points 2, 4 and 5, we will apply the standard dimensions.