

FORM

Request for special tools
MultiChange – Reamers

Please send the completed form to **Techsupport.UK@ceratizit.com!**

Company:	Department:
Technical Sales Engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 hole

Nominal diameter (e.g. 18.5 mm)	mm			
Tolerance (e.g. F7)		or	Upper limit (e.g. +0.025)	mm
			Lower limit (e.g. +0.005)	mm
Pre-machining diameter (specify only in the event of deviations)	mm		Hole depth	mm
Machining	horizontal stationary		vertical rotating	Internal Coolant yes no

Type of hole (please tick)



2 Material

Standard designation


Tensile strength

Heat Treatment

3 Special information on machining, if required

Dimensional accuracy of the bore (e.g. \varnothing/\varnothing)

Surface quality Ra/Rt/Rz

Length of the interrupted cut  x = mm

Minimum quantity lubrication yes no

Special adapter (e.g. Morse taper, HSK mono tool)

Machine (e.g. lathe)

Machine adapter (e.g. VDI 30)

Adapter (e.g. floating holder Ø 25)

4 required number of pieces: Piece