

## Request turning - CBN / PCD inserts

Please send the completed form to [csc.international@ceratizit.com](mailto:csc.international@ceratizit.com)!

**Company:** ..... **Department:** .....  
**Technical Sales Engineer:** ..... **Contact:** .....  
**Customer no.:** ..... **Contact Tel. No.:** .....  
**Your reference:** ..... **Contact E-Mail:** .....

### 1 Quotation

#### Customer's price expectation

**Guide price/Piece:** ..... €  
**Quantity:** .....  
**Quote deadline:** ..... **Quote submission deadline:** .....  
**Quantity/scale:** ..... **Delivery date of the inserts:** .....

**Annual requirement of inserts:**

.....

similar CERATIZIT no.

.....

### 2 Material Specification

**Material No.** ..... **Standard designation:** ..... **Tensile strength in N/mm<sup>2</sup>/hardness (HRC, HB, etc.)** .....  
 .....

### 3 Machine data

**Make/type:** .....  
**Machining method:** horizontal vertical  
**Power:**  $P_A$  (kW) .....  
**Speed:**  $n_{min}$  .....  
 $n_{max}$  .....  
 rotating stationary  
**Spindle holders:**  
 (e.g. HSK, SK) .....  
**Radial run-out accuracy of the spindle:** .....

#### 4 Machining

Roughing

unstable

Smooth cut

Depth of cut  $a_p$  in mm

Finishing

Stable

Irregular cutting depth

very stable

Interrupted cut

#### 5 Indexable Insert

ISO designation

**Indexable inserts, CBN,  
ceramic – metric**

**C N G A 12 04 08 S N - 020D - B 3 - Q**

#### 6 Note and other requirements